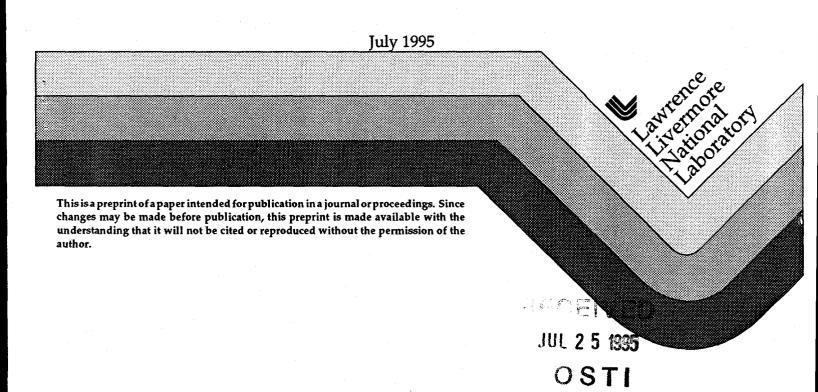
CONF-930787--45

UCRL-JC-119668 PREPRINT

## A Transportable High-Resolution Gamma-Ray Spectrometer and Analysis System Applicable to Mobile, Autonomous or Unattended Applications

W.M. Buckley K.W. Neufeld

This was prepared for submittal to the Institute of Nuclear Materials Management Annual Meeting Palm Desert, California July 9-12, 1995



### **DISCLAIMER**

Portions of this document may be illegible in electronic image products. Images are produced from the best available original document.

# A TRANSPORTABLE HIGH-RESOLUTION GAMMA-RAY SPECTROMETER AND ANALYSIS SYSTEM APPLICABLE TO MOBILE, AUTONOMOUS OR UNATTENDED APPLICATIONS

William M. Buckley, Computer Systems and Applications Division and Kenneth W. Neufeld, Isotope

Sciences Division, Lawrence Livermore National Laboratory, Livermore, California, USA

#### **ABSTRACT**

The Safeguards Technology Program at the Lawrence Livermore National Laboratory is developing systems based on a compact electromechanically cooled high-purity germanium (HPGe) detector. This detector system broadens the practicality of performing high-resolution gamma-ray spectrometry in the field. Utilizing portable computers, multi-channel analyzers and software these systems greatly improve the ease of performing mobile high-resolution

gamma-ray spectrometry. Using industrial computers, we can construct systems that will run autonomously for extended periods of time without operator input or maintenance. These systems can start or make decisions based on sensor inputs rather than operator interactions. Such systems can provide greater capability for wider domain of safeguards, treaty verification applications, and other unattended, autonomous or in-situ applications.

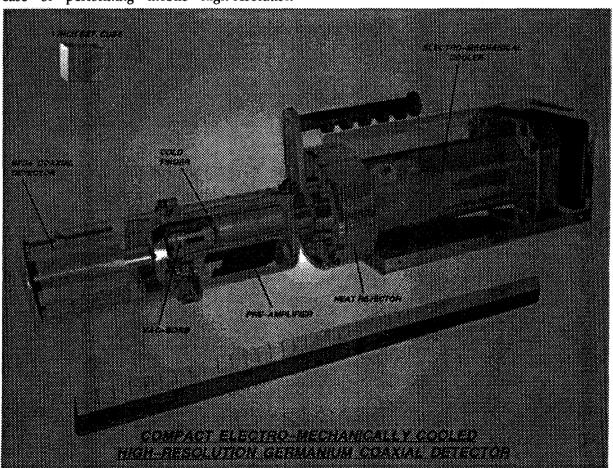


Figure 1



#### INTRODUCTION

The use of germanium detectors in applications high-resolution requiring or spectrometry is widespread. There are a number of applications, growing in importance, for which high-resolution x- or γ-ray spectrometry would be very useful, but is not considered practical. This is primarily because the cooling requirements of the germanium detector create logistic and/or technical constraints that limit the applicability of germanium detectors in certain situations. Kenneth Neufeld and Wayne Ruhter of the Isotope Sciences Division at LLNL, with support from DOE's Office of Research and Development (NN-20), have developed an electro-mechanically cooled germanium detector that obviates most of those constraints. This opens a number of applications to solutions high-resolution on based Xor y-ray spectrometry.

For portable or field applications, the level of portability is increased with the cryo-cooled HPGe detector because there is no need to procure sources of LN<sub>2</sub>. For unattended applications using a germanium detector without our cryo-cooler, either a source of LN<sub>2</sub> and technical support for filling or tending an automated fill system, or technical support for an existing commercial refrigeration system would have to be available. Additionally, for some unattended (or in-situ) applications venting of the nitrogen boil-off could be a problem.

Software for portable or unattended applications has some different requirements than data acquisition and analysis software designed for laboratory use by scientists.

For portable applications, simplicity and ease of use and calibration are a high priority. Intelligent data acquisition that quality assures the data in near real-time and self-diagnosing analysis software improve quick assessment of the adequacy of field measurements.

Unattended applications are also improved by the features listed in the preceding paragraph. They also need software that requires no operator intervention or maintenance, can adapt to some situations and report other off-normal situations, and make operational and analysis decisions based on sensor inputs rather than operator inputs.

#### **ELECTRO-MECHANICAL COOLING**

There are several technologies that are alternatives to liquid cooling. High pressure gas systems share two of the limitations of liquid cooling in that a source of gas need to be require and they venting. available Conventional large-scale electro-mechanical coolers are bulky, microphonic and cannot be expected to run for more than a few months without maintenance. Stirling cycle cryo-coolers offer size and power consumption advantages, but are also microphonic and can only be expected to run for a few months.

Refrigeration advances, driven by infrared imaging applications, are available with small packages and longer anticipated lifetimes (~10 years). The microphonics are still an issue and have been addressed several different ways. Two passive techniques are employing additional mass to absorb the vibration or using complicated mounting schemes to decouple the vibration. One can also actively cancel the vibration. This is the technique we are using.

We are using a Sunpower cryo-cooler. The specific advantages of this cooler result primarily from the gas-bearing design of the cold-head which improves reliability, vibration and lifetime. This cooler has an integrated counterbalance mass and electronics to perform high-speed vibration control using DSP (digital signal processing) technology (see Figure 2). We have achieved a significant reduction in vibration with overall acceleration levels reduced from greater than 1 g to ~1-10 mg. The straightforward measure effectiveness of the vibration cancellation is the detector resolution. This shown in performance section in Table 1.

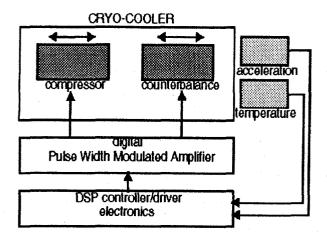


Figure 2. Active Vibration Control

#### **SYSTEMS DESIGN**

Portable, unattended measurement systems have many common requirements. Size, weight, and power consumption are important to portable, most embedded and some unattended applications. Long lifetime and reliability are important to unattended and desirable for portable applications. Computer controlled multi-channel analyzer (MCA) and analog electronics are necessary for unattended systems and desirable for most others so that calibration can be automated and the system can adapt easily to changes in the samples or sampling environment.

Current MCA hardware that meets the above requirements include the *InSpector* from Canberra Nuclear Products Group, the *SpectrumMaster 92X<sup>TM</sup>* and *Nomad<sup>TM</sup>* from EG&G Ortec, and the *M*<sup>3</sup>CA from Aquila Technologies/LANL.

There is also considerable overlap in software requirements. Unattended and some portable systems require autonomous operation. Autonomous systems will not have a user interface, except perhaps for a diagnostic mode. They will make operational and analysis decisions based on external sensor values or analysis of the spectral data. They also need to be able to monitor their environment (power, temperature, detector performance, and facility,

package or sensor integrity) to determine the viability of measurements.

Because of distractions and other limitations of field measurements, operator attended systems need to have a simple and direct user interface and straightforward operation. They may have many of the decision-making capabilities of autonomous systems, but can express them as recommendations or notices to the operator. Operators can have a wide range of technical backgrounds. The instrument needs to assist the operator by automatically changing suggesting changes to the measurement parameters, when possible, and displaying notifications or expert suggestions to the operator in an easy to understand form. This will decrease the setup time for data acquisition, reduce the need for operator training, and improve operation of the system for assurance of spectral data quality and results. The objective is to improve the quality of gamma-ray spectral data by using computer-controlled electronics and software that monitors the quality of the data in real-time to automatically modify measurement parameters or to notify the operator to change the measurement conditions. These 'intelligent' features will enable operators have portable instruments for field measurements that can obtain reliable and consistent information in a wide variety of conditions.

All fielded systems benefit from fail-soft operation (no system hangs or application crashes without an automatic restart). This feature is essential for unattended systems.

Analysis software requirements vary with the application and transparency or other constraints. We are building an analysis architecture that can be adapted to a wide variety of analysis applications.  $MGA++_{1,3}$  is designed from a variety of modules or tools that can be assembled on the client-server model. This model requires support for multi-tasking. This eliminates  $MS-DOS^{TM}$  and also  $Windows^{TM}$  as operational computing environments.  $Windows~95^{TM}$ ,  $Windows~NT^{TM}$ ,  $Uinix^{TM}$  and  $OS/2^{TM}$  remain as options for small systems.

#### **DETECTOR SYSTEM SPECIFICATIONS**

Size length 56 cm and diameter 13.7 cm (for LEGe)

Weight less than 6.8 kg (detector and cryo-cooler)

#### Power Requirements

consumes 37-97 watts

(8-12 hours of battery operation with 11.4 kg Ni\_Cd batteries)

#### Cooling Capability

4.25 watts of lift @ 77°K, cool-down for a LEGe ~3-4 hours and cool-down for a 50% HPGe ~ 6-8 hours

#### LEGe DETECTOR SYSTEM PERFORMANCE

#### Durability

continuous operation, expected Mean-Time-To-Failure (MTTF) is 5-10 years

prototype system has operated more than 5000 hours, through more than 200 power and temperature cycles

#### Temperature Stability

± 0.5°K at 78°K

#### Resolution,

Isotope	IN cooled	EM Cooled	FM Cooled
12010115		LVACOMEN	•
	deB	ileb	trield
	raricalithras.	cus insessent	eus manneurs
<sup>241</sup> AM			
59 keV	410	450	550
<sup>57</sup> Co	· · · · · · · · · · · · · · · · · · ·		
122 keV	523	570	720

[FWHM (eV) with amplifier shaping time of 4 µs]

Table 1.

#### Isotopic Measurement Performances

Results of analysis of one hour measurement of PIDIE#5 reference standard using MGA<sub>2</sub> code. Data was taken with a LN2-cooled LEPS and portable electro-mechanically cooled LEGe detectors.

	LEPS (FWHM 534 eV @ 122 keV)		LEGe_PCC (FWHM 723 eV @ 122keV)	
	Weight Percent	% Error	Weight Percent	% Extra
**Pu	0.1303	1. <i>7</i> 5	0.1235	1.49
<sup>19</sup> Pu	75.46	0.29	75.51	0.23
<sup>10</sup> Pu	21.56	0.91	21.57	0.71
<sup>38</sup> Pu	2.001	0.76	1.962	0.54
"Pu	0.8494	(10)	0.8334	(10)
**Am	1.872	0.98	1.848	0.71

Table 2.

The results in the table above indicate that there is no significant impact on the isotopic analysis results from using the cryo-cooled detector.

#### ONGOING WORK

To widen the practical domain of application for this technology, the cost of long-life expectancy electro-mechanical cryo-coolers and their supporting electronics must be reduced. This is being pursued through ongoing LLNL development and through commercialization efforts. We will continue development of verification analysis software, such as our NELA<sub>6</sub> or PU600<sub>8</sub> codes, or advanced analysis software such as MGA++ 1.3 that facilitates unattended operation.

Development of different detector configurations are under development or being considered. Integration of the driver/controller electronics into the detector/cooler package is desirable but will require a VLSI implementation of the current electronics. Integration of the multi-channel analyzer into the detector/cooler package is also being pursued. Towards this end we are evaluating the LANL M<sup>3</sup>CA. From the experience in optimizing the active vibration

control for the LEGe and the preliminary work on the COAX HPGe, there is substantial engineering effort remaining in perfecting generalized electromechanically cooled germanium detectors.

Sampling conditions and shielding constraints for transportable applications need improved peak-to-compton ratios. Towards this end we are considering composite configurations using co-cooled HPGe and BGO detectors in a Compton suppression configuration

#### **SUMMARY**

Our electro-mechanically cooled HPGe detector can operate for extended periods and at a high enough performance level to allow analysis of the 100 keV regions by MGA and MGAU. This broadens the practicality of high-resolution xand -ray spectrometry into new safeguards, nonproliferation, arms-control, environmental and applications. The emergency response applicability will broaden further with reductions in size, weight and cost that should occur as a result of commercialization.

Unix ™ is a trademark of Unix Systems
Laboratories, Inc., OS/2™ is a trademark of IBM,
Inc., MS-DOS™, Windows NT™, Windows 95™
and Windows™ are trademarks of Microsoft,
Inc., and SpectrumMaster 92X™ and Nomad™
are trademarks of EG&G Ortec

#### **REFERENCES**

- (1) Advanced Concepts for Gamma-Ray Isotopic Analysis and Instrumentation; W.M. Buckley and J.B. Carlson; Institute for Nuclear Material Management Annual Meeting, Naples, Florida, Summer 1994, UCRL-JC-116145, 35th Annual Meeting Proceedings, 610(23).
- (2) MGA: A Gamma-Ray Spectrum Analysis Code for Determining Plutonium Isotopic Abundances, Volume 1, Methods and Algorithms, R. Gunnink, 1990, UCRL-LR-103220, Vol.1.

- (3) Intelligent Self-Configuring Client-Server Analysis Software for High-Resolution X and Gamma-Ray Spectrometry; William M. Buckley and Joseph B. Carlson; Institute for Nuclear Material Management Annual Meeting, Palm Desert, California, Summer 1995, UCRL-JC-119667.
- (4) Gamma-Ray Spectral Analysis
  Software Designed for Extreme Ease of
  Use or Unattended Operation; W.M.
  Buckley, J.B. Carlson, and W.A. Romine;
  Institute for Nuclear Material Management
  Annual Meeting, Scottsdale, Summer
  1993, UCRL-JC-112770, 34th Annual
  Meeting Proceedings, 691(22).
- (5) Portable Electro-Mechanically Cooled High-Resolution Germanium Detector; K.W. Neufeld and W.D. Ruhter; 17th ESARDA Sysmposium, Aachen, Germany, May 1995, UCRL-JC-118973.
- (6) A Gamma-Ray Verification System for Special Nuclear Material; R.G. Lanier, W.M. Buckley, A.L. Prindle and A.V. Friensehner; Institute for Nuclear Material Management Annual Meeting, Naples, Florida, Summer 1994, UCRL-JC-116387, 35th Annual Meeting Proceedings, 676(23).
- (7) Record of Invention. DOE Docket No. S-78,433 RL-12156, LLNL Invention Disclosure IL-9160 Electro-Mechanically Cooled High-Purity Germanium Gamma-Ray Detector.
- (8) Plutonium Gamma-Ray Measurements for Mutual Reciprocal Inspections of Dismantled Nuclear Weapons; Z.M. Koenig, Joseph B. Carlson, D. Clark and T.B. Gosnell; Institute for Nuclear Material Management Annual Meeting, Palm Desert, California, Summer 1995.

This work performed under the auspices of the U.S. Department of Energy by the Lawrence Livermore National Laboratory under Contract W-7405-Eng-48 and supported, in part, by the U.S. Department of Energy Office of Safeguards and Security (NN-50) and Office of Research and Development (NN-20).