

# Prediction of drug solubility in ethanol-ethyl acetate mixtures at various temperatures using the Jouyban-Acree model

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The profile of twenty-six solubility data sets in ethanol-ethyl acetate mixtures at various temperatures were reproduced using a trained version of the Jouyban-Acree model. The mean percentage deviation between predicted and observed solubilities was 13.1%. The maximum solubility ( $\log X_{m,max}$ ) in the mixed solvent system and the corresponding solvent composition ( $f_{1,max}$ ) were also predicted by the model. The overall average error of  $\log X_{m,max}$  was  $0.07 \pm 0.04$  in logarithmic scale and for  $f_{1,max}$  was  $0.07 \pm 0.07$ , which is equal to 7% when solvent composition is expressed as volume percentage of the cosolvent.

**Key words:** Solubility prediction – Maximum solubility – Optimized solvent composition – Jouyban-Acree model – Ethanol-ethyl acetate.

Solubilization of a low soluble drug/drug candidate using a miscible cosolvent is the most common technique to increase solubility and is still a challenging subject in pharmaceutical area. In addition to experimental efforts, a number of computational methods have been presented to calculate the solubility in mixed solvents. Most of these models have been reviewed in a recent paper and consider a single phenomenon, i.e. solubility of a solute in mixed solvents, the question raised was; why are there numerous models to represent a phenomenon? To address this point, a number of approaches are discussed and a unified cosolvency model has been derived using algebraic manipulations [1]. Previous results showed that the Jouyban-Acree model (formerly known as the combined NIBS/Redlich-Kister model) was the most accurate model among similar algorithms [2]. The model was able to represent the solubility of structurally related drugs [3], the chameleonic effect [4], solubility of drugs at various temperatures [4], solubility of polymorphs [5] and solubility of ionizable compounds such as amino acids [6] and electrolytes [7] in mixed solvents. The model is also able to predict the solubility of drugs in ternary solvents based on the model constants computed from binary solvent data [8]. The main drawback of the model is its constant terms that require a number of experimental data points to compute the numerical values of these constants. To address this limitation, a trained version of the Jouyban-Acree model was presented to predict the solubility of drugs in water-dioxane mixtures at various temperatures. Using the trained version, only two solubility data points in neat water and dioxane are required to predict the solubility of a drug in the mixtures and the percentage deviation (%D) of the predicted data sets was 27% [9]:

$$\%D = \frac{100}{N} \sum \frac{|X_m^{Predicted} - X_m^{Observed}|}{X_m^{Observed}}$$

In this communication, a general trained model is presented to predict the solubility of drugs in non-aqueous mixture and its capability of predicting the maximum solubility in the binary mixture ( $\log X_{m,max}$ ) and the corresponding solvent composition ( $f_{1,max}$ ) is checked. The latter two figures are highly demanded in drug discovery studies where a suitable solubilization medium is investigated usually by trial and

error. In order to provide better solubilization solvent to prepare liquid formulations and/or desolubilization solvent system for crystallization of drugs, mixed solvent systems are often used. It is obvious that any computational method for predicting solubility in mixed solvents is a great tool for replacing experimental trial and errors or even reducing the number of required experiments. Although ethanol-ethyl acetate mixtures are not used in drug formulations, the mixtures are employed in many cosolvency studies as a model solvent system.

The Jouyban-Acree model [8, 10] is:

$$\ln X_m = f_1 \ln X_1 + f_2 \ln X_2 + f_1 f_2 \sum_{i=0}^2 A_i (f_1 - f_2)^i \quad \text{Eq. 1}$$

where  $X_m$  is the mole fraction solubility of the solute in solvent mixture,  $f_1$  and  $f_2$  are the fractions of solvents 1 and 2 in the absence of the solute,  $X_1$  and  $X_2$  denote the mole fraction solubilities in solvents 1 and 2, respectively, and  $A_i$  are the model coefficients. Subscript 1 of  $f$  and  $X$  terms represent the fraction of solvent and solute solubility in solvent with higher solubility and for all solvent systems  $X_1 > X_2$ . As examples, for the solubility of caffeine in ethanol-ethyl acetate, ethyl acetate is the solvent 1 and ethanol is solvent 2, whereas for the solubility of paracetamol in ethanol-ethyl acetate, ethanol is the solvent 1 and ethyl acetate is the solvent 2. As indicated above, the applicability of the model was also extended to calculate the solubility of drugs in binary solvents at various temperatures [4] as:

$$\ln X_{m,T} = f_1 \ln X_{1,T} + f_2 \ln X_{2,T} + \left( \frac{f_1 f_2}{T} \right) \sum_{i=0}^2 J_i (f_1 - f_2)^i \quad \text{Eq. 2}$$

where  $X_{m,T}$ ,  $X_{1,T}$  and  $X_{2,T}$  are the solubility of the solute in solvent mixture, solvents 1 and 2 at temperature (T, K) and  $J_i$  are the model constants.

The available solubility data of drugs in ethanol-ethyl acetate mixtures at various temperatures (26 sets) taken from the literature [11-17] were fitted to Equation 2 and the trained model is:

$$\ln X_{m,T} = f_1 \ln X_{1,T} + f_2 \ln X_{2,T} + \left( \frac{f_1 f_2}{T} \right) [382.987 + 125.663(f_1 - f_2) + 214.579(f_1 - f_2)^2] \quad \text{Eq. 3}$$

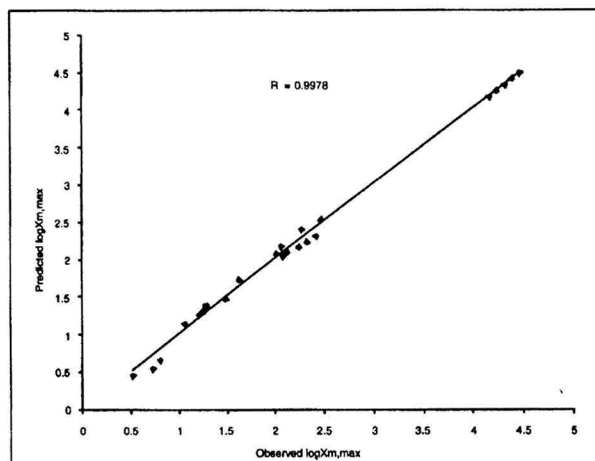


Figure 1 - Plot of the predicted  $\log X_{m,\max}$  (by Equation 3) versus observed  $\log X_{m,\max}$  of drugs studied ( $n = 26$ ) and the correlation coefficient.

Then the solubility of drugs was predicted using Equation 3 and %D was computed. The minimum (3.0) and maximum (32.9) %Ds were observed for caffeine in ethyl acetate-ethanol mixtures at 35°C and salicylic acid in ethanol-ethyl acetate at 25°C, respectively, and the overall %D ( $\pm$  SD) was  $13.1 \pm 8.1$ .

The minimum (0.01) and maximum (0.17) absolute error (AE = |Predicted-Observed|) for  $\log X_{m,\max}$  were observed for phenacetin data in ethyl acetate-ethanol mixtures at 25°C and salicylic acid in ethanol-ethyl acetate mixtures at 25°C, respectively, and the overall AE ( $\pm$  SD) was  $0.07 \pm 0.04$ . Figure 1 showed the predicted  $\log X_{m,\max}$  versus observed values for the twenty-six data sets studied. A high correlation coefficient ( $R = 0.9978$ ) revealed that the model provides accurate predictions. The minimum, maximum and overall AE ( $\pm$  SD) values for AE of  $f_{1,\max}$  were 0.01 (for niflumic acid in ethyl acetate-ethanol mixtures at 25°C), 0.26 (salicylic acid in ethanol-ethyl acetate mixtures at 25°C) and  $0.07 \pm 0.07$ , respectively.

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In conclusion, the proposed model was capable of providing accurate predictions for the solubility of drugs in ethanol-ethyl acetate mixtures at various temperatures and the required information is the solubility of drugs in neat solvents which is usually available from the early stage of drug discovery studies.

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## MANUSCRIPT

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