Summary Report for the Analysis of the Sludge Batch 7b (Macrobatch 9) DWPF Pour Stream Glass Sample for Canister S04023

F.C. Johnson

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REVIEWS AND APPROVALS

AUTHORS:

F.C. Johnson, Process Technology Programs	Date
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TECHNICAL REVIEW:

D.K. Peeler, Process Technology Programs	Date
--	------

APPROVAL:

D.R. Click, Manager Process Technology Programs	Date
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S. L. Marra, Manager Environmental & Chemical Process Technology Research Programs	Date
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E.J. Freed, Manager DWPF & Saltstone Engineering	Date
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EXECUTIVE SUMMARY

In order to comply with the Defense Waste Processing Facility (DWPF) Waste Form Compliance Plan for Sludge Batch 7b, Savannah River National Laboratory (SRNL) personnel characterized the Defense Waste Processing Facility (DWPF) pour stream (PS) glass sample collected while filling canister S04023. This report summarizes the results of the compositional analysis for reportable oxides and radionuclides and the normalized Product Consistency Test (PCT) results. The PCT responses indicate that the DWPF produced glass that is significantly more durable than the Environmental Assessment glass. Results and further details are documented in SRNL-STI-2013-00462, "Analysis of the DWPF Sludge Batch 7b (Macrobatch 9) Pour Stream Glass Sample."

Table 1. Measured Reportable Oxides^a

Oxide	Measured (wt%)	%RSD
Al ₂ O ₃	7.58	2.4
B ₂ O ₃	4.72	2.0
Fe ₂ O ₃	8.67	1.8
Li ₂ O	4.83	3.1
MnO	1.66	1.7
Na ₂ O	14.42	2.6
NiO	1.38	2.9
SiO ₂	49.42	2.8
U ₃ O ₈	2.56	2.8

Table 2. Normalized PCT Results (g/L)

Glass ID	NL B	NL Li	NL Na	NL Si	NL U
ARM	0.4	0.5	0.5	0.3	---
St. Dev.	0.006	0.003	0.004	0.001	---
%RSD	1.5	0.6	0.9	0.6	---
EA - Measured	16.6	9.4	13.2	4.0	---
St. Dev.	0.1	0.06	0.09	0.02	---
%RSD	0.7	0.7	0.7	0.4	---
EA - Published^b	16.7	9.6	13.3	3.9	---
St. Dev.	1.2	0.7	0.9	0.4	---
%RSD	7	7	7	10	---
SB7b PS	0.8	0.9	1.0	0.5	0.4
St. Dev.	0.007	0.005	0.007	0.003	0.004
%RSD	1.0	0.6	0.7	0.6	0.9

^a Greater than 0.5 wt% on an elemental basis.

^b C.M. Jantzen, J.B. Pickett, K.G. Brown, T.B. Edwards, and D.C. Beam, "Process/Product Models for the Defense Waste Processing Facility (DWPF): Part I. Predicting Glass Durability from Composition Using a Thermodynamic Hydration Energy Reaction Model (THERMO)," Westinghouse Savannah River Company, Aiken, SC, WSRC-TR-93-672, Rev. 1, 1995.

Table 3. Reportable Radionuclides

Radionuclide	Concentration (Ci/kg)	%RSD
Sr-90	4.6E+00	4.8
Zr-93	1.6E-04	4.5
Tc-99	7.1E-06	5.5
Cs-137	7.9E-01	3.3
Th-232	4.8E-07	0.7
U-233	<3.8E-05	3.4
U-234	<2.4E-05	3.4
U-235	2.4E-07	5.5
U-236	4.0E-07	15.1
U-238	6.8E-06	1.8
Np-237	9.2E-06	6.3
Pu-238	5.4E-02	4.2
Pu-239	4.8E-03	2.3
Pu-240	1.5E-03	4.0
Pu-241	1.8E-02	4.0
Pu-242	<1.5E-05	3.4
Am-241	1.5E-02	3.3

Distribution:

S. L. Marra, 773-A
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D. R. Click, 999-W
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C. C. Herman, 773-A
E. N. Hoffman, 999-W
F. M. Pennebaker, 773-42A
W. R. Wilmarth, 773-A
Records Administration (EDWS)
J. M. Bricker, 704-30S
T. L. Fellingner, 766-H
E. J. Freed, 704-S
J. M. Gillam, 766-H
B. A. Hamm, 766-H
E. W. Holtzscheiter, 766-H
J. F. Iaukea, 704-27S
D. K. Peeler, 999-W
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J.W. Amoroso, 999-W
C.J. Bannochie, 773-42A
T.B. Edwards, 999-W
H.H. Elder, 704-27S
C.M. Jantzen, 773-A
M.T. Keefer, 704-56H
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P. R. Jackson, DOE-SR, 703-46A
K. H. Subramanian, 241-156H
M. A. Broome, 704-29S
R. N. Hinds, 704-S
R.R. Arrington, 704-71S
W. A. Drown, 773-41A