LS-109
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A Positron Accumulator Ring for APS

I. Introduction

In the positron injection scheme described in the 1987 7-GeV Advanced Photon Source Conceptual Design Report,¹ linac macropulses are injected once each second into RF buckets of the injector synchrotron at 450 MeV. After acceleration to 7 GeV, the eight bunches are transferred one at a time into designated RF buckets in the storage ring.

Two synchrotron RF systems are required for this injection procedure. A low frequency (39.22 MHz) system is used during injection to capture the 16.5 ns macropulses from the positron linac. After acceleration to 2.7 GeV, the length of each of the bunches is short enough so that a high frequency (352.96 MHz) RF system can be used for final acceleration to 7 GeV. With 1.55×10^9 positrons per bunch and 80% efficiency, the time required to fill the storage ring to 100 mA is 3.7 min.

The addition of a small 450-MeV positron accumulator ring (PAR) permits accumulation of the positrons from the linac during the acceleration cycle of the injector synchrotron.² The pulse repetition rate of the positron linac is 60 Hz. The eight-pulse-per-second scheme described above has a linac duty factor of only $8/60 = 0.133$. By adding the accumulator ring to the system, the linac duty factor can be increased by a factor of 6 to 0.80. With equal efficiency and charge per pulse, this results in a factor of 6 increase in the storage ring filling rate.

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The new positron injection scheme is as follows. The cycle rate of the injector synchrotron is increased to 2 Hz. During 0.4 sec of each 0.5-sec synchrotron cycle, 24 linac pulses are injected into the horizontal phase space of the PAR at a 60-Hz rate. Each injected pulse occupies about 1/3 of the circumference of the accumulator ring. After 0.1 sec for longitudinal damping, the single accumulated bunch is transferred into one of the 352.96-MHz buckets of the injector synchrotron RF system. This single bunch is accelerated to 7 GeV and transferred into the storage ring while the PAR accumulates the next bunch of positrons. Note that the injector synchrotron requires only the one high-frequency RF system.

II. Positron Accumulator Ring Description

A. Introduction

The rate at which positrons can be injected into the horizontal phase space of the accumulator ring depends on the damping rate of the horizontal betatron oscillations. The amount by which these oscillations are damped between successive injections limits the separation of the bumped orbit from the septum of the injection magnet. This separation in turn determines the horizontal aperture of the ring. Therefore, the damping rate must be as large as possible.

The horizontal damping time constant τ_x is given by

$$\tau_x = \frac{4\pi R \rho}{26.55 J_x E^3} \frac{\text{GeV}^3 \text{ms}}{M^2}, \quad (1)$$

where $2\pi R$ is the circumference of the ring,
 ρ is the bending radius in each dipole,

E is the positron energy,

and

$$J_x = 1 - \frac{1}{2\pi} \int_{\text{mag.}} \frac{D(s)}{\rho} (1 - 2n) ds,$$

D(s) is the dispersion function,

$$n = \frac{-\rho B'(x)}{B_0} \text{ (field index),}$$

and B'(x) is the radial gradient in the bending magnets.

In addition to the horizontal oscillation damping required for injection, the length of the single bunch in the ring must be compressed from about 1/3 of the revolution time of the PAR to a length that can be injected without loss into the 353-MHz RF buckets of the injector synchrotron. This compression of the bunch length is accomplished by damping of the energy spread. The time allowed for the damping for 24 pulses injected at 60-Hz and 2-Hz cycle rate for the injector synchrotron is 0.1 sec. The energy damping time constant is given by

$$\tau_E = \tau_x J_x / J_E, \quad (2)$$

where $J_E = 3 - J_x$.

At 450 MeV ($B\rho = 1.501 \text{ Tm}$), a small damping time constant requires high magnetic fields in the bending magnets. We have chosen $B = 1.476 \text{ T}$ ($\rho = 1.0186 \text{ m}$). The circumference of the ring must also be as small as possible and still leave room for quadrupoles, sextupoles, injection and extraction magnets, orbit correctors and RF cavities. We have chosen $2\pi R = 30.5768 \text{ m}$, which is 1/12 the circumference of the injector synchrotron.

To further decrease the horizontal damping time constant, the field index in the bending magnets is 0.6. For the lattice described in the next section, $J_s = 1.257$, $J_E = 1.743$, and $\tau_x = 20.49$ ms, $\tau_E = 14.77$ ms.

B. Lattice

A plan view of the PAR is shown in Fig. 1. The eight bending magnets are arranged in a two-period configuration with two long straight sections. One of the long straight sections is used for injection and extraction. The other long straight section contains the RF system.

The component parameter list for 1/2 period is shown in Table I. The lattice functions β_x , β_y and dispersion function D are shown in Fig. 2. The dispersion function is zero in the two long straight sections.

The horizontal and vertical tunes for the parameters of Table I are $\nu_x = 2.19$, $\nu_y = 1.27$. A list of the performance characteristics for the ring is shown in Table II. One notes that the vertical chromaticity is positive. To correct both chromaticities to zero requires two families of sextupoles, $S_1 = 0.225/\text{m}^2$ and $S_2/2 = 0.435/\text{m}^2$.

A list of all the PAR magnets is given in Table III.

III. RF Capture and Bunch Length Damping

Each macropulse from the 450-MeV positron linac is 30-ns long. The injected pulses are captured by a first harmonic 9.8045 MHz RF system. Ninety-five percent of the injected beam is contained within an energy spread of $\pm 1\%$. (An energy damping system is included in the injection line design, which may reduce this to $\pm 0.5\%$.)

Once each cycle of the 2-Hz injector synchrotron, 24 macropulses are injected into the horizontal phase space of the PAR at a 60-Hz rate. This

leaves 100 ms for the final damping of the single bunch to a length short enough to be transferred to the 2.83-ns (353-MHz) injector synchrotron RF buckets.

The RF voltage applied during the injection into the PAR must be just large enough for efficient capture without producing too much increase in the energy spread. The latter condition is important because of the aperture requirements for injection into the horizontal phase space. The dispersion function has a maximum value of 3.35 m.

Figure 3 shows a $\pm 1\%$, 30-ns injected pulse in a 40-kV, first-harmonic PAR bucket. The bucket contour that just encloses the pulse has $\Delta\tau = 60$ ns and $\Delta E/E = \pm 1.2\%$. At least 95% of the injected beam should be contained within this contour.

The longitudinal phase space damping can be determined by

$$\sigma_E/E(t) = \sqrt{(\sigma_E/E(\infty))^2 + ((\sigma_E/E(0))^2 - (\sigma_E/E(\infty))^2) \exp(-2t/\tau_E)} \quad (3)$$

$$\sigma_\tau(t) = \frac{1}{2\pi f_s \gamma_T^2} \sigma_E/E(t)$$

where

$$\sigma_E/E(\infty) = \sqrt{\frac{0.384}{\rho J_E}} \frac{E}{0.511} \times 10^{-3} = 0.41 \times 10^{-3} (\rho(m), E(\text{GeV}))$$

is the natural (completely damped) energy spread in the ring, γ_T is the transition γ , and f_s is the synchrotron frequency.

For example, with 40 kV, the synchrotron frequency is 19.1 kHz. Starting with $\sigma_E/E(0) = 12/\sqrt{6} \times 10^{-3}$, each of the injected pulses will damp to $\sqrt{6} \sigma_E/E = 4.0 \times 10^{-3}$, $\sqrt{6} \sigma_\tau = 8.96$ ns during the 16.7 ms between injections.

During the 100 ms allowed for final damping, σ_E/E is reduced to the natural value of 0.41×10^{-3} . If the RF voltage remains at 40 kV, the final bunch length is $\sigma_T = 0.92$ ns, which is 1/3.1 of the 353-MHz injector synchrotron bucket (i.e., I.S. bucket = $\pm 1.55 \sigma_T$). If the PAR first harmonic voltage is raised to 100 kV during the final damping, the synchrotron frequency is 30.2 kHz and the final bunch length σ_T becomes 0.58 ns or 1/4.88 of the injector synchrotron bucket.

The bunch length damping provided by the first harmonic system is not adequate for efficient capture in the injector synchrotron. Therefore, a twelfth harmonic (117.654 MHz) 30-kV RF system has been added to PAR for the final damping. This system is turned on 50 ms after the injection of the last pulse. The first harmonic system damps the beam to $\sigma_E/E = 0.44 \times 10^{-3}$ and $\sigma_T = 0.99$ ns. With the first harmonic system still on, the twelfth harmonic system is turned on with phase equals π at the bunch center. Figure 4 shows the $\sqrt{6} \sigma$ contour of damped beam in the combined 40-kV first harmonic and 30-kV twelfth harmonic bucket.

The capture of the bunch in this combined bucket should be adiabatic. Even if the capture is completely non-adiabatic, the remaining 50 ms is long enough to damp the energy spread to the natural value of $\sigma_E/E = 0.41 \times 10^{-3}$. Since the combined system has a synchrotron frequency of 60.6 kHz, the final bunch length is $\sigma_T = 0.29$ ns or 1/9.77 of the injector synchrotron bucket. Figure 5 shows the phase space contours for the $\pm \sigma$, and $\pm \sqrt{6} \sigma$ of the PAR bunch in the injector synchrotron 100-kV RF bucket.

IV. Injection

The maximum amplitude of the horizontal oscillations in the PAR is determined by the separation of the injection and bumped orbit positions at

the injection septum magnet. This separation is limited by the damping of the horizontal oscillations in the 16.7 ms between each injection. The conditions can be quantified as follows. Let x_0 , x_s , and x_B be the distances from the central orbit to the injected beam center, the inner edge of the septum magnet, and the bumped orbit, respectively. The relations between these quantities may be written as follows:

$$x_0 - A - s \geq x_s \geq x_B + D(x_0 + A - x_B), \quad (4)$$

where

$$A = \sqrt{\beta_{ox}} \epsilon = 3.70 \text{ mm},$$

β_{ox} is the horizontal lattice function parameter at the septum location (2.074 m),

ϵ is the 95% emittance of the injected beam (6.6 mrad mm),

s is the septum thickness (2 mm), and

$$D = \exp(-16.7 \text{ ms}/\tau_x) = 0.443$$

$$\tau_x = 20.49 \text{ ms}.$$

Choosing $x_s = 30 \text{ mm}$, both conditions are satisfied with $x_0 = 2x_B = 36.7 \text{ mm}$. Figure 6 shows the horizontal phase space that can be occupied by the beam at the septum magnet. The beam is first injected at the outside of the septum magnet with the local orbit displaced so that coherent oscillations occur about the bumped orbit location x_B . During subsequent turns with the orbit bump magnets turned off, the 95% profile of the injected beam will, before damping, be located anywhere in a phase space ring having radii of

$x_0 - x_B \pm A$. After $1/60$ sec of damping, the ring size is reduced enough so that the maximum extent of the beam misses the septum magnet when the orbit warp is restored for injection of the next pulse. Pulses that have been injected previous to the pulse under consideration will have been damped for a longer time and will occupy the space inside the rings shown in the figure. (Based on the calculated natural emittance of the lattice, the horizontal oscillations showed damp to a final value of $\sigma_x = 0.88$ mm.)

The maximum extent of the horizontal oscillations of each injected pulse is ± 21 mm at the septum magnet. Because of a larger β_x , this width increases to ± 35 mm at one-fourth of the circumference upstream and downstream of the septum. At this location, the dispersion function has its largest value of 3.35 m. If the energy spread of the injected beam is $\pm 1\%$, the maximum total aperture required for injection is ± 50 mm. For this reason, the horizontal aperture of the vacuum chamber is 12 cm. The vertical gap is 3.6 cm.

Two kicker magnets are used to produce the bumped orbit at the injection magnet. One each of these is located 90° in horizontal betatron phase upstream and downstream of the injection septum magnet. The positions and the bumped orbit are shown in Fig. 7. They are separated by 9.12 m. Therefore, a 30.4-ns time difference is required between the power pulses to the two kickers.

The rise time of the injection kicker magnetic fields is not important for the injection process. They should be on for about 80 ns to allow for up to a 50-ns injection pulse length. If the fall-off time of the injection kicker fields is 90 ns, the head of a 50-ns positron pulse will return to each kicker when its magnetic field has been reduced by about a factor of 2. With the bumped orbit displacement reduced by a factor of 2 and taking into account a 68° phase rotation of the coherent betatron oscillation,

the head of the injected phase clears the septum by 10 mm on the first turn after injection.

Figure 8 shows a typical injection kicker pulse used to produce the bumped orbit. Because one of the injection kickers is also used to help extract the beam, the rise time of the kicker fields is shown as 90 ns.

During each 0.5-sec cycle of the injection synchrotron, the PAR injection kickers are pulsed at about 60 Hz for the 0.4 sec required to accumulate 24 linac pulses. They can then be turned off for the 0.1 sec of final bunch length damping. However, with the injection kickers on, the revolution time is increased by only 0.085 ns. Since this increase occurs for only two to three turns at a 60-Hz rate, it has practically no effect on the synchrotron oscillations. Therefore, it may be more convenient to operate the injection kickers continuously.

The kicker strength required to produce a bumped orbit of 18.4 mm at the septum magnet is 171 Gm. The designed kickers are 35-cm long and are capable of producing fields of 600 G.

IV. Extraction

The positron bunch is extracted by using the upstream injection kicker and a third identical kicker located just downstream of the injection kicker (Figs. 7 and 8).

If the injection kickers are already on (as they would be with continuous 60-Hz operation), extraction is accomplished by pulsing the third magnet with a 90-ns rise time. If the injection kickers are off during the final bunch length damping time, the two upstream kickers are pulsed together to extract the beam. The combination of the two kickers causes the positron

bunch to enter the aperture of the injection septum magnet, which then becomes the final extraction magnet.

In section IV, the horizontal position of the injected beam was chosen to be two times that of the bumped orbit at the septum magnet. This was done so that the double kick produced by one of the injection kickers and an identical extraction kicker would cause the extraction point to be the same source at the injection point. Because of differences of lattice phase and β_x at the two kickers, the extraction point lies about 5 mm outside the injection point if both kickers have the same fields used by the injection kickers for injection. To make the extraction point the same as the injection point, the extraction kicker should be pulsed to about 78% of the field in the injection kicker. The extracted beam enters the septum magnet with a small 2.3 mrad positive angle.

VI. Injection Extraction Septum Magnet

The same septum magnet is used for both injection into and extraction from the PAR. Both beams must clear the yokes of either the downstream or upstream bending magnet. These magnets are at a distance of 2.26 m from the center of the injection straight section and have yokes that extend to 40 cm.

The injection/extraction angle for the PAR is 0.2 rad (11.5°). The magnet is 0.4 m long, has a field value of 0.75 T, and a septum thickness of 2 mm. The horizontal and vertical apertures are 7 cm and 2 cm, respectively. The magnet operates continuously at 60 Hz.

VII. Orbit Corrections

The amplification factors for focusing element displacements for the PAR are 4.0 and 6.5 for the horizontal and vertical plane, respectively. Horizontal and vertical orbit corrections are provided by five dipoles and six beam position monitors for each plane in each of the two periods (see Fig. 1). The correction dipoles are located in the multipole correction magnets.

Computer simulations of ten sample machines with 1-mm rms magnet displacement errors and 10^{-3} rms $\frac{\Delta B}{B}$ and dipole roll errors produced rms distortions of about 7 mm in both planes. The largest single orbit distortions in the ten samples was about 18 mm. The dipole strengths required to correct the orbits to better than 0.1 mm had rms averages of about 1 kG cm. The largest single corrector strength in the ten samples was 2.9 kG cm. The dipole correctors in the multipole magnets are designed to produce 4 kG cm.

VIII. Stored Beam Current

The total number of positrons injected into the PAR can be as large as 3.6×10^{10} (24 pulses at 1.5×10^9 /pulse). The average beam current $\bar{I}$ is 56.5 mA. As the pulse is damped in the ring, the peak current increases. For a gaussian distribution, the peak current is given by

$$I_p = \frac{\bar{I} T}{\sqrt{2\pi} \sigma_T}$$

where T is the revolution time (102 ns).

At the time of switch-on of the twelfth harmonic cavity, almost all of the injected pulses will have damped to the limit of $\sigma_\tau = 0.92$ ns, producing a peak current $I_p = 2.45$ A. After further damping in the two-cavity system, σ_τ becomes 0.29 ns and the peak current is increased to 7.8 A. The energy spread at this time is $\sigma_E/E = 0.41 \times 10^{-3}$.

The impedance limit for longitudinal stability is customarily written as

$$\left| \frac{Z_{\parallel}}{n} \right| \leq \frac{E}{\gamma_T^2 I_p} \left(\frac{\Delta p}{p} \right)^2$$

where $\frac{\Delta p}{p}$ is the full width at half maximum ($2.355 \sigma_E/E$).

On substitution, the calculated stability limit impedance is

$$\left| \frac{Z_{\parallel}}{n} \right| \leq 14.5 \, \Omega.$$

Table I
Positron Accumulator Ring Lattice Components
1/4 Machine $B\rho = 1.5010 \text{ Tm (0.45 GeV)}$

Element		Length (m)	
Drift	L1	1.7092	
Multipole		0.20	
Drift		0.10	
Quadrupole	Q1	0.25	$B'/B\rho = 0.543 \text{ m}^{-2}$
Drift		0.20	
Magnet		0.80	$\rho = 1.01859 \text{ m} \quad \frac{\rho B'}{B} = -0.6$
Drift		0.20	
Quadrupole	Q2	0.25	$B'/B\rho = 1.470601 \text{ m}^{-2}$
Drift		1.39	
Multipole	S1	0.20	
Drift		0.20	
Quadrupole	Q3	0.25	$B'/B\rho = -1.360689 \text{ m}^{-2}$
Drift		0.20	
Magnet		0.80	$\rho = 1.01859 \text{ m} \quad \frac{\rho B'}{B} = -0.6$
Drift		0.20	
Quadrupole	Q4	0.25	$B'/B\rho = 1.384567 \text{ m}^{-2}$
Drift		0.345	
1/2 Multipole	S2	0.10	
Reflect			
TOTAL		7.6442	

Table II
Parameters for the Positron Accumulator Ring

Circumference (m)	30.5768
Revolution Time (ns)	101.994
Energy (MeV)	450
No. of Cells	2
No. of Dipoles	8
Dipole Field B (T)	1.476
Bend Radius ρ (m)	1.0186
Field Index ($-\rho B'/B$)	0.6
No. of Quadrupoles	16
Tunes ν_x/ν_y	2.19/1.27
Transition Gamma (γ_T)	1.93
Chromaticities (ξ_x/ξ_y)	-2.70/1.05
Partition Numbers $J_x/J_y/J_E$	1.257/1.000/1.743
Damping Time Constants $\tau_x/\tau_y/\tau_E$ (ms)	20.49/25.75/14.77
Energy Loss per Turn (keV)	3.56
Natural Emittance ϵ (mm mrad)	0.37
$\sigma E/E$ (damped)	0.41×10^{-3}
RF Systems	
System I	
f (MHz)	9.8045
h	1
v (kV)	40
f_s (kHz)	19.1
σ_T (damped) (ns)	0.92
System II	
f (MHz)	117.654
h	12
v (kV)	30
f_s (kHz)	60.5*
σ_T (damped) (ns)	0.29*

*System I and II both on.

Table III
Magnet Summary

Main Dipoles (DC)

#8 $\ell = 0.8 \text{ m}$
 $\rho = 1.0186 \text{ m}$
 $B = 1.4736 \text{ T}$
 $B' = -0.8680 \text{ T/m}, \left(\frac{\rho B'}{B} = -0.6\right)$
 Aperture Vacuum chamber, 12 cm x 3.6 cm

Quadrupoles (DC)

#16 $\ell = 0.25 \text{ m}$
 $B' = 4 \text{ T/m}$

Multipoles (DC)

#12 $\ell = 0.2 \text{ m}$
 Dipole, 0.02 T
 Sextupole, 10 T/m^2 ($=10 \text{ G/cm}^2$)

Kickers

#3 $\ell = 0.35 \text{ m}$
 $B = \underline{600 \text{ G}}$
 Rise, Fall times, 90 ns
 Rep. Rate, 60 Hz
 Aperture, 8 cm x 3.6 cm

Pulsed Septum

#1 $\ell = 0.4$
 $B = 0.75 \text{ T}$
 Septum, 2 mm
 Aperture, 7 cm x 3.6 cm

References

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3. M. Sands, "The Physics of Electron Storage Rings," SLAC Report 121 (1970).

Fig. 1. Positron accumulator ring components.

Fig. 2 Lattice and dispersion function for positron accumulator ring.

DE 9 MEU

Fig. 3 Injected $\frac{\Delta p}{p} = \pm 1\%$, 30-ns linac pulse in the 40-kV first harmonic PAR RF bucket.

DE 3 MEV

8.5 m

Fig. 4. The first harmonic 40-kV damped bunch in the combined first harmonic 40 kV and twelfth harmonic 30-kV RF bucket.

DE 4 MEU

0

2.83 nA

Fig. 5. σ and $\sqrt{6} \sigma$ in a 100-kV 352.96-MHz injector synchrotron bucket.

Fig. 6. Horizontal phase space at the injection septum magnet.

- A: Injected beam
- S: Septum
- x_B : Bumped orbit position
- B: Possible phase space occupied by the injected beam before damping with the beam bumper magnets turned off.
- C: Possible phase space occupied by injected beam after 16.7 ms of damping with the beam bumper magnets turned on.

Fig. 7. A: Bumped orbit using kickers K_1 and K_2
 B: Beam kicked into the extraction magnet (EM) using kickers K_1 and K_3 .
 C: Extracted beam

Fig. 8. Time variation of the injection and extraction kicker fields and injected and coasting beam pulses. One injection kicker and the extraction kicker are used together to extract the beam.

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Page 3, line 3

$$J_x = 1 - \frac{1}{2\pi} \int_{\text{mag}} \frac{D(s)}{\rho^2} (1-2n) ds$$

Page 3, line 5

$$n = \frac{-\rho B'(x)}{B_0} \text{ (field index)}$$

Page 15: Table III, Main Dipoles (DC)

Aperture vacuum chamber, 12 cm x 3.6 cm

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