# THE EFFECT OF PHOTO-SENSITIZED MERCURY ON MIXTURES OF ISOBUTANE AND ISOBUTEME

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# THE EFFECT OF PHOTO-SENSITIZED MERCURY ON MIXTURES OF ISOBUTANE AND ISOBUTENE

### THESIS

Presented to the Graduate Council of the North

Texas State Teachers College in Partial

Fulfillment of the Requirements

For the Degree of

MASTER OF SCIENCE

By

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Springtown, Texas
January, 1944

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#### CHAPTER I

### NATURE OF PROBLEM

Attempts have been made to synthesize isooctane by illuminating mercury-sensitized mixtures of isobutane and isobutane with 2536 Å radiation. There was evidence in the form of drops of a volatile liquid, at room temperature, of alkylation or polymerization. The product smelled very much like isooctane, but the experiments were done on such a small scale that there was not enough of the  $C_4$ 's converted to the heavier molecules for identification.

It was thought that if larger volumes of these same gases were illuminated with the 2536 Å radiation enough of the volatile liquid would be obtained to run identification tests. The author undertook the problem of illuminating large volumes of these gases with the hope that the product, when identified, would be isooctane. Since using a larger reaction vessel would necessitate using a larger lamp, it was thought best to devise an apparatus in which the gases could be recirculated through the illuminated zone for prolonged periods.

### CHAPTER II

## SURVEY OF LITERATURE ON PHOTOCHEMICAL ALKYLATION AND POLYMERIZATION

In comparison with the amount of study that has been done on all types of reactions of hydrocarbon compounds, very little time has been given to the effect that light will produce. The majority of the work that has been done on this phase of hydrocarbon reactions has been in the last fifteen years. It was only in 1935 that the polymerization of cracked gas into gasoline went into commercial use. The work that has already been done has not been spread evenly over the field nor has there been an appreciable degree of uniformity in the types of investigations carried out by different experimenters. Moreover, many compounds have not been touched at all, some have been studied meagerly, and few have been studied exhaustively. These facts are shown by the reports given below.

Slythe and Hofmann noted that the formation of metastyrene from styrene required three weeks in the summer sun, and three days in a sealed bulb at 100°C., but only one half hour in sealed tube at 200°C. Although heat and light cause

Gustav Egloff, Reactions of Pure Hydrocarbons (American Chemical Society Monograph Series, No. 73), p. 5.

<sup>2</sup> Ibid.

polymerization, this change was not observed if a sample was kept in a sealed tube at room temperature in the dark.

Fritzsche exposed anthracene obtained from coal tar to sunlight. The hydrocarbon changed to a white solid having a higher melting point, but reverted to the original compound after melting. The name paranthracene was proposed for the polymer.

Behr and van Dorp observed that accomplthylene polymerized very readily, for when a benzene solution of the hydrocarbon was kept in the sunlight for a time, some solid separated. The new compound melted at 226°C., but the heating required for taking the melting point caused a lowering of the melting point.

Isoprene, exposed to light in a scaled tube for an extended period, polymerized to a rubber-like mass according to Wallach. Some authors have claimed that his isoprene, which was obtained by the dry distillation of rubber, may have contained an impurity, such as a small piece of rubber from the original material. This might have caused the reformation of rubber, since evidence from other investigators indicated that rubber itself catalyzed the polymerization

Sansalon der Chemie, LIII (1845), 511, cited by Reloff, op. cit., p. 580.

cited by Egloff, op. cit., p. 602.

<sup>5</sup> Ann., CLXXII (1874), 263, cited by Egloff, op. cit., p. 610.

<sup>6</sup>Ann., CCXXXVIII (1887), 88, cited by Egloff, op. cit., p. 778.

of isoprene to caoutchouc. On the other hand, Harries, showed that pure isoprene can be polymerized, by means of ultraviolet light, to a solid white substance which contains a small proportion of rubber-like material.

Linebarger prepared paranthracene by exposing solutions of anthracene to sunlight. Benzene, toluene, xylene, ethylbenzene, alcohol, acetic acid, ethyl benzeate, bromobenzene, and chloroform were useful solvents; but ethylene bromide or carbon bisulfide did not yield the white insoluble crystals. As previously found by Fritzsche, paranthracene melted at 243° to 244°C., but if allowed to cool after the first melting, a second melting point determination gave a value equal to that for anthracene. Linebarger noted that if both gamma positions of anthracene were substituted no photopolymerization occurred. He considered the polymerization of anthracene to be the activation or loosening of the bonds of the gamma carbon atoms by the action of sunlight, these loosened bonds uniting to form a double molecule.

Orndorff and Cameron confirmed Linebarger's observations, but proposed that the solid be called dianthracene in place of paranthracene.

<sup>&</sup>lt;sup>7</sup>C. Harries, "Comparison of the Product of the Autopolymerization of B, G-Dimethylbutadiene with That of the Polymerization by Heat," <u>Ann.</u>, CCCXCV (1913), 266.

Eglorr, op. cit., 602.

op. cit., p. 602.

Lemoine showed that styrene polymerized to the extent of 0.5 per cent in the course of a year when kept in the dark. With an incomplete exclusion of light, and at various temperatures, an equilibrium between styrene and metastyrene was established depending on temperature and pressure. He used the sun as a source of light in his radiation experiments. Lemoine makes the following statement concerning the light reaction: "The principal purpose of the light is to accelerate an exothermic transformation which would be produced in the dark at the same temperature but much more slowly." 10

Pure acetylene was exposed to bright sunlight in glass bulbs for two or three days by Bone and Wilson. 11 A faint brown deposit which increased in thickness and became darker as the exposure was prolonged was produced. No deposit formed in a portion of the tube which was protected from the light. Besides unchanged acetylene, the residual gas contained about two per cent of a "fairly dense hydrocarbon" (not saturated) possibly mixed with a small quantity of hydrogen.

Orndorff and Megraw used B-methylanthracene in benzene solution to prepare dimethyldianthracene. The white solid precipitated by the action of sunlight had double the molecular weight of the starting material but the same elementary

Egloff, Op. Cit., p. 580.

<sup>11</sup> Proceedings of Chemical Society, London, XIV (1896). 155, cited by Egloff, op. cit., p. 452.

<sup>12</sup> Am. Chem. Journ., XXII (1899), 152, cited by Egloff, op. cit., p. 603.

analysis. The solid product melted at 228° to 230°C. but if allowed to cool it melted at 200°C. the melting point of methylanthracene.

Clamician and Silber allowed a benzene solution of stilbene to stand in the sunlight for slightly more than two years. A solid product was obtained which melted at 163°C.

Weger and Billmann exposed indene to the light and obtained a tetramolecular indene which they called "para-indene."

kept in direct sunlight formed triphen; lmethane and an oil besides two difficultly separable substances melting at 237° and 194°C. Since triphenylmethyl gave no triphenylmethane on radiation in a carbon tetrachloride solution, these authors thought the benzene solvent acted as a reducing agent in the light reaction.

Berthelot and Gaudechon observed that exposure of acetylene to ultraviolet light from a mercury vapor lamp for several seconds caused precipitation of a yellowish

<sup>13</sup> Berichte der Deutschen Chemishen Gesellschaft, XXXV (1902), 3538, cited by Egloff, op. cit., p. 634.

<sup>14</sup> Ber., XXXVI (1903), 640, cited by Egloff, op. elt., p. 652.

<sup>15</sup> Ber., XXXVII (1904), 3538, cited by Egloff, op. cit., p. 620.

brown, waxy solid. 16 The polymerization of acetylene was not accompanied by decomposition nor by formation of benzene.

In other experiments by Berthelot and Gaudechon, ethylene was exposed to ultraviolet light and polymerized to a waxy, rancid-odored liquid which boiled at about 100°C. and resembled octone. 17

Similar results were obtained by Landau, with light from a mercury lamp. 18 Athylene was changed to the extent of 85 per cent in 134 hours with a 100-volt lamp. While long exposure to a 500-volt mercury lamp caused full conversion into higher boiling products.

A 15 to 20 per cent benzene solution of accnaphthylene was exposed for five days during the summer by Dziewonski, Rapalski, and Leyko. 19 A 15 per cent yield of a solid crystalline, colorless polymerization product together with another polymer, melting at 234°C., a member of the (Cless) series.

Stobbe and Reuse studied the polymerization effect of sunlight on phonylbutadiene, using the change of refractive

D. Berthelot and H. Gaudechon, "Chemical Effects of Ultraviolet Rays on Gases," Comptes Rendus Hebdomadaires des Seances de L'Academie des Sciences, CL (1910), 1169.

<sup>17</sup> Ibid.

<sup>18</sup>M. Landau, "Application of Light Energy to the Study of Some Questions of Chemical Analysis," Compt. Rend., CLV (1912), 403.

<sup>19</sup>K. Dziewonski, J. Rapalski, and Z. Løyko, "Photochemical Transformation of Acenaphthylene," Bor., LIV (1912), 2491.

index as a criterion for polymerization. Samples that had not been irradiated showed only 12 to 13 per cent change, whereas radiated samples, over the same period of two and one half months, polymerized 75 to 76 per cent. Although phenylbutadiene polymerized slowly in the dark, it was evident that radiation greatly accelerated the process. This same phenomenon was observed with styrene and pure metastyrene, and was considered by Stobbe and Reuse to be indicative of the relation of physiological action to saturation of organic bonds.

Methylacetylene was polymerized under the influence of light to a white solid by Berthelot. 21

Taylor and Lewis showed that the photopolymerization of anthracene to dianthracene was effected by the blue-violet light. 22

Stobbe and Farber exposed indene to the light of the sun for almost a year in a tube scaled in an atmosphere of nitrogen and obtained about 8 per cent of a polymer. 23 The

<sup>20&</sup>lt;sub>H</sub>. Stobbe and B. Farber, "Influence of Light on Polymerization Velocity of Phenylbutadiene," <u>Ber.</u>, XLV (1912), 3496.

<sup>21</sup> D. Berthelot, "Role of Ultraviolet Light in Chemical Reactions," Notice Sur les Français Scientifiques, p. 130. cited by N. A. Dhar, The Chemical Action of Light, p. 303.

Journal of American Society, XLVI (1924), 1606.

E3H. Stobbe and E. Ferber, "Polymers of Indene," Ber., LVII (1924), 1834.

granular product sintered at  $145^{\circ}$ C. and melted at about  $160^{\circ}$ C., but when it was recrystallized from ethyl acetate, these points rose to  $200^{\circ}$  and  $220^{\circ}$ C. Molecular weight values indicated ( $C_{9}H_{8}$ )<sub>16</sub>, while the solid precipitated from the ester by sloohol was the ( $C_{9}H_{8}$ )<sub>8</sub> polymer.

Bates and Taylor found that ethylene could be polymerized by the use of excited mercury atoms, but was not changed by ultraviolet light alone. 24

Olson and Meyers exposed ethylene in presence of mercury vapor in a quartz vessel at low pressures and moderate temperatures to radiation from a mercury lamp. 25 Pressure readings showed that the ethylene at first decomposed slightly, and then the remainder polymerized.

The yellow solid "cuprene" was formed by Bates and Taylor from polymerization of acetylene both by ultraviolet light and by excited mercury atoms. 26 When a hydrogen-acetylene-mercury mixture was illuminated by a cooled arc, "cuprene" was deposited on all portions of the reaction vessel except that adjacent to the arc which became coated with a colorless oil. The cuprene which condensed in this region seemed to have been acted upon by hydrogen atoms.

<sup>24</sup> J. R. Bates and J. S. Taylor, "Studies In Photosensitization," Proceedings of Mational Academy of Science, XII (1926), 714.

<sup>25</sup>A. R. Olson and C. H. Meyers, "Polymerization and Hydrogenation of Ethylene by Means of Excited Mercury Atoms," Journal of American Chemical Society, XLVIII (1926), 389.

<sup>26</sup> Bates and Taylor, Ibld., MLIX (1927), 2438.

Benzene was decomposed by Bates and Taylor by means of excited mercury atoms. 27 The pressure following the action was very low, hence, little hydrogen could have formed for the gas would have raised the pressure. A heavy, tarry residue was deposited on the reaction vessel and a strong odor of diphenyl was noted.

Everest found that two dimers were formed when acenephthylene was exposed to sunlight and that these dimers could be pyrolyzed to yield decacyclene and loucacene which contained 5 and 5 acenaphthene residues, respectively.<sup>28</sup>

Ethylene, in the presence of cadmium vapor at 225-260°C., was polymerized, according to Bates and Taylor, by exposure to radiation from a cadmium lamp. 29

Reinicke noted that acetylene was polymerized in absence of air or moisture when illuminated by a quartz merecury arc at pressures of one to ten atmospheres. The product was a yellow amorphous solid insoluble in most solvents. 30

Activated mercury atoms produced by the absorption of light of wave length of 2556 2 were used by Frankenburger and Zell to decompose n-pentane. Air, nitrogen, and carbon

<sup>27 &</sup>lt;u>Ibid.</u>, p. 3142.

<sup>28</sup>A. E. Everest, The Higher Coal-Tar Hydrocarbons, p. 49.

Betes and Taylor, "Studies in Photosensitization," I. Dr. Chem. Bog., L (1928), 771.

<sup>30</sup>R. Reinicke, Zeitschrift für Angewandte Chemie, XLI (1928), 1144.

monoxide were used as carriers by passing streams of those gases through liquid pentane at 0°C., and then through moroury at 40-50°C. After exposure to a mercury arc, the products were condensed by means of a CH,Cl,-solid CO, mixture. extent of the reaction was small. The products differed, depending upon the nature of the carrier gas used. With nitrogen, hydrocarbons of six to ten carbons were formed. When carbon monoxide was used as the carrier, aldebydes were found to be present besides the higher boiling hydrocarbons. With air, a liquid and solid mixture of an ester-like odor resulted. This mixture gave a positive aldehyde, hydrogen peroxide and lodoform test. It is assumed that the primary reaction was scission of C-C and C-H bonds and that the high boiling products were the result of reactions of the radicals no produced. Hydrogen peroxide and the aldehydes were supposed to result from the reactions of atomic hydrogen as well as of resulting radicals with the carrier gas. 31

Element and Patat observed that acetylene and a volatile liquid product of petroleum-like odor were formed when ethylene was exposed to ultraviolet light. The ethylene was thought to be decomposed to hydrogen and acetylene, and the latter to polymerize to the volatile liquid. It is possible that the ethylene itself polymerized.

Excited Mercury Atoms on Hydrocarbon Molecules," Zeitschrift für Physikalische Chemie, B2 (1929), 395.

<sup>32</sup>A. Klemenec and F. Patat, "Reactions of Photochemically Excited Oxygen," Z. Phys. Chem., Abt. B, III (1929), 289.

Klemenc and Patet found that when n-pentane is irradiated with ultraviolet light, decomposition and polymerization occur whether or not mercury is present in the gas. The presence of mercury had a marked catalytic influence on the production of hydrogen from n-pentane.

Kato obtained spectroscopic evidence of the formation of benzene by the photochemical reaction of acetylene at 0°C., and also above 270°C., contrary to the results of others who obtained only cuprene. 34 He claimed that the formation of benzene was favored by the elevated temperature and by light of short wave length.

Taylor and Vernon investigated the effect of light on a 46 per cent solution of styrene in ethylbenzene under oxygen-free conditions and in contact with oxygen. The experimenters concluded that both light and oxygen have a polymerizing effect on styrene, each increasing the effect of the other.

Lind and Livingston reported that ultraviolet light converted allene to complex polymers at room temperature.

The similarity between the curves representing reaction rate

<sup>23</sup> Klemenc and Patet, "Behavior of Atomic Hydrogen," Z. Phys. Chem., Al49 (1930), 449.

<sup>7.</sup> Kato, Institute of Physical and Chemical Research (Toyko), X (1951), 343, cited by Egloff, Reactions of Pure Hydrocarbons, p. 455.

of Styrene and Vinyl Acetate," J. Am. Chem. Soc., LIII (1931).

and light absorption as functions of pressure led to the conclusion that the effect of changing the pressure is to change the percentage absorption, and that the rate of resction is directly proportional to the intensity of the light absorbed. 36

The formation of a solid product on the walls of the container was observed by Kemula and Mrazek when acetylene was exposed to illumination by a quartz mercury vapor lamp. 37 Its formation in the gas phase was noted during the first minute of the reaction by the appearance of a pronounced Tyndall effect which slowly disappeared. Due to absorption of the light by the solid material the rate of the reaction soon decreesed. Absorption spectra indicated the presence among the products of vinylacetylene, benzene, naphthalene, and "other reaction products."

Lind and Livingston studied the photopolymerization of methylacetylene under the influence of a hot mercury are. 38

No methane or hydrogen was formed, but polymerization occurred, with the formation of a white substance which appeared to be a solid. The only effect of pressure was to change the percentage absorption of the light. The rate of polymerization

<sup>36</sup>S. C. Lind and R. Livingston, "Photochemical Polymerization of Methylacetylene and Allene," J. Am. Chem. Soc., LV (1988), 1086.

<sup>37</sup>W. Kemula and S. Mrazek, "Action of Ultraviolet Light on Acetylene," Z. Physik. Chem., B XXIII (1933), 358.

<sup>58</sup>Lind and Livingston, op. cit.

was directly proportional to the intensity of the absorbed light.

Toul found that pure acetylene does not polymerize in sunlight alone or with nitrogen or mercury. 39 However, slow polymerization takes place in ultraviolet light and is catalyzed by mercury vapor.

Staudinger and Houer report that styrene, in the presence of ultraviolet light, forms a soluble polymer and also an insoluble non-swelling polymer. The latter was believed to be composed of three-dimensional molecules formed by the loss of hydrogen between thread melecules of polystyrene.

Melville studied the mercury-photosensitized polymerization of acetylene at pressures of 0.05 to 10 mm. and temperatures of 20-500°C. Al He believed that excited mercury atoms formed complexes with acetylene molecules, that the complexes reacted further with acetylene molecules to produce polymer molecules by a chain mechanism, and that the cessation of polymer growth was caused by collision with acetylene molecules different from the collisions responsible for chain growth. Melville found that the chain length (the number of

Jor. Toul, "Catalysis of Acetylene Polymerization in Ultraviolet Light by Mercury Vapor," Collection of Czecho-slovekian Chemical Communications, VI (1934), 162.

<sup>40</sup> J. Staundinger and W. Heuer, "Highly Polymerized Compounds," Ber., LAVII (1934), 1164.

<sup>41</sup>J. W. Melville, "Mercury-Photosensitized Polymerization of Acetylene," <u>Transactions of Faraday Society</u>, XXXII (1936), 258.

acetylene molecules polymerized by one excited mercury atom) was independent of the acetylene pressure, of the rate at which the chains were started, and of the surface area of the silica reaction vessel. The chain length varied with temperature, however, ranging from 10 at 20°C. to 100 at 250°C. and then decreasing with further temperature rise.

Fries and Mestian showed that o-divinylbenzene polymerized in direct sunlight to a colorless, rubber-like mess. 42

Lauer and Oda found that the solvent had a great deal to do with the change of anthracene into dianthracene by means of radiation from a mercury-vapor lamp at 69°C. The reaction velocity was much higher in benzene than in hexane, cyclohexane, and absolute alcohol.

Nikiforou and Funtzo could polymerize pure bivinyl in the gas state by the action of light from a quartz mercury-vapor lamp. 44 Technical bivinyl (70 per cent bivinyl, remainder chiefly pseudo-butylene) after 80 hours gave a white solid insoluble in alcohol, ether, and benzene.

Phenylacetaldehyde was exposed in both brown and ordinary glass bottles to both diffuse and direct sunlight by Muller.

<sup>42</sup>K. Fries and J. Hestian, "O-Divinylbenzene and Naphthalene," Ber., LXIXB (1936), 718.

<sup>43</sup> Karl Lauer and Ryohai Oda, "Effect of Solvents on Photochemical Reactions," <u>Ber. LXIXB</u> (1936), 137.

<sup>44</sup>v. K. Mikiforou and P. M. Runtzo, "The Photochemical Polymerization of Bivinyl," <u>Chemical Abstracts</u>, XXX (1936), 2493.

Polymerization went on more rapidly in the brown bottles when exposed to sunlight, while it was more rapid in the ordinary bottles when the exposure was to diffuse light. The polymerization of phenylacetaldehyde seems to be susceptible to the influence of light of short wave length.

Saturated with mercury vapor at room temperature gave nothing heavier than C<sub>4</sub> when illuminated with 2536 Å, a mercury resonance line, using a flow method. It was found that when a static method was used, 5.2:1 isobutane-isobutene mixtures illuminated with 2536 Å at temperatures ranging from 27°C. to 200°C. gave pressure drop rates of some 8-35 mm. per hour over periods of 2 to 12 hours. A volatile liquid condensed in the manameter and in vessel after illumination and cooling to room temperature. 46

<sup>45</sup> Arno Muller. "The Polymerization of Phenylacetaldehyde." Chemical Abstracts, XXX (1936), 7557.

Felice Gary, "Mercury-Sensitized Photochemical Action on a Mixture of Isobutane and Isobutene," (Unpublished M. S. thesis, Department of Chemistry, North Texas State Teachers College, 1939).

### CHAPTER III

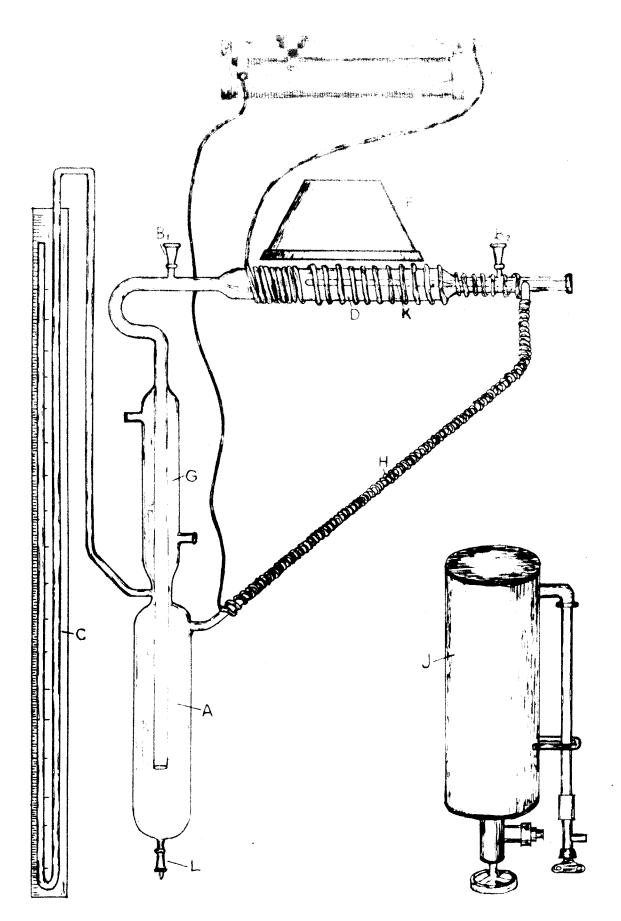
### APPARATUS AND PROCEDURE

The apparatus as shown in Figure 1 was built. A quartz reaction vessel, D, 2.54 cm. internal diameter and 20 cm. in length with quartz to pyrex graded seals at each end was built into a system containing a cooling waterjacket, C, a differential manometer, C, and a condenser for C<sub>4</sub>'s, A. A variable resistance, E, permitted temperature control of section H and the reaction vessel, D, over a range of 25°C. to 200°C. A thermometer was inserted in the thermometer well, K, built in and coaxial with the quartz reaction vessel, D, for the measurements of temperatures of gas mixtures.

The source of 2536 Å radiation was a Braun Fluoro mercury-vapor lamp, F, purchased from Ultra Violet Products Corporation. Ninety per cent of the radiation of this lamp is 2536 Å radiation, so the lamp was used without color filters.

Hydrocarbons flowed from a "mixing bomb", <u>J</u>, a small steel cylinder fitted with needle valves. During delivery the bombs were kept inverted to insure that the composition of the hydrocarbons delivered would be the same as the liquid in the bomb.

The isobutane:isobutene mixtures of known composition were prepared from isobutane purchased from the Ohio Chemical Company and from "Alky Gas", a 1.2:1 isobutane:isobutene



mixture by weight, furnished by The Texas Company. The isobutane was chemically pure.

Mercury was admitted through a ground-glass joint, B,. and allowed to flow into the quartz reaction vessel. B was then connected with the "mixing bomb", J. containing a 2.6:1 isobutane:isobutene mixture. With ground-glass joints Be and L open the whole system was flushed with the CA mixture to sweep out all air. Then the ground-glass joints were closed and an ice-salt bath was placed around the condenser until approximately 100 c.c. of the 2.6:1 isobutane: isobutene mixture condensed in A. The temperature of the reaction vessel was raised to 200°C., and the lamp was turned The differences in temperature in heated section H and D and in the water-cooled section G should produce differences in gas densities that would cause a counterclockwise circulation of gases in the system which would enable the gases present to recirculate for repeated periods of illumination with 2536 A radiation from the mercury-vapor lamp.

The mixture was illuminated for 12 days and 16 hours (304 hours). There was no pressure drop in the system as would be expected if either polymerization or alkylation of the C<sub>4</sub>'s had occurred. As Cary had gotten a pressure drop in the illumination experiments the made on mixtures of these same gases, it was anticipated that the pressure in this system would make a distinct drop. Furthermore, there was a counterclockwise circulation of gas in the system as evidenced by the condensation and collection of

TABLE 1

VARIATION OF TEMPERATURE AND PRESSURE AT 2000C.

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mercury droplets in <u>G</u> and <u>A</u>. The pressure in the system measured by the differential manometer <u>A</u> varied from 17.5 cm. below atmospheric to 23 cm. above atmospheric, depending on the temperature, -17°C. to -6.5°C. of the ice-salt bath around the condenser, <u>A</u>. The variations of temperature and pressure are recorded in Table 1.

After illumination the hydrocarbons in A were removed through L to a receiver and fractionated with a low temperature Davis Column purchased from E. Matchlett and Sons. The over head temperature of the column was held at -8°C. to -10°C. by ice-salt mixture during the fractionation. The residual bottoms were just a few tiny droplets of hydrocarbons.

A similar experiment was made at 100°C. The new sample of the 2.6:1 isobutane:isobutene mixture was illuminated for 6 days and 11 hours (155 hours). The pressure and temperature readings taken during this period are recorded in Table 2. Again there was no pressure drop in the system as would be expected if a ther polymerization or alkylation of the C4's had occurred. There were no Davis Column bottoms except a few tiny droplets on fractionation of the hydrocarbons after illumination. The odor was not that of isooctane.

TABLE 2

VARIATION OF TEMPERATURE AND PRESSURE AT 100°C.

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4/88/40	<b>•</b>	**************************************	0.00	-17.0	17.0
	0.03	3.6 8.6 8.6	0.4-	9.51	-17.0
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### CHAPTER IV

### SUMMARY OF RESULTS

A 2.6:1 isobutane:isobutene mixture saturated with mercury vapor at  $200^{\circ}$ C. and illuminated with recirculation for 304 hours with 2536 Å radiation did not give more than tiny droplets of liquid heavier than C<sub>4</sub>. The same was true of the mixture illuminated at  $100^{\circ}$ C. with recirculation for 155 hours with 2536 Å.

### CHAPTER V

### SUGGESTED FUTURE WORK

Because of the failure of mercury-sensitized illumination of 2.6:1 isobutane:isobutene mixtures to yield a hydrocarbon heavier than  $C_4$ , it is suggested that a 3:1 isobutane: isobutene mixture be illuminated with the 2536 Å radiation at 25°0. for a period of about 6 days.

In the event that no hydrocarbons heavier than C<sub>4</sub> are produced, the same apparatus could be used in an attempt to bring about the mercury-sensitized alkylation of di-iso-butylene with isobutane at 30°C. by 2536 Å radiation.

Another experiment that could be done, but with much more difficulty than with the two mentioned above, is the illumination of the liquid phase of  $C_4$  mixtures as various temperatures with 2536 Å radiation. The main difficulty would be in maintaining the  $C_4$  in liquid phase in quartz at temperatures high enough to give mercury vapor pressures sufficiently high to give adequate absorption of the mercury resonance radiation.

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