

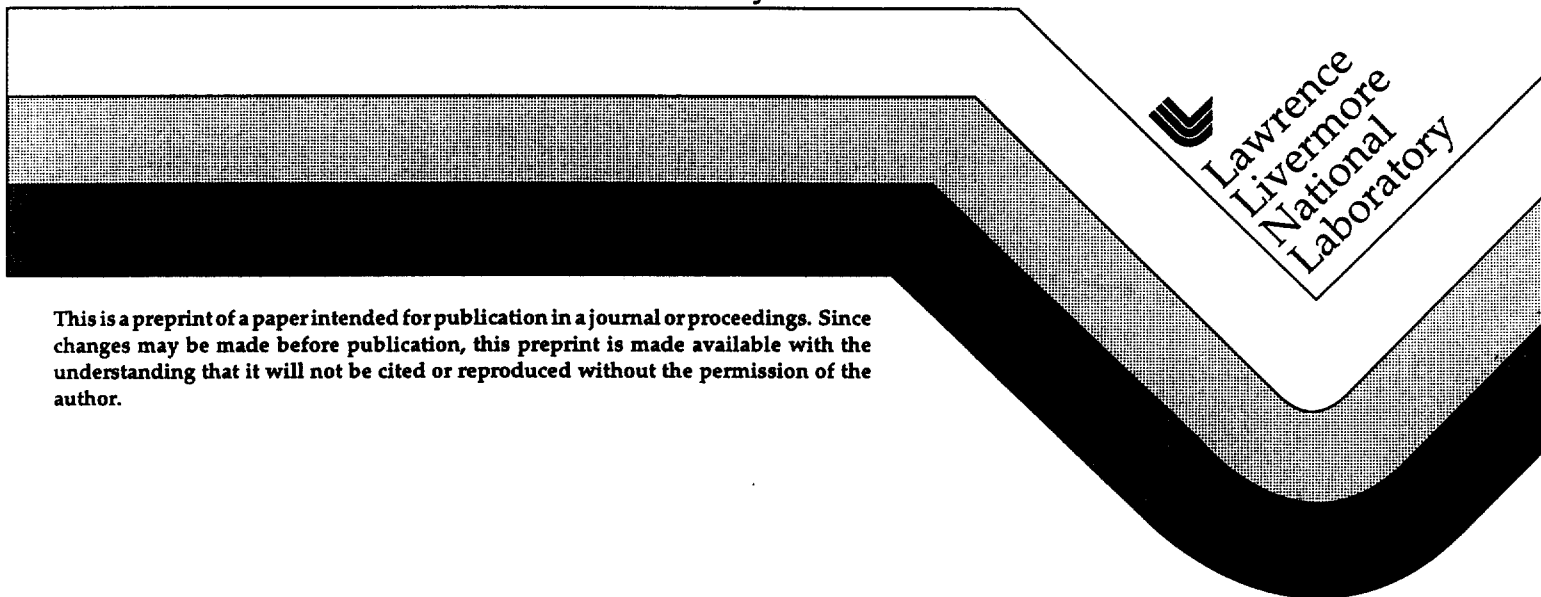
UCRL-JC-127986
PREPRINT

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This paper is prepared for submittal to the
1997 Topical Conference on Shock Compression of Condensed Matter
July 27-Aug. 1, 1997, Univ. of Massachusetts, Amherst, MA.

July 1997




Lawrence
Livermore
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KINETIC CALCULATIONS OF EXPLOSIVES WITH SLOW-BURNING CONSTITUENTS

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The equilibrium thermochemical code CHEETAH V1.40 has been modified to detonate part of the explosive and binder. An Einstein thermal description of the unreacted constituents is used, and the Einstein temperature may be increased to reduce heat absorption. We study the effect of the reactivity and thermal transport on the detonation velocity. Hydroxy-terminated-polybutadiene binders have low energy and density and would degrade the detonation velocity if they burned. Runs with unburned binder are closer to the measured values. Aluminum and ammonium perchlorate are also largely unburned within the sonic reaction zone that determines the detonation velocity. All three materials appear not to fully absorb heat as well. The normal assumption of total reaction in a thermochemical code is clearly not true for these special cases, where the detonation velocities have widely different values for different combinations of processes.

The detonation velocity of an explosive is usually calculated in a thermochemical code with the assumption of full chemical and thermal equilibrium. This implies that all products are consumed in the detonation wave. This assumption holds in the limit of an infinite-size sample, whereas actual finite cylinders may give different detonation velocities. This arises because of the size effect: some components of the explosive react too late to drive the detonation front. Also, heat may flow too slowly to bring all components into thermal equilibrium.

It is possible to study the results of the size effect with an equilibrium thermochemical code as long as the various possibilities give widely different predictions for the detonation velocity. Here, we use the equilibrium thermochemical code CHEETAH plus the V1.40 BKWC library [1,2], which can make some or all of the starting materials inert. If a particular component reacts, it is converted into gas

at the temperature of the overall explosive, whether it has chemical energy to give or not. If it does not react, it takes up volume according to a specified equation-of-state. For the heat capacity we use the Einstein model. By setting the Einstein temperature to 10^5 K, the material has little heat capacity at detonation temperatures (3000 - 5000 K). In effect, we have decoupled it thermally from the hot product gases. Thus, we can have a component that does not react and also absorbs no heat from the product gases.

Also included in this version of CHEETAH is the equation-of-state of the unreacted explosive, where the temperature-independent part of the equation of state is represented by a Murnaghan form [4]. The key is to find initial components such that the degree of reaction and/or thermal transport changes the detonation velocity substantially. The first three samples in Table 1 include large quantities

of water which does not react [5]. The results suggest that the water does not transmit the heat of the detonating explosive either.

Finding an illustrative binder is more difficult, but Lawrence has been treating hydroxy-terminated-butadiene (HTPB) as inert in thermochemical codes for some time [6]. It has a low density of 0.907 g/cc, a -0.159 kJ/mol heat of formation and the composition $C_{7.33}H_{11}O_{0.083}$ [7]. Listed densities vary by less than 1% and the heat of formation of HTPB polymers used in explosives varies from -12 to +63 kJ/100 grams [8]. In the explosive, HTPB is cured to a rubber and there is every expectation of uniform distribution. Its unreacted EOS is [9]

$$U_s(\text{mm}/\mu\text{s}) = 1.63 + 2.24u_p \quad (1)$$

Six HTPB explosives are listed in Table 1 with combinations of reactivity and thermal transport on and off [10-14]. The results show best agreement with no reactivity of the binder as it affects the detonation velocity, and the spread of detonation velocities is large enough, i.e. greater than about ± 0.2 mm/ μ s, that we feel confident that the binder is not consumed ahead of the sonic point. The results also suggest that heat transfer may take place in the HTPB. The final samples in Table 1 are aluminum and ammonium perchlorate. [15-16] The aluminum shows no reactivity or heat transfer. The AP shows no reactivity but perhaps some heat transfer.

For effective heat transfer, the heat diffusivity timescale must be much shorter than the sonic reaction zone timescale. The heat diffusivity depends on the thermal conductivity, the particle size, the density and the heat capacity. We estimate that to obtain heat transfer with HTPB binder, we need 0.2 μ m particle size, while for AP we require 1.0 μ m particle size or less. Aluminum has the highest diffusivity, but the particles are typically large, so that heat transfer does not occur.

Finally, we consider the heat effects of the shock wave as estimated from the Hugoniot. A shock wave of 30 GPa from the explosive will cause compressive heating of: 550 K in Al, 1500 K in kel-F, and 2500 K in AP. Given explosive temperatures of 3000-4000 K, This suggests that shock heating may transfer some of the heat in AP and kel-F but almost none in aluminum.

This work was performed under the auspices of the US Department of Energy by the Lawrence Livermore National Laboratory under contract number W-7405-ENG-48

TABLE 1. Calculated and measured detonation velocities for various explosives where some secondary component does not burn within the reaction zone.

Type of Sample	Explosive Binder Density	Secondary Material		Det Velocity (mm/ μ s)	Composition (wt %)	Conclusion Reactivity /Thermal
		Reactivity	Thermal Transport			
No chemical reaction	HMX water 1.43 g/cc	off	on	6.47	HMX 64 water 36	thermal partly on
		Measured		7.06		
		off	off	7.42		
	HMX water 1.54-1.55 g/cc	off	on	7.45	HMX 80 water 20	thermal off
		Measured		7.96		
		off	off	7.99		
RX-23-AB water 1.356 g/cc	off	on	6.51	hyd nit 69 hyd 5 water 26	thermal off	
	off	off	7.06			
	Measured		7.48			
HTPB binders	B2141 1.63 g/cc	on	on	7.56	RDX 88 HTPB 12	
		off	on	8.16		
		Measured		8.19		
		off	off	8.80		
	P2100B 1.70 g/cc	on	on	7.80	HMX 88 HTPB 12	
		off	on	8.51		
		Measured		8.57		
	A-589 1.66 g/cc	on	on	7.55	HMX 86 HTPB 14	
		Measured		8.26		
		off	on	8.31		
	HX-72 1.48 g/cc	on	on	6.65	RDX 80 HTPB 20	off/ mostly on
		off	on	7.31		
Measured			7.75			
IRX-1 1.43 g/cc	on	on	6.42	HMX 70 HTPB 30	off/ partly on	
	off	on	6.95			
	Measured		7.67			
HTPB with some Al	IRX-3A 1.58 g/cc	both on	both on	7.08	HMX 58.5 HTPB 35.6	off/ on
		both off	both on	7.75		
		Measured		7.87		
Al only; no binders	Tritonal 1.695 g/cc	both off	both off	9.49		
		on	on	5.83		
		off	on	6.20		
	TNM/Al 1.828 g/cc	off	off	6.44	TNT 80 Al 20	off/off
		Measured		6.52		
		off	on	5.54		
high Al; other materials	RX-54-AJ 1.811 g/cc	on	on	5.73	TNM 67.7 Al 32.3	off/off
		off	on	5.73		
		Measured		6.01		
high Al; other materials	RX-54-AJ 1.811 g/cc	off	off	6.02	HMX 47.4 Al 28.4 TMETN 16.1 NC 8	off/off
		on	on	6.62		
		Al off	on	7.27		
high Al; other materials	RX-54-AJ 1.811 g/cc	Al off	Al off	7.64		
		Al off	Al off	7.64		
		Measured		7.65		
high Al; other materials	RDX/Al 1.92 g/cc	on	on	6.38	RDX 62 Al 35.5	off/
		Al off	on	7.33		

		Measured		7.6	graphite 0.6	partly
		Al off	Al off	7.79	paraffin 1.9	on
	RX-35-EK	on	on	6.59	HMX 39.5	
	1.814 g/cc	Al off	on	7.08	Al 28	
		Measured		7.35	TMETN 24.8	
		Al off	Al off	7.40	PCL 6.7	off/off
AP	RX-34-AI	off	on	5.61	BTF 47	
included	1.824 g/cc	off	off	7.16	AP 53	
		Measured		7.44		
		on	on	8.50		off/off
	PBXN-103	both off	both on	4.66	AP 40	
	1.88 g/cc	Measured		5.85	Al 27	
		both off	both off	5.97	TMETN 23	
		both on	both on	6.77	NC 6	
		AP only on	both off	7.66	TEGDN 2.5	off/off
	PBXN-111	both off	both on	4.43	AP 43	
	1.78 g/cc	both off	both off	5.38	RDX 20	
		Measured		5.70	Al 25	
		both on	both on	6.72	HTPB 5.7	
		AP only on	both off	7.08	IDP 5.7	off/off

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