Title: Q DISEASE ON 350-MHZ SUPERCONDUCTING SPOKE CAVITIES

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Q DISEASE ON 350-MHZ SUPERCONDUCTING SPOKE CAVITIES*

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Abstract
Q disease, i.e., an increase of RF surface resistance due to hydride precipitation, has been investigated with 350-MHz spoke cavities. This phenomenon was studied extensively in early 1990s with cavities at frequencies >1 GHz. This is possibly due to the fact that the lower-frequency cavities were believed to show insignificant effect. However, early 500-MHz KEK elliptical cavities and JAERI 130-MHz quarter wave resonators have shown significant Q degradation, suggesting that this disease can be a serious problem with lower-frequency cavities as well. Since there were no quantitative data with 350-MHz cavities, we decided to measure our two spoke cavities. Our spoke cavities were made of RRR~250 niobium and were chemically polished ~150 microns. A few series of systematic tests have shown that our spoke cavities do not show any Qo degradation up to ~24 hours of holding the cavity at 100 K. However, it starts showing degradation if it is held for a longer time and the additional loss due to the Q disease increases linearly. It was also found that our spoke cavity recovers from Q disease if it is warmed up to 150 K or higher for 12 hours.

INTRODUCTION
Q disease would pause a serious problem in the system where superconducting (SC) cavities cannot be cooled down in a short time. Although degassing hydrogen at >600 °C and careful surface treatment can cure this problem, heat treatment costs significant amount of money and the niobium (Nb) softens. Thus, understanding the mechanism of Q disease and developing a way of treating the SC cavities without heat treatment will be beneficial. We have been investigating the Q disease using our 350-MHz spoke cavities named EZ01 and EZ02 [1, 2]. The first systematic test of checking the holding temperature range in which Q disease occurs suggested that the Q disease might occur after some time even if it does not occur during the first 12 hours [2]. This paper presents recent findings on the Q disease of the LANL 350-MHz spoke cavities.

TEST PROCEDURE
We took the Qo-Eacc curves after warming up the cavity from 4 K to an intermediate temperature (70 - 150 K), holding it there for 12 hours and cooling it down to 4 K again. The detailed time evolution of the temperature during the test can be found elsewhere [1, 2]. When we tested the dependence on the holding time at 100 K, we repeated this procedure and used an accumulated time as the holding time, assuming the effect is the same as that of holding the cavity at 100 K continuously.

RESULTS
Since we found that the Q disease occurs in our spoke cavities [1, 2], we started checking the temperature range of this occurrence by holding the cavity at temperature starting from 70 K through 150 K every 10 K for 12 hours. However, it was found after a series of tests that the Q disease does not occur within 24 hours at any temperature for our spoke cavities. We then started to test more prolonged holding times at 100 K, believing that the Q disease should occur from the past tests with longer holding times.

Holding time dependence
Figure 1 shows a collection of Qo-Eacc curves after every 12 hours of holding at 100 K up to 120 hours for our two spoke cavities EZ01 and EZ02. These two cavities were fabricated from the same Nb sheets of RRR~250.

Figure 1: A collection of Qo-Eacc curves of the cavities EZ01 (top) and EZ02 (bottom) measured at 4 K after every 12 hours of holding the cavity at 100 K up to 120 hours.

As one can see, the Q disease occurred on both cavities, but the amount of degradation was different.

Figure 2 shows the additional surface resistance as a function of the accumulated holding time with 0 being the initial value. It was found that the additional surface

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resistance starts increasing at ~24 hours and it increases linearly. This linear increase is consistent with published data [3].

![Graph showing the relationship between total holding time and additional surface resistance](image1)

**Surface resistance vs. temperature**

Figure 3 shows the surface resistance $R_s$ of the initial cavity (top) and the Q-degraded cavity (bottom). It was found that there is a kink at ~2.18 K in the Q-degraded cavity, below which the $R_s$ gets lower more rapidly. This suggests the existence of a weak superconductor that has a $T_c$ of ~2.18 K.

![Graph showing the relationship between temperature and surface resistance](image2)

**Very low field behavior**

We checked the $Q_0$ at the fields lower than $E_{ac}=1$ MV/m that corresponds to a peak magnetic field $B_{peak}=7.38$ mT. Figure 4 shows a $Q_0$-$E_{ac}$ curve at 2 K, including those data, with the cavity EZ02 that was held at 100 K for a total of 180 hours. It was found that the slope of the curve is steeper in these fields, and the $Q_0$ increases as the field gets lower. This steep $Q_0$ drop at $E_{ac}<1$ MV/m means a rapid increase of RF losses at these low fields, i.e., there exists some mechanism that causes it such as a superconductor that has a low critical magnetic field or an increase of so-called weak links [7].

![Graph showing the relationship between $E_{ac}$ and $Q_0$](image3)

**Temperature to recover the $Q$ disease**

To know the temperature from which the $Q$ disease recovers, we tried to warm up the degraded cavity EZ02 from 4 K to 150 K and held it at 150 K for 12 hours and took the $Q_0$-$E_{ac}$ curve after cooling down to 4 K again. The performance recovered to the initial level. Then, we tried to degrade the cavity again and repeated this procedure at 130 K and 140 K. There was no change from the degraded performance. Therefore, it was concluded that the $Q$ disease heals by warming up the cavity to 150 K, but not 140 K or lower for our spoke cavity EZ02. We have not tested this transition temperature with the cavity EZ01. It might be higher since this transition temperature depends on the concentration of untrapped hydrogen [3].

**Hydrogen content in the material**

A preliminary measurement on the content and the depth profile of hydrogen (H) was performed using ERDA (Elastic Recoil Detection Analysis). The following 3 Nb samples were tested: A) an untreated Nb that was taken from the Nb sheet that was used to fabricate the spoke cavities, B) chemically polished 155 microns from sample A and C) chemically polished 193 microns from sample A. The chemical polishing was done simulating our standard procedure, i.e., buffered chemical polishing (BCP) using a mixture of HF:HNO$_3$:H$_3$PO$_4$=1:1:2 by volume and kept the solution temperature at <15 °C.
Regarding the depth profile, the H is concentrated within 100 nm from the surface, which is consistent with the data in [4]. As to the amount of integrated content of H, there is only relative comparison at the time of writing. The result was that the 155-micron chemically polished sample showed the least and it was 54 % less than the untreated sample. This may confirm the hypothesis that proper BCP can reduce the amount of H content [5]. The 193-micron polished sample showed an increase of H content by 57 % compared to the 155-micron polished sample. This may indicate that the prolonged chemical polishing might increase the H content. It should be noted, however, that this experiment was the very first attempt and the result is preliminary.

**DISCUSSIONS**

*A superconductor having Tc of 2.18 K?*

The R, versus T curve shown above suggests the presence of a superconductor that has a Tc of 2.18 K. Carefully looking at a figure (Fig. 4) in a past paper [6] that shows similar data with a 4 GHz Q-degraded cavity, one can find a similar change of slope at the same temperature, although this was neglected in the paper because there was another kink at 2.8 K in the figure and it seemed more pronounced. We did not find any change of slope at 2.8 K in our cavity. Producing a model that could explain the phenomenon with a thin layer of a weak superconductor having Tc = 2.18 K is under way.

**Difference between two cavities**

As shown above, the amount of Q degradation was found to be different between the two spoke cavities tested. This may indicate that the H content of EZ01 is higher than that of EZ02. To the best of our knowledge, the two cavities were fabricated from the Nb sheets taken from the same lot. The possibilities of H uptake are the conditions of BCP, rinsing after BCP, and during high-pressure rinsing with ultra-pure water. At the time of writing, the thorough analyses of these conditions have not been done yet and it might be difficult due to lack of detailed data.

**SUMMARY AND FUTURE PLAN**

We have tested two 350-MHz spoke cavities to investigate the occurrence of Q disease. The following summarizes the findings.

- The Q disease does not occur if the cavity was held in the dangerous temperature range within 24 hours, but it occurs for a prolonged holding time.
- Once the Q disease occurs, the additional R, increases linearly with the total holding time.

- Q-degraded cavities show a change of slope in the R, at 2.18 K, which suggests the presence of a weak superconductor having a Tc, of 2.18 K.
- One of our cavities showed a full recovery from Q disease by warming up the cavity to 150 °C or higher for 12 hours. The transition temperature was determined to be 140 °C < T < 150 °C, but it may be different depending on the H content.
- A preliminary test on the H content has shown that our standard procedure of 150 micron BCP could reduce the H content by ~ 54 %, although further BCP might increase it again.

Although there is no immediate plan, it would be interesting to see the results of similar 350-MHz spoke cavities being developed elsewhere.

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**REFERENCES**