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Liquid Wall Options for Tritium-Lean Fast Ignition Inertial Fusion Energy Power Plants

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Abstract

In an inertial fusion energy (IFE) thick-liquid chamber design such as HYLIFE-II, a molten-salt is used to attenuate neutrons and protect the chamber structures from radiation damage. In the case of a fast ignition inertial fusion system, advanced targets have been proposed that may be self-sufficient in terms of tritium breeding (i.e., the amount of tritium bred in target exceeds the amount burned). This aspect allows for greater freedom when selecting a liquid for the protective blanket, given that lithium-bearing compounds are no longer required. The present work assesses the characteristics of many single, binary, and ternary molten-salts using the NIST Properties of Molten Salts Database. As an initial screening, salts were evaluated for their safety and environmental (S&E) characteristics, which included an assessment of waste disposal

rating, contact dose, and radioactive afterheat. Salts that passed the S&E criteria were then evaluated for required pumping power. The pumping power was calculated using three components: velocity head losses, frictional losses, and lifting power. The results of the assessment are used to identify those molten-salts that are suitable for potential liquid-chamber fast-ignition IFE concepts, from both the S&E and pumping power perspective. Recommendations for further analysis are also made.

1. Introduction

The idea of IFE using fast ignition has been proposed as a method of achieving relatively high gain using ultra-powerful lasers to ignite the fusion fuel [1]. Advanced targets have been proposed that may be self-sufficient in tritium breeding [2]. These “tritium-lean” targets contain ~0.5% tritium and 99.5% deuterium, but require a large ρr of 10-20 g/cm² compared to ~3 g/cm² for conventional hot-spot ignition. About 55% of the energy released by S. Atzeni’s target is produced by D-T reactions, even though the majority of the reactions are D-D, which produces a new surplus of tritium [1, 2, 3]. For a 1 GWe power plant output, and because of the large yield (1330 MJ), these targets could be ignited at a repetition-rate of only 1.7 Hz. The low repetition-rate keeps the pumping power significantly lower than in a traditional 5-10 Hz system.

Traditionally, when designing a thick-liquid protected IFE chamber such as HYLIFE-II [4], a major limitation to the choice of the liquid was the tritium-breeding ratio (TBR). The blanket was required to provide a TBR ≥ 1.1 so that tritium did not need to be added to the system during operation. Elimination of this requirement allows for greater

flexibility in selection of a liquid than ever before. Materials selection may now be based upon other characteristics, such as S&E, pumping power, corrosion, and vapor pressure, along with others.

In this study we assessed the characteristics of single, binary, and ternary molten-salts as well as several liquid metals. Using the National Institute of Standards and Technology (NIST) Properties of Molten Salts Database [5], approximately 4300 molten-salts were included in the study. Two rounds of analyses were performed and are reported here. Assessments of the S&E characteristics and of required pumping power were performed for all materials for which density and viscosity data were available.

2. S&E Assessment

Three assessments were done as part of the S&E study: a calculation of the waste disposal rating (WDR), an analysis of the radioactive afterheat in an accident scenario, and a calculation of the contact dose rate to determine if the material could be recycled. Our analyses assumed a total molten salt inventory of 1250 m³, with approximately 12.5 m³ (1%) of the material in the chamber at any given time. All studies were done using the TART Monte Carlo code for neutron transport and the ACAB activation code [6, 7]. Neutron irradiation was assumed to occur for 30 full-power years.

The WDR index has been used in order to classify the method of waste disposal needed [8]. If the $WDR \leq 1$, the material can be disposed of via shallow land burial. Given the potentially large waste volumes involved, disposal via shallow land burial is a primary goal, and thus, liquids with a $WDR > 1$ were eliminated from consideration.

In the case of a severe accident, the radioactive afterheat of the liquid could heat the chamber wall and increase the quantity of material mobilized and released to the environment. Here, we compare the afterheat of the liquid to that from the chamber itself (assumed to be type 304 stainless steel, as in HYLIFE-II). In previous work [9], we calculated the temperature evolution of the HYLIFE-II first wall during a loss of coolant accident. It was observed that in order to keep the SS304 below its melting temperature ($T_{\text{melt}} \sim 1400^{\circ}\text{C}$), the integrated afterheat should be below $2.33 \cdot 10^9$ W at a time of 7 days after accident initiation.

Finally, we require that candidate liquids would qualify for remote recycling. We assume that this requirement is satisfied if the component's contact dose limit is < 0.1 Sv/hr within 50 years of decay. While hands-on recycling is desirable, it requires a significantly lower contact dose rate of < 25 $\mu\text{Sv/hr}$, which may be overly restrictive.

In order to perform a preliminary screening of the initial 4300 molten-salts, we established allowable density limits for each element based upon the above S&E criteria. If all of the elements in a particular material were below these limits, the material passed the S&E assessment. Table I shows the acceptable quantities of each particular element in a molten-salt, and which criterion limits the acceptability. For example, the allowable densities of Li, Be and F are all much higher than their elemental densities in flibe, and thus, flibe would be an acceptable liquid. After assessing S&E characteristics, approximately 200 liquids remained—mostly single-salts and binaries. These were then evaluated for required pumping power.

3. Pumping Power Assessment

In the case of a thick-liquid based fusion concept, pumping power can be an important contributor to the power plant's recirculating power fraction. In order to have an attractive cost of electricity, this fraction must be maintained at a reasonable level. For the purposes of this study, a pumping power limit of 80 MW was assumed. Three components to pumping power must be considered: velocity head, frictional/minor losses in pipes, and lifting power.

Velocity Head

The liquid wall must be thick enough to provide adequate shielding to chamber structures. Knowing that an equivalent thickness of flibe (34% BeF₂ – 66% LiF) will provide adequate shielding by limiting neutron damage to less than 100 displacements per atom (DPA) after 30 years of continuous irradiation, we determined the thickness of each molten-salt that would result in an equivalent DPA.

Here, the chamber was assumed to be a spherical shell with inner radius of 0.5 meters. Starting from the first principles relation for power, we can derive a relation for the velocity head pumping power [10]:

$$P = \frac{4}{6} \cdot \pi \cdot \left[(R_p + n_s \cdot \lambda_n)^3 - R_p^3 \right] \cdot \left[(2 \cdot (R_p + \lambda_n \cdot n_s)) \cdot f \right]^2 \cdot \rho \cdot f \quad (1)$$

where R_p is the inner radius of the molten-salt pocket, λ_n is the neutron mean free path at 2.54 MeV (mean energy of Atzeni target), n_s is the number of mean free paths of liquid

needed to adequately shield the chamber wall, ρ is the liquid density (in kg/m^3), and f is the frequency of shot repetition.

Frictional/Minor Losses

The pumping power needed to overcome frictional losses in the pipes is described by the equation:

$$P = H \cdot \rho \cdot g \cdot Q \quad (2)$$

where Q is the volumetric flow rate and H is the frictional head loss and is given by Eqn. 3.

$$H = \frac{\frac{1}{2} \cdot F \cdot (L/D)_{eff} \cdot u_{pipe}^2}{g} \quad (3)$$

The frictional factor F is calculated using the Reynolds number as explained in [11]. The frictional losses for the original HYLIFE-II design as described by Palmer House are 7.84 MW [12]. Use of the high yield Atzeni target significantly reduces the required flow rate. This is mostly due to the lower repetition rate, which reduces the liquid velocity. The softer spectrum of the Atzeni target also leads to a thinner pocket (45 cm vs. 56 cm) and the overall frictional losses are only 1.83 MW.

Lifting Power

Lifting power is needed to get the liquid that has been sprayed to the bottom of the chamber back up to the top of the chamber. It is calculated using a 10.5-m distance from the bottom of the chamber to the top of the jets. The equation for the lifting power is:

$$P = 10.5 \cdot \rho \cdot g \cdot Q \quad (4)$$

For the original HYLIFE-II design, the lift power was 10.98 MW. Using the values for the tritium-lean target results in a significant drop in the lifting pumping power to 4.68 MW (for flibe). In this case, the reduction is due entirely to the reduced flow rate.

Pumping Power Results

Sixty-six liquids were analyzed for the total pumping power needed to keep the salt flowing through the chamber at the correct frequency. Acceptable pumping power was assumed to be less than or equal to 80 MW, though the exact value is subject to debate. Nine liquids failed the pumping power requirement. Seven of them are high viscosity boron containing compounds. The other two are BeF₂ and Tl₂S, which are also very viscous substances. Materials that fared well in the pumping power assessment usually contained Li, Na, or Rb. Some other materials also passed, but on a less frequent basis. Typical pumping power results are shown in reference [11].

4. Conclusions and Recommendations

Upon conclusion of the numerical analysis, approximately 57 liquids passed all evaluations. Most of these salts contain elements such as Na, Li, Be, B, F, and O. Other elements were present in lesser frequency. These liquids are presented in Table II. It is recommended that further analysis be done on these liquids. Future assessments may include corrosion, surface tension, and/or vapor pressure studies. After additional screening, perhaps 6-12 materials might remain. A detailed analysis of these materials then could be conducted to assess their potential use in a thick-liquid, fast ignition inertial confinement fusion energy concept.

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Equation 1

$$P = \frac{4}{6} \cdot \pi \cdot \left[(R_p + n_s \cdot \lambda_n)^3 - R_p^3 \right] \cdot \left[(2 \cdot (R_p + \lambda_n \cdot n_s)) \cdot f \right]^2 \cdot \rho \cdot f \quad (1)$$

Equation 2

$$P = H \cdot \rho \cdot g \cdot Q \tag{2}$$

Equation 3

$$H = \frac{\frac{1}{2} \cdot F \cdot (L/D)_{eff} \cdot u_{pipe}^2}{g} \quad (3)$$

Equation 4

$$P = 10.5 \cdot \rho \cdot g \cdot Q \quad (4)$$

Table I. Maximum density an element can have in a liquid in order to be acceptable for use in thick-liquid protection of the fusion chamber.

Element	Limit (g/cc)	Limiting Factor	Element	Limit (g/cc)	Limiting Factor	Element	Limit (g/cc)	Limiting Factor	Element	Limit (g/cc)	Limiting Factor
Li	1.10E+02	AH	V	3.78E+02	AH	Ru	7.41E-03	WDR	Tb	2.66E-05	WDR
Be	7.53E+03	WDR	Cr	1.41E+03	AH	Rh	3.54E-02	WDR	Dy	1.60E-04	WDR
B	9.49E+02	WDR	Mn	1.46E+01	AH	Pd	2.05E-03	WDR	Ho	3.75E-06	WDR
C	8.34E+01	WDR	Fe	4.54E+01	CDR	Ag	9.04E-05	WDR	Er	4.64E-04	WDR
N	4.78E-02	WDR	Co	7.13E-04	CDR	Cd	2.88E-02	WDR	Tm	1.35E-02	WDR
O	2.63E+01	WDR	Ni	1.02E-01	CDR	In	2.05E+01	AH	Yb	1.64E+01	WDR
F	1.05E+02	WDR	Cu	1.85E-01	CDR	Sn	1.63E+01	WDR	Lu	1.49E+01	AH
Ne	1.22E+01	WDR	Zn	2.29E+01	CDR	Sb	2.00E+00	AH	Hf	1.25E+01	AH
Na	5.11E+01	CDR	Ga	8.48E+00	AH	Te	9.69E-01	WDR	Ta	1.25E+00	AH
Mg	2.64E+01	AH	Ge	1.18E+02	AH	I	2.90E+01	AH	W	8.38E+00	WDR
Al	3.45E-02	WDR	As	2.51E+00	AH	Xe	9.83E-02	CDR	Re	4.93E-01	WDR
Si	6.90E+01	WDR	Se	5.51E-02	WDR	Cs	1.43E-02	CDR	Os	6.45E-03	WDR
P	3.72E+02	AH	Br	1.13E-01	WDR	Ba	8.66E-02	CDR	Ir	9.80E-05	WDR
S	2.06E+01	AH	Kr	2.63E-01	CDR	La	1.15E+01	WDR	Pt	7.33E-02	WDR
Cl	4.90E-02	WDR	Rb	3.11E+00	CDR	Ce	1.29E+01	WDR	Au	4.97E+00	AH
Ar	6.45E-02	WDR	Sr	7.29E+01	CDR	Pr	3.18E+01	AH	Hg	2.04E+02	AH
K	5.01E-02	WDR	Y	8.38E+00	AH	Nd	9.82E-02	CDR	Tl	3.35E+01	AH
Ca	1.34E+00	WDR	Zr	2.77E+00	WDR	Sm	7.78E-04	CDR	Pb	9.05E+00	WDR
Sc	5.09E+00	AH	Nb	1.81E-05	WDR	Eu	4.76E-05	CDR	Bi	5.15E-04	WDR
Ti	5.86E+01	AH	Mo	3.32E-04	WDR	Gd	9.26E-04	WDR			

Factor limiting element density:
WDR = Waste Disposal Rating, CDR = Contact Dose Rate
AH = Radioactive Afterheat

Table II. Liquids that passed all assessments.

Molten-Salt Composition			Mol %			Molten-Salt Composition			Mol %		
BeF ₂	LiF	~	34	66	0	NaPO ₃	Na ₂ SO ₄	~	75	25	0
BeF ₂	LiF	~	50	50	0	NaPO ₃	Na ₄ P ₂ O ₇	~	75	25	0
BeF ₂	LiF	~	75	25	0	NaVO ₃	~	~	100	0	0
BeF ₂	NaF	~	30	70	0	NaVO ₃	V ₂ O ₅	~	20	80	0
BeF ₂	NaF	~	50	50	0	NaVO ₃	V ₂ O ₅	~	80	20	0
BeF ₂	RbF	~	50	50	0	Na ₂ CO ₃	~	~	100	0	0
CaSO ₄	Na ₂ SO ₄	~	10	90	0	Na ₂ SO ₄	~	~	100	0	0
CaSO ₄	Na ₂ SO ₄	~	30	70	0	Na ₂ S ₃	~	~	100	0	0
CaSO ₄	Na ₂ SO ₄	~	55	45	0	Na ₂ S ₄	~	~	100	0	0
FeS	~	~	100	0	0	Na ₂ S ₅	~	~	100	0	0
Hgl ₂	~	~	100	0	0	Na ₂ WO ₄	~	~	100	0	0
LiF	~	~	100	0	0	Na ₄ P ₂ O ₇	~	~	100	0	0
LiF	NaF	BeF ₂	33.3	33.3	33.4	Na ₄ P ₂ O ₇	WO ₃	~	34	66	0
LiF	NaF	BeF ₂	31.5	31	37.5	Na ₄ P ₂ O ₇	WO ₃	~	65	35	0
LiF	NaF	BeF ₂	63	5	32	RbF	~	~	100	0	0
LiF	NaF	~	60	40	0	RbI	~	~	100	0	0
LiF	RbF	~	43	57	0	Rb ₂ CO ₃	~	~	100	0	0
LiI	~	~	100	0	0	TII	~	~	100	0	0
Li ₂ CO ₃	~	~	100	0	0	V ₂ O ₅	~	~	100	0	0
Li ₂ CO ₃	Na ₂ CO ₃	~	10	90	0	PbF ₂	~	~	100	0	0
Li ₂ CO ₃	Na ₂ CO ₃	~	40	60	0	Rb	~	~	100	0	0
Li ₂ CO ₃	Na ₂ CO ₃	~	60	40	0	LiPb	~	~	100	0	0
Li ₂ CO ₃	Na ₂ CO ₃	~	90	10	0	Na	~	~	100	0	0
Li ₂ WO ₄	~	~	100	0	0	Li	~	~	100	0	0
NaBF ₄	~	~	100	0	0	Hg	~	~	100	0	0
NaBF ₄	NaF	~	92	8	0	Ga	~	~	100	0	0
NaF	~	~	100	0	0	LiSn	~	~	100	0	0
NaI	~	~	100	0	0	In	~	~	100	0	0
NaPO ₃	~	~	100	0	0						