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# Improved Methodology for Temperature Predictions in Advanced Reactors

R. G. Ambrosek

Idaho National Engineering Laboratory Lockheed Idaho Technologies Company P. O. Box 1625 Idaho Falls, ID 83415-3885

G. S. Chang

Idaho National Engineering Laboratory Lockheed Idaho Technologies Company P. O. Box 1625 Idaho Falls, ID 83415-3885 POPINED

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### **ABSTRACT**

Advanced nuclear reactors maximize power and/or flux levels for increased performance levels. One of the challenges is accurate prediction of temperatures in the structural components and experiments. An improved methodology utilizing the computer codes MCNP and ABAQUS has been demonstrated in instrumented experiments at the Advanced Test Reactor. The analytical predictions have shown excellent agreement with the measured results.

### INTRODUCTION

Advanced nuclear test reactors, such as the Advanced Neutron Source(1), are being designed to increase their specific power with a resultant increase in flux levels in the core and associated experimental facilities. These reactors are being designed to be inherently safe during accidents resulting from postulated losses in forced convection cooling or rupture of primary coolant piping with a resultant depressurization and loss of coolant. One of the challenges faced by designers and safety analysts is to accurately predict the temperatures in structural components, fuel elements, and experiments during normal and off-normal operation of these nuclear reactors. Efforts to maximize power and/or flux levels require accurate predictions of the reactor environment. Advances in computing capability have resulted in the development of new software and detailed models which provide predictions with greater accuracy, allowing increased performance from the nuclear facilities without degradation of their safety margins.

### PREVIOUS METHODOLOGY

The Advanced Test Reactor (ATR)<sup>(2)</sup> is a nuclear research reactor operated at the Idaho National Engineering Laboratory for testing of fuel and structural materials. There is also some production of special isotopes. Design and operation of experiments in the facility require evaluation of the nuclear heat deposition rates and the resulting heat fluxes and temperature distributions. The heating rate is dependent on neutron interactions, prompt gamma rays, and fission product gamma ray deposition.

Until recently the gamma heating rates were predicted using as a basis measurements made in various positions during initial reactor startup using graphite-wall and aluminum-wall ionization chambers. Comparisons were made in the Advanced Test Reactor Critical (ATRC) facility using the thermoluminescent properties of CaF<sub>2</sub>:Mn and LiF phosphors. (3) Based on the comparisons, it was concluded that it was reasonable to expect CaF<sub>2</sub>:Mn measurements in the ATRC to predict gamma heat values in the ATR within 20 percent of the measured ion chamber data. (4)

Neutron flux levels were predicted from flux wire measurements at a low reactor power or as an integrated flux over time. Generally no consideration was given to changes in experimental configuration or changing reactor operating modes (power splits, outer shim control cylinder rotation patterns, etc.)

The neutron and gamma heating were then used to predict the temperatures in the components being evaluated. Results were generally within  $\pm 20\%$  of the measured temperatures.

Many of the experimental irradiations were not instrumented and so there was no direct comparison between measured and predicted temperatures. There was one series of instrumented experiments performed for the light water concept for a New Production Reactor. These experiments indicated heat rates were generally within  $\pm 20\%$ . There were two instrumented lead experiments which had a larger error and the desired operating temperature range could not be obtained.

### **FACILITY DESCRIPTION**

The ATR has a serpentine fuel arrangement which resembles a four-leaf clover (Figure 1). This arrangement provides five flux traps which are internal and nearly surrounded by fuel and four external flux traps which are partially surrounded by fuel. Each of the five lobes can operate at different power levels with the power split controlled by the outer control cylinder position and

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Portions of this document may be illegible in electronic image products. Images are produced from the best available original document. insertion or removal of the neck shim rods. Experiments are placed in the flux traps, and various other locations in the cruciform and beryllium reflector. The specific test positions applicable to this paper are position "B-10" and position "B-12", 3.81 cm diameter holes located in the beryllium reflector behind the east outer flux trap and near the E2-E3 and W2-W3 outer shim control cylinders (OSCC). The partial hafnium sleeve on the OSCC rotates toward the facility during initial rotation and then rotates away as maximum rotation occurs. This change in position of the hafnium sleeve relative to the experiment results in a change in thermal neutron flux levels and changes the gamma heating rates as the gamma rays produced by neutron interactions with the hafnium sleeve change relative location.

### METHODOLOGY IMPROVEMENT

Advances in computer software and hardware have made it feasible in terms of both time and cost to perform analyses that predict the heating rates for the specific test materials and configuration, and specific reactor operating configuration, i.e., power split and other experimental facility loadings. The primary computer codes used in recent experimental programs for the ATR are MCNP<sup>(5)</sup> and ABAQUS.<sup>(6)</sup>

MCNP is a Monte Carlo continuous-energy, three-dimensional coupled neutron photon radiation transport code. These features make Monte Carlo superior to diffusion theory codes when the fluxes are changing very rapidly in the fuel, moderator, and control regions. MCNP also performs coupled neutron-gamma heating analysis in materials for which heating information is available.

The MCNP code can model extremely complex 3dimensional geometries, and it is only limited by the computer memory capacity and the time necessary to run such models to achieve the desired uncertainty band. MCNP uses continuous pointwise cross-section data evaluated from the ENDF/B-V library, and all neutron and photon reactions included in the library are accounted for in MCNP calculations. A quarter core model of the ATR was constructed using the MCNP capability for reflecting surfaces in symmetric configurations. This decreases the computational time from that required for a full model since fewer neutrons are required to be tracked to maintain the same track lengths and relative error in the local cells of interest. The major components of the model included the test assembly in the reflector test position, the ten (10) fuel elements composing the reactor quadrant being modeled, the outer shim control cylinders, the neck shims, and the irradiation loops comprising the modeled quadrant.

Generally there were four major tallies used in the MCNP calculations process to provide fast fluence, and reaction rates for target depletion prediction, and heat rates for

thermal analysis. The first tally in the model computes the neutron flux (particles/cm² per fission neutron) averaged over the target cells. The second tally calculates the cell average reaction rate of interest. The third tally calculates the neutron energy and prompt gamma deposition (Mev/g) averaged over the target cells. Last, the fourth tally uses the power distributions in the core fuel regions from the fixed-source case as photon source distribution probabilities to find the gamma heating in the target compact from fission product decay. The fission product gamma spectrum in Reference (7) was used in the photon-only calculations.

The ABAQUS computer code is a general purpose finite element program. The finite element model data which describe the thermal behavior of the experiment are: the elements, nodes, element properties, material definitions, heating rates and appropriate boundary conditions. The code can be used to solve heat transfer problems with radiation and conduction across gas gaps, with thermal expansion/swelling dimensional changes or with stable dimensions.

The application being reported in this paper considered heat transfer only, with the heating rates, boundary conditions, and gap conductances being provided via the user.

### EXPERIMENT DESCRIPTION

The experimental assembly was composed of cylindrical test specimens stacked in a graphite holder. A cross-section of the test assembly is illustrated in Figure 2. There was a gas gap between the specimens and the graphite holder. The graphite was instrumented with thermocouples at three axial locations: near the top of the specimen stack, at the vertical midplane, and near the bottom of the stack.

Outside of the graphite holder was a gas zone which was separated into a downcomer and riser zone by a thin stainless steel cylinder. The mixture of gases (He and Ne or Ar) in this gas zone was varied to provide the desired operating temperatures.

The outermost materials were an aluminum sleeve, hafnium, and stainless steel. The stainless steel acted as the pressure boundary and the hafnium was used to regulate the thermal neutron reaction rate at the target position.

Heat generation in all materials was a combination of neutron, primary gamma, and secondary gamma deposition. The test specimens also had a significant heat source due to neutron interactions with test materials. The magnitude of this heat source was time dependent as a result of material depletion.

### **RESULTS**

The experimental data positions reported in this paper are from two experiment assemblies operated in "B10" and "B12". The locations are in the beryllium reflector in the east and west quadrants of the reactor. The heating rates were calculated for three time points during each reactor cycle: near the beginning, near the time OSCC positions started significant rotation outward, and at the end of cycle.

The heat rate data were then input to ABAQUS with the recorded reactor power and gas mixture data. Temperature predictions at the thermocouple locations were completed and comparisons made to the measured data. In some instances corrections were made to the calculated quadrant power to obtain better correspondence between the predicted and measured results. These corrections generally required reductions in the predicted quadrant power. The corrections were identified to be necessary as a result of differences in operating OSCC positions versus the projected operating conditions.

The results of the analysis are shown in Tables 1 and 2. The results demonstrate that the code combination MCNP and ABAQUS predicted temperatures throughout the experiment with a maximum relative error of ten percent, with the nominal error during the remainder of the cycles being approximately three percent. This includes data from all three axial locations along the length of the experiment. Post irradiation counting of flux wires validated the neutron predictions of MCNP. Measured to predicted values were within the counting error bands of  $\pm 10$  percent at a 95 percent confidence, which shows a significant improvement as compared to the previous methodology.

### CONCLUSIONS

The MCNP-ABAQUS combination has provided an analysis methodology that can accurately predict temperature performance of experiments/structural materials/fuel elements in a nuclear reactor. Heat generation rates can be provided for neutron interactions, and gamma heating from prompt and fission product decay. Results from this comparison demonstrate accuracies for various conditions that are much better than the prior methodology based on phosphors and ionization chambers.

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TABLE 1. MEASURED VERSUS CALCULATED TEMPERATURE COMPARISON FOR ATR-2A

Cycle	Region (U/M/L)	Measured Temperature (C)	Calculated Temperature (C)	Temperature Differential (C)	Relative Percent Error	Adjusted Quadrent Power (Percent)	Adjusted Temperature (C)	Temperature Differential (C)	Relative Percent Error
9286	U M L	672 719 663	723 784 718	51 85 65	7.0 8.3 9.1	-12.0	887 727 865	-5 8 12	-0.7 1.1 1.8
92BM	U M L	676 721 662	734 789 726	58 68 64	8.6 9.4 9.7	-12.0	681 735 676	5 14 14	0.7 1.9 2.1
92BE	U M L	677 717 666	722 777 719	45 60 53	6.6 8.4 8.0	-12.0	669 723 669	-8 6 3	-1.1 0.8 0.5
93AB	U M L	667 718 662	66 <b>8</b> 716 662	1 -2 -0	0.1 -0.3 0.0				
93AM	U M L	671 717 667	699 734 671	28 17 4	4.2 2.4 0.6				
93AE	U M L	677 719 676	697 733 680	20 - 14 - 4	3.0 1.9 0.6				
93BB	U M L	669 717 663	701 734 671	32 17 8	4.8 2.4 1.2				
93BM	U M L	673 719 868	696 728 667	23 9 -1	3.4 1.2 -0.1				
93BE	U M L	873 717 871	681 715 662	8 -2 -9	1.2 -0.3 -1.3			·	
94AB	U M L	872 716 670	719 752 690	47 36 20	7.0 6.0 3.0	-8.0	686 717 658	14 1 -12	2.1 0.1 -1.8
94AM	U M L	679 716 679	720 766 704	41 40 25	6.0 5.6 3.7	-8.0	687 721 672	8 5 -7	1.2 0.7 -1.0
94AE	U <b>M</b> L	680 714 683	710 747 689	30 33 6	4.4 4.6 0.9	-8.0	677 712 657	-3 -2 -26	-0.4 -0.3 -3.8
9488	U M L	668 718 664	710 759 700	42 41 36	6.3 5.7 5.4	-8.0	677 724 668	9 6 4	1.3 0.8 0.6
94BM	U M L	670 714 668	721 766 706	51 62 38	7.6 7.3 5.7	-8.0	687 731 673	17 17 5	2.6 2.4 0.7
94BE	U M L	682 716 685	694 731 681	12 15 -4	1.8 2.1 -0.6				

Table 2. MEASURED VERSUS CALCULATED TEMPERATURE COMPARISON FOR ATR-2B

Table 2. MEASURED VERSUS CALCULATED TEMPERATURE COMPARISON FOR ATR-28										
Cycle	Region (U/M/L)	Measured Temperature (C)	Calculated Temperature (C) Adjusted	Temperature Differential (C)	Relative Percent Error	Adjusted Quadrant Power (Percent)				
94BB	U M L	729 783 702	724 784 719	5.6 -1.1 -17.8	-0.8 0.1 2.5	-11.12				
94BM	U M L	736 787 718	730 788 731	6.1 -1.1 -12.8	-0.8 0.1 1.7	-7.55				
94BE	U M L	742 785 730	729 783 741	13.3 1.7 -10.6	-1.8 -0.2 1.4	-2.47				
95AB	U M L	731 789 718	734 789 737	-2.8 0.6 -18.9	0.4 -0.1 2.6	-1.31				
95AE	U M L	733 789 721	733 789 736	0.6 0.0 -15.0	-0.1 -0.0 2.0	-6.77				
95BB	U M L	724 784 709	723 785 731	1.1 -1.1 -21.1	-0.2 0.1 2.9	2.26				
95BM	U M L	733 785 721	736 787 741	-3.3 -1.7 -20.6	0.5 0.2 2.8	-4.52				
95BE	U M L	744 785 734	736 786 749	8.9 -1.1 -15.6	-1.2 0.1 2.1	-0.80				
96AB	U M L	738 786 727	737 786 740	1.1 0.0 -12.8	-0.2 0.0 1.7	-12.49				
96AM	D W	753 790 746	746 789 747	7.2 1.1 -1.7	-1.0 -0.1 0.2	-6.48				
96AE	N	754 788 751	748 788 754	6.7 -0.6 -3.3	-0.9 0.1 0.4	-13.72				
96BB	U M L	731 788 725	741 788 742	-10.6 -0.0 -17.2	1.4 0.0 2.3	-10.63				
96BM	U M	738 787 740	742 786 736	-4.4 1.1 -3.9	0.6 -0.1 -0.5	-8.19				
96BE	U M L	747 788 751	750 787 755	-3.3 0.6 -4.4	0.4 -0.1 0.6	-13.79				

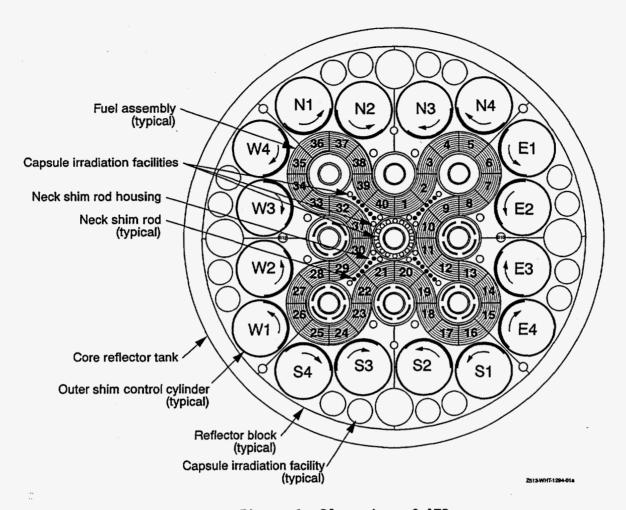


Figure 1. Plan view of ATR core.

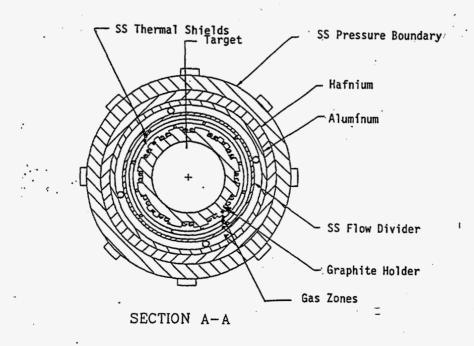


Figure 2. Cross Section of the Test Assembly.