ORNL/SUB/99-B99398V-3



OAK RIDGE NATIONAL LABORATORY

LOCKHEED MART

Design Studies of "Island" Type MOX Lead Test Assembly

A. M. Pavlovitchev A. A. Alioshin S. N. Bolshagin S. A. Bychkov A. P. Lazarenko V. D. Sidorenko Y. A. Styrin



Fissile Materials Disposition Program

MANAGED AND OPERATED BY LOCKHEED MARTIN ENERGY RESEARCH CORPORATION FOR THE UNITED STATES DEPARTMENT OF ENERGY

ORNL-27 (3-96)

Available electronically from the following source:

Web site www.doe.gov/bridge

Reports are available in paper to the public from the following source.

U.S. Department of Commerce National Technical Information Service 5285 Port Royal Road Springfield, VA 22161 *Telephone* 1-800-553-6847 *TDD* 703-487-4639 *Fax* 703-605-6900 *E-mail* orders@ntis.fedworld.gov *Web site* www.ntis.gov/ordering.htm

Reports are available in paper to U.S. Department of Energy (DOE) employees, DOE contractors, Energy Technology Data Exchange (ETDE) representatives, and International Nuclear Information System (INIS) representatives from the following source.

Office of Scientific and Technical Information P.O. Box 62 Oak Ridge, TN 37831 *Telephone* 865-576-8401 *Fax* 865-576-5728 *E-mail* reports@adonis.osti.gov

This report was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government nor any agency thereof, nor any of their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.

DESIGN STUDIES OF "ISLAND" TYPE MOX LEAD TEST ASSEMBLY

A. M. Pavlovitchev
B. A. Alioshin
S. N. Bolshagin
S. A. Bychkov
B. P. Lazarenko
V. D. Sidorenko
Y. A. Styrin

Date Published: March 2000

Prepared by Russian Research Center "Kurchatov Institute" Institute of Nuclear Reactors under Subcontract Number 85B99398V

Funded by Office of Fissile Materials Disposition U.S. Department of Energy

Prepared for Computational Physics and Engineering Division OAK RIDGE NATIONAL LABORATORY Oak Ridge, Tennessee 37831 managed by LOCKHEED MARTIN ENERGY RESEARCH CORP. for the U.S. DEPARTMENT OF ENERGY under contract DE-AC05-960R22464

Russian Research Center "Kurchatov Institute" Institute of Nuclear Reactors VVER Division

Joint U.S. / Russian Project to Update, Verify and Validate Reactor Design/Safety Computer Codes Associated with Weapons-Grade Plutonium Disposition in VVER Reactors

Design Studies of «Island» Type MOX Lead Test Assembly

(Final Report for FY99)

General Order 85B-99398V. Work Release 02. P. 99-1a

Project Manager

A.M.Pavlovitchev

Executed by

A.A.Alioshin S.N.Bolshagin S.A.Bychkov A.P. Lazarenko V.D. Sidorenko Y.A.Styrin

Moscow 1999

ACRONYMS

Russian		American
		Equivalent
AZ	emergency (accident) protection	AP
AZ-1	state with all the control rods fully inserted except of	AP-1
_	one the most effective stuck in upper position	
BOC	Beginning Of fuel Cycle	BOC
BPR	Burnable Poison Rod	BPR
DNBR	Departure from Nucleate Boiling Ratio	DNBR
DTC	Doppler Temperature Coefficient	DTC
EFPD	Effective Full Power Day	EFPD
EOC	End Of fuel Cycle	EOC
FP	Fission Products	FP
KI	Kurchatov Institute	KI
LTA	Lead Test Assembly	LTA
LWR	Light Water Reactor	LWR
MCL	Minimum Controllable reactor power Level	MCL
MDC	Moderator Density Coefficient	MDC
MOX	Mixed Oxide (uranium-plutonium fuel)	MOX
MTC	Moderator Temperature Coefficient	MTC
NPP	Nuclear Power Plant	NPP
OR	Regulatory Body (Control Rod)	CR
PWR	Pressurized-Water Reactor	PWR
RCT	Repeat Criticality Temperature	RCT
SUZ	Reactor Control and Protection System	RPS
TVS. FA	Fuel Assembly	FA
UOX	Uranium Oxide Fuel	UOX
VVER	Russian water-water reactor	VVER

EXECUTIVE SUMMARY

In this document the results of neutronics studies of «Island» type MOX LTA design are presented. The characteristics both for infinite MOX grids and for VVER-1000 core with 3 MOX LTAs are calculated. The neutronics parameters of MOX fuelled core have been performed using the Russian 3D code BIPR-7A and 2D code PERMAK-A with the constants prepared by the cell spectrum code TVS-M.

CONTENTS

INTRODUCTION	
1. DEFINITIONS	13
2. PARAMETRIC STUDIES OF MOX LTA DESIGN (STAGE "ASSEMBLY")	
2.1. CALCULATIONAL MODEL. GENERAL FEATURES	19
2.1.1 Fuel Irradiation Simulation	19
2.1.2. Zero Power Calculations	19
2.2. CALCULATIONS OF «ISLAND» TYPE MOX LTA. DETAILS	20
2.2.1. "Island-1" option	20
2.2.2. "Island-2" option	
2.2.3 "Plutonium island" size variation	
2.2.4 Inter-pin isotopic content and power distribution	
2.2.5 Spectrum characteristics analysis	
3. CALCULATIONS OF VVER-1000 CORE WITH 3 MOX LTAS (STAGE "CORE")	24
3.1. LIMITATIONS	24
3.2. FUEL IRRADIATION SIMULATION	25
3.3. CALCULATIONAL STATES	25
3.4. INFORMATION RELEASE	27
3.5. CALCULATIONAL RESULTS	31
3.5.1 Uranium Core	
3.5.2. MOX Core	
CONCLUSION	
REFERENCES	
ANNEX	
A 1 CELL CODE TVS-M	
A 2 COARSE-MESH CODE BIPR-7A	
A 3 FINE-MESH CODE DER (7/	
A 4. REFLECTOR DESCRIPTION	147

TABLE 1.1. DEFINITIONS 13
TABLE 2.1. COMPOSITION OF WEAPONS GRADE PLUTONIUM
TABLE 2.2. MAIN CORE PARAMETERS 36
TABLE 2.3. FUEL ASSEMBLY DESIGN PARAMETERS
TABLE 2.4. URANIUM FUEL PIN DESIGN PARAMETERS 38
TABLE 2.5. MOX FUEL PIN DESIGN PARAMETERS 39
TABLE 2.6. DISCRETE BURNABLE POISON PIN DESIGN PARAMETERS 40

TABLE 2.7. KEFF IN ZERO POWER STATES
TABLE 2.8. PARAMETERS EVOLUTION IN THE PROCESS OF FUEL IRRADIATION. REFERENCE URANIUM ASSEMBLAGE. NO BPR
TABLE 2.9. PARAMETERS EVOLUTION IN THE PROCESS OF FUEL IRRADIATION.REFERENCE URANIUM ASSEMBLAGE WITH BORON BPRS43
TABLE 2.10. PARAMETERS EVOLUTION IN THE PROCESS OF FUEL IRRADIATION. "ISLAND-2" TYPE MOX LTA
TABLE 3.1. LIMITING PARAMETERS FOR VVER-1000
TABLE 3.2. LIMITS RECOMMENDED FOR TOTAL POWER PEAKING FACTOR K _{0-TOTAL} FOR VVER-1000
TABLE 3.3. RECOMMENDED LIMITING PARAMETERS FOR VVER-1000 WITH 3 MOX LTAS.
TABLE 3.4. LIMITS RECOMMENDED FOR TOTAL POWER PEAKING FACTOR KO-TOTAL INMOX ASSEMBLIES FOR VVER-1000 WITH 3 MOX LTAS
TABLE 3.5. EVOLUTION OF MAIN NEUTRONICS PARAMETERS IN URANIUM REFERENCE CORE . EQUILIBRIUM CYCLE
TABLE 3.6. MAIN NEUTRONICS PARAMETERS IN ZERO POWER STATES. REFERENCE URANIUM CORE EQUILIBRIUM CYCLE
TABLE 3.7. EVOLUTION OF MAIN NEUTRONICS PARAMETERS. FIRST CYCLE WITH 3MOX LTAS OF "ISLAND-2" TYPE
TABLE 3.8. MAIN NEUTRONICS PARAMETERS IN ZERO POWER STATES. FIRST CYCLEWITH 3 MOX LTAS OF "ISLAND-2" TYPE
TABLE 3.9. EVOLUTION OF MAIN NEUTRONICS PARAMETERS. SECOND CYCLE WITH 3MOX LTAS OF "ISLAND-2" TYPE
TABLE 3.10. MAIN NEUTRONICS PARAMETERS IN ZERO POWER STATES. SECONDCYCLE WITH 3 MOX LTAS OF "ISLAND-2" TYPE
TABLE 3.11. EVOLUTION OF MAIN NEUTRONICS PARAMETERS. 3-D CYCLE WITH 3 MOX LTAS OF "ISLAND-2" TYPE
TABLE 3.12. MAIN NEUTRONICS PARAMETERS IN ZERO POWER STATES. THIRD CYCLEWITH 3 MOX LTAS OF "ISLAND-2" TYPE
TABLE 3.13. PIN POWER PEAKING FACTORS ATTAINED DURING FUEL CYCLE
TABLE 3.14. CORE SUBCRITICALITY (SCRAM MARGIN) IN DIFFERENT STATES IN THE PROCESS OF SCRAM ACTUATION 56
TABLE 3.15A. CONTROL RODS WORTH CALCULATION. STATES DESCRIPTION
TABLE 3.15B. CONTROL RODS WORTH IN URANIUM REFERENCE CORE AND IN 3 MOX LTAS LOADED CORES (PCM)

TABLE 3.16. CORE REACTIVITY IN THE PROCESS OF CONTROL RODS MOVEMENT
TABLE 3.17. RETURN CRITICALITY TEMPERATURE 59
FIGURE 2.1. SIMPLIFIED DESIGN FOR URANIUM REFERENCE ASSEMBLY (TYPE A)60
FIGURE 2.2. CALCULATIONAL MODEL FOR REFERENCE URANIUM ASSEMBLY SURROUNDED BY URANIUM ASSEMBLIES. 60° SECTOR61
FIGURE 2.3. SIMPLIFIED DESIGN FOR URANIUM ASSEMBLY (TYPES B AND BA)
FIGURE 2.4. SIMPLIFIED DESIGN FOR URANIUM ASSEMBLY (TYPE C)
FIGURE 2.5. SIMPLIFIED DESIGN FOR 100 % PLUTONIUM (3-ZONES) MOX LTA
FIGURE 2.6. CALCULATIONAL MODEL FOR 3-ZONES (100 % PLUTONIUM) MOX LTA SURROUNDED BY URANIUM ASSEMBLIES. 60 ° SECTOR65
FIGURE 2.7. SIMPLIFIED DESIGN FOR "ISLAND-1" TYPE MOX LTA
FIGURE 2.8. CALCULATIONAL MODEL FOR "ISLAND-1" MOX LTA SURROUNDED BY URANIUM ASSEMBLIES. 60° SECTOR
FIGURE 2.9. SIMPLIFIED DESIGN FOR "ISLAND-2" TYPE LTA
FIGURE 2.10. CALCULATIONAL MODEL FOR "ISLAND-2" MOX LTA SURROUNDED BY URANIUM ASSEMBLIES. 60° SECTOR
FIGURE 2.11. PINS NUMERATION IN CS MODEL
FIGURE 2. 12. EVOLUTION OF KO IN PLUTONIUM-URANIUM SUPER-CELLS
FIGURE 2.13. EVOLUTION OF KK IN URANIUM/PLUTONIUM SUPER-CELLS
FIGURE 2.14. PARAMETRIC STUDIES OF «ISLAND-2» TYPE MOX LTA (U 3.7%)
FIGURE 2.15. PARAMETRIC STUDIES OF «ISLAND-2» TYPE MOX LTA (U 4.4%)
FIGURE 2.16. KK VERSUS PERIPHERAL PLUTONIUM ENRICHMENT FOR DIFFERENT BORON CONCENTRATIONS. 3.7% - URANIUM REGION ENRICHMENT
FIGURE 2.17. KK VERSUS PERIPHERAL PLUTONIUM ENRICHMENT FOR DIFFERENT BORON CONCENTRATIONS. 4.4% - URANIUM REGION ENRICHMENT
FIGURE 2.18. INTER-ASSEMBLY POWER DISTRIBUTION VERSUS PERIPHERAL PLUTONIUM ENRICHMENTS. 4% - CENTRAL PLUTONIUM ENRICHMENT. 3.7% - URANIUM ZONE ENRICHMENT
FIGURE 2.19. INTER-ASSEMBLY POWER DISTRIBUTION VERSUS PERIPHERAL PLUTONIUM ENRICHMENTS. 3% - CENTRAL PLUTONIUM ENRICHMENT. 3.7% - URANIUM ZONE ENRICHMENT

FIGURE 2.20. INTER-ASSEMBLY POWER DISTRIBUTION VERSUS PERIPHERAL PLUTONIUM ENRICHMENTS. 4% - CENTRAL PLUTONIUM ENRICHMENT. 4.4% - URANIUM ZONE ENRICHMENT
FIGURE 2.21. INTER-ASSEMBLY POWER DISTRIBUTION VERSUS PERIPHERAL PLUTONIUM ENRICHMENTS. 3% - CENTRAL PLUTONIUM ENRICHMENT. 4.4% - URANIUM ZONE ENRICHMENT
FIGURE 2.22. COMPARISON OF POWER INTER-ASSEMBLY DISTRIBUTIONS IN "ISLAND-2" OF OPTIMUM GRADING. 3% PLUTONIUM CENTRAL PART WITH 3.7% AND 4.4% URANIUM REGIONS
FIGURE 2.23. COMPARISON OF POWER INTER-ASSEMBLY DISTRIBUTIONS IN "ISLAND-2" OF OPTIMUM GRADING. 4% PLUTONIUM CENTRAL PART WITH 3.7% AND 4.4% URANIUM REGIONS
FIGURE 2.24. COMPARISON OF POWER INTER-ASSEMBLY DISTRIBUTIONS IN "ISLAND-1". 3% PLUTONIUM CENTRAL PART WITH 3.7% AND 4.4 URANIUM REGIONS
FIGURE 2.25. COMPARISON OF POWER INTER-ASSEMBLY DISTRIBUTIONS IN "ISLAND-1". 4% PLUTONIUM CENTRAL PART WITH 3.7% AND 4.4 URANIUM REGIONS
FIGURE 2. 26 . SIMPLIFIED DESIGN FOR "INCREASED ISLAND-2" TYPE MOX LTA
FIGURE 2. 27 . KK AGAINST «ISLAND-2» PERIPHERY ENRICHMENT FOR DIFFERENT «ISLAND-2» SIZE. «ISLAND-2» CENTRAL ENRICHMENT – 4.0%, URANIUM ENRICHMENT – 3.7%
FIGURE 2. 28 . KK AGAINST «ISLAND-2» PERIPHERY ENRICHMENT FOR DIFFERENT «ISLAND-2» SIZE. «ISLAND-2» CENTRAL ENRICHMENT – 4.0%, URANIUM ENRICHMENT – 4.4%
FIGURE 2. 29. INTER-PIN RELATIVE BURNUP DISTRIBUTION
FIGURE 2.30. INTER-PIN RELATIVE POWER DISTRIBUTION
FIGURE 2.31. INTER-PIN ISOTOPIC DISTRIBUTION
FIGURE 2.32. INTER-PIN ISOTOPIC DISTRIBUTION
FIGURE 2.33. INTER-PIN ISOTOPIC DISTRIBUTION90
FIGURE 2.34. INTER-PIN ISOTOPIC DISTRIBUTION90
FIGURE 2.35. INTER-PIN ISOTOPIC DISTRIBUTION91
FIGURE 2.36. INTER-PIN ISOTOPIC DISTRIBUTION91
FIGURE 2.37. INTER-PIN ISOTOPIC DISTRIBUTION
FIGURE 2.38. INTER-PIN ISOTOPIC DISTRIBUTION92
FIGURE 2.39. INTER-PIN ISOTOPIC DISTRIBUTION

FIGURE 2.41. SPECTRUM PARAMETERS DISTRIBUTION IN 100% PLUTONIUM MOX ASSEMBLY. (PU 3.8. SECTOR 60°)94
FIGURE 2.42. SPECTRUM PARAMETERS DISTRIBUTION IN «ISLAND» TYPE MOX ASSEMBLY (PU 3.8-3.8-U 3.7. SECTOR 60 °)
FIGURE 2.43. SPECTRUM PARAMETERS DISTRIBUTION IN «ISLAND» TYPE MOX ASSEMBLY (PU 3.8-2.8-U 3.7. SECTOR 60)
FIGURE 2.44. POWER DISTRIBUTION IN «ISLAND-2» TYPE MOX ASSEMBLY (PU 3.8-2.8-U 3.7. SECTOR 60 %
FIGURE 2.45. POWER DISTRIBUTION IN «ISLAND-2» TYPE MOX ASSEMBLY (PU 3.8-2.8-U 3.7. SECTOR 60 %
FIGURE 2.46. BURNUP DISTRIBUTION IN «ISLAND-2» TYPE MOX ASSEMBLY (PU 3.8-2.8-U 3.7. SECTOR 60)
FIGURE 2.47. ASSEMBLY PARAMETERS EVOLUTION FOR DIFFERENT ENRICHMENT COMPOSITIONS
FIGURE 2.48. ASSEMBLY PARAMETERS EVOLUTION FOR DIFFERENT ENRICHMENT COMPOSITIONS
FIGURE 2.49. EVOLUTION OF PIN ISOTOPIC CONTENT
FIGURE 2.50. EVOLUTION OF PIN ISOTOPIC CONTENT102
FIGURE 2.51. EVOLUTION OF PIN ISOTOPIC CONTENT103
FIGURE 2.52. EVOLUTION OF PIN ISOTOPIC CONTENT
FIGURE 2.53. EVOLUTION OF PIN ISOTOPIC CONTENT104
FIGURE 2.54. EVOLUTION OF PIN ISOTOPIC CONTENT104
FIG.3.1. ASSEMBLY-BY-ASSEMBLY BURNUP, POWER AND TEMPERATURE DROPS DISTRIBUTIONS. EQUILIBRIUM CYCLE FOR URANIUM REFERENCE CORE WITH BORON BPRS. CORE 60° SECTOR
FIG.3.2. ASSEMBLY-BY-ASSEMBLY MAXIMUM LINEAR PIN POWER DISTRIBUTION IN BOC. EQUILIBRIUM CYCLE FOR URANIUM REFERENCE CORE WITH BORON BPRS. CORE 60° SECTOR
FIG.3.3. ASSEMBLY-BY-ASSEMBLY MAXIMUM LINEAR PIN POWER DISTRIBUTION IN EOC. EQUILIBRIUM CYCLE FOR URANIUM REFERENCE CORE WITH BORON BPRS.CORE 60° SECTOR
FIG.3.4. PIN-BY-PIN POWER DISTRIBUTION IN THE MOST POWERED ASSEMBLY IN BOC. EQUILIBRIUM CYCLE FOR URANIUM REFERENCE CORE WITH BORON BPRS
FIG.3.5. PIN-BY-PIN POWER DISTRIBUTION IN THE MOST POWERED ASSEMBLY IN EOC.

.

FIG.3.6. CONTROL RODS GROUPING AND POSITIONS OF IN-CORE SELF-POWERED DETECTORS
FIG.3.7. RELOADING SCHEME. FIRST CYCLE WITH 3 MOX LTAS111
FIG.3.8. ASSEMBLY-BY-ASSEMBLY POWER DISTRIBUTION. FIRST CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8, U-3.7)112
FIG.3.9. ASSEMBLY-BY-ASSEMBLY BURNUP DISTRIBUTION. FIRST CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8, U-3.7)
FIG.3.10. ASSEMBLY-BY-ASSEMBLY TEMPERATURE DROP DISTRIBUTION. FIRST CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8, U-3.7)
FIG.3.11. ASSEMBLY-BY-ASSEMBLY MAXIMUM LINEAR POWER DISTRIBUTION IN BOC. FIRST CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.12. ASSEMBLY-BY-ASSEMBLY MAXIMUM LINEAR POWER DISTRIBUTION IN EOC. FIRST CYCLE WITH 3 MOX LTAS 100%PU (PU3.8-2.8-U3.7)116
FIG.3.13. PIN-BY-PIN POWER DISTRIBUTION IN THE MOST POWERED ASSEMBLY IN BOC. FIRST CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8, U-3.7)
FIG.3.14. PIN-BY-PIN POWER DISTRIBUTION IN THE MOST POWERED ASSEMBLY IN EOC. FIRST CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8, U-3.7)
FIG.3.15. PIN-BY-PIN POWER DISTRIBUTION IN MOX LTA IN BOC. FIRST CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8, U-3.7)119
FIG.3.16. PIN-BY-PIN POWER DISTRIBUTION IN MOX LTA IN EOC. FIRST CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8, U-3.7)
FIG.3.17. RELOADING SCHEME. SECOND CYCLE WITH 3 MOX LTAS
FIG.3.18, ASSEMBLY-BY-ASSEMBLY POWER DISTRIBUTION. SECOND CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.19. ASSEMBLY-BY-ASSEMBLY BURNUP DISTRIBUTION. SECOND CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.20. ASSEMBLY-BY-ASSEMBLY TEMPERATURE DROP DISTRIBUTION. SECOND CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)124
FIG.3.21. ASSEMBLY-BY-ASSEMBLY MAXIMUM LINEAR PIN POWER DISTRIBUTION IN BOC. SECOND CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.22. ASSEMBLY-BY-ASSEMBLY MAXIMUM LINEAR PIN POWER DISTRIBUTION IN EOC. SECOND CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.23. PIN-BY-PIN POWER DISTRIBUTION IN THE MOST POWERED ASSEMBLY IN BOC. SECOND CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.24. PIN-BY-PIN POWER DISTRIBUTION IN THE MOST POWERED ASSEMBLY IN EOC. SECOND CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)

FIG.3.25. PIN-BY-PIN POWER DISTRIBUTION IN MOX LTA IN BOC. SECOND CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.26. PIN-BY-PIN POWER DISTRIBUTION IN MOX LTA IN EOC. SECOND CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.27. RELOADING SCHEME. THIRD CYCLE WITH 3 MOX LTAS
FIG.3.28. ASSEMBLY-BY-ASSEMBLY POWER DISTRIBUTION. THIRD CYCLE WITH 3 MOX LTAS OF "ISLAND-2" TYPE (PU3.8-2.8-U3.7)
FIG.3.29. ASSEMBLY-BY-ASSEMBLY BURNUP DISTRIBUTION. THIRD CYCLE WITH 3 MOX LTAS OF "ISLAND-2" TYPE (PU3.8-2.8-U3.7)
FIG.3.30. ASSEMBLY-BY-ASSEMBLY TEMPERATURE DROP DISTRIBUTION. THIRD CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)134
FIG.3.31. ASSEMBLY-BY-ASSEMBLY MAXIMUM LINEAR POWER DISTRIBUTION IN BOC. THIRD CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.32. ASSEMBLY-BY-ASSEMBLY MAXIMUM LINEAR POWER DISTRIBUTION IN EOC. THIRD CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.33. PIN-BY-PIN POWER DISTRIBUTION IN THE MOST POWERED ASSEMBLY IN BOC. THIRD CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.34. PIN-BY-PIN POWER DISTRIBUTION IN THE MOST POWERED ASSEMBLY IN EOC. THIRD CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.35. PIN-BY-PIN POWER DISTRIBUTION IN MOX LTA IN BOC. THIRD CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIG.3.36. PIN-BY-PIN POWER DISTRIBUTION IN MOX LTA IN EOC. THIRD CYCLE WITH 3 MOX LTAS OF «ISLAND-2» TYPE (PU3.8-2.8-U3.7)
FIGURE A.1. EQUILIBRIUM LOADING PATTERN FOR BASE URANIUM CORE WITH BORON BPRS. CORE 60 ° SECTOR
<i>FIGURE A.2. MODEL OF VVER-1000 REFLECTOR</i>
FIG.A.3. REFLECTOR "ASSEMBLY" OF TYPE 1150
FIG.A.4. REFLECTOR "ASSEMBLY" OF TYPE 2
FIG.A.5. REFLECTOR "ASSEMBLY" OF TYPE 3
FIG.A.6. REFLECTOR "ASSEMBLY" OF TYPE 4 153
FIG.A.7. REFLECTOR "ASSEMBLY" OF TYPE 5

INTRODUCTION

This work is a part of Joint U.S. / Russian Project with Weapons-Grade Plutonium Disposition in VVER Reactor and presents the results of studies of MOX LTA design of «Island» type.

Two options of «Island» are considered:

- "Island-2" with two regions of different plutonium enrichment, Fig.2.9 (the main case);
- "Island-1" with homogeneous plutonium region, Fig.2.7.

The "Island" type of MOX assembly should be studied additionally to the worldwide full scale (100% Plutonium, Fig.2.5) MOX assembly because it possesses the following advantages in comparison with 100% MOX assembly:

• two types of plutonium fuel pins instead of three,

• only uranium fuel pins, whose properties are well studied, are placed near water gap,

• low enrichment plutonium pins, not effective for plutonium burnout, are absent,

• external uranium row can be regarded as a sort of shielding for MOX assembly. It should be taken into account that no additional transport expenses will be incurred if MOX assemblies and uranium assemblies fabrication are not separated.

Besides the Plutonium region in the proposed "Island" configuration possesses the neutron spectrum close to the one in 100% Plutonium MOX LTA. It can be concluded that if MOX fuel pin fabrication for pilot irradiation in VVER-1000 is limited for any reason, "Island" type MOX LTAs can be used with the same "scientific efficiency" as 100% PU MOX LTAs.

The presented studies include the ones defined in [2] as the **stages "Assembly"** and **"Core"**. This report completes the studies partially executed in [3] and [6] and can be considered as a one compiled the previous studies of «Island» MOX LTAs and VVER-1000 core configurations with 3 MOX LTAs.

At the **stage "Assembly**" in the process of parametric studies two options of infinite grid are considered:

grid consisting of single MOX LTAs;

- grid consisting of multi-assemblies: a central MOX LTA surrounded by typical uranium assemblies.

Parametric studies must be resulted in the following features of MOX LTA design:

• Proximity of power generation in MOX LTA and in some replaced uranium assembly that was used as a base or reference FA (Fig.2.1);

• MOX LTA zoning that ensures an acceptable power peaking factor in calculational system.

The Russian cell code TVS-M [3] is used as a calculational instrument at the stage "Assembly".

The stage "Core" comprises studies of characteristics of some base Uranium core (Fig.A.1) with 3 MOX LTAs introduced.

The code TVS-M is used here for generation of neutronics constants to be used in:

- coarse-mesh (assembly-by-assembly) core calculations by the Russian code BIPR-7A [7];
- fine-mesh (pin-by-pin) calculations by the Russian code PERMAK-A [7].

The stages "Assembly" and "Core" are described correspondingly in Chapters 2 and 3.

In Chapter 2 additionally to [3] the studies on stability of optimal zoning (i.e. with minimal power peaking factor) are described, particularly, influence of boron concentration in coolant.

In Annex the used codes are briefly described and the detailed reflector description is presented.

1. Definitions

Table 1.1. Definitions

Parameter	Abbreviation	Units	Remarks
Calculational system	CS		Infinite grid of multi-assemblies/single
			assemblies or core
CS symmetry sector	Sim		30 for 30°,
			60 for 60°,
			120 for 120°.
			360 for full CS.
Reactivity of CS	RO	pcm	RO = (Keff-1)/Keff*1.E5
Calculational volume	Vij		Axial fraction j of assembly number i.
	-		In VVER-1000 calculations, 10-30 axial
			fractions of equal volume are usually used.
Effective multiplication factor of CS	Keff		
Multiplication factor of CS	Ko		Relation of neutron generation to neutron
			absorption.
			For core calculations Ko values are attributed
			to Vij
3-D power distribution in core	q _{ij}		Power in Vij normalised by average Vij power
Volume power peaking factor	Kv		Maximum in q _{ij} values
Radial position of volume power peaking	N (Kv) or N _K		Number of assembly in calculational core
factor			sector where Kv is realised
Axial position of volume power peaking	M (Kv) or N _Z		Number of axial level where Kv is realised
factor			
3-D burnup distribution in core	BUij	MWd/kg	Burnup in Vij.

		or GWd/t	
2-D power distribution in core	$\mathbf{q}_{\mathbf{i}}$		Assembly powers normalised by average
	_		assembly power in core.
Radial power peaking factor	Kq		Maximum in qi values
Radial position of radial power peaking	N (Kq) or N_K		Number of assembly in calculational core
factor			sector where Kq is realised
Pin linear power	Ql	W/cm	Pin power for 1 cm of an axial calculational
			fraction
Moment during fuel irradiation	Т	EFPD	
2-D burnup distribution in core	BUi	MWd/kg	Average-assembly burnup distribution in core.
Average burnup in Uranium assemblies		MWd/kg	
	$\mathbf{B}_{\mathbf{U}}$	or GWd/t	
Average burnup in MOX assemblies		MWd/kg	
	$\ddot{\mathbf{B}}_{MOX}$	or GWd/t	
Average Boron acid (H ₃ BO ₃)	Cb or	ppm	H ₃ BO ₃ fraction in coolant (unit "ppm" means
concentration ^a in coolant	C _{H3BO3}	or g/kg	mg of boron acid in 1 Kg of H_2O)
Critical boron acid concentration in coolant	Cb ^{crit}	ppm	Cb (C _{H3BO3}) value ensuring Keff=1
		or g/kg	
2-D power distribution in CS	q _k -CS		Power of fuel pins normalised by average fuel
			pin power in CS.
Peaking factor of 2-D power distribution	K _{FA} CS		Maximum in q _k -CS values
in CS			
2-D power distribution in assembly	q _k		Power of fuel pins normalised by average fuel
			pin power in assembly (in some axial fraction).
3-D power distribution in axial volumes	q _{ijk}		Power of axial volumes of fuel pins normalised

^a Boron acid concentration divided by the coefficient 5.72 means natural boron (nat B) concentration. In VVER-1000 calculations the term of boron acid concentration is widely used. Below, Cb means boron acid concentration if there is no special indication.

of fuel pins in core			by average power in such volumes over a whole core
Pin power peaking factor in assembly	Kki		Among q_k values for an assembly number i for a fraction number j where maximum q_{ij} for this assembly is realised.
Radial pin power peaking factor	Kr		max (qi * Kki)
Radial position of radial pin power peaking factor	N (Kr) or N _K		Number of assembly in calculational core sector where Kr is realised
2-D power peaking factor in assembly	K _{FA} (in Russian exploitation calculations the notation Kk or Kk _{max} is also used)		Maximum relative power of fuel pins (maximum in q _k values)
Axial power peaking factor in assembly or in fuel pin	Kz		Maximum relative power of axial volume in assembly or in fuel pin normalised by average power in such volumes (in assembly or in fuel pin)
Total power peaking factor	Ko or K _{o-total}		$\max_{\substack{ij} ij} (q_{ij} * Kki) = Kr*Kz$
Radial position of total power peaking factor	N (K _{o-total}) or N _K	. *	Number of assembly in calculational core sector where $K_{o-total}$ is realised
Axial position of total power peaking factor	M (K _{o-total}) or N _Z		Number of axial level where K _{o-total} is realised
Engineering factor	K _{eng}		Coefficient taking account of uncertainty of a hot point (maximum fuel pin local power) calculations
2-D burnup distribution in assembly	BUk	MWd/kg or GWd/t	Average-pin burnup distribution in CS.

1-D burnup distribution in fuel pin	BUpin		Burnup distribution in concentric zones of equal volume in fuel pin, normalised by average zone burnup.
1-D power distribution in fuel pin	q _{pin}		Power distribution in concentric zones of equal volume in fuel pin, normalised by average zone power.
Regulation bank position	H _{reg}	cm	Distance from core bottom till rods lower edge
Control rods worth (in core)	(RO) _{AP-1}	ppm	Effect of control rods insertion in core supposing the most effective single CR stuck in upper position. It is defined as a reactivity difference in two states: $(RO)_{AP-1} = RO1-RO2$. The second state differs from the first one only by additional CRs inserted in core. All the other parameters correspond to the first state: Cb (that is equal to Cb crit for the first state), temperature and FP distribution in core.
Repeat Criticality Temperature	RCT	°C	Temperature that ensures a secondary critical state during core cooling in EOC in such conditions: all control rods inserted in core except one the most effective, zero boron concentration, equilibrium xenon concentration corresponding to reactor power before its shut-down.
Moderator temperature coefficient (in core)	MTC	pcm/°C	
Moderator density coefficient (in core)	MDC	pcm/g/cc	
Doppler temperature coefficient (in core)	DTC	pcm/°C	Calculated supposing average fuel temperature changing of 1°C
Doppler isotermic temperature coefficient (in core)	DTC*	pcm/°C	Calculated supposing local fuel temperature changing of 1°C

Doppler power coefficient (in core)	DPC	pcm/MW	
Boron reactivity coefficient (in core)	DRO/DCB	pcm/ppm	
Effective fraction of delayed neutrons	βeff or β _{ef.}	ppm	General characteristic of infinite grid or core
Lifetime of prompt neutrons	$\lambda_m \text{ or } \lambda_{im}$	S	General characteristic of infinite grid or core
Reactor thermal power	W	MW	
Specific reactor thermal power in CS	Wv	KW/litre	Reactor thermal power in CS volume unit
Nominal reactor thermal power	Wnom	MW	Equal to 3000 MW for VVER-1000
Minimum controllable level of reactor	MCL	MW	In calculations corresponds to Zero Power and
power		_	uniform temperature 280°C in core.
Core coolant flow rate	G	m ³ /h	
Average entry core temperature	t _{entry}	°C or K	
Average outer core temperature	t _{out}	°C or K	
Average coolant-moderator temperature in	t _{mod}	°C or K	
CS			
Average Coolant-moderator density in	γmod	g/cm ³	
		17	
Fuel temperature	t _{fuel}	K	
Average temperature of other CS	t _{con}	°C or K	
components			
Fuel pin cladding temperature	t _{clad}	°C or K	
Xenon-135 concentration distribution in	Xe	10^{24} /cc	For 1 cc in fuel.
core			$Xe = 0 \rightarrow xenon is absent;$
			$Xe = 1 \rightarrow Xe = Xe = q(W).$
Equilibrium Xenon-135 concentration	Xe eq (W)	10^{24} /cc	Concentration formed during long working with
distribution in core			W power, regulating bank in nominal position ^b
Sm-149 concentration distribution in core	Sm	10^{24} /cc	For 1 cc in fuel.
			$Sm = 0 \rightarrow samarium is absent,$
			$Sm = 1 \rightarrow Sm = Sm eq,$

^b In VVER-1000 calculations Hreg in nominal position is equal to 80% if there is no special indication

			$Sm = 3 \rightarrow$ full decay of Pm-149 into Sm-149 is
			simulated in BOC.
Equilibrium Sm-149 concentration	Sm eq	$10^{24}/cc$	Concentration formed during long working,
distribution in core			regulating bank in nominal position
Samarium-149 concentration distribution, all	Smh	10^{24} /cc	
Prometium-149 decayed in Sm			
Core reactivity while reactor shut-down	RO _{STOP}	pcm	Under conditions: W=0, Xe=0,Sm=Smh,
			$t_{mod} = t_{fuel} = t_{con} = 20^{\circ}C,$
			Cb= 16000 ppm

2. Parametric Studies of MOX LTA design (Stage "Assembly")

2.1. Calculational Model. General features

Calculational system (CS) for MOX LTA design parametric studies is presented by two principal options:

- infinite grid of single plutonium or uranium assemblies;

- infinite grid of central plutonium assemblies surrounded by uranium assemblies of 3.7 %Wt. U-235. The 60° sector of CS for different options of MOX LTA design is shown in Figures 2.6 (for 100% Plutonium MOX LTA that is not the case of the Report), 2.8 ("Island-1") and 2.10 ("Island-2").

Composition of weapons grade plutonium, adopted for calculations, is presented in Table 2.1. The design parameters of plutonium and uranium assemblies are described in Tables 2.2-2.6.

The calculational model includes two principal regimes described in p.2.1.1 and 2.1.2.

2.1.1 Fuel Irradiation Simulation

This regime is used for MOX LTA zoning studies under the conditions described in [2]. They comprise irradiation simulation in CS as a rule on the interval [0-40 MWd/kg] with the step 2 MWd/kg.

In the process of irradiation:

• Axial buckling is $1.E-4cm^{-2}$. A set of calculations has been executed with a critical buckling ensuring Keff=1;

• Cb (nat B)= 600 ppm. A set of calculations for zero irradiation has been executed with Cb=0 and Cb (nat.B)=1200ppm;

- Wv = 108 KW/litre;
- $t_{mod} = 302^{\circ}C;$
- $t_{con} = 302^{\circ}C;$
- $t_{fuel} = 1027 \text{ K};$
- Xe=Xe eq;
- Sm=Sm eq.

2.1.2. Zero Power Calculations

This regime is aimed to define reactivity effects due to temperature and Cb variations and to compare Keff with eventual verification calculations to be carried out by other codes.

Calculations are executed in five irradiation points:

0, 10, 20, 30, 40 GWd/t

where states are to be formed by different combinations of the following values: Cb (nat.B): 0, 600,1200 ppm;

 $t_{mod} = t_{con} = t_{fuel}$: 20, 280 °C.

2.2. Calculations of «Island» Type MOX LTA. Details

In these calculations the size of «Island» in the center of assembly has been fixed: 54 plutonium fuel pins i.e. 4 pin rows. Two options of «Island» have been considered:

- one-zone island or "Island-1"(Figure 2.7);
- two-zones island or "Island-2"(Figure 2.9).

The studies are divided into three parts:

1. Studies of infinite grid of fresh MOX LTA by means of plutonium content variation to ensure an acceptable value of power peaking factor Kk. Axial buckling in this case was variable to provide Keff=1.

2. Calculation of CS where MOX LTA or Uranium FA is surrounded by uranium assemblies, for zoning option chosen in the previous part. In this part plutonium/uranium fuel irradiation has been simulated with fixed axial buckling.

3. Studies of infinite grid of plutonium assemblies for zoning option chosen in the first part. Axial buckling in this case was variable to provide Keff=1. In this part plutonium/uranium fuel irradiation has been simulated. Inter-pin isotopic and power distributions have been calculated. The comparison of different spectrum parameters has been also made for a number of combinations of uranium and plutonium fuel enrichments.

Two levels of acceptable values of power peaking factor Kk have been considered:

- Kk=1.20;
- Kk=1.15.

This rather high value of Kk=1.20 was considered in the hope that a proper choice of MOX LTA location in core (at the stage "Core") could lead to rather low power values q_i in MOX LTA and finally to acceptable values of overcore power peaking factors.

Uranium zone enrichment inside MOX LTA was equal to 3.7% as a base. In some calculations the option of 4.4% has been also considered.

2.2.1. "Island-1" option

The studies for uranium zone enrichment of 3.7% have shown (Figure 2.14) that fissile plutonium content in plutonium zone cannot exceed:

- 2.4% if Kk maximum is 1.15;
- 2.7% if Kk maximum is 1.20.

These values are too low to justify practical using of "Island-1" option in this case.

For uranium zone enrichment of 4.4%, fissile plutonium content in plutonium zone cannot exceed (Figure 2.15):

- 3.0% if Kk maximum is 1.15;
- 3.4% if Kk maximum is 1.20.

For the 3% plutonium enrichment Fig.2.24 shows the comparison of interassembly row-by-row power distribution for the Uranium zone enrichments of 3.7% and 4.4% with different boron concentrations in coolant Cb (nat) of 0 and 1200 ppm. It is seen that maximum power is attained in Plutonium rods in the last (fifth) "Island" row. The same conclusion can be made from Fig.2.25 with 4% Plutonium central part.

2.2.2. "Island-2" option

Results of parametric calculations of "Island-2" option have allowed to obtain the pares of plutonium content values in two plutonium zones which could ensure the acceptable value of Kk. The Figures 2.14 and 2.15 (correspondingly for uranium zone enrichment of 3.7% and of 4.4%) allow to choose fissile plutonium content ensuring optimum (i.e. minimum) Kk values.

The Figures 2.16 and 2.17 show coolant boron concentration influence on optimal values of plutonium enrichment. It is seen that optimal location does not vary significantly.

The Figures 2.18 and 2.19 show row-by-row evolution of maximum relative cell power W. The boron concentration Cb (nat) is equal to 1200 ppm. It is seen from Fig.2.18, that in the case of 4% Plutonium central part, the cell powers in the interior of "Island" exceed the ones in the Uranium region. Besides for the periphery enrichment of 2.5% and 3% the maximum power is located in the forth row and for the periphery enrichment of 3.2%, 3.5% and 4% it is replaced to the fifth row (peripheral "Island" row).

If the Uranium zone enrichment is equal to 4.4% (Figures 2.20 and 2.21) the power in peripheral assembly can exceed the one in the assembly central part as it is seen from the Fig. 2.21 with 3% Plutonium in the "Island" central part. The Figures 2.22 and 2.23 complete this conclusion showing the comparison of different uranium zone MOX LTAs (3.7% and 4.4%). Peripheral enrichment is supposed optimal i.e. with minimum Kk and the central part Plutonium enrichment is of 4% (Fig.2.22) and 3% (Fig.2.23).

Finally, the chosen zoning is the pair "3.8% in the central part – 2.8% in the island periphery" with uranium environment of 3.7%. In this case, the acceptable power peaking factor, as well as Ko values, close to the reference uranium CS, have been ensured according to Figures 2.12 and 2.13.

The results of calculations simulating fuel irradiation are presented in Table 2.10 (MOX assembly) and in Tables 2.8 and 2.9 (UOX assembly correspondingly without and with Boron BPRs). Calculations in zero power states are presented in Table 2.7.

2.2.3 "Plutonium island" size variation

Increased size of "Plutonium Island» that comprises 6 plutonium rows (Fig.2.26) has been also considered. In Fig.2.27 and 2.28 the central plutonium enrichment has been fixed by 4% while considering two uranium environment enrichments: 3.7% and 4%. The Figures 2.27 and 2.28 shows an optimum plutonium periphery enrichment about 3% where Kk minimum is reached.

2.2.4 Inter-pin isotopic content and power distribution

Inter-pin isotopic content and power distributions are of interest for thermo-hydraulic analysis of MOX fuel behavior. TVS-M allows obtaining of these parameters for 5 concentric zones that have been chosen of equal volumes in current calculations. In Fig.2.29-2.40 they are presented for some character pins:

- near central instrumentation tube (as No 77 in Fig.2.18),
- near water tube (as No 76 in Fig.2.18),
- on the border of different «Island-2» enrichments (as No 75 in Fig.2.18),
- on the «Island-2» periphery (as No 74 in Fig.2.18),
- in uranium fuel pin (as No 72 in Fig.2.18).

The following moments while fuel burning have been considered: 0, 12, 24 and 40 MWd/kg.

Figures 2.29 and 2.30 show correspondingly inter-pin relative burnup and power distributions BU_{pin} and q_{pin} . Figures 2.31-2.40 show correspondingly inter-pin distribution of U₂₃₅, PU₂₃₉, PU₂₄₀, PU₂₄₁, PU₂₄₂ for two irradiation levels: 12 and 40 MWd/kg that corresponds approximately to fuel discharged after one and three years of reactor exploitation.

2.2.5 Spectrum characteristics analysis

Usually, more reliable results of treatment of experimental data on fuel pin burning can be obtained if fuel irradiation takes place in the neutron spectrum close to the asymptotic one. It can be seen in Figures 2.41-2.43 that in two internal rows of plutonium island "3.8% in the central part – 2.8% in the island periphery" the spectrum is close to the one taking place in 100% Plutonium MOX LTA with the enrichment of 3.8%. So fuel fins located in these positions is reasonable to use for plutonium fuel investigation in the case of «Island-2» type MOX LTA design.

Relative power distributions are shown in Figures 2.44 and 2.45 for the following moments while fuel burning 0,12, 24 and 40 MWd/kg.

Relative burnup distributions are shown in Fig.2.46 for the following moments while fuel burning: 12, 24 and 40 MWd/kg.

Evolution of average assembly neutron absorption and fission cross-sections while fuel burning is presented in Fig.2.47 for a number of plutonium and uranium enrichment compositions.

Evolution of multiplication factor Ko and power peaking factor Kk while fuel burning is presented in Fig.2.48 for a number of plutonium and uranium enrichment compositions.

In Figures 2.49-2.54 the evolution of U_{235} , PU_{239} , PU_{240} , PU_{241} , PU_{242} and Am_{241} content while fuel burning is presented for a number of plutonium and uranium enrichment compositions.

3. CALCULATIONS OF VVER-1000 CORE WITH 3 MOX LTAs (Stage "Core")

These studies comprise:

- *"Uranium Core"*. Calculation of the so-called Advanced VVER-1000 core with boron BPRs for the equilibrium fuel cycle [2] that was defined as basic for 3 MOX LTAs introduction.
- "MOX Core". Studies of VVER-1000 core with introduction of 3 MOX LTAs of "Island-2" design with the zoning chosen in Chapter 2. Three cycles till MOX LTAs discharge have been studied. Corresponding loading patterns for every cycle have been chosen to minimize power peaking factors.

"Uranium core" loading pattern is shown in Fig.3.1. This figure includes particularly the reloading scheme (the FA locations in previous fuel cycle are indicated), the FA locations in current equilibrium cycle with the indication of its type (according to Figures 2.1, 2.3 and 2.4) and initial average assembly burnups.

The core, FA, fuel pins, CR and Boron BPR geometric and material parameters are indicated in Tables 2.1-2.6.

The reflectors are described in Annex.

3.1. Limitations

Safety limitations

Composed core loading patterns must meet a number of safety requirements.

Tables 3.1 and 3.2 present the requirements that are officially adopted nowadays for VVER-1000 Uranium cores.

For MOX fueled cores the limitations, not yet officially established, have been conventionally strengthened for power peaking factors and RCT. They are presented in Tables 3.3 and 3.4. It was tried to meet these conventional requirements either for MOX LTAs only (it concerns power peaking factors) or for the core (it concerns RCT).

Other limitations

3 MOX LTA are placed in the core under the following conditions:

- respect 120° symmetry;
- not to occupy the positions without in-core measurement system (the self-powered detectors are shown in Fig. 3.6);
- it is desirable to place MOX assemblies symmetrically to the uranium ones that are equipped by detectors.

3.2. Fuel Irradiation Simulation

Irradiation of the fuel loading is simulated with the step 20 EFPD. Cb crit is found in sequence (below these values are named "Cb burnup") until reactivity margin reaches 0, i.e. Cb crit becomes 0. This moment defines T cycle - a value of cycle length usually presented in EFPD unit.

In the process of irradiation:

• Regulating Bank N 10 (Figure 3.6) is 20% inserted in core; other banks are out of core;

- W=Wnom (3000 MW);
- $t_{entry} = 287^{\circ}C;$
- Xe=Xe eq;
- At the beginning of irradiation Sm = Smh.

At the stage "MOX core", while studying of acceptable MOX location in the Uranium loading pattern (Fig.3.1), calculations of three successive cycles are carried out with corresponding description of reloading scheme.

3.3. Calculational States

The states that are considered at the stage "Core" are characterized by:

- CRs positions in core (X% N↓ means that the Bank N is X% inserted in core). No indication means that all the CRs are out of the core;
- Cb;
- Average FP concentration in core (Xe-135 and Sm-149 poisoning are considered separately);
- Xe;
- Sm;
- W (in these studies two power levels are considered W_{nom} и MCL);
- t_{mod};
- t_{fuel};
- t_{con}.

It is necessary to remark that three last parameters are not generally independent.

All the states considered in the process of irradiation will be named "Burn-up".

The specific moments are introduced: the beginning of cycle (BOC) and the end of cycle (EOC). They characterize FP concentration (average in core) in these moments. It should be noted that the other above-mentioned parameters are not

always connected directly with irradiation conditions in these moments; their values may depend on reactor start-up conditions before irradiation or cooling conditions in the end of irradiation.

3.4. Information Release

The table below presents the states considered and the parameters calculated. The second column indicates the list of results presented in this report. The rest of calculated parameters and additional information can be received by addressing to Youri Styrine (email: Youri.Styrine@vver.kiae.ru).

Parameter	Presented in the Report		States					
qi	+	Burn-up						ļ
aii		Burn-up						
ak	+	Burn-up ^c						
Kr	+	Burn-up ^c					· · ·	
K _{o-total}	+	Burn-up ^c						
Kk i	+	Burn-up ^c						
Ql	+	Burn-up						
BUi	+	Burn-up						
BUij		Burn-up						
BUĸ		Burn-up						
MTC	+	Burn-up	BOC, MCL, Xe=0,	EOC, MCL, Xe=Xe eq,				
			umod	t.				
			fuel t =	fuel t =				
			Ch crit	Ch crit				
MDC	+	Burn-up	BOC, MCL, Xe=0,	EOC, MCL, Xe=Xe eq,				
			t _{mod} =	t _{mod} =				
			t _{fuel} =	t _{fuel} =		1		
		-	t _{con} =	t _{con} =				
			280°C,	280°C,				
			Cb crit	Cb crit				

[°] For MOX assemblies and for an assembly with maximum qi. [°] For MOX assemblies and for an assembly with maximum qi. [°] For MOX assemblies and for an assembly with maximum qi. [°] For MOX assemblies and for an assembly with maximum qi.

DTC	+		Burn-up	BOC, MCL,	EOC, MCL,		
			1	Xe=0,	Xe=Xe eq,		
				t _{mod} =	t _{mod} =		
				t _{fuel} =	t _{fuel} =		
				t _{con} =	t _{con} =		
				280°C,	280°C,		
				Cb crit	Cb crit		
DRO/DCB	+		Burn-up	BOC, MCL,	EOC, MCL,		
			-	Xe=0,	Xe=Xe eq,		
				t _{mod} =	t _{mod} =		
				t _{fuel} =	t _{fuel} =		
				t _{con} =	t _{con} =		
				280°C,	280°C,		
				Cb crit	Cb crit		
ßeff	+		Burn-up	BOC, MCL,	EOC, MCL,		
and λm			-	Xe=0,	Xe=Xe eq,		
				t _{mod} =	t _{mod} =		
e e e e e e e e e e e e e e e e e e e				t _{fuel} =	t _{fuel} =		
				t _{con} =	t _{con} =		
				280°C,	280°C,		
				Cb crit	Cb crit		
Cb crit	+		Burn-up	BOC, MCL,	EOC, MCL,		
				Xe=0,	Xe=Xe eq,		
1				t _{mod} =	t _{mod} =		
				t _{fuel} =	t _{fuel} =		
				t _{con} =	t _{con} =		
1				280°C,	280°C,		
		-		Cb crit	Cb crit		
RO stop	+	W=0, Xe=0,					
-		Sm=Smh					
		t _{mod} =					
		t _{fuel} =					
		t _{con} =					
		20°C,					
	1	Cb = 16000					
		ppm					

RCT	+	EOC, MCL, Xe=Xe eq, t_{mod} = t_{fuel} = t_{con} = 280°C, Cb = 0, 100% 1-10↓ (except of the most effective single CR)							
(RO) _{AP-1}	+	S1:BOC, Wnom, Xe=Xe eq, t _{entry} =287°C, Cb burnup $100 \% 5 \downarrow$ $30 \% 10 \downarrow$ S2 ^b : the same but $100\% 1-10 \downarrow$	S1 :BOC, MCL, Xe=0, $t_{entry}=280^{\circ}C$ Cb crit 30% 10↓ S2 : the same but 100% 1-10↓	S1:BOC, MCL, Xe=Xe eq, $t_{entry}=280^{\circ}C$ Cb crit 30% 10 \downarrow S2: the same but 100% 1-10 \downarrow	S1:EOC, Wnom, Xe=Xe eq, $t_{entry}=287^{\circ}C$ Cb burnup 100 % 5↓ 30% 10↓ S2: the same but 100% 1-10↓	S1:EOC, MCL, Xe=Xe eq, t _{enty} =280°C Cb crit $100 \% 5 \downarrow$ $30 \% 10 \downarrow$ S2: the same but $100\% 1-10 \downarrow$	S1 :EOC, MCL, Xe=0, $t_{enty}=280^{\circ}C$ Cb crit 100 % 5↓ 30 % 10↓ S2 : the same but 100% 1-10↓	S1:BOC, Wnom, Xe=Xe eq, $t_{entry}=287^{\circ}C$, Cb burnup 20 % 10 \downarrow S2: the same but with successive introduction of the Banks 1-9 (0% \downarrow , 10% \downarrow , 20% \downarrow 100% \downarrow)	S1:EOC, Wnom, Xe=Xe eq, $t_{entry}=287^{\circ}C$ Cb burnup 20 % 10↓ S2: the same but with successive introduction of the Banks 1-9 (0%↓, 10%↓, 20%↓ 100%↓)

^b For all the states S2 : the most effective single CR is supposed stuck in upper position.

3.5. Calculational Results

3.5.1 Uranium Core

The Table 3.5 and Fig. 3.1 show the results of kinetics parameters calculations for the equilibrium fuel cycle in the Uranium base core that have been performed by the code BIPR-7 A^a .

The attained power peaking factors obtained by pin-by-pin code PERMAK-A are presented in Table 3.13. The linear pin powers for BOC and EOC are presented correspondingly in Figures 3.2 and 3.3. It is seen from combination of BIPR-7A and PERMAK-A calculations that maximum linear pin power in BOC is attained on level 4^b , in EOC – on level 2. It justifies PERMAK-A calculations to be performed as usual on level 4 (more details about PERMAK-A calculational scheme are described in Annex).

Pin-by-pin power distributions in the most powered assemblie for BOC and EOC are presented correspondingly in Figures 3.4 and 3.5.

Table 3.6 shows the parameters values in zero power states calculated by the code BIPR-7A.

It is seen that Uranium core meets the safety requirements presented in Tables 3.1 and 3.2 for power peaking factors and reactivity coefficients.

Table 3.15a and 3.15b show the CRs worth calculated with certain conservatism (the lowest possible position of Bank 5 that serves for offset regulation and of regulating Bank 10). It is seen that the limiting value of 5500 pcm is respected.

Table 3.16 shows core reactivity evolution in the process of control rods simultaneous movement (when AP is actuated) from top to the bottom of core. BOC and EOC moments are considered including the situations when the most effective single control rod is stuck in upper position. In initial position all the banks except of Regulating bank 10 were in the upper position.

Table 3.17 shows the RCT value that is essentially lower than the allowable one in Table 3.1.

Table 3.14 describes the scheme of conservative evaluation of core subcriticality (scram margin) after scram actuation and reactor state transformation from nominal power to MCL. The effects and uncertainties involved in this scheme (vapor effect, absorbent irradiation, uncertainty of CRs worth calculation etc.) correspond to ones adopted in the West, particularly, in the US and France.

^a Temperature drop in Fig.3.1 is the difference between output and input coolant temperatures for an assembly considered as a channel.

^b It should be reminded that the level numeration begins from the core bottom and the number of calculational levels in BIPR-7A was 10.

3.5.2. MOX Core

3 MOX assemblies have been located in uranium reference core according to the principals mentioned in p.3.1.

The positions 8, 88 and 150 for the first MOX loading (Fig.3.7) have been chosen because they possess self-powered detectors (see Fig.3.6). Other assemblies have been replaced to ensure a minimum value of Kq calculated by BIPR-7A. Besides, several fresh assemblies of "Ba" type (it is described in Fig.2.3) have been added to the first MOX loading. Reloading schemes for second and third cycles with 3 MOX LTAs of "Island-2" type are presented correspondingly in Figures 3.17 and 3.27.

The values of average assembly parameters calculated by the code BIPR-7A are presented for 3 successive fuel cycles in Figures 3.8-3.10 and Tables 3.7 (first cycle), Figures 3.18-3.20 and Tables 3.9 (second cycle), Figures 3.28-3.30 and Tables 3.11 (third cycle).

The attained power peaking factors obtained by pin-by-pin code PERMAK-A are presented in Table 3.13. The linear pin powers for BOC and EOC are presented correspondingly in Figures 3.11 and 3.12 (first cycle), Figures 3.21 and 3.22 (second cycle), Figures 3.31 and 3.32 (third cycle). Pin-by-pin power distributions in BOC and EOC both for the most powered assemblies and for MOX LTAs are presented in Figures 3.13-3.16 (first cycle), 3.23-3.26 (second cycle), 3.33-3.36 (third cycle).

Table 3.8, 3.10 and 3.12 show correspondingly the parameters values in zero power states for the first, the second and the third fuel MOX cycles calculated by the code BIPR-7A.

It is seen that MOX cores meet the safety requirements presented in Tables 3.1-3.4 for power peaking factors and reactivity coefficients.

Table 3.15a and 3.15b show the CRs worth. It is seen that the conventional limiting value of 5500 pcm (Table 3.3) is respected.

Table 3.16 shows core reactivity evolution in the process of AP actuation.

Table 3.17 shows the RCT values that are strongly lower than the conventional allowable value of 210°C.

Table 3.14 describes the scheme of conservative evaluation of core subcriticality (scram margin).

It can be seen that the presence of 3 MOX LTAs does not influence $(RO)_{AP}$ in clear manner. Its value is determined first of all by core loading pattern. It may be supposed that only significant value of MOX assemblies in core could lead to lowering of control rods worth because of strong absorbing capacity of MOX fuel.
CONCLUSION

The report presents the results of design studies of "Island" type MOX LTA:

- Parametric studies to define MOX LTA structure primarily to choose plutonium content in assembly zones that ensures reasonable power peaking factors and power generation equivalence in MOX and UOX assemblies.
- Studies of VVER-1000 core characteristics with 3 MOX LTAs introduced for three successive fuel cycles.

Plutonium «Island» with 54 plutonium pins in the center of MOX LTA has been considered in two modifications:

• uniform «Island» or "Island-1" option;

• graded «Island» with lower plutonium content in one peripheral row of pins or "Island-2" option.

It is shown that plutonium content in the uniform «Island» cannot exceed 2.7% because of adopted power peaking limitations and therefore this design seems unreasonable for practical use.

For graded «Island» the plutonium content composition 3.8%/2.8% with uranium environment of 3.7% U-235 has been chosen.

Evolution of assembly power and burnup distributions, inter-pin power and isotopic distributions while fuel irradiating have been analyzed.

In addition to the base uranium environment of 3,7%, a set of calculations has been executed for 4.4%.

The studies has been executed by the code TVS-M that is at the final stage of licensing and it is to be used in the nearest future as a base instrument for VVER core calculations while using both uranium and MOX fuel.

VVER-1000 core with boron burnable control rods has been chosen as a base for 3 MOX LTAs introduction.

Fuel loadings with 3 MOX LTAs have been optimized to ensure a minimum value of power peaking factor Kq.

Evolution of main neutronics parameters during 3 successive cycles with MOX LTAs is presented. It is shown that MOX loaded cores meet the safety requirements preliminary adopted for MOX fuel concerning power peaking factors, reactivity coefficients and control rods worth.

REFERENCES

1. Y.A. Styrin. Fuel Assembly and Core Model for Neutronics Calculations of VVER-1000. Draft.

Moscow, Kurchatov Institute 1998.

2. Y.A. Styrin, I.K.Levina. Design of Lead Test MOX Assemblies for Pilot Irradiation in VVER-1000 and Related Parametric Studies. Draft.

Moscow, Kurchatov Institute 1998.

3. S.A. Bichkov, A.P.Lazarenko, V.D.Sidorenko, Y.A. Styrin. Results of Parametric Design Studies of MOX Lead Test Assembly (Final Report).

Moscow, Kurchatov Institute 1998.

4. V.D.Sidorenko et al. Spectral Code TBC-M for calculation of Characteristics of Cells, Super-cells and Fuel Assemblies of VVER-Type Reactors. 5-th Symposium of the AER.

5. Neutronics Benchmarks for the Utilisation of Mixed-Oxide Fuel: Joint U.S./Russian Progress Report for Fiscal Year 1997. Volume 3 – Calculations Performed in the Russian Federation. ORNL/TM-13603/V3.

6. Y.A. Styrin. Calculations of MOX LTA Performance in VVER-1000 Core. Moscow, Kurchatov Institute 1998.

7. In-core fuel management code package validation for WWERs. IAEA-TECDOC-847. November 1995.

8. Kaloinen E., Siltanen P., Terasvirta R. Two-group nodal calculations in hexagonal fuel assembly geometry. – In: Proc. of NFACRP Specialists' Meeting on Calculation of 3-D Rating Distributions in Operating Reactors. Paris, 1979.

Table 2.1. Composition of weapons grade plutonium

Isotope / content (Wt. %)								
Pu-238	Pu-239	Pu-240	Pu-241 Pu-242					
0.0	93.0	6.0	1.0	0.0				

Parameter	Units	Value
Thermal Power	MW	3000
	thermal	
Electrical Power	MW	1000
Number of Coolant Loops		4
Number of Fuel Assemblies		163
Core Equivalent Diameter	m	3.164
Core Fuel Height	m	3.53
Core Volume	m ³	27.8
Core Power Density	W/cm ³	108
Control / Shut off Rod Banks		10
Position of Regulating Rod Bank	%	80
Core Coolant Flow Rate	m³/hr	84000
Pressure at Core Inlet	MPa	15.7
Core Inlet Temperature	°C	287

Table 2.2. Main Core Parameters

Parameter	Units	Value
Shape of Fuel Assembly		Hexagonal
Distance Across Assembly (between flats)	cm	23.4
Distance Between Fuel Assembly Centres	cm	23.6
Fuel Pin Lattice Pitch	cm	1.275
Number of Fuel Pins in Fuel Assembly		312
Number of Guide Tubes for Control Rods / Burnable Absorber Pins		18
Inner Diameter of Guide Thimbles	cm	1.1
Thickness of Guide Thimbles	cm	0.1
Material of Guide Thimbles		Zirconium Alloy*
Central Instrumentation Tube Inner Diameter	cm	1.1
Thickness of Central Instrumentation Tube	cm	0.1
Material of Central Guide Tube		Zirconium Alloy *
Number of Spacer Grids in Fuel Assembly		13
Material of Spacer Grids		Zirconium Alloy*
Spacer Grid Weight (each)	Kg	0.55

Table 2.3. Fuel Assembly Design Parameters

Compositions Weight percent:

Zr	Nb	Hf
98.97	1.0	0.03

Table 2.4. Uranium Fuel Pin Design Parameters

Parameter	Units	Value	
		Advanced Core Design	
Inner Clad Diameter	cm	0.772	
Clad Thickness	cm	0.069	
Clad Material		Zirconium Alloy*	
Clad Density	g / cc	6.5153	
Fuel Pellet Diameter	cm	0.755	
Central Hole Diameter	cm	0.15	
Fuel Pellet Material		L.E. UO2	
Height of Fuel Column	cm	353 (cold)	
		355 (hot)	
Mass of UO2 in Fuel Pin	kg	1.575	

Compositions Weight percent:

*		
Zr	Nb	Hf
98.9 7	1.0	0.03

Table 2.5. MOX fuel Pin Design Parameters

Parameter	Units	Value	
Inner Clad Diameter	cm	0.772	
Clad Thickness	cm	0.069	
Clad Material		Zirconium Alloy*	
Clad Density	g / cc	6.5153	
Fuel Pellet Diameter	cm	0.755	
Central Hole Diameter	cm	0.15	
U-235 content in MOX fuel	%	0.2	
Fuel Pellet Material		PuO2-UO2	
Height of Fuel Column	cm	353 (cold)	
		355 (hot)	
Mass of MOX fuel in Fuel Pin	kg	1.600	

Compositions Weight percent:

*			
7.	,		

Zr	Nb	Hf
98.97	1.0	0.03

Parameter	Units	Value						
Clad Inner Diameter	cm	0.772						
Clad Thickness	cm	0.0)69					
Clad Material		Zirconiu	m Alloy*					
Clad Density	g / cc	6.5	153					
Absorber Diameter	cm	0.758						
Absorber Density	g / cc	2.945						
Absorber Composition		Boron	ng/cc					
		0.036	0.065					
B10	Wt%	0.2279	0.4046					
B11		1.0153	1.8028					
Al		91.7424	88.5951					
Fe		0.1915	0.1850					
Ni		1.9153	1.8496					
Cr		2.9923	5.3133					
Zr		1.9153	1.8496					

Table 2.6. Discrete Burnable Poison Pin Design Parameters

Compositions Weight percent:

* Zr Nb Hf 98.97 1.0 0.03

Table 2.7. Keff in Zero Power States

Irradiation Point →	0 10, GWd/t				20, GWd/t			30, GWd/t				40, GWd/t								
	Tmod =Tcon =20°C	=Tfuel	Tmod =Tcon =280°	=Tfuel C	Tmod =Tcon =20°C	=Tfuel	Tmod =Tcon =280°	=Tfuel C	Tmod =Tcon =20°C	=Tfuel	Tmod =Tcor =280°	=Tfuel 1 C	Tmod =Tcon =20°C	=Tfuel	Tmod =Tcon =280°	=Tfuel	Tmod =Tcon =20°C	Tfuel=	Tmod= =Tcon =280°	Tfuel
Cb (nat.B) → Pu/U Content, % \downarrow	0	1200	0	1200	0	1200	e	1200	0	1200	0	1200	0	1200	0	0	1200	0	1200	1200
U: 3.7/3.3 no BPR	1.4390	1.2266	1.3965	1.2370	1.2731	1.0952	1.2295	1.1028	1.1815	1.0134	1.1397	1.0221	1.0982	0.9374	1.0620	0.9501	1.0170	0.8637	0.9869	0.8802
U: 3.7/3.3 with BPR	1.4010	1.1991	1.3513	1.2015	1.2484	1,0786	1.2019	1.0817	1.1683	1.0061	1.1244	1.0113	1.0905	0.9345	1.0517	0.9436	1.0155	0.8660	0.9839	0.8802
PU-Island: 3.8/2.8/U-3.7	1.4328	1.2261	1.3861	1.2325	1.2652	1.0922	1.2189	1.0966	1.1738	1.0101	1.1296	1.0159	1.0914	0.9347	1.0530	0.9446	1.0157	0.8653	0.9847	0.8805

41

Irradiation Point \rightarrow										B	urnu GWd	ıp, /t									
Parameters ↓	0	7	4	9	∞	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
Keff	1.2358	1.2168	1.1971	1.1768	1.1569	1.1378	1.1194	1.1018	1.0848	1.0684	1.0525	1.0370	1.0219	1.0071	0.9927	0.9786	0.9648	0.9513	0.9381	0.9252	0.9126
Ко	1.2402	1.2212	1.2014	1.1809	1.1608	1.1415	1.1230	1.1052	1.0881	1.0715	1.0555	1.0398	1.0246	1.0097	0.9951	0.9809	0,9669	0.9534	0.9401	0.9271	0.9145
Kkmax-CS	1.0740 (46)	1.0726 (46)	1.0708 (46)	1.0688 (46)	1.0664 (46)	1.0642 (46)	1.0619 (46)	1.0594 (46)	1.0565 (46)	1.0539 (46)	1.0514 (46)	1.0486 (46)	1.0460 (46)	1.0431 (46)	1.0407 (46)	1.0378 (46)	1.0353 (46)	1.0329 (46)	.0305 (46)	.0284 (46)	.0262 (46)
β eff	0.007197	0.006915	0.006668	0.006463	0.006287	0.006133	0.005996	0.005873	0.005762	0.005660	0.005567	0.005480	0.005399	0.005323	0.005252	0.005184	0.005121	0.005061	0.005003	0.004949	0.004897

Table 2.8. Parameters Evolution in the Process of Fuel Irradiation. Reference Uranium Assemblage. No BPR

Table 2.9. Parameters Evolution in the Process of Fuel Irradiation. Reference Uranium Assemblage with Boron BPRs

Irradiation Point →										B	GWd	ıp, /t									
Parameters ↓	0	2	4	9	œ	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
Keff	1.2047	1.1883	1.1712	1.1536	1.1364	1.1199	1.1104	1.0890	1.0742	1.0597	1.0454	1.0312	1.0171	1.0031	0.9893	0.9756	0.9622	0.9490	0.9360	0.9234	0.9111
Ko	1.1113	1.1076	1.1029	1.0970	1.0907	1.0844	1.0780	1.0712	1.0637	1.0555	1.0462	1.0359	1.0248	1.0130	1.0007	0.9881	0.9754	0.9628	0.9502	0.9378	0.9257
Kkmax-CS	1.1289 (46)	1.1213 (46)	1.1136 (46)	1.1059 (46)	1.0983 (46)	1.0907 (46)	1.0834 (46)	1.0763 (46)	1.0697 (46)	1.0635 (46)	1.0579 (46)	1.0528 (46)	1.0483 (46)	1.0442 (46)	1.0405 (46)	1.0371 (46)	1.0339 (46)	1.0310 (46)	1.0283 (46)	1.0258 (46)	1.0234 (46)
β eff	661200.0	0.006911	0.006660	0.006451	0.006273	0.006118	0.005982	0.005859	0.005748	0.005647	0.005554	0.005468	0.005388	0.005314	0.005243	0.005177	0.005115	0.005056	0.005000	0.004946	0.004895

Irradiation Point \rightarrow										B	urnu GWd	ıp, /t				-					
Parameters ↓	0	5	4	6	œ	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
Keff	1.2357	1.2156	1.1953	1.1747	1.1547	1.1354	1.1170	1.0994	1.0824	1.0660	1.0502	1.0347	1.0197	1.0051	8066.0	0.9768	0.9631	0.9498	0.9368	0.9241	0.9117
Ко	1.2409	1.2190	1.1984	1.1780	1.1582	1.1394	1.1214	1.1040	1.0873	1.0712	1.0555	1.0403	1.0255	1.0111	6966.0	0.9832	0.9697	0.9565	0.9436	0.9311	0.9189
Kkmax-CS	1.2064 (210)	1.1890 (210)	1.1785 (210)	1.1711 (210)	1.1649 (210)	1.1592 (210)	1.1532 (210)	1.1472 (210)	1.1409 (210)	1.1345 (210)	1.1279 (210)	1.1211 (210)	1.1144 (210)	1.1077 (230)	1.1011 (230)	1.0984 (231)	1.0964 (275)	1.0963 (253)	1.0958 (253)	1.0949 (253)	1.0938 (253)
β eff	0.006934	0.006681	0.006459	0.006274	0.006115	0.005976	0.005853	0.005743	0.005643	0.005552	0.005468	0.005390	0.005318	0.005250	0.005186	0.005126	0.005069	0.005015	0.004964	0.004915	0.004868

Table 2.10. Parameters Evolution in the Process of Fuel Irradiation. "Island-2" Type MOX LTA

Criterion	Limiting Value	Remarks
Kq	<=1.35	For nominal power W=3000 MW
Kr	<=1.60	For nominal power W=3000 MW
K _{o-total}	Tabl. 3.2	For nominal power W=3000 MW
MTC	< 0	
MDC	> 0	
RO stop	<= -2000 pcm	t=20°C, Xe=0, Sm=Smh, Cb=16000 ppm, all control rods extracted
RCT	< 220°C	
(RO) _{AP-1}	> 5500 pcm	In full power

Table 3.1. Limiting parameters for VVER-1000

Table 3.2. Limits recommended for total power peaking factor $K_{\text{o-total}}$ for VVER-1000

Layer	1	2	3	4	5	6	7	8	9	10
(trom bottom to top)										
K _{o-total}	2.24	2.24	2.24	2.24	2.24	2.14	1.96	1.80	1.69	1.58

Criterion	Limiting Value	Remarks
Kq	<=1.35	
Kr	<=1.55	In MOX assemblies. For nominal power W=3000 MW
K _{o-total}	Tabl. 3.4	In MOX assemblies. For nominal power W=3000 MW
MTC	< 0	
MDC	> 0	
RO stop	<= -2000 pcm	t=20°C, Xe=0,
		Sm=Smh, Cb=16000
		ppm,
		all control rods
······································		extracted
RCT	< 210°C	
$(\mathbf{RO})_{\mathbf{AP-1}}$	> 5500 pcm	In full power

Table 3.3. Recommended limiti	ng parameters	s for VVER-1000 v	with 3 MOX
LTAs.	•••		

Table 3.4. Limits recommended for total power peaking factor $K_{o\text{-total}}$ in MOX assemblies for VVER-1000 with 3 MOX LTAs

Layer (from bottom to top)	1	2	3	4	5	6	7	8	9	10
K _{o-total}	2.17	2.17	2.17	2.17	2.17	2.07	1.90	1.74	1.64	1.53

Table 3.5. Evolution of main neutronics parameters in Uranium reference core . Equilibrium cycle

[Г	1			r	r	r		r											Sir	n = 60, Xe	= 1 , S	m = 3
*	T EFPD	H _{reg.} cm	t _{entry} °C	₩ MW	Cb ^{criL} ppm	G m ³ /h	Kq	Nk	Kq ^{MOX}	Nk	Κv	Nk	Nz	<mark>B</mark> u M₩• d/kg	Β _{ΜΟΧ} Μ₩∙ d∕kg	$\frac{MDC}{pcm^{\bullet}}$ $(g/cm^{3})^{-1}$	MTC pcm• °C ⁻¹	DTC pcm• °C ⁻¹	DTC [•] pcm• °C ⁻¹	DPC pcm• MW ⁻¹	DRo/DCb pcm•	β_{ef.} pcm	l _{im} •10 ⁵
1	0.0	283.2	287.0	3000	5657	84000	1.31	19	0.00	0	1.61	19	4	14.14	0.00	12293	-25.94	-2.96	-2.46	-0.29	-1.55	650	2.24
3	20.0 40.0	283.2	287.0	3000	5318	84000	1.31	19	0.00	0	1.58	19	4	15.00	0.00	12894	-26.94	-2.96	-2.47	-0.29	-1.55	639	2.24
4	60.0	283.2	287.0	3000	4473	84000	1.31	19 19	0.00	0	1.56	19 19	4	15.85	0.00	14000	-29.20	-2.94	-2.48	-0.29	-1.56	630	2.25
5	80.0	283.2	287.0	3000	4047	84000	1.31	19	0.00	o	1.52	19	3	17.55	0.00	16400	-31.69	-2.93	-2.50 -2.52	-0.29	-1.57	622	2.27
6	100.0	283.2	287.0	3000	3631	84000	1.31	19	0.00	0	1.51	19	3	18.41	0.00	17590	-36.77	-2.94	-2.55	-0.29	-1.00	606	2.29
7 9	120.0	283.2	287.0	3000	3215	84000	1.30	19	0.00	0	1.50	19	3	1 9.26	0.00	18775	-39.30	-2.96	-2.58	-0.29	-1.60	598	2.31
9	140.0	283.2	287.0	3000	2813	84000	1.30	19	0.00	0	1.49	19	3	20.11	0.00	19928	-41.77	-2.97	-2.60	-0.29	-1.62	591	2.35
10	180.0	283.2	287.0	3000	2023	84000 84000	1.30	19	0.00	0	1.48	19 19	3	20.96	0.00	21077	~44.25	~2.99	-2.63	-0.29	-1.63	585	2.37
11	200.0	283.2	287.0	3000	1634	84000	1.30	19	0.00	0	1 47	19	2	22.67	0.00	22222	-40.09	-3.02	-2.66	-0.29	-1.64	578	2.40
12	220.0	283.2	287.0	3000	1254	84000	1.29	19	0.00	ō	1.47	19	2	23.52	0.00	24457	-51.62	-3.04	-2.69	-0.29	-1.66	573	2.42
13	240.0	283.2	287.0	3000	874	84000	1.29	19	0.00	0	1.47	19	2	24.37	0.00	25592	-54.13	-3.08	-2.74	-0.29	-1.68	562	2.45
14 15	280.0 280.0	283.2	287.0	3000	500	84000	1.29	19	0.00	0	1.46	19	2	25.23	0.00	26727	-56.64	-3.09	-2.76	-0.30	-1.70	557	2.51
16	286.0	283.2	207.0	3000	127	84000	1.28	19	0.00	0	1.46	19	2	26.08	0.00	27869	-59.18	-3.11	-2.79	-0.30	-1.71	552	2.54
10	200.9	200.2	207.0	3000	0	84000	1.28	19	0.00	0	1.45	19	2	26.37	0.00	28260	-60.05	-3.12	-2.80	-0.30	-1.72	551	2.55

Т	RO pcm	Cb ppm	Bank 10	Other banks↓↑	Xe	Sm	Tmod °C	MTC pcm/°C	MDC pcm/g/cc	DTC pcm/°C	DRO/DCB pcm/ppm	λm	βeff *100
BOC	0	8860	100% ↑	100% ↑	0	Smh	280	-1.23	2210	-2.93	-1.49	⁻¹⁰ s	0.65
EOC	0	2000	100% ↑	100% ↑	eq	Sm eq	280	-27.52	18730	-3.31	-1.76	2.10	0.03
BOC	-14237 (RO _{stop})	16000	100% ↑	100% ↑	0	Smh	20				1	2.11	0.57

Table 3.6. Main neutronics parameters in zero power states. Reference Uranium Core Equilibrium Cycle

Table 3.7. Evolution of main neutronics parameters. First cycle with 3 MOX LTAs of "Island-2" type

11				T	a conti	1	1			—					·	·				Sin	n =360 , Xe	e = 1 , S	m = 3
	EFPD	cm	°C	MW	ppm	G m ³ /h	Kq 1	Ňk	Kq ^{nux}	Nk	Kv	Nk	Nz	<mark>B</mark> u MW∙ d∕kg	B _{MOX} MW∙ d/kg	$\frac{MDC}{pcm^{\circ}}$	MTC pcm•	DTC pcm•	DTC [•] pcm•	DPC	DRo/DCb	β _{ef.} pcm	l _{im} •10 ⁵
1	0.0	283.2	287.0	3000	5773	84000	1.32 3	38	1.01	8	1.61	38	4	14.26	0.00	11944	-24.84	-2.88	-249	MIT	ppm	640	sec
3	20.0 40.0	283.2	287.0	3000	5435 5014	84000	1.27 3	38	0.97	8	1.52	38	4	15.12	0.86	12535	-25.79	-2.88	-2.50	-0.28	-1.57	636	2.25 2.25
4	60.0	283.2	287.0	3000	4586	84000	1.26 11	17	0.97	8	1.49 1.47	38 47	4 3	15.97 16.82	1.69 2.52	13669 14879	-28.14 -30.69	-2.87 -2.87	-2.51 -2.53	-0.28	-1.57	628	2.27
6	100.0	283.2	287.0	3000	4158	84000	1.26 7	12	0.96	150	1.45	72	3	17.67	3.34	16104	-33.29	-2.88	-2.55	-0.28	-1.60	612	2.28 2.30
7	120.0	283.2	287.0	3000	3316	84000	1.26 1	12	0.96	150 88	1.44 1.44	132 132	3 3	18.53 19.38	4.16 4.98	17315 18523	-35.88 -38.47	-2.89	-2.58	-0.28	-1.61	604	2.32
89	140.0 160.0	283.2 283.2	287.0 287.0	3000 3000	2905 2493	84000 84000	1.26 13	12	0.96	88	1.44	132	3	20.23	5.80	19708	-41.02	-2.92	-2.62	-0.28 -0.28	-1.62	597 590	2.34 2.36
10	180.0	283.2	287.0	3000	2093	84000	1.20 13	12	0.96	88 88	1.43 1.44	124 124	3	21.09 21.94	6.62 7 44	20889 22050	-43.58 -46.11	-2.94	-2.65	-0.28	-1.64	584	2.39
11	200.0	283.2	287.0	3000	1694	84000	1.27 12	4	0.96	88	1.44	124	2	22.79	8.25	23214	-48.66	-2.90	-2.70	-0.29	-1.66	578 572	2.41
13	240.0	283.2	287.0	3000	909	84000 84000	1.27 12	4	0.96 0.96	88 88	1.45 1.45	124 124	2	23.65	9.07	24372	-51.19	-3.00	-2.72	-0.29	-1.68	566	2.47
14 15	260.0 280.0	283.2	287.0	3000	524	84000	1.27 12	4	0.96	88	1.45	124	\tilde{z}	25.35	9.88 10.70	26697	-53.76 -56.33	-3.02 -3.04	-2.74 -2.76	-0.29 -0.29	-1.70	561 556	2.49
16	287.4	283.2	287.0	3000	139	84000	1.27 12	4	0.96	88	1.45	124	2	26.21	11.51	27861	-58.91	-3.05	-2.79	-0.29	-1.73	552	2.52
L	I					0.000	1.57 15	-	0.90	00	1.40	1.24	2	26.52	11.81	28287	-59.87	-3.06	-2.79	-0.29	-1.73	550	2.57

Т	RO pcm	Cb ppm	Bank 10	Other banks↓↑	Xe	Sm	Tmod °C	MTC pcm/°C	MDC pcm/g/cc	DTC pcm/°C	DRO/DCB pcm/ppm	λm	βeff *100
BOC	0	88900	100% ↑	100% ↑	0	Smh	280	-0.75	2090	-2.96	-1.50	*10 s 2.11	0.65
EOC	0	1960	100% ↑	100% ↑	eq	Sm eq	280	-27.64	18840	-3.31	-1.78	2.46	0.56
BOC	-14338 (RO _{STOP})	16000	100% ↑	100% ↑	0	Smh	20						

Table 3.8. Main neutronics parameters in zero power states. First cycle with 3 MOX LTAs of "Island-2" type

M T Hrms tuning W Ch ^{orit.} G Ko Nik Ko ^{NOX} Nik Ku Nik Ni																·				Sim	i=360,X€	e = 1, S	im = 3
<i>"</i>	EFPD	H _{reg.} cm	°C	MW MW	ppm	G m³/h	Kq	Nk	Kq ^{MOX}	Nk	Kν	Nk	Nz	B u M₩• d/kg	B _{MOX} M₩• d/kg	$\frac{MDC}{pcm^{\bullet}}$	МТС рст• °С ^{−1}	DTC pcm• °C ⁻¹	DTC [•] pcm• °C ⁻¹	DPC pcm• MW ⁻¹	DRo/DCb pcm•	β _{ef.} pcm	l _{im} •10 ⁵
1	0.0	283.2	287.0	3000	5658	84000	1.34	153	1.23	141	1.66	153	4	13.86	11.81	12366	-25.86	-2.87	-2.47	-0.28		6 AT	sec
3	40.0	283.2	287.0	3000	5322 4905	84000	1.28	153	1.23	141	1.55	153	4	14.70	12.86	12989	-26.89	-2.88	-2.49	-0.28	-1.57	636	2.25
4	60.0	283.2	287.0	3000	4487	84000	1.20	153	1.22	141	1.52	153 153	4	15.55 16.40	13.91	14105	-29.20	-2.87	-2.51	-0.28	-1.57	628	2.27
5	80.0	283.2	287.0	3000	4061	84000	1.27	153	1.20	141	1.47	153	3	17.25	15.98	16492	-31.67	-2.87 -2.87	-2.53 -2.55	-0.28	-1.58	619 612	2.28
7	120.0	283.2 283.2	287.0 287.0	3000	3641	84000 84000	1.26	153	1.20	18	1.45	47	3	18.10	17.00	17687	-36.78	-2.88	-2.57	-0.28	-1.61	604	2.32
8	140.0	283.2	287.0	3000	2817	84000	1.25	47	1.19	18	1.43	47 47	3	18.95	18.03	18878	-39.34	-2.90	-2.60	-0.28	-1.62	597	2.34
9	160.0	283.2	287.0	3000	2413	84000	1.24	110	1.18	18	1.40	110	3	20.65	20.05	21192	-41.83 -44.32	-2.91 -2.93	-2.62 -2.65	-0.28	-1.63	590	2.36
10	200.0	283.2	287.0	3000	2016	84000	1.24	110	1.18	18	1.40	110	2	21.50	21.06	22334	-46.80	-2.95	-2.67	-0.29	-1.65	578	2.38
12	220.0	283.2	287.0	3000	1620	84000	1.25 1		1.17	18 18	1.41	110	2	22.35	22.07	23479	-49.29	-2.97	-2.70	-0.29	-1.67	572	2.44
13	240.0	283.2	287.0	3000	849	84000	1.25	10	1.17	18	1.42	110	2	23.20	23.06 24.06	24610 25749	-51.76 -54.26	-2.99	-2.72	-0.29	-1.68	566	2.46
14	260.0	283.2 283.2	287.0	3000	469	84000	1.25 1	10	1.16	18	1.42	110	2	24.90	25.05	26885	-56.76	-3.03	-2.74	-0.29	-1.69	561 556	2.49 2.52
16	284.8	283.2	287.0	3000	90	84000	1.25 1	10	1.16	18	1.42	110	2	25.75	26.05	28028	-59.29	-3.04	-2.79	-0.29	-1.72	552	2.55
I	1				0	01000	1.60 1	10	1.10	10	1.42	56	2	25.95	26.28	28301	-59.90	-3.05	-2.79	-0.29	-1.73	551	2.56

. .

Table 3.9. Evolution of main neutronics parameters. Second cycle with 3 MOX LTAs of "Island-2" type

T	RO	L Ch	Bank 10	Other	Vo	C		Mana					
	рст	ррт	Dunk IV	banks↓↑	ле	Sm	1 mod °C	pcm/°C	MDC pcm/g/cc	DTC pcm/°C	DRO/DCB pcm/ppm	λm	βeff *100
BOC	0	9330	100% 1	100% 1	0	Smb	280	1 61	2540	0.07		*10°s	100
FOC	0	2000	A 10070	100701	<u> </u>	Sinn	200	-1.01	2540	-2.96	-1.51	2.12	0.65
LOC	0	2090	100% T	100% 1	eq	Sm eq	280	-27.85	18940	-3.31	-1 77	2.45	0.56
BOC	-14463	16000	1009/ 1	1009/ 1	0	Smb	- 20			0.01	-1.//	2.43	0.50
	(RO _{stop})		100 /0	100%	v	Smn	20				1		
												1	1 1

.

.

Table 3.10. Main neutronics parameters in zero power states. Second cycle with 3 MOX LTAs of "Island-2" type

Table 3.11. Evolution of main neutronics parameters. 3-d cycle with 3 MOX LTAs of "Island-2" type

ш			Γ.	-		r	r													Sin	n ≈360,Xe	e = 1, S	m = 3
	EFPD	H _{reg.} cm	°C	MW MW	ppm	G m ³ /h	Kq	Nk	Kq ^{wox}	Nk	Kv	Nk	Nz	B _u M₩•	B _{NOX} M₩•	MDC pcm•	MTC pcm•	DTC pcm•	DTC [*] pcm•	DPC pcm•	DRo/DCb pcm•	β _{et.} pcm	l _{im} •10 ⁵
1	0.0	283.2	287.0	3000	5790	84000	1 2 2	126	1.02			100		a/kg	d/kg	(g/cm°) ·	°C-1	°C-1	°C ⁻¹	MW ⁻¹	ppm ⁻¹		sec
2	20.0	283.2	287.0	3000	5455	84000	1.00	120	1.03	111	1.64	126	4	13.41	26.28	11833	-24.63	-2.89	-2.49	-0.28	-1.56	648	2.24
3	40.0	283.2	287.0	3000	5039	84000	1.20	120	1.00	111	1.54	126	4	14.26	27.16	12483	-25.71	-2.89	-2.50	-0.28	-1.56	638	2.25
4	60.0	283.2	287.0	3000	4616	84000	1.67	124	1.00	111	1.51	126	4	15.11	28.06	13606	-28.04	-2.89	-2.52	-0.28	-1.57	629	2.26
5	80.0	283.2	287.0	3000	4193	84000	1.27	124	1.05	111	1.48	124	4	15.97	28.96	14802	~30.5 6	-2.88	-2.54	-0.28	-1.58	621	2.28
6	100.0	283.2	287.0	3000	3770	84000	1.07	104	1.00	111	1.47	124	3	16.82	29.85	16012	-33.13	-2.89	-2.56	-0.28	~1.59	613	2.29
7	120.0	283.2	287.0	3000	3361	84000	1.27	124	1.04		1.46	124	3	17.67	30.74	17220	-35.70	-2.89	-2.58	-0.28	-1.60	606	2.31
8	140.0	283.2	287.0	3000	2952	84000	1.27	124	1.04		1.45	124	3	18.52	31.63	18399	-38.23	-2.90	-2.60	-0.28	-1.61	599	2.33
9	160.0	283.2	287.0	3000	2543	84000	1.27	124	1.04	111	1.44	124	3	19.37	32.52	19573	-40.75	-2.92	-2.63	-0.28	-1.63	592	2.36
10	180.0	283.2	287.0	3000	2147	84000	1.26	124	1.05		1.44	124	3	20.23	33.41	20743	-43.28	-2.94	-2.65	-0.28	-1.64	585	2.38
11	200.0	283.2	287.0	3000	1752	84000	1.20	104	1.00		1.43	124		21.08	34.30	21889	-45.77	-2.95	-2.67	-0.29	-1.65	579	2.40
12	220.0	283.2	287.0	3000	1357	84000	1.20	164	1.05		1.44	124	2	21.93	35.19	23039	-48.27	-2.97	-2.69	-0.29	-1.66	573	2.43
13	240.0	283.2	287.0	3000	974	84000	1.20	124	1.00		1.44	124	2	22.78	36.09	24194	-50.80	-2.99	-2.72	-0.29	-1.68	568	2.46
14	260.0	283.2	287.0	3000	592	84000	1.20	124	1.00		1.44	124	2	23.63	36.98	25334	-53.30	-3.01	-2.74	-0.29	-1.69	563	2.49
15	280.0	283.2	287.0	3000	210	84000	1.26	124	1.00		1.44	124	2	24.48	37.88	26482	-55.84	-3.03	-2.76	-0.29	-1.71	558	2.51
16	291.2	283.2	287.0	3000		84000	1.26	104	1.00		1.44	1.24	4	20.34	38.78	27637	-58.39	-3.04	-2.78	-0.29	-1.72	553	2.54
						04000	1.20	14	1.06	11	1.43	124	2	25.81	39.28	28277	-59.82	-3.05	-2.79	-0.29	-1.73	551	2.56

T	RO	Ch	Bank 10	Other	v.	G			-				-91
				Other	ле	Sm	Imod	MTC	MDC	DTC	DRO/DCB	2 m	Baff
	pcm	ppm		banks↓↑			°C	pcm/°C	pcm/g/cc	pcm/°C	рст/ррт		*100
BOC	0	8890	1000/ 1	1000/ 1	0	<u> </u>				1		*10 [°] s	100
		0070	100%	100%	U	Smh	280	-0.84	2090	-2.96	-1.50	2.11	0.65
EOC	0	1930	100%	1009/ 1	00	Sm og	200	25.04	100.40				0.05
DOG	1.400.5		100 /0	100%	्प	Sin eq	280	-27.84	18940	-3.31	-1.78	2.45	0.56
BUC	-14285	16000	100% ↑	100% 1	0	Smh	20						
	(RO _{stop})			100/0	Ť		20						
												1 1	i .

Table 3.12. Main neutronics parameters in zero power states. Third cycle with 3 MOX LTAs of "Island-2" type

EEDD				Kr					N	Kr)		<u> </u>	1/			T							
	UOX	M	OX	M	OX	M	<u>n</u> x	TION	MOX		L MOIL	-	<u>K0-</u>	total			N (Ko	o-total)		N	1(Kc)-tot	al)
			1		2	141	3				MOX	UOX	MOX	MOX	MOX	UOX	MOX	MOX	MOX	II	IM	TM	TM
					~		5	ĺ		2 ×	3		1	2	3		1	2	3	lŏ			
									1				[1			ſ		1	l x	v v		
	ALL	ALL	MOX	ALL	MOX	ALL	MOV				ļ									1	$\hat{1}$	2	2
	CORE	CORE	FA	CORE	FA	CORE	EA					ALL	ALL	ALL	ALL					1	<u> </u>	<u> </u>	<u> </u>
0	1 51	1 47	1 40	1 50	1 57	1 40	FA	10				CORE	CORE	CORE	CORE								
20	1 40	1.40	1.40	1.52	1.32	1.48	1.27	_19	38	141	126	1.86	1.79	1.84	1.82	19	38	153	126	1			
40	1.49	1.40	1.33	1.50	1.50	1.42	1.29	19	38	141	124	1.80	1.68	1.77	171	10	38	1/1	120			4	
40	1.48	1.40	1.30	1.48	1.48	1.41	1.28	19	40	141	124	1.76	1.65	1 72	1.67	10	20	141	124	4	4	4	4
60	1.47	1.39	1.29	1.46	1.46	1.40	1.27	19	40	141	124	1.70	1.05	1.12	1.07	19	38	141	124	4	4	4	4
80	1.45	1.38	1.27	1.44	1 4 4	1 30	1.26	10	70	10	124	1.72	1.02	1.00	1.63	19	47	18	124	3	3	4	4
100	1.44	1.37	126	1.47	1 12	1 27	1.20	10	72	10	124	1.69	1.59	1.63	1.60	_19	132	18	124	3	3	3	3
120	1.43	1.37	1 25	1.41	1.41	$\frac{1.37}{1.36}$	1.20	19	72	18	124	1.66	1.58	1.60	1.58	19	72	18	124	3	3	3	3
140	1.42	1 36	1.20	1.40	1.40	1.30	1.24	19	72	18	124	1.64	1.57	1.57	1.56	19	72	18	124	3	3	3	3
160	1 41	1.36	1.24	1.40	1.40	1.35	1.24	19	72	18	124	1.62	1.55	1.55	1.54	19	124	18	124	3	3	3	3
180	1 30	1.30	1.23	1.20	1.38	1.34	1.23	19	72	18	124	1.60	1.54	1.53	1.52	19	124	18	124	3	3	2	
200	1.37	1.55	1.22	1.37	1.57	1.33	1.23	19	124	18	124	1.58	1.54	1.52	1.51	19	124	18	124	3	$\frac{3}{2}$	2	
200	1.30	1.55	1.21	1.30	1.36	1.32	1.23	19	124	18	124	1.57	1.53	1.51	1.50	19	124	12	124			4	4
220	1.37	1.34	1.20	1.35	1.35	1.32	1.22	19	124	18	124	1.56	1.53	1 50	1 50	10	124	110	124	-2	4	2	4
240	1.36	1.34	1.20	1.33	1.33	1.31	1.22	19	124	18	124	1 55	1.52	1.0	1.30	$\frac{1}{10}$ +	124	110	124	-2	<u>_</u>	$\frac{2}{1}$	2
260	1.35	1.33	1.19	1.32	1.32	1.30	1.22	19	124	18	124	1.53	1.52	1.49	1.49	19	124	110	124	2	2	2	2
280	1.34	1.32	1.19	1.31	1.31	1.30	121	6	124	19	124	1.54	1.52	1.49	1.48	19	124	110	124	2	2	2	2
EOC	1.34	1.32	1.19	1.31	1 31	1 30	1 21	6	124	10	124	1.55	1.51	1.48	1.48	19	124	56	124	2	2	2	2
		···	P			1.50	1.41	<u> </u>	124	10	124	1.52	1.51	1.48	1.47	19	124	56	124	2	2	2	2

Table 3.13. Pin Power Peaking Factors Attained During Fuel Cycle

Power peaking factor is attained in MOX LTA

		State	<u>paramete</u>	rs									
	2 ≥	0		Position	Position of	TI II		T	RO	, pcm			
1 3 '	i i	l °	80.0	of	the most	0	UA	M	IOX	M	IOX	M	IOX
l sta	Ś.	L L	LT o	banks	eff. CR.			ļ	ler	2	nd		3d
				1-9, %	%	BOC	FOC		cle	<u> </u>	vele	C C	vcle
	3000	Nominal.	100	100	100	+522	±605	BOC	EOC	BOC	EOC	BOC	EOC
	Regulation	on margin of	reactivity			1322	1 +003	+484	+597	+432	+561	+453	+575
2	3000	Nominal.	50	100	100	0		1					
	Scram ac	tuation with	out sticking	g of the mo	st effective CI		0.	0	0.	0.	0.	0.	0.
3	3000	Nominal.	0	0	0	-8822	0126	1					
	Scram ac	tuation with	sticking of	the most e	ffective CR	-0033	-9136		-9043	-8819	-9076	-9009	-9151
4	3000	Nominal.	0	0	100	7070	1 8262	T ======				·····	
	Doppler	effect		A CONTRACTOR		-7970	-8262	-7965	<u>-8181</u>	-7900	-8164	-8681	-8271
5	0	Nominal.	0	0	100	6201	6007	1					
	Moderato	r temperatu	re effect	<u> </u>		-0391				-6879	-7256	-7640	-7376
6	0	287	0	0 1	100	5550	5000						
	Moderato	r temperatu	e effect					5718	-5023	-5636	-5027	-6528	-5196
7	0	280	0	0	100	5250	4711						
	Vapor eff	$ect (\Delta \rho = 5)$) ncm)			-3338		-5530	-4647	-5445	-4652	-6343	-4827
8	0	280	0	0	100	5200							1027
	Uncertain	ty of (RO)	calculatio	n (10% of	<u> </u>	-5308	-4661	-5480	-4597	-5395	-4602	-6293	-4777
9	0	280	0		<u>p. 4 j</u>	4511							
	Uncertain	ty of temper	ature effect	calculatio	- 100	4511	-3835	4684	-3779	-4605	-3786	-5425	-3050
10	0	280			$\frac{1}{100} \frac{1}{100} = 180 \text{ pc}$	2m)	1.00		1.00				
	Absorben	irradiation	effect (A -	- 100 ``	100	4331	-3655	-4504	-3599	-4425	-3606	-5245	2770
11	0	280		-100 pcm)	100							-5245	-3//0
				0	100	-4231	-3555	-4404	-3499	-4325	-3506	E1 45	
											-5500	-5145	-3670

Table 3.14. Core Subcriticality (Scram Margin) in different states in the process of Scram actuation

Γ

V1. BOC	V2. BOC	V3. BOC	V1. EOC	V1. EOC	V1. EOC
S1	S1	S1	S1	S1	S1
Wnom,	MCL,	MCL,	Wnom,	MCL,	MCL,
Xe=Xe eq,	Xe=0,	Xe=Xe eq,	Xe=Xe eq,	Xe=Xe eq,	Xe=0,
t _{entry} =287°C,	t _{entry} =280°C	t _{entry} =280°C	t _{entry} =287°C	t _{entry} =280°C	t _{entry} =280°C
Cb burnup	Cb crit	Cb crit	Cb burnup	Cb crit	Cb crit
100 % 5↓*	30% 10↓	30% 10↓	100 % 5↓	100 % 5↓	100 % 5↓
30 % 10↓			30% 10↓	30 % 10↓	30 % 10↓
S2: the same	S2: the same	S2: the same	S2: the same	S2: the same	S2: the same
but	but	but	but	but	but
100% 1-10↓	100% 1-10↓	100% 1-10↓	100% 1-10↓	100% 1-10↓	100% 1-10↓

Table 3.15a. Control rods worth calculation. States description

Table 3.15b. Control rods worth in Uranium reference core and in 3 MOX LTAs loaded cores (pcm)

		Ur	anium (Core		MOX-1			MOX-2	2		MOX-3	6
	Variant	V1	V2	V 3	V1	V2	V3	V1	V2	V3	V1	V2	V3
вос	Stuck rod number	55	55	55	67	67	67	109	82	82	112	97	97
	(RO) _{AP}	6930	6770	6730	6980	6830	6800	6960	6790	6730	7700	7150	7120
ЕОС	Stuck rod number	55	55	55	97	97	97	55	97	97	97	55	55
	(RO) _{AP}	7200	6150	6150	7100	6010	5990	7140	6090	6120	7170	6190	6170

^{*} X% N \downarrow means that the Bank N is X% inserted in core

AP				BOC				
Position,%	Urai	nium	MC)X-1	MO	X-2	MO	X-3
(Hreg=80%)	No stuck	Stuck N 55	No stuck	Stuck N 67	No stuck	Stuck N 109	No stuck	Stuck N 112
100	0	0	0	0	0	0	0	0
90	-120	-120	-120	-120	-120	-110	-120	-120
80	-210	-210	-210	-210	-200	-200	-210	-200
70	-310	-310	-310	-310	-300	-290	-300	-300
60	-460	-460	-450	-450	-430	-430	-440	-440
50	-700	-700	-690	-680	-660	-660	-680	-670
40	-1150	-1140	-1110	-1110	-1070	-1070	-1090	-1090
30	-2000	-1990	-1920	-1920	-1860	-1850	-1900	-1890
20	-3620	-3590	-3500	-3480	-3430	-3410	-3490	-3470
10	-7050	-6810	-6950	-6740	-6910	-6660	-7010	-6890
0	-9150	-8330	-9070	-8300	-9070	-8190	-9270	-8940

Table 3.16. Core reactivity in the process of control rods movement

AP				EOC				
Position,%	Urai	nium	MC)X-1	MO	X-2	MO	X-3
(Hreg=80%)	No stuck	Stuck N 55	No stuck	Stuck N 97	No stuck	Stuck N 97	No stuck	Stuck N 97
100	0	0	0	0	0	0	0	0
90	-140	-140	-140	-140	-130	-130	-140	-140
80	-190	-190	-190	-190	-190	-190	-190	-190
70	-260	-260	-260	-250	-250	-250	-260	-260
60	-360	-360	-350	-350	-350	-350	-350	-350
50	-530	-530	-530	-530	-520	-520	-530	-520
40	-880	-870	-870	-860	-850	-850	-860	-860
30	-1590	-1580	-1570	-1560	-1530	-1530	-1550	-1540
20	-3000	-2980	-2950	-2930	-2900	-2890	-2920	-2900
10	-6300	-6160	-6190	-6050	-6170	-6020	-6200	-6060
0	-9410	-8570	-9310	-8480	-9320	-8440	-9400	-8560

Table 3.17. Return Criticality Temperature

	UOX	MOX-1	MOX-2	MOX-3
RCT, °C	124	128	128	117

Figure 2.1. Simplified Design for Uranium Reference Assembly (Type A)





Figure 2.2. Calculational Model for Reference Uranium Assembly Surrounded by Uranium Assemblies. 60° Sector



25 - side water cell
26 - corner water cell
27 - central tube cell
29 - guide tube cell / burnable absorber
50 - uranium 3.7% U-235 fuel rods
64 - uranium 3.3% U-235 fuel rods
71 - uranium 3.7% U-235 fuel rods

Figure 2.3. Simplified Design for Uranium Assembly (Types B and Ba)



Figure 2.4. Simplified Design for Uranium Assembly (Type C)



Figure 2.5. Simplified Design for 100 % Plutonium (3 Zones) MOX LTA



RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)



Figure 2.6. Calculational Model for 3-Zones (100 % Plutonium) MOX LTA Surrounded by Uranium Assemblies. 60° Sector



25 - side water cell
26 - corner water cell
27 - central tube cell
29 - guide tube cell
50 - high plutonium-content fuel rods
57 - intermediate plutonium-content fuel rods
64 - low plutonium-content fuel rods
71 - uranium 3.7% U-235 fuel rods

65



Figure 2.7. Simplified Design for "Island-1" Type MOX LTA

RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)

66

Figure 2.8. Calculational Model for "Island-1" MOX LTA Surrounded by Uranium Assemblies. 60° Sector

26, 71,25, 71,71,25, 71,71,71,25, 71,71,71,71,25, 71,71,71,71,71,25, 29,71,71,71,71,71,25, 71,71,71,71,71,71,71,25, 71,71,71,29,71,71,71,71,25, 71,29,71,71,71,71,71,71,71,25, 71,71,71,71,71,71,71,71,71,71,25, 27,71,71,71,71,29,71,71,71,71,71,26, 71,71,71,29,71,71,71,71,71,71,71,25,64, 71,71,71,71,71,71,71,71,71,71,71,25,64,64, 71,71,29,71,71,71,29,71,71,71,71,25,64,5 71,71,71,71,71,71,71,71,71,71,71,25,64,5 29,71,71,71,71,29,71,71,71,71,71,71,25,64,5 71,71,71,29,71,71,71,71,71,71,71,25,64,57,5 ,28, 71,71,71,71,71,71,71,71,71,71,71,25,64,57,57 57,50, 71,71,71,71,71,71,71,71,71,71,25,64,57,57,57,28,57,50,50, 71,71,71,71,71,71,71,71,71,71,71,25,64,57,57,57,57,57,50,50,50, 71,71,71,71,71,71,71,71,71,71,71,25,64,57,57,57,57,57,57,50,28,50,50, 26,25,25,25,25,25,25,25,25,25,25,26,64,64,57,57,57,28,50,50,50,27,

> 25 - side water cell 26 - corner water cell 27 - central tube cell 28, 29 - guide tube cell 50 -plutonium fuel rods 57 - uranium 3.7% U-235 fuel rods 64 - uranium 3.3% U-235 fuel rods 71 - uranium 3.7% U-235 fuel rods

Figure 2.9. Simplified Design for "Island-2" Type MOX LTA



RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)

68
Figure 2.10. Calculational Model for "Island-2" MOX LTA Surrounded by Uranium Assemblies. 60° Sector



25 - side water cell 26 - corner water cell 27 - central tube cell 28, 29 - guide tube cell 50 -high plutonium fuel rods 57 - uranium 3.7% U-235 fuel rods 64 - low plutonium fuel rods 71 - uranium 3.7% U-235 fuel rods





257 – side water cell 254 – corner water cell 276 – central tube cell 137 – guide tube cell / burnable absorber 223 –plutonium fuel rods 71 – uranium 3.7% U-235 fuel rods Figure 2.12. Evolution of Ko in Plutonium-Uranium Super-Cells



Figure 2.13. Evolution of Kk in Plutonium-Uranium Super-Cells



Figure 2.14. Parametric Studies of «Island» Type MOX LTA (U 3.7%)







Figure 2.15. Parametric Studies of «Island» Type MOX LTA (U 4.4%)





RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)



Fig. 2.17. Kk versus Peripheral Plutonium Enrichment for Different Boron Concentrations.

RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)

Num 3,2% 2,5% 3,5% 3,0% 4,0%	6 0,00 0,00 68 1,06 1,068 1,06 1,065 1,06	7 0,000 0 0,000 4 56 0,000 2 0,000 0,000 0 0,000 0,000	Coll number Cell number Row number W(2.5%) W(3.0%) W(3.2%) W(3.5%) W(3.5%) W(4%)	Total form assembly 78 66 55 1 2 3 1,090 1,149 1,078 1,127 1,073 1,120 1,067 1,109 1,058 1,094	45 36 4 5 1,279 1,128 1,238 1,228 1,223 1,264 1,203 1,315 1,174 1,391	28 21 15 6 7 8 0,953 0,949 0,946 0,945 0,943 0,943 0,939 0,941 0,934 0,938	10 6 3 9 10 11 0,966 1,002 1,066 0,963 0,999 1,065 0,962 0,998 1,066 0,960 0,996 1,062 0,958 0,994 1,066
	69 0.998 5 1,002 0.996 1,04 0,999 0.994 1,04 0,999 0.994 1,04 0,966 0.960 0.987 0.98 0,963 0.958 0.984 0.97 0,963 0.958 0.984 0.97 71 0.943 59 0.953 4	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	000]		1,400 1,350 1,300 1,250	A	
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	22 0,000 000 000 0,000 000 0,000 000 0,000 026 16 0,000 026 16 0,000 026 0,000		1,200 ≥ 1,150 1,100 1,050	A	
0,000 0,0 0,000 0,0 74 1,264 1,128 1,315 0,8 1,228 1,391 0,8 1,228 1,391 0,8 1,228 1,391 0,8 1,229 1,203 63 1,2 1,279 1,203 1,080 1,2	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	0,000	1,000 0,950 0,900 0	5 10	15
1,238 1,174 1,173 1,3 76 1,120 64 0,960 1,0 1,149 1,109 0,060 0,000 1,0 1,127 1,094 0,060 0,000 1,1 1,127 1,094 0,060 0,000 1,1 77 1,073 65 1,105 1,54 1,1 77 1,073 1,054 1,1055 1,54 1,1 77 1,073 1,055 1,1055	103 0,861 0,833 0,000 0,000 0,95 53 1,189 43 0,852 34 0,92 54 1,235 0,875 0,843 0,938 0,91 156 1,304 0,858 0,830 0,928 0,91 82 44 1,166 35 0,863 0,946 0,946	5 0,945 0,952 0,945 0,975 0, 4 26 0,936 19 0,950 9 0,945 0,933 0,955 0,948 0, 2 0,938 0,929 0,951 0,944 0, 7 0,931 20 0,938 14 0, 7 0,931 20 0,938 14 0, 0,935 0,955 0,958 0, 14 0, 7 0,931 20 0,938 14 0, 14 0, 15 0,938 0, 14 0, 14 0, 14 0, 15 0, 14 0, 15 0, 14 0, 15 0, 15 0, 16 0, 17 0, 18 0, 19 0, 19 0, 19 0, 10 0, 1	970 1,029 1,024 0,000 13 0,976 8 1,033 981 0,975 1,037 1,031 978 0,972 1,034 1,029 953 9 0,983 5 951 0.97 0,983 1.045	0,000 4 0,000 0,000 0,000 0,000 0,000 1,041 2 0,000 1,041 0 000 0,000		Kow number	
1/078 1/058 1/12 1/082 1/14 1/14 78 0.000 66 1.073 55 1.120 0,000 0.000 1.090 1.067 1.149 1.194 1.1 0,000 0.000 1.090 1.067 1.149 1.109 1.2 0,000 0,000 1.078 1.058 1.127 1.094 1.2	40 1,134 1,278 0,869 0,842 0,93 45 1,228 1,278 0,869 0,842 0,93 45 1,228 0,869 0,842 0,93 45 1,228 0,869 0,842 0,93 45 1,228 0,869 0,842 0,93 45 1,228 0,869 0,842 0,93 45 1,228 0,900 0,000 0	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	948 0,984 0,979 1,042 10 0,962 6 0,998 966 0,960 1,002 0,996 963 0,958 0,999 0,994	1,037 0,000 0,000 3 1,064 1 1,068 1,062 0,000 1,065 1,060 0,000	0,000 0,000 0,000		

Fig. 2.18. Inter - assembly Power Distributions versus Peripheral Plutonium Enrichments. 4%- Central Plutonium Enrichment. 3.7%- Uranium Region Enrichment. Cb(nat)=1200ppm

RRC KL Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)

	Row by row power distribution in assembly
67 0,000	Cell number 78 66 55 45 36 28 21 15 10 6
0,000 0,000	Row number 1 2 3 4 5 6 7 8 9 10
0,000 0,000	W(2%) 1.048 1.092 1.190 1.039 0.971 0.961 0.976 1.010 1.0
	W(2.4%) 1.034 1.072 1.153 1.137 0.963 0.957 0.973 1.008 1.0
Num. 2.6% 68 1.072 56 0.000	W(2.6%) 1.029 1.063 1.136 1.181 0.960 0.955 0.971 1.006 1.0
2.0% 2.8%	W(2.8%) 1.023 1.054 1.121 1.222 0.957 0.953 0.970 1.005 1.0
2,4% 3,0%	W(3%) 1.019 1.046 1.107 1.261 0.954 0.951 0.968 1.004 1.0
69 1.006 57 1.050 46 0.000	4 300
1.010 1.005 1.053 1.049 0.000 0.000	1,000
1,008 1,004 1,051 1,047 0,000 0,000	
	1 250
70 0.971 58 0.991 47 1.041 37 0.000	1,250
0.976 0.970 0.995 0.990 1.045 1.040 0.000 0.000	
0.973 0.968 0.993 0.989 1.043 1.039 0.000 0.000	1.200
71 0.9551 59 0.9631 48 0.9851 38 1.0371 29 0.0	0001
0.961 0.953 0.968 0.961 0.990 0.984 1.041 1.036 0.000 0.0	1,150
0.957 0.951 0.965 0.960 0.987 0.983 1.039 1.035 0.000 0.0	
	- Z.4%
72 0.960 60 0.9511 49 0.960 39 0.984 30 1.036	≥2 0,000] ≥ 1,100 - //7
0.971 0.957 0.959 0.949 0.966 0.959 0.988 0.982 1.040 1.034 0.0	4/ • ···································
0.963 0.954 0.954 0.967 0.967 0.985 0.981 1.037 1.033 0.0	
	1,050
73 0,0001 61 0,9521 50 0,9511 40 0,9621 31 0,9841 23 10	035 16 0.000
	1,000
	,000 0,000
74 1181 62 0.9001 51 0.9481 41 0.9691 32 0.9641 24 0.9841	0.950
1137 1 261 0 008 0 886 0 052 0 030 0 072 0 063 0 061 0 085 0 081 1	1,037 1,033 0,000 0,000
1,137 1,201 0,500 0,500 0,532 0,535 0,542 0,505 0,501 0,565 0,561 1,	0.900
1 1001 1111 1005 1172 0918 0831 0000 0072 0966 0969 0960 0989 0	
	Row number
	1,000 0,000 0,000
76 1063 64 0100 53 1125 43 0888 34 0946 26 0951 19 0960	13 0.085 8 1.041 4 0.000
1.007 1.054 0.000 0.001 0.994 1.164 0.914 0.880 0.967 0.942 0.960 0.948 0.958 0.9	1900 0.984 1.045 1.040 0.000 0.000
1077 1046 1073 1084 1200 0.896 0.873 0.951 0.938 0.953 0.966 0.965 0.957	1,042 1,043 1,043 1,040 0,000 0,000
	1,000 0,000 0,000
77 1029 65 1052 54 1106 44 1104 35 0807 27 0951 20 0951 14 00	963 9 0 991 5 1 050 2 0 000
1 1448 1 0331 1 078 1 045 1 132 1 1931 0 975 1 142 0 922 0 889 0 965 0 947 0 959 0 949 0 958 0	
1034 1039 1036 1038 1030 1064 1177 0904 0882 0955 0943 0954 0956 0	
	1,000 0,993 0,905 1,031 1,047 0,000 0,000
78 0000 66 1000 55 1000 45 1100 36 1181 28 0000 21 0 660 15 0 0551	10 0.9711 6 1.0061 3 1.0721 1 0.0001
5 000 1048 1073 1092 1054 1191 1121 1039 1272 0000 0071 0057 0051 0053	
0,000 0,000 1,034 1,019 1,072 1,046 1,133 1,137 1,267 1,000 0,000 0,000 0,971 0,951 0,957 0,951 0,057	171 0 051 1001 1010 1010 1010 1010 1000 0000
	\sim \sim \sim \sim
2%,2.4% 2.6%,2.8%, 3%	

Fig. 2.19. Inter - assembly Power Distributions versus Peripheral Plutonium Enrichments. 3%- Central Plutonium Enrichment. 3.7%- Uranium Region Enrichment. Cb(nat)=1200ppm

RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)

		Row by row power distribution in assembly			1
	67 0,000	Cell number 78 66 55	45 36	28 21 15 1	0 6 3
	0,000 0,000	Row number 1 2 3	4 5	6 7 8	9 10 11
	0,000 0,000	W(2.5%) 1,039 1,087	1,196 1,034	0,972 0,960 0,97	75 1,012 1,084
\frown	\wedge	W(3.0%) 1,028 1,068	1,159 1,127	0,965 0,956 0,97	73 1,009 1,081
Num. 3,2%	68 1,080 56 0,000	W(3.2%) 1,024 1,062	1,146 1,160	0,962 0,955 0,97	1 1.008 1.080
2,5% 3,5%	1,084 1,079 0,000 0,000	W(3.5%) 1,018 1,052	1,128 1,206	0,959 0,953 0,97	70 1.007 1.079
3,0% 4,0%	1,081 1,077 0,000 0,000	W(4%) 1,010 1,038	1,102 1,276	0,953 0,950 0,96	58 1,005 1,077
	$\wedge \wedge \wedge$				
-	69 1,008 57 1,056 46 0,000		1 300		
	1,012 1,007 1,059 1,055 0,000 0,000		1,000		
	1,009 1,005 1,057 1,053 0,000 0,000			A CONTRACTOR OF	
	$\wedge \wedge \wedge$		1.250		
	70 0,971 58 0,993 47 1,047 37 0,000		.,		
	0,975 0,970 0,996 0,991 1,051 1,046 0,000 0,000				
	0,973 0,968 0,994 0,989 1,048 1,044 0,000 0,000		1,200	•	
	\land			A	
r r	71 0,955 59 0,963 48 0,987 38 1,043 29 0,000	ו			
0	0,960 0,953 0,968 0,962 0,991 0,985 1,047 1,042 0,000 0,000		1,150		"2.5%"
0	0.956 0.950 0.964 0.959 0.988 0.983 1.044 1.039 0.000 0.000				
				111	- 3.0%
T 72 0	0.962 60 0.952 49 0.961 39 0.985 30 1.041 22	0.000	≥ 1,100		"3.2%"
0.972 0	0.959 0.959 0.949 0.966 0.959 0.989 0.984 1.045 1.040 0.000	0.000		1	
0.965 0	0.953 0.954 0.946 0.962 0.956 0.986 0.981 1.042 1.038 0.000	0.000	4 050		
			1,050	44	* 4/0
73 0,000	61 0.954 50 0.952 40 0.963 31 0.985 23 1.041	16 0.000		*/ ·	
0.000 0.000 0	0.966 0.949 0.960 0.949 0.968 0.961 0.989 0.984 1.045 1.030	0.000 0.000	1 000	× 4	
0.000 0.000 0	957 0943 0954 0945 0964 0958 0986 0981 1042 1033	7 0,000 0,000	1,000		
citore citore c		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		<u> </u>	
74 1160 62 0	899 51 0950 41 0971 32 0965 24 0985 15	7 1 041 11 0 000	0.950		
1 034 1 206 0 923 0	891 0.963 0.945 0.980 0.968 0.971 0.963 0.989 0.984 1.044	5 1 040 0 000 0 000	0,000		
1127 1276 0.905 0	878 0.953 0.938 0.974 0.964 0.967 0.960 0.986 0.981 1.042	1,038 0,000 0,000			
1,127 1,270 0,505 0		1,050 0,000 0,000	0,900		
75 11461 63 1114	52 0.8891 42 0.0001 33 0.9711 25 0.9631 18 0.984	12 10431 7 0,0001	0	5 10	45
1196 1178 0.997 1158 0	0.914 0.881 0.000 0.000 0.980 0.968 0.968 0.961 0.989 0.983	1 1 047 1 041 0 000 0 000	0	5 10	15
1159 1102 1083 1223 0	896 0.868 0.000 0.000 0.974 0.963 0.964 0.958 0.986 0.981	1 1 044 1 039 0 000 0 000		Row number	
1,000 1,000 1,000	5,050 0,000 0,000 0,000 0,000 0,000 0,000 0,000 0,000 0,000	1,044 1,039 0,000 0,000			
76 1062 64 0000 53 1	1 100 43 0 886 34 0 949 26 0 952 19 0 961 13	3 0 987 8 1 047 4 0 000			
1087 1057 0000 0000 0.984 1	143 0910 0877 0962 0944 0959 0949 0966 0959 0991	0,985 1.051 1.046 0.000 0.000			
1068 1038 0000 0000 1069 1	1 207 0 892 0 865 0 952 0 936 0 954 0 944 0 962 0 956 0 985	8 0.983 1.048 1.044 0.000 0.000			
1,009 1	1,201 0,092 0,005 0,952 0,950 0,954 0,944 0,962 0,950 0,980	3 0,365 1,048 1,044 0,000 0,000			
77 1074 65 1050 54 1110	AA 1 076 35 0 805 27 0 053 20 0 052 14 0 063	1 0 0.0021 5 1.0561 2 0.0001			
1040 1018 1072 1041 1154 1007	1963 1118 0918 0887 0965 0949 0958 0949 0968 0961	0.006 0.001 1.050 1.055 0.000 0.000			
1028 1010 1056 1020 1122 1024	1046 1 181 0.001 0.874 0.956 0.942 0.954 0.945 0.968 0.961	0,000 0,000 1,057 1,053 0,000 0,000			
Lines that they they they that	1,040 1,101 0,501 0,014 0,500 0,542 0,554 0,545 0,504 0,505	0,334 0,363 1,037 1,035 0,000 0,000			
78 0,000 66 1,000 55 1,000 45 1	36 1 160 28 0,000 21 0,962 15 0,955 10	0.0071 6 1000 3 10001 1	0.0001		
		5 0 070 1 012 1 007 1 084 1 070 0 000	0,000		
	1,034 1,200 0,000 0,000 0,972 0,959 0,960 0,953 0,973	0,570 1,012 1,007 1,084 1,079 0,000	0,000		
and then into the there it and the	1,127 1,270 0,000 0,000 0,000 0,000 0,000 0,000 0,000 0,000	5 0,500 1,009 1,005 1,061 1,077 0,000	0,000		
× × ×	2.5%, 3.0% 3.2%, 3.5%, 4.0%				

Fig. 2.20. Inter - assembly Power Distributions versus Peripheral Plutonium Enrichments. 4%- Central Plutonium Enrichment. 4.4%- Uranium Region Enrichment. Cb(nat)=1200ppm

		\frown	Row by row power dis	tribution in assembly			
		67 0,000	Cell number	78 66 55	45 36 28	21 15 10	6 3
		0,000 0,000	Row number	1 2 3	4 5 6	7 8 9	10 11
~		0,000 0,000	W(2%)	0,996 1,032 1	0,952	0,989 0,972 0,984	1,019 1,091
Num a cal		1 002	W(2.4%)	0,985 1,014	1,078 1,042	0,982 0,967 0,981	1,017 1,089
Num. 2,0%	68	1,087 56 0,000	W(2.6%)	0,980 1,006 1	1,063 1,083	0,979 0,966 0,980	1,016 1,087
2,0% 2,8%	1,091	1,086 0,000 0,000	W(2.8%)	0,975 0,998	1,050 1,121	0,975 0,964 0,979	1,015 1,086
2,476 3,076	1,009	1,085 0,000 0,000	W(3%)	0,971 0,991	1,037 1,137	0,973 0,962 0,977	1,014 1,085
\checkmark	69 1016	57 1063 46 0.000					
	1019 1015	1 067 1 062 0 000 0 000			1,200		
	1.017 1.014	1.064 1.061 0.000 0.000					
	iner ineri	1,001 1,001 0,000 0,000			1 150		
	70 0,980 58	1.001 47 1.054 37 0.0	001		1,130		
	0,984 0,979 1,004	0,999 1,058 1,053 0,000 0,0	00		_ k		
	0,981 0,977 1,002	0,998 1,056 1,052 0,000 0,0	00		1,100		
	\wedge	\wedge				1	
	71 0,966 59 0,972	48 0,995 38 1,050	29 0,000				
	0,972 0,964 0,977 0,971	0,999 0,994 1,054 1,049 0,0	00 0,000		1,050		"2%"
	0,967 0,962 0,974 0,970	0,996 0,993 1,052 1,048 0,0	00 0,000		21		"2.4%"
					> 1000	1	"2 60/"
72	0,979 60 0,964 49	0,971 39 0,994 30 1,0	49 22 0,000		2 1,000	A /	2.0%
0,989	0,975 0,972 0,962 0,976	0,969 0,998 0,992 1,053 1,0	48 0,000 0,000		× 1		
0,982	0,973 0,967 0,960 0,972	0,968 0,995 0,991 1,050 1,0	47 0,000 0,000		0,950		-* "3%"
72 0,000	61 0074 60 00X6	10 00741 21 0004	22 1 0401 16 0.000				
73 0,000	61 0,974 50 0,966	40 0,974 31 0,994	23 1,049 16 0,000			A REAL PROPERTY OF	
0,000 0,000	0,987 0,970 0,974 0,963	0,979 0,972 0,998 0,992 1,0	103 1,047 0,000 0,000		0,900		
0,000 0,000	0,978 0,966 0,968 0,961	0,915 0,910 0,995 0,991 1,0	1,046 0,000 0,000				
74 1 083 62	0.0341 51 0.0721 41	0.087 37 0.076 24 0.0	041 17 10401 11 0.000	2	0.850		
0.952 1.121 0.960	0,934 91 0,972 41	0,981 0,982 0,974 0,908 0,0	102 1053 1048 0000 000		0,000		
1042 1157 0942	0,910 0,976 0,964 0,990	0.981 0.978 0.973 0.995 0.9	91 1.050 1.047 0.000 0.000			100 C 100	
1,042 1,151 0,542	0,515 0,510 0,504 0,505	0,501 0,570 0,575 0,555 0,5	51 1,050 1,047 0,000 0,000		0,800	·· · · · · · · · · · · · · · · · · · ·	
75 1.063 63 1.052	52 0.9261 42 0.000	33 0.986 25 0.973	18 0.9931 12 1.0501	7 0.0001	1	6 11 1	6
1.111 1.050 0.927 1.088	0.953 0.918 0.000 0.000	0.996 0.984 0.979 0.972 0.9	98 0,992 1.054 1.049 0.000	0.000		•	
1,078 1,037 1,014 1,122	0,935 0,911 0,000 0,000	0,989 0,981 0,975 0,970 0,9	95 0,991 1,052 1,048 0,000	0.000		Row number	
76 1,005 64 0,000 53	1,041 43 0,923 34	0,971 26 0,965 19 0,9	71 13 0,995 8 1,054	4 4 0,000			
1.032 0.998 0.000 0.000 0.918	1,077 0,950 0,915 0,985	0,966 0,974 0,963 0,976 0,9	69 0,999 0,994 1,058 1,053	3 0,000 0,000			
1,014 0,991 0,000 0,000 1,003	1,111 0,931 0,908 0,975	0,962 0,968 0,961 0,972 0,9	0,996 0,993 1,056 1,052	2 0,000 0,000			
		\sim	\sim	\sim			
77 0,980 65 0,998 54 1,040	44 1,019 35 0,930	27 0,973 20 0,964	14 0,972 9 1,001	5 1,063 2 0,000			
0,996 0,975 1,020 0,991 1,080 1,028	0,899 1,054 0,956 0,922	0,986 0,969 0,971 0,962 0,9	77 0,971 1,004 0,999 1,06	7 1,062 0,000 0,000			
1 0 985 0 9411 1,005 0,9851 1,052 1,017	0,982 1,086 0,938 0,915	0,911 0,965 0,966 0,960 0,9	1,064	4 1,061 0,000 0,000			
The property and the property of	1021 26 10821 28	0.000 21 0.070 15 0.0	10 0 0901 101	2 1002	1000		
	1,003 30 1,083 28	0,000 21 0,979 15 0,9	6 1,010		0,000		
	1037 1042 1157 0,000	0,000 0,989 0,973 0,972 0,9	62 0.981 0.977 1.017 1.01	1 1 090 1 095 0,000 (0,000		
and area and there are the first	1,042, 1,151 0,000	0,000 0,302 0,313 0,907 0,5	0,21 0,361 0,377 1,017 1,017	1,009 1,005 0,000 1	0,000		
			$\sim \sim$	YV			
	<u>2%</u> <u>2.8%</u> , 3	%		2.4%, 2.4	6%		

Fig. 2.21. Inter - assembly Power Distributions versus Peripheral Plutonium Enrichments. 3%- Central Plutonium Enrichment. 4.4%- Uranium Region Enrichment. Cb(nat)=1200ppm



Fig. 2.22. Comparison of Power Inter-assembly Distributions in "Island-2" of Optimum Grading. 3% Plutonium Central Part with 3.7% and 4.4% Uranium Regions



Fig. 2.23. Comparison of Power Inter-assembly Distributions in "Island-2" of Optimum Grading. 4% Plutonium Central Part with 3.7% and 4.4% Uranium Regions



Fig. 2.24. Comparison of Power Inter-assembly Distributions in "Island-1". 3% Plutonium Central Part with 3.7% and 4.4% Uranium Regions



Fig. 2.25. Comparison of Power Inter-assembly Distributions in "Island-1". 4% Plutonium Central Part with 3.7% and 4.4% Uranium Regions



Figure 2.26. Simplified Design for "Increased Island-2" Type MOX LTA

RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)



RRC KI.Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)







Fig. 2.29 Inter-pin relative burnup distribution



Fig. 2.30 Inter-pin relative power distribution



Fig. 2.31. Inter-pin isotopic distribution



Fig. 2.32. Inter-pin isotopic distribution



Fig. 2.33 Inter-pin isotopic distribution



Fig. 2.34 Inter-pin isotopic distribution



Fig. 2.35 Inter-pin isotopic distribution



Fig. 2.36 Inter-pin isotopic distribution



Fig. 2.37 Inter-pin isotopic distribution



Fig. 2.38 Inter-pin isotopic distribution



Fig. 2.39 Inter-pin isotopic distribution



Fig. 2.40 Inter-pin isotopic distribution

RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)



Fig. 2.41 Spectrum parameters distribution in MOX assembly (Pu 3.8. Sector 60°)

RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)



Fig. 2.42 Spectrum parameters distribution in "Island" type MOX assembly (Pu 3.8_3.8_U 3.7. Sector 60°)



Fig. 2.43 Spectrum parameters distribution in "Island" type MOX assembly (Pu 3.8_2.8_U 3.7. Sector 60o)

pu38_22 Current Power	8_u37o Burnup Distribut	0 MWtd/kg									68 1,0 7 3
										69 1,005	57 1,05
									70 0,968	58 0,989	47 1,041
								71 0,949	59 0,959	48 0,983	38 1,037
							72 0,951	60 0,944	49 0,955	39 0,98	30 1,035
						73 0	61 0,94	50 0,943	40 0,957	31 0,98	23 1,034
					74 1,19	62 0,88	51 0,935	41 0,96	32 0,959	24 0,98	17 1,035
				75 1,219	63 1,137	52 0,869	42 0	33 0,96	25 0,957	18 0,98	12 1,037
			76 1,108	64 0	53 1,121	43 0,865	34 0,933	26 0,943	19 0,955	13 0,983	8 1,041
		77 1,058	65 1,092	54 1,175	44 1,1	35 0,876	27 0,939	20 0,944	14 0,958	9 0,989	5 1,05
	78 0	66 1,058	55 1,108	45 1,219	36 1,19	28 0	21 0,951	15 0,949	10 0,968	6 1,005	3 1,073
pu38_2 Current	8_u37o Burnup	12 MWtd/kg	ş								68 1,056
pu38_2 Current Power	8_u37o Burnup Distribut	12 MWtd/kg tion	ş							69 1,005	68 1,056 57 1,039
pu38_2 Current Power	8_u37o Burnup Distribut	12 MWtd/kg tion	ţ						70 0,975	69 1,005 58 0,993	68 1,056 57 1,039 47 1,032
pu38_2: Current Power	8_u37o Burnup Distribut	12 MWtd/kg	5					71 0,962	70 0,975 59 0,968	69 1,005 58 0,993 48 0,987	68 1,056 57 1,039 47 1,032 38 1,028
pu38_2 Current Power	8_u37o Burnup Distribut	12 MWtd/kg	5				72 0,973	71 0,962 60 0,962	70 0,975 59 0,968 49 0,967	69 1,005 58 0,993 48 0,987 39 0,986	68 1,056 57 1,039 47 1,032 38 1,028 30 1,027
pu38_2 Current Power	8_u37o Burnup Distribut	12 MWtd/kg	5			73 0	72 0,973 61 0,972	71 0,962 60 0,962 50 0,964	70 0,975 59 0,968 49 0,967 40 0,969	69 1,005 58 0,993 48 0,987 39 0,986 31 0,986	68 1,056 57 1,039 47 1,032 38 1,028 30 1,027 23 1,026
pu38_2 Current Power	8_u37o Burnup Distribut	12 MWtd/kg	5		74 1,018	73 0 62 0,95	72 0,973 61 0,972 51 0,972	71 0,962 60 0,962 50 0,964 41 0,979	70 0,975 59 0,968 49 0,967 40 0,969 32 0,971	69 1,005 58 0,993 48 0,987 39 0,986 31 0,986 24 0,986	68 1,056 57 1,039 47 1,032 38 1,028 30 1,027 23 1,026 17 1,027
pu38_2 Current Power	8_u37o Burnup Distribut	12 MWtd/kg	5	75 1,155	74 1,018 63 1,008	73 0 62 0,95 52 0,945	72 0,973 61 0,972 51 0,972 42 0	71 0,962 60 0,962 50 0,964 41 0,979 33 0,979	70 0,975 59 0,968 49 0,967 40 0,969 32 0,971 25 0,969	69 1,005 58 0,993 48 0,987 39 0,986 31 0,986 24 0,986 18 0,986	68 1,056 57 1,039 47 1,032 38 1,028 30 1,027 23 1,026 17 1,027 12 1,028
pu38_2 Current Power	8_u37o Burnup Distribut	12 MWtd/kg	76 1,106	75 1,155 64 0	74 1,018 63 1,008 53 1,002	73 0 62 0,95 52 0,945 43 0,942	72 0,973 61 0,972 51 0,972 42 0 34 0,971	71 0,962 60 0,962 50 0,964 41 0,979 33 0,979 26 0,963	70 0,975 59 0,968 49 0,967 40 0,969 32 0,971 25 0,969 19 0,967	69 1,005 58 0,993 48 0,987 39 0,986 31 0,986 24 0,986 18 0,986 13 0,987	68 1,056 57 1,039 47 1,032 38 1,028 30 1,027 23 1,026 17 1,027 12 1,028 8 1,032
pu38_2 Current Power	8_u37o Burnup Distribut	12 MWtd/kg ion 77 1,077	76 1,106 65 1,097	75 1,155 64 0 54 1,136	74 1,018 63 1,008 53 1,002 44 0,991	73 0 62 0,95 52 0,945 43 0,942 35 0,947	72 0,973 61 0,972 51 0,972 42 0 34 0,971 27 0,971	71 0,962 60 0,962 50 0,964 41 0,979 33 0,979 26 0,963 20 0,962	70 0,975 59 0,968 49 0,967 40 0,969 32 0,971 25 0,969 19 0,967 14 0,968	69 1,005 58 0,993 48 0,987 39 0,986 31 0,986 24 0,986 18 0,986 13 0,987 9 0,992	68 1,056 57 1,039 47 1,032 38 1,028 30 1,027 23 1,026 17 1,027 12 1,028 8 1,032 5 1,039

Power distribution evolution in "Island" type MOX assembly (Pu $3.8_2.8_U3.7$ Sector 60°)

pu38_28_u37o

Current Power	Burnup 2 Distributio	4 MWtd/kg									1,034
										69 1,003	57 1,024
									70 0,9 8 1	58 0,993	47 1,019
								71 0,973	59 0,9 7 6	48 0,99	38 1,016
							72 0,986	60 0,974	49 0,976	39 0,9 8 9	30 1,015
						73 0	61 0 ,989	50 0,977	40 0,978	31 0,989	23 1,015
					74 0,951	62 0,991	51 0,991	41 0,988	32 0,98	24 0,989	17 1,015
				75 1,108	63 0,954	52 0,99	42 0	33 0,988	25 0,978	18 0,989	12 1,016
			76 1,1	64 0	53 0,953	43 0,988	34 0,99	26 0,977	19 0,976	13 0,99	8 1,019
		77 1,091	65 1,097	54 1,105	44 0,948	35 0,989	27 0,988	20 0,974	14 0,976	9 0,993	5 1,024
	78 0	66 1,091	55 1,1	45 1,108	36 0,951	28 0	21 0 ,986	15 0,973	10 0,981	6 1,003	3 1,034
pu38_2 Current Power	8_u37o Burnup 4 Distributio	0 MWtd/kg									68 1,011
										69 0,998	57 1,006
									70 0,987	58 0,993	47 1,004
								71 0,984	59 0,985	48 0,991	38 1,003
							72 0,994	60 0,986	49 0,985	39 0,991	30 1,002
						73 0	61 0,999	50 0,989	40 0,9 87	31 0,991	23 1,002
					74 0,942	62 1,014	51 1,003	41 0,995	32 0,9 88	24 0,991	17 1,002
				75 1,061	63 0,949	52 1,016	42 0	33 0,995	25 0,9 8 7	18 0,991	12 1,003
			76 1,078	64 0	53 0,95	43 1,016	34 1,002	26 0,989	19 0,9 85	13 0,991	8 1,004
		77 1,086	65 1,081	54 1,067	44 0,947	35 1,013	27 0,999	20 0,9 8 6	14 0,985	9 0,993	5 1,006
	78	66	55	45	36	28	21	15	10	6	3



Power distribution evolution in "Island" type MOX assembly (Pu $3.8_2.8_U3.7$ Sector 60°)

pu38_2	8_u37o Bumuo 12 MV	ild/kg									68 12,854
Витнир	Distribution (1	/Wid/kg)								69 12,113	57 12,603
									70 11,693	58 11,935	47 12,501
								71 11,498	59 11,596	48 11,863	38 12,451
							72 11.575	60 11,465	49 11,566	39 11,84	30 12,43
						73	61 11 498	50 11.468	40 11,588	31 11,84	23 12,425
					74	62	51 11 461	41 11.67	32 11,614	24 11,84	17 12,43
				75	63	52	42	33 11.667	25 11,587	18 11,84	12 12,45
			76	14,05 64	53	43	34	26	19	13 11.862	8 12,5
		77	13,067 65	0 54	12,556 44	35	27	20	14	9	5
	78	12,58	12,914 55	13,663 45	12,362 36	10,932 28	21	11,463	10	6	3
na 29	0	12,58	13,067	14,05	13,065	0	11,575	11,498	11,095	12,113	68
Curren Burnuj	nt Burnup 24 MT p Distribution (1	Wtd/kg MWtd/kg)								69	57
									70	58	47
								71	23,457 59	23,884 48	38
							72	23,135 60	23,291 49	23,758 39	24,763
						72	23,358	23,106	23,248 40	23,72	24,727
						0	23,289	23,138	23,298	23,722	24,718 17
					74 24,718	62 22,645	23,264	23,506	23,348	23,722	24,727
				75 27,477	63 24,309	52 22,495	42 0	33 23,501	23,295	23,719	24,763
			76 26,134	64 0	53 24,123	43 22,423	34 23,237	26 23,128	19 23,244	13 23,756	24,851
		77 25,411	65 25,906	54 26,955	44 23,832	35 22,562	27 23,27	20 23,101	14 23,289	9 23,884	5 25,032
	78 0	66 25,411	55 26,134	45 27,477	36 24,718	28 0	21 23,358	15 23,135	10 23,457	6 24,2	3 25,456
pu38 Curre	_28_u37o ent Burnup 40 N	fWtd/kg									68 41,878
Burn	up Distribution	(MWtd/kg)								69 40,256	57 41,334
									70 39,245	58 39,826	47 41,089
								71 38,834	59 39,024	48 39,653	38 40,968
							72 39,248	60 38,832	49 38,979	39 39,605	30 40,919
						73 0	61 39,244	50 38,912	40 39,061	31 39,61	23 40,907
					74 39,568	62 38,752	51 39,268	41 39,423	32 39,134	24 39,609	17 40,918
				75	63 39.246	52 38,612	42 0	33 39,416	25 39,056	18 39,602	12 40,967
			76	64	53	43 38,515	34 39,23	26 38,899	19 38,974	13 39,651	8 41,0 8 8
		77	65	54	44	35 38,64	27 39,218	20 38,825	14 39,021	9 39,825	5 41,333
	78 0	42,016 66 42,616	55 43,342	45 44,589	36 39,568	28 0	21 39,248	15 38,834	10 39,245	6 40,256	3 41,878

Burnup distribution evolution in "Island" type MOX assembly (Pu3.8 2.8 U3.7 Sector 60°)





Fig. 2.47 Assembly parameters evolution for different enrichment compositions





Fig. 2.48 Assembly parameters evolution for different enrichment compositions



Fig. 2.49 Evolution of pin isotopic content



Fig. 2.50 Evolution of pin isotopic content



Fig. 2.51 Evolution of pin isotopic content



Fig. 2.52 Evolution of pin isotopic content



Fig. 2.53 Evolution of pin isotopic content



Fig. 2.54 Evolution of pin isotopic content
RUSSIAN RESEARCH CENTER KURCHATOV INSTITUTE Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)





Fig.3.2. Assembly-by-Assembly Maximum Linear Pin Power Distribution in BOC. Equilibrium Cycle for Uranium Reference Core with Boron BPRs. Core 60° Sector















Figure 3.6. Control Rods Grouping and Positions of In-core Self-Powered Detectors



RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)

Fig.3.7. Reloading Scheme. First Cycle with 3 MOX LTAs



Fig.3.8. Assembly-by-Assembly Power Distribution. First Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8, U-3.7)







Fig.3.10. Assembly-by-Assembly Temperature Drop Distribution. First Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8, U-3.7)



Fig.3.11. Assembly-by-Assembly Maximum Linear Power Distribution in BOC. First Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)



Т	-	0.00	EFPD
W	=	3000.0	MW
C _{HaBOa}	=	5.77	g/kg
Qlmax	=	298.6	W/cm
Fuel ass.	=	38	
Level	=	4	
Fuel rod	=	10	





Т	=	287.40	EFPD
W	=	3000.0	MW
CH.BO.	=	0.00	g/kg
Qlmax	=	251.3	W/cm
Fuel ass.	=	124	
Level	=	2	
Fuel rod	-	322	

Fig.3.13. Pin-by-Pin Power Distribution in the Most Powered Assembly in BOC. First Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8, U-3.7)



Fig.3.14. Pin-by-Pin Power Distribution in the Most Powered Assembly in EOC. First Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8, U-3.7)







Fig.3.16. Pin-by-Pin Power Distribution in MOX LTA in EOC. First Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8, U-3.7)



Fig.3.17. Reloading Scheme. Second Cycle with 3 MOX LTAs



Fig.3.18. Assembly-by-Assembly Power Distribution. Second Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)



Fig.3.19. Assembly-by-Assembly Burnup Distribution. Second Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)



Fig.3.20. Assembly-by-Assembly Temperature Drop Distribution. Second Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)



Fig.3.21. Assembly-by-Assembly Maximum Linear Pin Power Distribution in BOC. Second Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)



Т	=	0.00	EFPD
W	=	3000.0	MW
CH.BO.	=	5.66	g/kg
Qlmax	=	307.0	W/cm
Fuel ass.	=	153	
Level	=	4	
Fuel rod	=	14	





Т	=	284.85	EFPD
W	=	3000.0	MW
CHLBO	=	0.00	g/kg
Qlmax	=	246.5	W/cm
Fuel ass.	=	56	
Level	=	2	
Fuel rod	=	264	

Fig.3.23. Pin-by-Pin Power Distribution in the Most Powered Assembly in BOC. Second Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)



Fig.3.24. Pin-by-Pin Power Distribution in the Most Powered Assembly in EOC. Second Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)











Fig.3.27. Reloading scheme. Third Cycle with 3 MOX LTAs



Fig.3.28. Assembly-by-Assembly Power Distribution. Third Cycle with 3 MOX LTAs of "Island-2" Type (Pu3.8-2.8-U3.7)



Fig.3.29. Assembly-by-Assembly Burnup Distribution. Third Cycle with 3 MOX LTAs of "Island-2" Type (Pu3.8-2.8-U3.7)











Fig.3.32. Assembly-by-Assembly Maximum Linear Power Distribution in EOC. Third Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)



T		291.10	EFPD
W	=	3000.0	MW
CH.BO.		0.00	g/kg
Qlmax	=	245.4	W/cm
Fuel ass.	=	124	
Level	=	2	
Fuel rod	=	255	

Fig.3.33. Pin-by-Pin Power Distribution in the Most Powered Assembly in BOC. Third Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)



Fig.3.34. Pin-by-Pin Power Distribution in the Most Powered Assembly in EOC. Third Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)



Fig.3.35. Pin-by-Pin Power Distribution in MOX LTA in BOC. Third Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)



Fig.3.36. Pin-by-Pin Power Distribution in MOX LTA in EOC. Third Cycle with 3 MOX LTAs of «Island-2» Type (Pu3.8-2.8-U3.7)


•

ANNEX

A.1. Cell Code TVS-M

Nuclear data libraries

The nuclear data library is based on the same files of estimated nuclear data as precision code MCU-RFFI $[1^*]$, which uses the Monte Carlo method.

In the epithermal energy region (E>0.625 eV) the calculation is based on slightly modified microcross section library BNAB (see, e.g., [2]) with 24 energy groups. The nuclide libraries can contain both the group and subgroup constants and for some nuclides with temperature dependence.

For the calculation of neutron spectrum in the energy region of resolved resonances $E_n < 1 \text{ keV}$ (15 and higher BNAB group) the library includes files of resonance parameters of individual nuclides obtained on the base of the LIPAR library. For all fissile nuclei the library contains prompt and delayed neutron spectra, group β values and decay constants for six groups of delayed neutrons.

The thermal energy region is divided into 24 groups. For the nuclides with the "l/v" cross-section behavior the absorption cross sections at 2200 m/s are used, for the rest ones the group values of the absorption, scattering and fission cross sections are specified. In addition, for oxygen and carbon the scattering matrices obtained in terms of gas model at 300, 373, 473, 558, 623K are given. For hydrogen bonded in water molecule the scattering matrix is obtained from the ENDF/B recommended data in terms of the Koppel model [3] at the same temperatures.

The library contains the files of cross sections and yields of 98 fission products including ¹³⁵Xe and ¹⁴⁹Sm. The files of fission product yields are based on the ENDF/B-VI data [4].

Uniform lattice

In the energy region of epithermal neutrons (10.5MeV $\leq E_n < 0.625$ eV, BNAB groups 1-24) a detailed calculation of group spatial-energy distribution of neutron flux is performed. Each group is divided into an arbitrary number of intervals equal in lethargy, and then the calculation is performed at each point of group division. The of elastic scattering process is calculated without use of any approximations when the scattering is isotropic in the inertia center system (i.e.s), otherwise the scattering anisotropy is taken into account by the term not higher than linear in cosine of scattering angle. The slowing down due to inelastic scattering is taken into account via the matrix of inelastic transitions under the assumption of uniform energy distribution of neutrons scattering into the given group.

For nuclides with the subgroup description of cross sections the heterogeneous subgroup calculation of their micro cross sections is performed.

In the energy region of resolved resonances (groups 13-24 BNAB) for resonance nuclides the calculation of all types of cross sections is performed with the use of nuclide

^{*} References in p.A.1 are placed in the end of A.1

resonance parameters. In so doing it is possible to take into account temperature dependence of resonance cross sections.

In the thermal energy region the standard calculation technique is used. It suggests solving the multigroup equation of thermalization with the neutron sources from the epithermal energy region formed when calculation for this energy range was performed.

Calculation of neutron spatial distribution is carried out by dividing the cells into an arbitrary number of annular material zones and by the use of the passing through probability (PTP) method [5]. In the calculation the actual form of the cell boundary is taken into account.

The calculation of the point kinetics parameters β_{eff} , ℓ is made by the standard formulas using the value function ψ with respect to K_{eff} and with six groups of delayed neutrons.

The calculation of the fuel nuclide composition during fuel burnup is performed for heavy nuclides from ²³² Th to ²⁴⁴Cm and for 98 fission products from ⁸²Kr to ¹⁶³Dy. The burnup equations can be solved both by the Runge-Kutt method and by a faster analytical method described in [6].

Calculation of supercells and fuel assemblies

For the determination of FA neutronic characteristics the code uses the diffusion fine-mesh calculation with an arbitrary number of groups from 4 to 48 and with the mesh width equal to the pitch between fuel rods in the FA. For the boundary mesh cells the compression coefficient is used. Along with the standard six-point scheme the refined scheme whose principles of construction are described in [7] can be used. The mesh equation has a common form however the quantities in this formula have another sense, namely:

$$\frac{4}{3a^2} \sum_{i=1}^{6} \frac{d_0 d_i}{d_0 + d_i} (F_0 - F_i) + (\Lambda_0^a + \Lambda_0^r + G_0^z B_z^2) F_0 = S_0$$
(1)

$$F = \varepsilon \Phi \qquad \qquad \Lambda = \Sigma / \varepsilon$$

$$G^Z = D^Z / \varepsilon \qquad \qquad d = D^R \xi$$
(2)

$$\varepsilon = \psi (1 - \gamma / \delta) \qquad \qquad \delta = 2d / a$$

In formulas (2-7) Φ is the cell neutron flux; the sense of quantities $\sum D^{R}$, D^{Z} is obvious. Then

$$\psi = \frac{\Phi_b^s}{\overline{\Phi}^s} \qquad \qquad \xi = \frac{j_b^a}{\overline{j}^a} \tag{8}$$

Here Φ is the neutron flux in the given mesh cell; *j* is the neutron current in the cell; index "*b*" means the value of corresponding quantity at the cell boundary; index "*s*" indicates the solution of transport equation in the cell with symmetric boundary conditions (symmetric inflowing and outflowing neutron current); index "*a*" is the solution with asymmetric boundary conditions (neutron current flowing through the cell); the bar shows the quantity value averaged over the cell.

The use of these quantities permits joining of *accurate* (i.e. obtained from solving of transport equation for the cell) neutron flux and current at the cell boundary and

RUSSIAN RESEARCH CENTER KURCHATOV INSTITUTE Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)

keeping of the *accurate* connection between the solution of equation (1) and the reaction rates in the cell. In this way it becomes possible to avoid errors peculiar to the standard calculation scheme associated with the finite size and heterogeneous structure of mesh points. For solving the set of equations any modules of diffusion equation solutions can be used.

As usual the process of solving the diffusion equations is divided into the solving of the equation for each group and the determination of fission source by means of external iterations. If the state of FA at power is considered then upon their completion the external iterations are added with the calculation of ¹³⁵Xe and ¹⁴⁹Sm concentrations and a new iteration cycle.

Each mesh point pertains to a definite type: fuel rod, cell with absorber rod, cell corresponding the gap between FAs, etc. The constants for the background type are always calculated in the asymptotic mode, i.e. as for the uniform fuel cell. The constants for non-fuel cells are calculated in the mode of supercell. For the non-background fuel cells including those with integrated burnable poison (named types) the calculation can be performed both in the asymptotic and supercell modes. The homogenized background cell is always considered as the external zone of supercell.

References

- 1. Gomin E.A., Majorov L.V. The MCU-RFFI Monte Carlo Code for Reactor Design Applications. Proc. of Int. Conf. on Math. and Comp., Reac. Phys. and Envir. Analyses, April 30 -4 May 1995, Portlend, Oregon, USA
- 2. L.P.Abagyan et al. Group constants for calculation of the reactors and shields. M., Energoizdat, 1981.
- 3. Koppel J.U., Houston S.H. Reference for ENDF Thermal Neutron Scattering Data, GA-8774, 1978
- 4. ENDF-102. Data Formats and Procedures for the Evaluated Nuclear Data Files ENDF-6, July 1990, National Nuclear Data Center, Brookhaven National Laboratory, Upton, NewYork, 11973
- 5. I.E.Rubin. Method of probabilities of transmission in the one-dimensional cylindrical geometry. Izvestiya AN BSSR, ser. fiz-energ. nauk, № 2, p. 25-31, 1983.
- 6. V.M.Kolobashkin et al. Radiation characteristics of irradiated nuclear fuel M., Energoatomizdat, 1983.
- 7. V.D.Sidorenko. Homogenization of effective cross sections in the periodic lattice. Preprint IAE-2793, 1977.

A.2. Coarse-Mesh Code BIPR-7A

BIPR-7A is a 3-dimensional hexagonal coarse-mesh code intended to calculate neutronics characteristics of VVER-type reactor core.

Calculational cell represents assembly transversal section in horizontal plane and usually one-tenth of core height in axial direction i.e. there are 1630 cells in VVER-1000 core. Neutronics parameters are homogeneous within a cell.

Radial, upper and lower reflectors are described by border conditions.

Calculation is performed in two energetic groups using the so-called modal presentation of group fluxes [8].

Cell constants, prepared by the code TBC-M [4], form a library and represent a number of polynomials that reflect the two-group neutronics cross sections dependence on moderator density, moderator temperature, fuel temperature, FP concentrations in fuel, boron acid concentration in coolant, Xe and Sm concentration in fuel.

BIPR-7A is a part of industrial super-code KASKAD that allows obtaining in convenient formats all the parameters necessary for reactor safety estimations and licensing.

As a result BIPR-7A calculate the following parameters:

- q_i,
- Kq,
- q_{ij},
- Kv,
- BUi,
- BUij,
- MTC,
- MDC,
- DTC,
- DRO/DCB,
- βeff,
- λm,
- Cb_{CRIT},
- RO_{STOP},
- (RO)_{AP}.

A.3. Fine-Mesh Code PERMAK-A

PERMAK-A is a 2-dimensional fine-mesh code intended to calculate neutronics characteristics of VVER-type reactor core.

Calculational cell represents fuel pin-type hexagonal cell with homogeneous neutronics parameters within it.

Diffusion finite-differencies neutron balance equation in few energetic groups are resolved.

Radial reflector is described by the same manner as a core.

Neutron flux axial gradients, obtained by BIPR-7A, are used while calculating one (as usual) the most powered core axial level.

Cell (fuel and non-fuel) constants, prepared by the code TBC-M [4], form a special library and represent a number of polynomials that reflect the group neutronics cross sections dependence on moderator density, moderator temperature, fuel temperature, FP concentrations in fuel, boron acid concentration in coolant, Xe and Sm concentration in fuel.

PERMAK-A is a part of industrial super-code KASKAD that allows obtaining in convenient formats all the parameters necessary for reactor safety estimations and licensing.

As a result PERMAK-A calculates the following parameters:

- q_k,
- Kk,
- Kr;
- BUk,
- Q1
- Ko-total.

A.4. Reflector Description

The simplified structure of VVER-1000 radial reflector is presented in Fig. A.2.. In KI fine-mesh calculations by the code PERMAK-A the radial VVER-1000 reflector is modeled by "reflector assemblies" of five types (Figures A.1, A.3-A.7). Zero flux is applied on the outer reflector borders. The corresponding geometric condensation factors are applied to the cell types of reflector if the cells are situated in "reflector assembly" corners or on the borders.

The upper and lower reflectors can be described on the base of reactor core design presented in [1].



RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)

148

Figure A.2. Model of VVER-1000 Radial Reflector



RRC KI. Design Studies of "Island" Type MOX Lead Test Assembly (Report for FY99)

Angle

(φ°)

Hole

diameter

mm







Fig.A.4. Reflector "assembly" of type 2













Comments from ORNL staff on the report, *Design Studies of "Island" Type MOX Lead Test* Assembly

- 1. Page 15. For the fifth row in the table, "2-D power peaking factor in assembly," second column, the word "exploitation" is assumed to mean "burnup."
- 2. Page 20. Currently the "island" option is not being pursued by the Fissile Materials Disposition Program. If, in the future, further studies are performed, depletion (burnup) calculations in US studies would be performed with a computational model in which the LTA is surrounded by uranium assemblies. Such a model will yield burnup-dependent data that is different (maybe not significantly) from a single-MOX-bundle model. However, Styrine reports that TVS-M models (infinite lattice of MOX LTAs) as reported in this report are properly adapted for BIPR calculations. Constants used in BIPR are supposed to be calculated with an asymptotic spectrum of an infinite grid. In RF studies, RF staff find an acceptable (from the point of view of power peaking values in core) plutonium grading in an infinite lattice of MOX LTAs. The parametric calculations reported here approach as close as possible to real situations in core management with BIPR. Plutonium grading is the only "initial data" that is passed to BIPR. Constants for BIPR are prepared by TVS-M for an infinite grid of fuel assemblies with the defined grading.
- 3. Page 21 and Table 2.9. It is noted that the burnable poison rods (BPR) in the uranium assembly are removed from the assembly after one cycle of irradiation, as is the case for U.S. reactors. While Table 2.9 shows only Ko evolution during irradiation for TVS-M calculation, really, of course, irradiation values more than ~16 MWd/kg for FA with Boron BPRs will not be reached.
- 4. Page 22 and Figures 2.41–2.43. The ratio F₁/F₂ and F₁ are spectral indices but the definitions of these indices are not provided. Styrine reports that F1 and F2 are, correspondingly, fast and thermal fluxes. Lazarenko reports that F1 is a neutron flux (in relative units) for the energy region from 0.625 eV to 10.5 MeV. It demonstrates the spatial distribution of fast and slowing down neutrons in assembly with the "island" configuration. The energy boundary between F1 and F2 is 0.625 eV. F2 is a thermal neutron flux for the energy region 0. to 0.625 eV. F1 and F2 have obtained from 48-group calculation by condensing procedure (F1—from 1–24 groups, F2—from 24–48 groups).
- 5. This report is the deliverable for FY 1999 Annual Operating Plan Task 10.2.2.1, milestone d. This milestone also had the internal ORNL designation of 99-1.

ORNL/SUB/99-B99398V-3

INTERNAL DISTRIBUTION

1.	R. J. Belles
2-6.	B. B. Bevard

- 7. J. J. Carbajo
- 8. M. D. DeHart
- 9. F. C. Difilippo
- 10. R. J. Ellis
- 11. S. E. Fisher
- 12–16. J. C. Gehin
 - 17. S. R. Greene
 - 18. R. F. Holdaway
 - 19. D. T. Ingersoll
 - 20. M. A. Kuliasha

- 21. S. B. Ludwig
- 22. G. E. Michaels
- 23. D. L. Moses
- 24. L. J. Ott
- 25–29. R. T. Primm III
 - 30. W. J. Reich
 - 31. C. C. Southmayd
 - 32. D. J. Spellman
 - 33. G. L. Yoder, Jr.
 - 34. Central Research Library
- 35–36. ORNL Laboratory Records (OSTI)
 - 37. ORNL Laboratory Records–RC

EXTERNAL DISTRIBUTION

- 38. N. Abdurrahman, College of Engineering, Dept. of Mechanical Engineering, University of Texas, Austin, TX 78712
- 39. M. L. Adams, Department of Nuclear Engineering, Texas A&M University, Zachry 129, College Station, TX 77843
- D. Alberstein, Los Alamos National Laboratory, MS-E502, P.O. Box 1663, Los Alamos, NM 87545
- 41. J. Baker, Office of Fissile Materials Disposition, U.S. Department of Energy, MD-3, 1000 Independence Avenue SW, Washington, DC 20585
- 42. L. Holgate, Office of Fissile Materials Disposition, U.S. Department of Energy, MD-1/2, 1000 Independence Avenue SW, Washington, DC 20585
- 43. N. Fletcher, Office of Fissile Materials Disposition, U.S. Department of Energy, MD-3, 1000 Independence Avenue SW, Washington, DC 20585
- 44. K. Chidester, Los Alamos National Laboratory, MS-E502, P.O. Box 1663, Los Alamos, NM 87545
- 45. W. Danker, U.S. Department of Energy, MD-3, 1000 Independence Avenue SW, Washington, DC 20585
- T. Gould, Lawrence Livermore National Laboratory, P.O. Box 808, MS-L186, Livermore, CA 94551
- 47. L. Jardine, Lawrence Livermore National Laboratory, P.O. Box 808, MS-L166, Livermore, CA 94551
- 48. Dr. Alexander Kalashnikov, Institute of Physics and Power Engineering, 1 Bondarenko Square, Obninsk, Kaluga Region, Russia 249020
- 49–53. D. E. Klein, Associate Vice Chancellor for Special Engineering Programs, The University of Texas System, 210 West Sixth Street, Austin, TX 78701
 - 54. J. O. Nulton, Office of Fissile Materials Disposition, U.S. Department of Energy, MD-3, 1000 Independence Avenue SW, Washington, DC 20585

- 55. Dr. Stephen L. Passman, Sandia National Laboratories, Suite 110, 950 L'Enfant Plaza, S.W., Washington, DC 20024-2123
- 56–60. Dr. Alexander Pavlovitchev, Russian Research Center "Kurchatov Institute," Institute of Nuclear Reactors, VVER Division, VVER Physics Department, 123182, Kurchatov Square, 1, Moscow, Russia
 - 61. K. L. Peddicord, Associate Vice Chancellor, Texas A&M University, 120 Zachry, College Station, TX 77843-3133
 - 62. P. T. Rhoads, Office of Fissile Materials Disposition, U.S. Department of Energy, MD-4, 1000 Independence Avenue SW, Washington, DC 20585
 - 63. J. Thompson, Office of Fissile Materials Disposition, U.S. Department of Energy, MD-4, 1000 Independence Avenue SW, Washington, DC 20585
 - 64. Mr. Richard H. Clark, Duke/Cogema/Stone & Webster, 400 South Tryon Street, WC-32G, P.O. Box 1004, Charlotte, NC 28202
 - 65. Mr. Steve Nesbit, Duke/Cogema/Stone & Webster, 400 South Tryon Street, WC-32G, P.O. Box 1004, Charlotte, NC 28202
 - 66. Mr. Dave Dziadosz, Innsbruck Technical Center, 5000 Dominion Blvd., Glen Allen, VA 23060
 - 67. M. S. Chatterton, Office of Nuclear Reactor Regulation, MS O10B3, United States Nuclear Regulatory Commission, Washington, D.C. 20555-0001
 - 68. U. Shoop, Office of Nuclear Reactor Regulation, MS O10B3, U.S. Nuclear Regulatory Commission, Washington, DC 20555-0001
 - 69. Nagao Ogawa; Director and General Manager; Plant Engineering Department; Nuclear Power Engineering Corporation; Shuwa-Kamiyacho Building, 2F; 3-13, 4-Chome Toranomon; Minato-Ku, Tokyo 105-0001, Japan