

MEASUREMENT OF THE NEUTRON-INDUCED FISSION CROSS SECTION OF ²⁴¹PU RELATIVE TO ²³⁵U FROM 0.001 TO 30 MEV

J. W. Behrens and G. W. Carlson

October 7, 1975

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MEASUREMENT OF THE NEUTRON-INDUCED FISSION CROSS SECTION OF ²⁴¹PU RELATIVE TO ²³⁵U FROM 0.001 TO 30 MEV

Abstract

The ratio of the neutron-induced fission cross section of ²⁴¹Pu relative to that of ²³⁵U was measured with fission ionization chambers at the LLL 100-MeV electron linear accelerator. The time-of-flight technique was used to measure the cross-section ratio as a function of neutron energy from 0.001 to 30 MeV. The continuous energy spectrum of the neutron source allowed us to cover the entire energy range in one measurement. Pulse height distributions were also measured as functions of energy over broad energy bands. These data were used to estimate the energy variation in the efficiency to be less than 0.75%. The threshold cross-section method normalized the ratio independent of other crosssection measurements to 1.268 ± 0.022

in the interval 1.75 to 4.00 MeV. The ratio was also taken to thermal neutron energy where it was normalized to evaluated thermal fission cross sections and the resulting ratio in the 1.75- to 4.00-MeV interval was 1.242 ± 0.021. Corrected for the impurities in the ²⁴¹Pu sample. the average of these two values resulted in a ²⁴¹Pu:²³⁵U fission cross-section ratio of 1.251 ± 0.016 for the normalization interval. Typical energy resolution is 5% at 20.0, 1.0, and 0.1 MeV. Most of the data have counting uncertainties smaller than 4%, expressed as a standard deviation. Systematic errors are discussed, and current results are compared with previous measurements. Tables of our data are included.

Introduction

The neutron-induced fission cross section of ²⁴¹Pu is of importance measure a fission cross section is to in designing fast breeder reactors since in some instances ²⁴¹Pu constitutes about 5% of the plutonium

content in the fuel. A common way to measure it with respect to the fission cross section of another isotope. e.g., 235 U. A recent Deasurement has

been reported that gives the fission cross-section ratio 241 Pu: 235 U in the neutron energy range 0.01 to 1 MeV.1 Other measurements of the fission cross section of ²⁴¹Pu and its ratio with respect to that of 235 u are also available. 2-7 The present work represents a continuation of the fission-cross-section-ratio measurements in progress at LLL and reports the ²⁴¹Pu:²³⁵U fission cross-section ratio from 0.001 to 30 MeV. The continuous energy spectrum of the neutron source allowed us to cover the entire energy range in one measurement.

To normalize our fission cross section ratio we used two independent methods. In the MeV energy range, the ratio was normalized using the threshold cross-section method. The ratio was also taken to thermal neutron energy where it was normalized to the ratio of the thermal fission cross sections.

Nost of our experimental procedures have been documented. ⁸⁻¹⁰ This report summarizes most of these procedures; however, these not previously discussed, e.g., normalization at thermal neutron energy, are treated in more detail.

The Experiment

NEUTRON SOURCE AND DETECTORS

The ratio measurements were made with fission chambers at the 34.3-m station of the 250-m time-of-flight tube at the LLL 100-MeV linac (Fig. 1). For the high-energy measurement, (0.001 to 30 MeV), the linac was operated at 1440 Hz with an electron pulse width of 10 ns to produce neutrons in a water-cooled-tantalum target. For purposes of thermal normalization, a low-energy measurement (0.015 to 30 keV), was taken with the linac operated at 15 Hz, an electron pulse width of 2 µs, and a water moderator surrounding the target.

Our fission detectors are parallel-plate ionization chambers of modular design placed back-to-back in a pressure vessel with the foils oriented perpendicular to the incident neutron beam. Tables 1 and 2 give the isotopic compositions and areal densities of the fissionable materials and a description of the contents of the modular fission chambers.

Time-of-flight and pulse-height information were processed for each event in our data acquisition system.

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Fig. 1. The 100-MeV electron linear accelerator (linac) and experimental setup.



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Isotope ^a	Isotopic composition mass number (at.%)								
	234	235	236	238	239	240	241	242	244
235 ₀ 238 b	0.03	99.91	0.02	0.04					
23000		0.0006		99.99+					
²⁴¹ Pu ^c				<0.0004	1.372	0.234	98.30	0.088	<0.0004

Table 1. Isotopic analyses of high-purity isotopes using mass spectrometry.

^aThese high-purity isotopes were obtained by our Special Materials Department from Oak Ridge National Laboratory and were separated using the Oak Ridge calutrons.

^bUsed in the ²⁴¹Pu, ²³⁸U mixture for modular fission chamber 4.

^cThe ²⁴¹Pu sample was separated from ²⁴¹Am using an ion exchange column. The isotopic composition was then determined using mass spectrometry. At the midtime of the experiment, the sample was $97.30 \text{ at.} \chi^{241}$ Pu and ¹.00 at. χ^{241} Pu as beta-decay half life of 14.4 yr.

Modular fission chamber No.	Description ^a	Total fissionable material (mg)	Areal density per coated surface (g/m ²)
1	5 foils of ²³⁵ U	135	3.0
2	2 foils of ²⁴¹ Pu	35	1.9
3	2 foils of ²⁴¹ Pu	35	1.9
4	4 foils of 241 Pu, 238 U	75	2.1

Table 2. Description of modular fission chambers.

^aEach foil was coated on both sides with fissionable material. Foil coating was restricted to a 76-mm diameter.

Typical pulse-height distributions for the ²³⁵U and ²⁴¹Pu fission chambers are shown in Figs. 2 and 3. These distributions were measured as functions of neutron energy over broad energy bands. The real efficiency for actecting fission fragment was estimated up be 96 ± 2% for the ²³⁵U chamber and 86 ± 5% for the 241 Pu and 241 Pu, 238 U shambers. Measurements of the energy dependence of the efficiency of the modular fission chambers were used to estimate the energy variation in the efficiency to be less than 0.75% for the present chambers operated at their maximum efficiencies.

Details of the fission chamburs, electronics, and data acquisition system have been reported.^{9,10}

TIMING, RESOLUTION, AND BACKGROUNDS

The gamma flash from the tantalum target was our main timing reference for the high-energy measurement. In earlier experiments, ⁸ we verified the gamma flash timing to within about 10 ns by measuring the location of the 6.295 \pm 0.016- and 2.079 \pm 0.003-MeV resonances of carbon¹¹ and the 0.525 \pm 0.002-MeV resonance of lead.¹² In the present measurement,





- Fig. 2. Pulse-height distributions from modular fission chamber 1 (²³⁵U). PHL covers the neutron energy range 13.0 to 1012 eV; PH3 covers the range 0.0962 to 1.01 MeV.
- Fig. 3. Pulse-height distributions from modular fission chamber 2 (²⁴¹Pu). PH1 covers the neutron energy range 13.0 to 1012 eV; PH3 covers the range 0.0962 to 1.01 MeV.

the lead resonance was used to confirm the gamma flash timing. Our time-to-energy conversion includes the relativistic correction.

The resolution of the high-energy measurement was about 0.38 ns per meter. The data are reported with a minimum time per channel of 16 ns, which corresponds to 5.9% energy resolution at 20 MeV at the 34.3-m time-of-flight station. Below 5 MeV, the data were compressed to give about 5% energy resolution at 1.0 and 0.1 MeV.

Out->f-time neutron backgrounds were measured earlier⁸ using the black-resonance absorber technique and found to contribute an error of ~0.1%. This was confirmed in the present experiment by looking at the 2.85-keV sodium resonance during a portion of the high-energy measurement.

The relative timing of fission chambers was not affected when the electron pulse width was changed from 10 ns to 2 µs; however, the absolute timing, used to determine the energy scale, was changed by about 1 µs. Timing for our lowenergy measurement was verified to within about 0.1 µs by measuring the location of the 34.70 \pm 0.10-keV aluminum, the 1.098 \pm 0.002-keV manganese, and the 60.3 \pm 0.1-eV gold resonances.¹² Out-of-time neutron backgrounds were measured using the black resonance absorber technique and found to contribute an error of <0.1%. The use of sodium and gold absorbers and a Pyrex glass overlap filter, containing about 4 wt% boron, allowed us to measure these backgrounds at 2.850 keV, 4.906 eV, and <0.002 eV, respectively.

Time-independent backgrounds due to amplifier noise, alpha- and beta-particle pileup, and spontaneous fission were subtracted from oth measurements.

NORMALIZATION METHODS

Our data were normalized in the interval 1.75 to 4.00 MeV using a method which we call the threshold cross-section method. 8,9 This method was applied in the present experiment by measuring the ratio of counts in the fission chamber containing the mixture of ²³⁸U and ²⁴¹Pu to the counts in the ²⁴¹Pu chambers. Below the threshold of 238°, the measured ratio of counts in these chambers gave the ratio of their "effective" masses of ²⁴¹Pu. This information together with the atom ratio of plutonium to wanium, n, in the mixed chamber allowed us to obtain a normalized ²³⁸U:²⁴¹Pu fission cross

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	Energy	Threshold	Breakdown of un ertainties			
Ratio	(MeV)	ratio	η	ġ	R	
²³⁸ 0; ²⁴¹ Pu ^b	1.75-4.00	0.3473 ± 0.0048	0.0007	0.0033	0.0034	
²³⁸ U: ²³⁵ U ^c	1.75-4.00	0.4405 ± 0.0040	0.0010	0,0022	0.0032	
²⁴¹ Pu: ²³⁵ U ^b	1.75-4.00	1.268 ± 0.022 ^d				

Table 3.	Normalization	values	obtained	using	the	method	of	threshold	cross
	sections.								

^aAs defined in the equation $\frac{\sigma_t(E)}{\sigma_{nt}(E)} = \eta \left(\frac{R(E)}{Q} - 1\right)$.

See Ref. 9 for more details about the threshold cross-section method. b Not corrected for impurities in 241 Pu sample.

^CAs reported in Ref. 9.

^dTotal error, expressed as a standard deviation, is 0.022, consisting of a statistical error of 0.021 and an estimated systematic error of 0.006.

section ratio. Results for the normalization of our data are shown in Table 3 together with a previously reported value for the fission crosssection ratio 238 U: 235 U over this same energy interval. ⁸ A 241 Pu: 235 U fission cross-section ratio of 1.268 ± 0.022 was obtained for the normalization interval.

The data were also normalized by extending the ratio to thermal neutron energy where it was normalized to evaluat...¹³ A correction was made for the change in neutron flux across the ²³⁵U and ²⁴¹Pu fission chambers at thermal neutron energy. Normalized in *a* narrow band about thermal, i.e., 0.0233 to 0.0273 eV, the ratio was then determined in broad energy bands from 1-2, 4-7, 7-10, and 10-20 keV.*

*The energy average of R(E) over the interval E, to E₂ is

$$\overline{R} \approx \frac{1}{E_2 - E_1} \int_{E_1}^{F_2} R(E) dE.$$

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	²⁴¹ Pu: ²³⁵ U_Fission_cross-section_ratio ^a							
Energy range	Low-energy Statistical ratic data uncertainty		High-energy ratio data	Statistical uncertainty				
(MeV)		(%)		(%)				
2.33E-8 to 2.73E-8	1.7084 ^b	0.899						
1.0E-3 to 2.0E-3	1.353	1.44	1.366	1.44				
4.0E-3 to 7.0E-3	1.349	1.93	1.342	1.31				
7.0E-3 to 1.0E-2	1.321	2.45	1.304	1.57				
1.0E-2 to 2.0E-2	1.275	1.77	1.286	1.05				
1.75 to 4.00			1.242 ^c	0.356				

Table 4. Values obtained by normalization at thermal neutron energy.

^aNot corrected for impurities in ²⁴¹Pu sample.

 $^bFission\ cross\ sections\ used\ at\ thermal\ for\ 235 \mu,\ 239 \muu,\ and\ 241 \muu\ are\ 580.2 \pm 1.8,\ 741.6 \pm 3.1,\ and\ 1007.3 \pm 7.2\ barns,\ respectively.^{13}$

^CTotal error, expressed as a standard deviation, is 0.021, consisting of an error due to normalization of 0.010, based on quoted errors in Kef. 13, and a combined counting error of 0.018.

These values normalized the highenergy data. See Table 4 for the results of the thermal normalization. A 241 Pu: 235 U ratio of 1.242 ± 0.021 was determined from 1.75 to 4.00 MeV.

To normalize our data we used a value 1.255 \pm 0.015, for the interval 1.75 to 4.00 MeV, which represents an average of the two values. Corrected for the ²³⁹Pu, ²⁴⁰Pu, and ²⁴¹Am impurities in the ²⁴¹Pu sample, this value was 1.251 \pm 0.016.

DETERMINATION OF n

An accurate determination of η is essential for the successful application of the threshold crosssection method. Unlike the cases where two isotopes of the same element were mixed, ⁸ the present experiment involved a mixture of different elements. Controlled-potential coulometry and isotope-dilution mass spectrometry were used to determine η . Neasurements of η are reported in Table 5 along with their total uncertainties, expressed as a standard deviation, as determined by groups at Lawrence Livermore Laboratory and Los Alamos Scientific Laboratory. A value of 0.2904 ± 0.0006 was used for η in the data analysis. This value was determined using isotope-dilution mass spectrometry by a group at LASL, which analyzed the fission foils from modular fission chamber 4 at the conclusion of our experiment.*

At various intermediate steps other assays were performed as shown in Table 5. Since they were not done on the actual foils used in the experiment, they are not included in the determination of η used in the data analysis. However, these intermediate assays do indicate that gross errors were not present in the preparation technique and lend additional confidence to the Las Alamos assay.

*The following is quoted from the LASL assay report.

"The uncertainty of 0.21 relative percent is expressed as the standard deviation. This uncertainty includes systematic errors (standard deviation) of 0.15% for the 233U 'splke' standardization, 0.09% for the ^{242}Pu 'spike' standardization, and a random standard deviation of 0.11% computed from the duplicate analyses. The standardizations of the 233U and ^{242}Pu were done by isotope dilution mass spectrometry using NES standerds SKM 9/9 (Pu mctal) and SKM 960 (natural U metal) as well as LASL-prepared highly pure 235U metal."¹⁴

Table 5.	Measurements	of	ŋ,	the	Pu/U	atom	ratio.
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Method	LLL	LASL
Controlled-potential coulometry Isotope-dilution mass spectrometry	0.2790 ± 0.0024^{a} 0.2882 ± 0.0013^{b}	0.2904 ± 0.0006 ^c

^aAnalyzed by J. E. Harrar at LLL. Assay performed on 241 Pu and 238 U solutions from which known volumes were mixed and used to form the fissionable coating for modular fission chamber 4. Quoted total error based on error analysis of method.¹⁵,16

 b Analyzed by R. S. Newbury at LLL. Assay performed on 241 Pu, 238 U mixture from which the fissionable coating was prepared.

^CAnalyzed by J. E. Rein at LASL. Assay performed on foils after experiment concluded.

Corrections and Errors

Most of our data have statistical counting errors, expressed as a standard deviation, of less than 4%. The ²⁴¹Pu:²³⁵U fission cross-section ratio was normalized to a value 1.255 over the energy interval from 1.75 to 4.00 MeV after which corrections were made for the ²³⁹Pu, ²⁴⁰Pu, and 241 Am impurities in the 241Pu sample. The corrected ²⁴¹Pu:²³⁵U ratio was obtained using the expression Corrected 241 Pu; 235 U = 1.0277 (241 Pu; 235 U) - 0.0141(²³⁹Pu:²³⁵U) $-0.0024(^{240}Pu;^{235}U)$ $-0.0103(^{241}Am;^{235}II)$ The ²³⁹Pu;²³⁵U fission cross-section ratio data of Carlson and Bebrens¹⁷ and the ²⁴⁰Pu;²³⁵U ratio calculated

from ENDF/B-IV evaluated fission

cross section files were used to make the corrections. The ²⁴¹Pu betadecay half life of 14.4 \pm 0.4 years, based on an average of three published values, ¹⁸⁻²¹ was used to calculate a 1.00 at.% ²⁴¹Am buildup in the ²⁴¹Pu sample at the midtime of our exportment. The ²⁴¹Am:²³⁵U ratio was calculated from ENNF/B-IV evaluated fission cross-section files.

A number of effects contribute systematic errors to our experimental results. These effects are summarized in Table 6. The estimate of energy dependence in detector efficiency was obtained from studies of pulse-height distributions of the detectors as functions of energy. (See Table 7 and Ref. 10.)

Effect	Frror size (%)	Correction made	Resultant Uncertainty in ratio (%)
Electronic deadtime	2 max	Yes	<0.01
Accidental coincidences between detectors	<0.1	No	<0.1
Neutron scattering in aluminum foils, etc.	4 max 0.4 typical	Yes	1.0 max 0.1 typical
Out-of-time neutron background	<0.1	No	<0.1
Time-independent background from amplifier noise, pileup, and spontaneous fission	20 max <0.1 typical	Yes	0.4 max <0.01 typical
Energy-dependent detector efficiency	<0.75	No	<0.75
Impurities in samples	3 max	Yes	<0.3 for E _N >1 Me <0.1 for E _N <1 Me

Table 6. Systematic errors in the ratio experiment.

V- J1			Efficiency (%) within energy intervals						
chamber No.	Reference Channel	Channel No.	1.01- 96.2 keV	0.0962- 1.01 MeV	1.01- 2.06 MeV	2.06- 5.38 MeV	5.38- 9.72 MeV	9.72- 82.8 MeV ^a	
1 ^b	10	10	100.	100.	100.	100.	100.	100.	
		26	94.6±0.0	94.6±0.0	94.6±0.0	94.5±0.0	94.5±0.1	94.6±0,1	
		28	91.6±0.1	91.5±0.0	91.4±0.0	91.4±0.1	91.3±0.1	91. 4±0.1	
		32	81.2±0.1	80.7±0.0	80.5±0.1	80.3±0.1	80.1±0.1	79.7 ±0.2	
		34	73.4±0.1	72.8±0.0	72.4±0.1	72.1±0.1	71,7±0,1	70.9±0.2	
		38	54.2±0.1	53.3±0.1	52.7±0.1	52.2±0.1	51.3±0.1	50.0±0,2	
2 ^e	23	23	100.	100.	100.	100.	100.	100.	
		30	96.0±0.2	95.7±0.0	95.7±0.1	95.7±0.1	95.5±0.1	95.5±0,2	
		32	90.3±0.2	89.7±0.1	89.7±0.1	89.6±0.1	89.2±0.2	89.4±0.3	
		34	80.5±0.2	79.9±0.1	79.7±0.1	79.6±0.2	78.8±0.2	79.0±0.4	
		35	74.5±0.2	73.8±0.1	73.5±0.1	73.6±0.2	72.5±0.3	72.8±0.4	
		39	48.9±0.2	48.1±0.1	47.8±0.1	47.7±0.2	46.9±0.3	47.6±0.5	
4	12	12	100.	100.	100.	100.	100.	100.	
		25	96.1±0.4	95.8±0.1	95.7±0.1	95.5±0.1	95.0±0.1	95.5±0.2	
		27	90.9±0.4	90.6±0.1	90.1±0.1	90.0±0.1	89.5±0.2	89.9±0.3	
		29	82.6±0.4	82.1±0.1	81.6±0.1	81,4±0.2	80.8±0,2	81.7±0.3	
		31	72.2±0.4	71.5±0.1	70.8±0.2	70.5±0.2	69.5±0,3	71.2±0.4	
		15	50.4±0.4	49.7±0.2	48.9±0.2	49.0±0.2	47.9±0.3	49.4±0,4	

Table 7. Efficiencies of three modular fission chambers as functions of neutron energy and bias level relative to the reference levels.

Almost all of the neutrons in this energy interval have energies less than 30 MeV.

^bSee Fig. 2 for a plot of several pulse-height distributions.

^cSee Fig. 3 for a plot of several pulse-height distributions.

Low	Center		L
energy	energy	Ratio ^a	Error
(MeV)	(MeV)		(%)
3.5703E+01	7	0.050	7.61
3.30372+01	3.43516+01	0.956	6.74
2.8539F+01	2.9572E+01	1.110	6.35
2.6631E+01	2.7560E+01	008	6.18
2.4911E+01	2.5749E+01	0.976	5.71
2.3354E+01	2.4113E+01	1.053	5.23
2.1940E+01	2.2630E+01	0.997	4.98
2.0652E+01	5.1581E+01	1.013	4.72
1.94/5E+01	2.0050E+01	0.947	4.59
1.03972+01	1.89251+01	0.990	7.01
1.64956+01	1.69925+01	1 050	3.62
1.5654E+01	1.60662+01	0.970	3.49
1.4876E+01	1.5257E+01	0.994	3.29
1.4155E+01	1.4508E+01	1.015	3.15
1.3485E+01	1.3814E+DI	1.083	3.04
1.2862E+01	1.3168E+01	1.100	2.98
1.2282E+01	1.2567E+01	1.139	2.94
1.1/402+01	1.2006E+01	1.106	2.85
1.07536+01	1.19025+01	1.140	2.13
1.0315E+01	1.0533E+01	1.192	2.45
9.8972E+00	1.0103E+01	1.143	2.34
9.5046E+D0	9.6979E+00	1.127	2.24
9.1351E+00	9.3171E+00	1.092	2.13
8.7868E+00	8.9584E+00	1.084	2.04
8.4581E+00	8.6201E+00	1.097	1.95
7 85405+00	7 99995+00	1.492	1.07
7.5750E+00	7.7131E+00	1 112	1.79
7.3126E+00	7.44256+00	1.132	1.79
7.0627E+00	7.1860E+00	1.157	1.75
6.8255E+00	6.9425E+00	111.8	1.75
6.6000E+00	6.7113E+00	1.197	1.79
6.3856E+00	6.4915E+00	1.258	1.83
6.1815E+00 5.0871E+00	6.2823E+00	1.223	1.92
5.90176+00	5 99775+00	1.200	1.98
5.6248F+00	5.7122E+00	1.286	2.09
5.4559E+00	5.5394E+00	1.298	2.09
5.29+5E+00	5.3743E+00	1.247	2.11
5.1402E+00	5.2165E+00	1.258	2.13
4.9926E+00	5.0656E+00	1.242	2.13
4.8513E+00	4.9212E+00	1.279	2.11
4.5860E+00	4.7158E+00	1.258	1.52
4.1170E+00	5.7010E+00	1,200	1.50
3,90912+00	4.0111E+00	1.229	1.52
3.7166E+00	3.8110E+00	1.223	1.55
3.5380E+00	3.6256E+00	1.241	1.51
3.3719E+00	3.4535E+00	1.510	1.51
3.2174E+00	3.2933E+00	1.244	1.49
3.0732E+00	3.1440E+00	1.238	1.43

Table 8. Fission cross-section ratio ²⁴¹Pu:²³⁵U.

Center Low Error^b Ratio^a energy energy (MeV) (MeV) (%) 2.9385E+00 3.0047E+00 1.261 1.91 2 8745E+00 2 7525E+00 2.8125E+00 1.237 1.41 2.6944E+00 1.255 1.36 2.5837E+00 2.6382E+00 1.219 1.32 2.4796E+00 2.5308E+00 1.244 1.27 2.3817E+00 2.4299E+00 1.251 1.23 2.2895E+00 2.3349E+00 .280 1.19 2.2025E+00 2.2454E+00 1.242 1.18 2.16092+00 1.277 2.1204E+00 1.16 2.0429E+00 2.0811E+00 1.282 1.16 1.9875E+00 1.9343E+00 1.284 0.92 i.8341E+00 1.8832E+0J 0.91 1.313 1.7869£+00 1.7415E+00 1.324 0.09 1.65586+00 1.6979E+00 1.350 0.86 1.5763E+00 1.6153E+00 1.374 0.86 1.5023E+00 1.5386E+00 1.372 0.05 1.4673E+00 1.4335E+00 1.380 0.84 1.3692E+00 1.400BE+CO 1.375 0.85 1.3092E+00 1.33872+00 0.86 1.355 1.2531E+00 1.2807E+00 1.374 0.86 1.2005E+00 1.2264E+00 0.86 1.321 1.1511E+00 1.1754E+00 1.284 0.87 1.1048E+00 1.1276E+00 1.272 0.90 1.298 1.0611E+00 1.0826E+00 0.90 1.0200E+00 1.0403E+00 1.264 0.95 9.81296-01 1.0004E+00 1.273 0.98 1,291 9.6274E-01 9.44718-01 0.95 9.10146-01 9.2718E-01 1.305 2.94 8.7743E - 01 B.9356E-01 0.85 1.337 B.4646E-01 8.6174E-01 1.309 0.98 8.3159E-01 8.1710E-01 1.350 0.99 7.80276-01 7.9837E-01 1.352 0.67 7.4588E-01 7.6270E-01 0.06 1.330 7.1371E-01 7.2953E-01 1.313 0.91 6.8358E-D1 5.9840E-01 1.311 0.93 6.5532E-01 6.6923E~01 1.299 0.96 6.2878E-01 6.4184E-01 1.305 1.01 6.U381E-01 6.1611E~01 1.311 1.03 5.80318-01 5.91896~01 1.03 1.302 5.5815E-01 5.6907E~01 1.282 1.06 5.37246-01 5.4755E-01 1.295 1.07 5.1748E-01 5.2722E-01 1.286 1.13 4.9879E-01 5.0801E-01 1.311 1.11 4.6433E-01 4.81105-01 1.304 0.04 4.3332E-D1 4.4843E-01 1.305 0.99 4.1897E-01 4.0532E-01 1.308 1.01 3.7995E-01 3.9233E-01 1.298 0.99 3.5689E-01 3.6B15E-01 1.269 1.04 3.35888-01 3.4614E-01 1.328 1.06 3.1664E-01 3.2604E-01 1.368 1.09 2.9903E-01 3.0765E-01 1.357 1.15 2.8284E-01 2.9077E-01 1.373 1.21 2.67948-01 2.7524E-D1 1.26 1.390 2.5418E-01 2.6092E-01 1.371 1.30 2.41466-01 2.4770E-D1 1.386 1.34 2.29665-01 1.385 2.3545E-01 1.41 2.1872E-01 2.2409E-01 1,409 1.46 1.414 2.0853E-01 2.1353E-01 1.52 1.9904E-01 2.0370E-01 1.388 1.56 1.9019E-01 1.9454E-01 1.380 1.60

Table 8. (continued)

Low	Center		
aparan	on o Mary	Patioa	тb
energy	energy	Vario	rror
(MeV)	(MeV)		(%)
1.81315-01	1.0598E-01	1.352	1.65
1.7+16E-01	1.7797E-01	1.374	1.71
1.6343E-01	1.6867E-01	1.412	1.96
1.5367E-01	1.5844E-01	1.369	1.55
1.4975E-01	1.4911E-01	360	1 65
1 3659F-01	4059F-01	1 #15	1 69
1 29105-01	1 22775-01	207	1.00
1 22215-01	1.32772.01		
1.22212-01	1.25592-0.	1.5/1	1.79
1.12805-01	1.18972-01	1.288	1.91
1.09995-01	1.1 20 7E-01	1.360	1.94
1.0455E-01	1.0722E-01	1.396	1.99
9.9512E-02	1.0199E~01	1.351	2.06
9.4827E-02	9,7127E-02	1.410	2.13
9.04646-02	9.26076-02	1.374	2.28
8 63966-02	6 8395F-12	1 355	2
9 25965-02	8 44545-02	1 270	2.44
7 00-15-02	0.11012-02	207	2.70
7.50412-02	0.07692-02	1.585	2.52
7.5/12E-02	7.7350E-02	1.363	2.78
7.258BE-02	7.41258-02	1.259	2.55
6.9653E-02	7.1098E-02	1.277	2.67
6.6893E-02	6.8252E-02	1.344	2.69
6.42946-02	6.5574E-02	1.319	2.74
6.1844E-02	6.3051E-02	1.237	2.80
5.95316-02	6.06715-02	336	2 80
5 664 32 -02	5 80605-02	1 232	2.67
5 39615-02	5 52775-02	1 210	2.03
5.55012 02	5 36046 02	377	5.04
5.14842-02	3.20902-02	1.6/3	e. (5
4.913/2-02	5.02811-02	1.211	2.79
4.6965t-02	4.8033E-02	1.264	2.91
4.4933E-02	4.5932E-02	1.386	2.94
4.30306-02	4.39665-02	1.359	3.15
4.12465-02	4.2124E-02	1.309	3.31
3.9571E-02	4.0395E-C2	1.290	3.13
3.7995E-02	3.8771E-02	1.354	3,20
3.5114E-02	3 65125-02	1 330	2 40
3 25HRF-02	3 37055-02	1 756	3 67
7 0254F-02	3 17705-02	1 200	3 6.
3 91945-02	3.13/02-02	1.230	C. 34
2.81946-02	5.919/E-02	1.290	2.64
2.63376-02	2.7242E-02	1.351	2.67
2.4658E-02	2.5477E-02	1.342	2.83
2.3135E-02	2.38786-02	1.334	5.95
2.1748E-02	2.24262-02	1.209	3.00
2.0483E-02	2.1101E-02	1.910	3.11
1.93258-02	1.9B31E-02	i.389	3.19
1.82622-02	1.87826-02	1.221	3.28
1.7285E-02	1 7763E-02	1 373	3 30
1 63845-02	1 69255-02	1 770	3.30
1.55535-82	1.000000-02	1.5/9	3.49
1.00000-00	1.23005-05	1.2/4	3.61
1.4/012-02	1.01091-02	1.600	5.65
1.406/2-02	1.4417E-02	1.1/4	3.76
1.54036-02	1 . 3729E - 02	1.252	3.71
1.2785E-02	1.3088E-02	1.558	3.82
1.55082-05	1.2491E-02	1.351	4.05

Table 8. (concluded)

^aCorrected for impurities in ²⁴¹Pu sample.

^bError indicates counting error expressed as a standard deviation. Total errors may be estimated by combining the normalization error of 1.20% and the estimated overall systematic error of 1.0% in quadrature with the counting errors in the table.

Results and Comparisons

Our data are shown over the energy range 0.01 to 30 MeV in Fig. 4 and compared with others in Figs. 5. 6. and 7. See Table 8 for a listing of our date. The data of Käppeler and Pfletschinger¹ (0.014 to 1.13 MeV) are in good agreement with our data. The points of White and Warner² (1.0, 2.25, 5.4, and 14.1 MeV) are 2~4% higher than our data: however. the data of White, Hodkinson, and Wall³ (0.040, 0.067, 0.127, 0.312, and 0.505 MeV) are in general agreement. The 0.024-MeV point of Perkin. White, Fieldhouse, Axton, Cross, and Robertson⁴, obtained by taking the ratio of the reported ²⁴¹Pu and ²³⁵U fission cross sections, agrees with our date; however, a comparison is difficult since the ratio is not smooth in this part of the energy region. The data of Smith, Smith. and Henkel⁵ cover an energy range from 0.12 to 21 MeV. From 0.1 to 1 MeV, these data points have broad energy resolution and have a different shape than our data. Above 1 MeV.

the energy resolution improves and the shape of these data is in fair agreement with our work; however, they appear to have a normalization about 10-15% higher than ours.

Our ratio data are reported over the energy range 0.0005 to 0.050 MeV in Fig. 8 as a histogram representing energy averaging over predetermined energy intervals. Corrections for the impurities in the 241 Pu sample have been made, and Table 9 contains a listing of these data. Comparisons with the data of Blons and James are also shown in Fig. 8. Total errors for Blons' average fission cross sections lie between 3 and 7%. James' average fission cross sections have errors of 4.9% for ²⁴¹Pu and 6% for 235U. The ENDF/B-IV evaluated fission cross-section file for ²³⁵U was used to obtain values for the ²⁴¹Pu fission cross section over broad energy intervals from 0.0005 to 0.050 MeV. These values also appear in Table 9.



Fig. 4. Ratio of the ²⁴¹Pu to ²³⁵U fission cross sections in the energy range 0.010 to 30 MeV. Present work is given by +. The statistical error bars are shown on each point. See Table 8 for listing.



Fig. 5. Ratio of the ²⁴¹Pu to ²³⁵U fission cross sections in the energy range 0.010 to 1 MeV. (a) Present work is given by +. The statistical error bars are shown on each point. Present work is compared with others. (b) Lettor codes indicate the work of others. Error bars represent total error.



Fig. 6. Ratio of the ²⁴¹Pu to ²³⁵U fission cross sections in the energy range 0.1 to 10 MeV. (a) Present work is given by +. The statistical error bars are shown on each point. Present work is compared with others. (b) Letter codes indicate the work of others. Error bars represent total error.



Neutron energy - MeV

Ratio of the 241Pu to 235U fission cross sections in the energy range Fig. 7. 1.0 to 30 MeV. (a) Present work is given by +. The statistical error bars are shown on each point. Present work is compared with others. (b) Letter codes indicate the work of others. Error bars represent total error.



Fig. 8. Ratio of the 241pu to 235U fission cross sections in the energy range 0.0005 to 0.050 MeV. Data appear as a histogram representing energy averaging over predetermined energy intervals. Fresent work is shown by the line of segments connecting the energy intervals. Letter codes indicate the work of others.

Energy range	Average ratio 241 _{Pu:} 235ya	Statistical uncertainty of ratio ^b	Average fission cross section for ²⁴¹ Pu ^C	Average fission cross section for 235Ud	
(MeV)		(%)	(barn)	(barn)	
0.040 to 0.050	1.315	1.40	2.443	1.862	
0.030 to 0.040	1.336	1.33	2.650	1.984	
0.025 to 0.030	1.342	1.70	2.856	2,128	
0.020 to 0.025	1.316	1.66	2.968	2.255	
0.015 to 0.020	1.316	1.56	3.096	2.353	
0.010 to 0.015	1.331	1.38	3.526	2.648	
0.009 to 0.010	1.214	2.73	3.742	3.082	
0.008 to 0.009	1.419	2.59	4.356	3.069	
0.007 to 0.008	1.380	2.51	4.397	3.187	
0.006 to 0.007	1.520	2.37	5.255	3.458	
0.005 to 0.006	1.291	2.20	4.999	3.871	
0.004 to 0.005	1.328	2.05	5.746	4.327	
0.003 to 0.004	1.367	1.88	6.583	4.814	
0.002 to 0.003	1.364	1.71	7.347	5.386	
0.0015 to 0.002	1.488	2.04	9.753	6.554	
0.001 to 0.0015	1.309	1.93	11.33	8.653	
0.00075 to 0.001	1.285	2.77	10.93	8.509	
0.0005 to 0.00075	5 1.165	2.56	15.56	13.35	

Table 9. Energy averaged fission cross sections and their ratio.

^aCorrected for impurities in 241 Pu sample. The average ratio was obtained using the expression

average ratio from E_1 to E_2 = $\int_{E_1}^{E_2} R \sigma_{235} dE$, $\int_{E_1}^{E_2} \sigma_{235} dE$,

where R is our normalized fission cross-section ratio of $^{241}{\rm Pu}:^{235}{\rm U}$ and σ_{235} is the ENDF/B-IV evaluated fission cross-section file for $^{235}{\rm U}$. These values were found to be essentially equivalent to those obtained using the expression

average ratio
from
$$E_1$$
 to $E_2 = \frac{1}{E_2 - E_1} \int_{E_1}^{E_2} R dE$.

^bIndicates counting error expressed as a standard deviation. Total errors may be estimated by combining the normalization error of 1.20% and the estimated overall systematic error of 1.0% in quadrature with the counting errors in the table.

^CObtained using the expression

average fission cross = $\frac{1}{E_2 - E_1} = \int_{E_1}^{E_2} \sigma_{235 \text{ dE}}$.

 d The ENDF/B-IV evaluated fission cross-section file for 235 U was used to obtain the average fission cross section. Obtained using the expression

average fission cross = $\frac{1}{E_2-E_1}$ $\int_{E_1}^{E_2} \sigma_{235} dE$.

Summary

Figures 4 through 8 and Tables 8 and 9 present our results for the neutron-induced fission crosssection ratio ²⁴¹Pu:²³⁵U measured continuously over an energy range from 0.001 to 30 MeV. Normalization of our ratio was done using two independent means, i.e., the threshold cross-section method applied in the MeV energy range and direct normalization to evaluated fission cross sections at thermal neutron energy. The comparison of our results with previous data sets demonstrated the advantage of a continuous measurement over a wide energy range in defining the cross-section ratio as a function of energy. Since the structure in the ²⁴¹Pu: ²³⁵U fission crosssection ratio below 0.050 MeV is in part due to the ²³⁵U, it would be beiter to measure the fission crosssection of ²⁴¹Pu relative to the ⁶Li (n, α) reaction in this energy region.²²

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