# DATA CALL SUPPLEMENT FOR JOINT CROSS SERVICE GROUP - SA-ALC DEPOT MAINTENANCE

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# DATA CALL SUPPLEMENT FOR JOINT CROSS SERVICE GROUP-DEPOT MAINTENANCE

This supplement is designed to facilitate the cross service analysis required of the 1995 Base Realignment and Closure (BRAC-95) process. It requests data in a standardized format that will be used by the Joint Cross Service Group-Depot Maintenance (JCSG-DM) to develop closure and realignment alternatives to be given to the Military Departments for their analysis and final recommendations. The JCSG-DM Data Call consists of two sections, one for capacity measurements and a second measuring "measures of merit". This Data Call has been formatted to assist the preparer in providing the required information with the minimum amount of effort. If questions arise, contact your Military Department BRAC-95 office for clarification.

#### Notes in the context of this data call:

1. Base your responses on workload as programmed for your activity. Unless otherwise specified, use workload mixes as programmed in the FYDP.

2. Direct Labor Hours (DLH) is the common unit of measure unless specifically noted otherwise in the question.

3. Information requested in this supplement may duplicate data requested by BRAC 95 data calls from the individual Military Departments. If this occurs, read both questions carefully to ensure that they are in fact asking for identical information, and if that is the case, transfer information from one data call to the other.

4. These questions should be passed up and down the chain of command without editing or rewriting. This standardized data call is designed to support an auditable process by having each activity (regardless of Military Department assigned) respond to the same question.

5. "Core" capability calculations are to be performed in accordance with Office of the Under Secretary of Defense (Logistics) Memorandum dated November 15, 1993 (Subject: Policy for Maintaining Core Depot Maintenance Capability).

6. Capacity and utilization index calculations will be performed in accordance with the Defense Depot Maintenance Council approved update to DoD 4151.15H (Depot Maintenance Capacity/Utilization Index Measurement) dated December 5, 1990.

7. All calculations will assume a one shift, 40 hour work week.

8. Workload, capabilities, and capacities will be measured by commodity groups. A detailed breakout of the JCSG-DM commodity groups is contained in the following box. Insert the commodity groups applicable to your depot maintenance activity into the tables whenever a specific break out is requested by the question. Individual Military Departments in their Service specific data calls, may measure data in different commodity groups or categories, but for the Joint Cross Service analysis, these commodity groups must be utilized.

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9. Data will be amounts as of the end of the applicable fiscal year.

#### Commodity Groups List FOR OFFICIAL USE ONLY

- 1. Aircraft Airframes:
- a. Rotary
- b. VSTOL
- c. Fixed Wing
  - (1) Transport / Tanker / Bomber /
  - (2) Command and Control
  - (3) Light Combat
  - (4) Admin / Training
- d. Other
- 2. Aircraft Components
  - Dynamic Components Aircraft Structures Hydraulic/Pneumatic Instruments Landing Gear Aviation Ordnance Avionics/Electronics APUs Other
- Engines (Gas Turbine) Aircraft Ship Tank Blades / Vanes (Type 2)
- 4. Missiles and Missile Components Strategic Tactical / MLRS
- 5. Amphibians Vehicles Components (less GTE)
- Ground Combat Vehicles Self-propelled Tanks Towed Combat Vehicles Components (less GTE)
- Ground and Shipboard Communications and Electronic Equipment Radar

Radio Communications Wire Communications Electronic Warfare Navigational Aids Electro-Optics / Night Vision Satellite Control / Space Sensors

- 8. Automotive / Construction Equipment
- 9. Tactical Vehicles Tactical Automotive Vehicles Components

 10. Ground General Purpose Items FOR OFFICIAL USE ONLY Ground Support Equipment (except aircraft)
 SA-ALCSmall Arms / Personal Weapons
 23/02/95Munitions / Ordnance Ground Generators

Other

# JOINT CROSS SERVICE - DEPOT MAINTENANCE

# Table of Acronyms

Cost per Direct Labor Hour
Thousands of Dollars
Administrative; administration
Air Installations Compatible Use Zone
Annual Operating Cost (dollars)
Category Code Number
Defense Business Operating Fund
Direct Labor Hour
Department of Defense
Explosive Safety Quantity Distance
Foreign Military Sales
Fiscal Year
Future Year Defense Plan
Gas Turbine Engines
Hazardous Electronic Radiation - Fuels
Hazardous Electronic Radiation - Ordnance
Hazardous Electronic Radiation - Personnel
Joint Cross Service Group - Depot Maintenance
Thousands of Square Feet
Plant Replacement Value
Research and Development
Real Property Maintenance
Square Feet
Wage Grade

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# DATA CALL SUPPLEMENT FOR JOINT CROSS SERVICE GROUP - DEPOT MAINTENANCE

#### CAPACITY

#### 1. Capacity Utilization

1.1 Calculate the capacity index for the commodity groups applicable to depot maintenance work at your activity. Provide your answers expressed in direct labor hours (DLHs) in Table 1.1.a by commodity groups for the Fiscal Years requested.

COMMODITY GROUP	INDEX (DLHs)				
GROOM	FY 1995	FY 1996	FY 1997	FY 1998	FY 1999
(1C1) Acft, Fixed - Transport (C-5)	1495932	1,542,093	1,544,089	1,657,957	1,573,488
(1C4) Acft, Fixed - Trainer (T-38)	524781	387,923	294,203	122,209	105
(2B) Acft Comp - Acft Structure	114,909	93,049	81,058	89,521	90,441
(2C) Acft Comp - Hydraulic/Pneudraulic	2,557	2,900	2,860	3,197	3,525
(2D) Acft Comp - Instruments	12,095	13,811	9,727	13,297	12,496
(2E) Acft Comp - Landing Gear	6,493	6,333	7,805	8,063	8,297
(2G) Acft Comp - Avionics/Electronics	122,728	119,028	124,756	96,722	97,274
(2H) - Acft Comp - APUs	299,783	292,218	307,243	287,709	288,076
(2I) Acft Comp/Other	219460	234785	247002	265062	287674
(2J) Manuf/Fabrication	295301	297755	423064	411738	417010
(3A) Engines (GTEs) - Acft	4,773,595	4,947,819	5,049,301	4,985,091	5,000,818
(4A) Missiles- Strategic - Nuclear	104,118	107,017	107,000	108,711	108,734
(10C) Ground Gen/Purp - Munitions/Ordnance	2,435	2,416	3,150	3,029	3,003

### Table 1.1.a: Capacity Index



(12A) S/W - Tactical	21066	19013	20231	20016	20240
Systems					
(12B) S/W - Spt Eqt	151,693	179,518	186,361	202,113	207,414
(13C) Spec Interest	635,095	651,441	650,372	680,998	684,940
Item - TMDE Eqt					
TOTAL	8,782,041	8,897,119	9,058,222	8,955,433	8,803,535



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#### 1. Capacity Utilization, continued

1.2 Calculate the utilization index for the commodity groups applicable to depot maintenance work at your activity. Provide your answers expressed as a percentage (%) in Table 1.2.a by commodity groups for the Fiscal Years requested.

COMMODITY GROUP	INDEX (%)				
	FY 1995	FY 1996	FY 1997	FY 1998	FY 1999
(1C1) Acft, Fixed -	84	65	47	51	52
Transport (C-5)					
(1C4) Acft, Fixed -	66	88	78	43	88
Trainer (T-38)	<u> </u>				
(2B) Acft Comp - Acft	71	61	58	60	63
Structure					·····
(2C) Acft Comp -	96	88	87	95	96
Hydraulic/Pneudraulic					
(2D) Acft Comp -	64	57	56	54	54
Instruments					
(2E) Acft Comp -	70	66	53	57	55
Landing Gear					
(2G) Acft Comp -	90	81	88	81	81
Avionics/Electronics					******
(2H) Acft Comp - APUs	60	55	55	51	51
(2I) Acft Comp - Other	80	76	71	67	65
(2J) Manuf/Fabrication	43	41	40	37	36
(3A) Engines (GTEs) -	79	74	69	68	68
Acft					
(4A) Missiles- Strategic	98	92	97	94	92
- Nuclear					
(10C) Ground	99	93	98	95	93
Gen/Purp -					
Munitions/Ordnance					
(12A) S/W - Tac Sys	122	98	83	81	79
(12B) S/W - Spt Eqt	96	92	84	88	86
(13C) Spec Interest	74	69	70	70	70
Item - TMDE Eqt					
TOTAL	78	72	65	64	64

Table 1.2.a:	Utilization Index
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#### 1. Capacity Utilization, continued

**1.3** Assuming (a) the current projected total workload remains as assigned; (b) that sufficient production demand is available to justify maximum hiring, with no significant investment in capital equipment; and (c) no major Military Construction additional to that already approved and funded: what is the maximum extent to which operations, by commodity group, could be expanded for depot maintenance work at your activity, based on the current and future planned workload mixes? Please provide your response in the absolute maximum number of direct labor hours (DLHs).

COMMODITY GROUP	INDEX (DLHs)				
	FY 1995	FY 1996	FY 1997	FY 1998	FY 1999
(1C1) Acft, Fixed - Transport (C-5)	3250896	3250896	3250896	3250896	3250896
(1C4) Acft, Fixed - Trainer (T-38)	795123	795123	795123	795123	795123
(2B) Acft Comp - Acft Structure	161844	161844	161844	161844	161844
(2C) Acft Comp - Hydraulic/Pneudraulic	3672	3672	3672	3672	3672
(2D) Acft Comp - Instruments	24230	24230	24230	24230	24230
(2E) Acft Comp - Landing Gear	15085	15085	15085	15085	15085
(2G) Acft Comp - Avionics/Electronics	141768	141768	141768	141768	141768
(2H) Acft Comp - APUs	558624	558624	558624	558624	558624
(2I) Acft Comp - Other	442575	442575	442575	442575	442575
(2J) Manuf/Fabrication	1057660	1057660	1057660	1057660	1057660
(3A) Engines (GTEs) Acft	7317828	7317828	7317828	7317828	7317828
(4A) Missiles- Strategic - Nuclear	199618	199618	199618	199618	199618
(10C) Ground Gen/Purp - Munitions/Ordnance	5544	5544	5544	5544	5544
(12A) S/W - Tac Sys	25620	25620	25620	25620	25620
(12B) S/W - Spt Eqt	23020	23020	23020	23020	23020
(13C) Spec Interest Item - TMDE Eqt	978486	978486	978486	978486	978486

#### Table 1.3.a: Maximum Potential Capacity



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TOTAL	15219752	15219752	15219752	15219752	15219752



#### CAPACITY

#### **Plant Replacement Value** 2.

What is the estimated Plant Replacement Value (PRV) as of the end of each Fiscal Year 2.1 of your depot maintenance activity expressed in thousands of dollars (\$K) as a function of the facilities and equipment? Provide your answer in Table 2.1.

PRV	\$ K				
	FY 1995	FY 1996	FY 1997	FY 1998	FY 1999
Facilities	687,332	703,210	719,665	736,145	753,150
Equipments	712,013	732,791	754,955	777,119	800,668
TOTAL	1,399,345	1,436,001	1,474,620	1,513,264	1,553,818





### CAPACITY

#### 3. Programmed Workload

3.1 Given the current configuration and operation of your activity, provide the programmed depot level workload by commodity group in Tables 3.1.a and 3.1.b. Express your answer in both dollars (*§*K) and direct labor hours (DLH) for the Fiscal Years requested.

COMMODITY GROUP			\$ K		
	FY 1995	FY 1996	FY 1997	FY 1998	FY 1999
(1C1) Acft, Fixed - Transport (C-5)	121,932	107,373	82,297	99,455	91,440
(1C4) Acft, Fixed - Trainer (T-38)	21,405	21,879	15,127	3,502	5
(2B) Acft Comp - Acft Structure	4,844	4,083	3,728	3,967	4,274
(2C2) Acft Comp - Hydraulic/Pneudraulic	180	196	213	232	264
2D Acft Comp - Inst	938	994	845	924	887
(2E) Acft Comp - Landing Gear	555	520	527	584	598
(2G) Acft Comp - Avionics/Electronics	17,050	13,472	17,451	10,540	11,303
2H Acft Comp-APUs	17,970	18,365	18,012	18,005	18,079
(2I) Acft Comp - Other	8,857	8,679	8,588	8,701	8,817
(2J) Mfg & Fabrication	5,766	6,219	7,688	7,492	7,501
(3A) Engines (GTEs) - Acft	709,666	752,053	767,214	799,313	775,775
(4A) Missiles- Strategic - Nuclear	6,736	6,675	7,164	7,181	7,193
(10C) Ground Gen/Purp - Munitions/Ordnance	151	145	203	193	191
(12A) S/W - Tactical	1,315	1,332	1,273	1,274	1,274
(12B) S/W - Spt Eqt	12,073	14,008	13,773	13,779	13,830

Table 3.1.a:	Programmed	Workload
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(13C) Spec Interest	36,642	36,729	37,127	37,597	37,924
Item - TMDE Eqt					
TOTAL	966,080	992,722	981,230	1,012,759	979,355

COMMODITY DLHs							
COMMODITY GROUP							
GRUUP	FY 1995	FY 1996	FY 1997	FY 1998	FY 1999		
					······		
(1C1) Acft, Fixed -	1,259,851	1,005,992	730,532	852,596	821,402		
Transport (C-5)	249 564	240 712	220 594	50.044	00		
(1C4) Acft, Fixed - Trainer (T-38)	348,564	340,712	230,584	52,244	92		
(2B) Acft Comp -	81,144	56,325	47,274	53,577	56,665		
Acft Structure	01,144	50,525	-7,27-	55,577	50,005		
(2C) Acft Comp -	2,455	2,565	2,499	3,047	3,387		
Hydraulic/Pneudraulic	_,	<b>_,</b> 000	2,122	5,017	5,507		
(2D) Acft Comp -	7,718	7,847	5,411	7,133	6,692		
Instruments					,		
(2E) Acft Comp -	4,532	4,209	4,164	4,570	4,574		
Landing Gear							
(2G) Acft Comp -	110,269	96,285	109,958	78,563	78.565		
Avionics/Electronics							
(2H) Acft Comp -	179,543	159,335	168,357	147,747	147,747		
APUs							
(2I) Acft Comp -	303,095	302,182	343,071	331,840	340,031		
Other	106 777		160.006	1 5 2 2 2 2			
(2J) Mfg &	126,775	122,719	168,236	153,309	152,036		
Fabrocation	2 702 072	2 (64 720	2 404 121	2 204 225	2 205 521		
(3A) Engines (GTEs) - Acft	3,793,072	3,664,729	3,494,121	3,394,225	3,395,521		
(4A) Missiles-	102,231	98,733	103,973	102,145	99,937		
Strategic - Nuclear	102,231	20,735	105,575	102,145	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
(10C) Ground	2,416	2,248	3,096	2,880	2,792		
Gen/Purp -	, , ,	, -	-,	,,			
Munitions/Ordnance							
(12A) S/W - Tactical	25,773	18,608	16,776	16,181	15,909		
(12B) S/W - Spt Eqt	145,542	164,826	156,537	178,731	177,415		
(13C) Spec Interest	472,891	448,011	452,719	477,926	477,618		
Item - TMDE Eqt							
TOTAL	6,839,096	6,372,607	5,869,072	5,703,405	5,628,347		

#### Table 3.1.b: Programmed Workload



NOTE 1: Small discrepancies in the total may occur due to rounding.



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### CAPACITY

#### 4. Service Centers of Excellence

4.1 If your activity has been designated as a Service Center of Excellence for any of the commodity groups, please identify them below.

a. SA-ALC is the Air Force Center of Excellence for Aircraft Engines and Engine-Related workloads. State-of-the-art inspections, repair and test technologies to ensure engine availability, safety, reliability and quality are all functions of SA-ALC's effort at maintaining engine excellence. Programs planned for the near future will keep SA-ALC on the leading edge of aircraft engine technology. Programmed production data for FY93, showing direct labor efficiency (DLE), follows:

The SA-ALC is also the Center of Excellence for the repair of *Engine-Related Exchangeables*. A major factor in our performance excellence is the vast industrial complex in which tasks are accomplished. A modern facility, it is complete with precision tooling and state of the art equipment, secured with on-site fire and police protection, and staffed with trained, experienced, dedicated craftsmen. SA-ALC has, on site, every link in the repair chain and is constantly striving to make each link stronger. Finally, SA-ALC plans to continue to set the standard of excellence for others to follow throughout the future.

# PROGRAMMED COMPONENTS PRODUCED IN FY93: 63,724 FY93 DPAH: 2,595,785 FY93 DPSH: 2,414,080 DLE: 93%

#### - INDUSTRIAL FACILITY UPGRADES SINCE FY88

-- Our large facility encompasses 13 modern buildings and each one has automated sprinkler systems. The **majority** of our 1.2 million square feet of repair and overhaul complex is environmentally controlled. The 651st Air Base Group provides police and security, while the on-base fire department is less than five minutes from our outermost structure. Every shop contains the right combinations of precision tooling and equipment. This totally self-contained complex is a forerunner in the demanding aerospace engine industry.

1) **Phase II of Retirement for Cause (RFC) Facility** - Construction increased floor space by 3,000 square feet to accommodate mission required Eddy Current inspection system. The upgrade houses 18 additional inspection stations bringing the system to a total of 25 stations, each capable of inspecting all existing F100 engine parts, and will be able to inspect the critical rotating parts of the advanced F100-229 engine planned for future workload.

2) Vertical Assembly/ Disassembly Engine Elevators - This maintenance upgraded 12 pits, providing our craftsmen the equipment to vertically assemble/disassemble F100 engines, rather than using the horizontal assembly/ disassembly. This frees up floor space on the shop floor, provides maximum safety for employees by enabling them to always work at floor level, and reduces risk of damage to the engine. Because the engine is more accessible to technicians at any one time, and because 'hard-to-reach' areas have been eliminated, engine productivity has been increased.

3) Dust Collectors for Plating and Mechanical Cleaning - The 'wet scrubber' concept for removing dust from the work environment has been replaced with an efficient, environmentally safe dry cartridge filtration system. The improved dry cartridge system is completely pneumatic with no mechanical parts to water. The dust is collected and transported through pneumatic tubes to a central location, protecting the work environment for the craftsmen and expensive assets and material.

4) Loading Docks - Before the addition of this new drive-through facility, loading and unloading was done outside without benefit of a covered facility. Material was moved as needed by forklift across the shop floor and through congested work areas. Now, with the upgrade in place, shipping/receiving of assets and material is done in an area protected from the elements and away from heavy personnel traffic. The docks are weatherproofed, providing parts protection and employee safety.

5) **Production Mezzanine** - This addition of mezzanine work space opened up an area for bench work which, in turn, makes additional space available for heavy equipment on the floor level of the shop. The added 3400 square feet of work space is used for blending/polishing of F100 engine components.

#### - NEW REPAIR TECHNOLOGIES IMPLEMENTED SINCE FY88

1) Eddy Current Inspection Station for F100-229 - Critical engine parts go through our closed-loop computer controlled Eddy Current inspection system in a procedure that provides part inspection at a faster rate with a greater accuracy (.0001 inch) than manual methods. Validation/verification of Tech Order Requirements from the F100-229 engine has been successfully prototyped at SA-ALC. The increase of our Eddy Current inspection capability to include this technologically advanced engine of the future will ensure the safe use of its rotating hardware up to its design life. Because we can now perform inspections faster and with greater accuracy, turnaround time will be reduced and customer service will be enhanced.

2) *Robotic Shot Peening* - This technology provides us the capability to do 'selective shot peening as opposed to a 'shotgun effect' used in the past. Only needed areas are shot peened, reducing damage to the rest of the asset and to the equipment itself; thereby reducing both short-range costs on engine components and equipment.

3) *Sutton Barrel* - This controlled honing process removes material by rounding out sharp edges on the machined knife edges of fan airseals. The removal of these sharp edges provides increased reliability and improved quality by reducing the susceptibility of the airseal to failure.

4) **Chromium Monitoring System** - The addition of this technology to our repair process will ensure repeatability and consistency for a given dimensional requirement. This is just one of the many improvements we are constantly striving for -- an improvement not visibly apparent to our customer, but increasingly evident as assets are delivered consistently and reliably. For us, the improvement delivers longer rectifier life and reduced maintenance costs. To our customer, it delivers quality in a timely manner and that is what our customer have come to expect.

5) Laser Holography - Through the use of the improved technology of Laser Holography, bonding and delamination defects for the F100-100, -200, and -220 compressor stators can be detected, reducing the cost of an unscheduled repair, and the possibility of a mishap or loss of life. Incomplete bonding can result in abradable material releasing and causing Foreign Object Damage (FOD) to the high speed compressor.

6) *High-Speed Grinder* - This machine automatically measures and grinds blades to an accuracy of 0.0001 inches. This precision provides an improved air flow and, subsequently, increased fuel efficiency for the engine. Blade rub into the case and downstream resultant damages are eliminated as are stalls and stagnation's, both usually due to inappropriate clearances.

7) Laser Cutter - This technologically advanced equipment provides increased capability to cut F100 augmentor liners and T56 combustors for patching and material replacement. Able to cut thin wall sheet metal components to .001 inch, with minimal material removal, this valuable link in our repair chain reduces costs in material and increases accuracy. One of the features of this cutter is its versatility. It can be used on very thin materials and cut up to 50 inches per minute, and maintain its accuracy of plus or minus .001 inch.

8) Water-jet Cutter - This environmentally safe cutter provides a means to cut materials at a speed of up to seven inches per minute (dependent on thickness). If the material being cut is very thin, the water-jet cutter cuts at 5-7 inches per minute. Two-inch thick aluminum can be cut at 3-4 inches per minute, and up to two-inch thick stainless steel can be cut at .2 inches per minute, making this a versatile tool adaptable to the needs of the user. It is used in the repair and manufacturing of fixtures for our internal customers and is another example of 'downstream' benefits for our external customers. As we are able to improve and streamline our repair processes, we are able to pass the savings in time and material on to our customers.

9) *Five Axis Machining Center* - The ability of this five axis machining center to locate and machine the bosses/ports required to modify/upgrade F100-100, -200, engine front and

rear fan ducts for modification to the -220 configuration enhances our effort to provide customers in the field with a more reliable engine. This versatile equipment has other engine hardware applications, as it can maintain tolerances of .001 inch.

10) Inventory Tracking System (ITS) - This computerized inventory management system is used to track work in process inventories throughout the manufacturing/repair processes. Its many features include the capability to collect capacity planning data and provide management visibility of resource constraints. The evolution to a formal tracking system is at approximately 20% of goal and will continue to be developed and improved in the future. This tracking system enables us to "get engines out the door", which is the bottom line for us and our customer. It improves our delivery forecasts as it tracks parts and processes to keep us apprised of where we are in the repair cycle.

#### - INDUSTRIAL FACILITY AND TECHNOLOGY UPGRADES PROGRAMMED THROUGH FY97

-- SA-ALC has a team of superior craftsmen and managers who stand at the top of the aerospace industry utilizing one of the most complete, self-contained aerospace repair centers in the world. We will continue to march into the future encountering and solving problems, using proven methods, but always looking for improved processes to accomplish our goal of quality production, on schedule, with minimal risk to our customer.

1) Engine Sprayed Abradable Compressor Tip Shrouds (ESACTS) - The parameter, fixtures and equipment necessary to remove, spray, finish machine, and inspect the abradable material used on high compressor stators will be developed by the set Engine Repair System contract. The implementation of this previously proprietary process will enable repair that will make SA-ALC the only DoD repair facility with this capability. Our customers will benefit from their engines possessing increased reliability and durability, since the alloy PWA279 used in this process will improve compressor efficiency. There will be less chance for FOD, greater durability and improved engine performance.

2) High Temperature Graphite Polymide - This technology will develop the capability to repair the graphite polymide external augmentor flaps on the F100-PW-229. The system can be modified to repair F117 (C-17 engine), and F119 (Advanced Tactical Fighter engine) composite parts. The development of a portable composite curing system is the unique aspect of this project. The 'bladder pack' technology will eliminate the need for a large, expensive autoclave and allow composite repairs to be performed in a safer, more cost efficient manner. The payoff for our customer is that previously condemnable assets can now be repaired and returned to serviceable, reducing customer investment of new buys.

3) Upgrade Cleaning Area - Perform Pareto analysis to deterine most critical clearning processes. Develop conceptual drawings for improvement of cleaning area to include sodium bicarbonate cleaning, waterjet cleaning, CO<sup>2</sup> blating and vibratory cleaning. This effort reduces production costs, allowing us to pass savings to our customers. It enhances our efforts to meet or exceed the goals set forth by the environmental regulations.

4) *Close Loop Dimensional Manufacturing* - Establishes a dimensional inspection area to determine serviceability of engine components and networks with numerical computer control equipment for process control. This will enhance statistical process control and will reduce machining variations, improving quality and reducing costs.

5) **Combustion Rework Cell** - The cell will include water-jet stripping, grit blasting removal and plasma spray application of the Thermal Barrier Coating (TBC) on the F100-PW-220 combustion chamber.

6) *Computer-Aided Engine Component Balancer* - The system will automate static balancing of compressor and turbine disks. It will determine optimum blade placement on the disk after weighing and sorting of blades, resulting in greater operating efficiency and a reduction in flowtime for repair.

7) Jet Engine Part Marking - Older techniques of marking engine parts are inadequate because part numbers and serial numbers are sometimes obliterated/removed during repair processes. The Dot Peen method will be used to perform this function. Parameters for marking different material parts will be developed to ensure there is no life debit incurred as a result of material deformation. This will reduce replacement factors, thus reducing costs to customer.

8) Automated Fluorescent Penetrant Inspection System - This environmentally safe system will afford San Antonio ALC the capability to detect smaller flaw sizes with increased reliability and to inspect hard to reach areas, such as inside a drum rotor. It is versatile and can be used on all engine workloads from T56 to TF39 and throughout the F100 series, including the future repair of F117 and F119. Inspection capability for whole field is .070" and focused is .040".

9) *Mon-Contact Dimensional Inspection System* - Fulfilling a need to measure critical engine component dimensions with improved accuracy, this less expensive system will perform dimensional inspection of parts faster than existing contact methods with the accuracy and repeatability of CNC coordinate measuring machines. It is applicable to all engine workloads and will allow for high throughput for blade and vane inspection.

10) *Industrial Area Improvement Project* - Designed to provide greater throughput, this movement toward group technology/modular repair centers will reduce flowtime and reduce operating expense.

#### 11) Environmentally-Sensitive Process Improvements:

One priority at SA-ALC has always been to be a good neighbor, and we live that ideal by remaining in complete compliance with local, state and federal standards in our environment. Through our many years of experience, SA-ALC has developed an active program to minimize the volume and toxicity of waste. The Center will continue ongoing research to find cleaner, more environmentally safe, methods to accomplish our important task with the lowest possible risk to our neighbors and our environment.

a. High Pressure Aqueous Stripping (Water-jet) - This system will enable the removal of various coatings from engine components by using highly pressurized water in lieu of hazardous chemicals. This will eliminate utilization and disposal of hazardous chemicals.

**b.** Chemical Rejuvenation - This process will allow chemicals used to clean parts to be rejuvenated for prolonged use. This will eliminate the need for immediate disposal of the chemical whenever its composition is deemed to be weakened.

*c. Bearing Cleaning* - Replaces freon cleaning with aqueous solution to reduce ozone depletion.

*d. Part Washer Arqueous Cleaner* - Replaces perchloroethelene and vapor degreasers to reduce hazardous waste disposal.

e. Waterbased Masking - Will reduce all solvent based maskant, thereby reducing hazardous chemical disposal requirements..

*f. Chromium Plating* - High velocity oxy fuel, plasma, electroless nickel and brush plating. These procedures will reduce the need for chrome plating.

g. Ivadizer, Electroless Nickel, Zinc Nickel, Sermetel - Replaces Cadmium plating. Cadmium is a heavy metal toxic to the central nervous system and dangerous to the environment.

*h. Vapor Liquid Incinerator System* - Incinerates spent calibration fluid, JP5/JP8 and their vapors. This system will eliminate the disposal of 250,000 gallons per year of hazardous waste.

12) Secondary Power F-15/F-16:

a. Test Cell Facility Upgrade - Replaces electric starter with shop air pneumatic starter, thereby reducing operational costs and improving reliability and maintainability of the starter system.



**b. Plastic Bead Blast** - This upgrade replaced sand blast rework of airseals, resulting in a smoother surface finish. This upgrade requires less rework while reducing the possibility of part structural damage.

c. **Glass Bead Blast** - This environmentally-conscious technology will eliminate chemical paint strippers, reducing volatile organic compound emissions and hazardous waste disposal.

- b. As the Department of Defense (DoD) Center of Excellence for Gas Turbine Engines (GTEs), SA-ALC continues to refine processes to produce the finest GTEs anywhere in the world. GTEs are auxillary power units thatprovide compressed air and/or electrical current to airborne or ground based systems, such as thePatriot Missile Launcher. SA-ALC repairs approximately 1,000 GTEs annually. GTE repairs for mission support of the C-141, C-130 and other critical aircraft continue to be very cost effective. In addition to airborne units, the center repairs GTEs in support of ground cart systems and missile launchers. The Patriot engine repair program has been in existence since 1992 in SA-ALC facilities. The program consists of complete overhaul, turbine engine repairs resulting from "Turbine Bursts" and modifications of gearboxes for field replacement. Construction of a new 132,949 sq ft, \$16.5M Gas Turbine Engine Repair Facility (Building (Bldg) 331) was completed in September 1993.
  - SA-ALC has been recognized by its customers for the superior work in the GTE arena. To quote John E. McClure, Chief, Depot Production Division of the HQ US Army Aviation and Troup Command, "As a result of your many technical abilities and the professionalism of your staff, the initial prototype effort and actual production (of the GTE for the PATRIOT Missile system) was started ahead of schedule. You have since identified numerous required corrections/changes to the Army technical manuals, physically fabricated spare parts, refurbished several parts and are developing new procedures to expand the number of parts being fabricated or refurbished. All of you efforts to include the application of two depot level Material Changes to the engine which you began applying in 1993 will mean improved reliability, maintainability and supportability." Despite this high degree of customer satisfaction, SA-ALC has adopted a continuous improvement philosophy that stresses teamwork and innovation in every facet of the GTE repair process.
- c. SA-ALC is the AFMC Center of Excellence for *Transport Aircraft* workloads. These include C-5 and C-17 aircraft.

#### - C-5 Aircraft Programmed Depot Maintenance (PDM)

-- SA-ALC has been the designated depot Source of Repair (SOR) for C-5 aircraft for over 20 years. During this period, more than 630 of these vital transport aircraft have received depot level inspections, maintenance, and modifications during various PDM, Speedline, and

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Drop-in programs at SA-ALC. The Center's readiness to support USAF mission contingencies was demonstrated during Operations Desert Shield/Desert Storm when ten C-5 aircraft were surged for the liberation of Kuwait.

-- More than 20 years in the making, SA-ALC aircraft facilities offer the best environment in the industry for C-5 PDM. Building **375** is the main hangar in which C-5 aircraft are worked. The building is 2,000 feet long and 300 feet wide and will accommodate mulitple mixes of C-5, T-38 or TF39 Quick Engine Change (QEC) bays that can include up to six C-5 aircraft, 40 T-38 or 26 TF39 QEC bays. Supporting back shops and adjacent ramp facilities are established with modern equipment and industrial processes for accomplishing complex offaircraft maintenance operations.

-- Since FY89, SA-ALC has produced 83 C-5 PDM aircraft involving more than twomillion manhours of work. Twenty-four (24) aircraft were produced in FY93, and 13 have been produced so far in FY94. Ten C-5 PDM aircraft and two Speedline aircraft are currently in work receiving major modifications/repairs on their landing gear, avionics, and structural systems. (The Speedline contract was awarded to SA-ALC after competition with private industry. To date, all Speedline aircraft have been delivered on or ahead of schedule.)

#### - C-17 Analytical Condition Inspection (ACI)

-- SA-ALC is preparing to support the C-17 ACI program, which will include in-depth inspections of various aircraft areas that are susceptible to high stress and corrosion. The ACI program is scheduled to begin in FY97. SA-ALC is also the designated depot source of repair for approximately 300 C-17 components, most of which are structural. Depot repair of components could begin as soon as the capability is in place and the need arises.

d. SA-ALC is the Center of Excellence for Paint and Corrosion Control for Large-Bodied Aircraft. The Strip and Paint facilities supporting transport and smaller aircraft include Bldgs 379 and 365. Bldg 379 is a one-of-a-kind aircraft hangar. The 76,500 square foot building was designed as an Aircraft Corrosion Control Facility, utilizing plastic media blasting for paint stripping cargo size aircraft, i.e., C-5 or smaller aircraft. This environmentally clean process eliminated the need to use toxic chemical strippers, thus reducing volatile organic compounds by more than 50 tones annually. The facility provides a safer working environment, reduces operational manhours, improves flow times, reduces material and disposal costs, and increases corrosion control capability. Bldg 365 is a hangar designed to totally enclose a C-5 aircraft for aircraft corrosion control. It supports washing, chemical treating and painting for the entire C-5 or smaller aircraft. The facility is connected to the base industrial waste treatment plant for disposal of all chemical waste as required by current environmental standards. The facility has recently been upgraded to include temperature and humidity control system, lighting and ventilation, wall and ceiling insulation, and renovated office, storage and locker rooms. Also included is a breathing air system, air powered personnel lifting devices and a telescoping overhead crane. Safety considerations such as



personnel restraint, access and egress, and equipment guarding have received particular attention in the production environment.

- e. SA-ALC is a Service Center of Excellence for *Fuel Accessories*. When an aircraft component fails in service, it is replaced on the flight line and returned to the depot for repair through the supply system. At the depot, the item is repaired and then tested to make sure it operates within prescribed performance limits. Testing of these fuel accessories has been accomplished on aging, manually operated test stands (10 to 45 years old) with special designs dedicated to a single item or a group of items. This has created a proliferation of peculiar equipment with limited adaptability to new workload. To improve on this situation, SA-ALC embarked on a program to replace that special equipment with a system that encompassed a wide range of technical capabilities and provided improvements over existing technologies and design philosophies. The Advanced Fuel Accessories Test System (AFATS) is a unique system of equipment, designed for reduced energy cost, improved testing reliability, improved production flexibility, increased throughput and capability to support future workloads. Test stations are fully automated and test a large suite of different engine and airframe fuel accessories (pumps, valves, fuel controls, atomizers, etc.), using MIL-C-7024 Calibration Fluid (CalFluid). Noise producing supply pumps are remotely located in separate pump rooms. Pump modules provide CalFluid to a group of Test Stations and produce only that amount of flow required at any time by all the Test Stations served. This reduces energy consumption. Testing reliability is improved through "smart automation", which will not allow an item to be certified unless it passes all applicable tests. Built in Adjustment Diagnostics assists the operator in identifying which adjustment to make, how much to adjust and which tool to use. Fault Isolation tells the operator that the item cannot be calibrated and what repairs are needed or parts needing replacement. Flexibility is improved by having a large number of Test Stations with the capability to test a large group of Fuel Accessories. Interface Test Adapters eliminate the need for manually connecting the fuel accessory to the test stand. Productivity improvement, which translates to customer cost savings, ranges from 25% to 45% test time reduction. This means reduced numbers of test stands and personnel needed for existing workloads or increased capacity to accept new and different workloads. The system is partially operational now, with additional capability and capacity to be added in July 1994, January 1995, July 1996 and incrementally thereafter.
- f. SA-ALC is the Service Center of Excellence for Automatic Test Equipment (ATE).
  - Collocation of the division which manages ATE, and the division which repairs ATE, improves response times to problems occurring in the field. Our facilities include approximately 200,000 square feet of air conditioned space for the repair and calibration of ATE. Some of the ATE supported are the F-15 Avionics Intermediate Station (AIS), F-16 AIS, F-111 AIS, B-1B, DATSA, AGETS, B-52 MIDATS, AN/USM-603-/607, LANTIRN, AWEST, ESTS, and A-10 IATS test stations. Equipment in our facilities, such as two Schlumberger 645 digital circuit combinational test systems, has provided the advanced in

circuit testing capability of integrated circuits, and microprocessor chip components, as well as functional testing of circuit cards. Electrostatic Discharge (ESD) Flooring, provides for the protection of very sensitive electronic components. This reduces ESD damage and increases the reliability of the units repaired. A contract has recently been awarded to alter approximately 23,000 square feet in our repair facility. This project will install raised flooring which will permit flexible and efficient use of floor space, improve lighting, provide utilities and add electrical service. We are currently providing electronics training for 33 of our employees through the Texas A&M Extension Service, in order to insure the quality of the products we produce. The quality defect rate for the items we repair is approximately 2%.

- IN SUMMARY: SA-ALC electronics repair capabilities range from repair of circuit cards to entire bays and stand alone end items. We offer our customers a wide range of depot repair capabilities. Our capabilities, experience and training allow us to repair and refurbish virtually any of our customers most complex digital and analog systems and electronic workloads. We currently repair components with surface mount devices, various types of conformal coatings, and multi-layer boards. We have extensive experience in Environmental Stress Screening (ESS) - both vibration and temperature.
- g. SA-ALC, as the Center of Excellence for Nuclear Components, provides repair and inservice test support for nuclear components known as Nuclear Ordnance Commodity Managed (NOCM) items at the Technology Repair Center (TRC) located in Bldg 1420. This worldwide mission involves test and repair of equipment involved in nuclear weapon handling, test, delivery, launch, firing, and weapon control. Items as diverse as munitions lift trailer components and delicate ICBM reentry vehicle (RV) microcircuits are repaired under one roof. SA-ALC has a 55,000 square foot facility that accommodates a wide variety of workloads. The majority of work performed is related to Minuteman and Peacekeeper ICBM programs, however, work critical to gravity and tactical nuclear weapons programs is also a significant portion of this TRCs mission. Nuclear delivery equipment such as trailers, launchers, racks and controllers in support of B-1, B-2 and B-52 bombers and fighter aircraft including the F-15, F-16, F-111 and NATO Tornado are repaired. Testing RV components to determine reliability utilizes specialized equipment such as an underground multi-use centrifuge (MUC), Ling shakers, drop tables and an anechoic chamber. Selected RV components are subjected to aging effects in an isothermal room. A 100,000 class clean room is available for specialized applications. Cutting edge virtual environment (VE) test technology is used in support of trailer controllers, F-15E weapon controllers and multi-system environmental stress screening (ESS). An array of automatic test stations run detailed tests of bomber and fighter NOCM avionics items to isolate reported faults. A total nuclear hardened cable repair and test capability resides at SA-ALC. Alternative is to replicate facilities or to locate contractors with expertise and security clearance.

- *h*. SA-ALC is the Air Force Center of Excellence for *Organic Manufacturing*. Highly skilled craftsmen and state-of-the-art equipment provide timely support to Air Force and interservice customers. Depot manufacturing workloads often generate because there are existing logistical problems to which the commercial sector either has not or cannot respond. In some cases, the manufacturing workload represents a new modification prototype, application of new technology or engineering development, or limited quantities of parts of an aging weapon system for which there is no longer a commercial source.
  - The SA-ALC *Rubber Products Shop* has, by far, the greatest rubber forming capability in the Air Force. SA-ALC is the Air Force Center of Excellence and has the only Air Force facility with the capability for developing and custom compounding any rubber formulation to meet the physical requirements of the customer. This shop is also unique in the wide variety of forming methods that allow the manufacture and/or repair of an even greater variety of parts. Notable among these is the capability to mold and bond rubber onto metal parts such as aircraft jet engine fan cases to form new air seals. This capability is a central requirement for jet engine overhaul and must be transferred or replicated in the event of transfer of the work.
  - SA-ALC is the Center of Excellence for *Stereolithography* (*SLA*) *capable of Rapid Foundry Pattern/Part Development*. The only DoD production facility for the rapid development and manufacture of casting patterns using Stereolithography and the only Air Force production facility to progress to rapid prototyping technology for engineering fit and form function testing. This technology also has wide-spread applications within the DoD and private industry under a Flexible Computer-Integrated Manufacturing (FCIM) environment. Continuation of this technology in support of manufacturing, reverse engineering, rapid prototyping foundry pattern and rubber shop mold development must be transferred or replicated in the event of a base closure or workload transfer. The software used to support the pattern development does not existing elsewhere in the world.
  - The SA-ALC *Foundry* is an Air Force Center of Excellence. A unique DoD facility capable of producing high grade (x-ray quality) aluminum sand castings, and also the first DoD production facility utilizing Stereolithography (SLA) for the manufacture of casting patterns. The foundry features state-of-the-art induction melting furnaces, an automated chemically bonded sand mold system and a mechanized green sand (clay bonded) sand system. It is the only DoD installation which manufactures all plastic drop hammer dies in lieu of conventional kirksite (zinc) dies, allowing faster production of drop hammer dies. The foundry capabilities have proven to be a critical DoD industrial capability.
  - The *Computerized Industrial Tomographic Analyzer (CITA)* is a unique system which provides computed tomography capability, as well as, digital radiography and digital laminography methodologies for the nondestructive testing of aircraft engine and airframe components. The CITA was designed to accommodate the inspection of small to intermediate size components and provide accurate measurement and defect

characterization data. Data accumulated from the CITA has been utilized for Reverse Engineering/Rapid Prototyping applications and for use with the Artificial Intelligence -Neural Network X-ray Image Analysis System. The latter system is integrated with the CITA to provide defect characterization and part disposition. The CITA is the only industrial computed tomography system within DoD to be utilized for the inspection of mission critical aircraft engine and airframe components.

- *i.* As the Technology Application Program Management (TAPM) function, SA-ALC is the Air Force Center of Excellence for Advanced Metals and Ceramics (AMC). The mission of the AMC TAPM is to utilize advanced metals and ceramics technologies to solve reliability and maintainability problems existing on Air Force weapon systems. Each technology concentrated on is mature and was developed by the Super Labs or industry. Technology infusion and insertion efforts of this scale are best accomplished at a depot where there exists current working relationships to systems engineers and needs are easily and accurately defined. Successful projects include: (1) T-38 Dorsal Cover redesign and manufacture where cracking and corrosion were causing excessive time for field repairs and the new covers were not procurable; and (2) B-52 Breech Cap where a thermal barrier coating was applied increasing firing capability more than five fold. The same coating as applied to the gun ports of the F-16 and to the leading edges of supersonic aircraft to provide completely maintenance-free paint jobs for many Guard units. In another effort, SA-ALC has compiled a High Technology Metals Handbook to be used as a guide for engineers and designers on the advantages and disadvantages, including costs, experience and uses, of various advanced allows and manufacturing techniques. Publication is anticipated by Fall 1994 with distribution across DoD and industry.
- j. SA-ALC is also the TAPM for the Robotics and Automation Center of Excellence (RACE). As the AFMC focal point for advanced robotics and applied research, SA-ALC accomplishes its mission by utilizing the assets in its Prototype Center. The robots in the center span the gamut of conventional robot applications. The Prototype Center also has extensive computer and visualization assets. With this equipment, RACE is able to develop a robotic solution to a process from the conceptualization and visualization stage through validation and prototyping. This center is unique to the Air Force and is poised to assist customers in inserting robotics technology into their processes. RACE can develop an original concept, evaluate off-theshelf technology for suitability of a given application, simulate any robotic system and prototype most of them on physical hardware. In addition to using its simulation and prototyping capabilities, which are generally used to explore methods of utilizing commercial automation equipment for ALC workloads, RACE is developing new ways of implementing robotics in the depots. Currently, the greatest obstacle to depot automation is the nontraditional nature of the workload, i.e., small batch sizes and high feature uncertainty. RACE has sponsored several studies geared towards creating a framework where a human can direct a robot's motion while the robot retains tight control over key process parameters. This arrangement utilizes the human's superior cognitive skills while exploiting the robot's

precision and tirelessness. This concept, called telerobotics, is a key enabling technology that will push depot remanufacturing processes into the future.



# DATA CALL SUPPLEMENT FOR JOINT CROSS SERVICE GROUP - DEPOT MAINTENANCE

#### **MEASURES OF MERIT**

#### Geographic

#### 1. Location

**1.1** Specify any special strategic importance or military value consideration of your activity accruing from its geographical location.

a. <u>Activity</u>: Logistics Support of Wartime/Contingency Operations

Location: Central/South America and the Caribbean, Worldwide

**Description of Strategic Importance/Military Value:** The geographical location of SA-ALC is of exceptional strategic value for operations in Central/South America and the Caribbean. Its location makes it the natural departure point or en route stop for troops, equipment and supplies headed for any of these critical areas. During the Panama Operation, 275 en route aircraft with 5,500 military personnel and 250 tons of cargo were supported by Kelly AFB. A record two million gallons of aviation fuel were provided to the transiting aircraft. Additionally, 268 casualties from the operation were received and processed. Because of its location, Kelly AFB would be the embarkation point for Army personnel and equipment being deployed to any contingency in the world. During Desert Shield, approximately 5,000 Army troops and their equipment were received and processed by Kelly AFB on their way to the war. Its extensive ramp space and modern refueling capabilities make it particularly valuable to planners in the strategic lift business. Further, because SA-ALC is a major storage point for munitions, the central location in the CONUS affords optimum support to combat units operating anywhere in the world. For example, many of the air munitions destined for the Persian Gulf War, a total of 17 million pounds, were prepared and shipped by Kelly AFB. Close proximity to Wilford Hall Medical Center (WHMC) and Brooke Army Medical Center (BAMC) also makes the base extremely vital to aeromedical evacuation operations originating in Central/South America or the Caribbean. Also, the main burn treatment center operated by the U.S. military is located at BAMC, and Kelly AFB is the main receiving base for burned personnel flown in from all over the world for treatment. Most recently, burn victims of the catastrophe at Pope AFB landed at Kelly AFB on their way to BAMC. In addition, Kelly AFB can be expected to serve as a destination for aircraft involved in Noncombatant Evacuation Operations associated with emergencies originating in one of these areas. Evacuation of casualties and noncombatants will receive top priority in time

of an emergency or contingency. SA-ALC's valuable geographical location will continue to be a key factor in future military operations.

b. Activity: Logistics Support

Location: SA-ALC and Kelly AFB

#### **Description of Strategic Importance/Military Value:**

- SA-ALC and Kelly AFB are centrally located in the southwest and San Antonio a major hub of interstates, highways, and transportation methods due to the North American Trade Agreement. San Antonio International Airport is expanding its departing flights to accommodate increase of customer destinations. Kelly AFB is also adjacent to rail lines and a shipping port with within easy commuting distance, if the need should arise.
- Weather is another key factor to both depot maintenance and our collocated activity, Defense Logistics Agency (DLA). Centrally located in the south we have less severe weather conditions than many other depots and most other DLA sites. Outdoor work is easily accomplished and travel and transportation are not detained due to poor weather conditions. Therefore, we have less wear and tear on our equipment, less personnel on sick leave or annual leave due to poor road conditions.

#### c. Activity: C-5 Operations

#### Location: Central to CONUS

Description of Strategic Importance/Military Value: Kelly AFB TX, is centrally located between Travis AFB CA, and the northeast bases of Dover AFB DE, Westover AFB MA, and Stewart AFB NY. Altus AFB OK is only one hour flight away and the 433 Airlift Wing is located on Kelly AFB. This centralized location minimizes the flying time requirements for C-5 input and delivery. Since SA-ALC, located on Kelly AFB, is a major overhaul and supply depot, aircraft flying here can deliver cargo and then be reloaded prior to departure, resulting in reduced shipping costs and pipeline times. This is particularly advantageous with respect to reparables, considering the recent decision for the Air Force to transition to Two Level Maintenance (2LM). Our location in an area of prevailing Sun Belt weather patterns provides us the ability to effectively work the aircraft outside, on the ramp, with minimal risk of weather extremes which could cause unneccessary schedule delays. The Air Mobility Command Airfield Suitability Report lists Kelly AFB as a military airfield rated suitable for C-5 operations without restriction. Therefore, no further certifications or approvals are required for C-5 operation. The weight bearing capacity (LCN 130) (TDT 840) allows C-5 operations up to 840,000 pounds without a waiver from the Base Operations Officer. The runway lighting includes High Intensity Runway Lights, High Intensity Approach Lights, Runway End Identifier Lights, and Precision Approach Path I.

d. Activity: Precision Measurement Equipment Lab (I' )

Location: Sections of North and South America, Me o

**Description of Strategic Importance/Military Value:** The SA-ALC Precision Measurement Equipment Laboratory (PMEL) is assigned the responsibility to provide calibration support for a geographical region that includes parts of North and South America as well as Mexico. Relocation of this function would impact transportation costs and turn around times to our customers especially those south of the United States border. The current location of this facility shares a culturally similar environment as that of one of the Foreign Military Sales customers, the Mexican Air Force. Personnel from this activity perform site visits to the facilities in the Mexican Air Force in support of unique problems that are solved by the personnel in the PMEL facility as well as personnel in the other support equipment repair business. The collocation of the Automatic Test Equipment Product Group Manager has also enhanced our repair support of the customers in the area. The Aerospace Equipment Directorate has been successful in recent endeavors of equipment technical support and repair because of the unique cultural similarities and Spanish speaking abilities of our workforce which are necessary to effectively communicate with counterparts of the Mexican government.



#### Geographic, continued

#### 2. Environmental Compliance

Answers to the following questions need to reflect the particular workloads or processes affected by the environmental restrictions/compliance.

2.1 Is your activity in full compliance with all Federal, state, and local environmental regulations? If not in full compliance, provide a comprehensive list of individual regulations that require actions to be taken. What compliance waivers have been granted? When must the activity come into compliance?

SA-ALC is in full compliance with Federal, state and local environmental regulations..

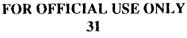
2.2 Has any actual or programmed work at this installation been restricted or delayed because of environmental considerations, such as air or water quality? If so, provide the details of the impact of the restrictions or delays.

Programmed Work Restriction/Delay Describe Impact

None

Currently there are NO projects or programmed work which has been delayed or restricted with respect to environmental considerations.





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#### Geographic, continued

#### 3. Environmental Restrictions

Answers to the following questions need to reflect the particular work and sor processes affected by the environmental restrictions/compliance.

**3.1** Are there any special programs sating to environmental or industrial waste considerations for your activity? If so, press the details.

There are NO environmental restrictions imposed at Kelly AFB which restrict our maintenance operations.

3.2 Within what provisions must the activity operate with regard to disposal of hazardous wastes and radioactive materials?

There are NO environmental restrictions imposed at Kelly AFB which restrict our maintenance operations.



#### Geographic, continued

#### 4. Other Collocated Activities

4.1 Are there any collocated activates that directly benefit or relate to the depot maintenance activity? If yes, list and describe the impact of each. Include benefits derived from being collocated.

Collocated Activity Benefit/Relationship Describe Impact

4.2 Do collocated activities support, or are they supported by, the depot maintenance activity?

Collocated Activity Describe Relationship

4.3 How would these activities and the depot maintenance activity function if they were not collocated?

#### a. Collocated Activity: Operational Customers

#### (4.1) Benefit/Relationship Impact:

- 433rd Airlift Wing (AW): SA-ALC is fortunate in being collocated with the 433rd AW. There are a number of advantages that the ALC has realized by being collocated with a customer. The primary advantage is that it allows for direct, immediate customer feedback at both the shop floor and management levels. Engineering support and technical interchange is facilitated by the proximity and the option to "see" the problems firsthand. This also allows for immediate feedback on Quality Deficiency Reports (QDRs) and Material Deficiency Reports (MDRs). Problems found "in the field" can be brought back to the "shop" without the delays normally associated with customers located farther away.

- 149th Fighter Group (FG): SA-ALC is also collocated with the 149th FG (Air National Guard). A realized advantage is that collocation allows for certain amount of direct routing between the depot and the customer and also the opportunity to "share" equipment unique to the depot or the field unit it supports. Most directly, SA-ALC's test cells support both collocated activities. This is especially helpful for the customer. At that same time, the ALC can take advantage of the collocated activity by using the customers' assets to "test" fit and function of the prototype repairs and modifications to engines, components and sub-systems. The collocated activities also provide the depot with the opportunity to use specialized equipment desiged for field use without really having to leave the depot (for example, the 149th FG's hush house and AGATS data gathering system). At Kelly, abridged testing may be performed at the 149th's hush house with its M-37 Test System.



(4.2) Describe Relationship: The relationship is a two-way partnership between the depot and the collocated customer. The depot provides direct customer support to the collocated customers resulting in reduction in delays and transportation costs. The collocation with the 433rd AW and the 149th FG enhances the depot maintenance activity on modifications and repairs with testing on the actual system and easy accessibility to "field-level" processes. Both the depot and the customer benefit from the potential for sharing of resources.

(4.3) Describe Impact if Not Collocated: If these customers were not collocated, both the depot and the customer would be negatively impacted. From a depot perspective, lack of collocation with these customers could require increased TDY and/or shipment of modified items for verification on the C-5 and F-16 weapon systems and engines. In general, the collocation allows the depot to produce a better product and provides the collocated activies an opportunity to take advantage of depot level skills and equipment.

#### b. Collocated Activity: Depot Maintenance and Management

(4.1) Describe Benefit/Relationship/Impact: The Air Force has long operated under the concept of collocated maintenance and management functions to provide the best possible customer support. In recent years, the Air Force has adopted the Integrated Weapon System Management (IWSM) approach, which re-emphasizes the joint support operation by a cohesive team and ensures the increased awareness and communications by all parties involved. Examples of these relationships at SA-ALC include: Automatic Test Equipment (ATE) Product Group Manager (PGM) and the depot maintenance activity; the Propulsion PGM (PPGM) collocated with the engine manager and depot maintenance functions for the F100, TF39 and T56 engines; the C-5 System Program Director (SPD) collocated with depot maintenance; the Air Force Gas Turbine Engine Materiel Group Manager (MGM) collocated with depot maintenance and the management, the C-17 System Support Manager (SSM) who will ultimately become the C-17 SPD collocated with the depot maintenance function, and repair of nuclear components collocated at SA-ALC. Collocation has created the environment for enhanced teamwork in the repair, management and acquisition planning of logistics requirements. The result is faster resolution of repair problems and better service to the customer.

(4.2) Describe Relationship: The collocation provides for two-way support. The industrial function is supported by the technical specialists and engineers of the management organization. The management organization is in turn supported by the industrial function through quality and timely repair of assets for return to the customer.

(4.3) Describe Impact if Not Collocated: If the industrial and management functions were not collocated, primary impact would be less efficiency which would translate into longer repair turn-around times and greater cost to the customer. The repair time would increase as would the number of assets in the pipeline. Communications and timely resolution of production support problems would be difficult.

c. Collocated Activity: Defense Distribution San Antonio (Defense Logistics Agency)

(4.1) Describe Benefit/Relationship/Impact: Defense Logistics Agency (DLA) provides receiving, storage and shipping (pickup and delivery) functions.

#### (4.2) Describe Relationship:

- DLA receiving and storage facilities, collocated with the depot, minimize transportation time and costs for frequently used depot components. Collocated storage provides ready access to assets needed to respond to unexpected increases in production, whereas production would experience lengthy delays in overhaul should on-hand stock not meet production swings. Depot Maintenance Supply Centers (DMSC) (in-shop supply) exist to handle some productions swings, but are only authorized to store 15 to 30 days supply of materiels. This level is determined by the production lines ordering pattern over the past six months and does not reflect current needs.

- DLA Receiving provides immediate credit for turn-ins and back-order release as new assets are received at Kelly AFB.

- DLA Receiving provides pick up and delivery service which minimizes processing and transportation time between central receiving at the High Volume Distribution Point (HVDP) and DMSC areas. Air Force, other service, and DLA stock is stored at Kelly AFB and it would be highly desirable if DLA Inventory Control Point (ICP) stock be stored at the depot with the highest usage further minimizing transportation cost and delivery timeframes.

- DLA also provides shipping services to include packing and routing of material being released to field activities and between repair facilities.

(4.3) Describe Impact if Not Collocated: If the DLA function is not collocated with the depot, maintenance delays and work stoppages would increase. Particularly for the Jet Engine Intermediate Maintenance (JEIM) which provides direct support to the operational units, the maintenance turn around time is critical to mission capability. Flexibility to respond to production swings would decrease and transportation costs would increase.

#### d. Collocated Activity: Det 1, 60th Logistics Group

(4.1) Benefit/Relationship Impact: Provides field level (isochronal) scheduled and unscheduled maintenance and modification on C-5 aircraft that is not covered as part of the Programmed Depot Maintenance (PDM). This reduces downtime when the aircraft are returned to the Air Mobility Command (AMC).

(4.2) Describe Relationship: The customers' mission is accomplished in conjunction with PDM on a non-interference basis. Non-specification and delayed discrepancies are worked while the aircraft is in PDM.

(4.3) Describe Impact if Not Colloated: Additional down time (approximately 10 days) would be incurred on the C-5 aircraft at the home station. This saves downtime on approximately 14 aircraft per year.

e. Collocated Activity: Jet Engine Intermediate Maintenance (JEIM)

#### (4.1) Describe Benefit/Relationship/Impact:

- The primary F100-220 Jet Engine Intermediate Maintenance (JEIM) shop, which is part of the Two Level Maintenance (2LM) Branch, is collocated with the depot in Bldg 310. The movement of JEIM shops from the field level units to the depot has resulted in improvements in the quality of the engines produced and the overall customer service that the field level units receive. The collocation allows the JEIM shop to use the sophisticated equipment and the test, repair and inspection procedures only available at the depot in procedures normally designated as JEIM, essentially creating a "JEIM plus." This added "quality," now being built into the customers' engines through 2LM, will yield longer on-wing time while reducing the cost of maintenance previously required by the different Air Force wings. The close proximity of the JEIM shop to the depot allows for greater flexibility in parts routing and also brings the cognizant engineering function to within reach of the JEIM shop floor when support is required. Collocation also helps maximize the velocity of inventory throughout. Finally, the duplication of tooling and support equipment, as well as skilled personnel, are reduced as a result of consolidating the numerous field JEIMs.

- The TF39 and T56 JEIM will have much the same impacts and benefits as that for the F100-220 engine. The JEIM processes for these two engines are currently being prototyped in the F100 JEIM shop while facilities are prepared for the workload. Both the T56 and TF39 JEIM shops are expected to be fully operational by 1 October 1994.

#### (4.2) Describe Relationship

- Effectively, the depot supports 2LM by drawing serviceable modules from supply (DLA), and after repairs are completed, returning the overhauled modules to supply where JEIM shops can use them. This is the primary interaction between the two functions. However, the "JEIM plus" concept involves using some of the depot's overhaul equipment and capabilities to improve the quality of the engines processed through JEIM. So the support role of the depot is more involved and direct than simply repairing modules and sending them to DLA. However, the JEIM shops also provide some support to the depot overhaul function. They will take over the disassembly and reassembly processes for "whole-up" engines currently performed as part of the

overhaul process. This will free up manpower and floor space for other functions. So, in effect 2LM both supports and is supported by depot processes.

#### (4.3) Describe Impact if Not Collocated:

- Currently, manpower cutbacks in the skill areas required for JEIM are underway in the user commands. In 1994, Nellis AFB and Luke AFB are scheduled for conversion to 2LM. Mountain Home AFB will follow in 1995, with Eglin, Seymour Johnson and Lakenheath AFB's completing their conversion in 1996. Guard and reserve units will convert after 1996. The field users have been given considerable flexibility in how they will undertake the cutbacks, so it is impossible to tie specific manpower reductions to specific engine families. However, the reductions have been programmed into the field activities budgets. As the manpower in the field JEIMs is reduced under the directed transition to 2LM, the impact of sending the JEIM workload back to the field would be that there would not be enough skilled mechanics there to do the work. In any case, moving the workload to another source or another depot would result in the same situation as before the transition to 2LM and the benefits described above would be lost.

#### f. Collocated Activity: DISO/Defense Megacenter (DMC) San Antonio

#### (4.1) Describe Benefit/Relationship/Impact:

- Provides information processing services and products that support the needs and requirements of depot maintenance functions of San Antonio Logistics Center (SA-ALC). This service is provided through the efficient, effective, and economic utilization of information systems personnel, products, and technology. The primary functions performed fall into four categories: application support, operational support, technical support, and business management support.

#### (4.2) Describe Relationship:

- DMC San Antonio currently runs 61 application systems that directly or indirectly support the depot maintenance activities. DMC San Antonio provides application monitoring and recovery, database recovery management, job setup, control and management of report distribution, and implementation and control of application software releases. DMC San Antonio supports the software design activities in isolating production problems. Personnel in application system support provide depot maintenance customers with recommendations to optimize processing and to customize processing to meet special user requirements.

- DMC San Antonio provides operations support for the depot maintenance activities 24 hours a day, seven days a week. These services include operational support of mainframe and mid-tier systems, management of the tape library system, workload job scheduling, coordination of special processing requests, recovery and restart of failed jobs, help desk management for

single-point customer problem reporting and tracking, management of network software and hardware, and maintenance of data communications hardware and software.

- DMC San Antonio provides technical support to the depot maintenance functions at SA-ALC for both mainframe and mid-tier processing. This area provides capacity and configuration monitoring and planning, analyzes workload capacity and assists depot maintenance customers in forecasting resource requirements, maintains and manages resource utilization to minimize cost and maximize efficiency, coordinates migrations and new workload requirements, provides operating systems problem identification and resolution, and supports interactive and database system software.

- DMC San Antonio provides business management support to assist the depot maintenance activities to budget for information processing resources. The business management function also establishes and negotiates service level agreements with the depot and provides customer assistance in use of all DMC San Antonio services.

- Specific data systems provide a wide range of support to the depot maintenance activity. Examples include:

- -- Depot Activation Planning System
- -- Workload Planning and Control System
- -- F100 Engine Supportability System
- -- Depot Maintenance Actual Material Cost System
- -- Depot Maintenance Budget and Management Cost System
- -- Depot Maintenance Production Cost System
- -- Depot Maintenance Requirements and Program Management System
- -- Depot Maintenance Material Support System
- -- Management of Items Subject to Repair Requirements, Scheduling and Analysis System
- -- Maintenance Engineering Data Support

#### (4.3) Describe Impact if Not Collocated:

- Information systems are associated with depot maintenance, but are not generally classified considered as integral to the depot maintenance functions. Software development of appropriate information systems is crucial for the accomplishment of the maintenance mission. The benefit of the relationship toward the maintenance mission is the emphasis on improved productivity, reliability and overall success. The collocation provides a direct responsiveness to the needed of the depot maintenance function. If this function was not collocated, this ready accessibility would be lost and delays would be incurred.

g. Collocated Activity: Cryptologic Depot Maintenance and the HQ Air Intelligence Agency

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(4.1) Describe Benefit/Relationship/Impact. HQ AFMC and HQ Air Intelligence Agency (AIA) are currently in the process of transitioning the Air Force Cryptologic Support Center (AFCSC) to SA-ALC under the Intelligence Normalization effort. Both HQ AIA and AFCSC are located at Kelly AFB. The transition is scheduled to occur on 1 Oct 94. The AFCSC provides the depot support for Air Force Communications Security (COMSEC) and Signals Intelligence (SIGINT) items. This is a very specialized, secure activity which supports Air Intelligence Agency units world-wide.

(4.2) Describe Relationship. With the primary customer, HQ AIA, collocated with the SA-ALC cryptologic depot maintenance operation this transition should be transparent to the world-wide customers. HQ AIA will continue providing programmatic funds and direction and be readily available to assist with any problems which may occur in the depot operation. The depot maintenance will be immediately responsive to changing customer needs and will continue to provide the highest quality COMSEC and SIGINT products.

(4.3) Describe Impact if Not Collocated. Geographically separating HQ AIA from the depot will result in inefficiencies in providing engineering fixes, in managing modifications, and would result in greater costs and longer schedules. In addition, any relocation of the cryptologic depot maintenance work would result in extensive MILCON costs to the Air Force.

## Geographic, continued

## 5. Encroachment

5.1 Have operations at this activity been at all constrained to accommodate requests of the local communities?

Type of EncroachmentOperation ImpactedDescribe

None

5.2 Indicate any encroachment constraints on current or future operations that would restrict future expansion.

Type of EncroachmentConstraint on ExpansionDescribe

None

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There are no encroachment constraints on current or future operations that would restrict future expansion. The City of San Antonio passed an ordinance in 1987, Military Airport Overlay Zone (MAOZ), which specifies land use zoning compatible with Kelly AFB's Air Installation Compatible Use Zone (AICUZ) plan. The ordinance was reaffirmed in 1993. This will protect from future encroachment which would constrain operations.

## **MEASURES OF MERIT**

#### **Facilities and Equipage**

#### 6. Unique or Peculiar Facilities

6.1 List unique or peculiar testing facilities, excluding equipment (e.g. runways, railheads, ports, tracks, ponds, etc.).

Test Facility Describe Uniqueness/Peculiarity

6.2Indicate the reasons that these facilities are required by the depot maintenance function.Test FacilityReasons Required for Maintenance

6.3 How could the depot maintenance functions be performed without these specialized facilities?

<u>Test Facility</u> <u>Describe Testing Alternatives</u>

a. SA-ALC is sole Source of Repair (SOR) for the following workloads:

- SA-ALC is the sole source for the F100 family of engines and T56 and TF39 engines. All the test facilities necessary to support the overhaul, repair, modification and test of these engines are unique to SA-ALC. This workload is associated with commodity groups 3A, 2G, 2J, and 2C.

- SA-ALC is the soul source for C-5A, C-5B, C5 Speedline, and C-5 related workload. All the test facilities necessary to support the overhaul, repair, modification and test of the C-5 workload are unique to SA-ALC. These workloads are associated with commodity groups 1C1, 2B, 2C, 2D, 2E, 2G, 2H, 2I, 2J, and 12A These same capabilities will be utilized for the future C-17 workload at SA-ALC.

- SA-ALC is the sole source for the repair and modification of T-38. All the test facilities necessary to support the processes, equipment and facilities associated with this workload are unique to SA-ALC. This workload is associated with commodity groups 1C4, 2B, 2C, 2D, 2E, 2G,2I, and 2J.

- SA-ALC is the sole source for the repair and overhaul of the following Gas Turbine Engines (GTE) and Secondary Power Systems (SPS). All the test facilities necessary to support the overhaul, repair, modification and test of GTE and SPS are unique to SA-ALC. This workload is associated with commodity groups 2B, 2C, 2H, 2I, and 3A.

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--GTCP-180-7 --GTCP-85-70A --GTCP-397 --GTC85-56 --GTC85-72A --GTC85-180L -- GTCP85-180(C) -- GTCP165-1 --GTCP85-180L --GTC85-106A --GTCP36-50 - - PATRIOT --GTC85-71A --GTCP-180-5 -- F-15 Secondary Power System (SPS) - - F-16 Secondary Power System (SPS) -- F-16 Engine Start System (ESS) - - Conventional Starters

- SA-ALC is the sole source for the overhaul, repair, modification and testing of nuclear and nuclear related components of reentry vehicles. All the test facilities necessary to support this workload are unique to SA-ALC. This workload is associated with commodity groups 4A and 10C.

- SA-ALC is the sole source for some Life Support System Components. All the test facilities necessary to support the overhaul, repair, modification and test of these components are unique to SA-ALC. This workload is associated with commodity groups 2I, 2J, and 3A.

- SA-ALC is the sole source of repair for pneudraulics/hydraulics components and fuel accessories repair of the F100, TF39, T56 engines and GTE repaired at SA-ALC. As such, the overhaul, repair, modification and test facilities necessary to support these workloads are unique to SA-ALC. These workloads are associated with commodity groups 2C, 2H, and 3A.

- SA-ALC is the sole source for Automatic Test Equipment (ATE) and related software for support equipment for various weapon systems including B-1B, F-111, F-15, F-16, C-5, and general purpose equipment C-17 in the future. All the test facilities necessary to support this workload is unique to SA-ALC. This workload is associated with commodity groups 2G, 12A, and 12B.

#### b. Test Facility: Jet Engine Test Cell Facility

(6.1) Describe Uniqueness/Peculiarity:

- The SA-ALC Engine Test Facility provides for the testing of the F100-PW-100/200/220E/ 220/229 (F-15 & F-16 A/C) engines, the TF39-GE-1C (C-5 A/C) engine, and the TF39 EBU (Engine Build-Up Unit). In addition, SA-ALC is the only DoD installation that currently has the capability to test the Allison T56 engine in both propeller and dynamometer turboshaft cells. Engine testing is one of the most critical, mission essential elements in the depot overhaul process as it provides the most accurate, quantifiable measure of system effectiveness. The Jet Engine Test facility at SA-ALC is a state-of-the-art complex with eight independent cells as well as the engine adapters, software, test equipment and skilled jet engine mechanics and test cell operators required to perform all mandatory testing procedures as well as other specialized procedures for the engines mentioned above. Although other similar test cell facilities exist within the DoD and the Air Force, none can match SA-ALC's current capabilities without extensive MILCON costs along with the purchase of engine adapters and other specialized support equipment unique to SA-ALC.

- The modernization and construction of the current test cell complex at SA-ALC began in FY86, and was completed in 1991. The Military Construction Project provided for the modernization and upgrade of 40 year old test cells and added 55,000 square feet of new environmental controlled production (build-up) areas with twenty one engine work stations. Additional follow-on AF projects provided for test cell and preparation equipment and an overhead mechanized crane/monorail material handling system. Because of the flexibility and versatility stressed in the overall design of test cell modernization and upgrade efforts, with the proper engine adapters, the facility is capable of testing any turbofan, turbojet or turboshaft engine in the DoD inventory.

- The current test cell configuration includes four universal, turbofan and turbojet, multi-engine capable test cells, two T56 turboshaft propeller test cells, and two T56 dynamometer test cells. All test cells utilize the SA-ALC Pacer Comet III Automated/Computerized Engine Test and Data Acquisition engine test system. The four universal cells are capable of testing any 100,000 pound thrust class High By-Pass Turbofan engine or any 60,000 pound thrust class After-Burning engine with the proper adapter equipment. The Test Cell Facility employs Quick Engine Connect (QEC) Test Adapters, a Mechanized Material Handling System, Inlet Air Turning Vanes, and a Noise Abatement Treatment System. The mechanized material handling systems allows for the speedy exchange of engines being readied in the prep area with engines in the test cells so that the cells can be used almost continuously if required. Test cells in the field would have to be "loaded" and "unloaded" manually.

- The Pacer Comet (PC III) engine test system currently used at Kelly AFB, Edwards AFB, and Tinker AFB was completely organically developed and installed, both hardware and software, by SA-ALC personnel. It incorporates standard "off the shelf" equipment and modular software design to make it easily maintainable. PC III also features fully automated closed loop testing control while still allowing the operator the option to perform the testing manually. It is a user friendly system with color parameters on large display monitors. It has been in use at Kelly since September 1983 to test over 17,000 engines. Development is currently underway to install PC III system at Charleston AFB to test the F117 engine from the C-17. Saudi Arabia has also requested a bid from SA-ALC personnel for PC III installation costs in their country.

Additionally, modifications are also underway to allow for testing of the Allison 0404 GTE from the Patriot Missile Launcher for the Army.

- The SA-ALC Test Cell Facility has an Automatic Vibration Diagnostic (AVID) system which combines electronic hardware and software with installed vibration pickups and test cell instrumentation allowing SA-ALC to collect and analyze vibration data from F100 models 100,200,220, TF39-1C, and T56 models A7, A9, and A15 engines. Excessive engine vibration causes the AVID System to generate diagnostic information. This information is presented to the test cell operator who can adjust the engine in the test cell. Such adjustments include trim balancing or other minor repairs. The vibration malfunction may not be correctable in the test cell, in which case, diagnostic indications of low or high rotor anomalies are available to rework personnel to identify and repair the malfunction. The diagnostics consist of frequency spectrum plots, other charts, and tables indicating sources of vibration such as low/high rotor imbalance, shift, increased flexibility, bowing, seal rub and accessories vibrations.

- The SA-ALC Facility is also capable of performing Accelerated Mission Testing (AMT) or Accelerated Accelerated Mission Testing (A2MT) for the F100-PW-100/200 engines in test cells 57-60. These tests duplicate in-service conditions of a seven year period in the field in a compressed time frame. Usually, these tests are approximately 3000-4000 cycles long and can be performed in a couple of months. Current test profiles include F-15 and F-16 air-to-ground and air-to-air missions or sorties. These tests provide valuable information concerning Component Improvement Program (CIP) repairs, serve to validate depot- and contractor-developed repairs, can be used to certify new vendors, and allow for the collection of disc crack growth and Lead the Fleet data.

- One final capability of the SA-ALC Test Cell Facility is its Gas Path Analysis (GPA) system. GPA is the process of determining engine overall performance, individual module performance, and sensor performance from any specified set of engine related measurements through the thermo-mathematical relationships that exist among them. The method involves relating independent and dependent parameters through the fundamental physical equations that describe gas turbine engine operation. The dependent parameters are generally the measurable physical quantities such as pressure and temperature at various stations, engine RPM, fuel flow and thrust. The independent parameters consist of performance quantities such as compressor and turbine efficiency, pumping capacity, turbine inlet temperature, compressor bleed air and turbine nozzle area, items which are normally not measurable directly but best describe performance of individual engine components. Discernible changes taking place in observable parameters are used by the GPA model to detect physical faults. Typically these faults encompass some combination of problems such as erosion, corrosion, fouling, built up dirt, foreign object damage (FOD), worn seals, and burned or bowed blades. Currently the GPA models, developed by Hamilton Standard, available for use at SA-ALC include F100 models 100,200,220 bare engine, TF39-1C bare engine, and TF39-1C EBU.

(6.2) **Reasons Required for Maintenance:** Engine testing is required to ensure overhauled engines meet or exceed the specifications set in Air Force Technical Orders.

(6.3) Describe Testing Alternatives: Depot (100,000 lb. rated) test cells are required to perform engine testing for depot maintenance for the F100, TF39 and T56 engines. However,

abridged testing may be performed in field level test cells and hush houses. At Kelly AFB, abridged testing for the F100 engine may be performed at the Texas Air National Guard (149th) hush house with its M-37 Test system. As noted earlier, with the proper software and adapters, the testing for the TF39 engine can be accomplished in the single test cell recently completed at Charleston AFB. Also, test cells at Dover AFB, Travis AFB and Altus AFB are capable of testing the TF39 Engine. However, even together , these cells (accounting for increased routing time) would be hard pressed to accommodate the volume and schedule requirements driven by the combined needs of the depot and JEIM at SA-ALC.

## b. Test Facility: Advanced Fuel Accessories Repair and Test

(6.1) Describe Uniqueness/Peculiarity: Bldg 345, the Advanced Fuel Accessories Test Facility (AFATF) houses the Advanced Fuel Accessories Test System (AFATS). The facility was constructed with special design features to accommodate the configuration and goals of AFATS. The design features include reduced air conditioned space, test areas to house and support test stations and operators, pump rooms built to keep pump noise from the test areas, and utility distribution designed to provide for optimum utilization of space. AFATF and AFATS represent a totally new concept of equipment and facility overtly designed in concert to produce specifically identified improvements.

(6.2) Reasons Required for Maintenance: The Advanced Fuel Accessories Test System (AFATS) is a unique system of equipment designed to include AFATS for reduced energy cost, improved testing reliability, improved production flexibility, increased throughput and capability to support future workloads. Test Stations are fully automated and test a large suite of different engine and airframe fuel accessories (pumps, valves, fuel controls, atomizers, etc.).

(6.3) Describe Testing Alternatives: Alternatives to AFATS/AFATF would be to use various separate manually-operated antiquated equipment designed with test capability for a few items. Test capability for new workload could not be integrated into existing equipment and would require purchase of additional equipment. Productivity would decrease and additional manpower and equipment maintenance would be required.

#### c. Test Facility: Cryogenic Spin Test Facility

#### (6.1) Describe Uniqueness/Peculiarity:

- The Cryogenic Spin Test Facility at SA-ALC is an unique form of possibly destructive testing. The Cryogenic Spin Test is used to screen for flaws which, due to their size or location within the part, are not reliably detectable through other non-destructive means. This process, used exclusively to test 1st, 2nd, and 3rd Stage disks of the F100-PW-100/-200/-220 engines, was designed to test the titanium 6-2-4-6 alloy which is subject to low cycle fatigue failure.

- The first step of the process is a pre-balance of the disk test assembly, the test assembly being comprised of the disk, tooling weights, and a dishpan mounted on a 1/2 inch titanium shaft. The dishpan assembly is designed to simulate the operational effects of other engine stages during the test.

- The balanced assembly is loaded into the spin pit, mounted by the shaft, through a high speed motor. The insulated pit is then flooded with liquid nitrogen and the assembly is cooled to approximately -320°F. The pit is actually a containment vessel design to safely absorb the impact of a failure at 15,000 rpm. The insulation liner is backed by a wall of lead brick and an outer wall of laminated steel six inches thick.

- After cooling, the pit is drained and a vacuum is pulled to eliminate turbulence in the pit during the spin. The test assembly is spun to 15,000 rpm and held at speed for one minute. The high speed motor is then disengaged and the assembly free spins to a stop some twenty minutes later. At this super cooled temperature any flaws in the disk will rapidly propagate to failure and the disk will shatter.

- A successful test is a reliable indication that no critical flaws exist in the component. Due to realignment of the intermetallic bonds during the spin process the strength of the alloy is actually improved. The overhaul interval for the part is extended from 1800 to 3000 cycles and follow on tests can extend the component life from 6000 to 9000 cycles.

- The facility consists of 5 cryogenic spin systems, a computerized control system in a raised control room, two liquid nitrogen plumbing systems, two vacuum plumbing systems, balancing machines, and work benches for fixturing and general set up procedures. Each spin system includes an insulated spin pit, liquid nitrogen and vacuum plumbing connections, high speed motor and a control panel. The five spin pits are plumbed on two vacuum systems allowing two simultaneous tests and continued system operations following a test failure.

- The facility at SA-ALC is unique and is not matched at any other DoD installation. This is also the only facility of its type in the U.S.

#### (6.2) Reasons Required for Maintenance:

- There is a TCTO for the F100 inlet fan that requires this specific type of test. Since there is no other source for this type of testing, it must be performed at the depot.

#### (6.3) Describe Testing Alternatives:

- As noted, there is no other suitable, cost effective alternative in the DoD to perform these tests. Cryogenic spin testing is unique to SA-ALC and would have to be relocated or duplicated if Kelly were closed. The original equipment manufacturer estimates that it would cost \$10 million to relocate the equipment alone and \$37.5 million to duplicate the entire facility.

d. Test Facility: Gas Turbine Engine (GTE) Repair and Test

**6.1 Describe Uniqueness/Peculiarity:** Construction of a unique 132,949 sq ft, \$16.5M GTE Repair Facility (Bldg 331) was completed in September 1993. It will take approximately 18



months from construction completion to relocate 23 test systems, seven assembly shops, five routed items shops and nine administrative support areas. The GTE facility maximizes efficiencies by collocating the various assembly and test processes in a specialized facility. The new facility provides controlled environments for component assembly areas and is also designed for maximum flexibility so that new workloads can be easily accommodated. The test cells have current technology utility; systems which provide improved test parameter control. Bldg 331 also provides improved safety for the workers. Product flow through high traffic areas has been eliminated and the carbon dioxide (CARDOX) fire protection system has been replaced by a water based foam system which eliminates the suffocation hazard associated with CARDOX. An additional feature of Bldg 331 is an approximate 42,212 sq ft of controlled areas (Class 300,000) used for assembling GTEs and Secondary Power System components. The 300,000 Classification means "no more than 300,000 particles 0.5 micron and larger per cubic foot of air" which we refer to as "near" clean room conditions. By achieving this is Bldg 331, SA-ALC has become compliant with Air Force Tech Orders and no longer operates under waivers. In addition, the 28 Voltage Direct Current (VCD) electrical system serves the facility test cells and the water brake system provides recirculating water for the water dynamometer which simulates load on GTEs and SPS components during testing.

**6.2 Reasons Required for Maintenance:** Bldg 331 is a mission essential unique facility which supports various Weapon Systems in the Air Force. SA-ALC repairs approximately 1,000 GTEs annually.

6.3 Describe Testing Alternatives: Depot Maintenance could not be performed without these unique specialized facilities. Efficient and quality production of serviceable engines and components is dependent upon this or a like facility constructed with the same state-of-the-art capability and capacity.

#### e. Test Facility: Unified Fuel Control Test Facility

#### (6.1) Describe Uniqueness/Peculiarity:

- The Unified Fuel Control Test Facility at SA-ALC is an unique facility dedicated to perform all of the inspections, repairs, and testing procedures required to produce serviceable Unified Fuel Controls (UFCs) for the F100-100/200 engines. Although it is primarily dedicated to On Condition Maintenance (OCM) for the F100 UFC, it also possesses the capability to overhaul and test fuel nozzles for the F100, T56, and TF39 engines, the fuel controls for the TF39 and T56 engines, and finally fuel atomizers for smaller Gas Turbine Engines. These latter capabilities are not unique or peculiar to SA-ALC but are still an important part of the facilities capabilities.

- Since its inception in March 1977, the UFC Repair Section has processed over 13,500 F100 Engine UFC's. The facility has the capability to perform major and minor repair, safety enhancement modifications, and reliability upgrades on the components listed above. All inspection, maintenance and testing tasks are developed and accomplished in compliance with Air Force T.O.'s. The extent of the repair under the OCM concept is determined by the in-place

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OCM team, which reviews historical data, analyses malfunction data, and determines the most expeditious method for the specific repairs.

- The most unique feature of the entire facility is its testing capability. The UFC test stands are computer controlled electro- and hydromechanical systems designed to simulate the conditions and inputs the UFCs and fuel nozzles will face in operation to see if they respond and operate correctly. They display information through both analog gauges and computer screens. Software allows operators to troubleshoot and identify faults and then suggests the proper repairs. The control system that manipulates all of the various inputs and measures the results is the key to the technology. The **fuel nozzle test stands** operate in much the same fashion. They are also electro-and hydromechanical computer controlled stands. They measure flow rate and allow for the manual measurement of flow pattern. These stands are unique in that they are designed to specifically test F100 engine fuel controls and that it is impossible to simply place these types of controls onto other stands and test them.

- Overall, there are 89 test stands dedicated to testing the UFC, whether as a total assembly or one of its major sub-assemblies. More specifically, there are: 33 stands to test the (whole up) UFC main fuel control; 10 stands to test the gas generator section; 6 stands to test the augmentor section; 17 stands to test the augmentor computer; 7 stands to test miscellaneous UFC sub-assemblies; and finally 16 stands that act as Electronic Engine Control (EEC) simulators. The fuel nozzle test stand capability includes: 5 F100 fuel nozzle test stands; 2 TF39 fuel nozzle test stands; and 2 GTE Jet Fuel Starter fuel atomizer test stands. Finally, the facility has the capability to test TF39 and T56 engine fuel controls with 6 TF39 Fuel Control test stands and 8 T56 Fuel Control test stands.

- The UFC testing area is classified as a Class I, Division II, group D hazardous testing area. This means that there are flammable gases and vapors in a location where there is high probability that an explosive concentration is present during normal plant operation. This mandates special facility and safety requirements. B348 meets all special ventilation, fire detection and suppression, and blast-proofing requirements. Along with the in-house repair and overhaul capabilities mentioned, this adds to the overall uniqueness of the UFC Test facility as a whole.

- Replacement cost for the 89 stands dedicated to the F100 UFC is estimated at \$243 Million in FY90 dollars. It is important that this facility not be confused the Advanced Fuel Accessories Test Facility (AFATF) in B345 which houses the Advanced Fuel Accessories Test System (AFATS). While the facility is specially designed to test a number of fuel accessories for the various F100 engine models, it does not possess the capability to test the Unified Fuel Control, and there a re no current plans to relocate any of the F100 UFC test stands to B345. The best generic explanation is that the UFC facility in B348 concentrates exclusively on testing F100 Unified Fuel Controls, while the AFATF in B345 concentrates on testing all other Non-UFC fuel accessories. While many of the processes are similar, and to some degree the test stands are similar, the capabilities do not in any way overlap. The equipment in each facility has been designed and modified to perform specific and separate tasks. However, the combination of the two facilities provides SA-ALC with one of the most advanced jet engine fuel accessory repair and test capabilities in the Air Force, and the DoD.

(6.2) Reasons Required for Maintenance:

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- UFC testing is required to ensure overhauled UFCs meet or exceed the specifications set in Air Force Technical Orders. Stands must be tested both as "whole up" units as well as major sub-assemblies in order to assure the highest quality product is provided to the customer. The testing procedures also serve to simulate both the engine itself and the electronic engine controls in order to aid in trouble shooting and facilitate the evaluation of "real life" performance.

### (6.3) Describe Testing Alternatives:

- As noted, the test stands described above are unique and the process cannot be readily completed on other equipment without extensive programming and physical changes.

f. Test Facility: Aircraft Non-Destructive Inspection (NDI)/X-Ray Facility

(6.1) Describe Uniqueness/Peculiarity: Completion of FY94 Add/Alter Military Construction Program (MCP) for NDI/X-ray Facility (Bldg 361) will provide state-of-the-art inspection capability and substrate evaluation for C-17, C-5 and smaller aircraft. This MCP will begin in June 1994 and is scheduled for completion in September 1995. The MCP will renovate 56,000 square feet of existing hangar space with 44 foot clear height. New NDI film processing, evaluation, and office space will be constructed in the hangar for complete NDI capabilities within one facility. An additional 17,000 square feet of high bay hangar space will be constructed with 80 feet clear height and supporting two new overhead telescoping platforms which will be used to perform the inspection on the aircraft. One is for personnel access and the other for positioning of the X-ray tube.

(6.2) Reasons Required for Maintenance: This NDI/X-ray facility is mission essential and will allow for complete NDI of large cargo aircraft, such as the C-5 and C-17. Complete NDI requires the use of equipment requiring a controlled, closed environment.

(6.3) Describe Testing Alternatives: The NDI equipment for a complete inspection cannot be accomodated for outdoor use. The limited NDI that can be accomplished outdoors is subject to the weather and other uncontrollable environmental influences. A MILCON would be required to provide full inspection capabilities at another site. This is based on a dedicated single use facility for hands-on access to the entire cargo sized aircraft and for inspection of composite materials.

#### g. Test Facility: Service Star Lab

(6.1) Describe Uniqueness/Peculiarity: The SA-ALC Nuclear Weapon Components Repair and Test (Environmental Stress Screening) Facility provides for the repair and testing of the ICBM reentry vehicle components; nuclear related related aircraft components and nuclear

munitions handling equipment. SA-ALC is the only DoD installation that has the capability to test these components due to the uniue test equipment and associated facilities.

The Multi-Use Centrifuge which is located underground thereby providing an added degree of protection to operation personnel, is capable of obtaining a maximum acceleration rate of 200 Gs. It has a capacity of 50,000 G-lbs and has an on-set rate of 50 Gs per second. Maximum payload capacity is 1000 lbs. It is used to test components by simulating G forces and timing intervals required to arm the fuses or reentry vehicles and certain missiles.

The High Impulse Transducer Test System is the only known tester capable of testing the High Impulse (impact) Transducers found on ICBM reentry vehicles. The MK21 High Impulse Transducer is a high performance piezoelectric accelerometer for operation up to 100 kgs of acceleration. The test system conducts performance tests by producing a controlled haversine mechanical shock event which produces up to 100 kgs to excite the High Impulse Transducer. The electrical response is recorded and analyzed for proper response.

The Altitude Temperature Test Chamber provides a thermal cycle/altitude test environment. Temperature ranges from -10 to +350 degrees Fahrenheit; holding time is indefinite throughout the range; and temperature is redundant after stabilization at the control sensor. The chamber can simulate altitudes to 200,000 ft. Internal dimensions are 3 ft deep by 3 ft high by 3 ft wide. The chamber is used to simulate the conditions in which nuclear components will experience in flight or to stress the components to certain maximum limits.

The Shielded Cable Tester uses a pass/fail criteria that is based on the component's original specifications, weapon system level Electromagnetic Pulse (EMP) test data, and the cable's baseline test data. The resulting pass/fail criteria allows for a reasonable amount of degradation in most cables, thereby reducing cable repair requirements while insuring the survivability of the host system (reentry, vehicle, attack missile, etc).

The three above ground Accelerator, Rotary Centrifuges have a capability of accelerating a 150 lb payload to 150 Gs at a radius of 63 inches. The unit has a capacity of 22,500 G-lbs and the payload radius can be set from 36 to 63 inches. The payload areas is made up of a 24-in by 24-in platform. Those centrifuges provide an autobalance capability which will balance loads up to a 10 lb difference thereby decreasing unnecessary vibration and wear. The maximum acceleration/decelleration rates range from 0 Gs to 150 Gs to 0 Gs in 15 seconds. These centrifuges are used to test individual weapon system component by simulating the G forces and timing intervals needed to trigger certain responses in reentry vehicle and missile components.

A Shock Machine Test System is also available to subject components to various levels and types of shock stress. A Lansmont 65/81 free-fall shock test machine is controlled from a rack mounted pane. The table size is 25 x 32 inches, with a maximum specimin weight of 500 lbs. There is an acceleration monitoring instrument with max acceleration of 600 Gs or 30,000 Gs (with dual mass shock amplifier) and a min/max pulse duration of 2 msec min/80msec max

velocity change of 32 ft per second. This test machine produces half sign and terminal peak sawtooth pulse waveforms using the shock pulse program for control.

A special storage room is used for the storage of ICBM test components. This room, known as the Isothermal Storage Room, is a controlled access storage area. The room is dust-free and temp/humidity controlled. The room is monitored for operation limits of 70+/- degrees Fahrenheit and 40%+/-20% humidity.

The Thermotron Temperature Chamber is used to stress components. The temperature chamber is programmable with a temperature variance capability of -100 degrees Fahrenheit tp +300 degree Fahrenheit. It has a capability to control the rate of temperature change from 0 to 9 degrees Fahrenheit per minute.

(6.2) **Reasons Required for Maintenance:** The SA-ALC Service Star Lab nuclear weapon system component testing is required to ensure repaired systems and components meet or exceed the specification set in Air Force Technical Orders.

(6.3) Describe Testing Alternatives: Testing would have to be contracted out after locating companies having the necessary security clearances, proper test equipment and facilities.

h. Test Facility: Shielded Microwave Anechoic Antenna Test Facility

(6.1) Describe Uniqueness/Peculiarity: The only facility currently capable of supporting tests on the Minuteman III Intercontinental Ballistic Missile (ICBM) MK-12 Reentry Vehicle (RV) radar antenna is the anechoic chamber at SA-ALC. The RV delivers the warhead to target. Tests are critical to assess reliability. No other anechoic chamber in the Air Force is capable of absorbing the frequency range of MK-12 radar only (frequency is classified). The Radio Frequency (RF) shielded rectangular enclosure has an overall dimension of 36 feet deep by 15 feet wide by 12 feet high.

(6.2) Reasons Required for Maintenance: An anechoic chamber designed to specific classified radar frequencies is mission essential to assessment of ICBM reliability.

(6.3) Describe Testing Alternatives: Another Air Force anechoic chamber would have to be retrofitted with unique absorbent material for a specific frequency range and could not be utilized for non-nuclear operations without another retrofit.

i. Test Facility: Textile Laboratory

(6.1) Describe Uniqueness/Peculiarity:

- SA-ALC owns the only Air Force industrial laboratory with the peculiar capability of providing textile testing. It is equipped with a variety of test equipment such as computerized tensile testers, weatherometers, laundrometers, a thermoanalyzer, and an infrared spectrophotometer.

#### (6.2) Reasons Required for Maintenance:

- This facility allows SA-ALC to perform and develop test procedures on textile materials and any components used in end item life-support equipment. It performs all first article life-support inspections. The laboratory also supports the Navy, Army and Forestry Service with their testing requirements for life-support materials and equipment.

#### (6.3) Describe Testing Alternatives:

- Requires a search and qualification of a suitable contractor.

*j. Test Facility:* Nuclear Weapon Components Repair and Test Facility (Environmental Stress Screening)

(6.1) Describe Uniqueness/Peculiarity: The SA-ALC Nuclear Weapon Components Repair and Test (Environmental Stress Screening) Facility provides for the repair and testing of ICBM reentry vehicle components; nuclear related aircraft components, and nuclear munitions handling equipment. SA-ALC is the only DoD installation that jas the capability to test these components due to the unique test equipment and associated facilities.

The Multi-Use Centrifuge which is located underground thereby providing an added degree of protection to operation personnel, is capable of obtaining a maximum acceleration rate of 200 Gs. It has a capacity of 50,000 G-lbs and has an on-set rate of 50 Gs per second. Maximum payload capacity is 1000 lbs. It is used to test components by simulating G forces and timing intervals required to arm the fuses or reentry vehicles and certain attack missiles. (TO 11N-TRV5126-2, 23 May 85)

The High Impulse Transducer Test System is the only known tester capable of testing the High Impulse (impact) Transducers found on ICBM reentry vehicles. The MK21 High Impulse Transducer is a high performance piezoelectric accelerometer for operation up to 100 kgs of acceleration. The test system conducts performance tests by producing a controlled haversine mechanical shock event which produces up to 100 kgs to excite the High Impulse Transducer. The electrical response is recorded and analyzed for proper response. (TO-11N-TRV5487-1, 1 Aug 94)

The Altitude Temperature Test Chamber provides a thermal cycle/altitude test environment. Temperature ranges from -10 to +350 degrees Fahrenheit; holding time is indefinite throughout the range; and temperature is redundant after stabilization at the control sensor. The chamber can simulate altitudes to 200,000 ft. Internal dimensions are 3 ft deep by 3 ft high by 3 ft

wide. The chamber is used to simulate the conditions in which nuclear components will experience in flight or to stress the components to certain maximum limits. (Instruction Manual 27ST-35350, undated)

The Shielded Cable Tester uses a pass/fail criteria that is based on the component's original specifications, weapon system level Electromagnetic Pulse (EMP) test data, and the cable's baseline test data. The resulting pass/fail criteria allows for a reasonable amount of degradation in most cables, thereby reducing cable repair requirements while insuring the survivability of the host system (reentry, vehicle, attack missile, etc). (TO 11N-CRV5036-1, 1 Jul 93)

The three above ground Accelerator, Rotary Centrifuges have a capability of accelerating a 150 lb payload to 150 Gs at a radius of 63 inches. The unit has a capacity of 22,500 G-lbs and the payload radius can be set from 36 to 63 inches. The payload areas is made up of a 24-in by 24-in platform. Those centrifuges provide an autobalance capability which will balance loads up to a 10 lb difference thereby decreasing unnecessary vibration and wear. The maximum acceleration/decelleration rates range from 0 Gs to 150 Gs to 0 Gs in 15 seconds. These centrifuges are used to test individual weapon system component by simulating the G forces and timing intervals needed to trigger certain responses in reentry vehicle and missile components. (TO 11N-TRV5445-2, 11 Aug 92)

A Shock Machine Test System is also available to subject components to various levels and types of shock stress. A Lansmont 65/81 free-fall shock test machine is controlled from a rack mounted pane. The table size is 25 x 32 inches, with a maximum specimin weight of 500 lbs. There is an acceleration monitoring instrument with max acceleration of 600 Gs or 30,000 Gs (with dual mass shock amplifier) and a min/max pulse duration of 2 msec min/80msec max velocity change of 32 ft per second. This test machine produces half sign and terminal peak sawtooth pulse waveforms using the shock pulse program for control. ((Users Manual MM-482, 21 Jun 88)

A special storage room is used for the storage of ICBM test components. This room, known as the Isothermal Storage Room, is a controlled access storage area. The room is dust-free and temp/humidity controlled. The room is monitored for operation limits of 70+/- degrees Fahrenheit and 40%+/-20% humidity.

The Thermotron Temperature Chamber is used to stress components. The temperature chamber is programmable with a temperature variance capability of -100 degrees Fahrenheit tp +300 degree Fahrenheit. It has a capability to control the rate of temperature change from 0 to 9 degrees Fahrenheit per minute.

(6.2) Reasons Required for Maintenance: Nuclear Weapon System Component teting is required to ensure repaired systems and components meet or exceed the specifications set in Air Force Technical Orders.

(6.3) Describe Testing Alternatives: Testing would have to be contracted out after locating copanies having the necessary security clearance, proper test equipment and facilities.

## k. Test Facility: Integrated Support Facility (Bdlg 178)

(6.1) Decribe Uniqueness/Peculairity: The Integrated Support Facility (ISF) is unique in that it is the only building designed from the outset, as a software engineering facility to support Mission Critical Computer Resources (MCCR) workloads. The unique workloads supported within this building include: C-5 and C-17 Operation Flight Programs, Turbine Engine Monitoring System, (TEMS) for the A-10 and F-111, MADARS, F16 AIS, and many testers that have been specifically set up to test itemswhich only Kelly AFB repairs. The facility currently provides 80,000 sg ft of space with closely controlled air conditioning, conditioned power, and reaised flooring all designed to enhance the eddiciency ans effectiveness of software engineering efforts. The entire building is designed with software development and testing in mind. Half the building is set up to house testers and test equipoment that provides unique testing and softweare support efforts. The other half of the building was designed to allow communications with the tester side while providing a programming atmosphere. Currently a \$4.1 million addition is underway which well ass an additional 40,000 sg ft (20,000 sg ft of which was justified for C-17 OFP support). Unique equipment includes: MADARS (which supports data recording on the C-5 aircraft), IATS (which provides testing and capability for monitoring equipment on-board the A-10, KC-135R and the F-111 aircraft), and many other small testers that have been modified to supportspecific workloads. In addition to its unique equipment and workload, the ISF houses a diverse group of professionals built from the local community and surrounding area. These include engineers and technicians who have vast experience and capabilities in the areas of Automatic Test Equipment (ATE), Operational Flight Programs (OFP), and many other software and hardware areas.

(6.2) Reasons Required for Maintenance: SA-ALC's ISF was specifically designed and equipped to provide software engineering support to unique assigned MCCR workloads.

(6.3) Describe Testing Alternatives: Testing alternatives would require establishment of another software facility(ies) with the testers spefically modified to support the unique wokloads. To provide maximum efficiency, the alternative facilities should be collocated with the source of repair for the MCCR's correllary weapon system or end-item application.

## Facilities and Equipage, continued

## 7. Buildings and Their Condition

7.1 List the buildings used to perform the depot maintenance functions by category code numbers (five or six digit CCNs), identifying their current condition (adequate, substandard, and inadequate) in Table 7.1 in thousands of square feet (KSF).

CCN	Facility Type	Condi	Condition / Area (# KSF)			
		Adequate	Substandard	Inadequate	Comments	
121124	Hydr Fl, Bldg	1				
125977	Pmp Stn, LF	1				
111311	Comm Fclty	1				
141764	Integr Spt Fclty	79				
141765	Lab, Q/C Dep	39	16			
141821	Mat Proc Dep	42			C	
141763	Tech Lab	11				
171621	Tech Tng Clsrm	3				
211116	HG, Maint Dep	571				
211152	Shp Acft Gen/Pur	409	167	1		
211153	Shp NDI	10				
211154	Shp A/M Orgl	96	7			
211157	Shp Jet Eng I/Mnt	713			······································	
211159	Acft Cor Con	244	13			
211174	Consol Acft Maint	3				
211175	Maint Dock, M/A	17				
211183	Test Cell	114	19			
211193	Test Std					
211251	Shp Turbine Dep	137	206	43		
211254	Shp Acft Eng Dep	239	88			
211256	Shp Eng Tst & Stor/D	28				
211271	Shop Instm Ovhl Dep		3			
215553	Shp, A/WPN/O Dep	6		T T4-F-4		
217712	Shp, Avionic	185	26			
217736	Shp, Radom O&T/D	37				
217762	Shp, Navaid		7			
218852	Shp Surv Equip	29				
218868	Lab, PME	48	33			
218712	Shp A/SE Stor Fclt	4				
221229	Prod Acft Comp Mfg	15				



25,

228228	Prod Misc Proc	40			
319441	Equip Rsch Lab	6			
441257	Hazard Stor, Dep	8	6	10	
441628	Shed Sup & Equip Dep	71			
441758	Whse Sup & Equip Dep		94	76	
442628	Shed Sup & Equip Bse	1			
610675	Log Fclty Dep Ops	318	375		
610711	DPI .	10			
723392	San Latrine	21			
730839	Traffic Chk Hse	6			
821117	Htg Fclty Bldg		2		
821156	Steam Fclty	1			
821168	Wst Trmt Bldg	1		· · · · · · · · · · · · · · · · · · ·	
890123	Air Cond Plnt Bldg	16	4		
890136	Cmprs Air Plt Bldg	20			
890187	Util Vault	2			
890197	Weight Scale	1			
TOTAL		3604	1016	130	

3604 1016 130 4750

## Facilities and Equipage, continued

7.2 In Table 7.2.a, identify space available for expansion by building type for those facility category code numbers (five or six digit CCNs) that are most important to your mission. An activity's expansion capability is a function of its ability to reconfigure/rehabilitate existing underutilized facilities to accept new or increased requirements.

Building ID / Type	CCN	Installation Space (KSF)			Total
		Adequate	Substandard	Inadequate	
B178	141764	33.0			33.0
B300	218868	10.0			10.0
B301	211152	1.3			1.3
B305	217712	16.0			16.0
B306	217712	16.0			16.0
B308	217712	58.1			58.1
B323	211254	24.8			24.8
B324	211152	105.9			105.9
B326	217712	9.4			9.4
B329	211251	53.4			53.4
B333	211254	.4			.4
B347	211254		70.3		70.3
B348	211254	5.0			5.0
B351	211254	2.0			2.0
B360	211157	61.8			61.8
B375	211254	12.7			12.7
B655	211183	1.5			1.5
B1420	610675	7.1			7.1
	TOTAL:	418.4	70.3		488.7

## Table 7.2.a: Space Available for Expansion

\* ADDITIONAL 999.8 KSF AVAILABLE IF REMOVED FROM THE DEMOLITION LIST

Building ID / Type	CCN	Insta	Total		
		Adequate	Substandard	Inadequate	
B178	141764	33000			33000
B300	218868	10000			10000
B301	211152	. 1287			1287
B305	217712	16000			16000
B306	217712	16000			16000
B308	217712	58108			58108
B323	211254	24815			24815
B324	211152	105887			105887
B326	217712	9400			9400
B329	211251	53390			53390
B333	211254	357			357
B347	211254		70267		70367
B348	211254	4968			4968
B351	211254	2000			2000
B360	211157	61825			61825
B375	211254	12669			12669
B655	211183	1505			1505
B1420	610675	7100			7100
SUBTOTAL		418311	70267		488578
ON DEMO LIST					
B340		42685			42685
B170			60801	-	60801
B172				91222	91222
<u>B184</u>			5695		5695
<u>B343</u>				1533	1533
B366				113107	113107
B1566			162810		162810
B1562			60000		60000
B1560			167307		167307
B1564				128612	128612
B1556				166096	166096
SUBTOTAL		42685	456613	500470	999768
	TOTAL:	460996	526880	500470	1488346

# \*ADDITIONAL 999.8 KSF AVAILABLE IF REMOVED FROM THE DEMOLITION LIST

526890

#### Facilities and Equipage, continued

#### 8. Unique and/or Peculiar Capabilities and Capacities

8.1 What unique and/or peculiar capabilities and capacities does the depot maintenance activity possess?

#### Depot Maintenance Capability/Capacity

## Describe Why Unique/Peculiar

**8.2** Separately list the depot maintenance facilities and equipment which are one of a kind within the Service and/or DoD.

#### Facility/Equipment Describe Why It is One of a Kind

a. SA-ALC is sole Source of Repair (SOR) for the following workloads:

- SA-ALC is the sole source for the F100 family of engines and T56 and TF39 engines. All the test facilities necessary to support the overhaul, repair, modification and test of these engines are unique to SA-ALC. This workload is associated with commodity groups 3A, 2G, 2J, and 2C.

- SA-ALC is the soul source for C-5A, C-5B, C5 Speedline, and C-5 related workload. All the test facilities necessary to support the overhaul, repair, modification and test of the C-5 workload are unique to SA-ALC. These workloads are associated with commodity groups 1C1, 2B, 2C, 2D, 2E, 2G, 2H, 2I, 2J, and 12A These same capabilities will be utilized for the future C-17 workload at SA-ALC.

- SA-ALC is the sole source for the repair and modification of T-38. All the test facilities necessary to support the processes, equipment and facilities associated with this workload are unique to SA-ALC. This workload is associated with commodity groups 1C4, 2B, 2C, 2D, 2E, 2G,2I, and 2J.

- SA-ALC is the sole source for the repair and overhaul of the following Gas Turbine Engines (GTE) and Secondary Power Systems (SPS). All the test facilities necessary to support the overhaul, repair, modification and test of GTE and SPS are unique to SA-ALC. This workload is associated with commodity groups 2B, 2C, 2H, 2I, and 3A.

> - - GTCP-180-7 - - GTCP-85-70A - - GTCP-397 - - GTC85-56 - - GTC85-72A - - GTC85-180L

- - GTCP85-180(C)
- - GTCP165-1
- -- GTCP85-180L
- - GTC85-106A
- - GTCP36-50
- - PATRIOT
- --GTC85-71A
- - GTCP-180-5
- -- F-15 Secondary Power System (SPS)
- - F-16 Secondary Power System (SPS)
- -- F-16 Engine Start System (ESS)
- - Conventional Starters

- SA-ALC is the sole source for the overhaul, repair, modification and testing of nuclear and nuclear related components of reentry vehicles. All the test facilities necessary to support this workload are unique to SA-ALC. This workload is associated with commodity groups 4A and 10C.

- SA-ALC is the sole source for some Life Support System Components. All the test facilities necessary to support the overhaul, repair, modification and test of these components are unique to SA-ALC. This workload is associated with commodity groups 2I, 2J, and 3A.

- SA-ALC is the sole source of repair for pneudraulics/hydraulics components and fuel accessories repair of the F100, TF39, T56 engines and GTE repaired at SA-ALC. As such, the overhaul, repair, modification and test facilities necessary to support these workloads are unique to SA-ALC. These workloads are associated with commodity groups 2C, 2H, and 3A.

- SA-ALC is the sole source for Automatic Test Equipment (ATE) and related software for support equipment for various weapon systems including B-1B, F-111, F-15, F-16, C-5, and general purpose equipment C-17 in the future. All the test facilities necessary to support this workload is unique to SA-ALC. This workload is associated with commodity groups 2G, 12A, and 12B.

b. Depot Maintenance Capability/Capacity: Aircraft Maintenance Hangar (Bldg 375)

(8.1) Describe Why Unique/Peculiar: Bldg 375 is one of the largest hangars of its type (permanent bridge construction) in the world and is still recognized as a major engineering structural feat. Initially built at a cost of \$11 million, Bldg 375 has a present replacement cost of over \$88 million.

(8.2) Facility/Equipment: The entire building contains over one million square feet of floor space. The hangar floor covers a 600,000 square foot area; 300 feet wide by 2,000 feet long. The backshop area covers over 412,000 square feet of floor space and provides

manufacture/repair support for aircraft exchangeable workloads. The administrative area is located on the second floor and has 63,000 square feet of office space.

Describe Why It is One of a Kind: This unique building contains a number of facility characteristics which enhance the C-5 production capability. The 59-foot high hangar doors and three track-mounted bridge cranes in the hangar have enabled the facility to accommodate up to six C-5 aircraft simultaneously for Depot Level Maintenance. An additional 10,000 pound capacity remote controlled hoist has been installed inside the southwest corner of the hangar for removal of the C-5 horizontal stabilizer. This allows floor level PDM inspection and repair of the horizontal stabilizer and allows access to the vertical stabilizer per T.O. 1C-5A-3. The hangar has been modified to accept four C-5s in the jacked configuration by providing pockets in the overhead structure to allow clearance for the vertical stabilizer. This allows the four aircraft to remain on jacks without exposure to weather conditions and additional aircraft can be nosed in through the two west side doors for on-aircraft maintenance. These two aircraft can be totally enclosed when placed in the kneeled position, allowing a total of six C-5s to be secured inside the hangar.

## b. Depot Maintenance Capability/Capacity: Aircraft Corrosion Control/Depaint (Bldg 379)

(8.1) Describe Why Unique/Peculiar: This facility is the only one of its size in DoD which utilizes a relatively new process, the Plastic Media Blasting (PMB), to remove coatings from airframes. SA-ALC has the only capability to strip C-5 cargo size or smaller aircraft. This revolutionary process eliminates the carcinogenic chemical paint strippers utilized for decades. In addition to the health benefits, substantial economic benefits are realized by replacing chemicals with the PMB process. Reduced manpower requirements, improved flow times, and reduction in material acquisition and disposal costs all contribute to the annual savings.

(8.2) Facility/Equipment: This new 76,500 square foot facility is the primary aircraft depainting facility at SA-ALC. State-of-the-art accessibility is afforded to any aircraft type or size via overhead "stacker" cranes. These platforms provide three-dimensional capability, traversing laterally and longitudinally along rails mounted in the truss work of the hangar structure. The work platform is mounted on, and can rotate around the bottom of a telescoping mast, providing the workers with excellent articulation and hands-on access to the entire aircraft.

**Describe Why It is One of a Kind:** SA-ALC has the only capability in DOD to accommodate large-bodied aircraft in conjunction with depot maintenenance that utilizes Plastic Media Blasting, an environmentally "clean" process, to remove airframe coatings from C-5A/B and smaller aircraft. It eliminates carcinogenic chemical paint strippers and reduces hazardous chemical waste by 72,000 gallons per year.

c. Depot Maintenance Capability/Capacity: Advanced Fuel Accessories Repair and Test

(8.1) Describe Why Unique/Peculiar: The Advanced Fuel Accessories Test Facility (AFATF) houses the Advanced Fuel Accessories Test System (AFATS). The facility was constructed with special design features to accommodate the configuration and goals of AFATS. The design features include reduced air conditioned space, test areas to house and support Test Stations and operators, pump rooms built to keep pump noise from the test areas, utility distribution is designed to provide for optimum utilization of space. AFATF and AFATS represent a totally new concept of equipment and facility overtly designed in concert to produce specifically identified improvements.

(8.2) Facility/Equipment: SA-ALC, faced with limited performance of antiquated equipment, embarked on a program to replace that special equipment with a system that encompassed a wide range of technical capabilities and provided improvements over existing technologies and design philosophies. The Advanced Fuel Accessories Test System (AFATS) is a unique system of equipment, designed for reduced energy cost, improved testing reliability, improved production flexibility, increased throughput and capability to support future workloads. Test Stations are fully automated and test a large suite of different engine and airframe fuel accessories (pumps, valves, fuel controls, atomizers, etc.), using MIL-C-7024 Calibration Fluid (CalFluid). Noise producing supply pumps are remotely located in separate pump rooms. Pump modules provide CalFluid to a group of Test Stations and produce only that amount of flow required at any time by all of the Test Stations served. This reduces energy consumption. Testing reliability is improved through "smart automation", which will not allow an item to be certified unless it passes all applicable tests. Built in Adjustment Diagnostics assists the operator in identifying which adjustment to make, how much to adjust and which tool to use. Fault Isolation tells the operator that the item cannot be calibrated and what repairs are needed or parts need replacement. Flexibility is improved by having a large number of Test Stations with the capability to test a large group of Fuel Accessories for the F-15, F-16, KC-135, C-130, C-5, A-10 and B-52 aircraft as well as ground power units. Interfaced Test Adapters eliminate the need for manually connecting the fuel accessory to the test stand. Productivity improvement,, which translates to customer cost sayings, ranges from 25% to 45% test time reduction. This means reduced numbers of test stands and personnel needed for existing workloads or increased capacity to accept new and different workloads.

**Describe Why It is One of a Kind:** The combination of the facility and equipment is not found anywhere else in the DOD.

#### d. Depot Maintenance Capability/Capacity: T56 Dynamometer Test Cells

- Description of Technology: This capability allows the depot to test a variety of turboprop engines under a wide range of simulated operating conditions without actually using a propeller. They are, in effect, more adaptable than actual prop test cells and so are capable of testing any turboshaft engine in the DoD inventory.

(8.1) Describe Why Unique/Peculiar: - These dynamometer test cells and the skills and equipment required to operate them are unique to SA-ALC. No other DoD facility currently employs this means to test the Air Force -7 and -15 versions of the Allison T56 engine. It would require extensive MILCON and equipment costs to even move the dynamometers to another test cell facility. The cost of duplication depends on the scenario at the receiving center. It would cost roughly \$12 million to construct two new cells and install the dynamometers and control systems and provide other necessary support equipment. It would cost roughly \$7 million to modify existing cells and to install the dynamometers. Testing is mission essential as it is the only way to confirm all engine performance and specification requirements have been met.

(8.2) Facility/Equipment: Two of the test cells in SA-ALC's Test Cell facility are equipped with Zollner 7500 Shaft Horsepower Universal Heavy Turboshaft Dynamometers. Specialized engine adapter equipment, test procedure software, the Pacer Comet III Automated/ Computerized Engine Test and Data Acquisition engine test system, the cells themselves along with the requisite facility hookups for fuel, water, and electricity, cooling water towers, emergency water system, and finally the jet engine mechanics and test cell operators make the capability complete.

**Describe Why It is One of a Kind:** - The Universal Heavy Turboshaft Dynamometers are unique pieces of equipment in their own right. They can be programmed to simulate the conditions an engine would experience if it were attached to an actual propeller. Both torque and speed requirements can be entered manually or through automated programming. Testing is mission essential as it is the only way to confirm all engine performance and specification requirements have been met.

## e. Depot Maintenance Capability/Capacity: Gas Turbine Engine (GTE) and Secondary Power System (SPS) Repair and Overhaul

(8.1) Describe Why Unique/Peculiar: The combination of the equipment listed in 8.2 (below) creates a one-of-a-kind capability in the Air Force.

(8.2) Facility/Equipment: The following equipment. housed in Bldg 331, are essential to produce GTEs and SPSs. Without the GTE Pacer Cornet III Tester and B-1 ADG Tester which are exclusively Air Force or one-of-a-kind, the GTE center of excellence performance could not be maintained.

- F-15 Jet Fuel Starter/CGB Test (2 each)
- GTE Test (8 each) Pacer Comet III (Air Force proprietary)
- F-16 ADG Test (1 each) only 4 each worldwide
- F-16 JFS Test (2 each)
- Conventional Starters (4 each)
- B-1B ADG Test (1 each) one-of-a-kind
- B-1B Torque/Clutch (1 each)

- Valve Test (1 each)
- Oil Pump Test Stands, SPS (3 each)
- Oil Pump Test Stands, GTE (1 each)
- Electrical Starter Test Stands (3 each)

**Describe Why It is One of a Kind:** The combination of the equipment listed in 8.2 creates a one-of-a-kind capability in the Air Force.

f. Depot Maintenance Capability/Capacity and Facility/Equipment: Unified Fuel Control (UFC) Facility

- Description of Technology: - The Unified Fuel Control Test Facility at SA-ALC is an unique facility dedicated to perform all of the inspections, repairs, and testing procedures required to produce serviceable Unified Fuel Controls (UFCs) for the F100-100/200 engines. Although it is primarily dedicated to On Condition Maintenance (OCM) for the F100 UFC, it also possesses the capability to overhaul and test fuel nozzles for the F100, T56, and TF39 engines, the fuel controls for the TF39 and T56 engines, and finally fuel atomizers for smaller Gas Turbine Engines. These latter capabilities are not unique or peculiar to SA-ALC but are still an important part of the facility's capabilities.

- Since its inception in March 1977, the UFC Repair Section has processed over 13,500 F100 Engine UFC's. The facility has the capability to perform major and minor repair, safety enhancement modifications, and reliability upgrades on the components listed above. All inspection, maintenance and testing tasks are developed and accomplished in compliance with Air Force T.O.'s. The extent of the repair under the OCM concept is determined by the in-place OCM team, which reviews historical data, analyses malfunction data, and determines the most expeditious method for the specific repairs.

(8.1) Describe Why Unique/Peculiar: - The repair process for these components can be quite complicated due to the large number of parts involved (4500+) and the tight tolerances required by the nature of its operation and its importance to optimum engine performance. As a repair facility, the capability in question lies mainly in the expertise of the craftsmen who perform the majority of the rework by hand. Specialized tooling, fixturing and equipment facilitates the delicate and sometimes tedious tasks. These essential skills are the core of the repair capability and cannot be easily duplicated elsewhere. The test stand operators are also highly trained and have to undergo an extensive apprenticeship program.

(8.2) Facility/Equipment: The UFC Repair Facility area is classified as a Class I, Division II, group D hazardous testing area. This means that there are flammable gases and vapors in a location where there is high probability that an explosive concentration is present during normal plant operation. This mandates special facility and safety requirements. Bldg 348 meets all special ventilation, fire detection and suppression, and blast-proofing requirements. Along with the in-house repair and overhaul capabilities mentioned, this adds to the overall uniqueness of the

UFC Test Facility as a whole. These capabilities are mission essential as there is no contract vehicle currently available or any other DoD capability present to effect these repairs.

#### Describe Why It is One of a Kind:

- The primary driver behind the uniqueness of the UFC Test Facility is its automated test stands. Overall, there are 89 test stands dedicated to testing the UFC, whether as a total assembly or one of its major sub-assemblies. More specifically, there are: 33 stands to test the (whole up) UFC main fuel control; 10 stands to test the gas generator section; 6 stands to test the augmentor section; 17 stands to test the augmentor computer; 7 stands to test miscellaneous UFC sub-assemblies; and finally 16 stands that act as Electronic Engine Control (EEC) simulators. The fuel nozzle test stand capability includes: 5 F100 fuel nozzle test stands; 2 TF39 fuel nozzle test stands; 2 T56 fuel nozzle test stands; and 2 GTE Jet Fuel Starter fuel atomizer test stands. Finally, the facility has the capability to test TF39 and T56 engine fuel controls with 6 TF39 Fuel Control test stands and 8 T56 Fuel Control test stands. A Halon fire suppression system is in place to meet regulations. The test stands are operated with a pressurized solvent (volatile calibration fluid) compound selected for its flow characteristics which are similar to JP-4 jet fuel. This is used for both UFC and fuel nozzle testing. A calibration fluid-fueled, vapor incinerator is currently on contract to replace the current filter/condensation system.

- The Unified Fuel Control Facility is unique to SA-ALC and would have to be relocated or duplicated if Kelly were closed. There is no other or DoD system that can duplicate the UFC facility. Replacement cost for the 89 test stands is estimated at \$240 Million. This would be a major undertaking due to the size and complexity of the facility and equipment respectively. Test stands are 12 years old but only had an original 7 year life span. They have been refitted and repaired as required to keep them operational. There is, in effect, no "replacement" technology. These capabilities are mission essential as there is no contract vehicle currently available or any other DoD capability present to effect these repairs.

#### g. Depot Maintenance Capability/Capacity: Rubber Products Manufacturing

#### (8.1) Describe Why Unique/Peculiar:

- The SA-ALC Rubber Products Manufacturing function is completely peculiar to the Air Force in its ability to manufacture rubber parts. Although other ALCs have some capability to repair rubber on jet engines (which is also done here), this shop is uniquely able to fully support the manufacture of new rubber parts from beginning to end of the production cycle. All that is needed from the customer is a part design and a statement of the physical requirements.
- The Rubber Products Manufacturing Shop, in conjunction with the Chemical Laboratory, uses that information to develop a custom rubber formulation (or recipe)

when necessary. We are able to develop formulations to meet the stringent requirements of all applicable technical orders, military specifications, or customer specifications.

- Next, a custom mold for shaping the rubber is designed by the Rubber Products Manufacturing support staff, which is then constructed at SA-ALC. Often this process involves designing a mold to hold a metal part so that rubber can be directly applied to it, such as aircraft arresting cable connectors, or fuel access door seals. Because of local control over the design and manufacture process of the molds, we are able to anything from the smallest o-ring (the size of a pencil eraser) to large engine parts (over 3 feet in diameter).
- Continuing the production cycle requires that the rubber formulation be mixed or compounded, a very significant capability at SA-ALC. Again, meeting the strict requirements of our customers is vastly aided by our ability to make our own rubber.
- The final step is to actually mold the rubber into the desired shape, which is done before using a variety of techniques unique to the Air Force. Examples of these techniques are extrusion and compression molding.
- All of these steps taken together give this ALC a unique capability.

(8.2) Facility/Equipment: One unique category of equipment in the Rubber Products Manufacturing Shop is used for compounding or mixing of rubber. This includes a Banbury mixer, a hand mixer, and two compounding mills for large or small amounts of rubber. With these, the shop can make all types for short runs or high volume runs. The primary forming methods used in the Rubber Products Manufacturing Shop include standard molding, compression molding, extrusion, and gasket cutting. Peculiar to the Air Force in supporting these methods are 8 large capacity ovens, 10 compression presses, 2 extruders, and a variety of support equipment. All of this supports the wide variety of rubber parts, in both size and shape, that can be manufactured at SA-ALC.

**Describe Why It is One of a Kind:** The SA-ALC Rubber Products Manufacturing Shop is the only Air Force facility with the capability to compound rubber to virtually any specified formulation, using so many rubber forming methods. The wide range of product capabilities, in both size and material, along with the proven experience that can put it all together, make this shop peculiar to the Air Force.

## h. Depot Maintenance Capability/Capacity: Production of X-Ray Quality Aluminum Castings

(8.1) Describe Why Unique/Peculiar: A unique DoD facility capable of producing high grade (x-ray quality) aluminum sand castings, and also the first DoD production facility utilizing

Stereolithography (SLA) for the manufacture of casting patterns. The foundry capabilities have proven to be a critical DoD industrial capability.

(8.2) Facility/Equipment: The SA-ALC foundry features state-of-the-art induction melting furnaces, an automated chemically bonded sand mold system and a mechanized green sand (clay bonded) sand system.

**Describe Why It is One of a Kind:** It is the only DoD installation which manufactures all plastic drop hammer dies in lieu of conventional kirksite (zinc) dies, allowing faster production of drop hammer dies. SA-ALC's foundry is the only one in DoD capable of producing high grade (x-ray quality) aluminum sand castings.

# i. Depot Maintenance Capability/Capacity: Stereolithography (SLA) capable of Pattern/Part Development

(8.1) Describe Why Unique/Peculiar: StereoLithography technology supports both manufacturing and engineering. While Stereolithography is now a segment of manufacturing, our application of it is not currently organic to other DoD facilities. One other Air Force facility and several other Navy and Army organizations have this or other rapid prototyping capabilities, but their uses and applications are largely restricted to supporting engineering organizations through generation of design prototypes for fit-form-function testing. Organic foundry casting and rubber shop capabilities at SA-ALC afforded the opportunity to broaden the application of this technology beyond prototyping for fit-form-function to rapid tooling support for these and other net-shape or near-net-shape (NS/NNS) manufacturing processes. This is only possible because these discrete capabilities reside within the same organization. Proof of concept for applying StereoLithography to these capabilities led to development of computer-aided, automated casting pattern design, a capability that, until now, has not been available from any other source. Nor was there much advantage to such capability prior to the recent existence (1989) of StereoLithography and other forms of rapid prototyping. Computer-aided pattern design, coupled with StereoLithography for rapid physical pattern or mold generation has not existed anywhere within DoD prior to the installation and development of this capability at SA-ALC. The uniqueness of the foundry and the rubber shops stand on their own; as does the StereoLithography capability. However, the support of one for the other multiplies the effect of that uniqueness far beyond the sum of the two or three capabilites added together. In that the StereoLithography installation at SA-ALC can also support other Air Force and DoD facilities with the same or similar, NS/NNS pattern, mold, or tooling requirements, it retains its uniqueness because these other manufacturing facilities do not have organic rapid prototyping capability, nor the requisite computer-aided pattern design expertise in residence to support such an undertaking.

The similar case can be argued for the integration of the Computer Industrial Tomographic Analyzer (CITA) system and the StereoLithography installation through RE\*CAD software. Reverse engineering capability is enhanced in that items requiring reverse engineering due to lack of supporting tech data packages can be addressed by the unique capability of regenerating a

computer-aided design (CAD) solid model file from CITA generated x-ray scans output of the item by the RE\*CAD software.

(8.2) Facility/Equipment: Software used will automatically convert a Computer Aided Design (CAD) part file to a foundry pattern configuration, including the shrink factors, draft angles, gating system risers, cores coreboxes and matchplates. Additional capabilities of this technology, when linked with the industrial CT-Scan in the laboratory, provides a powerful tool for reverse engineering tasks, including novel applications impossible to perform otherwise.

**Describe Why It is One of a Kind:** Only facility in DoD to provide rapid prototyping and pattern/part development. The supporting software was developed through a PRAM funded project for this operation and exists nowhere else in the world. This evolving process is revolutionizing the foundry pattern making process.

j. Depot Maintenance Capability/Capacity: C-5 Engine Pylon Repair

(8.1) Describe Why Unique/Peculiar: The C-5 Engine Pylon Repair is a unique capability that has been successfully performed to quality standards at SA-ALC and no other source has proven their ability to perform the workload. A variety of skills coupled with production experience allows SA-ALC to support the overhaul, repair and modification required to produce a serviceable asset. Work specifications include removal/installation, inspection, corrosion control, repair and modification, static checks and miscellaneous support for C-5 pylons.

(8.2) Facility/Equipment: The support equipment includes two fixtures designed exclusively to hold four pylons each are utilized during the performance of the inspection, repair and modification.

**Describe Why it is one of a Kind:** Since 1991, SA-ALC has provided the C-5 Programmed Depot Maintenance (PDM) pipeline with top quality engine pylons. Work specification includes removal/installation, inspection, corrosion control, repair, modify, static check and miscellaneous support.

# *k. Depot Maintenance Capability/Capacity:* Halon Recovery, Recycling, and Recharging Facility (HRRR)

(8.1) Describe Why Unique/Peculiar: SA-ALC has the only reclamation system that can restore Halon 1301 to MILSPEC in the Air Force. The HRRR system reclaims for use more than 99 percent of the 250,000 lbs of Halon 1301 on the 35,000 aircraft fire suppression system halon storage bottles managed by SA-ALC. This has eliminated any need for the USAF to purchase Halon 1301 in the future. The system cost was \$260,000. The payback period will be less than two years due to the rise in cost of Halon 1301 to \$20 per pound. The HRRR became operational in January 1994.



(8.2) Facility/Equipment: Installation of this state-of-the-art HRRR system has a significant impact on the use of high Ozone Depletion Potential (ODP) halon by the USAF in its aircraft. Other depots have a recovery system that collects and stores Halon 1301 to prevent release into the atmosphere. However, SA-ALC is the only depot that recovers, filters, and recycles Halon 1301 to military specifications for immediate reuse in the Air Force.

**Describe Why It is One of a Kind:** This HRRR system is the only such system in the Air Force that can recover, recycle, and recharge Halon 1301 and is the first installation of its type in DoD.

# *l. Depot Maintenance Capability/Capacity:* Bicarbonate of Soda Blast Stripping of Components

**Description of Technology:** Provides paint removers for corrosion treatment and cleaning for aircraft and jet engine parts and components with exemplary results. Process uses abrasive blasting techniques in a component walk in booth (14' by 34' by 14'). SA-ALC currently uses the process for depainting components with sensitive substrates.

(8.1) Describe Why Unique/Peculiar: Bicarbonate of Soda Blast is a unique Air Force capability resident at both SA-ALC and WR-ALC, though the application of the technology is different at the two depots. SA-ALC is the only Air Force depot that utilizes Bicarbonate of Soda Blast to depaint and clean thin skinned aircraft components in a dedicated booth. This process produces a zero hazardous waste stream, including air emissions, liquid effluent, and solid waste. SA-ALC's process uses the abrasive nature of the bicarbonate of soda as the primary removal agent and the water is injected for dust control. WR-ALC uses bicarbonate of soda to strip aircraft; however, their process relies predominately on the water for paint removal and the bicarbonate of soda is an additive to enhance stripping rates.

(8.2) Facility/Equipment: Bicarbonate of Soda Blast provides an environmentally safe alternative to chemical degreasers, carbon removal agents, and paint removers for corrosion treatment and cleaning for aircraft and jet engine parts and components with exemplary results. The process utilizes abrasive blasting techniques in a component walk-in booth (14 ft X 34 ft X 14 ft).

**Describe Why It is One of a Kind:** SA-ALC has the only Air Force depot that utilizes Bicarbonate of Soda Blast to depaint and clean thin skinned aircraft components in a dedicated booth.

m. Facility/Equipment: T56 Gearbox Test Stand

- Description of Technology: The purpose of this testing is to ensure that the gearboxes are operating within their design specifications; which is vital toward engine performance. As an extra step in quality assurance, every twenty-fifth gearbox is tested assembled to a production engine in the primary engine test cell. This engine/gearbox assembly testing feature can be used as temporary back-up or alternate means for testing gearboxes in cases of maintenance downtimes.

(8.1) Describe Why Unique/Peculiar: The SA-ALC Engine Test Facility has a peculiar complementary testing feature in that it is the only The prime function of these gearbox units is to provide the means for reducing the engine power section speed to the range of efficient propeller operation. T56 Gearbox testing is required to ensure overhauled gearboxes meet or exceed the specifications set in Air Force Technical Orders.

(8.2) Facility/Equipment: This testing requirement is accomplished on a specialized gear reduction test stand that has been designed to simulate the T56 engine in operation.

**Describe Why It is One of a Kind:** SA-ALC is the only Air Force installation with the capability to test T56 engine series propeller speed reduction gearbox units.

*n. Depot Maintenance Capability/Capacity:* Engine Sprayed Abradable Compressor Tip Shrouds (ESACTS) Thermal Spray Procedure

- Description of Technology: The ESACTS thermal spray procedure project gives SA-ALC the parameters, fixturing and equipment necessary to remove, spray, finish machine, and inspect the PWA279 abradable material used on F100 engine high compressor stators.

(8.1) Describe Why Unique/Peculiar: SA-ALC has a "turn-key" capability to perform this procedure without requiring any special waiver or oversight from the Original Engine Manufacturer (OEM). SA-ALC is the only source in DoD certified to perform this process.

(8.2) Facility/Equipment: ESACTS thermal spray procedure uses an existing robotic plasma spray and water jet stripping systems with modifications, a new laser holography inspection system, hardness tester and thickness gauge to remove existing abradable and replace it with PWA 279 on the F100-PW-220/220E 4th through 12th stage compressor stators. Included is all necessary fixturing and tooling required to perform the procedure.

**Describe Why It is One of a Kind:** This process is unique to SA-ALC as it is the only source in DoD certified to perform this process.

o. Facility/Equipment: - T56 Blade Depinning System



- **Description of Technology:** This procedure incorporates removing the T56 engine's compressor wheel's blades and pins automatically and simultaneously at two diametrically opposed stations.

(8.1) Describe Why Unique/Peculiar: The Blade Disk Disassembly Machine (BDDM) at SA-ALC is a one-of-a-kind machine that disassembles compressor wheels (stages 6-14) for the T56 turboprop engine.

(8.2) Facility/Equipment: The deblading station consists of an electric impact hammer (Electropunch) which drives a special tool through the blade slot, shearing the holding pin, allowing the blade to fall free. The turntable automatically rotates a precise amount to the next blade. The disk stops at the pin removal station where a video camera takes a close-up view of the pin. With the image being displayed on a monitor, the craftsman is able to vertically align the station position to ensure precise pin removal.

**Describe Why It is One of a Kind:** This system is unique in the DoD and was designed specifically for this application at SA-ALC. In the past, the process was completed by hand. This process was time consuming and tedious and often resulted in damaged wheels. REPTECH funding was used to contract out the design for the BDDM. This equipment is mission essential due to the fact that the parts damage caused by the old method made the process economically unfeasible.

## p. Facility/Equipment: Robotic Shot Peening System

- Description of Technology: The Robotic Shot Peening System at SA-ALC treats the surfaces of parts as required by T.O. by bombarding the part surface with round steel shot or glass beads (media) under computer controlled conditions to induce a layer of uniform compression.

(8.1) Describe Why Unique/Peculiar: The system was developed specifically to meet SA-ALC requirements and was funded through REPTECH.

(8.2) Facility/Equipment: The system uses advanced robotics (two independently controlled robots) and computerized control equipment to eliminate or minimize the need for the operator's presence within the machining environment; in effect, manual control of the processes has been computerized. Improved airborne particle removal techniques are used to minimize airborne particle hazards. The operator is removed from the cell environment and is isolated from it by sound-insulating walls. This sound insulation is beneficial to the operator as well as any other personnel in the general area. Multiaxis, programmable, manipulating devices are used to manipulate the guns, reducing operator fatigue and intervention. A supervisory control system located away from the blasting cell, permits an operator to monitor all activities of the entire system. An industrial process controller programmed for the selected engine components automatically controls the appropriate functions involved. Part loading and transfer are

accomplished using automated part handling roller conveyors, reducing the need for operators to enter the hazardous blast cell, except for periodic maintenance of the system components.

**Describe Why It is One of a Kind:** - The Robotic Shot Peening system is peculiar to the AF in that it can be programmed to automatically shot peen a wide range of engine components. The Navy has purchased an identical system and it will be on line by the end of the summer. While other systems in the AF and DoD are automated, they do not have programmable robotic, multi-axis capability of this particular system. Currently parts worked by the system include: 1st, 2nd, 3rd Stage F100 fan disks and the 8th Stage F100 compressor disk.

q. Facility/Equipment: Non-Contact Dimensional Inspection (NCDI) System

- Description of Technology: The NCDI system provides SA-ALC with the ability to undertake precise geometrical inspections of a wide variety of engine components without actually having to touch the part physically. The system can measure any part that will fit in its 2'x2'x2' gauging envelope. This system permits gauging resolutions of over 100 times better than other techniques. The resolution allows the detection of flaws down to two ten thousandths of an inch in size. The system can be used to measure roundness, eccentricity, and a number of other geometrical measurements common to jet engine component inspection procedures.

(8.1) Describe Why Unique/Peculiar: This particular system is peculiar to the Air Force, but not unique in the DoD as there are similar non-contact systems used by the Navy to inspect blades. However, the particular application of the NCDI system at SA-ALC is unique. The NCDI system is currently used to inspect the 10th and 12th stage compressor disks of the F100-100/200 engines for radial discontinuities.

(8.2) Facility/Equipment: The system takes measurements by projecting a set of parallel, equally spaced lines using filtered white light onto the part surface. The pattern is distorted by the curved part surface. Using a combination of the traditional moiré pattern analysis technique and the optical interferometry technique, the distorted patterns are converted into 3-Dimensional coordinate points. The system's computers then use these points to calculate the precise measurements required.

**Describe Why It is One of a Kind:** While there are other types of measurement equipment, such as Coordinate Measurement Machines (CMMs), that could perform this type of inspection, the NCDI system can perform the inspection in much less time. Currently it is processing disks in 10-12 minutes that would take up to 1.5 hours to measure using other methods. This particular application is mission essential as it is called out in a specific TCTO in order to identify disks with the manufacturing defect mentioned above.

*r. Depot Maintenance Capability/Capacity:* Heated Compressed Air Systems & Centrifugal Air Compressor



(8.1) Describe Why Unique/Peculiar: The Heated Compressed Air System is a unique capability possessed by the depot. Building 333 houses two specialized Heated Compressed Air Systems. The first system is capable of supplying 5000 Standard Cubic Feet per Minute air at pressures up to 800 psig at both ambient temperatures and up to 1000 degrees Fahrenheit. The primary use for this air is to test F100 Engine Convergent Exhaust Nozzle Controls (CENC) and the F100-229 Augmentor Fuel Pump. The second system is a natural gas fired Gas Turbine Engine driven Centrifugal Air compressor. This system is capable of supplying up to 1000 degrees Fahrenheit. A boost compressor is in line with one test cell to raise the pressure to 700 psig and still maintain the 1000 degree Fahrenheit temperature. The primary use for this system is to supply test air for Fuel Accessory Pneumatic Valves and Regulators as well as Air Frame mounted Pneumatic Accessories. Aircraft supported include the F-16, F-15, B-52, C-130, KC-135, F-111 and B-1.

(8.2) Facility/Equipment: The Heated Compressed Air System and Centrifugal Air Compressor are located in Bldg 333. Special equipment and configuration are required to provide the necessary air temperature.

**Describe Why It is One of a Kind:** These facilities are configured specifically to provide 1000 degrees Fahrenheit air for workloads for which SA-ALC in the Technology Repair Center (TRC) and are not available elsewhere in the Air Force.

s. Depot Maintenance Capability/Capacity: Auto Prompting Inspection System (APIS)

(8.1) Describe Why Unique/Peculiar: The APIS is a unique capability that the depot possesses in B329. The APIS software is a step-by-step instructional guide on how an aircraft part is to be inspected. It combines graphics and verbage to assist the craftsman through the work control document (WCD) and tech order requirements. These dimensional inspection requirements include diameter reading concentricity, run out, out-of-roundness, parallelism between centerlines or planes, perpendicularity, flatness and true positioning. Items being inspected in the APIS are from 13 models of GTEs, 17 models of aircraft starters, F-15 Secondary Power System (SPS) and the F-16 Engine Start System. Plans are in the works to interface hand-held tools such as micrometer calipers, vernier calipers, height gages, and bore gages.

(8.2) Facility/Equipment: The APIS includes 20 coordinate measurement machines for dimensional inspection of aircraft parts.

**Describe Why It is One of a Kind:** The SA-ALC APIS is unique to DoD. SA-ALC procured the hardware and then developed the software to fit our peculiar needs.

### Facilities and Equipage, continued

### 9. Acreage Available for Building

9.1 What acreage on the installation does the government own in the proximity of the depot maintenance area that could be used for future expansion? Identify in the table below the real estate resources which have the potential to facilitate future development and for which you are the plant account holder or into which, though a tenant, your activity could reasonably expect to expand. Developed area is defined as land currently with buildings, roads, and utilities where further development is not possible without demolition of existing improvements. Report in "Restricted" areas that are restricted for future development due to environmental constraints (e.g. wetlands, landfills, archaeological sites), operational restrictions (e.g. ESQD arcs, HERO, HERP, HERF, AICUZ, ranges) or cultural resources restrictions. Identify the reason for the restriction when providing the acreage.

Land Use	Total Acres	Developed Acreage	Available for Development	
			Restricted	Unrestricted
Maintenance	240.3	240.3	0	0
Operational	240.0	240.0	0	0
Training	3.0	3.0	0	0
R & D	.5	.5	N/A	N/A
Supply & Storage	798.2	798.2	0	0
Admin	156.5	156.5	0	0
Housing	95.1	95.1	0	0
Recreational	589.0	571.0	18	0
Forestry Program	0	N/A	N/A	N/A
Agricultural Outlease Program	0	N/A	N/A	N/A
Hunting/Fishing Programs	0	N/A	N/A	N/A
Community**	1,873.4	911.1	0	962.3
Easements***	665	0	665**	0
Total:	4661	3015.7	683	962.3

### Table 9.1: Real Estate Resources

\* Area restricted due to environmental clean-up of Installation Restoration Program (IRP) sites.

\*\* For the JCSG-DM land use categories, "Community" was determined to consist of the following Air Force land categories:

Community	41.9 acres
Airfield	825.3 acres

\_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_ \_

Medical16.3 acresWater27.6 acresOther unused land962.3 acresTotal1873.4 acres

\*\*\* Area restricted from development because they are easements where AF cannot build.

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## Facilities and Equipage, continued

## 10. Administrative Space

10.1 What amount in square feet of administrative space could be made available to the depot maintenance function?

Current Use	SF	Potential Use
Bldg 308, 1st floor Admin offices	2,000	Electronic shop
Bldg 308, 2nd floor Admin offices	40,000	Electronic Shop
Bldg 324, Classrooms	3,500	Engine or GTE production shop
Bldg 360, T.O. file area	10,000	Assembly/disassembly, specialized repair, or inspection equipment
Bldg 329, Admin space	1,500	Shop space
Bldg 351, Source Selection Team	2,000	Production shop
Bldg 1420, Admin offices	5,100	Production shop for nuclear components
Bldg 305, Admin offices	4,000	Production shop
Bldg 306, Admin offices	16,000	Production shop
Bldg 375, Admin offices, hangar	5,000	Aircraft components production shop
Bldg 375, Admin offices, backshop	5,000	Aircraft components production shop
Bldg 326, Admin offices (raised floor)	9,400	Electronic/Electrical/Software production
Bldg 324, Admin offices	5,800	Production Shop
TOTAL	109,300	





### 11. Industrial Waste

11.1 Are there any inhibiting factors that would limit future expansion on the base? Provide the details if applicable.

There are no inhibiting factors which impact the future expansion on Kelly AFB. On the contrary, based on a permitted daily treatment capacity of 2.4 million gallons per day, the Environmental Process Control Facility (EPCF) has the capability to easily increase treatment capacity by 20% without EPCF modification or addition. This will allow additional workloads to relocate to Kelly AFB without additional upgrade costs. In addition, the existing collection system is currently being used at 50% of its capacity. The current system will adequately handle any additional demands to the plan which has been identified as 20% without any additional construction requirements.

### **MEASURES OF MERIT**

### Workload and Capabilities

Answers to the following questions are to reflect programmed amounts by commodity group, by activity in direct labor hours by Fiscal Year for FY 1996 through FY 1999.

### **12.** Core Capabilities (DoD)

12.1 What is the amount of core capability required to support your own Service? Provide your answers in Table 12.1.a by commodity group for the Fiscal Years requested.

COMMODITY GROUP	Capability (DLHs)						
	FY 1996 FY 1997 FY 1998 FY 1999						
1C1 Trans/Tnkr/Bmbr	832,605	832,605	832,605	832,605			
2B Acft Structures	90,060	90,060	90,060	90,060			
2C Hydraul/ <sup>D</sup> neudraul	7,702	7,702	7,702	7,702			
2D Instruments	2,514	2,514	2,514	2,514			
2E Landing Gear	6,503	6,503	6,503	6,503			
2F	8	8	8	8			
2G Acft Comp -	28,482	28,482	28,482	28,482			
Avionics/Electronics							
2H Acft Comp - APU	102,322	102,322	102,322	102,322			
2I Acft Comp - Other	181,503	181,503	181,503	181,503			
2J MFG & Fabrication	154,730	154,730	154,730	154,730			
3A Engines - Acft	2,552,505	2,552,505	2,552,505	2,552,505			
4A Missiles-Nuclear	50,587	50,587	50,587	50,587			
12A Software-Tactical	17,337	17,337	17,337	17,337			
12B S/W - Spt Equip	281,273	281,273	281,273	281,273			
13C Spec Int Item	113,385	113,385	113,385	113,385			
TMDE							
TOTAL	4,421,516	4,421,516	4,421,516	4,421,516			

## Table 12.1.a: Service Required Core

NOTE: WORKLOADS REQUIRED TO SATISFY THE CORE CAPABILITY ARE NOT ADDRESSED IN THIS TABLE. TOTAL CORE WILL CHANGE AS A RESULT OF WORKLOAD MIX AND SKILL TRANSFERS.

## Workload and Capabilities, continued

## 12. Core Capabilities (DoD), continued

12.2 What is the amount of capability retained for the performance of other Services core? Provide your answers in Table 12.2.a by commodity group for the Fiscal Years requested.

COMMODITY TYPE	Capability (DLHs)			
	FY 1996	FY 1997	FY 1998	FY 1999
(3A) Engines - Acft	7,025	7,025	7,025	7,025
TOTAL	7,025	7,025	7,025	7,025

Table 12.2.a:	Core Capability Retained for Other Services
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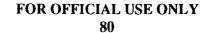
## Workload and Capabilities, continued

## 12. Core Capabilities (DoD), continued

12.3 What portion of the Service Core capability identified in the 12.1a above is identified as Service-Controlled Core (Title 10 responsibility)? Provide your answer in Table 12.3.a by commodity group for the Fiscal Years requested.

COMMODITY GROUP				
	FY 1996	FY 1997	FY 1998	FY 1999
Not applicable				
TOTAL				

Table 12.3.a:	Service-Controlled Core (Title 10)	
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## Workload and Capacities, continued

### 13. Core Workloads

13.1 What are your total Core Workloads to be applied against capabilities identified in Tables 12.1a and 12.2a)? Provide your answer (DLH) in Table 13.1.a by commodity group for the Fiscal Year requested.

COMMODITY GROUP	Capability (DLHs)				
	FY 1996	FY 1997	FY 1998	FY 1999	
(1C1) Acft, Fixed - Transport (C-5)	832,605	730,532	832,605	821,402	
(1C4) Acft, Fixed - Trainer (T-38)	0	102,073	0	92	
(2B) Acft Comp - Acft Structure	16,811	15,879	16,699	19,200	
(2C) Acft Comp - Hydraulic/Pneudraulic	2,447	2,499	2,773	2,979	
(2D) Acft Comp - Instruments	5,610	4,317	5,203	4,965	
(2E) Acft Comp - Landing Gear	4,164	4,164	4,164	4,164	
(2G) Acft Comp - Avionics/ Electronics	33,327	40,661	28,482	30,506	
(2H) - Acft Comp - APUs	111,974	117,871	102,375	102,322	
(2I) Acft Comp - Other	91,290	92,368	92,325	93,138	
(2J) Mfg & Fabrication	119,870	119,870	119,870	119,870	
(3A) Engines - Acft	2,614,653	2,602,778	2,620,135	2,625,971	
(4A) Missile Comp	57,798	57,361	57,452	57,467	
(10C) Ground Gen/Purp - Munitions/Ordnance	1,286	1,744	1,637	1,620	
(12A) Software - Tac	17,544	16,776	14,308	14,176	
(12B) S/W - Spt Eqt	152.935	152,789	154,787	154,881	
(13C) Spec Interest Item - TMDE Eqt	400,375	401,008	409,875	409,935	

## Table 13.1a Total Core Workloads

<u></u>					
	TOTAL	4,462,690	4,462,690	4,462,690	4,462,689
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## Workload and Capabilities, continued

### 14. Other Workloads (Above Core)

14.1 What above core workloads do you perform by these source categories? Use the most appropriate category, but do not duplicate workload on more than one table. Provide answers in Tables 14.1.a through 14.1.g by commodity group for the Fiscal Years requested.

COMMODITY GROUP	Workload (DLHs)						
	FY 1996	FY 1996 FY 1997 FY 1998 FY 1999					
(2I) Acft Comp, Other	96	104	100	100			
(3A) Acft Engines	208,654	32,881	33,388	33,388			
(13C) Spec Interest TMDE	993	803	885	913			
TOTAL	209,743	33,788	34,373	34,401			

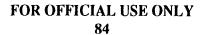
	Table 14.1.a:	FMS	Above	Core	Workload
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## Workload and Capabilities, continued

# 14. Other Workloads (Above Core), continued

## Table 14.1.b: Interservice Above Core Workload

COMMODITY GROUP	Workload (DLHs)				
	FY 1996	FY 1997	FY 1998	FY 1999	
(2H) Acft Comp - APUs	27,340	30,318	26,343	26,343	
(2I) Acft Comp - Other	5,108	4,771	4,614	6,987	
(3A) GTEs - Acft	196,204	195,289	198,230	198,230	
(13C) Spec Interest Item - TMDE Eqt	216	257	128	128	
TOTAL	228,868	230,635	229,315	231,688	





## Workload and Capabilities, continued

## 14. Other Workloads (Above Core), continued

COMMODITY GROUP		(DLHs)		
	FY 1996	FY 1997	FY 1998	FY 1999
12B-Software - SE (Coast Guard)	2,612	3,748	3,684	3,604
13B-Spec Interest - TMDE	152	147	187	187
TOTAL	2,764	3,895	3,871	3,791

## Table 14.1.c: Other Agency Above Core Workload

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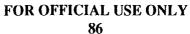
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## Workload and Capabilities, continued

#### Other Workloads (Above Core), continued 14.

## Table 14.1.d: Last Source of Repair Workload

COMMODITY GROUP	Workload (DLHs)				
	FY 1996	FY 1997	FY 1998	FY 1999	
Not appliable					
TOTAL					





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## Workload and Capabilities, continued

## 14. Other Workloads (Above Core), continued

## Table 14.1.e: Within Service Above Core Workload

COMMODITY GROUP	Workload (DLHs)				
	FY 1996	FY 1997	FY 1998	FY 1999	
(1C1) Acft, Fixed - Transport (C-5)	173,387	0	19,991	0	
(1C4) Acft, Fixed - Trainer (T-38)	340,712	128,551	52,244	0	
(2B) Acft Comp - Acft Structure	39,514	31,395	36,878	37,465	
(2C) Acft Comp - Hydraulic	118	0	274	408	
(2D) Acft Comp - Instruments	2,237	1,094	1,930	1,727	
(2E) Acft Comp - Landing Gear	45	0	406	410	
(2G) Acft Comp - Avionics/Electr	62,958	69,297	50,081	48,059	
(2H) - Acft Comp - APUs	20,021	20,168	19,029	19,082	
(2I) Acft Comp - Other	85,819	80,904	84,680	93,358	
(2J) Mfg & Fabrication	0	45,054	30,251	26,581	
(3A) Engines - Acft	645,218	663,173	542,472	537,932	
(4A2) Missiles- Nuclear	40,935	46,612	44,693	42,470	
(10C) Ground Gen/Purp - Munitions/Ordnance	962	1,352	1,243	1,172	
(12A) S/W - Tac Sys	1,064	0	1,873	1,733	
(12B) S/W - Spt Eqt	9,278	0	20,260	18,928	
(13C) Spec Interest Item - TMDE Eqt	46,275	50,504	66,851	66,455	
TOTAL	1,468,543	1,138,066	973,156	895,788	

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## Workload and Capabilities, continued

## 14. Other Workloads (Above Core), continued

## Table 14.1.f: Low Quantity Above Core Workload

COMMODITY GROUP				
	FY 1996	FY 1997	FY 1998	FY 1999
Not applicable				
(Navy peculiar)				
		: 		
	······································			
TOTAL				

## Workload and Capabilities, continued

## 14. All Other Workloads (Above Core), continued

## Table 14.1.g: All Other Workload (Above Core)

COMMODITY GROUP	Workload (DLHs)			
	FY 1996	FY 1997	FY 1998	FY 1999
Not applicable				
TOTAL				· · · · · · · · · · · · · · · · · · ·

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## Workloads and Capabilities, continued

## 14. Other Workloads (Above Core), continued

Table 14.1.h: Total Above Core Workload

## (Sum of Tables 14.1.a through 14.1.g)

COMMODITY GROUP	Workload (DLHs)			
	FY 1996	FY 1997	FY 1998	FY 1999
(1C1) Acft, Fixed - Transport (C-5)	173,387	0	19,991	0
(1C4) Acft, Fixed - Trainer (T-38)	340,712	128,511	52,244	0
(2B) Acft Comp - Acft Structure	39,514	31,395	36,878	37,465
(2C) Acft Comp - Hydraulic/Pneudraulic	118	0	274	408
(2D) Acft Comp - Instruments	2,237	1,094	1,930	1,727
(2E) Acft Comp - Landing Gear	45	0	406	410
(2G) Acft Comp - Avionics/ Electronics	62,958	69,297	50,081	48,059
(2H) - Acft Comp - APUs	47,361	50,486	45,372	45,425
(2I) Acft Comp - Other	91,023	85,779	89,394	100,442
(2J) Mfg & Fabrication	0	45,054	30,251	26,581
(3A) Engines - Acft	1,050,076	891,343	774,090	769550
(4A) Missiles - Nuclear	40,935	46,612	44,693	42,470
(10C) Ground Gen/Purp - Munitions/Ordnance	962	1,352	1,243	1,172
(12a) s/w - tAC sYS	1064	0	1873	1733
(12B) S/W - Spt Eqt	11890	3,748	23944	22532
(13C) Spec Interest Item - TMDE Eqt	47,636	51,711	68,051	67,683
TOTAL	1,909,918	1,406,382	1,240,715	1,165,657



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NOTE: Cannot be computed until HQ AFMC/LGPW provides Interservice data and other core categories are completed.

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## Workload and Capabilities, continued

## 15. Unique and/or Peculiar Workloads (Refer to Question 8.1)

**15.1** What amount of the workload reported in question 8.1 is Core? Provide your answer in Table 15.1 by commodity groups for the Fiscal Years requested.

COMMODITY GROUP		(DLHs)		
	FY 1996	FY 1997	FY 1998	FY 1999
Manufacturing*				
(1C1) Acft, Fixed - Transport (C-5)	832,605	730532	832,605	821402
(1C4) Acft, Fixed - Trainer (T-38)	0	102073	0	92
(2B) Acft Comp - Acft Structure	16811	15879	16699	19200
(2C) Exch, Hyd/ Pneu	2447	2499	2773	2979
(2D) Acft Instruments	5610	4317	5203	4965
(2E) Acft Ldg Gear	4164	4164	4164	4164
(2G) Acft Comp - Avionic/Electric	33327	40661	28482	30506
(2H) Acft APUs	111974	117871	102375	102322
(2I) Acft Comp - Other	91290	92368	92325	93138
(2J) Mfg & Fabrication	119870	119870	119870	119870
(3A) Acft Engines	2614653	2602778	2620135	2625971
(4A) Missile Comp	57798	57361	57462	57467
10C Nuclear Comp	1286	1744	1637	1620
12A S/W-Tac Sys	17544	16776	14308	14176
12B Software	152935	152789	154787	154881
13C TM&DE	400375	401008	409875	409935
TOTAL	4462689	4462690	4462690	4462688

Table 15.1:	Unique and/or	<b>Peculiar</b> Total	Core Workload
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NOTE: Three unique and peculiar capabilities at SA-ALC primarily support Organize Manufacturing. Organic manufacturing is classified as an unprogrammed workload, which means outyear workloads remain largely undefined and understated in terms of manhour

projections. Turn manhour projections become visible only within the current quarter of the current year, at the time a customer requests manufacture of a specific item.

AFMC Depot Manufacturing Policy is reflected in AF Instruction (AFI) 21-102, and is limited to five conditions which are intended to restrict government competition with commercial activities. These imposed limitations channel most manufacturing to commercial sources. Consequently, depot manufacturing workloads, with few exceptions, generate because there are existing logistical problems to which the commercial sector either has not or cannot respond. In some cases, the manufacturing workload represents a new prototype, application of new technology or engineering development, or limited quantities of parts of an aging weapon system for which there is no longer a commercial source. Situations such as these warrant organic involvement as a cost effective method for task accomplishment. Unfortunately, these tasks are not well suited for outyear projection and end up a drop-in workload. Given these circumstances, it is imperative to give adequate recognition to the relatively small and understated manufacturing manhours which are absolutely paramount to sustainment of the war fighting capabilities of the front line weapon systems. The workload manhour figures for the manufacturing workload is approximately 30 000 to 40,000 hours per year understated from real world historical data.



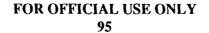
## Workload and Capabilities, continued

## 15. Unique and/or Peculiar Workloads (Refer to Question 8.1), continued

15.2 What amount of the workload reported in question 8.1 is non-Core? Provide your answer in table 15.2 by commodity group for the Fiscal Years requested.

COMMODITY GROUP	Workload (DLHs)			
	FY 1996	FY 1997	FY 1998	FY 1999
(1C1) Acft, Fixed - Transport (C-5)	173387	0	19991	0
(1C4) Acft, Fixed - Trainer (T-38)	340712	128511	52244	0
(2B) Acft Comp - Acft Structure	39514	31395	36878	37465
(2C) Exch, Hyd/ Pneu	118	0	274	408
(2D) Acft Instruments	2237	1094	1930	1727
(2E) Acft Ldg Gear	45	0	406	410
(2G) Acft Comp - Avionic/Electric	62958	69297	50081	48059
(2H) Acft APUs	20021	20168	19029	19082
(2I) Acft Comp - Other	85819	80904	84680	93358
2J	0	45,054	30,251	26,581
(3A) GTEs - Acft	645218	663173	542472	537932
(4A) Missiles- Nuclear	40935	46612	44693	42470
10C Nuclear Comp	962	1352	1243	1172
12A S/W-Tac Sys	1064	0	1873	1733
12B Software	9278	0	20260	18928
13C TM&DE	46,275	50,504	66,851	66,455
TOTAL	1,468,543	1,138,064	973,156	895,780

## Table 15.2: Non-Core Unique and/or Peculiar Workload





#### Workload and Capabilities, continued

### 16. Scope of Work Performed

16.1 Indicate the services/functions performed at this activity that are associated with depot maintenance, but not generally classified or considered as integral to the depot maintenance functions.

16.2 Describe how these services/functions are related to accomplishment of the depot maintenance mission, and the benefits of these relationships.

Service/Function Describe Relationship and Benefit to Maintenance Mission

### a. Service/Function: Logistics Management

(16.1) Description: The Air Force has long operated under the concept of collocated maintenance and management functions to provide the best possible customer support. In recent years, the Air Force has adopted the Integrated Weapon System Management (IWSM) approach, which re-emphasizes the joint support operation by a cohesive team and ensures the increased awareness and communications by all parties involved. The result is faster resolution of repair problems and better service to the customer. This relationship is further enhanced by the collocation with the Defense Logistics Agency which provides timely transportation support as well as storage of both reparable and serviceable assets. Collocation has created the environment for enhanced teamwork in the repair, management and acquisition planning of logistics requirements. Examples can readily be found across the depot, such as:

- The Propulsion Product Group Manager (PPGM), located at SA-ALC manages propulsion activities through the existing infrastructures. the PPGM has life cycle management responsibility for planning, analysis, technology development and insertion through design, development, production, sustainment, modification and retirement. This functions are accomplished by the PPGM using a Propulsion Integrated Product Team (PIPT) comprised of propulsion personnel from OC-ALC, SA-ALC and ASC. The use of IPT management assures the appropriate balance between acquisition and sustainment needs to optimize resources and support to our customers. The PPGM plans and executes the Concept of Operations for Integrated Weapon System Management of Propulsion Systems. They also serve as the single face for Propulsion, recommending policies and procedures, developing and administering the Propulsion Master Plan, serving as the Propulsion advocate in the budget and manpower allocation processes, improving propulsion technology and serving as the Air Force senior representative on all joint service propulsion committees as the Joint Propulsion Coordinating Committee (JPCC). In essence, under the IWSM concept, the PPGM has the direct responsibility for the overall Air Force propulsion systems, both from a maintenance and management perspective.

### - Aircraft

- -- The collocation of the C-5 System Program Director (SPD) at SA-ALC with the depot maintenance function, the TF39 Engine Manager, the 313th Flight Test Squadron (FLTS) and the 433rd Airlift Wing (AW), best supports the concept to satisfy the customer through realized logistics efficiencies. The 313th FLTS is readily available for C-5 functional check flight saving the Air Force test pilots travel cost/time, and more importantly, C-5 schedule time. The collocation of the 433rd AW enables direct immediate contact between the SPD and the customer, testing new methods, procedures, and performing prototypes. This collocation significantly shortens the user's pipeline, creating the ability of that wing to respond quicker than other tasked units in the event of a contingency.
- -- The C-17 System Support Manager (SSM) is located at SA-ALC. The SSM reports to the C-17 System Program Director (SPD) at Aeronautical Systems Center (ASC) at Wright-Patterson AFB OH. As the C-17 program matures (i.e., transitions from production to sustainment), the program management center of gravity will shift from ASC to SA-ALC. In the coming years, there will be more and more activity and resopinsibility for the sustainment of the C-17. Eventually, the C-17 SPD will be at SA-ALC. Having the SPD collocated with the depot maintenance will allow engineering and technical specialists to plan and execute engineering changes that are compatible with the repair and test facilities. Further, collocation enables the formation of truly integrated product teams.
- Commodities

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- -- The Commodity Production Management Division (SA-ALC/LDT) is the primary organic source of repair for Gas Turbine Engines, Secondary Power Systems and Fuels System components managed by the Power System Program Management Division (Materiel Group Manager (MGM), SA-ALC/LDP). These two organizations are collocated in Bldgs 326 and 329.
- -- The Electronics and Automatic Test Equipment (ATE) Support Division (SA-ALC/ LDS) is the primary organic source of repair for the ATE managed by the Automatic Test Program Management Division (the Product Group Manager). These two organizations are collocated in Bldg 308.
- HQ AFMC and HQ Air Intelligence Agency (AIA) are currently in the process of transitioning the Air Force Cryptologic Support Center (AFCSC) to SA-ALC under the Intelligence Normalization effort. Both HQ AIA and AFCSC are located at Kelly AFB. The transition is scheduled to occur on 1 Oct 94. The AFCSC provides the depot support for Air Force Communications Security (COMSEC) and Signals Intelligence (SIGINT) items. This is a very specialized, secure activity which supports Air Intelligence Agency

units world-wide. With the primary customer, HQ AIA, collocated with the SA-ALC cryptologic depot maintenance operation this transition should be transparent to the world-wide customers. HQ AIA will continue providing programmatic funds and direction and be readily available to assist with any problems which may occur in the depot operation. The depot maintenance will be immediately responsive to changing customer needs and will continue to provide the highest quality COMSEC and SIGINT products.

### (16.2) Describe Relationship and Benefit to Maintenance Mission:

- The collocation provides for two-way support. The industrial function is supported by the technical specialists and engineers of the management organization. The management organization is in turn supported by the industrial function through quality and timely repair of assets for return to the customer.

- If the industrial and management functions were not collocated, primary impact would be less efficiency which would translate into longer repair turn-around times and greater cost to the customer. The repair time would increase as would the number of assets in the pipeline. Communication and resolution of production support problems would be difficult.

- Collocation has enhanced the environment for teamwork in the repair, management and acquisition planning of the equipment requirements for the depot. Regular meetings are held on various workloads to solve problems caused by data inadequacies, equipment layouts, contractor support, installation and training. These meetings in a Total Quality Management environment would be impossible if the management and production functions were not located in close proximity. We would be unable to efficiently work problems that we now solve with a 30 minute meeting with the cognizant engineers, equipment specialists, item managers, production specialists and the repair craftsman.

- Specifically, in the case of the PPGM, the collocation of the PPGM and the Designated Acquisition Commander (DAC), also at SA-ALC, provides for better communication between the activities involved for the acquisition and maintenance of Air Force Propulsion Systems. SA-ALC was chosen as the location for the PPGM since the majority of current and future PPGM activity involves sustainment and because of the large dollar value of propulsion systems resident at SA-ALC. Under the IWSM concept, the PPGM has the direct responsibility for the overal! Air Force propulsion systems, both from a maintenance and management perspective.

#### b. Service/Function: 313th Flight Test Squadron (FLTS)

(16.1) Description: The FLTS accomplishes test flights and certifies aircraft air worthiness of all aircraft repaired at SA-ALC prior to clearance for major command (MAJCOM) use and worldwide delivery. The FLTS also provides Test and Evaluations services to the various ALC directorates.

(16.2) Describe Relationship and Benefit to Maintenance Mission: The FLTS at SA-ALC has the responsibility to monitor quality of workmanship along with performing final quality control evaluation and acceptance on the C-5 and T-38 aircraft undergoing Programmed Depot Maintenance (PDM) or modifications. The FLTS also acts as its focal point for Developmental Test and Evaulations (DT&E) projects on behalf of single managers in support of the SA-ALC mission. The FLTS provides management for all ALC DT&E and actually conducts DT&E in circumstances where size and scale of program warrants.

#### c. Service/Function: Financial Management

(16.1) Description: Advises and acts for SA-ALC Commander and staff on financial matters, policy, programs and plans for depot level maintenance and logistical support of assigned weapon systems. Provides policy guidance and procedures for reparable and maintenance requirements, budgeting, accounting and finance, cost management, and logistics systems management. Establishes command/control for contingency and readiness functions under the Program Control Division. MAJCOM, two SOAs and two flying units are supported through FM. Provides payroll for over one-half billion dollars covering over 17,000 personnel including military, and which also includes depot level maintenance payroll support is provided to approximately 6,318 employees.

(16.2) Describe Relationship and Benefit to Maintenance Mission: Responsible for management in providing logistics and acquisition policies, and inventory management systems support to all Center directorates. Guides development, submission, defense and allocation of all annual requirements budgets, and oversees execution of those budgets. Ensures procedures are developd to provide for the transition of the ALC from a peacetime to wartime baseline and provide wartime or contingency command and control. Assists in the management of the financial functions of travel, civilian and military pay, and funds certification. Provides cost analysis and general analytical capability to SA-ALC staff as well as policy and procedural guidance to achieve logistical and financial evaluations. Develops and implements policy for the Center and assists in management of total resource utilization: people, land, facilities, equipment, energy, and dollars.

#### d. Service/Function: Contracting

(16.1) Description: Manages and executes SA-ALC contracting assignments and programs according to applicable public laws, Air Force and AFMC directives.

(16.2) Describe Relationship and Benefit to Maintenance Mission: Responsible for reviewing and interpreting procurement policy. Advises Center directorates on contracting policy, practices and procedures, business strategy, quality management initiatives, and process improvements. Responsible for the award and administration of orders and contracts in support of centrally funded requirements. A fully supported contracting division is matrixed to each of the product directorates to provide contracting support. The Weapon Systems/Major Equipment Contracting Divison provider Weapons and Aerospace Fules services/functions. Focal point for Basic Ordering

Agreements, and contracting officer warrant issuance. Responsible for the award and administration of construction and architectural and engineering contracts for the Center. Construction includes new construction, building renovation and modification, and miscellaneous real property maintenance. Serves as the business strategy advisor on complex, highly visible procurements, depot maintenance competitions, and best value contracting.

#### e. Service/Function: Civilian Personnel

(16.1) Description: The Consolidated Civilian Personnel Flight (CCPF) administers personnel programs at the SA-ALC and hosted units including, but not limited to, Classification and Position Management services, Data Management and Support, administration of Labor-Employee Management Kelations Program, administration of Affirmative Employment and Career Programs, and overall management of civilian personnel resources.

(16.2) Describe Relationship and Benefit to Maintenance Mission: The CCPF works hand in glove with functional managers providing advisory services on the effective and efficient use of civilian human resources, position management, personnel administration and operational requirements. The CCPF develops utilization/employment plans in conjunction with functional managers to assist in establishing and maintaining a flexible workforce responsive to mission, budget, and activity affirmative employment goals. The CCPF is also responsible for advising the Commander and subordinate levels of management on labor management issues relating to contract, labor statute, Unfair Labor Practices, etc. As a result, Kelly AFB is able to maintain positive relations between management and the unions.

f. Service/Function: Safety

(16.1) Description: Manages the overall SA-ALC Safety Program.

(16.2) Describe Relationship and Benefit to Maintenance Mission: Provides Center guidance on all safety issues. Responsible for ground, flight, explosives and systems safety programs. Annually conducts safety program and facilities evaluations of all Kelly AFB organizations, including depot maintenance.

#### g. Service/Function: Environmental Management

(16.1) Description: SA-ALC has established high integrity environmental programs with continuous quality improvement to ensure all programs, processes, systems, and procedures are in full regulatory compliance with federal, state and local laws. The focus is to maintain a base-wide strategy for ensuring compliance while continuing to take a proactive approach with the regulatory community to improve our effectiveness in managing and implementing an integrated environmental program.

(16.2) Describe Relationship and Benefit to Maintenance Mission: SA-ALC/EM focuses on providing excellence in customer support. Acting as the regulatory interface for Kelly AFB, the majority of our efforts are in support of the depot mission and tenant organizations. This support is enhanced with personal interaction of the environmental staff with the staffs of the aircraft maintenance organizations. We provide responsive service to our customers by effectively monitoring the environmental programs and implement change identified by customer needs and services. By focusing our efforts on quality, participation management and continuous improvement, we assist the maintenance organizations in developing environmental programs which comply with the intent of Congress to address the environmental issues facing DoD and lower the cost of depot maintenance.

#### h. Service/Function: Plant Management

(16.1) Description: The Plant Management Division has the capability to install major industrial plan equipment (IPE), maintain that equipment and perform select construction tasks on a limited basis.

(16.2) Describe Relationship and Benefit to Maintenance Mission: These services are provided in support of the industrial components of the depot maintenance organizations of SA-ALC. They are responsible for the installation of all IPE in the maintenance complex. Installation can be either of new equipment or relocation of existing equipment. This organization also accomplishes shop relocations, connects utilities and construct minor facilities when incidental to the installation of equipment. Plant Management troubleshoots, analyzes, repairs, overhauls, modifies and tests IPE, such as lathes, mills, grinders, boring machines, vertical turrent lathes, radial drills, elox machines and vacuum furnaces. In addition, they modify and repair numerical control and computer numerical control machines and repairs industrial systems, such as, robotics metalizing spray system, aircraft painting systems, monorail systems, test stands, material handling systems and electronic beam welders.

*i.* Service/Function: Defense Distribution San Antonio (Defense Logistics Agency)

(16.1) Description: Defense Logistics Agency (DLA) provides receiving, storage and shipping (pickup and delivery) functions.

#### (16.2) Describe Relationship and Benefit to Maintenance Mission:

- DLA receiving and storage facilities, collocated with the depot, minimize transportation time and costs for frequently used depot components. Collocated Storage provides ready access to assets needed to respond to unexpected increases in production, whereas production would experience lengthy delays in overhaul should on-hand stock not meet production swings. Depot Maintenance Supply Centers (DMSC) (in-shop supply) exist to handle some productions swings, but are only authorized to store 15 to 30 days supply of materiels. This

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level is determined by the production lines ordering pattern over the past six months and does not reflect current needs.

- DLA Receiving provides immediate credit for turn-ins and back-order release as new assets are received at Kelly AFB.

- DLA Receiving provides pick up and delivery service which minimizes processing and transportation time between central receiving at the High Volume Distribution Point (HVDP) and DMSC areas. Air Force, other service, and DLA stock is stored at Kelly AFB and it would be highly desirable if DLA Inventory Control Point (ICP) stock be stored at the depot with the highest usage further minimizing transportation cost and delivery timeframes.

- DLA also provides shipping services to include packing and routing of material being released to field activities and between repair facilities.

### j. Service/Function: DISO/Defense Megacenter (DMC) San Antonio

### (16.1) Description:

- Provides information processing services and products that support the needs and requirements of depot maintenance functions of San Antonio Logistics Center (SA-ALC). This service is provided through the efficient, effective, and economic utilization of information systems personnel, products, and technology. The primary functions performed fall into four categories: application support, operational support, technical support, and business management support.

- DMC San Antonio currently runs 61 application systems that directly or indirectly support the depot maintenance activities. DMC San Antonio provides application monitoring and recovery, database recovery management, job setup, control and management of report distribution, and implementation and control of application software releases. DMC San Antonio supports the software design activities in isolating production problems. Personnel in application system support provide depot maintenance customers with recommendations to optimize processing and to customize processing to meet special user requirements.

- DMC San Antonio provides operations support for the depot maintenance activities 24 hours a day, seven days a week. These services include operational support of mainframe and mid-tier systems, management of the tape library system, workload job scheduling, coordination of special processing requests, recovery and restart of failed jobs, help desk management for single-point customer problem reporting and tracking, management of network software and hardware, and maintenance of data communications hardware and software.

- DMC San Antonio provides technical support to the depot maintenance functions at SA-ALC for both mainframe and mid-tier processing. This area provides capacity and

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configuration monitoring and planning, analyzes workload capacity and assists depot maintenance customers in forecasting resource requirements, maintains and manages resource utilization to minimize cost and maximize efficiency, coordinates migrations and new workload requirements, provides operating systems problem identification and resolution, and supports interactive and database system software.

- DMC San Antonio provides business management support to assist the depot maintenance activities to budget for information processing resources. The business management function also establishes and negotiates service level agreements with the depot and provides customer assistance in use of all DMC San Antonio services.

- Specific data systems provide a wide range of support to the depot maintenance activity. Examples include:

- -- Depot Activation Planning System
- -- Workload Planning and Control System
- -- F100 Engine Supportability System
- -- Depot Maintenance Actual Material Cost System
- -- Depot Maintenance Budget and Management Cost System
- -- Depot Maintenance Production Cost System
- -- Depot Maintenance Requirements and Program Management System
- -- Depot Maintenance Material Support System
- -- Management of Items Subject to Repair Requirements, Scheduling and Analysis System
- -- Maintenance Engineering Data Support

### (16.2) Describe Relationship and Benefit to Maintenance Mission:

- Information systems are associated with depot maintenance, but are not generally classified considered as integral to the depot maintenance functions. Software development of appropriate information systems is crucial for the accomplishment of the maintenance mission. The benefit of the relationship toward the maintenance mission is the emphasis on improved productivity, reliability and overall success. The sample information systems listed above in para. 16.1 are included showing specific benefits. The information systems' usefulness is attributed to the development and maintenance of its code, data and its integrity, and timeliness.



#### Workload and Capabilities, continued

#### **17.** Interface with Customers

17.1 Indicate any special functions that the depot maintenance function performs that require close interface with customers, such as on-site workloads (e.g. technical assistance, crash/battle damage repairs, modification/upgrade installations).

#### a. Service/Function: 433rd Airlift Wing (AW)

Describe Required Interface/Relationship/Benefit: SA-ALC is fortunate in being collocated with the 433rd AW (Air Force Reserves) which utilizes the C-5 aircraft powered with the TF39 engine. Since the customer uses the the weapon system, engine and equipment that we repair, synergism is gained by all organizations because of the close proximity of our locations. The primary advantage is that the collocation allows for direct, immediate customer feedback at both the shop floor and management levels. Engineering support and technical interchange is facilitated by the proximity and the option to "see" the problems firsthand. This also allows for immediate feedback on Quality Deficiency Reports (QDRs) and Material Deficiency Reports (MDRs). Problems found "in the field" can be brought back to the "shop" without the delays normally associated with customers located farther away. The 433rd AW directly benefits from the use of the depot's jet engine test cells and the depot benefits by having the wing available to perform prototyping, such as on the Malfunction Detection Analysis Reporting System (MADARS). Various depot functions benefit by using the 433rd AW to check out and verify field-level repair procedures using their support equipment, C-5 aircraft and engine. The relationship is a two-way partnership between the depot and the collocated customer.

### b. Service/Function: 149th Fighter Group (FG)

Describe Required Interface/Relationship/Benefit: SA-ALC is also collocated with the 149th FG (Air National Guard) which flies the F-16 aircraft, powered by the F100 engine. A realized advantage is that collocation allows for certain amount of direct routing between the depot and the customer and also the opportunity to "share" equipment unique to the depot or the field unit it supports. Most directly, SA-ALC's engine test cells support the 149th FG. This is especially helpful for the customer. At that same time, the ALC can take advantage of the collocated activity by using the customers' assets to "test" fit and function of the prototype repairs and modifications to engines, components and sub-systems. The collocated activity also provides the depot with the opportunity to use specialized equipment designed for field use essentially without having to leave the depot. For example, abridged engine testing may be performed at the 149th FG's hush house with its M-37 Test System. Using the equipment at the 149th FG such as the AGATS data gathering system, the ALC is able to confirm the field reported failures on components such as Engine Electronics.

#### c. Service/Function: Organic Warranty Program

Describe Required Interface/Relationship/Benefit: San Antonio Air Logistics Center provides quality products to its customers. One successful quality effort pioneered by the Center is an Organic Warranty Program (OWP). SA-ALC's OWP covers Reparable Support Division funded items overhauled, manufactured, or repaired at this Center. The program applied to the Air Force, Reserve and Air National Guard customers. This warranty guarantees that times repaired at SA-ALC will be free of material and workmanship defects for a period of 30 days after installation and initial operational use.

#### d. Service/Function: Propulsion Product Group Manager

Describe Required Interface/Relationship/Benefit: The Propulsion Product Group Manager (PPGM), located at SA-ALC manages propulsion activities through the existing infrastructures. The PPGM has life cycle management responsibility for planning, analysis, technology development and insertion through design, development, production, sustainment, modification and retirement. This functions are accomplished by the PPGM using a Propulsion Integrated Product Team (PIPT) comprised of propulsion personnel from OC-ALC, SA-ALC and ASC. The use of IPT management assures the appropriate balance between acquisition and sustainment needs to optimize resources and support to our customers. The PPGM plans and executes the Concept of Operations for Integrated Weapon System Management of Propulsion Systems. They also serve as the single face for Propulsion, recommending policies and procedures, developing and administering the Propulsion Master Plan, serving as the Propulsion advocate in the budget and manpower allocation processes, improving propulsion technology and serving as the Air Force senior representative on all joint service propulsion committees as the Joint Propulsion Coordinating Committee (JPCC). In essence, under the IWSM concept, the PPGM has the direct responsibility for the overall Air Force propulsion systems, both from a maintenance and management perspective.

e. Service/Function: 651st Combat Logistics Support Squadron (CLSS)

Describe Required Interface/Relationship/Benefit: The mission of the 651st Combat Logistics Support Squadron (CLSS) is to provide highly trained, worldwide deployable military teams to accomplish aircraft battle damage repair (ABDR) and augment supply and surface freight management operations. This mission is enhanced by performing depot level maintenance, crash recovery/damage repairs, limited Standard Base Supply System (SBSS) operations/augmentation, surface freight operations, and rapid area distribution support to include warehousing/rewarehousing and special logistics projects as directed. The peacetime role is supported by four flights assigned to the CLSS. Maintenance, Propulsion, Supply and Transportation flights provide on station support as well as Depot Field Teams and Rapid Area Distribution Support (RADS)

Teams. Propulsion technicians are heavily involved in Two Level Maintenance transition, as well as, providing depot field teams to numerous active duty and Air National Guard bases.

*f. Service/Function:* Precision Measurement Equipment Laboratory and Automatic Test Equipment (ATE) Upgrades

Describe Kequired Interface/Relationship/Benefit: The equipment used by the Mexican Air Force is similar, and many times, the same as that used by the United States Air Force. Many times, the Mexican Air Force experiences the same problems as experienced by craftsmen in the SA-ALC. The problems are generally in the supportability, repair and calibration areas. Because of our location and ability to efficiently communicate in the same language, we have developed a level of trust with our customer and have been successful in solving unique problems with some of the equipment used by the Mexican Air Force. SA-ALC recently dispatched a team to study a disk drive problem in a piece of equipment used by the Mexican Air Force in support of one of their weapon systems similar to the one used by the USAF. We made recommendations showing options for improved levels of support and included a variety of suggestions ranging from simple modification to major upgrade and replacement. Usually these requests come to the USAF at a high political level and it is very important that we respond with clarity, timeliness and quality demanded by the situation. SA-ALC has gained the respect of the Mexican government with the support provided in the past.

#### g. Service/Function: Science and Engineering Laboratory

**Describe Required Interface/Relationship/Benefit:** The Science and Engineering Laboratory performs the following functions: Analytical Chemistry, Environmental Testing, Metallurgical Evaluation, Failure Analysis of Materials, Non-destructive Testing, Reliability & Service Testing and Geometric Dimensioning and Tolerancing. The SA-ALC Science and Engineering Laboratory is modern aerospace industrial laboratory capable of meeting all the materials and component testing requirements of the Air Force.

- The Air Force uses a wide variety of chemical materials in the operation and maintenance of aircraft. These chemicals include petroleum products, organic and inorganic coatings, sealants and adhesives, and cleaning materials. All these materials must be tested to verify serviceability and quality control during use. Industrial processes generate chemical waste. This chemical waste must be tested to comply with federal law. Environmental compliance samples must be collected and tested to comply with laws on environmental protection.

- Most structural materials used on Air Force aircraft are metal. These metals must be evaluated to verify conformance to requirements. When metal parts fail, the cause of failure must be determined to avoid future occurrences. Failure analysis is an essential part of the depot maintenance mission.

- Non-destructive inspection is used to detect flaws in parts without destroying the parts. Aircraft and engines are prone to developing cracks and other flaws that if not detected will cause loss of the aircraft. Items returned to the depot, especially airframe and engine parts, must be inspected for flaws.

- When items fail in service or when a forecast of anticipated failure life is needed, then reliability and service testing must be performed. These dates include temperature, humidity, vibration, and shock testing. Recently, aircraft fuel pump failures were studied to determine cause of failure and corrective action. Most such service failures are referred to the depot for testing and corrective action.

- The correct manufacturing of machined parts is vital to proper form, fit, and function. A very common problem is that parts have not been made to the correct dimensions. Parts made by contractors and organically must be tested with advanced dimensional testing equipment to verify correct geometry before entering service. Dimensional verification will save many problems down the road and is a vital part of the depot maintenance mission.

h. Service/Function: Computerized Industrial Tomographic Analyzer (CITA)

Describe Required Interface/Relationship/Benefit: The CITA provides efficient, quality inspection services for testing of F100, T56 and TF39 engine components. In addition, CITA supports T-38/F-5, B-52, C-5/B, F-15, F-16, B-1B and C-130 aircraft airframe components. A unique nondestructive evaluation tool for specialized radiographic inspection of engine and airframe components, the SA-ALC CITA supports computed tomography, digital radiography and digital laminography inspections. CITA is an analytical technique which can be used where other NDI methods are inadequate, such as internal wall thickness measurements of components. It also aids in Failure Analysis studies where destructive testing could mask the cause of failure; therefore, is a valuable source for nondestructive inspection of engine and airframe components. The SA-ALC CITA is the only industrial facility which has an integrated Artificial Intelligence-Neural Network X-ray Image Processing System for evaluating aerospace engine and airframe components.

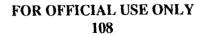
*i. Service/Function:* Software support to HSC/YA, Brooks AFB.

Describe Required Interface/Relationship/Benefit: SA-ALC/TIS provides software support for the Maintenance Skills Tutor (MST) program. Several software engineers travel to Brooks AFB two or three times per week to provide the customer with timely support. The proximity of HSC/YA eliminates the need for TDY to accomplish this workload and lowers the overall cost to the customer. This face to face interface with the customer makes for good communications and excellent customer support.

#### j. Service/Function: Plant Management

SA-ALC 23/02/95

Describe Required Interface/Relationship/Benefit: Plant Management provides installation, repair, and preventative maintenance of industrial plant equipment, facility maintenance repair, and minor construction; vehicle support, scrap recovery and disposal; and service contract cupport for the SA-ALC product directorates. The division has developed a customer survey form to gather information about the quality of our services. The feedback provides important data after production equipment has been repaired by the crews and drives our process to improve in several ways. The Branch Chiefs come into contact with dissatisfied customers and assures them of immediate support of anything unresolved. First line supervisors and personnel are informed so as to avoid similar incidents in the future. The main focus is customer satisfaction and the process improves because the division is aware of what is needed by the customer.





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#### **MEASURES OF MERIT**

Costs

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#### **18.** Real Property Maintenance (RPM)

18.1 What is your activity's backlog of real property maintenance for facilities performing depot maintenance as of 30 September 1993 (express in \$K)?

The SA-ALC RMPA backlog as of 30 September 1993 is \$16,370.6K.

18.2 What were your activity's annual RPM expenses (in \$K) for Fiscal Years 1990-1993? Provide your answers in Table 18.2.

Table 18.2:	<b>Real Property</b>	Maintenance Expenses
-------------	----------------------	----------------------

DMBA	FY 1990	FY 1991	FY 1992	FY 1993
RPM				
Expenses (\$K)	4,766	8,579	11,173	2,226

### **19.** Annual Operating Costs (Excludes Materials used in Depot Maintenance Workloads)

19.1What were the total depot maintenance actual annual operating costs for your activity (AOC/\$K), excluding materials, used in depot maintenance workloads for Fiscal Years 1990-1993? What was the cost per direct labor hour (\$DLH) for actual executed hours reported in the DBOF? Provide your answers in Table 19.1.a.

EXPENSE	FY 1990	FY 1991	FY 1992	FY 1993			
AOC (\$ K)	327,561	299,909	329,648	337,882			
\$ / DLH (DPAH)	37.13	36.77	42.36	44.97			

Table 19.1a: Annual Operating Costs (DPAH)

<sup>&</sup>lt;sup>1</sup>There are inherent differences in organizational structure and accounting systems across the Services. Consequently, cost accumulations vary considerably. This severely limits the comparability of the cost per direct labor hour (\$/DLH) rates across Service lines.



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#### Costs, continued

#### 20. Environmental Compliance

20.1 What were your total depot maintenance actual and programmed environmental compliance costs (expressed in \$K) for Fiscal Years 1990-1997? Provide your answers in Table 20.1.

COST(\$K)	FY 1990	FY 1991	FY 1992	FY 1993	FY 1994	FY 1995	FY 1996	FY 1997
Actual	3077	2882	7680	15488	8327*	-	-	-
Programmed	3070	2880	7679	15291	8285	8628	5221	5392

Table 20.1:	Environmental	<b>Compliance Costs</b>
-------------	---------------	-------------------------

The amounts shown for each fiscal year include minimum Environmental Compliance Program requirements (permits and fees), approved MILCON, Environmental Process Control Facility (EPCF) operation costs, Depot Maintenance Business Area (DMBA) costs and operation and services (O&S) for Pollution Prevention requirements. The costs for managing Low Level Radioactive Waste (LLRW) have been excluded since Kelly AFB currently manages LLRW for the Air Force. This annual cost has been excluded to ensure true base-to-base comparisons can be accomplished. Compliance and Pollution Prevention manpower salaries, as well as, Defense Environmental Restoration Account (DERA) are **not** included in the totals.

(\*)The actual FY94 funding shown in the table represents funding received as of 1 Jun 94.

20.2 If spending is accomplished as programmed above, what will be the remaining costs (backlog at the end of Fiscal Year 1997 expressed in \$K) to bring existing facilities/equipment into environmental compliance?

Kelly AFB will continue to meet and/or exceed the mandated deadlines identified by the environmental regulations as they pertain to air, water, waste water, pollution prevention and restoration. If all spending is accomplished as programmed above, there will be no backlog at the end of FY97. This does not discount the fact that environmental regulations will be promulgated in FY97 and require additional funding in the future. All military depots in every department will be required to plan years in advance to minimize the impact environmental regulations, and compliance thereof, will have on their respective missions.

### 21. Local Wage Rate

21.1 What were your Department of Labor local wage rates for a WG-11, step 3 for Fiscal Years 1991 through 1994?

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### Costs, continued

Table 21.1: Wage Rate

Wage Rate	FY 1991	FY 1992	FY 1993	FY 1994
WG-11 / Step3	11.73	12.21	12.72	13.19

#### 22. Programmed Capital Investments

22.1 How much is programmed for new mission equipment for Fiscal Years 1996 through 1999? Provide your answer (in \$K) in Table 22.1.

22.2 How much is programmed for replacement equipment for Fiscal Years 1996 through 1999? Provide your answer (in \$K) in Table 22.1.

Table 22.1: Programmed Capital Investments

ТҮРЕ	FY 1996	FY 1997	FY 1998	FY 1999
NEW MISSION (\$K)	28152	13918	14282	14766
REPLACEMENT (\$K)	7046	4014	4118	4258

### McClellan Air Force Base Personnel Impact of R&A COBRA Assumptions

	baseline 1997	percentage of total
Air Logistics Center		
FMS	378	
Maintenance	4,695	43%
Material Mgt	1543	
contracting	122	
Computer support	399	
MGT overhead	49	
Medical	691	
ALC Total	7,877	71%
Defense Agency tenants		
DLA	626	
Commissary	101	
Finance Agency	127	
Info Systems Agency	138	
Defense Agency Total	992	9%
Air Force tenants	1,007	9%
Base Operating Personnel	1,164	11%
Total	11,040	

### Tinker Air Force Base Personnel Impact of R&A COBRA Assumptions

	Baseline	percent of installation
	1997	total
Air Logistics Center		
FMS	414	
Maintenance	6,119	31%
Materiel management	1,780	
contracting	235	
Computer support	282	
MGT overhead	75	
Medical	624	
ALC Total	9,529	49%
Defense Agency tenants		
DLA	1,002	
Commissary	125	
Finance Agency	147	
Info Systems Agency	235	
Defense Agency Total	1,509	8%
Air Force tenants	6,188	32%
Base Operating Personnel	2203	
Total	19,429	11%

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### Kelly Air Force Base Personnel Impact of R&A COBRA Assumptions

	Baseline	Percentage of total
	1997	installation
Air Logistics Center		
FMS	723	
Maintenance	5,520	31%
materiel management	2,307	
contracting	370	
Computer support	498	
MGT overhead	64	
Medical	232	
ALC Total	9,714	54%
Defense Agency tenants		
DLA	1,039	
Commissary	411	
Finance Agency	162	
Info Systems Agency	210	
Defense Agency Total	1,822	10%
Air Force tenants	4,188	23%
Base Operating Personnel	2,312	13%
Total	18,036	

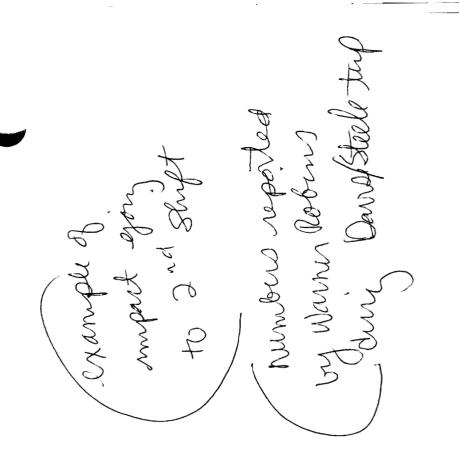
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CATEGORY	ACTIVITY		BRAC	r	1
		1988	1991	1993	1995
Army Depots	Anniston				
	Corpus Christi				
	Lexington-Bluegrass	x			
	Letterkenny				x
	Pueblo	x			
	Red River				X
	Sacramento		x		л
	Tobyhanna				
	Tooele			x	
				Δ	
Navy Air Depots	Alameda			X	
	Cherry Point	1		л	
-	Jacksonville				
	Norfolk			x	
	North Island			Λ	
	Pensacola			x	
Navy Warfare Center	Crane				
	Crane-Louisville		1		x
	Keyport			1	X
					Λ
Marine Corps Depot	Albany				
	Barstow				
Navy Shipyard	Portsmouth				
	Philadelphia		x		
	Norfolk				
	Charleston			X	
	Puget Sound				1
	Mare Island			x	
	Long Beach				x
	Pearl Harbor				
air Force Logistics Center	Oklahoma City				XD
	Ogden			ļ	XD XD
	San Antonio			Í	XD XD
	Sacramaento				XD
	Warner Robins				XD XD
ther Air Force Depots	Guidance & Metrology			XP	
-	Maint & Regeneration				
	C		1	1	1



### **Depot Category Installations**

ALC ASSIGNMENTS						
Weapon System Responsibilities	ос	00	SA	SM	WR	
Aircraft	B-1 B-52 E-3 C-135 OSA	F-16 ●C-130 ●= Seco	C-5 C-17 T-38 ondary Source	A-10 F-111 ●F-15 ●C-135 of Repair	F-15 C-141 C-130 JSTARS	
Commodities & Other Equipment	Engines Pneumatics	Landíng Gear Strategic Missiles	Engines Fuel Accessories Automatic Test Equipment	Hydraulics Comm Electronics Electrical Components	Avionics Electronic Warfare Gyros	
Other Installation Organizations (Not all inclusive)	DISA DLA DEAS Obt Comm Squadon NAVY TACAMO AWACS	DISA DLA DEAG F-16 Wing (Active) F-16 Wing (AFR)	DISA DLA DEAG C-5 Wint (AFR) F-16 Wing (ANG) Air Intel Agency	DISA DLA DLAD Coast Guard AFTAC DET 42	DISA DLA DI AD Obt Comm Squadron AF Res HQ 19th ARW	



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	one	two	% improve
sheetm repair	648988	1297976	100%
mach manu	200987	401974	100%
F-15	156493	312987	100%
propeller	119504	179256	50%
sheetm manu	131577	263154	100%
tube manu	16876	33752	100%
composite	266960	424650	59%
TOTAL	1541385	2913749	89%

Page 1

# Capacity

reported the available capacity to include a second shift. The ALC installations visited by the Commission to date have

wings, propeller overhaul, sheetmetal manufacturing, tube shift, capacity can be increased 89% in the commodities directorate manufacturing and composites. which includes: sheetmetal repair, machining manufacturing, F-15 For example, Warner Robins reports that by going to a second



The Joint Cross Service Group defined of maximum potential

capacity as

"optimal depot configurations and force/ employment levels, but

no significant unprogrammed capital improvements and no

unprogrammed MILCON."<sup>1</sup>

<sup>&</sup>lt;sup>1</sup> 4 April 1994 BRAC Policy memo signed by Deputy Under Secretary of Defense for Logistics

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	North Island-NAD	
	Cherry Point-NAD	
13C-TMDE	<b>UA-snnshydo</b> T	
	Oklahoma City-ALC	
	Oklahoma City-ALC	
	<b>GA-noteinnA</b>	
	Ogden-ALC	
	Cherry Point-NAD	
3A-Aircraft Engines	Oklahoma City-ALC	
	Oklahoma City-ALC	
	Cherry Point-NAD	
	<b>UAN-brisisi</b> dhoN	
2G-Avionics/Electronics	Varner Robins-ALC	
	Sacramento-ALC	
ZE-Landing Gear	Ogden-ALC	
	<b>UAN-busisi dhoN</b>	
รากจิตารณาวิธีการ	Sacramento-ALC	
	Sacramento-ALC	
	Oklahoma City-ALC	
	Oklahoma City-ALC	N
1c1-Fixed-wing-Transport/Tanker/Bomber	Oklahoma City-ALC	
8-Automotive/Construction Equipment	Albany-MCLB	
	DA-notsinnA	
	DA-noteinnA	
	Barstow-MCLB	
	Ogden-ALC	
4B-1 actical/MLRS	DA-notsinnA	
ec-Towed Ground Combat Vehicle	Barstow-MCLB	
	DA-notsinnA	
	Barstow-MCLB	
	Ogden-ALC	
4B-Tactical/MLRS	DA-notsinnA	
	Receiving Depot	
	<ul> <li>PB-1 BCrical/MLRS</li> <li>FB-1 BCrical/MLRS</li> <li>6C-Towed Ground Combat Vehicle</li> <li>6C-Towed Ground Combat Vehicle</li> <li>6C-Towed Ground Combat Vehicle</li> <li>6B-Tanks</li> <li>6B-Ground Combat Vehicle Components</li> <li>764-Fixed-Wing Administrative/Training</li> <li>28-Aircraft Structures</li> <li>28-Aironics/Electronics</li> <li>28-Avionics/Electronics</li> <li>28-Avionics/Electronics</li> <li>28-Avionics/Electronics</li> <li>70-ther</li> <li>76-Avionics/Electronics</li> <li>71-APUs</li> <li>71-APUs</li> <li>71-APUs</li> <li>72-Avionics/Electronics</li> <li>73-Aritraft Engines</li> <li>74-APUs</li> <li>71-APUs</li> <li>72-Avionics/Electronics</li> <li>73-Avionics/Electronics</li> <li>744-PUs</li> <li>73-Avionics/Electronics</li> <li>73-Avionics/Electronics</li> <li>73-Avionics/Electronics</li> <li>73-Avionics/Electronics</li> <li>744-PUs</li> <li>744-PUs</li></ul>	6A-Self Propelled Ground Combat Vehicle       Barstow-MCLB         66-Solf Propelled Ground Combat Vehicle       Anniston-AD         66-Solf Propelled Ground Combat Vehicle       Barstow-MCLB         68-Tanks       Anniston-AD         68-Automotive/Construction Equipment       Anniston-AD         764-Fixed-Wing-Transport/Tanker/Bomber       Oklahoma City-ALC         70-Instruments       Sacramento-ALC         70-Instruments       Sacramento-ALC         70-Instruments       Sacramento-ALC         70-A-Fixed-Wing-Entergon Glan-ALC       Oklahoma City-ALC         70-A-Fixed-Sung Gear       Ogden-ALC         70-A-Fixed-Sung Gear       Sacramento-ALC         70-A-Fixed Solfware Software       Oklahoma City-ALC

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		Cherry Point-UAD
	16C- Customer Service	Cherry Point-UAD
		Cherry Point-NAD
	16B-Voyage Repair	Cherry Point-MAD
		Cherry Point-MAD
	16A-Product Fleet Support	DAN-busisi dhoN
		DAN-brisisi dhoN
	15-Manufacturing	Cherry Point-MAD
	14-Other Commodity	Cherry Point-MAD
		Puget Sound-NSY
		Long Beach-NSY
		QAN-braisi rhov
		Cherry Point-MAD
	13C-TMDE	DA-snnshydoT
		Oklahoma City-ALC
	3A-Aircraft Engines	Cherry Point-MDD
	2i-Other	Cherry Point-NAD
		Warner Robins-ALC
	2G-Avionics Electronics	DAN-brisisi AtroN
	SF-Aviation Ordnance	DAN-busisi ithoN
		Ogden-ALC
	2E-Landing Gear	Sacramento-ALC
		Sacramento-ALC
	2D-Instruments	DAN-busisi dhoN
		Sacramento-ALC
	2C-Hydraulic/Pneumatic	Cherry Point-MD
		DAN-brisisi rition
	2B-Aircraft Structure	Cherry Point-NAD
		Cherry Point-MAD
	1D-Other Aircraft Aintrames	North Island-NAD
Jacksonville-NAD	1c3-Fixed Wing Light Combat	Uoth Island-UAD
	gnintatunaM/noitsatids7 baticaturing	Oklahoma City-ALC
		Puget Sound-NSY
		Long Beach-NSY

IMO

		Ogden-ALC
	AB-Tactical/MLRS	QA-notsinnA
		Warner Robins-ALC
WSN-ansi	2G-Avionics Electronics	DAN-brisisi dhov
	11E-Ship Design Services	Puget Sound
		Long Beach-NSY
	11D-Shipyard Support	Nortolk-NSY
·	11C-Ship-Support	Puget Sound-VSY
		Barstow-MCLB
		Nortolk-NSY
	smətey2 sə2 qirt2-Arr	Long Beach-NSY
		Warner Robins-ALC
	7F-Electro-Optics/Night Vision	Puget Sound-NSY
VSN-dtuomsho	sbiA IsnoitsgivBV-37	Sacramento-ALC
		Puget Sound-NSY
		Long Beach-NSY
		DAN-bnsisi throN
		Cherry Point-NAD
	13C-TMDE	DA-snnsrlydoT
		Long Beach-NSY
	10-2hipyard Support	
	11C-Ship-Support	Puget Sound-NSY
		WSN-9llivsiuo1
	11B-Weapon Systems	Long Beach-NSY
•v•••		Barstow-MCLB
		Notolk-NSY
	sməteye sea Gyatems	Long Beach-NSY
	sebiA IsnoitspiveV-EV	Sacramento-ALC
·	7D-Electronic Warfare	DA-ennerydoT
·		DA-snnsdydoT
	Redio Communications	Sacramento-ALC
YSN-rodreH hae	7A-Radar	Sacramento-ALC

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WSN-9llivsiuo1		
Long Beach-NSY	11B-Weapon Systems	
Barstow-MCLB		
Norfolk-NSY		
Long Beach-NSY	smatex S sag qid S-Att	
Vlarner Robins-ALC		
Puget Sound-NSY	7F-Electro-Optics/Night Vision	
Sacramento-ALC	sbiA lenoitegiveN-37	
Barstow-MCLB		

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F			
ļ	Oklahoma City-ALC	12A-Tactical Software Systems	
	DA-notsinnA	10C-Munitions/Ordnance	
	Ogden-ALC	4A-Strategic Missiles and Components	
	Oklahoma City-ALC		
	Cherry Point-NAD	3A-Aircraft Engines	
	Oklahoma City-ALC	2i-Other	
	Cherry Point-NAD	sU9A-HS	
	Uotth Island-NAD		
	Warner Robins-ALC	2G-Avionics/Electronics	
	OJA-n9bgO		
	Oklahoma City-ALC	2E-Landing Gear	
	Oklahoma City-ALC		
	UAN-bnsial rhou	2D-Instruments	
	Cherry Point-NAD		
	Oklahoma City-ALC	2C-Hydraulic/Pneumatic	
	<b>UAN-bnelsi rhoN</b>		
	Cherry Point-UAD		
· · · · · · · · · · · · · · · · · · ·	Warner Robins-ALC		
	Ogden-ALC	2B-Aircraft Structures	
Such the	O_dden-ALC	priniarT\evitationmbA-prive/Training	
puner A yours high ton.	Oklahoma City-ALC	1c1-Fixed-Wing-Transport/Tanker/Bomber	San Antonio-ALC
6	Albany-MCLB	8-Automotive/Construction Equipment	
<u> </u>	GA-noteinnA	6D-Ground Combat Vehicle Components	
	DA-noteinnA	68-Tanks	
	Barstow-MCLB		
	Ogden-ALC		
	DA-notsinnA	4B-Tactical/MLRS	DA-19viЯ b9Я
[	Barstow-MCLB	6C-Towed Ground Combat Vehicles	
	GA-noteinnA	6A-Self-Propelled Ground Combat Vehicles	
	Barstow-MCLB		
	Ogden-ALC		
	DA-notsinnA	48-Tactical/MLRS	Letterkenny-AD
	Receiving Depot	Items To Be Transferred	Proposed Closure Depot

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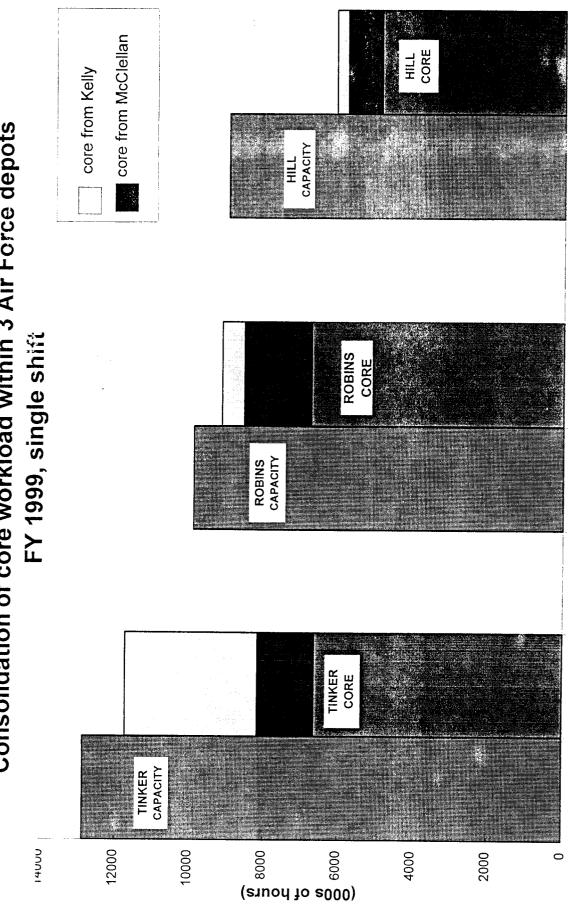
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	Warner Robins-ALC		
	Ogden-ALC	1c3-Fixed-Wing-Light Combat	Jacksonville-NAD
	Oklahoma City-ALC	15-Associated Fabrication/Manufacturing	
	Oklahoma City-ALC	14-Other Commodity	
~ _	Oklahoma City-ALC	12B-Software Support Systems	
, L	Oklahoma City-ALC	12A-Tactical Software Systems	· · · · · · · · · · · · · · · · · · ·
- ind -	Barstow-MCLB		
Em Meta	Albany-MCLB	10D-Ground Generators	
	DA-snnshydoT	7G-Satellite Control/Space Sensors	
	Barstow-MCLB		
End the trug	Crane-USW	7F-Electro-Optics/Night Vision	
	DA-snnshydoT	7E-Navigational lenoitspivsN-37	
	DA-snnshydoT	7C-Wire Communications	
	DA-snnshydoT	78-Radio Communications	
	Long Beach-NSY		
1	DA-ennertydoT	TASASr	
	UAN-busisi dhoN		
	Warner Robins-ALC	2G-Avionics/Electronics	
^ _	Oklahoma City-ALC		
	UAN-busisi dhoN	2D-Instruments	
	Cherry Point-NAD		
	Oklahoma City-ALC	2C-Hydraulic/Pneumatic	
/	Uoth Island-NAD		
	Cherry Point-NAD		
^	Warner Robins-ALC		
^	Ogden-ALC	2B-Aircraft Structures	
	Uoth Island-NAD		
	Warner Robins-ALC		
~_	OJA-n9bgO	1c3-Fixed-Wing-Light Combat	
/-	Oklahoma City-ALC	1c1-Fixed-Wing-Transport/Tanker/Bomber	Sacramento-ALC
-	Oklahoma City-ALC	15-Associated Fabrication/Manufacturing	
	Oklahoma City-ALC	13C-TMDE	
	Oklahoma City-ALC	12B-Software Support Systems	

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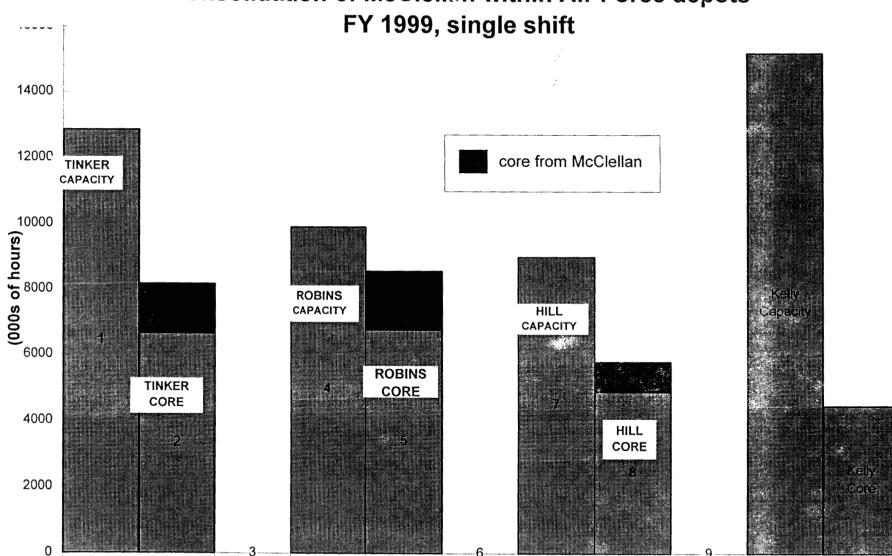
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		Keyport-NUW
		Crane-NSW
WSN ellivsino	emeters see snopeew-arr	Long Beach-NSY
		<b>UAN-bnsisi</b> rhoN
	16C-Fleet Customer Service	Cherry Point-NAD
		<b>UAN-bnsisi dhoN</b>
	16B-Fleet Voyage Repair	Cherry Point-NAD
		QAN-bnsial dhoN
	16A-Product Fleet Support	Cherry Point-UAD
	Participated Fabrication/Manufacturing	Oklahoma City-ALC
	14-Other Commodity	Oklahoma City-ALC
	13C-TMDE	Oklahoma City-ALC
		Oklahoma City-ALC
	3A-Aircraft Engines	Cherry Point-NAD
	2i-Other	Oklahoma City-ALC
		North Island-MAD
	2G-Avionics/Electronics	Varner Robins-ALC
	SF-Aviation Ordnance	DAN-busisi rihoN
		OJA-nəbgO
	2E-Landing Gear	Oklahoma City-ALC
		Oklahoma City-ALC
	2D-Instruments	North Island-NAD
		Cherry Point-UAD
	2C-Hydraulic/Pneumatic	Oklahoma City-ALC
		DAN-bnsisi dhoN
		Cherry Point-WAD
		Warner Robins-ALC
	28-Aircraft Structures	OJA-nəbgO
		DAN-bneisi dhoN
	1d-Other Aircraft Frames	Cherry Point-NAD
······································		DAN-brisisi ritioN



Consolidation of core workload within 3 Air Force depots

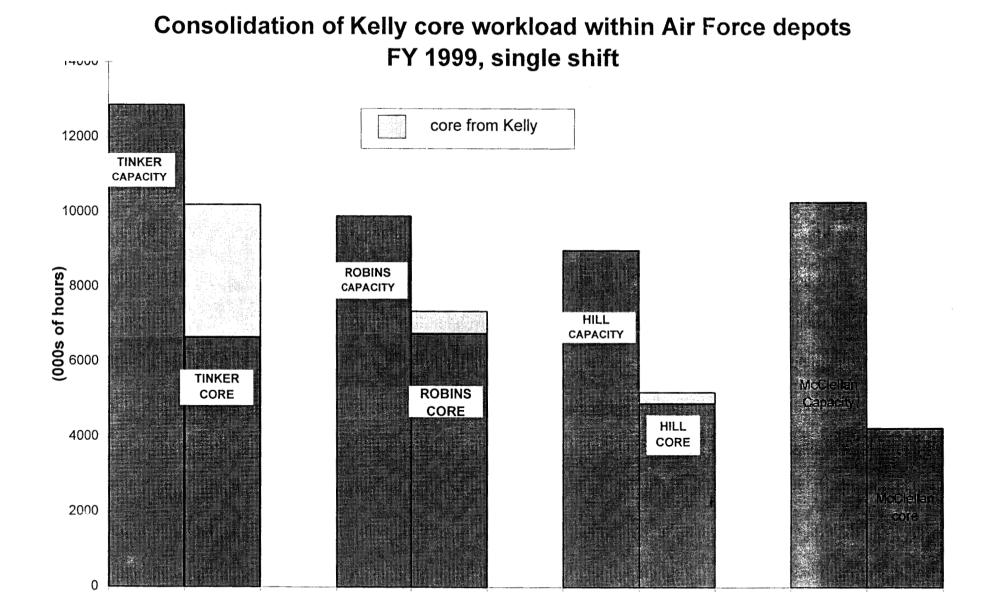
DISTRIBUTION OF WORK WITHIN AIR FORCE	DEPOTS (TWO CLOSURES)
work from McClellan to Tinker:	Thousands of direct Labor hours
air frames (tanker / bomber)	441
hydraulics	357
instruments	193
ground generators	62
tactical system and equip software	395
manufacturing	70
subtotal	1,517
work from McClellan to Robins:	
aircraft structures	157
avionics	334
ground radar	430
radio communication	177
wire communication	118
navigation aides	165
satelite	32
electrical optics	109
manufactoring	284
subtotal	1,807
from McClellan to Hill:	
lt combat airframes	907
subtotal	907
work from Kelly to Tinker:	
air frames	421
hydraulics	3
other components	93
engines	2,626
TMDE	410
subtotal	3,553
work from Kally to Dahing	
work from Kelly to Robins: airframes	
avionics	400
software	31
subtotal	169
subtotal	600
work from Kelly to Hill:	
aircraft structures	10
instruments	19
landing gear	5
APU	4
missiles	102
munitions	57
manufacturing	2
subtotal	120
	310



### Consolidation of McClellan within Air Force depots

### DISTRIBUTION OF WORK WITHIN AIR FORCE DEPOTS (McCLELLAN CLOSURE)

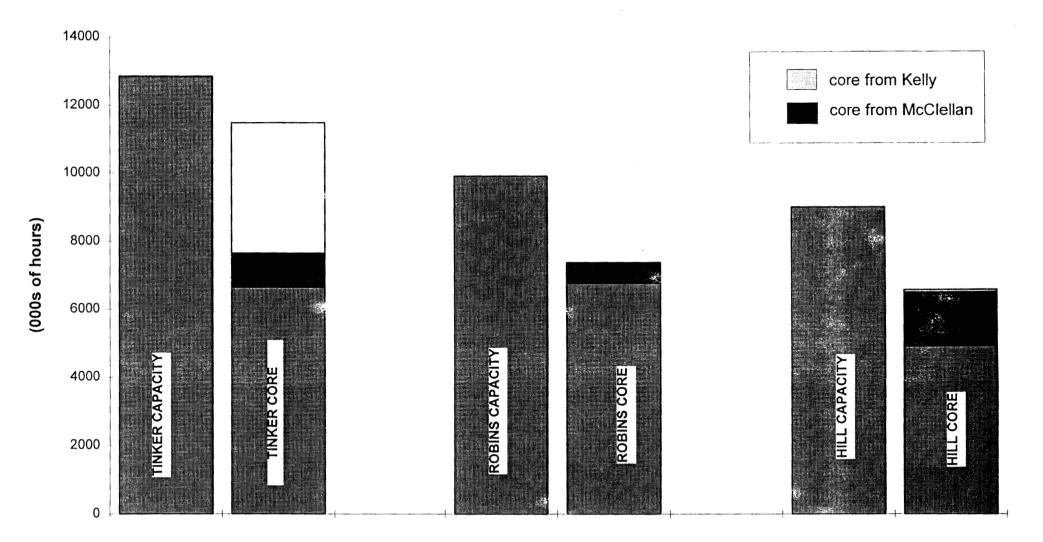
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- <b>r</b>



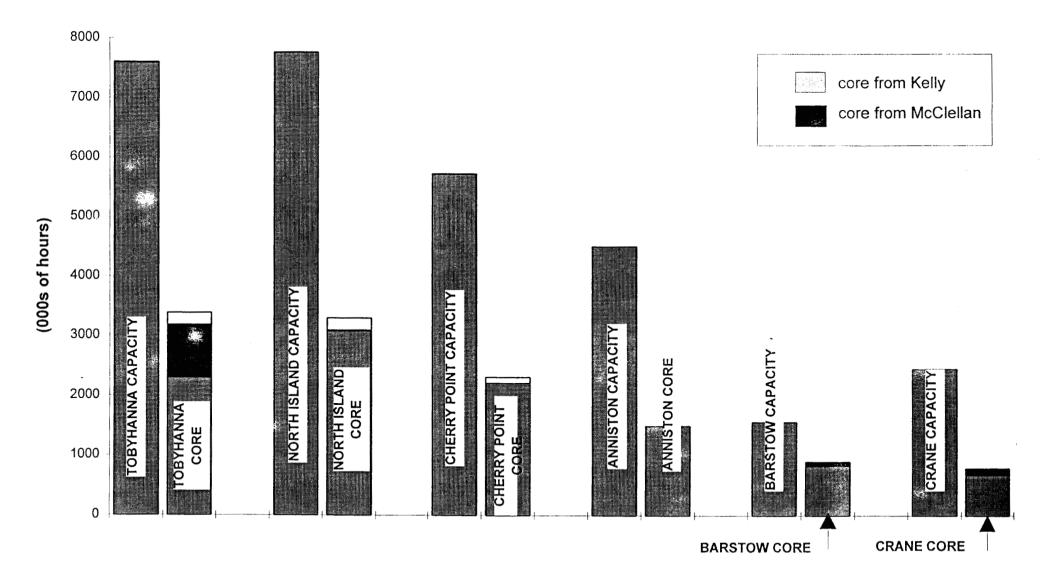
### DISTRIBUTION OF WORK WITHIN AIR FORCE DEPOTS (KELLY CLOSURE)

work from Kelly to Robins:	
airframes	400
avionics	31
software	169
subtotal	600
work from Kelly to Hill:	
aircraft structures	19
landing gear	4
APU	102
missiles	57
munitions	2
manufacturing	120
subtotal	304
work from Kelly to Tinker:	
air frames	421
other components	93
engines	2,626
TMDE	410
subtotal	3,550
work from Kelly to McClellan:	
instruments	5
hydraulics	3
subtotal	8

### Cross Service Distribution of Air Force workload FY 1999, single shift



### Cross Service Distribution of Air Force workload FY 1999, single shift



### Joint Cross Service Distribution of Kelly and McClellan workload

relocation of work	thousands of direct labor hours
Tinker	4,828
Robins	613
Hill	1,674
Tobyhanna	1,081
North Island	205
Cherry Point	102
Annisition	2
Barstow	62

### JOINT CROSS SERVICE DISTRIBUTION OF McCELLAN WORKLOAD

to Tinker: air frames hydraulics instruments subtotal	Thousands of direct labor hours 441 357 193 <b>991</b>
to Robins: airframes aircraft structures avionics manufactoring <b>subtotal</b>	150 25 334 54 <b>563</b>
to Hill: It combat airframes aircraft structures software tactical systems software equipment manufactoring subtotal	757 151 211 184 300 <b>1,602</b>
to Tobyhanna: ground radar radio communication wire communication navigation aides electical optics <b>subtotal</b>	430 177 118 118 32 876
to Barstow: ground generators subtotal	62 <b>62</b>
to Crane: electical optics subtotal	109 <b>109</b>

### JOINT CROSS SERVICE DISTRIBUTION OF KELLY WORKLOAD

.....

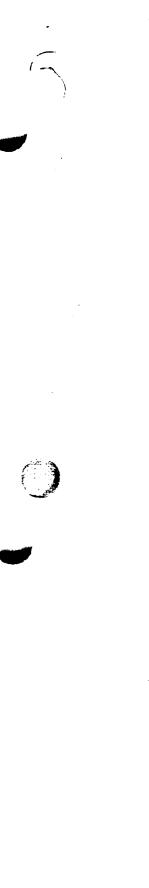
.....

to Tinker:	Thousands of direct labor hours
air frames	821
hydralics	3
instruments	5
aircraft (other components)	93
engines	2,626
tactical software	14
equip software	155
associated manufactoring	120
subtotal	3,837
to Robins:	
aircraft structures	19
avionics	31
subtotal	50
to Hill:	
aircraft structures	10
landing gear	4
missiles	57
subtotal	71
to Tobyhanna:	
TMDE	205
subtotal	205
to North Island:	
TMDE	205
subtotal	205
to Cherry Point:	
APU	102
subtotal	102
to Anniston:	
ordinance	2
subtotal	2

### Air Force Depot Closure Alternatives

### Overview General Guidelines Close Kelly AFB Depot Maintenance Workload Product Management Tenants Close McClellan AFB

- Depot Maintenance Workload
- Product Management
- Tenants
- Close Kelly and McClellan



### **General Guidelines**

- Co-locate Depot Maintenance and Product Management
- Address Transfer of Tenants
  - Supporting Agencies May Disperse or Disband

Alternative #1

Close Kelly AFB



	OC-ALC	OO-ALC	SM-ALC	WR-ALC
ТТВ	821			1
Ach Structures	19			
Hydraulics			4	
Instruments			5	
Landing Gear	4			
Avionics				31
Engines	2600			
Aircraft Other	93			
Strat Msl Cmpt	57	57		
APUS	107			
Software	169			
TMDE		409		
Assoc Man/Fab	120			
Total	3990	409	9	31

Direct labor hours in thousands

Kelly Management Functions\*

### **Function**

### New Location

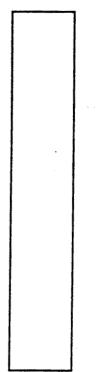
- Aerospace Fuels
- Mature & Proven Acft (FMS)
- Tinker AFB/DLA
- Tinker AFB

\* Management FunctionsFollow Depot Workload

Kelly Tenant	Orga	anizations
Organization	Pera	New Location
Air Intelligence Agency	3000	Retain as Lacklan
Defense Logistics Agency	937	Disband/Disperse
Defense Commisary Agency	482	Relocate DECA H Portion Only
<ul> <li>Defense Accounting Office</li> <li>AFRES</li> </ul>	179	Disband/Disperse
■ 433 Airlift Wing (14 C-5s)	3009	TBD
Aeromedical Unit	216	Lackland
Texas ANG (15 F-16s)	1213	Bergstrom AFB
■ 1827 Electronics Inst Sqdn	309	Lackland

### **Kelly Closure Variants**

- Extend Lackland AFB to Include AFRES/ANG
  - Assumes Joint-Use Runway
- Contract Part or All C-5 Maintenance



### Alternative #2

### Close McClellan AFB



Inter-Air Force Workload Transfer

Commodity	Gaining L	<u> </u>		
	OC-ALC	OO-ALC	WR-ALC	
ТТВ		8	1	
Light Combat		767	50	
Acft Structures			(6).	
Hydraulics				
Instruments				
Avionics (F-111)		36		
Ground Radar		<b>100</b> 5		
Radio Comm		177		
Wire Comm	T	113		
Nav Aids		189		
Electro Optics	1	100		
Satellite Sensor		52		
Gnd Generators	53			
Software	1		394	
Total	1445	2456	<b>S12</b>	





### McClellan Management Functions \*

### **Function**

- ∎ F-117A
- ∎ F-22
- QL. Specialized Management

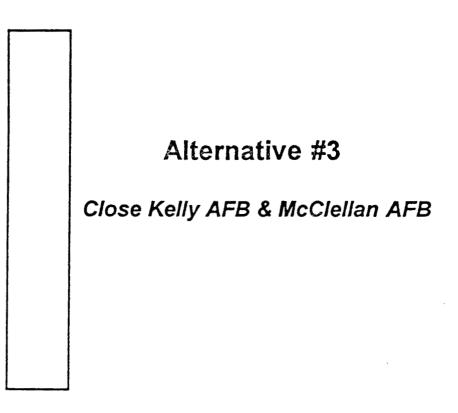
### New Location

- M Tinker
- Warner Robins
- # TBD

\* Management FunctionsFollow Depot Workload

### McClellan Tenant Organizations

Organization	Pers	New Location
Defense Commissary Agency	169	Disband/Disperse
DFAS	139	Disband/Disperse
Defense Logistics Agency	603	Disband/Disperse
US Coast Guard	190	Moffit Field?
■ HQ 4th Air Force	314	March AFB
■ 940 Air Refueling Wing (9 KC-135Es)	884	Beale (BRAC 93)
Detachment 42	142	Tinker
Technical Operations	388	Offutt
1849 Electronics Sqdn	309	Travis



### Kelly and McClellan Closure Inter-Air Force Transfer

	SA-ALC	SM-ALC	OC-ALC	QQ-ALC	WR-ALC
TTB			1250		
Light Combet				annin a' a	
Act Structures			19		
Hydrau lics					
instruments	100.00				
Landing Geer					
Avionics (F-111)					
Aircraft Other					
Engines			2000		
Blades & Vanes					
Ground Redar				A MARKEN	
Radio Con to					
Wire Comm					
Nav Aids		di li			
Electro Optics					
Sate like Sensor					
Grnd Generators					
Software			189	150	
Total			4792	2729	157

Direct labor hours in thousands

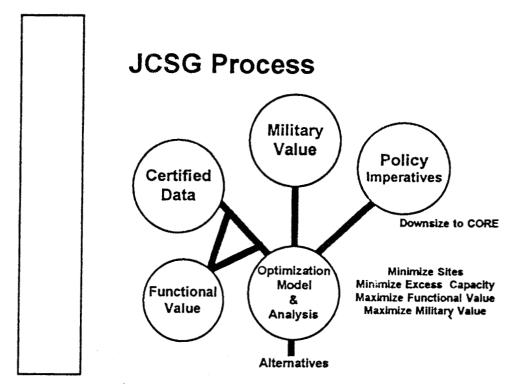
### **CRITERIA IV & V**

Preliminary Data

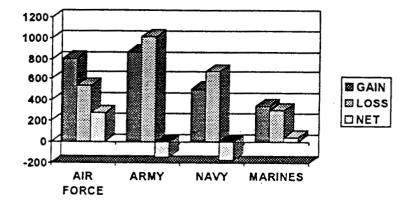
i		1-TIME COST (\$M)	20 YR NEY	STEADY	RQ	PERS SAVINGS
	KELLY AFB	692	(68)	(65)	13	1201
	SACRAMENTO AFE	<del>6</del> 10	(388)	(86)	7	1643
	DUALCLOSURE	1302	(455)	(151)	10	2844

\*\*\* Does not include tenant MLCON, military family housing, or Base Conversion Agency closure costs.

### **Interservicing Options**







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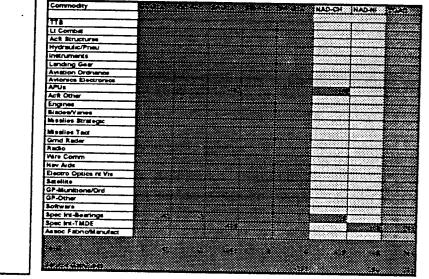
Kelly AFB Closure Inter-Service Workload Transfer

	OC		18M	WR	NDP-CH	NDP-NI	TOAD	ANAD
a d' Secondaria	2000 T - 1							
Trainer Actt			T	1	1	1	1	1
Acit Simerium	XXXXXX T							
Hydraulice				1	1	1		1
A DING TO DOMINING			****					
Landing Gear								1
Avionics		*****						
APUs								1
Chine La Artes							*****	
Engines								
Blades/Vanes								h
Strategic Mes		SE 77						
Munitions Ord								
Stoles and a			*****					
TMOE						100	241	00000000000
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( <b>1</b> )	S.FA	87		31	107	169		

Direct labor hours in thousands

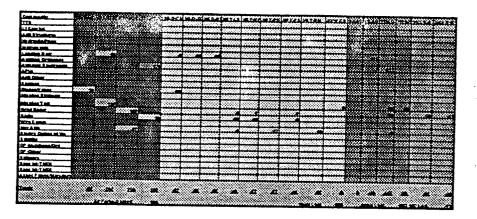


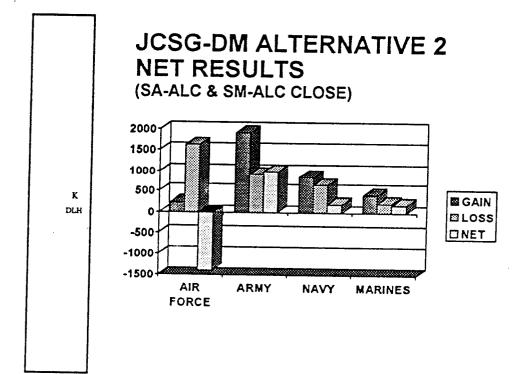






Kelly Closure Interservice Gained Workloads





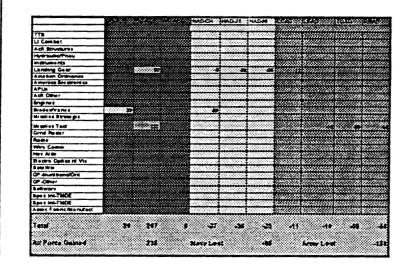


### Kelly AFB & McClellan AFB Closures Inter-Service Workload Transfer

	\$A		oc	00	WR	NDP CH	NDP NI	NSW CR	MC-A	MC-	TOAD
170	87500 I T		1,250	0000000	100000						
Light Com bet		\$155.937		761	1.123		1			1	
Trans Art		1. ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) (		81							
Acil Structures	Section 1		8008000 ( P.				1			1	
		1000	\$73								
indirum s nia		1.380.165	\$25				I				
5			See States		10000000				1000000000		
Avientes		Sim Willie									
Ana	-107					SHOW TO A					
Other Ast											
Art Street	-21-0-1		Store 2, 923								
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WRY CANNE		30000 ST									STREET,
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Anne Fab Mr	-170			290							
Telef	-4,439	1,518	6,180	1,599	544	107	241	109	5	56	1,089

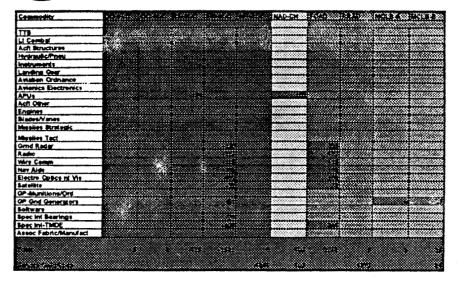
**Direct labor hours in thousands** 

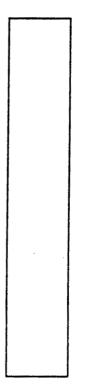
### Kelly and McClellan Closure Interservice Gained Workloads





## Kelly & McClellan Closure





### **Capacity Analysis**





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## Summary of Potential Closures

	) MIN S	SITES	MINEX	G C A P	MIL VAL	FUNC VA
	F/V	M/V	F/V	M/V	F/V	
	# 1	# 1	#1	# 1	# 1	# 1
ANAD						
CCAD		16546	D			
LEAD			X X			
RRAD			× *			A
TOAD		2111202000000	8			
OC-ALC						
00-ALC						
SA-ALC			x			
SM-ALC			X X			
W R-ALC					Second Second	
AMARC			D			D
MCLB AL						
MCLB BA						A
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NADEP CP						
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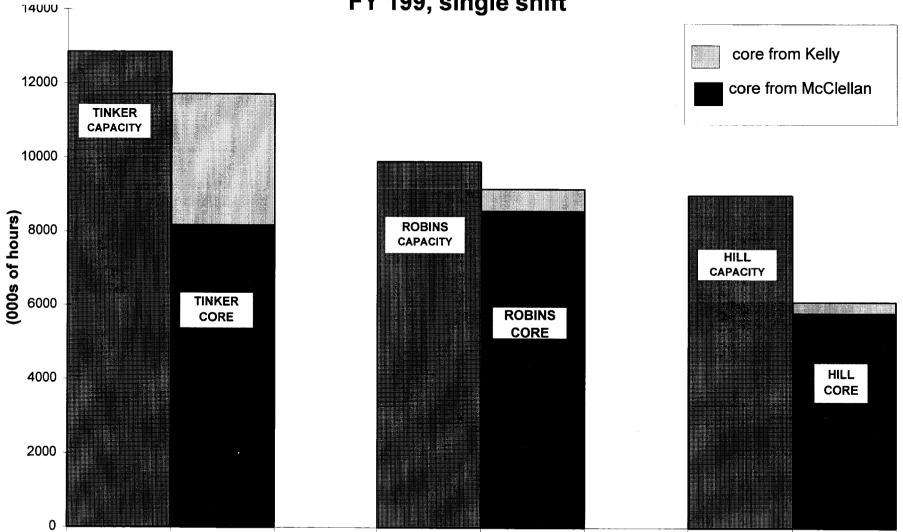
eam Recommendations	proximately 41 percent		Satellite Control/Space Sensors Blades and Vanes (Tvne 2)	Towed Combat Vehicles	Electronic Warfare	Small Arms/Personal Weapons			Ţ	
<ul> <li>Minimize Sites #1</li> </ul>	<ul> <li>Identifies 8 potential closures</li> <li>Reduces production lines by approximately 41 percent</li> </ul>	• Single sites (13)	Landing Gear Overhaul	Strategic Missiles	Self propelled ground vehicles	Radar	Other grnd gen'l purpose items	Tanks (Ground Combat Vehicles)		

ł

Data Analysis Team Recommendations	Capacity #1   closures lines by approximately 45 to 46 percent	Satellite Control/Space Sensors Biades and Vanes (Type 2) Towed Combat Vehicles Electronic Warfare Small Arms/Personal Weapons Tanks (Ground Combat Vehicles)	
Data Analysis Te	<ul> <li>Maximize Excess Capacity #1</li> <li>Identifies 8 potential closures</li> <li>Reduces production lines by appro.</li> <li>Single sites(13)</li> </ul>	Command & Control Aircraft Landing Gear Overhaul Strategic Missiles Self propelled ground vehicles Radio Communications Ground generators Munitions/Ordnance	

441K hours
357 K hours
193 K hours
62 K hours
395 K hours
70 K hours
1517 K hours
157 K hours
334 K hours
430 K hours
177 K hours
118 K hours
165 K hours
109 K hours
32 K hours
284 K hours
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907 K hours
421K hours
3K hours
2626 K hours
410 K hours
3553 K hours
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10 1/2 1
19 K hours
5 K hours
4 K hours
57 K hours
2 K hours 120 K hours
<b>310K hours</b>
STOR HOURS
5070 K hours 2407 K hours

### Consolidation of core workload within 3 Air Force depots FY 199, single shift



### DISTRIBUTION OF WORK WITHIN AIR FORCE DEPOTS

-

work from McClellan to Tinker:	
air frames (tanker / bomber)	441K hours
hydraulics	357 K hours
instruments	193 K hours
ground generators	62 K hours
tactical system and equip software	
manufacturing	70 K hours
subtotal	1517 K hours
work from McClellan to Robins:	
aircraft structures	157 k hours
avionics	334 K hours
ground radar	430 K hours
radio communication	177 K hours
wire communication	118 K hours
navigation aides	165 K hours
electrical optics	109 K hours
subtotal	1523 K hours
from McClellan to Hill:	
lt combat airframes	907 K hours
manufacturing	284 K hours
subtotal	1191 K hours
work from Kelly to Tinker:	
hydraulics	3K hours
engines	2,626 K hours
TMDE	410 K hours
subtotal	3,132 K hours
work from Kelly to Robins:	
avionics	31 K hours
software	169 K hours
subtotal	200 K hours
work from Kelly to Hill:	
air frames	821 K hours
aircraft structures	19 K hours
instruments	5 K hours
landing gear	4 K hours
missiles	57 K hours
munitions	2 K hours
manufacturing	120 K hours
subtotal	1,131 K hours
total hours to Tinker :	4,649 K hours
total hours to Robins:	1,723 K hours
total hours to Hill:	2,322 K hours

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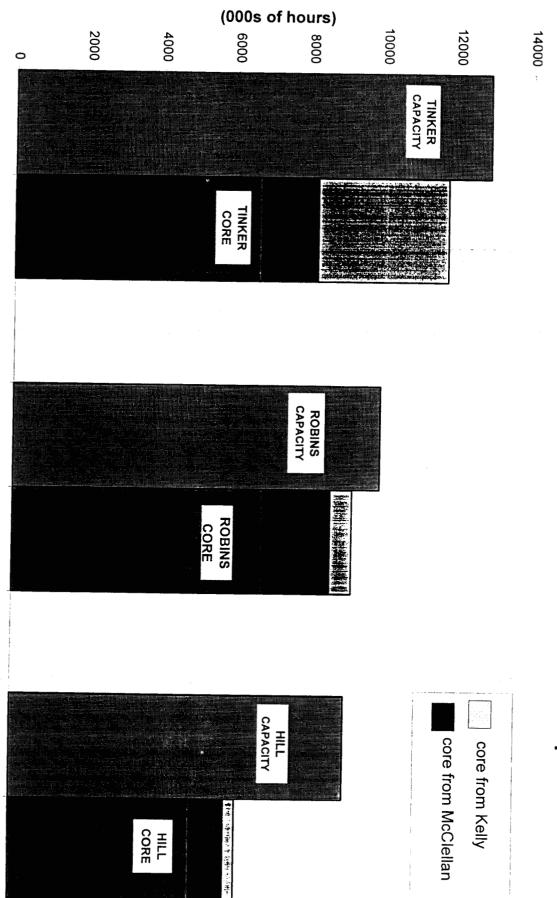
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	MS mont		WS WO		WS mort	206		
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7c wire comm	+	0				0						118			0			0		0			0	0	118
7e navigation aids									0			118			0			0		0			0	0	118
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7g satelite		0		0		0			0			32			0			0		0				0	32
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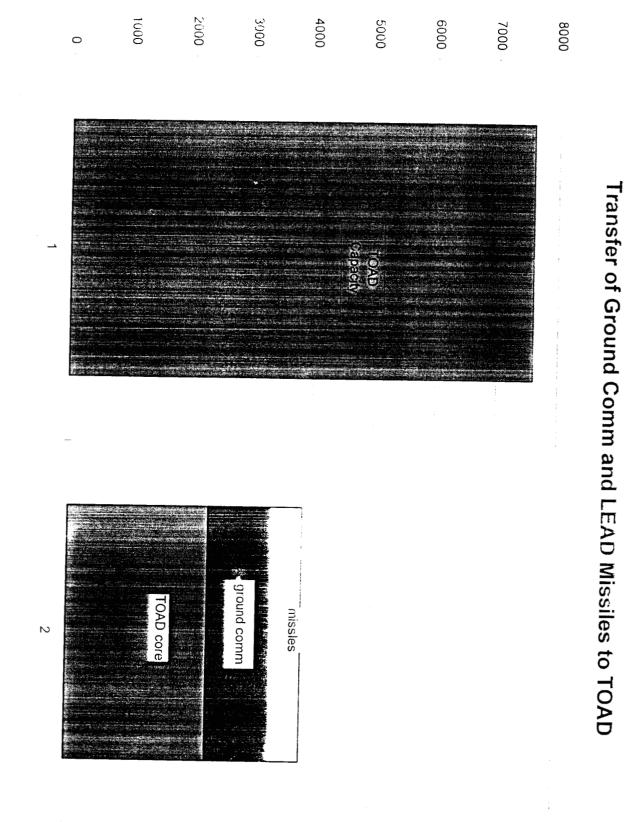


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1c3 air frames It Cor				0		907	907	
2b aircraft structures	3			157	<b>[</b>		157	
2c hydraulics		357					357	
2d instruments		193					193	
2g avionics		0		334		0	334	
7a grnd radar				430		0	430	
7b radio comm				177		0	177	
7c wire comm				/ 118		0	118	
7e navigation aids				165	1 1	0	165	
7f electr optics				109	,	0	109	
7g satelite				32		0	32	
10d grnd generators		62					62	
12a software tact sy		211					211	
12b software spt equ		184					184	
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2b aircraft structures						19	19	
2c hydraulics		3					3	
2d instruments						5	5	
2e landing gear						4	4	
2g avionics elec				31			31	
2h APU						102	102	
2i other		93					93	
Ba engines aircraft		2626				0	2626	
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minitions		0				2	2	
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Consolidation of core workload within 3 Air Force depots

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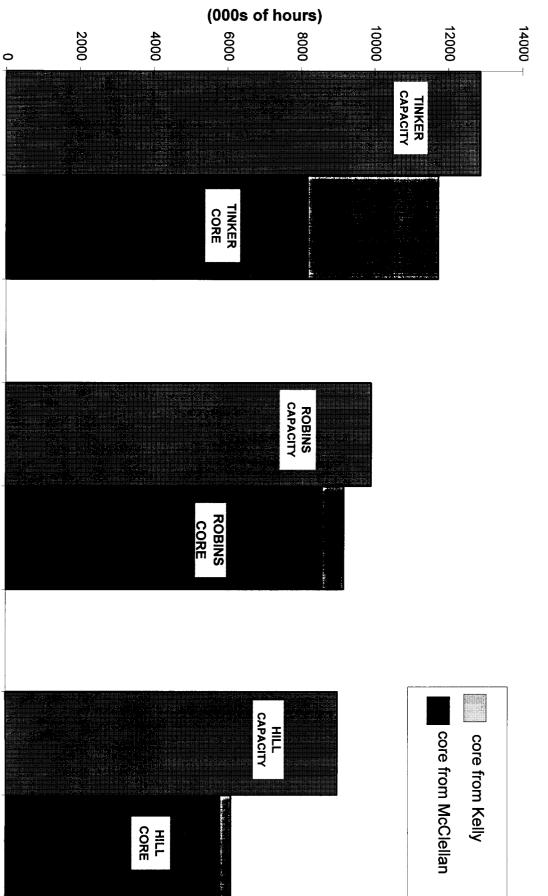
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Chart2

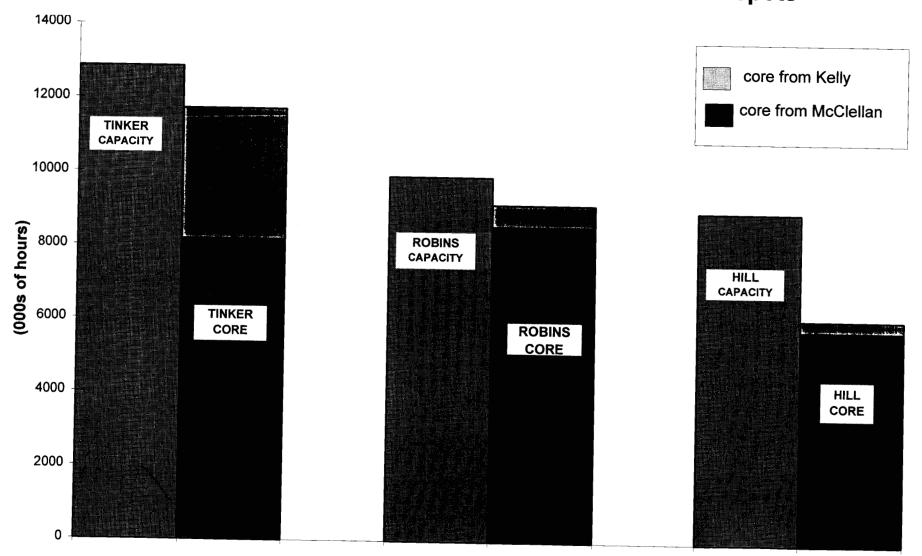
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Sheet1

4b tact missle		523	59	129	-453
				TBY MPC	
		1032	1411	4262	1819
from SM		32		338	306
7g satelite			168	410	242
7f electr optics		109			-101
7e navigation alos		165	8	33	-140
7 d Comm EW			371	1003	632
7c wire comm		118	118	527	
7b radio comm		177		1757	
7a grnd radar		430	79	186	
		from SM	TBY core	TBY MPC	
4b tact missle		523			
From LEAD					
from SM		1032			
7g satelite		32			
7f electr optics		109			
7e navigation aids		165			
7 d Comm EW					
7c wire comm	-	118			
7b radio comm		177			
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# Consolidation of core workload within 3 Air Force depots



## Consolidation of core workload within 3 Air Force depots

# **Document Separator**

	DOWNSIZE ALC	CLOSE 2 ALC's
ONE TIME COST	\$183 MILLION	\$1.1 BILLION
STEADY STATE SAVINGS	\$89 MILLION	\$161 MILLION
CIVILAN PERSONNEL ELIMINATED	1834	1875
CIVILAIN PERSONNEL REALIGNED	251	18,904
CIVILIAN PERSONNEL MOVING COSTS	\$5.5 MILLION	\$300 MILLION
PERSONNEL ACTIONS	RETRAINING	PERSONNEL MOVE
EQUIPMENT MOVING COSTS	\$23.4 MILLION	\$167 MILLION
MILCON	\$75.1 MILLION	\$248.4 MILLION
MILCON COST AVOIDANCE	\$15.7 MILLION	
EXCESS CAPACITY ELIMINATED (DIRECT LABOR HOURS)	13.2 MILLION	13.2 MILLION

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# **Document Separator**

	on systems. Bases in		verall Air Force ot Maintenance Joint -service and milestone 3 closure or	ne Air Force used the nder the direction of functions. That	ith the method. n I grade, was a sis worth eighty to keep its analysis the commodity	by applying five f one hundred, alf as important as a assigned by summing Appendix 8 1
DEPOT Subcategory	odification support for Air Force wea McClellan AFB, California		e method for Criteria II - VIII as the th was necessary because of the Dep and take advantage of available cros ons, measures of merit, data element The products of the JCSGs were to t	<sup>7</sup> orce process to the extent possible, to orce collected data on behalf of and u elop a means of analyzing the Depot	inducted the analysis in accordance v eventy percent of the overall Criteria isted of two parts, a commodity anal rall grade. The Air Force, attempting I to the extent possible in developing	Commodity scores were determined resented its weight, as a percentage ( crit with a possible score of 20 was l ed, the overall commodity score was
ECHNICAL SUPPORT - DEPOT Subcategory	bases that provide maintenance and upgrade/m Kelly AFR, Texas Tinker AFB, Oklahoma		Depot subcategory analysis reflected the same method for Criteria II - VIII as the overall Air Force ed for this subcategory. This tailored approach was necessary because of the Depot Maintenance Julished to reduce duplication, excess capacity, and take advantage of available cross-service are to develop guidelines, standards, assumptions, measures of merit, data elements and milestone rvice analyses of common support functions. The products of the JCSGs were to be closure or ad inclusion in their processes.	As a result of this effort, and seeking to integrate the cross-service analysis into the Air Force process to the extent possible, the Air Force used the oup data for its depot-particular evaluation of Criterion 1 for depot activities. The Air Force collected data on behalf of and under the direction of 3-DM relating to the functional capabilities of depot common support functions. The Air Force BCEG appointed a special Base Closure Working Group Subgroup to develop a means of analyzing the Depot functions. That	p briefed the BCEG on its proposed analytical method, received BCEG approval, and conducted the analysis in accordance with the method. Criterion I for Depot bases was split into two parts. The first part, which accounted for seventy percent of the overall Criterion I grade, was a p rating of the depot functional analysis. This rating was represented by a color and consisted of two parts, a commodity analysis worth eighly of the overall depot functional grade, and a cost analysis worth twenty percent of the overall grade. The Air Force, attempting to keep its analy the JCSG-DM analysis, used the data and measures of ment developed by the JCSG-DM to the extent possible in developing the commodity	The commodity grade was determined by scoring each commodity group for each depot. Commodity scores were determined by applying five s of merit to the JCSG data. The maximum possible score for each measure of merit represented its weight, as a percentage of one hundred, to the other measures of merit, and was determined by the RCTG. Thus, a measure of merit with a possible score of 20 was half as important a of merit with a possible score of 40. Once a score for each measure of merit was obtained, the overall commodity score was assigned by sumre to the other the measures of merit with a possible score of 20 was half as important a b of merit with a possible score of 40. Once a score for each measure of merit was obtained, the overall commodity score was assigned by sumre to the the measure of merit with a possible score of 40. Once a score for each measure of merit was obtained, the overall commodity score was assigned by sumre to the transformation of the transformation of the overall commodity score was assigned by sumre to the transformation of the transformation of the overall commodity score was assigned by sumre to the transformation of transformatio
	<b>OVERVIEW:</b> The Depot subcategory consists of bases that provide maintenance and upgrade/modification support for Air Force weapon systems. Bases in the depot subcategory are:         Hill AFB, Utah       Kelly AFB, Texas         Robins AFB, Georgia       Tinker AFB, Oklahoma	<ul> <li>ATTRIBUTES: Important attributes of depots:</li> <li>Large industrial type facilities</li> <li>Access to a technically oriented labor pool</li> <li>Runway and ramp to support large aircraft</li> <li>Specialized equipment and facilities</li> <li>Administrative space</li> </ul>	SPECIAL ANALYSIS METHOD: Although the Depot subcategory analysis reflected the same method for Criteria II - VIII as the overall Air Force process, a tailored Criterion I analysis was developed for this subcategory. This tailored approach was necessary because of the Depot Maintenance Joint Cross Service Group (JCSG-DM), which was established to reduce duplication, excess capacity, and take advantage of available cross-service opportunities. As chartered by OSD, the JCSGs were to develop guidelines, standards, assumptions, measures of merit, data elements and milestone schedules for DoD Component conduct of cross-service analyses of common support functions. The products of the JCSGs were to be closure or realignment alternatives for service consideration and inclusion in their processes.	As a result of this effort, and seeking to integrate the cross-service analysis into the Air Force process to the extent possible, the Air Force used the Joint Group data for its depot-particular evaluation of Criterion 1 for depot activities. The Air Force collected data on behalf of and under the direction of the JCSG-DM relating to the functional capabilities of depot common support functions. The Air Force collected data on behalf of and under the direction of the JCSG-DM relating to the functional capabilities of depot common support functions. The Air Force collected data on behalf of and under the direction of the JCSG-DM relating to the functional capabilities of depot common support functions.	Subgroup briefed the BCEG on its proposed analytical method, received BCEG approval, and conducted the analysis in accordance with the method. Criterion I for Depot bases was split into two parts. The first part, which accounted for seventy percent of the overall Criterion I grade, was a rolled up rating of the depot functional analysis. This rating was represented by a color and consisted of two parts, a commodity analysis worth eighty percent of the overall depot functional grade, and a cost analysis worth twenty percent of the overall grade. The Air Force, attempting to keep its analysis close to the JCSG-DM analysis, used the data and measures of merit developed by the JCSG-DM to the extent possible in developing the commodity the commodity analysis.	The commodity grade was determined by scoring each commodity group for each depot. Commodity scores were determined by applying five measures of merit to the JCSG data. The maximum possible score for each measure of merit represented its weight, as a percentage of one hundred, relative to the other measures of merit, and was determined by the BCTG. Thus, a measure of merit with a possible score of 20 was half as important as a measure of merit with a possible score of 40. Once a score for each measure of merit was obtained, the overall commodity score was assigned by summing preb 9 feb 95

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### INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

up the measure of merit scores. The individual commodity scores were then multiplied by the weight of that commodity group relative to the other commodity groups. These weights (3,2, or 1 multiplier), approved by the BCEG, reflected the commodity group's relative importance to the core workload accomplished in support of DoD.

For example, the Engine commodity might receive scores of 20, 17, 6, 7, and 0 for each of the Measures of Merit (Capacity, Core Workload and Capabilities, Unique and Peculiar Core Workloads, Unique and Peculiar Core Workload Test Facilities, and Other Workloads). This sum (50) of the measures of merit was multiplied by the weighting applied for that commodity. Engine workload was highly valued as core therefore the multiplier was 3, giving an overall score of 150 for that commodity. Colors were also portrayed for BCEG reference. These were established with the highest total being green, the lowest red, and the others yellow. These colors were for case of reference only, and were not rolled up using the normal color grade rollup system.

After deriving a score for each commodity for every depot, those scores were summed, providing a "Commodity Roll-Up" for each depot activity. These commodity totals were then compared by applying the standard deviation grading scheme, detailed in Tab X. The overall commodity color grade reflects the position of particular depot's commodity score in the distribution of depot commodity scores.

The Other Factors (Cost) grade was determined by applying the standard deviation grading scheme to the two subelements for cost comparison, then rolling up the resulting colors into an overall cost factor color grade. After developing a commodity color grade (80% weighting), and a cost factor color grade (20% weighting), these two grades were then rolled up into an overall depot value functional grade, using the standard color roll-up methodology. This final color represented the first part of the Criterion I grade, reflecting the depot value.

The second part of the Criterion I grade was an Operational capabilities analysis. The operational analysis measured how well a base could perform a small aircraft, bomber, tanker, and airlift mission. A grade for each mission capability was assigned, then those grades were rolled up with equal weighting for each mission. The rolled-up grade constituted the Operational Grade portion of the Criterion I overall grade.

The depot functional grade and the operational grade were then rolled up into one Criterion I grade, with 70 percent of the grade based on the depot grade and 30 percent based on the operational grade. The remaining criteria were determined in a manner consistent with the other categories of bases. All criteria were then reviewed prior to tiering by the BCEG using secret written ballots.

The Air Force was also tasked to provide a "military value" of depot activity bases to the Joint Group. Because the Air Force does not produce a value based solely on the first four criteria, it forwarded the initial tiering of the bases within their respective categories. In addition to the installation values, the Air Force also forwarded tiering by depot activity only, corresponding to the special Criterion I analysis performed for the depot bases. The following values were forwarded to the Depot Joint Group:

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### **INDUSTRIAL/**TECHNICAL SUPPORT - DEPOT Subcategory

Base	Installation Tiering	Depot Activity Tiering	
Davis-Monthan AFB	1	N/A	Not analyzed as a depot, but the AMARC portion of Davis-
			Monthan AFB was analyzed by the Joint Group
Hill AFB	1	ł	
Kelly AFB	3	3	
McClellan AFB	3	2	
Robins AFB	2	1	
Tinker AFB	1	2	

The Air Force was also directed to provide an analysis of various alternatives provided by the Joint Group. The Air Force analyzed the alternatives, comparing them with the Air Force analysis, accomplished a functional feasibility review, and participated in COBRA analysis accomplished by the losing Service. The following alternatives were analyzed:

Description of Alternative	COBRA Analysis	Functional Assessment
	(One-time costs, NPV, ROI)	
Close Kelly AFB depot activities	\$589 M, (\$255M), 9 yrs	Can be accommodated with high costs
Close Kelly AFB and McClellan		Decrease in available capacity imposes excessive risk and entails extremely high
AFB depot activities		cost, High mission impact by disrupting workload supporting mission readiness

The Air Force continued to discuss possible realignment and closures options concerning depot activities with the Depot Joint Group throughout the process.

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# INDUSTRIAL/TREEDED AL SUPPORT - DEPOT Subcategory

SUBCATEGORY DEPENDENT WEIGHUS: (See Appendix 2 for a discussion of weighting and the values of weights which are not functions of

			Sulval	subcategory of pumary mission.)		ł		Γ
I Mission Dfford Connec				II Facilities Availability and Condition	dition		VII Community	
	2010		1	III Facilities Base	25%		VII.1 Off-base Housing	14%
		JONT		11.2 Facilities Housing	10%		VII.2 Transportation	7%0
L.I.A Operations Evaluation					250%		VII.3 Off-base Recreation	7%
I.I.A.I Fighter Operations			a7			2.	VIT A CL.	700
I.I.A.2 Bomber Operations			250	ILA Existing Assoc Airsp		0%.01	VII.4 Snopping Ivian	è l
1 1 A 3 Tanker Onerations			25%	II.3.B Future Assoc Airsp		15%	VII.5 Metro Center	7%
1.1.A.3.1 differ of variations			) 5 m.	II.3.('Fixisting Local Area		5%	VII.6 Local Arca Crime Rate	14%
		2000	1	II A D Future Local Area		5%	VII.7 Education	14%
1.1.B Associated Alfspace		1000	-	II 3 E Existing Local Comm		35%	VII.8 Employment Opportunities	14%
		VIV		II 3 F Puture Local Comm		25%	VII.9 Local Medical Care	14%
	V/N		:	II.4 Air Quality	40%		VII.10 thru VII.14 EXCLUDED	V/V
1.6 Denot Evaluation	70%		-	II.5 and II.6 EXCLUDED	N/A			
1.7 EXCLUDED	V/N							

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# INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

# OVERALL

			, -						
Εανίronmental Ιπραct	X/III	VIII	Vellow I	Dod .	Vcu +	Yellow +	Vallow	Valla	1 CIIOW +
Community	VII	111	Green -	Groon	- 112210	Yellow	Green	Green	
Есопотіс Ітрасі	ΛI	TA	31.908 (4.8%)*	43 136 (5 0%)*		32,112 (4.3%)*	31.103 (19.7%)*	47 733 (8 20%)*	1017:01 00 11
Κείυτη οπ Γανεstment	Λ	•	30	10	, u	C	18	42	!
Соsts апд Мапрочег Гарисаног			1,409/514	653/-180	5111 607	100-#,10	1,011/133	1.312/ 633	
vaningene Valingene Valingene	11		Green -	Yellow +	Vollow 1	1 CHOM 4	Green	Green	The second
Facilities and Infrastructure	II		Y cllow +	Green -	Yellow +	-	Green -	Green	
Overall Mission Requirements	Π	τ	Ureen -	Yellow	Yellow +		Green -	Ycllow +	
	Base Name	Utill A ER	ALIII AFD	Kelly AFB	McClellan AFB		KODINS AF B	Tinker AFB	

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## INDUSTRIAL/FIGCHINICAL SUPPORT - DEPOT Subcategory

### I MISSION REQUIREMENTS

[[b1970	-	Green -	Yellow	Yellow +	Green -	Yellow +
Depot Evaluation	1.6	Green - GI	Yellow - Ye	Yellow Ye	Green - G	Yellow Y
Flying Operations	I.1	Green	Green -	Green -	Green -	Green -
	Base Name		EALLY AFR	Mothen AFB	Dohine AFR	Tinker AFB

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### INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory I.1 MISSION REQUIREMENTS - FLYING



Base Name	I.1.A	I.1.B	I.1.C	I.1
Hill AFB	Green	Green	Green -	Green
Kelly AFB	Green -	Green	Green	Green -
McClellan AFB	Green -	Green	Green	Green -
Robins AFB	Green -	Green	Green	Green -
Tinker AFB	Green -	Green	Green -	Green -

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## INDUSTRIAL/TRUENDED AL SUPPORT - DEPOT Subcategory

### I.I.A FLAINC MISSION EFFECTIVENESS

Effectiveness	I.1.A	Green	Green -	Green -	Green -	Green -
Airlift Operational Effectiveness	I.1.A.4	Green	Green	Green	Green -	Green -
Tanker Operational Effectiveness	I.1.A.3	Green	Green -	Green	Green	Green -
Вотрег Ореганопаl ЕПеснічепеля	I.1.A.2	Green -	Green	Green	Green	Green
Fighter Operational Effectiveness	I.1.A.1	Green -	Yellow	Yellow	Yellow +	Yellow +

<b>Base Name</b>			AFR		11
Ra Ba	Hill AFB	Kelly AFB	McClellan AFB	Robins AFB	Tinker AFB

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# INDUSTRIAL/IECHNICAL SUPPORT - DEPOT Subcategory

# **I.1.A.1 FIGHTER MISSION OPERATIONAL EFFECTIVENESS**

		_				
<sup>Fighter</sup> Effectiveness	I.1.A.1	Green -	Yellow	Yellow	Yellow +	Yellow +
Сотроsite Force Тгаіпінд	I.I.A.I.d	Green	Yellow	Green	Yellow	Red
Аігѕрасе/Тгаіпіпg Агеа Сточтh	I.1.A.1.c	Yellow	Yellow	Yellow	Yellow	Yellow
Training Areas	I.I.A.I.b	Yellow +	Red +	Red	Ycllow -	Red +
oidgerso <sup>der</sup> Locetion	I.J.A.I.a	Green -	Gteen -	Green	Green	Circen
	Base Name	Hill AFB	Kelly AFB	McClellan AFB	<b>Robins AFB</b>	linker AFB

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Base Name Hill AFB Kelly AFB McClellan AFB Robins AFB Tinker AFB		INDUSTRIAL/FECHNICAL SUPPORT - DEP
I.I.A.I.a.I Green Green Green Green	Alternate Airfield	NDUSTRIAL/UECHNICAL SUPPORT - DEPONDUSTRIAL/UECHNICAL SUPPORT - DEPONDER MISSION - GEOGRAPHI
I.I.A.I.a.2 Green Green Green Green	Divert Airfield	ER MIS
I.I.A.I.a.3I.I.A.I.a.4GreenRedYellowGreenGreenGreenGreenGreenGreenYellow	Ceiling and Visibility	NL SUPP
I.I.A.L.a.4RedGGreenGGreenGGreenGYcllowG	Freezing Precipitation	PORT - I FEOGR
	Л	
	Air Traffic Control Delays	OT Subcategory IC LOCATION
	Runways	jory ON
Green - Green Green Green	Location	

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## INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

### I.1.A.1.b FIGHTER MISSION - TRAINING AREAS (Military Operating Areas (MOAs) and Ranges)

	Base Name     L.I.A.I.b.I     L.I.A.I.b.2       Base Name     L.I.A.I.b.1     L.I.A.I.b.2       Hill AFB     Red     Yellow       Kelly AFB     Red     Red       McClellan AFB     Red     Red       Red     Red     Red	L1.A.1.b.3 Yellow Red Red Red	L1.A.1.b.4 Green Red Red Yellow	I.1.A.1.b.5 Green Red Red Green
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## INDUSTRIAL/FIGUINICAL, SUPPORT - DEPOT Subcategory

### 1.1.A.1.b FIGUTER MISSION - TRAINING AREAS (Cont.) (Tactical Employment, Ranges and Routes)

_						
гвэлА зайавтТ	I.1.A.1.b	Yellow +	Red +	Red	Yellow -	Red +
Visual Routes (VRs)/ Instrument Routes (IRs)	I.1.A.1.b.9	Yellow	Green	Red	Yellow	Green
Full Scale Weapons Drop Range	I.1.A.1.b.8	Green	Red	Green	Green	Green
ir Combat Maneuvering Instrumentation	1.1.A.1.b.7		Red	Red	Red	Red
Treffeal Liferat	1.1.A.1.D.6	Green	Yellow	Red	Yellow	Green
	Race Name	III AFR	Colly AFR	Actiollar AFR	Dolling AFR	inker AFB

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# INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

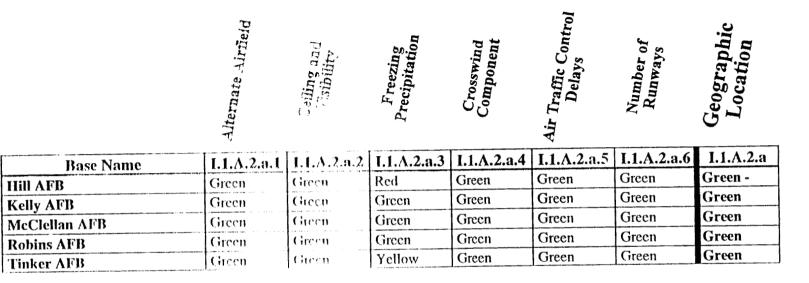
# I.1.A.2 BOMBER MISSION OPERATIONAL EFFECTIVENESS

ЕЦесилепеля Вотрег	I.1.A.2	Green -	Green	Green	Green	Green
Аіг5расе/Тгаіпіпg Агеа Сгочтh	I.1.A.2.c	Yellow	Yellow	Yellow	Yellow	Yellow
Training Areas	I.1.A.2.b	Green	Green	Green	Green	Green
Geographic Location	I.1.A.2.a	Green -	Green	Green	Green	Green
	Base Name	lill AFB	Kelly AFB	AcClellan AFB	Robins AFB	Cinker AFB
		Hill	Kell	McC	Rob	Tink

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### INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory I.1.A.2.a BOMBER MISSION - GEOGRAPHIC LOCATION



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### INDUSTRIAL/FECTINICAL SUPPORT - DEPOT Subcategory

### I.1.A.2.b BOMBER MISSION - TRAINING AREAS

F	Low Altitude MOA3	Scorable Rings Complexes	Tactical Training Range Complex	Electronic Combat Ranges	Full Scale Weapons Drop Range	Visual Routes (VRs)/ Instrument Routes (IRs)	Training Areas
Base Name	<u>Ι.1.Λ.2.b.1</u>	1.1.А.2.Ь.2	I.1.A.2.b.3	I.1.A.2.b.4	I.1.A.2.b.5	I.1.A.2.b.6	I.1.A.2.b
Hill AFB	Green	Green	Green	Green	Green	Green	Green
Kelly AFB	Green	Green	Yellow	Green	Green	Green	Green
McClellan AFB	Green	Green	Green	Green	Green	Green	Green
Robins AFB	Green	Green	Yellow	Green	Green	Green	Green
Tinker AFB	Green	Green	Green	Green	Green	Green	Green

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## INDUSTRIAL/FIECHNICAL SUPPORT - DEPOT Subcategory

# **I.I.A.3 TANKER MISSION OPERATIONAL EFFECTIVENESS**

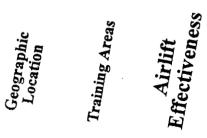
Вотрег Еffectiveness	I.1.A.3	Green	Green -	Green	Green	Green -
Concentrated Receiver Area	I.1.A.3.h	Green	Green	Yellow	Green	Green
Refueling Events	I.1.A.3.g	Green	Green	Green	Green	Green
Тяпкег Саңигаңоп	I.1.A.3.f	Green	Yellow	Green	Green	Yellow
Air Tratffe Control Delays	I.1.A.3.e	Green	Green	Green	Green	Green
Сгозячіва Столопеці	I.1.A.3.d		Green	Green	Green	Green
Treezing rotruction	1.1.A.3.c	Red	Green	Green	Green	Yellow
Ceiling and Visibility	1.1.A.3.b	Green	Green	Green	Green	Green
Alternate Airfield	1.1. A. 3. a	Green	Green	Green	Green	Green
	Race Name	TI:II AFR	Volu AFR	McClellan AFR	Polying AFR	Tinker AFB

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### INDUSTRIAL/VECHNICAL SUPPORT - DEPOT Subcategory I.1.A.4 AIRLIFT MISSION OPERATIONAL EFFECTIVENESS



Base Name	I.1.A.4.a	I.1.A.4.b	I.1.A.4
Hill AFB	Green	Green -	Green
Kelly AFB	Green	Green	Green
McClellan AFB	Green	Green -	Green
Robins AFB	Yellow +	Green	Green -
Tinker AFB	Yellow +	Green	Green -

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## INDUSTRIAL/FROUNDEAL SUPPORT - DEPOT Subcategory

### I.I.A.A. AIRUJET MISSION - GEOGRAPHIC LOCATION

Geographic Location	I.1.A.4.a	Green	Green	Green	Yellow +	Yellow +
Μο <b>ρί</b> Ιίτ <b>y απ</b> ά ΌερΙογα <b>bi</b> lity	I.1.A.4.a.6	Green	Green	Green	Yellow	Yellow
Air Traffic Control Delays	I.1.A.4.a.5	Green	Green	Green	Green	Green
Сгозятіва Сотропені	I.1.A.4.a.4	Green	Green	Green	Green	Green
guiseering Precipitation	I.1.A.4.a.3	Red	Green	Green	Green	Ycllow
Ceiling and Ceiling and	1.1.A.4.a.2	Green	Green	Green	Green	(iten
bləütik. ətentətik	I.1.A.4.a.1	Green	Green	Green	Green	Green
	Base Name	B	Kelly AFB	lan AFB	AFB	AFB
		Hill AF	Kelly A	McClell	Robins	Tinker AFB

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## INDUSTRIAL/URCHNICAL SUPPORT - DEPOT Subcategory

### (Personnel and Equipment Drop Zones, Landing Zones) I.1.A.4.b AIRLIFT MISSION - TRAINING AREAS

Base Name Hill AFB Kelly AFB	с. <sup>20162</sup>	G G G C Abraonnel DZ	Associated Slow Routes (SRs)	Green Vellow Vanding Zone	Green Equipment Drop Green A.b.y Green A.b.y	Green LI.A.4.b. Green Associated IRs	Green Green Green Green Associated SRs
an AFB	Green	Green	Red Green	Yellow Green	Green	Green	Red
<b>VFB</b>		Green		Green	Green	Green	Green

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## INDUSTRIAL/URCHINECAL SUPPORT - DEPOT Subcategory

### 1.1.A.4.b AIRLIET MISSION - TRAINING AREAS (Cont.) (Airdrop, Refueling)

I.1.A.4.b	Green -	Green	Green -	Green	Green	
I.1.A.4.b.10	Green	Green	Green	Green	Green	
I.1.A.4.b.9	Green	Green	Green	Green	Green	
1.1.A.4.b.8	Green	Cheen	( ircn	( ircen	(11001)	
aco Nacio			A ETD	ALD.		
		V. W. AFD	ALCU-USA	INICUICIDAIL	Tinker AF	
	1.1.A.4.b.8 1.1.A.4.b.9 1.1.A.4.b.10	iase Name 1.1.A.4.b.8 1.1.A.4.b.9 1.1.A.4.b.10 Green Green Green	ase Native I.I.A.4.b.8 I.I.A.4.b.9 I.I.A.4.b.10 Green Green Green Green Green Green G	VaniseI.I.A.4.b.8I.I.A.4.b.9I.I.A.4.b.10GreenGreenGreenGreenGreenGreenGreenGreenGreenGreenGreenGreen	e NativeI.I.A.4.b.8I.I.A.4.b.9I.I.A.4.b.10GreenGreenGreenGGreenGreenGreenGGreenGreenGreenGGreenGreenGreenGGreenGreenGreenG	VanisheI.I.A.4.b.9I.I.A.4.b.10CheenGreenGreenGCheenGreenGreenGCheenGreenGreenGCheenGreenGreenGCheenGreenGreenGCheenGreenGreenGCheenGreenGreenGCheenGreenGreenG

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## INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

### **1.1.B ASSOCIATED AIRSPACE**

Associated Airspace	I.1.B	Green	Green	Green	Green	Green
Future Availibility Εποτοαοίπεατ	I.1.B.2	Green	Green	Green	Green -	Green
Existing Availibility Encroachment	I.1.B.1	Green	Green	Green	Green	Green
	Base Name	Hill AFB	Kelly AFB	McClellan AFB	Robins AFB	Tinker AFB

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### INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory I.I.B.I. EXISTING AVAUABILITY and ENCROACHMENT

1						
Existing Availability	I.1.B.1	Green	Green	Green	Green	Green
Military Training Routes	I.1.B.1.b	Green	Green	Green	Green	Green
Military Operating Areas/ Ranges	I.I.B.1.a	Green	Green	Green	Green	Green
	Rase Name	Hill AFB	Kelly AFB	McClellan AFR	Robins AFB	linker AFB

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## INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

### I.I.B.2 FUTURE AVAILABILITY and ENCROACHMENT

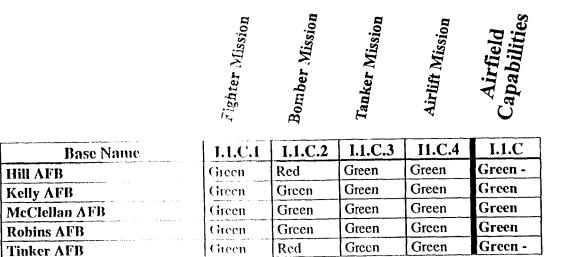
Availability Availability	I.1.B.2	Green	Green	Green	Green -	Green
Military Training Routes	I.1.B.2.b	Green	Green	Green	Yellow	Green
Military Operating Areas/ Ranges	I.1.B.2.a	Green	Green	Green	Green	Green
	Base Name	Hill AFB	Kelly AFB	McClellan AFB	Robins AFR	Tinker AFR

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### INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory I.1.C AIRFIELD CAPABILITIES (Runways, Taxiways, Aprons)



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### INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

### **I.6 MISSION EFFECTIVENESS - DEPOTS**



Base Name	I.6.A	I.6.B	I.6
Hill AFB	Green	Yellow -	Green -
Kelly AFB	Red +	Green	Yellow -
McClellan AFB	Yellow +	Red	Yellow
Robins AFB	Green -	Green	Green -
Tinker AFB	Yellow	Green -	Yellow

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## INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

1.6.A DEPOTS - Commodity Values

esiles	I.6.A.10	80		16	0			
Instruments	I.6.A.9	17		7	24	20	17	50
лігсгай Сотропепіз (other)	I.6.A.8	30	70	26	0	37	76	44
Aircraft Structures	I.6.A.7	LC	17	6	33	LV	+/	34
<b>Eround CE</b>	1.6.A.6		0	0	62		10	0
esinoiv <del>é</del> .	1615		57	9	00		90	14
-291421 <u>-5</u>	16 4 4	L • K J • 4 • •	52	0	NA.		·.·	c
etewilo? ILA.	1 4 4 1	1	28	14	- 10	2	41	20
Engines	C V 7 I	1.0.A.4	2	159		<u> </u>	0	51
Тгалѕрогt Тапker Bomber		1.0.0.1	16			10	37	40
		Base Name	TIELL A LTD		Kelly AFB	McClellan AFB	Rohine AFB	Tinker AFB

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## INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

I.6.A DEPOTS - Commodity Values (cont.)

Overall	I.6.A	Green	Red +	Yellow +	Green -	Yellow
mu2 bəsdgiəW		1077	735	879	905	825
Ground Generators	I.6.A.19	0	0	LL	0	0
sU9A	I.6.A.18	44	73	0	0	0
Propellers	I.6.A.17	0	0	0	80	0
eaoitiauM (aoiteive)	I.6.A.16	LL	0	0	10	0
(other) General Purpose	I.6.A.15	67	0	24	0	0
Command and Control Aircraft	1.6.A.14	0	0	0	c	69
TNDE	I.6.A.13	0	69	0	0	
Landing Gear	I.6.A.12	78	11	0	10	c
Hydraulie/ Pneumatics	I.6.A.11	13	10	65	10	51
	Base Name	Hill AFB	Kelly AFB	McClellan AFB	Robins AFB	Tinker AFB

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## INDUSTRIAL/FIGUENCAL SUPPORT - DEPOT Subcategory

### I.6.A.1 Transport/Panker/Bomber Commodity

Commodity Score	1.6.A.1	16	39	16	37	40
Last and Outside Source Relative to Total Above Core Workload	1.6.A.1.e (1/2)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)
Unique & Peculiar Core Test Facilities	I.6.A.1.d	0	4	0	0	0
Unique & Peculiar Vorkload	I.6.A.1.c	0		0	0	0
Site Workdoad Selative to Total Oepot and AF Core Vorkloads	L6.A.1.b (1/2)	1) (10.0/2.0)	11 (8.3/2.6)	8 (6.9/1.4)	1/ (9.3/7.4)	10 (0.7/6.7)
Current and Potential Capacity Relative to AF Core Capability	1.6.A.1.a (1/2)	4 (2.2/2.2)	23 (13/15.5)	t	1	24 (10.5/13.5)
	Raco Namo	THE AFR	V. ALV AFR	tottallan ARR	MCCICICIAN AFP	Kuullis AFB Tinker AFB

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## INDUSTRIAL/FROMMENT, SUPPORT - DEPOT Subcategory

### 1.6.A.2 Engines Commodity

Commodity Score	L6A2	2	63	0	0	51
Last and Outside Source Relative to Total Above Core Workload	I.6.A.2.e (1/2)	0 (0.0/0.0)	2 (0.0/1.5)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)
Unique & Peculiar Core Test Facilities	I.6.A.2.d	0	4	0	0	1
Unique & Ресиliar Workload	I.6.A.2.c	0	-	0	0	0
Core Workload Relative to Total Workloads	1.6.A.2.b (1/2)	1 (1.1/0.1)	17 (7.1/10.3)	(0.0/0.0) 0	(0.0/0.0) ()	(9.8/9.6)
Current and Potential Capacity Relative to AF Core Capability	I.6.A.2.a (1/2)	1 (0.5/0.5)	39 (19.4/20.0)	0 (0.0/0.0)	0 (0.0/0.0)	31 (10.7/20.0)
	Base Name	Hill AFB	Kelly AFB	McClellan AFB	Robins AFB	Tinker AFB

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## INDUSTRIAL/LECHNICAL SUPPORT - DEPOT Subcategory

### I.6.A.3 All Software Commodity

Commodity Score	I.6.A.3	28	14	19	41	20
Last and Outside Source Relative to Total Above Core Workload	I.6.A.3.e (1/2)	0 (0.0/0.0)	1 (0.0/0.7)	0 (0.0/0.1)	0 (0.0/0.0)	0 (0.0/0.3)
Unique & Peculiar Core Test Facilities	I.6.A.3.d	0	0	0	0	0
Unique & Peculiar Workload	I.6.A.3.c	1	0		3	0
Core Workdoad Relative to Total Depot and AF Core Workloads	I.6.A.3.b (1/2)	15 (10.0/5.3)	10 (9.3/1.1)	0 (6.7/2.3)	18 (10.0/7.6)	1) (8.3/3.7)
Current and Potential Capacity Relative to AF Core Capability	I.6.A.3.a (1/2)	12 (6.0/6.0)	3 (1.1/1.5)	9 (4.0/5.1)	20 (7.4/12.6)	8 (3.9/3.0)
	Base Name	Hill AFB	Kellv AFB	McClellan AFB	Robins AFB	Tinker AFB

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## INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

1.6.A.A Righter Commodity

Commodity Score		4.17.U.1	52	0	44	33	0
Last and Outside Source Relative to Total Above Core Workload	16 4 4 6 (1 1)	(7/1) 2.1.1.1.1.1.1	4 (0.0/4.0)	0 (0.0/0.0)	0.0/0.0) 0	(0.0/0.0) 0	0 (0.0/0.0)
Unique & Peculiar Core Test Facilities	16444		-	0	e	0	0
Unique & Peculiar Workload	1.6.A.4.c		0	0	0	0	0
Core Workload Repot and AF Core Workloads	1.6.A.4.b (1/2)		(0.1/C.6) /1	0 (0.0/0.0)	14 (7.1/7.3)	13 (7.1/5.7)	0 (0.0/0.0)
Current and Potential Capacity Relative to AF Core Capability	I.6.A.4.a (1/2)		(C.1116.21) 0C	0 (0.0/0.0)	27 (13.5/13.6)	20 (10.1/10.1)	0 (0.0/0.0)
	Base Name	Hill AFR		NCIIY AFB	McClellan AFB	Robins AFB	Tinker AFB

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## INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

### L6.A.5 Avionics Commodity

Commodity Score	I.6.A.5	23	9	20	58	14	
Last and Outside Source Relative to Total Above Core Workload	1.6.A.5.e (1/2)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	
Unique & Peculiar Core Test Facilities	1.6.A.5.d		0	0	L	-	
Unique & Peculiar Workload	I.6.A.5.c	0	0	0	9	C	
Core Workload Relative to Total Depot and AF Core Workloads	1.6.A.5.b (1/2)	14 (10.0/3.7)	4 (3.5/0.3)	13 (9.2/3.3)	2) (10.0/12.1)	0/0/010	
Current and Potential Capacity Relative to AF Core Capability	16459(1/2)	8 (7.9/4.7)	2 (0.7/0.8)	(5 V/9 C) L	E		-
	Page Name	Daby Name		Kelly AFD	McClellan AFJS	KODINS AFD	linker AUS

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## INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

J.6.A.6 Cround CE Commodity

Commodity Score		1.0.A.0	0	0		61	10	e	,
Last and Outside Source Relative to Total Above Core Workload	I K A C . (1 W)	(7/I) 3.0.A.U.I	0 (0.0/0.0)	0 (0.0/0.0)			0 (0.0/0.0)	0 (0.0/0.0)	
Unique & Peculiar Core Test Facilities	16 164	TIN UNIT	0	0	4		0	0	
Unique & Peculiar Workload	I G A G C		0	0	9		0	0	
Core Workload Relative to Total Depot and AF Core Workloads	I.6.A.6.b (1/2)		() (0.0/0.0)	0 (0.0/0.0)	28 (7.5/20.0)		(0.0/0.01) MI	0 (0.0/0.0)	
Current and Potential Capacity Relative to AF Core Capability	I.6.A.6.a (1/2)		<u>v (v.v/v.v)</u>	0 (0.0/0.0)	40 (20.0/20.0)		( <u>\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\</u>	0.0/0.0)	
	Base Name	Hill AFR		NULLY AFB	<b>McClellan AFB</b>	Rohins AFR		LINKET AFUS	

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## INDUSTRIAL/FEGUINECAL SUPPORT - DEPOT Subcategory

### L.6.A.7 Aircraft Structures Commodity

Commodity Score	I.6.A.7	27	6	33	47
Last and Outside Source Relative to Total Above Core Workload	I.6.A.7.e (1/2)	5 (3.2/1.9)	0 (0.0/0.0)	0 (0.0/0.0)	(0.0/0.0) 0
Unique & Peculiar Core Test Facilities	I.6.A.7.d	0	0	-	C
<sup>U</sup> nique & Ресиliar Workload	I.6.A.7.c	0	1	1	C
Core workload Relative to Total Repot and AF Core VVorkloads	1.6.A.7.b (1/2)	10 (7.3/2.7)	3 (3.0/0.3)	13 (10.0/2.8)	10 110 07 57
Current and Potential Capacity Relative to AF Core Capability	[ 1.6.A.7.a (1/2)	12 ((0.1/0.1)	5 (1.8/3.2)	18 (4.5/13.2)	
	Rase Name	III AFR	Zolly AFR	McChellen AFR	

2010 N 2010	1.0./v./.a.			D. /		
	12 ((1)((1))	10 (7.3/2.7)	0	0	5 (3.2/1.9)	27
Kolly AFR	5 (1.8/3.2)	3 (3.0/0.3)	-	0	0 (0.0/0.0)	6
McClellen AFR	18 (4.5/13.2)	13 (10.0/2.8)	-	-	0 (0.0/0.0)	33
Robins ARR	29 (12.9/15.8)	1% (10.0/7.5)	0	0	0 (0.0/0.0)	47
Tuber AFR	17 (8 5/8 6)	1 / (10.0/6.7)	0	0	0 (0.0/0.0)	34

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## INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

I.6.A.8 Aircraft Components (other) Commodity

Commodity Score	0 7 7 1	1.0.73.0	39	26	C	•	32	44
Last and Outside Source Relative to Total Above Core Workload	16 4 8 6 (11)	117 3.0.17.0.1	0 (0.0/0.0)	0 (0.0/0.2)	0 00000		0 (0.0/0.0)	0 (0.0/0.0)
Unique & Peculiar Core Test Facilities	16484		1	1	c		0	0
Unique & Ресиliar Workload	I.6.A.8.c			0	0		>	1
Core Workload Relative to Total Depot and AF Core Workloads	1.6.A.8.D (1/2)		( <u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u></u>	9 (5.1/3.4)	0 (0.0/0.0)	10 0/2 0/	( <u>6.0.0.01</u> )	(1.6.6.7)
Current and Potential Capacity Relative to AF Core Capability	I.6.A.8.a (1/2)	22 (17/20.0)		(1.01/4.0) 01	0 (0.0/0.0)	16 (0.0/61)		1 32 (13.3/18.7)
	Base Name	Hill AFB	V.H. AFD		<b>McClellan AFB</b>	Robins AFB	Thulson AFD	THING WED

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## INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

### **1.6.A.9 Instruments Commodity**

Commodity Score	I.6.A.9	17	7	24	29	26
Last and Outside Source Relative to Total Above Core Workload	I.6.A.9.e (1/2)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)
Unique & Peculiar Core Test Facilities	I.6.A.9.d	1	0	0	0	0
Unique & Peculiar Workload	I.6.A.9.c	0	0	0	2	0
Core Workload Relative to Total Repot and AF Core Sbeokloads	1.6.A.9.b (1/2)	12 (10.0/2.3)	7 (7.1/0.1)	15 (10.0/4.7)	17 (10.0/6.5)	16 (10.0/6.4)
Current and Potential Capacity Relative to AF Core Capability	I.6.A.9.a (1/2)	4 (2.0/2.0)	1	9 (3.0/5.6)	10 (4.4/5.3)	10 (5.5/7.6)
	Base Name	Hill AFB	Kelly AFB	McClellan AFB	Robins AFB	Tinker AFB

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## INDUSTRIAL/FIGUINICAL SUPPORT - DEPOT Subcategory

### 1.6.A.10 All Missiles Commodity

Commodity Score		I.6.A.10	89	16	2	0	11	
Last and Outside Source Relative to Total Above Core Workload		1.0.A.10.e (1/2)	6 (6.0/0.0)	0 (0.0/0.0)		U (U.U/U.U)	0 (0.0/0.0)	
Unique & Peculiar Core Test Facilities	TAIAI	D.UL.A.1U.Q	6	1	0		0	
<sup>U</sup> підие & Ресиlіяг Workload	I K A 10 -	J.V.A.1V.C	9	0	0		0	
Core Workload Relative to Total Vorkloads	10 P 10 P (1/2)		(6.81/0.6) 82	7 (5.9/1.3)	(0 0/0 0) ()		(10.0/0.3)	
Current and Potential Capacity Relative to AF Core Capability	I.6.A.10.a (1/2)		(1.11211.112) 11-	8 (2.6/4.9)	0.0/0.0) 0		(C.0/h.0)	
	<b>Base Name</b>	Hill AFB	Kolly AFR		<b>McClellan AFB</b>	Robins AFB	T' A ED	A INKET AT IS

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Base Name Hill AFB Kelly AFB McClellan AFB Robins AFB Timker AFB	1.6	INDUSTRIAL/FIECTHNIC AL, SUPPORT - DEPOT Subcategory
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	Current and Potential Capacity Relative to AF Core Capability	IAL/IVE/CHINIC 'AL SUPPORT - DEPOT S
$\begin{array}{c} 1.6 \land \mathbf{11.b} (\mathbf{1/2}) \\ 11 & (10.0/0.5) \\ 10 & (9.5/0.1) \\ 10 & (10.0/0.0) \\ 10 & (10.0/0.7) \\ 11 & (10.0/6.7) \end{array}$	Core Workload Relative to Total Depot and AF Core Workloads	AL SUPPO
1.6.A.11.c	Unique & Peculiar Workload	)RT - D atics C
5 0 1.6. <b>A.11.d</b>	Unique & Peculiar Core Test Facilities	DEPOT
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		Subcategor ity
	Commodity Score	Ŷ

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## INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

### I.6.A.12 Landing Gear Commodity

Commodity Score		I.6.A.12	78		II	0	10	10
Last and Outside Source Relative to Total Above Core Workload		I.6.A.12.e (1/2)	0 (0.0/0.0)		v (U.U/U.U)	0 (0.0/0.0)	0 (0 0/0 0)	(0:0/0:0)
Unique & Peculiar Core Test Facilities		<b>I.6.A.12.</b> d	0	C		0	0	
Unique & Peculiar Workload		1.6.A.12.c	8	c		0	0	0
Core Workloads Selative to Total Workloads		(7/1) (1.12.1) (1/2)	30 (10.0/19.8)	(0.0/0.2)		<u>(), (), (), ()</u>	(0.0/0.01) 01	0 0/0 00
Current and Potential Capacity Relative to AF Core Capability	16 A 17 a (1/)	5 i S	40 (20.0/20.0)	1 (0.2/0.5)	0 0000 0		(0.0/L.U) U	0.0/0.0)
	Base Name	I A IAP	u. A.C.D. 11 A.C.D.	ny ArB	Clellan AFB	hine AFR		IKET AFIS

0 (0.0/0.0)0, 0 0 (0.0/0.0)2 (0.0/0.0) Hill , Kelly McC Robi Tinke

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## INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

L.6.A.13 Test, Measurement & Diagnostic Equipment Commodity

Commodity Score	1.6.A.13	0	69	0	0	
Last and Outside Source Relative to Total Above Core Workload	I.6.A.13.e (1/2)	0 (0.0/0.0)	0 (0.0/0.1)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)
Unique & Peculiar Core Test Facilities	I.6.A.13.d	0	0	0	0	0
Unique & Peculiar Workload	I.6.A.13.c	0	0	0	0	0
Core Workload Relative to Total Depot and AF Core Workloads	1.6.A.13.b (1/2)	(0.0/0.0) 0	29 (8.9/20.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.1/0.0)
Current and Potential Capacity Relative to AF Core Capability	L.6. A. 13. a (1/2)	0 (0.0/0.0)	40 (20.0/20.0)	0 (0.0/0.0)	0 (0.0/0.0)	1 (0.6/0.6)
	Rase Name	Hill ARR	Kolly AFR	Martalian AFR	Poline AFR	Tinker AFB

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## INDUSTRIAL/FIGUINICAL SUPPORT - DEPOT Subcategory

### I.6.A.14 Command and Control Aircraft Commodity

Commodity Score		1.0.A.14	0	G	>	0			69
Last and Outside Source Relative to Total Above Core Workload	I K A TA CIM	1.0.A.14.e (1/2)	0 (0.0/0.0)	0 0000000000000000000000000000000000000	(0.0.0.0)	0 (0.0/0.0)	0 (0 0/0 0)		0.0/0/0)
Unique & Peculiar Core Test Facilities	1 K A 14 A	- 1	0	0	,	0	0	c	>
Unique & Ресиliar Workdaad	1.6. A. 14 c		0	0		D	0	C	>
Core Workload Relative to Total Depot and AF Core Workloads	I.6.A.14.b (1/2)		( <u>0.0/0.0)</u>	0.0/0.0) 0	0 0/0 0/	(0.011.0)	0 (0.0/0.0)	29 (8.5/20.0)	
Current and Potential Capacity Core Capacity Core Capability	I.6.A.14.a (1/2)	0 0000		0.0/0.0)	0 00000		0.0/0.0)	40 (20.0/20.0)	
	Base Name	Hill AFB	Kolly, AED	AND AFD	McClellan AFB	Robine AFD		Imker AFB	

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**DEFINITION** 

# INDUSTRIAL/INCOUNCAL, SUPPORT - DEPOT Subcategory

## L6.A.15 General Purpose (other) Commodity

Commodity Score	I.6.A.15	67	0	24	0	0
Last and Outside Source Relative to Total Above Core Workload	I.6.A.15.e (1/2)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)
Unique & Peculiar Core Test Facilities	I.6.A.15.d	0	0	0	0	0
Unique & Peculiar Workload	I.6.A.15.c	0	0	0	0	0
CODENTION COC	1.6. A. 15.1) (1/2)	30 (10.0/20.0)	0 (0.0/0.0)	0.0/0.0) 0	0.0/0.0)	0.0/0.0) v
Current and Potential Capacity Relative to AF Core Capability	1 6 A 15 a (1/2)	77 (18 7/18 7)	0 00/0 00	24 (12 1/12 1)		0 (0.0/0.0)
	Ree Name		V. M. AFD	NCHY AFD	MCCICIIAI AFD	Tinker AFB

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# INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

## I.6.A.16 Munitions (aviation) Commodity

Commodity Score	1.6.4.16					
Last and Outside Source Relative to Total Above Core Workload	I.6.A.16.e (1/2)		0 00000	0 0000	(0.0/0.0) 0	
Unique & Peculiar Core Test Facilities	I.6.A.16.d	7	C	0	0	0
Unique & Peculiar Workload	I.6.A.16.c	0	0	0	0	0
Core Workload Relative to Total Depot and AF Core Workloads	I.6.A.16.b (1/2)	30 (10.0/19.9)	0 (0.0/0.0)	0 (0.0/0.0)	10 (10.0/0.1)	0 (0.0/0.0)
Current and Potential Capacity Relative to AF Core Capability	I.6.A.16.a (1/2)	40 (20.0/20.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.1/0.1)	0 (0.0/0.0)
	Base Name	Hill AFB	Kelly AFB	McClellan AFB	Robins AFB	Tinker AFB

(0.0/0.0) 0 0 0 (0.0/0.0) (0.0/0.0)> AFB

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# INDUSTRIAL/FEGUINICAL SUPPORT - DEPOT Subcategory

### 1.6.A.17 Propellers Commodity

Commodity Score	I.6.A.17	0	0	0	80	0
Last and Outside Source Relative to Total Above Core Workload	I.6.A.17.e (1/2)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)
Unique & Peculiar Core Test Facilities	I.6.A.17.d	0	0	0	0	0
Unique & Peculiar Workload	I.6.A.17.c	0	0	0	10	0
Selative to Total Celative to Total Depot and AF Core Depot and AF Core Sbeold of	1.6.A.17.b (1/2)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	to (10.0/20.0)	0.0.0.0)
Current and Potential Capacity Relative to AF Core Capability	[1.6.A.17.a (1/2)		0 (0.0/0.0)	(0.0/0.0) 0	40 (20.0/20.0)	0 (0.0/0.0)
	Race Name	TIGH A FR	Kolly AFR	McChellan AFR	Rohine AFR	Tinker AFB

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# INDUSTRIAL/THOURD AL SUPPORT - DEPOT Subcategory

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### 1.6.A.18 APUs Commodity

Соттодіty Score		T & A 10	01.1.1.10	44	73	•	0	0
Last and Outside Source Relative to Total Above Core Workload		I 6 A 18 a (11)	(711) 200101010	0 (0.0/0.0)	2 (0.0/2.3)	0 (0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)
Unique & Peculiar Core Test Facilities		I.6.A.18.d		2	8	0	0	0
Unique & Peculiar Workload		I.6.A.18.c		0	0	0	0	0
DEODYJCW ESCO Sepotates to Total Verolates to Total Versionads		I.6.A.18.b (1/2)		(6.0.10.1)	(/.0/16.1)	0.0/0.0)	0 (0.0/0.0)	(0.0/0.0)
Current and Sotential Capacity Relative to AF Core Capability		<b>1.0.</b> A.18.a (1/2)	78 (13 8/13 8)		(0.02000) 00	0 (0.0/0.0)	0 (0.0/0.0)	1 (0.0/0.0) 1
	Reco Name	anner beau	A DIN AFB	Kelly AFR	McClellan ARR	Robins AER	Tinkor AFP	ATTACL AFTD

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# INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

## I.6.A.19 Ground Generators Commodity

Commodity Score	I.6.A.19	0	0	77	0	0	
Last and Outside Source Relative to Total Above Core Workload	I.6.A.19.e (1/2)	0 (0.0/0.0)	0 (0.0/0.0)	0.0/0.0)	0 (0.0/0.0)	0 (0.0/0.0)	
Unique & Peculiar Core Test Facilities	L6.A.19.d	C					
Unique & Peculiar Workload	16A 10c						
Core Workload Relative to Totel Depot and AF Core Workloads			(0.0/0.0) (0	0 (0.0/0.0)	(0.07/0.0) 17	(0.0/0.0) 0	
Current and Potential Capacity Relative to AF Core Capability		I.6.A.19.a (1/2)	0 (0.0/0.0)	0 (0.0/0.0)	40 (20.0/20.0)	0 (0.0/0.0)	(0.0/0.0) 0 [
		Base Name	Hill AFB	Kelly AFB	McClellan AFB	Robins AFB	Tinker AFB

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INDUSTRIAL/FROUNDOAL SUPPORT - DEPOT Subcategory

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L6.B Costs Analysis

Costs Analysis	I.6.B	Yellow -	Green	Red	Green	Green -
Labor Rates	I.6.B.2	Yellow +	Green	Red	Green	Yellow +
Annual Operating Costs	I.6.B.1	Red +	Green	Red +	Green	Green
	Base Name	Hill AFB	Kelly AFB	McClellan AFB	Robins AFR	Tinker AFI

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# INDUSTRIAL/JTECHNIC AL SUPPORT - DEPOT Subcategory

## II FACILITIES AVAILABILITY and CONDITION

Overall	II	Yellow +	Green -	Yellow +	Green -	Green
Air Quality	11.4	Yellow	Green -	Yellow	Green	Green
Аігэрясе Епсгоясһтепt	11.3	Yellow +	Yellow +	Green -	Green	Green -
gnizuoH əzsA aO	11.2	Yellow +	Green -	Yellow +	Rcd +	Green
Mission Support Facilities	11.1	Green	Green -	Yellow	Yellow +	Green -
	Rase Name	IIII AFR	Kelly AFR	McClellan AFB	Rohins AFR	Tinker AGB

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### **INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory**

### **IL1** Mission Support Facilities

	<sup>F</sup> acilities Capacity	Facilities Condition Buildings	Facilities Condition Infrastructure	Unique Facilities	Utility Capacity	Facilities
Base Name	П.1.А	II.1.B	II.1.C	II.1.D	II.1.E	II.1
Hill AFB	Green	Green -	Green -	Green	Green	Green
Kelly AFB	Green	Yellow +	Green -	Green	Green	Green -
McClellan AFB	Red	Yellow +	Green -	Green	Green	Yellow
Robins AFB	Yellow	Green -	Green -	Green	Green	Yellow +
Tinker AFB	Green	Yellow	Yellow	Green	Green	Green -

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# INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

### H.2 ON BASE HOUSING

2aizvoH 9288 aO	11.2	Yellow +	Green -	Yellow +	Red +	Green
Housing Condition	II.2.B	Yellow	Green	Green	Red	Green
Housing Capacity	II.2.A	Green	Yellow	Red	Yellow	Green
	Base Name	Hill AFB	Kelly AFB	McClellan APB	Robius AFB	Tinker AFB

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# INDUSTRIAL/FREEDER AL SUPPORT - DEPOT Subcategory

### **II.3 AIRSPACE ENCROACHMENT**

ENCROACHMENT	<b>II.3</b>	Yellow +	Yellow +	Green -	Green	Green -
<sup>Γ</sup> υτυτε Local Community	II.3.F	Yellow	Yellow -	Green -	Green	Green -
Existing Local Community	II.3.E	Yellow	Yellow	Green -	Green	Green -
Future Local Flying Area	II.3.D	Green	Green	Green	Ycllow	Green
Existing Local Flying Area	II.3.C	Green	Green	Green	Yellow	Green
Future Associated Airspace	II.3.B	Green	Green	Green	Green	Green
Esting Associated	11.3.	Green	Gren	Green	Cheen	Giren
	Base Name	Hill AFB	Kelly AFB	McClellan AFB	Robins AFB	Tinker AFB

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# INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

## **II.3.A EXISTENC ASSOCIATED AIRSPACE**

Tinker AFR	Robins AFB	McC'lellan AFR	Kelly AFB	Hill AFR	Base Name	
Green	Green	Green	Green	Green	II.3.A.1	MOAs and Restricted Airspace
Green	Green	Green	Green	Green	II.3.A.2	Bombing Ranges Drop Zones
Green	Green	Green	Green	Green	II.3.A.3	Low Level Routes
Green	Green	Green	Green	Green	II.3.A	Associated Airspace

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### INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

### **II.3.B** FUTURE ASSOCIATED AIRSPACE

	MOAs and Restricted Airspace	Bombing Ranges Drop Zones	Low Level Routes	Associated Airspace
Base Name	H.3.B.1	II.3.B.2	II.3.B.3	II.3.B
Hill AFB	Green	Green	Green	Green
Kelly AFB	Green	Green	Green	Green
McClellan AFB	Green	Green	Green	Green
Robins AFB	Green	Green	Green	Green
Tinker AFB	Green	Green	Green	Green

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# INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

# II.3.E EXISTING LOCAL COMMUNITY ENCROACHMENT

IPan	S	~	>			•	
Existing Local	II.3.]	Yellow	Yellow	Green	Green	Green	
Noise Contour 80 Lán and above	II.3.E.7	Yellow	Yellow	Green	Green	Green	
<sup>Noise</sup> Contour <sup>Noise</sup> Contour	11.3.E.6	Red	Yellow	Red	Green	Red	
Voise Contour 70-75 Lân	<b>II.3.E.5</b>	Green	Green	Green	Green	Green	
<sup>N</sup> oise Contour 65-70 Ldn	II.3.E.4	Yellow	Green	Green	Green	Green	
Accident Potential Zone II	113.E.3	Green	Yellow	Vellow	Green	Vellow	
lettatof tradicos. I anoz	11 3 16 2	Vellow	Ded	Circon	Groon		
Clear Zone	11211	1	KCO		Keil		Kea
		Base Name	(F)	AFB	McClellan AFB	Robins AFB	Tinker AFB
			Hill AFB	Kelly AFB	McCl	Robir	Tinke

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### INDUSTRIAL/THCHINICAL SUPPORT - DEPOT Subcategory II.6 FUTURE LOCAL COMMUNITY ENCROACHMENT

Future Future	11 2 17	TOUT	Yellow	Yellow -	Green -		Croon	- 112210
Voise Contour 80 Lán and above	113 17 7	Vellow	I EIIOW	Yellow	Green	Green	Green	1000
<sup>N</sup> oise Contour 75-80 Ldn	113 F.6	Dod	Ncu	Yellow	Red	-		
Voise Contour Noise Contour	11.3.F.5	Green	Olcoll	Green	Green			
<sup>Noise</sup> Contour 65-70 Ldn	II.3.F.4	Vellow		Green	Green	Green	Green	
Accident Potential Zone II	II.3.F.3	Green		Yellow	Yellow	Green	Ycllow	And and an other state of the s
Accident Potential	II.3.F.2	Yellow		Red	Cheen	Green	thread	
eac Treij	11.3.1.1	Red		Kcd	Red	Green	Red	
	Base Name	Hill AFB	Val. A FD	Neily AFB	McClellan AFB	Robins AFB	Tinker AFB	

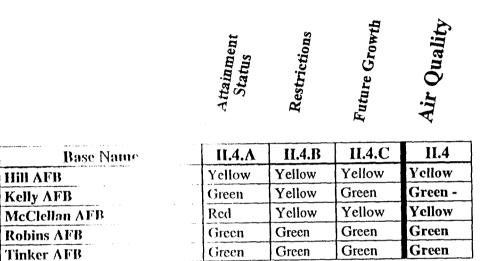
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### INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

### H # MR QUALITY



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### INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory III CONTINGENCY, MOBILITY, and DEPLOYMENT REQUIREMENTS

	Maximum on Ground Capacity	Wide Body Aircraft Operations	Fuel Hydrant System	Fuel Storage by Pipeline	Munitions (Cat 1.1) Capacity	Hot Cargo Pad	Geographic Location	Overall
Base Name	111.1	111.2	III.3	III.4	III.5	III.6	III.7	III
Hill AFB	Green	Green	Yellow	Green	Green	Green	Yellow -	Green -
Kelly AFB	Yellow	Green	Green	Red	Green	Green	Yellow +	Yellow +
McClellan AFB	Green	Green	Red	Green	Yellow	Green	Yellow +	Yellow +
Robins AFB	Green	Green	Green	Green	Yellow	Green	Green	Green
Tinker AFB	Green	Green	Green	Green	Green	Green	Yellow +	Green

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# INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

### III.7 CROCRAPHIC LOCATION

Geographic Location

	Base Name					
Ground Force Installation	M.7.A	Red	Green	Red	ircen	Jreen
Rail Access	III.7.B	Green	Green	Green	Green	Green
Port Facility	III.7.C	Red	Red	Green	Green	Red

III.7 Yellow -Yellow +

Yellow +

Yellow + Green

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# INDUSTRIAL/ITECHNICAL SUPPORT - DEPOT Subcategory

IV/V Cost and Manpower Implications/Return on Investment

Return On Investment		30	10	S	18	42
Manpower Savings		1450	1492	1756	1744	1393
Steady State Savings		70	70	96	75	56
20 Year Net Present Value	IV.2	514	-180	-607	133	633
One Time Costs (Closing)	IV.I	1409	(53	514	101	1312
	Rase Name			INICCICIAN AFIS		THRCF APB

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INDUSTRIAL/IECHNICAL SUPPORT - DEPOT Subcategory

VI Remonic Impact

Percent Job Loss (All BRACs)	4.8%	5.9%	4.3%	19.7%	8.2%	
Cumulative Loss (All BRACs)	31,908	43,136	32,772	31,103	47,733	
Percent Job Loss (Current BRAC)	5.1%	5.9%	4.1%	19.7%	8.2%	
Total Job Loss (Current BRAC)	33.428	43.195	31.131	31.094	47,734	
Previous Job Loss (Prior BRACs)	 -1 520	-59	1 641	0	-	
2201 dol. 399 Tibal (DAAB 3n977nD)	18 751	167,01	18 368	15,400	25.779	·····
CHESCHOOL SEAC	 	120.01	1.1.1.1		22011	
Zeonomie Area Zeonomie Area		000,400	109,007	(10,70)	0/7/01	
	Base Name	Hill AFB	Kelly AFB	McClellan AFB	Robins AFB	Tinker AFB

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# INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

## VL Economic Farpact - Community Statistics

1984-1991 А <sup>verage</sup> Іпсоте Іпстеазе			4.7%	4.6%	5.3%	5 8%	3.7%
<sup>Рег Саріға</sup> Ілсоте (1991)			\$16,864	\$17,284	\$20.398	\$17.542	\$17,649
Population Population			1,127,000	1,377,000	1,148,000	296,000	981,000
Structures Sectoricies Bork.		Cold Date Street and the second se	DAM LARGA HY ABUCH, UL MSA	San Antonio, TX MSA	Sacramento, CA PMSA	Macon, GA MSA	Oklahoma City, OK MSA
	Base Name	Hill AFR			McClelian APB	Kobins AFB	Tinker AFB

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# INDUSTRIAL/URGUINEDAL/SUPPORT - DEPOT Subcategory

## VI Economic Impact - Unemployment Statistics

лгеа Unemployment (10 Year Average) (3 Year Average) Unemployment (1993)		· MSA 4.8% 4.3% 3.6%	6.7% 6.2% 5.6%	<b>6.3%</b> 7.4% 8.3%	5.7% 5.5% 5.8%	5.6% 5.3% 5.0%
E conomic Staristical		Salt Lake City Ogden, UT MSA	San Antonio, TX MSA	Sacramento, CA PMSA	Macon GA MSA	Oblahoma City, OK MSA
	Race Name		FIM ACD	Melly AFD Methods AFR	Deltar AFP	Tinker AFB

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# INDUSTRIAL/FROMMAL SUPPORT - DEPOT Subcategory

### VII COMMUNITY

Overall	ΛII	Green -	Green -	Yellow	Green -	Green -
Local Medical Care	Q.IIV	Yellow	Yellow	Red	Yellow	Yellow
Етрютилі Сррогішінеs	VII.8	Green	Green	Red	Green	Green
Education	VII.7	Green	Green	Green -	Green	Green
Local Area Crime Rate	VII.6	Yellow	Yellow -	Yellow -	Green -	Green
Metro Center	VII.5	Green	Green	Green	Green	Green
∐rM 2niqqoń2	VII.4	Green	Green	Green	Green	Green
Dareases Secretion	VII.3	( iren	( iten	Green	Green	Circen
noits rogener.	VII.2	Green	Green	Green	Yellow 1	Green
Off-Base Housing	VII.1	Yellow	Yellow	Yellow	Yellow	Yellow
	Base Name	Hill AFB	Kelly AFB	McClellan AFB	Robins AFB	Tinker AFB

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# INDUSTRIAL/TWOTING AL SUPPORT - DEPOT Subcategory

### VILL OFFERASE HOUSING

	<b></b>					
Off-Base Housing	VII.1	Yellow	Yellow	Yellow	Yellow	Yellow
Suitable	VII.1.B	Yellow	Yellow	Yellow	Yellow	Yellow
9ldsbroth.	VII.IIV	Yellow	Yellow	Yellow	Yellow	Yellow
	Bace Manne	UN AFR	(elly AFB	McClellan AFB	<b>Cobins AFB</b>	Tinker AFB

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### INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory VIL2 TRANSPORTATION

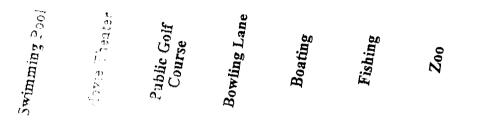
	Transportation	Municipal Airport Proximity	Municipal Airport Carriers	Commute Time to Work	Transportation
Base Name	VII.2.A	VII.2.B	VII.2.C	VII.2.D	VII.2
Hill AFB	Green	Yellow	Green	Green	Green -
Kelly AFB	Green	Green	Green	Yellow	Green -
McClellan AFB	Green	Green	Green	Green	Green
Robins AFB	Red	Green	Red	Green	Yellow +
Tinker AFB	Green	Green	Green	Green	Green

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### INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

### VIL3 OFF BASE RECREATION



Base Name	VII.3.A	YH.3.B	VII.3.C	VII.3.D	VII.3.E	VII.3.F	VII.3.G
Hill AFB	Green	Green	Green	Green	Green	Green	Green
Kelly AFB	Green	Giren	Green	Green	Green	Green	Green
McClellan AFB	Green	Green	Green	Green	Green	Green	Green
Robius AFB	Green	Green	Green	Green	Green	Green	Green
Tinker AFB	Green	Green	Green	Green	Green	Green	Green

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### INDUSTRIAL/TECHNICIAL SUPPORT - DEPOT Subcategory

### VIL3 OFF-BASE RECREATION (Cont.)



Base Name	VII.3.11	VII.3.1	VII.3.J	VII.3.K	VII.3.L	VII.3.M	VII.3.N	VII.3
Hill AFB	Green	Green	Green	Green	Green	Green	Green	Green
Kelly AFB	Gicen	Green	Green	Green	Green	Green	Red	Green
McClellan AFB	Green	Green	Green	Green	Green	Green	Green	Green
Robins AFB	Green	Yellow	Green	Green	Green	Green	Red	Green -
Tinker AFB	Green	Green	Green	Green	Green	Green	Red	Green

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### INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

### VIL6 LOCAL AREA CRIME RATE



Base Name	VII.6.A	VII.6.B	VII.6
THIL AFB	Green	Red	Yellow
Kelly AFB	Yellow	Red	Yellow -
McClellan AJ <sup>(B)</sup>	Yellow	Red	Yellow -
Robins AFB	Green	Yellow	Green -
Tinker AFB	Green	Green	Green

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### INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

### **VII.7 EDUCATION**

<sup>24</sup> pü Teacher Ratio	Four Year Programs	Honors Programs	College Attendance	Off-base Education	Education
		H			

-

Base Name	VII.7.A	VII.7.B	VII.7.C	VII.7.D	VII.7.E	VII.7
Hill AFB	Yellow	Green	Green	Green	Green	Green
Kelly AFB	Green	Green	Green	Yellow	Green	Green
McClellan AFB	Red	Green	Green	Green	Green	Green -
Robins AFB	Green	Green	Green	Green	Green	Green
Tinker AFB	Green	Green	Green	Green	Green	Green

### INDUSTRIAL/FECHNICAL SUPPORT - DEPOT Subcategory

### VIL7.E. OWE-BASE EDUCATION



Base Name	VII.7.E.1	VII.7.E.2	VII.7.E.3	<b>VII.7.</b> E
Hill AFB	Green	Green	Green	Green
Kelly AFB	Green	Green	Green	Green
McClellan AFB	Green	Green	Green	Green
Robins AFB	Green	Green	Green	Green
Tinker AFB	Green	Green	Green	Green

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# INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

### VIL9 1.00 AL MEDICAL CARE

	_		
Local Medical Care	VII.9	Yellow	Yellow
Hospital Beds	VII.9.B	Red	Green
Рһузісіяпз	VII.9.A	Green	Red
	ase Name		

Base NameVII.9.AVII.9.BVII.9Hill AFBGreenRedYellowKelly AFBRedGreenYellowMcClellan AFBRedRedRedMcClellan AFBRedGreenYellowTinker AFBRedGreenYellow				
	Base Name	VII.9.A	VII.9.B	VII.9
RedGreenRedRedRedGreenRedGreen	Hill AFB	Green	Red	Yellow
RedRedRcdGreenRcdGreen	Kelly AFB	Red	Green	Yellow
Rcd Green Rcd Green	McClellan AFB	Red	Red	Red
Red Green	Robins AFB	Rcd	Green	Yellow
	Tinker AFR	Red	Green	Yellow

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# INDUSTRIAL/THE HAR ALSUPPORT - DEPOT Subcategory

### VIU ENVERONMENTAL IMPACT

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Overall	VIII	Yellow +	Red +	Yellow +	Yellow +	Yellow +
Installation Restor ation Program	VIII.5	Red	Red	Red	Red	Yellow
Cultural	VIII.4	Yellow	Red	Yellow	Yellow	Yellow
Biological	VIII.3	Green -	Yellow -	Yellow	Yellow	Ycllow
2012942F-	VIII.2	Red	Red	Red	Red	Yellow
2631 <sub>22</sub>	1.111.1	then	Ped 1	11.3.415	( iron	direct y
	Base (Jame	If II AF B	Kellv AFB	McClellan AFB	Robins AFB	Tinker AFB

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### INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

### VITE BIOLOGICAL

	if a bitat	Threatened and Endangered Species	Wetlands	Floodplains	Biological
Base Name	VIII.3.A	VIII.3.B	VIII.3.C	VIII.3.D	VIII.3
Hill AFB	Green	Green	Yellow	Green	Green -
Kelly AFB	Green	Green	Red	Red	Yellow -
McClellan AFB	Yellow	Yellow	Yellow	Yellow	Yellow
Robins AFB	Yellow	Yellow	Yellow	Yellow	Yellow
Tinker AFB	Yellow	Yellow	Yellow	Yellow	Yellow

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# INDUSTRIAL/TECHNICAL SUPPORT - DEPOT Subcategory

## ANALYSIS RESULTS at TIERING (13 Sep)

The following grades and data reflect the information on which the RCTG members based their tiering determination. Information in this chart was updated as the result of a number of factors between instal ferting and final recommendations.

F.nvironmental Impact	VIII	Yellow +	Red +	Yellow +	Yellow +	Yellow +
Community	VII	Green -	Green -	Yellow	Green -	Green -
Есопотіс Ітрасі	N	38,748 (6.8%)	41,125 (6.4%)	32,438 (5.2%)*	32,004 (24.3%)	47,590 (10.1%)
Return on Іпуезітепі	Λ	30	10	5	18	42
bar 2720.) 19W0qarM 2aoitsoilqai	IV	1.409/514	653/-179	514/-607	1.011/133	1,312/633
4mqolx put Addebulatico	111	(Heen	Vellow 1	÷	(heen	
Facilities and Infrastructure	I	Yellow 4	Green -	Yellow 1	Circen	Green
Satellite Control Operations	[]	Green -	Vellow	Yellow +	(iren -	Yellow 1
	Raco Namo			Mathem ARB	DUCURIAN AND	Tinker AFB

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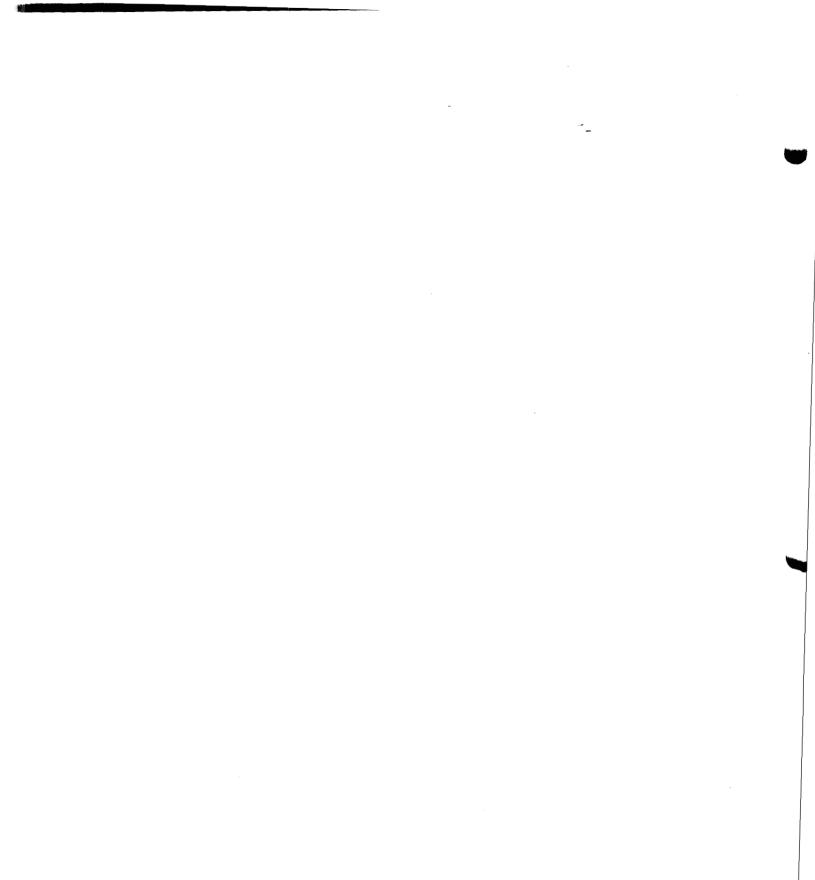
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# INDUSTRIAL/FROMMEAL SUPPORT - DEPOT Subcategory

### THERING OF BASES

As an intermediate step in the Air Force Process, the RCTST members established the following tiering of bases based on the relative merit of bases within the subcategory as measured using the eight refection criteria. Tier I represents the highest relative merit,

THER I	Hill AFB	Tinker AFB	THER II	Robins AFB	THER HI	Kelly AFB	MeClellan AFB
		L	i	2			- -



### Document Separator

<u>From the Desk of the</u> <u>Chief, Environmental Law Division</u> <u>Office of the Staff Judge Advocate</u>

20 April 1995

To: Major General Curtis

Sir:

Attached is the final version of the Letter of Intent as approved by area water districts to supply 15,000 acre feet of treated surface water annually on a wholesale basis to area military installations. Also provided is a map indicating the location of the water supply lines and treatment plants as agreed among the parties. As you will note from the map, the pipeline will deliver water directly to the boundary fence of Kelly AFB.

The document we were provided was signed as an original by those members of the coalition present along with Joe Moore, the court appointed water monitor. The document is presently being circulated to obtain all signatures and will be provided to us when that process is complete.

The signing of this document is extremely important for Kelly AFB because a ready source of surface water that can be supplied against future missions insures that those missions will have no impact on the Edwards Aquifer whatsoever, and no impact on the endangered species which rely on the aquifer for habitat. Therefore, concerns over an adequate water supply will no longer be an issue in mission development.

Atch: (1) Letter of Intent (2) Map

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LETTER OF INTENT AMONG CANYON REGIONAL WATER AUTHORITY, NEW BRAUNFELS UTILITIES, BEXAR METROPOLITAN WATER DISTRICT, SAN ANTONIO WATER SYSTEM, SAN ANTONIO RIVER AUTHORITY, AND GUADALUPE-BLANCO RIVER AUTHORITY

April 19, 1995

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#### LETTER OF INTENT AMONG CANYON REGIONAL WATER AUTHORITY, NEW BRAUNFELS UTILITIES, BEXAR METROPOLITAN WATER DISTRICT, SAN ANTONIO WATER SYSTEM, SAN ANTONIO RIVER AUTHORITY, AND GUADALUPE-BLANCO RIVER AUTHORITY

This Letter of Intent (this "Letter") is entered into as of April 19, 1995 by and among Canyon Regional Water Authority ("CRWA"), New Braunfels Utilities ("NBU"), Bexar Metropolitan Water District ("BMWD"), San Antonio Water System ("SAWS"), San Antonio River Authority ("SARA"), and Guadalupe-Blanco River Authority ("GBRA").

#### RECITALS

The parties to this Letter recognize that there is a critical need in Bexar County and surrounding areas for substantial amounts of treated water from alternative sources, to supplement the available supply of water from the Edwards Aquifer.

The need for additional water supplies was recognized by the Federal Court in Sierra Club v. Babbitt, Cause No. MO-91-CA-069 in the United States District Court for the Western District of Texas, Midland/Odessa Division, first in the Court's February 1, 1993 Judgment and Separate Findings and Conclusions, and again in its May 26, 1993 Amended Judgment and separate Amended Finding and Conclusions. Several months later, the Court entered its December 10, 1993 Order Appointing Joe G. Moore, Jr. as Monitor, and the Court included the following paragraph in that Order:

> IT IS FURTHER ORDERED the City of San Antonio, in particular, is strongly urged to cooperate fully with the Monitor. The Court further strongly urges the City to take all actions necessary so that the City will be able to supply to its citizens and other water customers the substantial amounts of water currently available from sources other than the Edwards Aquifer at the earliest possible date. The City is strongly urged to plan to reduce significantly, at the earliest possible date, its withdrawals from the Aquifer, particularly during droughts, with minimal adverse consequences on human economic activities.

The Court repeated the above paragraph in its September 30, 1994 Order Directing the Monitor to Create a Panel whose primary purpose it is to develop incidental take permit applications pursuant to \$10(a) of the Endangered Species Act, 16 U.S.C. \$1539(a).

At the Panel meeting held on January 12, 1995, the Monitor defined the elements of the Monitor's proposed incidental take permit application. Those elements include at least 75,000 acre-feet per year of treated water to be supplied initially, and quickly, from currently available surface waters in the Guadalupe River Basin, and at least 75,000 acre-feet per year of treated water to be supplied initially, and quickly, from currently available surface water in the Colorado River Basin. Recently, the Court entered its March 6, 1995 Order on the Sierra Club's Second Motion for Additional Relief, and the Court included the following paragraphs in that Order:

> (2) the San Antonio Water Systems (SAWS), the Guadalupe-Blanco River Authority (GBRA) and the Lower Colorado River Authority (LCRA) are <u>strongly</u> urged to enter into the appropriate written agreement or agreements by March 31, 1995 to actually get <u>at least</u> 150,000 acre-feet per year of treated water from other sources flowing in Bexar County at the earliest practicable date;

> (3) the Monitor is directed to report by March 31, 1995 on such agreement or agreements and, to the extent necessary, on obstacles to any of the three parties reaching such agreement or agreements; ....

Section 2(d) of the GBRA Act, Chapter 75, Acts of the 43rd Legislature, 1933, as amended (formerly codified at Article 8280-106, V.T.C.S.) provides, in part, that

... [GBRA] shall not enter into any agreement which contemplates or results in the removal from the watershed of the Guadalupe and Blanco Rivers and their tributaries of any surface water of [GBRA] necessary to supply the reasonably foreseeable future water requirements for municipal uses during the next ensuing fifty-year period within such watershed, except on a temporary interim basis; ....

Based on current forecasts of demand for water in the Guadalupe River Basin, GBRA has concluded that surface waters from the Guadalupe River can be made available for use in Bexar County only on a temporary interim basis.

CRWA, NBU, BMWD, SAWS, SARA and GBRA believe that this Letter and the regional water supply plan (the "Plan") described in this Letter are in the public interest and consistent with all applicable statutory requirements, the Court's orders, the elements of the Monitor's proposed incidental take permit application, and the studies done and findings made to date in the Texas Water Development Board's Trans Texas Water Program.

IN CONSIDERATION of the foregoing, CRWA, NBU, BMWD, SAWS, SARA and GBRA agree as follows:

-2-

#### ARTICLE I

#### PURPOSE AND CONDITIONS

#### Section 1.01. Purpose.

This Letter provides the framework by which the parties agree to develop a Plan to respond to the critical need in Bexar County and surrounding areas for substantial amounts of treated water from alternative sources to supplement the available supply of water from the Edwards Aquifer.

#### Section 1.02. Need for Regulation of Withdrawals.

This Letter, and development of the Plan, are expressly conditioned upon initiation of regulation of withdrawals of water from the Edwards Aquifer adequate to protect minimum springflows from the Comal and San Marcos Springs as may be required by law and for the preservation of flows in the Lower Guadalupe River Basin. See GBRA Board Resolution attached hereto as Exhibit A.

#### Section 1.03. Supply by GBRA.

Subject to obtaining all necessary approvals, GBRA will supply raw water on a firm basis for treatment and use in Bexar County under terms and conditions necessary to insure timely return or replacement of Guadalupe surface waters to protect the economic development of the Guadalupe River Basin.

#### Section 1.04. Initial Sources of Raw Water.

The initial sources of the water supplied by GBRA will be the run-of-river flows of the Guadalupe River supplemented as may be necessary by releases of stored water from Canyon Reservoir.

#### <u>Section 1.05.</u> <u>Diversions from the Guadalupe River</u>.

The raw water supplied by GBRA shall be diverted from the Guadalupe River at a point or points of diversion to be determined. The initial phase of the Plan (not less than 15,000 acre-feet per year) may include a diversion as reflected on the map attached hereto as Exhibit B.

#### Section 1.06. Replacement Supplies.

To the extent that surface water supplied by GBRA from the Guadalupe River is not returned to GBRA for its use and control at such times and in such amounts to be defined in one or more detailed and comprehensive contracts prepared pursuant to Section 4.03, below, then GBRA shall have the right under such contracts to timely acquire for supply within the Guadalupe River Basin adequate replacement supplies from other sources.

#### Section 1.07. Additional Supplies.

All parties to this Letter understand that substantial additional supplies of raw water must be developed so that sufficient water supplies are made available to Bexar County.

#### Section 1.08. Protection.

It is expressly understood that the parties to this Letter are obligated and required to provide and protect the water resources of their respective areas.

#### ARTICLE II

#### **REGIONAL WATER SUPPLY PLAN**

#### Section 2.01. Participant Responsibilities.

The roles of the participants include the following:

#### GBRA, as part of the Plan development:

- 1. shall identify available water resources and diversion points from the Guadalupe River system and replacement supplies, if necessary;
- 2. shall supply treated water to SARA in one or more phases as agreed by parties;
- 3. shall supply raw water to CRWA and NBU for treatment and delivery to their customers;
- 4. shall identify and define facilities to be included in the Plan, especially for the diversion, conveyance and treatment of water;
- 5. shall secure necessary permits for the facilities and for the initial and replacement water supplies and the exportation of Guadalupe River water;
- 6. shall identify other permit requirements to be included in the Plan and pursued by GBRA; and
- 7. shall cooperate and assist in cost estimates and appropriate reimbursement of costs and expenses from those benefitting from water use.

#### SARA, as part of the Plan development:

- 1. agrees to take all treated water from GBRA available from GBRA to sell to parties in Bexar County at an equitable wholesale rate;
- 2. shall provide equitable treatment of all entities desiring alternative sources of water for both present and future needs;
- 3. shall identify projects to be included in Plan to insure both short and long range water needs;
- 4. shall identify permit requirements to be included in Plan and pursued by SARA; and
- 5. shall cooperate and assist in cost estimates and appropriate reimbursement of costs and expenses from those benefiting from water use.

#### SAWS, as part of the Plan development:

- 1. agrees to take up to 100% of water supplied to SARA, but not less than the projected pro rata needs of users in its service area;
- 2. shall provide for both short and long term water supplies;
- 3. shall cooperate with other participants, primarily with GBRA and SARA, to develop a Plan that can be implemented with or without participation by others;
- 4. shall identify facilities needed for delivery of water to the San Antonio area military bases and communities; and
- 5. shall include necessary distribution and storage facilities required to utilize available water.

#### BMWD, as part of the Plan development:

- 1. agrees to take water from SARA and/or CRWA and/or NBU as needed by users in its service area; and
- 2. shall include necessary distribution and storage facilities required to utilize available water.

#### CRWA, as part of the Plan development:

1. may include necessary treatment and distribution facilities as required to serve the following existing and potential customers:

Green Valley Special Utility District Springs Hill Water Supply Corporation East Central Water Supply Corporation Crystal Clear Water Supply Corporation City of Marion City of Schertz City of Cibolo City of Garden Ridge Lackland City East Service Area of BMWD

#### NBU, as part of the Plan development:

1. may include necessary treatment and distribution facilities as required to serve its current customer base and service area and the following potential customers:

City of Marion City of Schertz City of Cibolo City of Garden Ridge.

#### Section 2.02. Facilities.

The Plan is contemplated to include the following potential facilities: a new regional water treatment plant, facilities to divert, store and convey raw water from the Guadalupe River to the treatment plant, and facilities to convey and deliver treated water from the treatment plant to SARA and then to participants. Due to the magnitude of the construction, the Plan may be divided into multiple phases. The initial phase of the Plan may include an expansion of the existing NBU or CRWA diversion, treatment and conveyance facilities, through negotiation with GBRA.

#### Section 2.03. Water Treatment Capacity.

The initial phase of the Plan will have a treated-water design capacity of not less than 14.0 mgd (15,000 acre-feet per year). Subsequent phases of the Plan will have treatment capacity of the treatment plant(s) to accommodate the available supply and the necessary peaking requirements. At the present time, the parties anticipate that the plant(s) will be located in the Guadalupe River Basin and will be constructed, owned and operated by GBRA.

#### Section 2.04. Allocation of Water.

Water supplied by GBRA to SARA under this Letter will be committed to BMWD, SAWS, and other participants pursuant to an allocation proposed by SARA and agreed to by such participants.

#### Section 2.05. Military Bases.

The intended customers of any initial phase include the military bases now relying on water withdrawn from the Edwards Aquifer. The plan will include distribution lines to be constructed so as to reach all military installations currently using substantial quantities of Edwards' water.

#### <u>ARTICLE III</u>

#### PLAN FINANCIAL CONDITIONS

#### Section 3.01. Reimbursement of Facilities Costs.

Providers shall be reimbursed for all costs incurred in connection with the design, construction, operation and maintenance of the necessary facilities developed in the plan.

#### Section 3.02. Charges for Raw Water Committed from Initial Sources.

GBRA shall be paid for the raw water committed to be supplied initially from surface waters of the Guadalupe River Basin at a rate or rates to be defined in one or more detailed and comprehensive contracts prepared pursuant to Section 4.03, below.

#### Section 3.03. Reimbursement for Replacement Water Supplies.

GBRA shall be reimbursed for all costs incurred by GBRA in acquiring and supplying any replacement water supplies required pursuant to Section 1.06, above.

#### ARTICLE IV

#### PLAN PROCESS CONDITIONS

#### Section 4.01. Public Process.

Participants shall conduct a process for public input and information for respective constituents.

#### Section 4.02. Permitting.

Following Plan development and approval by the parties, GBRA shall prepare and file applications for permits and/or permit amendments to authorize the supply of raw water for the Plan from initial sources and, as may be appropriate, the acquisition and supply of replacement and additional water supplies. All such authorizations shall be conditioned upon initiation of regulation of withdrawals of water from the Edwards Aquifer, as set forth in Section 1.02, above. Any authorization to divert water from the Guadalupe River for any initial phase shall be conditioned upon GBRA obtaining the necessary authorizations to maximize the permitted yield of Canyon Reservoir and the total firm supply of surface water (run-of-river flows firmed up by releases of such stored water) to be diverted from the Guadalupe River. Additionally, any such authorization to divert water for any initial phase shall be subordinate to other diversions to the extent such other diversions provide a greater total firm supply of surface water from the Guadalupe River.

#### Section 4.03. Contracts.

Following Plan development and approvals by the parties, GBRA and SARA shall promptly cause to be prepared the contractual and other documents necessary to pursue permitting and acquisition of the necessary water supplies, and to begin construction of Plan facilities.

#### ARTICLE V

#### **MISCELLANEOUS**

#### Section 5.01. Modification of Letter

Any party may propose modifications to this Letter at any time. The parties shall meet to discuss any proposed modification promptly after the proposal is made.

#### Section 5.02. Withdrawal of Parties.

Any party may withdraw from this Letter at any time upon giving written notice of withdrawal to the other parties. Upon withdrawal of any party, this Letter may be continued upon agreement by the remaining parties.

#### Section 5.03. Termination of Letter.

This Letter shall terminate on January 1, 1996, unless it is terminated earlier by withdrawal of any party, or extended as set forth below. The parties anticipate that this Letter will be superseded by execution, prior to January 1, 1996, of one or more detailed and comprehensive contracts prepared pursuant to Section 4.03, above. The parties agree that the individuals signing this Letter may, by their written agreement and without need for any further authorization from any party, extend the date of termination to not later than April 1, 1996.

#### **CANYON REGIONAL WATER AUTHORITY**

By:\_\_\_

:

David J. Davenport Administrator

#### NEW BRAUNFELS UTILITIES

By:\_\_\_

Paula J. Difonzo General Manager

## BEXAR METROPOLITAN WATER AUTHORITY

By:\_

Tom C. Moreno General Manager

#### SAN ANTONIO WATER SYSTEM

By:

Joe A. Aceves President/Chief Executive Officer

SAN ANTONIO RIVER AUTHORITY

By:

Fred N. Pfeiffer General Manager

#### **GUADALUPE-BLANCO RIVER AUTHORITY**

By:\_

W.E. West, Jr. General Manager

### ACKNOWLEDGED AND ATTESTED:

COURT MONITOR AND SPECIAL ADVISOR

By: Joe G. Moore, Jr.

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## Alr Logis Centers Base Operating Support Projections for FY 1997

Average	Salary
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Officers	\$78,688.00
Enlisted	\$36,148.00
Civilian	\$46,642.00

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## **Tinker AFB**

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7G Commo - Satellite	1	1				1			1	109.115 32,271	63		109,178		76,200	76,200				370			34,716	45.042	107.800	1		125.228 187,928
TH Commo - Crypto			· 1		168,000	168,000		÷		32,2/1			32,271	l l						370								370
7 Comm & Electr					1,411,000	1,411,000				1,031,879	1,370		1,033,249	148,000														5/5
B Automotive/Const	+			17.000		17,000							1,000,249	154,700	181,000	329,000 264.000	·			87,310	7,340	375,278	101,695	90,084	108,643			770,350
Auto/Constr Equip     Autorotve				17,000		17,000								154,700	109,300	264,000						· · · · · · ·						
B Tact Veh - Componts														322.000	297.000	619.000		<u>+</u>						+				
9 Tectical Vehicles						i								11,900	2.400	14.300											1	
10A GP - Grnd Spt Eq							i						I	333,900	299,400	633,300											+	
10B GP - Smell Arms	232.000			.		232.000											1				i							
10C GP - Munitions/Ord									1.620				1,620	246,900	2,500	249.400						1						
10D GP - Gnd Generators 10E GP - Other						·				61.624			61,624					i										
10 Gnd Gen Purp Items	232,000							119,718		i			119.718	1,300	· ·	1,300								i				
11A Sea Sys - Ships	202,000		+			232,000		119,718	1,620	61,624		1	182,962	248,200	2,500	250,700	·····			•• <del>••</del> •								
1B Sea Sys - Wone Sys					1				i	i				_	5.000	5.000				2,426,409	6,293,532	2,322,044	2,978,930	8.214 ROF	5,515			00.07.000
11C Sea Sys - Ship Spt				i						i										263,471	135.656	129,198				1,228,240	733 960	22,241,326 2,790,768
11D Sea Sys - ShipYd Spt										1									İ		851,873	107,457	9,083	459.865				1,428,278
11E Sea Sys - Ship Dagn									1											431.092	493,600	191,326	86,020	447,964		·	1	1,650,002
11 Sea Systems 2A Software - Taci Sys															5,000	5,000				2 100 030	1.234.000		19,928	991,756	l			2,245.684
2B Software - Spt Equip			!		8.000	8,000	325.418	652,524	14,178	210.729	886, 197		2,091,046							3,120,972	9,008,661	2,750,025	3,093,961	10,114,481	305,749	1,228,240	733,969	30,356,058
12 Software	<del></del>						298,560	241,351	154,881	183.656	592.131		1,470,579		1		1				1					i	T	7
I3A Spec Int - Bearings	. 1	34,000			8,000	34,000	623,978 15.202	893,875 4,618	169,059	394,385	1,480,328		3,561,625				I	<u> </u>	i-									
38 Spec Int - Calibrath						J-4,000	13,202	4,618			į		20,020				···;	-	26.448	6,715								33,163
ISC Specimi - TMDE			1		43.000	43.000	30		409,935	1	1		409.965						40.000	1	ĺ		i		İ	I		40,000
13 Spec Interest Items		34,000			43,000	77,000	15,232	4,818	409,935				409.965				81,700	87,730	96.020	1,819	1	55.039		45.455				367,763
4 Other Commodity 14 Other Commodity										399		108.932			900	900	81,700	87,730		8,534	1	55,039		45,465				440,926
14 Other Commodity 15 Assoc Fabric/Manutct			1							399		108,932			900	900		136.140 136,140										549.357
15 Assoc Fabric/Mtg						512.000	96.850	75,949	119,870	354,279	314.861		961.809	i			45.400	483,964				31.454		449 00 1				549,357
6A Fit Sp: - Prod Sp:		····			512,000	512,000	96,850	75,949	119,870	354,279	314,861	1	961,809					483,964				31,451 31,451		448,604 448,604				1.504.919
6E Fit Spt - Voyage Rpr	( )			ĺ	1							T						733,359	588,019			31,401		990,804				1,504,919
6C Fit Spt - Cust Svc		ł		1					1	1	į	1	11	1	1			122,700		İ			1					1.824,622
16 Fleet Support	<del></del>	+														11		7.855	170.813	l l	1		1					220,700
	1.497.000	3 182,000	981 000	1 222 000	2 304 555	0.007.000											503,244	863,914	856.832									178.668
				1,343,000	2,304,000	s,26/,000	6,658,340	4,895,412	462.690	4,230,616	6,763,218	108,932	27,119,208	1,060,800	\$36,000	1,896.800	2,211,334	3,092,550	3,332,774	3,216.816	9.016.001	3,211,793	3,195,656	0,698,624	675 184	1 778 940	713 060	2,223,990
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			- 1	1.057.660	010.40	978 ARS		241.18									5,544																			199.618			7,317,828					24,230					795,123			3 250 896		ALCISA
-				740,691					401,000							112/30							100,01	196 014	21.4/0	0,036	232,517	734,385	1,235,243												00,800				815,232	1		163,672	1 1	1,520,131		987 904		ALC-SM
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				92 537,432																																		130,805		08 262 896								39 1,312,000						IX NAD-NI
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_	15,95	41,35	51.90	89,563		13 557	3 22	12,100	10.10	10.UZ4	14. JOS	3 60		46 446		13 189	1 <u>8</u> 18	41.584	10,700	56,200	88	79.800		00,001	27,978	68,602	76,680	28,817	19 830	01.800	59,83	140, IQ	37,80	52,800	34,62		923,618	30,805	40,913		10 05	3.40	99.81	17.47	80.02	70,26	83,75	81.76	22.76	5		26.275	42,771	TOTAL

12:37 4/26/95

#### Workload - Service Proposals

Commodity Group         At           1A         Air Frames - Notary           1B         Air Frames - Notol           1C1         Air Frames - VSTOL           1C1         Air Frames - VSTOL           1C1         Air Frames - Utoth           1C2         Air Frames - Cmd&Ct           1C3         Air Frames - Cmd&Ct           1C4         Air Frames - Other           1D         Air Frames - Other           1         Aircraft Airframes           2A         Comp - Dynamic Comp           2B         Comp - Actt Struct           2C         Comp - Hydraulc/Pheu           2D         Comp - Instruments           2E         Comp - Janding Gear           2F         Comp - Avn Ordnance           2G         Comp - Avn Ordnance           2G         Comp - Avionks/Elec           2H         Comp - Other           2         Aircraft Comp           3A         Engines - Ship	4 	CCAD LEAC 1,871,000 1,871,000 861,000 32,000 114,000 114,000 11,000 11,000 11,000			1,871,000 1,871,000 861,000	ALC-OC 2,023,204 512,342 2,535,546	ALC-OG 543,465 690,933	ALC-SA 821,402	441,201	1,348,994	AMARC	Air Force	MCLB-A	MCLB-B	Marines	NAD-CH 196,442 19,112	NAD-JX	NAD-NI	NSY-LB	NSY-NF	NSY-PH	NSY-PM	NSY-PS	NSW-CR	NSW-LO	NUW-KP	Navy 196,442 19,112	2,067,44 19,11 5,178,26
1B       Air Frames - VSTOL         1C1       Air Frames - Tuffx/Brmb         1C2       Air Frames - CmdACtt         1C3       Air Frames - Adm/Trg         1C4       Air Frames - Adm/Trg         1C4       Air Frames - Adm/Trg         1C4       Air Frames - Other         1       Air Craft Airframes         2A       Comp - Dynamic Comp         2B       Comp - Actt Struct         2C       Comp - Hydraulc/Pneu         2D       Comp - Hydraulc/Pneu         2D       Comp - Landing Gear         2F       Comp - Avn Ordnance         2G       Comp - APUs         2H       Comp - APUs         2H       Comp - APUs         2H       Comp - APUs         2A       Aircraft Comp         3A       Engines - Aircraft	4 	1,871,000 1,871,000 861,000 114,000 114,000 11,000 10,000 10,000			1,871,000 861,000	512,342		821,402		1,348,994		5 178 266																19,11
C1 Air Frames-Tn/Th/Bmb C2 Air Frames - Cmd&Cti C3 Air Frames - Lt Cbt C4 AirFrames - Lt Cbt C4 AirFrames - Adm/Tng D Air Frames - Other 1 Aircraft Airframes A Comp - Dynamic Comp B Comp - Adt Struct C Comp - Hydraulc/Pneu D Comp - Instruments E Comp - Landing Gear F Comp - Avionics/Elec H Comp - AVionics/Elec H Comp - Other 2 Aircraft Comp A Engines - Aircraft		861,000 32,000 114,000 18,000 11,000 1,000		a a a a	861,000	512,342		821,402		1,348,994		5 178 266			11	13,112											18,112	
C3 Air Frames - Lt Obt C4 Air Frames - Adm/Tng D Air Frames - Other 1 Alroraft Airframes Comp - Dynamic Comp B Comp - Actt Struct C Comp - Hydraudo/Pneu D Comp - Instruments E Comp - Avn Ordnance G Comp - Avn Ordnance G Comp - Avnolcs/Elec H Comp - APUs C Comp - Other 2 Alroraft Comp		861,000 32,000 114,000 18,000 11,000 1,000		a e ta	861,000	512,342				.,,												1		j.	t 1			
C3 Air Frames - Lt Cbt C4 Air Frames - Adm/Tng D Air Frames - Other 1 Aircraft Airframes A Comp - Dynamic Comp B Comp - Actt Struct C Comp - Hydraudo/Pneu D Comp - Hydraudo/Pneu E Comp - Landing Gear F Comp - Avn Ordnance G Comp - Avionics/Elec H Comp - APUs C Comp - Other 2 Aircraft Comp		861,000 32,000 114,000 18,000 11,000 1,000		ar 4 <sup>14</sup>	861,000		690,933				I	512,342	I									-						512,34
1D     Air Frames     Other       1     Aircraft Airtrames		861,000 32,000 114,000 18,000 11,000 1,000			861,000	2,535,546			906,583	1,267,169		2,864,685	I			364,560	356.644	424,219							fi spil		1,145,423	4,010,10
1         Alrcraft Alrframes           2A         Comp - Dynamic Comp           2B         Comp - Actt Struct           2C         Comp - Actt Struct           2D         Comp - Landing Gear           2E         Comp - Landing Gear           2F         Comp - Avn Ordnance           2G         Comp - Avn Ordnance           2G         Comp - Avlonics/Elec           2H         Comp - APLs           2I         Comp - Other           2         Alteraft Comp           3A         Engines - Altraft		861,000 32,000 114,000 18,000 11,000 1,000		- 1 - 1 	861,000	2,535,546		92				92												1	( a. )		.,	, o i o i i o
2A     Comp - Dynamic Comp       2B     Comp - Actt Struct       2C     Comp - Hydraulc/Pneu       2D     Comp - Instruments       2E     Comp - Landing Gear       2F     Comp - Avn Ordnance       2G     Comp - Avionics/Elec       2H     Comp - AVIO       2H     Comp - AVIO       2     Comp - Other       2     Alterant Comp		861,000 32,000 114,000 18,000 11,000 1,000			861,000	2,535,546										131,744	781,863	482,370							F. 531		1,395,977	1,395,97
28 Comp - Acft Struct 2C Comp - Hydraulc/Pneu 2D Comp - Instruments 2E Comp - Landing Gear 2F Comp - Avn Ordnance 2G Comp - Avionics/Elec 2H Comp - AVDUS 21 Comp - Other 2 Alicraft Comp 3A Engines - Aircraft		32,000 114,000 18,000 11,000 1,000					1,234,398	821,494	1,347,784	2,616,163		8,555,385		1.1.1		711,858	1,138,507	906,589									2,756,954	13,183,33
2C Comp - Hydraulc/Pneu 2D Comp - Instruments 2E Comp - Landing Gear 2F Comp - Avn Ordnance 2G Comp - Avionics/Elec 2H Comp - APUs 2I Comp - Other 2 Alrcraft Comp 3A Engines - Aircraft		114,000 18,000 11,000 1,000								1					(	90,882		31,550	: 4								122,432	983,43
2D Comp - Instruments 2E Comp - Landing Gear 2F Comp - Avn Ordnance 2G Comp - Avionics/Elec 2H Comp - APUs 21 Comp - Other 2 Alrcraft Comp 3A Engines - Aircraft		18,000 11,000 1,000			32,000		1,104,000			123,798		1,227,798				27,519	51,929	36,729	봐요하네						1935árs (†		116,177	1,375,97
2E Comp - Landling Gear 2F Comp - Avn Ordnance 2G Comp - Avionics/Elec 2H Comp - APUs 21 Comp - Other 2 Alicraft Comp 3A Engines - Aircraft		11,000 1,000	1.		114,000	68,500			485,771			554,271				38,565	20,198	23,738	1.0						en d		82,501	750,77
2F     Comp - Avn Ordnance       2G     Comp - Avionics/Elec       2H     Comp - APUs       2I     Comp - Other       2     Aircraft Comp       3A     Engines - Aircraft		1,000	(4). 199. X89765		18,000		6,123		622,000	257,000		885,123		1		10,848	5,675	88,510							fillen i d	[	105,033	1,008,15
2G     Comp - Avionics/Elec       2H     Comp - APUs       2I     Comp - Other       2     Aircraft Comp       3A     Engines - Aircraft					11,000		487,904	4,164		904		492,972	I			8,572	35,549	25,253			1				pase († 1		69,374	573,34
2H         Comp - APUs           2I         Comp - Other           2         Alrcraft Comp           3A         Engines - Aircraft					1,000	I	104,219			607		104,826	I			249	21,438	2,770	\$46 \$255 A						F.S		24,457	130,28
21         Comp - Other           2         Alrcraft Comp           3A         Engines - Aircraft		7,000		271,000		92,619	429,591			1,644,331		2,166,541	I			6,148	95,782	157,269						222,968	ferana (†	i I	482,167	2,926,70
2 Aircraft Comp 3A Engines - Aircraft		5,000			5,000		28,836	102,322				131,158	I			72,474		[				ĺ		1	pera J		72,474	208,63
3A Engines Aircraft		22,000			22,000	131,260	180,260	93,138		279,962		684,620				218,208	97,473	138,914	10082 (85) 11						لأير تعقبته		454,595	1,161,21
				271,000			2,340,933		1,107,771	2,306,602		6,247,309				473,465	328,044	504,733						222,968	L		1,529,210	9,118,51
SD Lingenes-Grip		206,000			206,000	2,307,635	102,409	2,625,971				5,036,015				261,412	400,628										662,040	5,904,05
3C Engines Tank 207	7.000				207,000													98,390	는 김 종종	-				, j	Letters (		98,390	98,39
3D Engines - Blade/Vnes					207,000	76.386						76,386				29,300			소 는 생활	1				ļ				207,00
	7,000	206,000			413,000	2,384,021	102 409	2,625,971				5,112,401				29,300	400,628	98,390							<u> </u>		29,300	105,68
4A Missiles - Strategic			00000				673,626	57,467				731,093				230,112	400,020	30,380	<u>21 - 1 - 1</u>						<u> </u>		789,730	6,315,13
4B Missiles - Tact/MLRS				640,000	640,000		180,915			13,144		194,059							같이 다시					37,800	P 2 1		37,800	731,09
4 Missiles & Comp		1.9		640,000	640,000		854,541	57,467	.	13,144		925,152							<del></del>	<del>_</del>				37,800			37,800	1,602,95
5A Amphibians - Vehicle	1		1.000										114,300	140,800	255,100													255,10
5B Amphibians - Cmponts							1				1		12,100	3,800	15,900		1	l. I	884 - I	1	1		1	. 1	(		1	15,90
5 Amphibians													126,400	144,600	271,000									+				271,00
	6,000		See		416,000					-	T																	416,00
	0,000				2,200,000				I				37,300	16,800	54,100										요. 지원			2,254,10
	2,000				42,000									74,700	74,700				: 독월 고니						[이 1 명			116,70
	6,000	16 X X X 3 3	1000000		106,000								12,300	1,800	14,100			-							<u>[]</u>			120,10
6 Gind Cbt Vehicles 2,764 7A Commo - Radar	4,000			79,000	2,764,000	· · ·				1.105			49,600	93,300	142,900							<u> </u>			· · · ·			2,906,90
7B Commo - Radio				667,000	79,000 667,000	I			430,410 177,156	1,125		431,535 177,187	29,700	41,400	71,100				335 1 1 1	7,340	7,486			ļ	[나라에는 영		14,826	596,46
7C Commo - Wire		es ésekeke	an an an an an an an an an an an an an a	118,000		ι ι		· [	118,283	31	1	118,329	109,200	63,300 100	172,500			{			10,483		9,561				20,044	1,036,73
7D Commo - EW				371,000	371,000				110,203	*0		110,329	9,100	100	9,200						240.070			. 1	[ ]			245,52
7E Commo - Nav Aids			1. 2. 84	8,000	8,000				164,644	105		164,749			[]				1 . B		340,376 16,933	66,979	38,246	843	1 /		340,376	711,37
7F Commo - ElOp/NtVis	1	1. 2020		5,000	0,000				109,115	63		109,178		76,200	76,200						10,933	66,979 34,716	38,245 47,806		1. '		123,001 190,322	295,75
7G Commo - Satellite									32,271	~ ]		32,271			. 3,200					Ì		54,710		107,000	$1 \ge -j$		150,322	375,70
7H Commo - Crypto	1			168,000	168,000		1					,												. 1	1			168,00
7 Comm & Electr				1,411,000	1,411,000				1,031,879	1,370		1,033,249	148,000	181,000	329,000					7,340	375,278	101,695	95,613	108,643	,	<b> </b>	688,569	3,461,81
	17,000				17,000								154,700	109,300	264,000										[			281,00
	17,000				17,000								154,700	109,300	264,000													281,00
9A Tact Veh - Automotve			Į. 1			I T	1	T			T		322,000	297,000	619,000				6. I						1.1			619,00
9B Tact Veh - Componts			+			<u>├</u>							11,900	2,400	14,300										<u> </u>			14,30
Tactical Vehicles     IOA GP - Grnd Spt Eq		··· · · · · · · · · · · · · · · · · ·				┝───┼							333,900	299,400	633,300							-						633,30
	32,000		1. c		232,000						I		240.000		240 400									. I	1. 19 A.			
10G GP - Munitions/Ord			1		202,000			1,620			I	1,620	246,900	2,500	249,400									. 1				481,40
10D GP - Grid Generators			1			I		1,020	61,624		I	61,624							3					. 1	(c. 11			1,62
10E GP -Other			1				119,718		- 1,0E-1			119,718	1,300		1,300				50 - I					. 1	1			61,62 121,01
10 Gnd Gen Purp Items 232	32,000				232,000	<b></b> †	119,718	1,620	61,624			182,962	248,200	2,500											h			665,66
11A Sea Sys - Ships		Q. 4000	1											5,000	5,000				S. 191	6,322,602	2,322,044	2,978,930	8,904,801	5,515	, <u> </u>		20,533,892	20,538,89
11B Sea Sys - Wpns Sys		· · · · · · · · · · · · · · · · · · ·																		737,494	129,196			926,636		548,224	2,341,550	2,341,55
11C Sea Sys - Ship Spt		iter all a																	- Ç X	851,873	107,457	9,083	488,089				1,456,502	1,456,50
11D Sea Sys - ShipYd Spt			1																17 S.J	493,600	191,328	86,020	475,457	. /	1.83 - 3		1,246,405	1,246,40
11E Sea Sys - Ship Dsgn			<u>.</u>																	1,234,000		19,928	1,052,624		i Bar - P		2,306,552	2,306,55
11 Sea Systems										]	Ι			5,000	5,000					9,639,569	2,750,025	3,093,961	10,920,971	932,151		548,224	27,884,901	27,889,90
12A Software - Tact Sys		그는 옷이 많이 많이 많이 많이 많이 많이 많이 많이 많이 많이 많이 많이 많이	1	8,000	8,000	325,418	652,524	14,178	210,729	888,197	T	2,091,046		Т	1	I T						- T						2,099,04
12B Software - Spt Equip 12 Software			+			241,560	241,351	163,881	846 796	823,787		1,470,579					-		·							1		1,470,57
12 Software 13A Spec Int - Bearings		34,000	+	8,000		566,978	893,875	178,059	210,729	1,711,984		3,561,625													L			3,569,62
13A Spec Int - Bearings 13B Spec Int - Calibrath	ļ	34,000	1 .	\ <b>\</b>	34,000	15,202	4,818	1				20,020						26,448			1	1	ſ	, ,	[1]]。 (1)		26,448	80,46
13C Specint - Calibrath 13C Specint - TMDE		38 C	-	43,000	43,000	30		409,935				409,965						40,000						, /	Lite d		40,000	40,00
13 Spec Interest Items		34,000	+	43,000		15,232	4,818					409,965				81,700	87,730	96,020			55,039		48,245		┟╧╧╼╼┉┙		368,734	
14 Other Commodity			<u>+</u>			10,232	7,010	408,833	399		108,932	109,331		000		81,700 104,955	87,730	162,468			55,039		48,245			<u> </u>	435,182	
14 Other Commodity			+		┝──┤	<b>├</b> ───┿	+		399		108,932	109,331		900	900	104,955	136,140	308,262						ليسيس	<u> </u>	<u>├───</u> ┥	549,357	659,58
15 Assoc Fabric/Manufct		2015		512,000	512,000	124,850	66,949	134,870		259,861	100,032	961,809				45,400	136,140 483,964	495,500			31,451		476,137		<u> </u>		549,357	
15 Assoc Fabric/Mfg			1	512,000		124,850	66,949			259,861		961,809				45,400	483,964	495,500	- 19		31,451		4/6,13/		<u> </u>		1,532,452	3,006,26
16A Fit Spt - Prod Spt		2007	1													45,400 503,244	733,359	941,704			31,451		4/0,13/		<del> </del>		1,532,452 2,178,307	3,006,2
16B Fit Spt - Voyage Rpr						I						I					170,700	98,000	2년 주 :					, I	1 2 1	( <b>I</b>	2,178,307 268,700	2,178,30
16C Fit Spt - Cust Svc				1		1	1	1	1	1	1	1				1	7,855	170,813	611)	1	1	1	1	, ,			268,700	178,6
16 Fleet Support				<u> </u>	┝	F+							+			503,244				+				<i>`</i> '	+		2,625,675	2,625,67
	20,000	3,182,000	0 0	2,885.000	9,287.000	5,919,006	5,617.641	4,429.040	4,135,465	6,909,124	108 932	27,119 208	1,060,800	836 000	1 896 800		3,486,927			9,646,000	3,211,793	2 105 650	11 540 000	1 201 500	<del> </del>	548,224		77,132,8

TOTAL	16 Fleet Support	16C Fit Spt - Cust Svc	16A Fit Spt - Prod Spt	15 Assoc Fabric/Mitg	15 Assoc Fabric/Manufet	14 Other Commodity	14 Other Commodity	13 Spec Interest Rems	13C Spec Int - TMDE	13B Spec Int - Calibratn	13A Spec Int - Bearings	12 Software	12B Software - Spt Equip	Ś	11 See Systems	11E See Sys - Ship Degn	11D Sea Sys - ShipYd Spt		11B Sea Sys - Wpns Sys	11A See Sys - Shipe		10E GP -Other			10B GP - Small Arms	10A GP - Gmd SpiEq	9 Tactical Vehicles	9B Tact Veh - Componts	9A Tact Veh - Automotve	8 Auto/Constr Equip	8 Automotive/Const	7 Comm & Electr	In Canano - Crypto		/F Commo - ElOp/NTVIS	7E Commo Nav Aids	7D Commo - EW	7C Commo - Wire	78 Commo - Radio	7A Commo - Radar		6D Gind Cbt Veh - Comp	6C Grid Chr Ven - Trauer		5 Amphibiana	58 Amphibians - Cmponts		4 Missiles & Comp	4B Missilles - TacI/MLRS	4A Missiles - Strategic	3 Engines (Gas Turb)	3D Engines - Blade/Vines		13D Engines Andan	2 Aircraft Comp	1	2H Comp - APUs	_	2F Camp - Avn Ordnance	2E Comp - Landing Geer	2D Comp - Instruments	2C Comp - Hydraulc/Pneu	2B Comp - Actt Struct	2A Comp - Dynamic Comp	3 Alicraft Aliframes	1D Air Frames - Other	•		102 Ar Frames - Cmd&Cti			TA Ar Frames - Rotary	A ALCONTRACT Datas
3,200,445 4,009,000		-				~		5,000 50,000		5,000	50,000				-						309,788	20,000		900	280.768			-										-					2,400,029					88,794	88.794		316,055 370,000	0000	316 060	370.000	1,668,000	59.000	7,000	12,000	1,000	15,000	35,000	109,000		1								1,921,000	
2,485,444 3,2	-					N								_	-			-				15 343	22 947	20 246								-										016(50		868,384			_ 1	1,471,346																	-								
3,233,000 4,633				874	874	127		8,000 166		8.000		-		10														123,000	276,000	83.000	Æ	2,65	33	24		=	Si i	3	1.036.000		124,000		2,210,000				1	200,000		-					66 000'06				80,000														ALC: N
4,633,000 17,560,830				874,000 874,000				168.000 231.00		13 13 13	50 000	10.000 10.00		10 000 10 000							Т	Cr. 767	23.2	200,10				123.00	276 000	83 R								000 311.000			124.00		4,690,829	968,36			- I	93,000 1,913,140		en tee		316.055		370.0	390,000 2,139,000	59.0	7.000	390,000 402.0	81.0	15.0	35.0	0,601	34.0	1,396,000	1,921,0							1,921,000	1
7.810,863 7,614,503	Ī		T	162 313	T		1				Т	Т	455.476	T					-		Ī		1.0	0	<u> </u>								0	<u> </u>	<u>a</u>	8			5_2				ð	¥					<u>5</u>	18	204.PCI			-	1,722,672	_			1.171			277.731		Т	2.567.859				288.779	2,279,060		T	10.000
				73.844	73 664	-				12,940	I.		312 087	754 853						Cel 701	Cel'70											_																1 114 829	500 207	101,201				101.261	3,083,841	492,494	BIB 9487	510 005						Ĩ.	1.850.305			1,380,825		469.481			
8.803,535 7.06 <b>4</b>			1	417 010 51	Ł			COT, SHO		• • •										at conte	Τ	10	3.003											- 17		27			2 2	-			<del>.</del>		-		1.04		108,/34	5,000,818				1	-	287,674					12 496 2						<u>5</u>			1.573,488 8			
7.068.302 8.186 758				CZC 1 CP 140,410		1.012	7 772						ME'CAL MONTON		-					2.200	1.385	100,881										1 1 1 2 2 1 1				279.054			702,409 1.								18,	18						- I	A59,380 3,227, 80	387.839	401,020 1,101,000				417	401 BAG 172						1.459.632 1.083.965		818,906 2.103.974			
54 417 755			5			C/ / 10					2		3 5		-			•																	87	45	8	3 6	550								9	18,155	<b>i</b>						2	3 		2 2	3	247		3	9		3		-	<b>1</b>		974			
			1,967,366	1.32				688.414		29.475	4,044,479	1,834,550	2,209,929							264,064	164,180	100,881	3,003								141,044			170 818	190,921	370 100	213,597	340,349	703,959								1,441,582	587,312	854,390	7,753,548	154,957			7,508,591	10.275 580	1 762 (30	3,046,549	420,858	1.027.000	1,120,000	1 125 220	1,000,1,000		11,458,137		ig	3.824,324	2021	2007 770	7 244 031			;
				-	1,600	1.600	-				-				-					282,800				282,800	- 1	362,400	13.600	368.800	177,200	177.200	ODC Ret						10,400	125,100	34,000	56,800	14.18		42,700		144 000	13 000	Т				 			-																			
			ł			4.900	Γ							5,400								1,700							1	Í.	Γ								47,100								14,400							+	+																		
882,501				Γ	Γ	6.500 121	Ē	92						5,400					5,400	8,300	5,900	1.700	200	285.700	.800	17,300	16,300	51,500	330,400	0,400	74,000				-		10,500	95,900	81,100	8,500	16,100	88,700	61,700			19.900	14,400	14.400		¥	3			1								2	10	1	24			 					
	801 12.601		49,422 557,592			Į							-	-			-												-		_							·	_	-					-					389,801 428,006	1,479			E	5.042 136,101	128,877	8,811 105,055				44,493 27.2			3,772 1,574,492			599,892 660,918			0.534	466,412		
1		9 99,121							40.654	26,466	_		-				•											-			-															_				103,583			1073 583		01 158,921		55 161,572							-	Ľ	73,695						NUTTER VA	
							57,787	7,338		50,448			1	4,228,100 11		953,490		319.921	2.954,689	-									-		529,716		2.245	2,245	26,934	363.619		60,603	74.070																									-								d1-Lew	
		•				-	_				-			.1		348,309 3			.1										_		5,825 6					5			5.825	_				-		_							-								,											NOT-NE	
			54,184	4,184	_		94,820	4.820					- 1	1,737,675 6,266,703		329.611 76			00.361 6.122.497											4	646,520 114,724		•	35		586,391		18,061	12,897										_		•											_		_								W4-ASN H4-ASN	
			517,054	517,05	_		\$2,301	52.30								76,960 513,988			497 10 439 R51												724 102,765			35,692 51,383			-	10.276																										_							- 1		
			×				Ĵ	×						2 440 946	8_1	<u> </u>		423 948								-					115 127			83 156,000			_	76									50,993	37 800	22.193					282,302			282,302															NSY-PS NSW-CR	
-   -					_		-							1 756 213				1 756 213													-																																	-								NSM-LO	
•		ω				+								CA NCA DOM 1		 3 -		1000 B30	3									╞	╞	+													_																					+						<u> </u>	_	NUW-KP	
4,100,040 4	233.770	3,650,610 3	19,353	470 353		16 235		170 200	0.810				, , ,			1 275'924'1	121,000			   	<u></u>			•••					   				2,245	245,320	205,570	950.010		040 040	3 703										001 00	31,479	2	103,583	786,328	1.976,443	700,064	128,877	557 740		79 584	119.863	99.424	121 774	145.773		2.131.776	73,695	2.006.240			20.534	466.412	Nevy	
215.669	233 770	650 610	150.712			724 663		336 133	5.300			034 CEO	000 010	017.800	222.306	428.522	1900. / 2 T	186.010		42.5	124.628	34,449	566.468	4.800	116.300	138,300							417.061	517.041	503 760	541 010			1.005,001	140,100	174,618	1.752.529	868.384	238.800	18,900	319.900	200 200	8/6,5/3	C66,000,0	186,436	316.055	103.583	8,754.919	1,300.023	2,521,494	512.940	202.202	1.120.0/4	1 135 074	1 280 102	1 003 104	1 846 024	1 64 773		2 131 776	1.900.002	5,930,562	282 770	7.244.931	20.534	2.387.412	TOTAL	

Capacity - Certified Data

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	ş -									<u> </u>			-						<u>, </u>	2				
2:	21	/22/94					FΥ	'99 Maxi	mum Po	ote 🧎	pacity	(from Da	atabase)							•	2 <sup>.</sup> 21 F	M 11/22	94	
D	ANADI	CCAD	LEAD	RRAD	TOAD	ALC-OC	ALC-OG	ALC-SA	ALC-SM	ALC-WR	AMARC	MCLB-A	MCLB-B	NAD-CH	NAD-JX	NAD-NI	NSY-LB	NSY-NF	NSY-PH	NSY-PM	NSY-PS	NSW-CR	NSW-LO NUW-KP	TOTAL
	!	1,945,000						<u>Ì</u>				. 1		597,771										2,542,771
-						0.004.000	400 404	0.050.000						26,279						Į				26,279
+						2,301,020		3,250,896	982,904	2,103,974														9,106,275 607,066
							1,870,251		1 520 131	1,083,865		+		734,056	086 437	1,086,237		+						7,650,445
}			_				1,070,201	795,123	1,020,101	1,000,000						107,640								902,763
-				+					163,672					349.355	1,156,739									2,981,766
		1,615,000												364,263		124,488								2,103,751
		40,000				434,208	311,453	161,844	524,929	801,152				32,664	320,983	243,048								2,870,281
		126,000				884,751	41,425	3,672	815,232	223				175,634	29,137	183,768								2,259,842
		41,000				712,396			541,515			]		65,328	8,302	529,568								2,617,472
		17,000					1,027,946	15,085		1,517			·	39,318	35,719	63,232					1			1,199,817
		1,000		274,000		1,467				1,026				10,311	79,091	27,664								813,409
3		14,000			774,000	218,295			869,605	2,152,671				28,072	476,622	563,160						426,987		6,476,799
•		8,000				910 01	88,987							264,342										919,953 3,802,481
		69,000 773,000				816,914 4,912,111	1,103,126	the second second second second second second second second second second second second second second second s		452,934				405,928	239,108	262,896								15,040,913
<u>}</u>		113,000	+			9,812,111	101,201	7,317,828						004,040	1,0/3,8/3	130,805				,				130,805
	923,618														+	130,003						<u>`</u>		923,618
5	1					529,321								135,014										964,335
	1	1					745,646	199,618														29,343		974,607
в	107,206	-	1,572,606	380,000	129,000		569,207			21,907			78,700					1			1	76,000		2,934,626
A		1						Ī			1	150,100	302,700		1									452,800
3												29,000	8,600					1						37,600
			1,446,797																					1,446,797
В	3,117,542			2,768,000								50,100	22,200											5,957,842
			158,030					!					101,900								!			259,930
<u> </u>				170,000	195 000				1 225 242			29,400	2,400		+				40.700					201,800
<u>А</u>					186,000				1,235,243	1,550		37,700	49,600				67,976	8,032	18,722		11,396			1,619,930 2,828,817
ĉ					527,000				232,517	63		17,000	100				01,910		20,211		11,390			776,680
Б I					1,003,000				6,536	03					+		407,860		851,206					2,268,602
Ē					33,000				501,476	145							30,212		42,345	104,000	45.586	71,214		827,978
F	j				8,000			1	215,300	87		800	92,300				2,518			48,000	56,982			1,060,987
3	1	1			410,000			1	186,014							1	2,518							598,532
-					338,000			ĺ								1								338,000
		!		160,000				1			2	202,600				1	-							579,800
<u> </u>	1			399,000								496,000												1,402,900
B				133,000								18,100	5,100											156,200
0A		· · · · · · · · · · · · · · · · · · ·										66,500												110,700
08 0C	329,864		42,959					EEAA				406,300	3,400				+							741,564 58,103
00	8,000		42,959					5,544	112,730			300 5,500	300 12,000				+							173,189
λĒ Ē	20,000		23,014	360,000	444,000		102,795		61,385			3,600												1,040,494
A									01,000			5,000	6,800				3.314 187	12,776 603	5,806 930	7.650 816	11,814,076	31,392	<u> </u>	41,400,804
IB	1																358,846		323,096	.,			2,479,750 1,141,09	
c	i																	931,712		59,800				1,850,238
D																	1,069,501	508,024						2,722,589
E																		1,351,384		36,640	1,200,000			2,588,024
24					16,000					1,358,465		2,100												2,849,101
B						455,478			357,504	905,643														2,272,789
A		65,000				62,412	19,945									65,208			]					269,352
B	5,000			40,000								]				148,200								193,200
c			100.005		284,000			978,486				113,600		139,079					137,641		58,000			2,113,557
•			420,385		216,000			4 057 000	37,203		817,755	97,400	5,100			497,500			70 050		572 000	10,774	·	2,517,892
5 BA	<u> </u>				1,461,000	294,499	62,904	1,057,660	/40,691	514,172				291,460					78,653		573,400			6,189,563 4,052,906
38 38						<u> </u>	<u> </u>							1,000,906	1,648,000								<u>├</u>	241,353
6C							<u>  </u>							5,084		198,267							<u>├───</u>	215,952
6D																							<u>├───</u>	0
						1																	2,479,750 1,141,09	i

FY99 Max Pot Capacity D1122C.XLS

FY99 Max Pot Capacity D1122C.XLS

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#### 12:34 4/26/95

#### Workload - DM-1 - Minimize Sites/Maximize Military Value

Commodity Group	ANAD	CCAD	LEAD	RRAD	TOAD	Army	ALC-OC	ALC-OG	ALC-SA	ALC-SH	ALC-WR	AMARC	Ale	Not a st	110:		<u></u>												
1A Air Frames - Rotary	1	1,871,000			1	iy			ALCOM	- <u>∧_</u> U-3₩	ALC-WH	AMARC	Air Force	MCLB-A	MCLB-B	Marines	NAD-CH	NAD-JX	NAD-NI	NSY-LB	NSY-NF	NSYPH	NSY-PM	NSY-PS	S NSW-CR	NSW-LO	NUW-KP	Navy	
1B Air Frames - VSTOL	1			1.0387	1												196,442 19,112	93. <u>19</u> 33				8 d						196,442	
1C1 Air Frames-Tn/Tk/Bmb							2,844,606		5	441,201	1,348,994		5,178,266				10,112	6.287						1				19,112	19,112
1C2 Air Frames - Cmd&Cti				1			512,342						512,342																5,178,266
1C3 Air Frames - Lt Cbt 1C4 AirFrames - Adm/Tng								690,933	3	906,583	1,267,169		2,864,685				364,560		780,863									1 145 400	512,342
1D Air Frames - Adm/Ing							92		11 a. 22				92								a de la compañía de la compañía de la compañía de la compañía de la compañía de la compañía de la compañía de l			1			Nacional C	1,145,423	4,010,108
1 Alicraft Aliframes		1,871,000															249,744	90.00°	829,856									1,079,600	92 1.079,600
2A Comp - Dynamic Comp		861,000				1,871,000 861,000	3,357,040	1,234,398	1	1,347,784	2,616,163	54, 194	8,555,385				829,858		1,610,719			:						2,440,577	12,866,962
2B Comp - Acft Struct		32,000				32,000	352,954	241.210		450.000							90,882		31,550		100				a second second		1.	122,432	983,432
2C Comp - Hydrauic/Pneu		114,000				114,000	181,160		1000	156,963	476,571		1,227,798				39,519		76,658			- 68 D						116,177	1,375,975
2D Comp - Instruments		18,000				18,000	101,100			373,111 885,643	-520		554,271				82,501											82,501	750,772
2E Comp - Landing Gear								568,278		4,164	-520		885,123 573,346				1		105,033		83						생활자 가격	105,033	
2F Comp - Avn Ordnance		1,000				1.000		104,219		4,104	607		104,826										A CONTRACT						573,346
2G Comp - Avionics/Elec										278,000	2.166.541		2,444,541						24,457				a (21)					24,457	130,283
2H Comp - APUs								28,836	<b>,</b> 1997				28,836				179,796		482,187			124		1				482,187	2,926,728
2 Comp - Other		22,000				22,000	224,398	180,260	>	1	279,962		684,620				315,681		138,914		1	신영광 🗟			1 2000			179,796	
2 Aircraft Comp	1	1,048,000				1,048,000		1,122,903		1,697,881	2,924,065	1.11	6,503,361				708,379	17	858,799						285.0		· · · ·	454,595	1,161,215
3A Engines - Aircraft 3B Engines - Ship				19-19-			5,036,015						5,036,015				838,040											1,567,178	9,118,539
3C Englines - Tank	207,000								lain is	4								요즘 돈 문	98,390		di s	14 - P						838,040	5,874,055
3D Englines - Blade/Vnes	207,000	]				207,000	107.000																					98,390	98,390 207,000
3 Engines (Gas Turb)	207,000		naine de la Ri			207,000	105,686 5,141,701		<u> 1980 - 2</u>				105,686										A 1.	1			1382.001		207,000
4A Missiles - Strategic	1					207,000	3,141,/01	731,093	<u> </u>	<u>↓                                     </u>			5,141,701				838,040		98,390									936,430	6,285,131
4B Missiles - Tact/MLRS	502,752					502,752		320,915					731,093 320,915	1	10.10	]						8 1 - 1 <b>-</b> 1			1		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		731,093
4 Missiles & Comp	502,752			1	<u> </u>	502,752		1,052,008		† †			320,915 1,052,008	<b>├</b> ────┼	48,192	48,192	<b>├</b> ───┤	1. 28 197 - L							Dr. Alger				871,859
5A Amphibians - Vehicle	1							.,	1	+			1,032,008	114.300	48,192	48,192	<b>├</b> ────												1,602,952
5B Amphibians - Cmponts	L		l ande der li	L. 992						1				12,100	3,800	255,100 15,900													255,100
5 Amphiblans	L													126,400	144,600	271,000	<u>├</u>					·, · ·			<u> </u>				15,900
6A Grid Cbt Veh - SliPrp	416,000					416,000			1993 - 24 - 24 - 24 - 24 - 24 - 24 - 24 - 2								<b>├───</b> ┼												271,000
6B Gnd Cbt Veh - Tanks 6C Gnd Cbt Veh - Towed	2,254,100					2,254,100			1. S. S	1							-	김 물감							1.12		i sing		416,000
6D Gind Cbt Veh - Comp	106,000				1		1								116,700	116,700	l í	A . 14									1 B		2,254,100 116,700
6 Gnd Cbt Vehicles	2,776,100					106,000	L							12,300	1,800	14,100									· 고향 - 취		영상 전화		120,100
7A Commo - Radar					<u>├</u>	2,776,100				E00.070				12,300	118,500	130,800									<u> </u>				2,906,900
7B Commo - Radio	1		14 g + 1		839,500	839,500				598,670 206,667			598,670				1			10,000								10,000	608,670
7C Commo - Wire	1		196		118,000	118,000			k dita	118,283	AG		206,667 118,329							1					1 · ·				1,046,167
7D Commo - EW					771,309	771,309				110,203	40		118,329	9,100	100	9,200		4 a 🕴					. 19		1.4				245,529
7E Commo - Nav Aids	1								1944 - S	261,943			261,943			ļ		1.1											771,309
7F Commo - ElOp/NtVis			1.00		]				Ľ.	109,178			109,178		76,200	76,200		. I					· · ·	36,034				36,034	297,977
7G Commo - Satellite			a second	[					11 S.	32,271			32,271		,	. 0,200				370				187,928	S Landa			187,928	373,306
7H Commo - Crypto				<u> </u>	168,000	168,000														3/0								370	32,641
7 Comm & Electr 8 Automotive/Const	<b>├</b> ───			<u> </u>	1,896,809	1,896,809				1,327,012	46		1,327,058	9,100	76,300	85,400				10,370				223,962	<u>.</u>		1000	004 000	168,000
8 Auto/Constr Equip	<u> </u>								<u> </u>	┥────┤				171,700	109,300	281,000											35 - C P - S -	234,332	3,543,599 281,000
9A Tact Veh - Automotve										<u>↓</u>				171,700	109,300	281,000									<del>                                      </del>				281,000
9B Tact Veh - Componts				1.1.1.4			1		14 g a a 1	1 1				322,000	297,000	619,000						1 B			180. I				619,000
9 Tactical Vehicles				· · · ·			<b> </b>							11,900	2,400	14,300		2					- 11 (A. 11)				100.00		14,300
10A GP - Grnd Spt Eq	1			1										333,900	299,400	633,300													633,300
10B GP - Small Arms			in si	13										481,400		481,400						. 17					1. J. M. M. M. M. M. M. M. M. M. M. M. M. M.		0
10C GP - Munitions/Ord	1,620					1,620			1: · · · ·						1	401,400					1.11		5 E				10. M - A		481,400
10D GP - Gnd Generators	1								e Pa	61,624			61,624								- E		1.1.1						1,620
10E GP -Other			ere 1995				L	119,718					119,718	1,300		1,300		S 1							ta I				61,624
10 Grid Gen Purp Items 11A Sea Sys - Ships	1,620					1,620		119,718		61,624			181,342	482,700		482,700	<u>}</u> †÷	· · · · · · · · · · · · · · · · · · ·		· · · · · ·							<u></u>		121,018
11A Sea Sys - Ships 11B Sea Sys - Wpns Sys	1		승 전 이				7		1.2.1						6,800	6,800		S		3,314,187	12,776,603			6,148,736				22,239,526	665,662
11C Sea Sys - Wons Sys 11C Sea Sys - Ship Spt																				358,846	5,084	하네는		0,110,700		2,426,838		22,239,526 2,790,768	22,246,326 2,790,768
11D Sea Sys - Ship Yd Spt									12												838,278	5	물 문 글	590,000	(: I	1, 120,000		1,428,278	1,428,278
11E Sea Sys - Ship Dsgn												1						20 I		1,069,501	508,024		그 글 약	72,477				1,650,002	1,650,002
11 Sea Systems										<u>├</u>				┝───┼							1,045,684			1,200,000				2,245,684	2,245,684
12A Software - Tact Sys	T				8,000	8,000	339,596	652,524		210,729	888,197		2.091.046	┣───┼	6,800	6,800				4,742,534	15,173,673			8,011,213		2,426,838		30,354,258	30,361,058
12B Software - Spt Equip							453,441	241,351		183,656	592,131		2,091,046									9° - E	1.0		god y se				2,099,046
12 Software					8,000	8,000	793,037				1,480,328		3,561,625	┣━━━━┿			┝────┼												1,470,579
13A Spec Int - Bearings		34,000		2011 - A		34,000							0,001,025				<b>├</b>		E2 100										3,569,625
13B Spec Int - Calibrath									1.1.1										53,183 40,000						j - T			53,183	87,183
13C Spec Int - TMDE			la a di fu		284,000												139,079	문문하는	286,520	8,032				103,096				40,000	40,000
13 Spec Interest Items		34,000	······		284,000	318,000						t					139,079		379,703	8,032			<u></u> 440	103,096				536,727	820,727
14 Other Commodity 14 Other Commodity			na. 1. 1930 1930 - 1930			]				399		108,932			900	900	241,095		308,262	-,				103,090			-	629,910	947,910
15 Assoc Fabric/Manufct					640.05					399		108,932			900	900	241,095		308,262									549,357 549,357	659,588 659,588
15 Assoc Fabric/Mitg	1				512,000	512,000	216,720			354,279			961,809				248,665		776,199				2011	480,055			cause of	1,504,919	659,588 2,978,728
16A Fit Spt - Prod Spt					512,000	512,000	216,720	75,949		354,279	314,861	T	961,809				248,665		776,199					480,055				1,504,919	2,978,728
16B Fit Spt - Voyage Rpr			1										7	I -T			811,255		1,013,367									1,824,622	1,824,622
16C Fit Spt - Cust Svc				3.15		1											51,534	· · ·	169,166			· · · ·	e - 1					220,700	220,700
16 Fleet Support	· · · · · · · · · · · · · · · · · · ·		<u> </u>							┟───┥				<u> </u>			3,299		175,369		<u> </u>		<u></u>				age de la	178,668	178,668
TOTAL	3,487,472	2,953,000	0	· · · · · · · · · · · · · · · · · · ·	2,700,809	9,141,281	10,267,010	4.496.851	0	5.183.364	7 335 462	108 922	27,393,620	1 128 100	000.000	1010 015	866,088		1,357,902									2,223,990	2,223,990
DM-1 Wkld D950426A.XLS				ī	لتسنيحا			.,,			1,000,403	100,932	21,383,820	1,136,100	803,992	1,940,092	3,871,204	0	5,389,974	4,760,936	5,173,673	0	0	8,818,326	0	2,426,838	0	40,440,951	78,915,944

#### 12:35 4/26/95

#### Workload - DM-2 - Minimize Excess Capacity

Air Frames - Rotary	ANAD	CCAD 1,871,000	LEAD	RRAD	TOAD			ALC-00	ALC-S	A ALC-SI	ALC-WR	AMARC	Air Force	MCLB-A	MCLB-B	Marines	NAD-CI	NAD-J		NSY-LE								
Air Frames - VSTOL		1,871,000				1,871,000	٩ <b> </b>			1							196,44		IX NAD-N	NSY-LE	NSY-N	NSY-PH	NSY-PI	NSY-P	S NSW-CR	NSW-LC	NUW-KP	
Air Frames-Tn/Tk/Bmb					.]		3,285,807	543,465			1,348,994		C 170 000				19,11			13881 - 1								196,44
Air Frames - Cmd&Ctl Air Frames - Lt Cbt							512,342		1,81		1,346,994		5,178,266 512,342							Production of the second				7		1.1.1		19,11
Air Frames - Lt Cot AirFrames - Adm/Ting								1,447,516	5	1981년	1,417,169		2,864,685													de 11.		
Air Frames - Other							11	92	2				92				364,56	9	780,863	3						81		1,145,42
Aircraft Airframes		1,871,000		<u> </u>		1,871,000		1 001 07				_					249.74	4	829,856									
Comp - Dynamic Comp		861,000	1.485.327		<u> </u>	861.000		1,991,073	s a ser a ser a ser a ser a ser a ser a ser a ser a ser a ser a ser a ser a ser a ser a ser a ser a ser a ser a		2,766,163		8,555,385				829,85	8	1,610,719			<u> </u>	101. A 11. 101. 1			1999		1,079,60
Comp - Acft Struct	i	32,000				32,000	11 1	392,473			501,571		1,227,798				90,88		31,550				1. at 1. 2.8	-				2,440,57
Comp - Hydrauic/Pneu Comp - Instruments		114,000				114,000	554,271						554,271				33,51		82,658									116,17
Comp - Landing Gear		18,000				18,000					295,759		885,123				82,50	1100	105.000			-						82,50
Comp - Avn Ordnance		1,000				1,000	4,164	,			904		573,345						105,033							1		105,033
Comp - Avionics/Elec						1,000	11	104,219			607		104,826						24,457									
Comp - APUs					1			28.836			2,166,541		2,166,541						537,199						222,988			24,457
Comp - Other Aircraft Comp		22,000				22,000		180,260	1000		279,962		28,836 684,620				179,796								222,900			760,187 179,796
Engines - Aircraft		1,048,000	1			1,048,000					3,245,344	-	6,225,360				315,681		138,914									454.595
Engines - Ship					1		4,936,912	99,103	이 같은				5,036,015				838,040		919,811						222,988			1,845,178
Engines - Tank	207,000					207,000	]		2 C * *								1 000,0 1		98,390	1.48.1			gi ta 1		1			838,040
Engines - Blade/Vnes					1	207,000	105,686																한 전 문		ļ			98,390
Engines (Gas Turb)	207,000					207,000		99,103	<u> </u>				105,686 5,141,701	$\vdash$			L	h der A										
Missiles - Strategic Missiles - Tact/MLRS	502,752	l l	1. S. T					731,093		11	<u> </u>		731,093	<u>├</u> ───┤			838,040	1	98,390			1.11		-			<u>├</u> ──┤	936,430
Missiles & Comp	502,752					502,752	/⊢∔	320,915	ala an i	1			320,915		48,192	48,192	1		1	n di kara				1				
Amphibians - Vehicle				1999 - B	<u> </u>	502,752	┝────┼	1,052,008		-			1,052,008		48,192	48,192		<u> </u>	+	<u> </u>			<u> </u>	<u> </u>				
Amphibians - Cmponts				<u> </u>								T		114,300	140,800	255,100		1	1	a internet			889 - C.	· ·				
Amphibians	110.000									1	<u>├</u> ──			12,100 126,400	3,800	15,900	L			<u>.</u>								
	416,000 2,254,100					416,000								120,400	144,600	271,000	<u> </u>	1										
Gnd Cbt Veh - Towed						2,254,100						1	i							ann seac A' a' saogra			1997 - P					
Gnd Cbt Veh - Comp	106,000					106,000									116,700	116,700												
	2,776,100					2,776,100		_		1				12,300	1,800	14,100												
Commo - Radar Commo - Radio		-			510,535	510,535	<b> </b> †			1		ŀ		12,300 29,700	118,500	130,800							· · · · ·					
Commo - Hadio				- e - e - E	1,046,167	1,046,167				1.5				29,700	41,400	71,100		d i sta				27,037	1. A					27,037
Commo - EW				l de la composition de la comp	236,329 771,309	236,329						1		9,200		9,200												
Commo - Nav Alds					261,943	771,309 261,943									- 1													
Commo - ElOp/NtVis				1.1	201,040	201,843				1 · · · · ·														36,034				
Commo - Satellite		1			32,641	32,641		Í		a nag					92,300	92,300				1997 - Barris	İ			30,034	281,006			36,034 281,006
Commo - Crypto Comm & Electr			<u> </u>		168,000	168,000			<u>, 4, 6 (</u> );						1			sign de le		e, në l					201,000			281,005
Automotive/Const					3,026,924	3,026,924								38,900	133,700	172,600		<u> 1980 - 28 - 1</u>	<u> </u>									
Auto/Constr Equip							┝───			1				171,700	109,300	281,000						27,037		36,034	281,006			344,077
Tact Veh - Automotve			12.00											171,700	109,300	281,000							- 12				· · ·	
Tact Veh - Componts														322,000	297,000	619,000				The Mary								
Tectical Vehicles GP - Grid Spt Eq														11,900 333,900	2,400	14,300 633,300		and t							1			
GP - Small Arms						1			28.5					000,000	235,400	033,300												-
GP - Munitions/Ord	1,619	÷.		. T		1,619								481,400		481,400				9 - 1 M								
GP - Gnd Generators				:		1,019		l																	1			
GP -Other			dan di					119,718					119,718	5,499	56,125	61,624							e (),				1	
Grid Gen Purp Items Sea Sys - Ships	1,619					1,619		119,718					119,718	1,300 488,199	56,125	1,300										s an I		
Sea Sys - Wpns Sys			8 G.			1			38.0						6,799	6,799		<u></u>	┝────┤		10.405.46							
Sea Sys - Ship Spt	1		s proteine diffe					[		10 A		1				-,, -				1. 18	10,425,450 122,565	358,845		11,814,076				22,239,526
Sea Sys - ShipYd Spt					1							ļ					[		1	C. 1	122,565 931,712	338,845	64 - <sup>20</sup>	496,565	1,168,261		1,141,096	2,790,767
Sea Sys - Ship Dsgn		· · · ·																8 de 1		38: I	508,024	1,141,977		490,005				1,428,277 1,650,001
Sea Systems Software - Tact Sys															- A 700						1,351,384			894,299	1			2,245,683
Software - Spt Equip				1997 B	8,000	8,000	339,596	863,253			888,197		2,091,046		6,799	6,799					13,339,135	1,500,822		13,204,940	1,168,261		1,141,096	
Software					8,000	8,000	453,441	425,007			592,131		1,470,579		1					194 - E		Į,				1. and 1.		
Spec Int - Bearings		44,000			3,000	44,000	/93,037	1,288,260			1,480,328		3,561,625															
Spec Int - Calibratn					1	,		ſ	1948),819 41 - 5				1						43,183									
pec int - TMDE					284,000	284,000					1								40,000				8. ge - 1					43,183 40,000
pec Interest items Ther Commodity		44,000			284,000	328,000										I	139,079	<u> </u>	295,336			56,858		45,455	_			40,000 536,728
Ther Commodity			- <u> </u>				399					108,932	109,331		900	900	139,079 241,095		378,519			56,858		45,455				619,911
ssoc Fabric/Manutct			<u></u>		512,000	512 000	399	075.0.1				108,932	109,331		900	900	241,095		308,262 308,262				<u>an an </u>					549,357
Assoc Fabric/Mig				·····	512,000 512,000	512,000 512,000		375,949 375,949			369,140		961,809				248,665	8, 4	776,199	. +		31,451		442.001				549,357
Fit Spt - Prod Spt								610,349			369,140		961,809				248,665		776,199			31,451	- <u></u>	448,604				1,504,919
Fit Spt - Voyage Rpr										1				ſ			811,255		1,013,367			,		440,004				1,504,919
Fit Spt - Cust Svc										- A							51,534	1997 - A.	169,166			ŕ			P	197 <sup>19</sup> 1	1	1,824,622 220,700
Fiert Sunnort			1														3,299 866,088	<u> </u>	175,369 1,357,902			di la constante di la constante di la constante di la constante di la constante di la constante di la constante	5 N			1.4		178,668
Total 3,	487,471 2,1	63 000	0	×1.	3,830,924		11,556,854							1,171,399														

4/26/95														tified Dat														
ommodity Group A Air Frames - Rotary	ANAD	50,000	LEAD	RRAD	TOAD	Army 50,000	ALC-OC	ALC-OG	ALC-SA	ALC-SM	ALC-WR	AMARC	Air Force	MCLB-A	MCLB-8	Marines	269.970	NAD-JX	NAD-NI	NSY-LB	NSY-NF	NSY-PH	NSY-PM	NSY-PS	NSW-CR	NSW-LO	NUW-KP	269,970
Air Frames - VSTOL				1		50.000					i	1			1	1	1.422	· )	1				1	1	1			1,422
Air Frames-Tri/Tk/Bmb		- i				· • • • • •	255,876	-73.984	752,086	377,7071	754,980		2,066,665	1	1	i	22							. [	;	1		1.462
2 Air Frames - Cmd&Ct							-223,563	10.304	1 32,000	377,767	/ 34.300		-223,563												1	i		
C3 Air Frames - Lt Cbt							-220,000	689,892		562 040	-183.304		1.059.637		1	· 1	205 220	304 074					i					
AirFrames - Adm/Trig	i			1		11		009.092	131		-103.304	1	1.039.037	i i	1		235.332	304,274	321.211				1		i	1		860,817
	;	1							1.3	-		1	13	1	-	1			73,695						1			73.695
	i.																115.190	548,088	388.898						i	<u> </u>		1.052,176
		50,000	i			50,000	32,313	615,908	752,099	930,756	571,576		2,902,752	<u> </u>			621,914	852,362	783,804									2,258,080
Comp - Dynamic Comp	,	535,000	1	1		535,000				. 1	1		ł	1			18,050		5,291	1				1		1		23,341
Comp - Actt Struct		2,000	1			2.000	69.854	70,143	71.241	72,218	179,906	1	463,362				98	1,354	4,145			i		1		1 1		.5,597
Comp - Hydrauic/Pneu	1	-5,000				-5,000	96,571	28,129	546	135,143	40	1	260,429			·	5.928	7,085	3,910				;			( i		16,923
Comp - Instruments	1	17,000	1	1	1	17.000	-38,476	67,493)	7.531	88,679	112,980	1	240,207	1 1	1	1	1.314	2,627	10.889	i	l.	1	ì	. 1	. 1	1 1		14,830
Comp - Landing Gear		4,000	1			4.000	-	540,042	4,133	1	343	1	544,518	l i			902	170	2,138				!		1	1		3,210
Comp - Avn Ordnance	Ì			80,000		80,000	1,171	314,631		1	230		316,032				2,439	2,591	857						1			5,887
Comp - Avionics/Elec		5,000			119,000	124,000	125,676	81,314	66,768	123.084	483,166		880,008		1		2.663	9.273	4,303			1			59,314	.		75,553
Comp - APUs		2,000		1	1	2.000		60,151	185,754		i	1	245,905		1	.	56,403					1		1		1 1		56,403
Comp - Other		37,000		1		37.000	463.163	312,234	194,536		107,877		1,077,810				186.834	38,628	20,007		i					1		245,469
Aircraft Comp		597,000		80.000	119,000			1,474,137	530,509	419,124			4,028,271													÷		
Engines - Aircraft		164,000		30,000	1,3,000	164.000	188,877	-1,148		114,124							274,631	61,728	51,540						59,314	<u></u>		447,213
Engines - Ship	1	104,000	· · ]			104.000	100,077	•1,140	2,314,04/	:	1		2,562,576	I 1		1	96,910	57,378					.			1		154,288
Engines - Tank	109,055		1		·	100 050		. 1	.		1		[		· .			1	5,193				l	·		1		5,193
	109,035			1	1	109,055								1		I		Ì				[	[	[		1		1
Engines - Blade/Vnes							78,571						7 <b>8,57</b> 1				2.179				i			-				2,179
Engines (Gas Turb)	109,055	164,000			· · · ·	273,055	267,448		2,374,847				2,641,147				99,089	57,378	5,193						]	T		161,660
Missiles - Strategic	i	1						72,020	51.267				123,287	• ī	T	7					4			1	22,193	1 7		22,193
Missiles - Tact/MLRS	58,794		948,346	202,000				388.292			4.961		393.253		14,400	14,400												
Missiles & Comp	\$8,794		948,346	202,000	34,000	1,273,140		460,312	51,267		4,961		516,540		14,400	14,400									22,193	4		22,193
Amphibians - Vehicle	1	T			. – 1	1	-							16,600	48.200	64,800		. 1		1	1	···						
Amphibians - Cinpones									• •	1	1	· · · ·		1,800	1,200	3,000		1		-			1		· · · · · ·	F		1
Amphibians	1								· 1	1				18,400	49,400	67,800		I			1		F		;	t		
Gind Cbi Ven - SitPrp			452,384			452,384				1															·+			
Gnd Cbt Ven - Tanks	1,422,829	1	i	1.068.000	Į	2,490,829	:				i		·	5,400	2,200	7,600												l
Gnd Cbt Veh - Towed			43,918			43,918				1					14,000	14,000					. *	-			1	1		1
Gnd Cbt Ven - Comp		1		18,000		18,000		ţ						1.800	200	2,000			1					1	<del>-</del>	1		1
Gnd Cbt Vehicles	1,422,829		496 302	1,086,000		3,005,131								7,200	16,400	23,600	┝────									<u> </u>		
Commo - Radar				1,000,000	31,000	31,000	┝╍╌╍╍╌─┼╸			271.999	425		272 424		5,700											<u>↓</u>		
Commo - Radio			1					-					272,424	4,300		10,000		i		61,861	-1,515	5,411	Í		)	1		65,757
		1			369,000				-	163,150	12	i	163,162	15,900	7,500	23,400				50,614		7.578		1,268	1	1 I		59,460
Commo - Wire					193,000	193.000				95,251	. 17		95,268	1,300		1,300									1	1		
Commo - EW					220,000	220,000	1			·				1						303,686	1	246.015			ļ			549,701
Commo - Nav Aids			1		11,000	11,000	1	1	1	114,410	40		114,450	I						22,495		12.238	12,053	5,072				60,342
Commo - ElOp/NtVis		1			5,000	5,000	1		1	71,019	24		71,043		10,300	10,300		1		1,875		1	976	6,341	48,200	4 1		57,392
G Commo - Satellite	Í	·	1		242,000	242,000				140,545			140,545						1	1,875					)	1		1,875
Commo - Crypto					169,000	169,000				1						1		1		-					1	1 1		
Comm & Electr			_		1,240,000	1,240,000				856,374	518		\$56,892	21,500	23,500	45,000				442,406	-1,516	271,242	13,029	12.681	76,684	1		\$14,527
Automotive/Const				66,000		66,000								22,500	43,900	66,400												
Auto/Constr Equip	1			66,000		66,000		-						22,500	43,900	66,400										<u> </u>		
Tact Veh - Automotive				276,000		276,000								46,800	35,700	82,500						1				<u> </u>		
Tact Veh - Componts	1			123.000		123,000	i i	1	1					1,700	300	2,000						Í			, j	1 1		
Tactical Vehicles		+		399.000		399,000					+			48,500	36,000	84,500	┝ <u></u> +-									<u> </u>		
A GP - Grnd Spt Eq							<b>├</b>						<u> </u>		4,800	4,800	┝╍╍╍┿							+		+		
B GP - Small Arms	48,768					48,768			1					35,900	400	4,800						1				1 1		
C GP - Munitions/Ord	9,000		22,246			31,246	1	1	1.383		1			35,900	400						İ	.			1	1 1		1
	3,000								1,383			1	1,383			200		1						-	ļ	1 1		
D GP - Gnd Generators		1	22,247		100 000	22,247				39.257			39,257		1,700	1,700		1						1		1 1		
E GP -Other	20,000		15,343			424,343	<u> </u>	-16,923		61.385			44,462	-1.300	5,900	4,600										<u> </u>		
0 Gnd Gen Purp Kems	77,768		59,836	69,000	320,000	525,604	▶	-16,923	1,383	100,642			\$5,102	34,600		47,600							]					
A Sea Sys - Ships	1	i								i	ł			1	400	400		1		528,280	3,042,669		3,143,567	2,224,955	11,483	4		10,629.271
8 Sea Sys - Wpns Sys		1						1									<b>I</b>		1	56,450	65.584	93,381		1	123,714	527,973	275,851	1,142,953
C Sea Sys - Ship Spt		ŧ								I	1		1	1 1			1	1			-178.553	77,667	28,972	72,158		1 /		244
D Sea Sys - Ship Yd Spt	i 1	-					i i		•	ţ	1		1 I		1					522,398	-145,291	138.285	-9.060	66,024		1 /		572,356
E Sea Sys - Ship Dsgn										1	1						1 H	ļ			-256.055		9,263	90,324		1 1	1	-156.468
1 Sea Systems	1	1					· · · · ·								400	400				1,107,128		1.967.650			135 197	627,973	275.851	
A Software - Tact Sys					2,000	2,000	-87,348	102,327	6,062	190,735	-92,893		118,883	h					+									
B Software - Spt Equip		1					156,916	71,636	52,533		-61,928		363,971	1					1							1 /		
2 Software					2,000	2,000	69,568	173,963		335,549			482,854	H			┢									+'		
A Spec Int - Bearings	+	16,000				16,000	-5.672	15,127					9,455	<b>├───</b> →			┢━╍╼╼┼╴		18	43,734							·	
B Spec Int - Calibrath	5,000			8 000		13,000	5.072		i	1	ļ		3,733	1	1			1	10		1	i	¢ 1	Ì	1	1		43,752
IC Spec Int - TMDE	5,000			0,000	105 000			1	175 000	1	1			1 1					654				1		1	1 /		654
					125,000		3,444		275.005				278.449	L			10,375	16,950	25.124	5,519		39,781		6,846		<u> </u>	L	104,595
3 Spec Interest Hems	5,000	16,000		\$,000			-2,228	15,127	275,005				287,904	i			10,375	16,950	25,796	49,253		39,781		6,846				149,001
Other Commodity					127,000		L			36,673		708.823		1.600		5,600	16.484	118,414	56,992						4.988			196.878
4 Other Commodity	1				127,000	127,000	L			36,673		708,623		1,600	4,000	5,600	16,484	118,414	55,992				1		4,988	4		195,870
Assoc Fabric/Manufet	1				362,000	362,000	65.463		297,140		116,664		635,550				4,022	73,728	5.501			22,733		68,450		i		174,434
15 Assoc Fabric/Mfg					362,000	362,000	65,463	-2,285	297,140	158,568	116,664		635,550				4,022	73,728	5,501	1		22,733		68,450		· · · · · · · · · · · · · · · · · · ·		174,434
5A Fit Spt - Prod Spt							[						<u> </u>				384,456	914,641	526.891							<u>+</u>		.825.988
8 Fit Spt - Voyage Rpr			Ę	F		( I	1							1				11,949	1,121		:	1		i	i	1		13,070
		1				1 1	I '		i		1		1				4,801	4,746	27.454			1						
C FILSON - Cust Svc 1							L						L	L.			4.0011	+0	61,434								:	37.001
5C Fit Spt - Cust Svc						1 1	1 1	1					1				389,257	931,336	555,466		· · · · · · · · · · · · · · · · · · ·							1,876,059

Ammodity Group											DM-1 -	Minimize Si	Capacity tes/Maxim	ize Mili	arv Valu	é								
Air Frames - Rotary	ANAD	CCA 50.00		RRAD	TOAD		ALC-OC	ALC-OG	ALC-SA	ALC-SM	ALC-WRI AM	ARC Air Forc	MCLB-A	MCLB-E	Marines		JX NAD-		MOVIE					_
Air Frames - VSTOL			Ч			50.000	1	·								269,970	NAL-T	NST-LB	NSY-NF	ISY-PH NSY-P	MI NSY-PSI NSW-CR	NSW-LO NUW-KP		
Air Frames-Tr/Tk/Bmb			1	1 1			11					1				1.422					I.		269.970	
Air Frames - Crnd&Ctl			-	] [				1		377.707	754.980	1,132,68	7										1,422	
Air Frames - Lt Obt							1	689,892	1											1				11.1
AirFrames - Adm/Tng							11	009,092		553.049	1.1	1.242,94	1			235,332								
Air Frames - Other			1.1				II .						11 :				73,69	51					235.332	
Alecraft Airframes		50,00	N			50,000		689,892		200 750							41.41	2		i			73,695	
Comp - Dynamic Comp		535.00	Df	i		535,000		009,092		930,756	754,980	2,375,82	9			505,724	115,10	7				<u> </u>	41,412	-
Comp - Actt Struct	-	2.00	oi i			2,000		70,143		72.218	170.000					18.050	5,29	ti				+	621,831	
Comp - Hydraulc/Pneu			1				96.571			118,735	179.906	372.92						1					23,341	11
Comp - Instruments		17,00	k			17,000					173	256,90					27.64	×						
Comp - Landing Gear		15.00	×			15,000		459.668	1	:	412,796	832.01	'1			12,162		1		İ			27.648	
Comp - Avn Ordnance							1,171		1	Ĩ	343 230	460,01	' <b>  </b>			9,474	27,39	1	1				12,162	
Comp - Avionics/Elec		12,00	×,	i i	390,000	402,000				179.020	230	316,03				2,688		İ					36,865	
Comp - APUs		7,00				7.000		60.151		175.020		908.22	1			8,811		1					2.688	11
Comp - Other		37.00	×			37,000				:	107.877	60,15 790,13	<u>'</u> ]]				1						8.811	41
Alecraft Comp		625,00			390,000	1,015,000		1,960,938			701.315	3,996,38	3┝─────┤₿			89.361	20,00	7					109.368	]
Engines - Aircraft		370,00	2			370.000		101,261			101,313				_	140,546	80,33	1	I			·	220,883	
Engines - Ship												101,26	1						ł				220,643	
Engines - Tank	109,055					109.055			1			1	11				5,193	4	l.				5,193	11
Engines - Blade/Vnes							49.271			1		40.07	11 1						l		1		5,19 <b>3</b>	11
Engines (Gas Turb)	109,055	370,00		1		479,055	49,271	101,261				49,27	┫┝━━━━━┿			31,479				ł			31,479	11
Missiles - Strategic	i							14,553		······		14,55				31,479	5,19		1				36,672	
Missies - Tact/MLRS					93,000	93,000		248,292	1		18.105	266.39	11						:				30,0/2	11
Mastles & Comp					93,000	93,000	· · · · ·	262,845			18,105	280,950	<b>↓</b> <u> </u>			<u> </u>			1					il –
Amphibians - Vehicle Amphibians - Cmponts				i i								200,90	16,600	10 000							1.			i H
Amphibians - Cmponts Amphibians			1				L				1	1	1,800	48.200	64,800									( <b>†</b>
Amphibians Grid Cbt Vah - SitPro				1									18,400	49,400	3.000				1					11
Grid Cot Ven - SalPro Grid Cot Ven - Tanks	200 200			1	Т			-					1		47,500	<u> </u>				i.				it
Gind Coll Ven - Towed	226.729			!	. 4	226,729		;	1				42,700	19,000	61,700									i 🛏
Gnd Cbt Veh - Comp			i l			1		į					-2.700	13,000	81,700	1								í l
Gind Cot Ven - Comp								!	1	;	1		1,800	200	2,000									il –
Commo - Radar	226,729					226,729	1			1			44,500	19,200									1	d –
Commo - Radio				1	110,000	110,000				103,739	1,550	105.285	34,000	47,100	63,700 81,100		<u> </u>		1					
Commo - Wine				· ·	196,500	196,500		l l		133.639	43	133,682	125,100	70,800			1	64.070	5,825				69.895	( <b> </b>
Commo - EW				· 1	193,000	193,000	1 1			95,251	17	95,268	1,300	/0,800			i i	60.603		1	10,276		70,879	
Commo - Nav Aids												33,200			1,300								10.07	
Commo - ElOp/NIVis				t	19,000	19,000				17,111	145	17,256						363,619					363,619	
Commo - Satellita					5,000	5,000				70.956	87	71.043		10,300	10.000			26.934			5.072		32,006	
Commo - Crypto				1	242,000	242,000	1	i		140,545	1	140,545		10,300	10,300			2.245					2,245	1 -
Comm & Electr					169,000	169,000												1.875		ļ.			1,875	
Automotive/Const					934,500	934,500				561,241	1,842	563,083	100,400	128,200	288,600									
Auto/Constr Equip													5,500	43.900	49,400			519,346	5,825		15,346		540,519	2,
Tact Veh - Automotve		· · · · ·											5,500	43,900	49,400									
Tact Veh - Componts				. 1				i i					46,800	35,700	82,500					1				
Tectical Vehicles								!					1,700	300	2,000				i	İ				
GP - Grind Spt Ed													48,500	36,000	84,500				·					
GP - Small Arms	280,768													4,800	4,800									
GP - Munitions/Ord	230,788					280,768	1 1	l	1		1			2,900	2,900		1			1				
GP - Gnd Generators					1	7.380		1				1		200	200				1				II	
GP-Other	20,000				200	240	1 I	!	1	39.257		39.257		1,700	1,700									1
Gnd Gen Purp Nems	306,148				320,000	340,000	<b> </b>			61.385		61,385		5.900	5,900								11	1
Sea Sys - Ships			+		320,000	628,148	<b>├</b> ────┴			100,642		100,642		15,500	15,500							i		L
See Sys - Wons Sys			· .		ł		1	1	1		1													
Sea Sys - Ship Spt								1	1	1				· · · ]				i	108 100		4.291.115		4,291,115	4
Sea Sys - ShipYd Spt			1		1		1 1	1	I			1					1	1	196,156				196,156	1
Sea Sys - Ship Dagn			1					i.		1		1	1		- L									1
See Systems										:			1					1			441,511		441.511	
Software - Tact Sys							<u> </u>	· · · ·											100 100					L
Software - Spt Equip				1	2,000	2,000		102,327		190,735		293,062				· · · · · · · · · · · · · · · · · · ·			196,156		4,732,626		4,928,782	4
Software							2,035	71.636		144.814		218,485												
Spec Int - Bearings		16.000			2,000	2,000	2,035	173,963		335,549		511,547					+						II	
Spec int - Calibrata	5,000			1		16,000	9,530	19,945				29.475						50,449	·					
Spec int - TMDE						5,000		i	1	1	ļ						654	50,445	-			T	50,449	
Spec Interest liens	5,000	16,000	+				3,474			-		3,474		ł			004						654	1
Other Commodity					107 774	21,000	13,004	19,945				32,949	<u> </u>				654	50,449	· · · · · · · · · · · · · · · · · · ·					Ĺ
Other Commodity				<u> </u>	127,000	127,000	i			36.673	708.	745,496	1,600	4.000	5,600		56,992	30,449					51,103	
Assoc Fabric/Manusct					127,000	127,000				36,673	708,		1,800	4,000	5,600								56.992	
Assoc Fabric/Mg				<u> </u>	362,000	362,000	L				16.664	275.232					56,992						56,992	-
Fit Sot - Prod Sot					362,000	362,000	L. T			158,568 1	16,664	275,232			———					1	36.999		36.999	
Fit Spt - Voyage Rpr			ł		1	1										76,445		i	<u>_</u>		36,999		36,999	
Fit Spt - Cust Svc			1						1			- F	I I	1		10,440	101.543						177.988	<u> </u>
											1		I !			1.502			1					1
Fleet Support				1		11				1		<u> </u>	▶ <del>──</del>		{}	77,947	22,898						24.400	4
Fleet Support TOTAL	648 032	1,061,000	01		2,228,500		1,028,470				2,906 708.8													

Commodily Group												DM-2	- Minim	ize Exces	s Capad	citv												
A Air Frames - Rotary	ANAD	50.000	LEAD	RRAD	TOAD	Army 50,000	ALC-OC	ALC-OG	ALC-SA	ALC-SM A	ALC-WR	AMARC	Air Force		MCLB-8		NAD-CHi	NAD-JX	NAD-NI	NSY-LB	NSY-NF	NSY-PH	NSV.DM	NEV.DC	NSW-CR NSW-LC			
B Air Frames - VSTOL	i	1				50,000	!										269,970		1					1314-3	134-CH 134-EC		269.970	319
C1 Air Frames-Tri/Tk/Bmb						1					754.980		754,980				1.422				i			1			1,422	
2 Air Frames - Cmd&Ctl	:							1		1.1	104,000	1	/ 34,300	[] [							1							754
C3 Air Frames - L1 Cbt C4 AirFrames - Adm/Tng	1							1									235.332		1	ļ		1						1
D Air Frames - Other		1						1	1								200.002		73.695				i	1			235,332	235
1 Aircraft Airframes		50.000																1	41,412						· .		73.695	73
A Comp - Dynamic Comp		535,000				50,000					754,980		754,980				506,724		115,107		· · · · · ·				·		41.412	41
B Comp - Actt Struct		2.000				535.000 2.000	69.854	i	· •	1				1			18.050		5,291								621,831	1,426
C Comp - Hydrautc/Pneu	;					2.000	59.854	41,425	1		154.906		224.760								1				,		23,341	558
D Comp - Instruments	1	17,000		i		17,000		191,781			173 116.507		41.598						27.648								27.648	226 69
E Comp - Landing Geer		15,000				15,000		459.669			343		308,288 460,012				12.162							ļ			12,162	337
F Comp - Avn Ordnance							1,171	314,631			230		316,032				9.474		27.391			1		İ			36,865	511
G Comp - Avianucs/Elec		12.000			390,000	402,000	218,295	510.905					729.200				2,688 8,811								i		2.688	318
2H Comp - APUs 2I Comp - Other		7,000				7,000		60.151					60,151				0.011								59.314		68,125	1,199.
2 Alivanalit Comp		625,000				37,000	370.025	312.234			107,877		790,136				89.361		20.007		:							67.
A Engines - Awarant		370,000			390,000	1,015,000	659,345	1,890,796			380,036		2,930,177				140,546		80,337						59,314		109,368	936.
18 Engines - Ship						370,000		2,158		1			2,158					1			i						290,197	4,225
C Engines - Tank	109.055					109.055			1							1			5,193	1	·		1	Ì			5,193	372.
ID Engines - Blade/Vnes	1	i			_ 1	1	49.271	i					49,271			İ			1				1					109.
3 Engines (Gas Turb)	109,055	370,000				479,055	49,271	2,158					51,429	<b>├</b> ───			31.479					·					31,479	80,
A Missiles - Strategic A Missiles - TartAll AS	1	. 1		1			1	14.553					14,553				31,479		5,193								36,572	567,
B Missies - Tact/MLRS 4 Missies & Comp					93.000	93.000		248.292			18,105		266.397								. 1				22,193		22,193	36,
A Amphibians - Vehicle					93,000	93,000		262,845			18,105		280,950												37.800		37.900	397.1
B Amphibians - Cmponts	:	į	-	1	- 1			i i						16.600	48.200	64,800									59,993	<u> </u>	59,993	433,1
5 Ametablane														1,800	1.200	3,000								1			11	64,8
A Gnd Cbt Vein - SlfPrp														18,400	49,400	67,800			Į.,	i								3.0 67,8
8 Gnd Cbt Ven - Tanks	226,729	j				226,729								40.700														
C Gind Cot Veit - Towed	,	1										1		42,700	19,000	61,700							1				11	288.4
Gind Cbt Vels - Comp     Gind Cbt Velsicies								· · · ·						1,800	200	2.000		1						i				
Grud Cbt Veluicies     A Commo - Radar	226,729	·				226,729					•			44,500	19,200	63,700						·						2.0
B Commo - Radio		1				. I					1.550		1,550	4,300	5,700	10.000					5.825							290,4
C Commo - Wine	1	·			74.671	74,671	1				43	1	43	125,100	70,800	195,900					0.020	18,061		10.276			5,825	17,3
D Commo - EW		1		1	/4.0/1	/4,0/1	ł	1			63		63	1,200	100	1,300					ĺ			10.270			28,337	224.2
E Commo - Nav Aids							1		1		145											586,391					586,391	76,0 586,3
F Commo - ElOp/NtVis		1			5.000	5,000					87		145						ł			29,171		5,072	29.327		63,570	63,7
G Commo - Saladite		i i			209,359	209,359	· •						•"			1							1	51.383			51,383	56,4
14 Commo - Crypto 7 Comm & Electr					169.000	169.000																		1			H	209,3
Automotive/Const					458,030	458,030					1,868		1,888	130,800	76,800	207,200					6 196	633.623						169,0
8 AutoConstr Equip														5.500	43,900	49,400					-,	0.02.02.0		66,731	29,327		735,506	1,402,6
A Tact Veh - Automotive								- <u> </u>					]	5,500	43,900	48,400												49,4
B Tact Veh - Componts				1										46,800	35,700	82.500												82,5
9 Tactical Vehicles														1,700	300	2,000						1				4		2.0
0A GP-Grind Spit Eq														48,300	4.800	84,500 4.800												84,5
08 GP - Small Arms 0C GP - Munitione/Ord	280,768					280,768			ł						2,900	2,900			1						1	T		4,8
0D GP - Grid Generators	7,381					7,381					ł		1		200	200												283.6
OE GP-Other	20.000				320.000	240 000	İ						1			· - 1						. 1		İ				7,5
10 Ged Gen Purp Rems	306,140				320,000	340,000									5.900	5.900					ļ					1		
1A Sea Sys - Ships															13,800	13,800			-									345,9
18 Sea Sys - Wons Sys	1		1									1	1		I	1						.000,361			16.998		4.017.359	4.017,3
1C Sea Sys - Ship Spt		1	ſ												[						78,675	ł					78,675	4.017.3 78,6
1D See Sys - ShipYd Spt	1			1	1										1			1				185,124		35,458		ł	220,582	220,5
1E See Sys - Ship Dsgn													1											513,9 <b>88</b>		1	513,988	513.9
11 See Systems 2A Software - Tact Sys	l.													┝━━━━┿╸							78 416	196 496		187,781			187.781	187.7
218 Software - Spit Equip	i i	l			2,000	2,000					ł										78,875 4			737,227	16,996		5,018,385	5,018,3
12 Software		<u> </u>					2.035						2,035		1		1		1		!					1	11	2.0
3A Spec Int - Bearings		6,000			2,000	2,000	2,035 9.530	10.045					2,035				1							<del></del>		<u>+</u>	{ -	2.0
3B Specint - Calibrain	5.000	1		ļ		5,000	9.330	19,945	·				29,475											+			{ -	4,0
3C Specint - TMIDE		1	ļ				3.474					1		l i			ł		654			1					654	35,4
13 Spec Interest Nems	5,000	6,000				11,000	13,004	19,945					3,474	├ <u>──</u> ─								37,962		6.846			44,808	48.2
4 Other Commodity					127.000	127,000		1				708.823	708,823	1,600	4.000	<u> </u>	i		654			37,962		6,846			45,462	89,4
14 Other Commodity	1	1			127,000	127,900						706.823	708,823	1,600	4,000	5.600 5,600			56.992						4.988		61,980	903,4
5 Assoc Fabric/Manufet					362,000	362.000					62.385		62.385			3,000			58,992						4,968		61,980	903,4
IS Assoc Fabric/Mig SA Fit Spi - Prod Spi					362,000	362,000					62,385		62,385									22,733		38.450			91,183	515.5
518 FitSpt-Voyage Ror	1	1	1					- i	- 1								76.445	10	01.543	<del></del>		22,733		68,450			91,183	515,5
SC Fit Spt-Cust Svc	1	1						-	1	ļ								1				1	i	Í			177,988	177,9
						11	1	1	1		1	1				11	1.502		22.898			,	İ	[			11	
16 Fleet Support			:							_							1,0021			1			1			1	24,400	24.40

Svc Prop Excess Cap D950426A.XLS

Sinc Prop 1	10	IIC F	16E Ft	10					1 2						=	L					10	10F 6F				a k	•	11 11	9A T.	•	° ⊁	7	i S		2	- - 					କ ଜ	8 9	8 e	85 85 9		8	5	۱ ۲	46 I	\$ 1 5 1	<u>به</u> م	3 8 9 0	38 196	¥ ۳			8		2E Q		88		<u>۽</u> 1-		•			-	TE :	<u>۸</u>	Commo	12:45 4/26/95
Svc Prop Excess Cap D950426A XLS	TOTAL	Spt - Cust Svc	Fit Spt - Voyage Rpr	Sol - Prod Spl	and Fabrichian	non Enhanding		AC MARINE RAIL		Specient - Calibrath	ec Int - Bearings	Software	Software - Spt Equip	stware - Tact Sy	Sea Systems	Sen due - sie men	A Sys ShipYd	and drue ske and	Sou Six Ship Sou	Harays - snaps	Gind Gen Purp Rems	Other	GP - Gind Generators	- Munitions/Orc	GP Small Arms	- Gimd Spt Eq	Tactical Vehicles	ict Veh - Compo	ct Veh - Automo	sto/Constr Equi	Automotive/Const	ymm & Electr	ammo - Crypio			Commo - ElO-MUNIO		UNITE WITE	Commo - Radio	Commo - Radar	nd Cbt Vehicles	Gnd Cb! Veh - Comp	Gnd Cbt Veh - Towed	nd Cori Ven - Tar	mpmbhans	Amphibians - Creponts	Amphibians - Vehicle	salles & Comp	issiles Tact/ML	Missilies Strategic	rgines (Gas Tu	Engines - Tank Engines - Bistolvi	Engines - Ship	igines - Aircraft	Aintraft Comp	Comp - APUs	Comp - Avionics/Elec	Comp - Avn Ordnance	omp-Landing G	Comp - Instruments	Comp - Acit Situci Comp - Hydraulc/Prieu	omp - Dynamic (			AirFrames - Adm/Tng	IT Frames - Lt Ct	ur Frames - Cmd&Ct	Vr Frames-Tr/Tk/Bmb	Air Frames - VSTOL	Air Frames Rotary	dity Group	126/92/1
50426A XI S	8		¥.	+				$\frac{1}{1}$	╞			_	đ				- <u>-</u>				┢				-		ĺ	nts	20	<b>.</b>					2			•			8	10				la∰  }	-	-			+			+	+			500	<u>8</u>			duto	íľ T		_ Dul		ĝ	Bmb	<u>,</u> .	2		
	561,446 832,000			-		-		0,000, 10,000		5,000	16,000										7,768	20,000		0000	48.768																0,829			280 829		-		88,794	3.794	marine i marian		109.055		164	3/	, i				17.	Ņ	200	50,000	5						50	NAD	
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	2 295 000			362,000	362.000	127,000	127.000	125,000	125,000			2,000		2.000							320,000	320.000										1,240,000	169.000	242,000	5,000	11.000	220,000	193,000	369,000	31,000																	119,000													IUAD	12.27	
	1 1.1			Door 7 as	362.000	127,000	127.000	146,000	125,000	5,000	16.000	2,000		2.000							397,783	340,000		000,8	48,768							1,240,000	169.000	242.000	5,000	11.000	220.000	193,000	369,000	31.000	280,829								88.794	ZISI		109,055		164,000	37.000	2.000	124,000		400	17 000	2.000	\$35,000	50,000						20,004	Shurry		
	1 1 1 1 1 1 1			21,974	21.974			2,681	5		2.676	99,788	42,515	57.274															-				_																	995,619	13,444			406,144	23,102		16,301			0CU/21	1326		446,256				90.172	356.084		ALC-OC		
1011	112			11,816	11.816			850			850	157,789	42,598	115,170		-					21,130	21,130	ware. 19 /				-			_	-	-																150,828	31,931	118,805				18.075	31,816	5,090	75.823	18,395	86,115		194,856		217,871			121,950		95.922		V10-06		
11000	770 211			22,737	23,737		1.	72,149	72.149			31,336	28,843	2,495							285			285					_			_								_	_							10,114	10,114	10114				462 171	16.392	18,009		į	733				144,583		16			144,567		ALC-SA		
1 ALCON				66,237	66.237	70	70					37,194		37,194							10,877		10,877							-		182,127		5,696	19,259	29,060		20,877	31,268	75,967								-						100,022	-				1.00	100 700			237,884		h.u. 111	160,012		77,872	.,	ALC-SM		
219,400 /	Π			45,865	45,865		7					302,165	145.398	156,767																	_	242			=	19	-	.00	<u>on</u>	18	-						1	210	330		-			407,115	49,413		290,224	107	150		21,850	-	461,753			223,655		238.097		ALC-WR		
/06,6Z3  5,4	П					708,823					_									_	_					_	_		$\left  \right $	┦		-								+	+						+	+						-								_	_							IMARC A		
5,470,963				169,629	169.629	C66,807	706.893	75,680	72.154		3,526	628,254	259,354	368,900					_		2222	21,130	10,877	285	=					T				5,696	19,270	29,078		20,885	31,274	76.186	T	-					100,000		129,000	100,004	13. <b>4</b>			102,404	120,723	23,096	382,348	18.502	50.24	97.795	216,706		508,347		ā.	505.617	90.172	017 547		Fione	Service F	
155,600 2	Π					1,600	1,600	-							-	17				_	35,900				35,900		48,500	1,700	46 800	3	22 500	21,500						1.300	15,900	130		<u> </u>	5,400		18,400	1,800	16.600	-	-			# 1868 1.1 Ad.											-							Ar Force MCLB-A MCLB-I	roposals	
201.000 31							4.000	_			+	+			8					ł	13,000														10.300						T		2,200				48,200															-			<u> </u>					ICLB-B M		
6,600			3			5,600	T				ļ	1							_	8	45,900	2	708	8	6.300			8							10,300			1.300	23,400				7,600	_	57,200	3000																							_	anines N		
L	309,257 91		364.456 91																	-	-								-			-	•								-							-		99,089	2.179				186,834							1				· · · · ·		1,422	269.970	AD-CH N		
1	919,367 201		914.641 173		- 1	[	1																-					W 180.1 U	+					•								•			-					27,378					38.628 20								535,985 78				eta e alta	, 		AD-JX NJ		
,607	,781	454	173.206	,501	.501	.992	992	78	124	6 <u>4</u>	2				-						_						-		-											╞				_	-		-	-		5,193			5 193	1,540	0.007			2,138	0,889	3,910	4,145	5,291	3,304	8,898	3.695	1211				ID-NI NSI		
0 3,013,599		••••••				_			-						20175		*			3.013 595													P18 J - 980	******								••			_																									-LB NSY-		
9 2,321,406				22,733	22.73			39,781	39,78					1	1 847 855		136,283	1		Ĩ			1.1.44								211.242	444 2	<u> </u>	÷.,	-	12,238	246.01		7 578		-			-			-														aka aa									NF NSY-P		
6 3,194,831				3	ω			-	3						207.8	296.6		7 28 972		7 3143567					••••	ľ		•••			13,029				976		σ	q	8		-							1-																						H NSY-PN		
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174,642									_					200,11						11 483											76,684				48 200	28.484											22,193		22,193					59,334			50 324													NSW-CR		
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24,219,572	1,510,425	1.12	1.472.305	678,530	10,000		1 038 171			19.54	830,25	259.35	370,90	3,347,90	38.71	110,011	130.5/		V 6'705'	4/0,00	367.03	12,57,	9,48	80,08	4,80	100,141	2.00	82,50	85,40	66.40	1,035,471	169,00	241.00	547 60			213,10	431,96	122.57	304,42	2.00	14,00	298,42		100	54,80	288,64	137.445	151,202	1,304,54	15,622	5.19	1,174,67	2,270,43	403,192	28,100	24,38	94,21	188.05	114,711	224,30	201,000	3 200 000 5	71.0.11	1,306.43	90.17	912.54	1,42	319.97	TOTA		

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mmodity Group	ANAD	CCAD	LEAD	RRAD	TOAD	Алтту	ALC-OC	ALC-OG	ALC-SA	ALC-SM	ALC-WR	AMARC	Air Force	MCLB-A	MCLB-B	Marines	NAD-CH	NAD-JX	NAD-NI	NSY-LB	NSY-NF	NSY-PH	NSY-PM	NSY-PS	NSW-CR	NSW-LO	NUW-KP	Nevy
Ar Frames - Rotary		3	1	i		3	3	1	1								58	i		-	1	1					1	58
Air Frames - VSTOL				1			11			:		1					7			1	1	÷	1	1				7
1 Air Frames-Tri/Tk/Bmb	i						11	-16	48	46	36		29		-		1	1		1		:	i					11
2 Air Frames - Crnd&Ct:			i				.77	7 1	1		1	1	.77		: 1	1				1	:				, ,			
3 Air Frames - Lt Cbt					-	ł	11	50	1	38	-17	1	27	11			39	46	43	i	-					1 1		<b>4</b> 3
ArFrames - Adm/Ting			-			ł	11		12			1	12						100					1		1	1	100
Air Frames - Other		i					11	i									47	54	•							1		100
Aircraft Airframes																										<u> </u>		
		3					<u> </u>	33	48	41	18		25	[ <b> </b>	L		47	51								<u></u>		48
Bond Bynamie Bond I	i	38		-		38	14			i		I			i		17		14	1		i		Í	. 7			16
Comp - Acit Struct		6		1		6	17				27		27			1	0	3	10	1	l		ļ	1	, ,	1	{	5
Comp - Hydraulc/Pneu		-5		i	1	1 -	5 35	5 68	15	27	23	1	32	11			13	26	14	i	i			-		1 1	-	17
Comp - Instruments		49				49	-16	6 35	60	32	27	1	21	11			11	32		i				1	. /	-		12
Comp - Landing Gear		27				27	71	53		1	28		52	] [			10	0	<b>6</b>		1	1 1			. 1	1 1	1	4
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DM-1 Excess Cap in % D950426A.XLS

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Excess Capacity (% of Capacity) 0M-1 - Minimize Sites/Maximize Military

13:05 4/26/95

13:06 4/26/95											Excess Ca DM-2 - Mini	pacity (% ( mize Exce	of Capacit	ty) titv											
Commodity Group	ANAD	CCAD	LEAD	RRAD	TOAD	Army	ALC-OC AI	C-0G ALC-	ALC-SM	ALC-WP	AMARC AF Fo		A MCLB-B	Marirus	NAD-C	H NAD-JX	NAD NI	NSY-LB	NSY-NF N	SY DH HOY D	M NSY-PS NS	W-CR NSW-I	O NUW-KPI	Nevy	TOTAL
1A Air Frames - Rotary	AINE	3		1.1.0-0			ALCOC AL	0-00 R20-	ALCOM	ALCOWA	AMANU AT PU		A		HAD-CR		RAU-RI	#51-LD	Rot-Ar A	51-Ph 851-P	N NST-PS NS				
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2E Comp - Landing Gear		100		-	1	100	]	45	1.			21		1 1		1 1						-			1
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3A Engines - Aircraft		100	1		1	100	11	4	1	1	1	9	1	1	11				-						6
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3C Engines Tank	35			+	1	35					1	1	1		11		******	1				1			35
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7D Commo-EW				1						-	1	11		1	11		1			100		1		100	43
7E Commo - Nav Aids										100		100		1			i			100	12	100			
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11A Sea Sys - Ships			1									-11		1						100		100		15	15
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12A Software - Tact Sys			<del>;</del>		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~									+	1┣───									"¶	H
12B Software - Spt Equip			1	1	20	2	1 1			-				1	11		1			1		l	1	1	9
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15 Assoc Fabric/Manufc!						1	∃⊢				•/			4 <b>*</b>	┦┝		16					100		10	
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16A Fit Spt - Prod Spt			-			1	1	1						1	11	9	9					<u> </u>			
16E Fit Spt - Voyage Rp:			1			1			1	-		11	1		11		,			ł			<b>I</b>	1	1 1
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DM-2 Excess Cap in % D950426A.XLS

3:08 4/26/95													city (% of (		ty)													
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Commodity Group 1A Air Frames - Rotary	ANAD	CCAD	LEAD	RRAL	D TOAL	Army	ALC-OC	ALC-OG	ALC-SA	ALC-SM ALC-W	R AMARC A	ir Force	MCLB-A	MCLB-B	Marine	NAD-CH	NAD-JX	NAD-NI	NSY-LB	NSY-NF	NSY-PH	NSY-PM	NSY-PS	NSW-CR	NSW-LO	NUW-KP	Nerry	TOTAL
1B Air Frames - VSTOL		. 3	1			3										58	1	1									<b>4</b>	13
1C1 Air Frames-Tn/Tk/Bmb							1	15	15	15	15					1 1											11	7
1C2 Air Frames - Cmd&OB					-			1 1		.5	·•	15		1		[]	1	1			1						11	15
1C3 Air Frames - Lt Cot					•		(	15		15	15	15					45	43										15
1C4 AirFrames - Adm/Tng			· · · ·			1	]]		15			15		- 1		~	~	100										100
1D Air Frames - Other							11		[							47	23	45									35	34
1 Aircraft Airframes		3				3	11	5 15	15	15	15	15				47				1								21
2A Comp - Dynamic Comp		38	5		:	38										17	-	14									16	31
2B Comp - Act Struct		6	5		-	6	[]	15			15	15				0	3	10								1	5	14
2C Comp - Hydraulc/Pneu					-		1	1 1		15		15				13	26	14									17	13
2D Comp - Instruments		49			1	49	11	15		15	15	15				11	32	11							1		12	16
2E Comp - Landing Gear		27	1			27	11	15			15	15				10	o,	8		-								14
2F Comp - Avn Ordinance					÷		11	15			15	15				91	11	24								ί Ι	19	16
2G Comp - Avionics/Elec		42	2	1	3						15	15		1		) 30	9	3						21			· •	17
2H Comp - APUs		29	2			29		15	15			15				4												28
21 Comp - Other 2 Aircraft Comp		63		<u> </u>		63					15	15				46	28	13							-		<u> </u>	2€
3A Engines - Aircraft		35		<u> </u>	1 3	36		5 15			15	15				\$7	16							21				20
38 Engines-Ship					ł		1	5 15	15			15				27	6	_			l.					1 1	14	17
3C Engines Tank	35			l	1		[[	(								[] ]		5					1			1	91	5
3D Engines Blade/Vnes	30	]			:	1 33	,							1		J											ll_	35
3 Engines (Gas Turb)	25	44	<u>.</u>			40			15		+					25	6			+					<u> </u>	┝━━━━━┣	]	13
4A Missiles - Strategic			<del> </del>				l <b>⊢</b> "	15			+		<b>⊢</b>			2	6	5			ļ					<b>├</b> ─── <b>↓</b>	<u>14</u>	17
4B Missiles - Tect/MLRS	100		1	11	:	12		15	1.5	1	15	1		100	10		ł							100			Pad	17
4 Missiles & Comp	100		1		1	12		15	15		15	15	F+	100										37				14
5A Amphibians - Vehicle			1		-		1}					'¶	13	26	2						<u> </u>							
5B Amphibians - Cmponts			1		-							- 1	13	24	19												11	20
5 Amphibiana			1	1	1		{	T			1		13	25	2													
6A Gind Cobt Veh - SitPrp			1	1	1	1	11	1								11				1			-				{	
68 Gind Cbt Veh - Tanks	11	-				11	[]	f .					13	12	1:	41												11
6C Gind Cot Veh - Towed			ţ	Į		ļ	11	1 1				- 1		16	1							1				1	11	11
6D Gind Clot Veh - Comp			L										13	10	1										-			5
6 Gind Cbt Vehicles								— — —					13	15	1													1
7A Commo - Radar				]	2	8 28					15	15	13	12	1						42						27	17
7B Commo - Radio					3						15	15	13	11	1	1					42		7	1		1	29	21
7C Commo - Wire					6	2 62	11			15	15	15	13	1	1	11	1					( · )		l I	l	{		47
7D Commo - EW		1	1	1	3									1						1	42						<b>4</b>	40
7E Commo-Nav Alds 7F Commo-ElOp/NtVis					5	8 58 0 100					15	15								1	42	15	7	97	1	1	31	24
7G Commo - Satellite					10	0 100				15	15	15		12	1	1]						3	7	31	1		22	19
7H Commo - Crypto					: 10					15		15					1			· ·								86
7 Comm & Electr				<u> </u>				<u> </u>		15	15					J				<u> </u>					L			50
8 Automotivs/Const							{┝			13	'°	15	13	11 29							42	11	7	41				
8 Auto/Constr Equip		1					{}				╺┿╍╍╍─┥┉╴		13	29												<u> </u>		
9A Tact Veh - Automotve							{}						13	11		<u></u>				<u> </u>	<u> </u>					<u> </u>	{ -	
9B Tact Veh - Componts						1	11				i i		13	11	1	11					1							12
9 Tactical Vehicles				1		-	11	1			<u>+</u> +		13	11	1	I				1		<u> </u>				i	{ -	
10A GP - Grnd Spt Eq					1		11						<b> </b>  -	100						1	L							10
10B GP - Small Arms	17		1	1		17	11						13	14	1													1/
10C GP · Munitions/Ord	100	,	· ·		÷ .	. 100	1		15			15		100	10						1			· ·	· · ·		11	8
10D GP · Gnd Generators		ł			÷ .	1				15		15		100						1							11	1
10E GP -Other	100		L	L	10			15				15		100	8					1								71
10 Grid Gen Purp Hems	2		1		10	0 63		15	15	15		15	13	84	1					1								¢
11A See Sys - Ships							11	1				1	1	7		1				32			15	68		1	31	3
11B Sea Sys - Wons Sys			1	1	-	1	11									11					42						- 41	
11C Sea Sys - Ship Spl			1	1	1	1	II -									1	i			1	42	76	8				9	. 1
11D Sea Sys - ShipYd Spt						1	11									1	İ			i	42		7	1	· ·	i I	12	1/
11E Sea Sys - Ship Dagn			ļ			<b>_</b>	1														1	32	3				2	1
11 See Systems	·		<u> </u>			<u> </u>	J							7						24	42	សា	13	1			2	2
12A Software - Tact Sys		1	1	1	2	0 20					15	15														T		1.
12B Software - Spt Equip		<u> </u>		<u> </u>	·	1			10		15	15				- L					1		-					1/
12 Software		+	<u></u>	<u> </u>	1	0 20 32	<u> </u> !	5 15		15	15	15				J												1/
13A Spec Int - Bearings 13B Spec Int - Calibrate	100	32	4	1	-	32	j 1	5 15				15				11		0				1			1	1 T	q	20
138 Specint-Calibrate 13C Specint-TMDE	100	<b>,</b>			;	100										11		2		1				1		1	4	1.
13C Spec Int - TMDE 13 Spec Interest Items	100	; <u></u>		<u> </u>	7		<u> </u>		15			15				11				<u> </u>	42		8		1	ļ]	21	2
13 Spec Interest items 14 Other Commodity	100	32	×	<u> </u>	1			5 15	15			15 87			L	11					42		8				18	2
14 Other Commodity 14 Other Commodity			+	<u> </u>	10			1		15	87	87	100	82		5 14								100			26	6
14 Other Commodity 15 Assoc Fabric/Manufct		ł	+	<u> </u>	10					15	87	87		82		14								100	<u> </u>		26	6
		÷	+	<u> </u>				5 15			15	15				8					42		8			· · · · · · · · · · · · · · · · · · ·		1
15 Assoc Fabric/Mig		+	<u> </u>			1 41		5 15	15	15	15	15		]							42			1				1/
16A Fit Spt - Prod Spt		1	1	1		1	11	1		1 1	) 1	1		1	]	43	56	16		1	i				[		40	4
16B Fit Spt - Voyage Rpr		1		1		1	11						<b>1</b>			11		1			1			1	1		q	, <sup>,</sup>
16C Fit Spt - Cust Svc					<u> </u>	+	1									100		14		!	1	I		1			17	1
16 Fleet Support				ļ		<u></u>	<b></b>	1				]				44					1						37	3
TOTAL	15	21	0	1	0 4	4 26	1	6 15	16	16	15 87	17	13	19	1	39	33	23	0	24	42	50	13	12		0	27	2

Svc Prop Excess Cap in % D950426A.XLS

DM-1 Capacity D950426A.XLS

16E Fit Spt - Voyage Rp: 16C Fit Spt - Cust Svc	15 Assoc Fabric/Mig 16A Fit Spt - Prod Spt	15 Assoc FabricA	14 Other Commo	1.3 Spec Interest	13C SDBC ITL - IML			12 Software		11 Set Systems	1				11A See Sys - Ships				ត្ត (		9E Tact Veh - Con		8 Auto/Constr Equip	8 Automotive/Co	7 Comm & Elec	7H Commo - Cryp	The Common - Satellite	TE Commo - Nav Aids			78 Commo - Radio		6D Gind Cot Veh - Comp	C Gind Chr Ven -	NA Gind Cor Ven - Tames	5 Amphibians	SE Amphibians - Omponts	5A Amphibians - V	48 Missles - Tact/MLRS	4A Massilos Strat	3 Engines (Cas	30 Engines-Tark 30 Engines-Blade	36. Engines - Ship	34 Engines - Airon		2H Comp - APUs		25 Comp - Avri Ordnance			2E Comp - Act Struct	1 Arcraft Airframes	1D Air Frames - Other		1C2 Air Frames - Lt Cb*	1C2 Air Frames - Cmd4C2		1A Ar Frames - Rotary
	201 Milita	Aanulot			ň		Э́,				Û,	A Sol	£	s Sys			arations	ò	2 I	ŗ <b>;</b>	nponts	evionic	<b>2</b>	R 		5		Å				┢					mponts		MLRS	Ř		Whee		3 			SELEC	dinance	l l l l l l l l l l l l l l l l l l l	lc/Pneu			4	Bulu	8	IN DAME	STOL	ytay.
		_		9,000		5,000									201,200		}	9,000	280.768													1,002,829	106.000		416,000			201,206	502.752		316,055	316,055		_		<del></del>												
			_	90,000	5.55		50,000			_					_						-			_														_	-		370,000			370,000	273 AM	7,000	12,000	1,000	35,000	114.000	34,000	306,000						1,921,000
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	216,720	216.720		13,004	3,474		- 1		455,476		-				_										_							_				-		-		- 1	5,190,972	54 957		5,036,015 1				1.17		277.731		1,357,040 1,9		92		2,844,606		
	75,949	75,949		19,945			19.945	067,836	312,987	764 851					118,718	119./18				-	-			-	-													114,000	569,207	45,646	01,261		i	01,261	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	88.987	10,905	18,850	91,781 97 0446	41,425	111,453	1,924,290			1,380.825	543,465		
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	512,047 43		37.072					- 1	328,470 56						104,200		100,881		_						1 848 253	2,010	0.134	279.054		13,534	340,306													2,00,1004 3,02	-		457.020 2.16			491,846		278,540 3,37	1		1.459,632 1.26	818,908 2,103,974		
	431,525			2	-		-	0.128	592.131	107													-				8/	5		8	43 G							18	18,105		_			UBE	ACG' / OC		2,166,541	8	412.266	173	656.477	3,371,143			1,267,169	3,974		
	12	Τ	817.755 8		.			4						i						-	_	-	-					N		N, I											52 -			5.1:			3,32	e 3		œ	1.6	10,8			4.1	ب ب		
	1,237,041	37.04	4.82/	32,949	3.474		28,475	73 172	1,689,064		I T				Т	Т	100,881			L T.	L			T	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	10.27	122,00	279,199			340,349	Π						Т	587.312	5 646		4 oct		37 276		88,987	52.761	20,858	17,134	11,175	00,719	10,831,013		<b>9</b> 2	07,626	6,310,953		
		1,000	1,600													1,300			491 400	Ł			177,200							10,400	125,100			1			13,900		-		-	••••											-					
			4.900				_	_		5,300					T	T	1.700					· f					86,500			8				116,700 1			5.000			_				+	-								-					
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51,534 4,801	248,565	248,665	241.095	139,079	139.079											-	•																			-		_		_	51.479	2		HU,925	05,042	179,796	8,811	2,688	12,162	82,501	39,519	336,582	249.744		599.892		20,534	466,412
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169,166 198,267	176,199	776,199	365.254	100,357	206 520	40.654	53.183				-	1.			3	-							_						<i>t</i> a									-		_	103 583		103,583	39,125	158,921		82,187	24.457	05,033	27,648	76,658	25,828	71,268	73,695	80,863			
			_	58,481	8.032		50,449			4,742,534 15,	1	1.069,501		358.846	- 1								-	10,110	ALL 0423	C#2.7	2.245	26,934	63,619		50,603										-			-	<u> </u>							-						
		-		-			-			15,369,829	045,684	508.024	338,278	201,240	776.603										555						5,825								-	_			<b>.</b>		-													
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	517,054	17.054	-	103,096	03.096					900,000	0.000	513,988	0,000		10.439.851							_	-	*******			37,928	41.106			10.276							-			+	<u> </u>			-													
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20 22	, <u>,</u>		5 2	8	8		5			35,24	2.24	2.06	1.42	2,98	*53	╞		. <u></u> .					+			-	81	6	<u>چ</u>									╀		-		 2	ت م	1,78	8	17	40	N 6	, ±	111		3,06	1,12	7	1.38		2	
2,002,610 220,700 203,068	41,918 3,652,959	1.918		11,013	16.727	10.654	3.632			3,040	5.684	2.091,513	8.278	6,924	2	L				Ļ				1.4.4		2,245	0.173	68,040	3,610		70.870	Ц						L			973 102	1	103,583	ŝ		9,796	50	7.145	7,195	0,149	5.17 17	100		3.695	0, <b>755</b>		20,534	6.412

Capacity - DM-1 - Minimize Sites/Maximize Military Value

12:27 4/26/95

#### 12:29 4/26/95

#### Capacity - DM-2 - Minimize Excess Capacity

Commodity Group	ANAD	CCAD	LEAD
1A Air Frames - Rotary		1,921.000	
1B Air Frames - VSTOL			

dity Group Ir Frames - Rotary	ANAD	1,921.000	LEAD	RRAD		Army 21.000	ALC-OC	ALC-OG	ALC-SA	ALC-SM ALC-W	R AMARC	Air Force	MCLB-A	MCLB-B	Marines	NAD-CH	NAD-JX NAD-NI	NSY-LB	NSY-NF	NSY-PH	NSY-PM	NSY-PS	NSW-CR	NSW-LO	NUW-KP	Nevy
ir Frames - Rotary ir Frames - VSTOL	1	1,921.000			1.92	21.000				5			1			466.412	1					1	т •	1		466,412
Frames-Tn/Tk/Bmb			1			- 11	3,285,807	543,465		2,103,97			i i			20.534		1					Ĩ		1	20.534
Frames - Crnd&Ct	E E						512.342	343,405		2,103,97	4	5,933,246											1			
Frames - Lt Cb!		1				- 11	512.342	1,447.516		1.417.16		512,342				600 000	700 000				[		ł			1 200 200
Frames - Adm/Tng			i					010.10		1.417.10		2.864.685				599,892	780.863					1				1,380.755
Tames - Other	1							82				92				040 744	73.695				ļ	i			-	73,695
ant Antrames	1	1,921,000			1 1 1 1	21,000	3,798,149	1.991 073		3,521,14	19:	9,310,365	h			249.744	871,268						t	÷		1,121.012
np - Dynamic Comp	<u>↓</u>	1,396.000				96.000	a,1 =0,14#			3,521,14	H#	2285,010,8	┝──────			1,336,582	1,725,826	i								3,082,408
np - Actt Struct		34,000				34.000	403,608	392,473	1	656,47		1,452,558				108,932	36.841	4	+		1		1		1	145,773
np - Hydraulc/Pneu		114,000				14,000	554,271	41.425		17		595,869				33,519	82,658						1			116,177
np - Instruments		35,000				35,000	589,364	191,781		412.26						82.501	27,648						1			110,149
np - Landing Gear		15,000		1		15,000	4,164	1,027,946				1,193,411				12,162	105,033				1					117,195
to - Avn Ordnance	1 +	1,000		1		1,000	1,171		1	1,24		1,033,357				9,474	27,391			1						36,865
to - Avionics/Elec		12,000			1	· • • •		418,850	1	1	1	420,858				2,688	24,457							1		27.145
np - APUs		7,000	1	3		02,000	218,295	510,905 88,987	1	2,166,54	1	2.895,741				8,811	537,199		1				282,302			828,312
np-Other		59,000	ſ	1		59,000	594,423	492,494	1	202.07	<b>~</b>	88,967				179,796							i			179,796
snaft Comp	<u> </u>	1,673,000								387.83		1.474.756				405,042	158,921									563,963
ines - Aircraft		370.000				70,000	2,365,296			3,625,3		9,155,537				842,925	1,000,148						282,302			2,125,375
gines - Ship		370.000	ł		3/		4.936,912	101,261				5,038,173			1	838,040		1	i	1			1	1		838,040
		1	1				1			1					1		103.583			1		1	i			103,583
pines - Tank	316,055		1		31	16,055		1							1					1				1		. 1
nes - Biade/Vnes	-					┉┉┧┝╸	154,957					154,957	<u> </u>			31.479				·		1	1			31.479
pines (Gas Turb)	316,055	370,000				86,055	5,091,869	101,261				5,193,130	J			869,519	103,583								T	973,102
siles - Strategic siles - Tact/MLRS	600 700	1						745,646	1	4 3		745.646	1 i i								1		22.193	1	Ī	22,193
	502.752	<u> </u>				95.752		569,207		18.10		587,312	$\vdash$	48,192	48,192								37,800		I	37,800
solles & Comp	502,752				93,000 59	95,752		1,314,853		18,10	5	1,332,958		48,192	48,192					1			59,983		1	\$9,993
phibians - Vehicle	1		ł						1	i			130,900	189.000	319,900	1 [		1				1	Ĩ		Т	
phibians - Cmponts	+								· · · · · · · · · · · · · · · · · · ·				13,900	5,000	18,900	L										
phibians	1 110 000												144,800	194,000	338,800					1			2	T		
d Cbt Veh - SliPrp	416,000		1			16,000	1															Ī	1			
d Cbt Veh - Tanks d Cbt Veh - Towed	2,480,829				2.46	80,829	1	.	1				42.700	19,000	61,700											ł
					1				1				1	116,700	116,700	1 1			l l				ł		1	
d Cbt Veh - Comp	106.000					06.000							14.100	2.000	16,100								ŀ			
d Cbt Vehicles	3,002,829			i		02,829				· ·			56,800	137,700	194,500										T	
mmo-Radar			1			10,535	1	1	1	1.5		1,550	34.000	47,100	81,100				5.825	27.037			Ī			32,862
mmo - Radio	1			2		46,167	ł			4	13	43	125,100	70.800	195,900	1				18,061		10,276	1			28.337
mmo - Wire	1					11,000			1		3	63	10,400	100	10,500	1	1					1	1			
mmo - EW	1		1			71,309		1						1						586,391		ł	1		I	586.391
mmo - Nav Aids			1	2		61,943		1		14		145		1		1				29,171		41,106	29,327			99,604
mmo - ElOp/NtVis	1			1		5.000	ł			1 1	37	87		92,300	92,300	1						51,383	281,005		1	332,389
mmo - Satelitte			-			42,000			1	1	1	1 1				1			1		1	1	i		1	
mmo - Crypto						37,000					1		L			L					1		;			
mm & Electr				3.4	84,954 3,48	184,954				1,84	18	1,888	169,500	210.300	379,800				5,825	660,660		102,765	310,333			1,079,583
tomolive/Const	+					IL							177.200	153,200	330,400		T			j						
to/Constr Equip	4.					IL							177,200	153,200	330,400								-			
ct Ven - Automotve	1		· •		l l				1	1	1		368.800	332,700	701.500				. i			1	2			
ct Veh - Componts													13.600	2.700	16,300								<u> </u>	1		
ctical Vehicles	<b>↓</b> ↓					[		[					382,400	335,400	717,800									1		
- Gind Spt Eq		ļ.	1											4,800	4,800				1			i	Ĩ			
- Small Arms	280,769		1	•		80.768	1		1	E S	ł		481.400	2,900	484,300			1	1		1	1		ŀ		1
- Munitions/Ord	9.000				i .	9,000			1		1	1 I		200	200				1			1	1	Ì		
Gnd Generators						11		1	1			· · ·	5,499	56,125	61,624			1					5		1	
-Other	20.000					40,000		119,718	1		1	119,718	1,300	5,900	7,200				1							
d Gen Purp Kems	309,768			3	20,000 6;	29,768		119,718			1	119,718	488,199	69,925	558,124		1			I				1		
a Sys - Shaps			T											6,799	6,799				10.425.450	4,000,361		11.814.076	16,998			26,256,885
a Sys - Wpns Sys	1		1		· 1	11						[ · ]	1 - 1					1	201,240	358,845	ł		1.168,261		1,141,096	2,869,442
a Sys - Ship Spt			1	;	1		1		1				1 11					ł	931 712	185,124		532.023	1	1		1,648.859
a Sys - ShipYd Sp!		1		i i	· •	11							1					ļ	508,024	1,141,977	ł	513,988				2,163,989
a Sys - Shap Dagn					I		i											1	1,351,384		1	1,082.080	1			2.433.464
a Systems							1							6,799	6,799		· · · · · ·		13,417,810	5,686,307	1		1.185.250		1,141,096	36,372,639
hwane - Tact Sys					10,000	10,000	339,596	863,253		688,1	7	2.091.046					i							<del></del> ŧ		
tware - Spt Equip	<u> </u>						455,476	425.007		592.1	31	1.472.614	1 1		1						)				1	1
itware				i	10,000 1	10,000	795,072	1,288,260	<u>j</u>	1,480,3	28	3,563,660				h	·····									
ac int - Beanings		50,000				50.000	9.530	19,945				29.475					43,183			;				<u> </u>		43,183
ec Inf - Calibratn	5.000					5.000							1				40.654				1	i	ş			40.654
ec Ini - TMDE				- 2		284,000	3.474		1			3.474				139,079	295.336	;		94,820		52,301				581.536
c interest items	5,000	50,000				39,000	13,004	19,945				32,949				139,079	379,173			94,820		52,301				665,373
er Commodity	1	1				27.000	399				817,755		1,600	4,900	6,500	241.095	365,254	<u> </u>			i	1 100,000	4,986		+	611,337
er Commodity	1					27,000	399				817,755		1,600	4,900	6,500		365,254	· · · · · · · · · · · · · · · · · · ·							+	
soc Fabric/Manutci	+		<del></del>			374.000		375,949		431.5		1.024.194	1,000	4,900	6,500		776.199			64 104	<u> </u>	517.00	4,908	÷		611,337
soc Fabric/Mito	1					74,000		375,949								248,665				54.184		517.054				1,596,102
Spt - Prod Spt	÷						210,/20	3/5,949		431,5	(P)	1,024,194	⊢			248,665	776,199			\$4,184		517,054	<u> </u>	i		1,596,102
Spt - Voyage Rpt					1				:			1	1	1		887,700	1 114 910				i	i i				2,002.610
Spt - Voyage Hpt Spt - Cust Svc	1	-				11		į	l		i	1	1			51,534	169,166		1		i			, i		220,700
	+					-							$\vdash$			4,801	198,267						s			203.068
eet Support	+	7 017 200				ا النبيد	1			1					]	944,035	1,482,343					ł				2,426,378
		4,014,000;	0	0 5.5	82,954 13.73	33,358	12,260,509	8,375,920	0:	0 0 078 3	817,755	30 552 552	1,420,499	1 160 416	2 580 915	4,621,900	0 5,832.526	0	13.423.635	6 405 071	0	14 614 287.	1,842,875		1 1 11 000	47,972,290

Svc Prop Capacity D950426A.XLS

TOTAL			15 Assoc Fabric/Mig		14 Other Commodity	4 Other Commodity			A Spec Int - Bearings	2 Source - Source	12A Software - Tact Sys		11D See Sys - ShipYd Spt 11E See Sys - Ship Dsgn		11B Sea Sys - Wpns Sys	Gind Gen Purp Items	10E GP-Other	GP - Nunitions/Ord	IOB GP - Small Arms 2	Tact	Tact Veh - Componts	Auto/Constr Equip	·	Comm & Electr	Commo - Salelitte	Commo - ElOp/NIVis	Commo - EW	Commo - Radio		-	Grid Cbt Veh - Towed		$\left  \right $		H	Missilies - Straliegic Missilies - Tact/MLRS	╀			Alroraft Comp Enomes - Aircraft	Comp - Other	Comp - Avionics/Elec	Comp - Landing Gear Comp - Avn Ordnance	Comp - Instruments	Comp - Acit Struct Comp - Hydraulc/Pheu	Comp - Dynamic Comp	Aircraft Airframes			
3.781,446 4,014,000 0	_					5,000 50,000		5,000	50,000	-						309,768	20.000	9,000	280.768			17,000	17.000							106.000	42,000	416,000			88,794	88.794	316,055 370,000	316.055		1,673,000	59,000	12.000	1,000	35,000	34,000 114,000	1,396,000	1,921,000			
0 5,180,000 12,975,446	-					164,000 22	Ł		d ond of	Τ	10.000 1		-			29 000'02E			28					- I	242,000 24			-4		5				İ	640,000 72		8	3		340,000 2,06	5	390,000 40		- са		1.39	1,92			
-			874.000 146,824	Т		17,913	Γ		50.000 17.878	Т	10.000 382.6					629,768	000	9.000	0.768			17.000	7.000	7,000	242,000	5.000	591,000	1.036.000	110,000	106,000	42,000	416,000			728,794	8.794	686.055 2,803,609			2,063,000 343,630	Γ	402,000 108,920	15,000		34,000 80,556		1,000 2,961,802		#IC.200	
6,960,751 6,609,155			24 78,765			13 5,668			1,001,044 78 5,668							140,348	140,848																		1,005,367		120,484	8	1	2,754,108	33.920 212.076	505,414	574,019		1,298,856		02 1,452,269		812,883	
5,206,551 4,86			158,807 44		-	482,084	482.084				16.673 24					1,905 7		1,905		-1			- 	1 1	. 3	12		2 23	5	-					67,501	67,581	3,068,142			L	109.530		4,897		57		986,077 1,58	108		
4,865,375 8,128,584			441,518 305,728	11.516 305.726	404	160 ···			247,923 2,014,149		247.923 1.044,964					72,501	106.21							1 214 006 1 612		193,704 124 128,374 74			506.377 1.324						15,464	15,464				1,303,283 2,713,717	329,375	1,934,555	1,064 714	731,783 302,361	1,510 145,648	- T	585,868 3,077,916		1.066.595 1.490.824	
817,755			đ		817.755	335 2.10						-{-																- 0																						
32,590,171			1,131,430	1.131.438	818.224	505,665	482,119		4,189,579	1,729,933	2.459,946			- 1		Π	140,848							Т	37,967	193,827		208,461	Τ						Π	860,102 228.310	6,012,235	69,830		7,349,713	154,256 805,343	2,548,889	579,979 123,328	1,041,347	1,444,504 652,086		10,063,732	108	602.514 3,370,302	
1,216,400 1,037				1,000												284,100 15			282.800 2	11	13,600 332 2					8		125,100 70						130,900 189		14														
.000 2,253,400	<u> </u>			0.61	4 900 6,500							5,400 5,400		•••		11		200				11				96.500 96.500					19,000 61,700 98,700 88,700			189,000 319,900																
3,627,106	1	887,700	49,422	T	T	Γ	92,075																	T			,										108,660	31,479	776'066	748,096	128,877. 405.042	8.811	9.474	12.162	27,617	106,932	1,333,772	10210	599,892	
1,831,301 1,4 5,240,497 4,81						t i						-																									428,006 10			389,772 54				8.302			1,674,492 1,09		660.918 74	
1,412,295 1,817,066	98.267	4.910	11.001	1001	i5.254	18,264	1.14	40,654	ARC -	· ·																			_				-				103,583		103,583	556,273	8.921	1,572	7,391 3,627	9,390	0,874 7,648	6,841	- 200	73.695 871 268	5,430	
0 12,660,508									-		- L.	. 1	493,600										i						7.340																					
533,199 6,39			54,184	51 IR		94,820	94,820					4 737.675 6.27			4,000,361 6,12	11							11 0301000				596,391	18,061	12,897			_														_				
5,533,199 6,390,487 13,240,082			517,054	517 05		52,301	52,30		-			5.763 12.567 M	86.020 513,988	3,055 532,02	6,122,497 10,439,851	T T							501,301 M21,411			79.032 41.106		10,276													. <u> </u>	•								
2 1.476.244					4.988								J_ 00		1 16,998	11							/26,691			6 29,327									C000, 600	22.193				382,302		282,302								
0				-	-						,	5			5								-							-	<u> </u>																			
4,136,100 548,224 53,533,385	215. <b>66</b>	3.650.6	1,679,35	2.001	746.2	532,14	465.02	40,85	36			17'CLCT	1,423,219	1.607.07	200,915,90 548,224 2,434,93								10,000,0			178,630	586,30	28,337	20.23				-		50,10	22,1 <b>9</b> 0	921,3	31,47	103.58	1,976,44	128.877 700.064	557,74	72,58	119.86	121,77	145,77	40000	11:12 13:13 13:13 13:13 13:13 13:13 13:13 14:141	2.006.24	
4,136,100 101,362,410	215	3,650	3,84		1687	1,280	34 1.115	45 J		1.729.1	2,400 5			1.607.0	29.921	1,144,1		=		132	163							1.400.0	719.0	Ĩ	2,542,1	416,0						316.0	103.5	11	77 290,1 1,564,4	1 3.508.6	667.5	1,196,2	1,600.2	1.541.7			5.376.5	

Capacity - Service Proposals

12:31 4/26/95

#### Workload - DM-1 - Minimize Sites/Maximize Military Value

12:34 4/26/95

.

Commodity Group	ANAD	CCAD	LEAD	RRAD	TOAD	Army	ALC-DC	ALC-OG	ALC-SA	ALC-SM	ALC-WP	AMADO	Air Force	MCLB-A	MCLB-B	Marines	NAD OV				-							
1A Air Frames - Rotary		.871.000							n.v un		ALCONA		AR FORCE	MULD-A	HCLD-D	WEITIGS	NAD-CH 196.442	NAD-JX NAD	-111 151-	LB NS	-NF NST-PH	NSY-PH	NSY-PS	NSW-CR	NSW-LU	NUW-KP	Nevy 196.442	196.442
B Air Frames - VSTOL			1	1					1			1					19,112	:								i 1	19.112	19.112
C1 Air Frames-Tn/Tk/Bmb		1					2.844.606	543.465		441.201	1,348,994		5.178,266													. 1	11	5,178,266
C2 Air Frames - Cmd&Cti C3 Air Frames - Lt Cbt	1		1	1	1		512.342						512,342	:					1							i		512.342
IC4 AirFrames Adm/Ting			i				02	690,933		906.583	1,267,169	1	2.864.685			1	364,560	780.	863		1					· 1	1.145.423	4.010,108
D Air Frames - Other	1			1						1	1	1	*4	i i		- 1	249,744	829.									1.070.000	92
1 Aircraft Airtrames	1	,871,000	1			1,871,000	3,357,040	1,234,396		1,347,784	2,616,163	+	8,555,385				\$29,858	( 1,610,			-+	· · · · ·				<del>_</del>	1,079,600	1.079.600
2A Comp - Dynamic Comp	1	861,000	1			861,000					1						90,882		550			<u> </u>				t	122,432	983.432
B Comp - Actt Struct		32.000				32,000	352,954			156,963	476.571		1,227,798			1	39,519		658	l						i 1	116,177	1,375,975
2C Comp - Hydraulc/Pneu 2D Comp - Instruments	] .	114,000 18,000				114.000	181,160			373,111			554,271				82,501									, 1	82,501	750.772
2E Comp-Landing Gear		18,000				18,000		568.278		885,643 4,164	-520		885,123					105,	033							i 1	105,033	1,008,156
F Comp - Avn Ordinance	}	1,000				1,000	1 1	104,219		4,104	904 607		573.346 104.826				1 1									, I		573,346
G Comp - Avionics/Elec							1			278.000	2,166,541	1	2.444,541	1				24. 482,		i		1				, . I	24.457 482.187	130,283
H Comp-APUs	1							28,836					28,836				179,796				-					. 1	179,796	2,926,728
Comp - Other	[	22.000		1		22,000	224,398	180,260			279.962		684.620	11			315,681	138.	914	}						i 1	454,505	1,161,215
2 Aircraft Comp	1	,048,000				1,048,000		1,122,903		1,697,881	2,924,065		6,503,361	1	I		708,379	858,	799	ŗ							1,567,178	9,118,530
3A Engines - Arcraft 3B Engines - Ship	1						5,036,015				1		5,036,015				838.040		1			:					838.040	5,874,055
BC Engines-Tank	207,000			1		207,000							1		1			98.	390								98,390	98,390
D Engines - Blade/Vnes	1					1	105,686						105.686															207,000
3 Engines (Gas Turb)	207,000			1		207,000	5,141,701						5,141,701				838.040		390			<u> </u>				+	936,430	105,696
IA Missiles - Strategic								731,093					731,093	<u> </u>											_	<del>_</del>		731,003
B Missiles - Tact/MLRS	502.752					502,752		320,915		ļ			320,915		48,192	48,192		[								, 1		B71.859
4 Missiles & Comp	502,752					502,752		1,052,008					1,052,008		48,192	48,192												1,802,952
5A Amphibiens - Vehicle 58 Amphibiens - Cmponts								ĺ		1.	1	1		114,300	140,800	255.100				1								255,100
5 Amphibians							}							12.100	3,800	15,900	<b>├</b> ────┤											15,900
5A Grid Cot Veh - SifPrp	416,000		· · · · · ·			416,000	<u>├</u> †							120,400	144,500	2/1,000	<b> </b>		_					! 		ł		271,000
5B Gand Cot Veh - Taan ks	2.254.100			2		2,254,100		1	i			1	[									L L				, I		416,000
C Gind Cot Veh - Towed	1														116,700	116,700										i	1	116,700
D Gind Clot Veh - Comp	106,000					106,000	L				1			12.300	1,800	14,100				.						. 1		120,100
6 Gind Cbt Vehicles 7A Commo - Radar	2,776,100					2,776,100								12,300	118,500	130,800				1								2,906,900
78 Commo - Radio			l l		839,500	839,500				598.670 206,667	1		598,670		.		1 (		10,0	000						í	10,000	606,670
7C Commo - Wire	1 :			i i	118,000					118,283	-		206,667 118,329	9,100	100	9,200										i - 1		1,046.167
7D Commo-EW		[			771,309						~~	1	110,32	•	100	•24										i 1		245,529
7E Commo - Nav Aids	· ·									261,943			261,943	t t									36,034			(	36.034	771,300 297,977
7F Commo ElOp/NtVis										109,178			109,178	1	76,200	76,200							187.928			i 1	187,928	373.306
7G Commo - Satellite	· ·			ł						32,271			32,271		· 1	ł	1 1		:	370					i l	4 <b>I</b>	370	32.641
7H Commo - Crypic 7 Comm & Electr	<del> </del>				168.000		<b> </b>							L														168.000
8 Automotive/Const					1,090,000	1,090,009				1,327,012	46		1,327,058	9,100	76,300	85,400 281,000			10,	370			223,962				234,332	3,543,599
8 Auto/Constr Equip	1		1											171,700	109.300	281,000	h					<u> </u>	·········	<u> </u>		·		281.000
9A Tact Veh - Automotve														322.000	297,000	619,000	h									ł	{}	281,000
9B Tact Veh - Componts				1										11.900	2.400	14,300				1		! !				( 1		14.300
9 Tectical Vehicles	L													333,900	299,400	633,300												633,300
10A GP-GmdSplEq 10B GP-SmallAms						•					1	1									-	1						0
10C GP - Munitions/Ord	1.620			1		1,620	1		Ì	Ì	· 1	1	1	481,400	1	481,400									i l	i I		481,400
10D GP - Grid Generators						1.029				61,624			61,624		1	1			- 1	1						( I	.	1,620
10E GP -Other								119,718					119,718	1.300		1,300		1	1	i.						1		61,624 121,018
10 Gind Gen Purp items	1,620					1,620		119,718	1	\$1,624			181,342	482,700		482,700						<u></u>				+		645,562
1A Sea Sys - Ships	1			1						i					6,800	6,800			3,314,	187 12,77	,603		6.148,736			<del>_</del>	22,239,526	22,246,326
1B See Sys - Wons Sys 1C See Sys - Ship Spt	1			-							·	1							358.		,064				2.426,838		2,790,768	2,790,768
11D Sea Sys - Ship Spt 11D Sea Sys - Ship Yd Spt				1			i				1	1		· .							.278		590.000			1 1	1,428,278	1,428,278
11E See Sys - Ship Dagn							1				1	- 1		) :	1	1	1		1,069.		.024	1	72,477			1 . 1	1,650,002	1.650.002
11 See Systems	1			÷			i							<u>├</u> ───	6,800	6,800	┝────┿		4 745	1.04			1,200.000		0.000 000	<u> </u>	2,245,684	2.245.684
2A Software - Tact Sys	1		i		8.000	8.000	339,596	652,524		210,729	888.197		2.091.046		000,0		+		4,/42,		,e/.d	ii	8,011,213		2,425,838	<u></u>	30,354,258	2,099,046
2B Software - Sot Equip							453.441	241,351		183,656	592.131		1.470.579	· ·			1		-	ŀ								1,470,579
12 Software				1	8,000		793,037	803,875		394,385	1,480,328		3,561,625							. 1					I	<del>+</del>		3,569,62
3A Spec Int - Bearings	1	34,000				34,000												53.	183								53,183	87.183
3B Spec Int - Calibrath 3C Spec Int - TMDE							I			i	i i		1						000	1						1	40,000	
13 Spec interest items	+	34,000			284.000				<u> </u>								139.079	286.		032			103.096				536.727	820.727
4 Other Commodity	+		· · · · ·				<u>├</u>			399		108,932	109.331	<b> </b>			139,079	379,		032		·	103,096				629,910	947,910
14 Other Commodity	1						<u> </u>			399		108,932		<u> </u>	900	900	241.095 241,095	308.									549.357	659.586
5 Assoc Fabric/Manufct				u	512.000	512.000	216.720	75,949	••••••••••••••	354,279	314,861		961,809				241,095	<b>306</b> 776				i	480,055			┝────┤	548,357 1.504,919	659,584
15 Assoc Fabric/Mig				1	\$12,000		216,720				314,861	+	961,809	<u> </u>			246,005	776,					480,055			───┤	1,504,919	2,978,728
6A Fit Spl - Prod Spl			1	i													811,255	1.013.							·		1,824.622	1.824.622
6E Fit So! - Voyage Rpr										1							51,534	169.				-		1	i		220,700	220.700
	1		1	i						i							3.299	175.									178,668	178.668
6C Fit Spt - Cust Svc																												
16 Fleet Support	3,487,472 2	262 000	0	_			10,267,010						27,393,620	1,136,100			866,088 3,871,204	1,357,	974 4,760,9				8.818.326				2,223,990	2,223.990

DM-1 Widd D950426A.XLS

#### Workload - DM-2 - Minimize Excess Capacity

Commodity Group	ANAD	CCAD	LEAD	RRAD	TOAD	Army	410.00	41.0.00	410.04	ALC-SM															
1A Air Frames - Rotary		1,871,000		nnau	1000	1.871.000	ALCOU	ALC-OG	ALC-SA	ALC-SM	ALC-WR	AMARC	Air Force	MCLB-A	MCLB-B	Marines	NAD-CH	NAD-JX NAD-NI NS	SY-LB NSY-NF	NSY-PH	NSY-PM NSY-	PS NSW-CR	NSW-LO MUW-KP	Navy	TOTAL
1B Air Frames - VSTOL		1.07 1.000				1.8/1.000		1				1	!'		1		196,442					1		196.442	2.067.442
1C1 Air Frames-Tri/Tk/Bmb	i i				1					1	:	1	P				19,112	1					1 1	19,112	19,112
1C2 Air Frames - Cmd&Ct!	1						3.285,807	543,465			1.348.994		5.178,266				1 1				1	- i - 1	1 1	1	5,178,266
1C3 Air Frames - Lt Cot				1			512,342				1	I	512.342						1					i 11	512,342
1C4 AirFrames - Adm/Tro	1			-	I			1.447.516			1.417.169		2.864.685				364,560	780,863	1			1		1,145.423	4.010,108
				1	1	- 1		92	1				92			1						. /		1.1-0.1-2.0	4,010,108
1D Air Frames - Other				1						1						1	249.744	829,856							92
1 Aircraft Airframes		1,871,000	)	1		1,871,000	3,798,149	1,991,073			2,766,163		8,555,385		+		\$29,858	1,610,719						1,079.600	1.079.600
2A Comp - Dynamic Comp		861,000		i		861,000								<u> </u>	-+		90,882		<del></del>	<u> </u>				2,440,577	12,866,962
2B Comp - Actt Struct	1	32.000		1		32,000	333,754	392,473	1	1	501,571	1	1,227,798			1		31,550	1		1	- i /	1 1	122.432	983,432
2C Comp - Hydraulc/Pneu		114,000				114.000			1		301,371						33,519	82.658						116,177	1,375,975
2D Comp - Instruments		18,000		-		18,000		I	1			1	554,271		1	I	82.501							82.501	750,772
2E Comp - Landing Gear					f f			560 077	1		295.759	1	885.123					105,033						105,033	1,008,156
2F Comp - Avn Ordnance		1,000		1			4,164	568,277			904	1	573.345		1			1				1		i 11	573.345
2G Comp - Avionics/Elec		1,000			1	1,000		104,219	1		607		104.826		1	1		24.457			;			24.457	130,283
					1			1	1		2.166.541	1	2,166,541					537,199				222.908		760,187	
2H Comp - APUs	1							28.836					28.836			1	179,796								2,926,726
21 Comp - Other		22.000	1	1		22.000	224,398	180,260	1	1	279.962	1	684,620		1	1	315,681	138,914				1 )		179,796	208,632
2 Aircraft Comp		1,948,000				1,048,000	1,705,951	1,274,065			3,245,344		6,225,360		+									454.595	1,161,215
3A Engines - Aircraft			1				4,936,912					+					702,379	919,811				222,985		1,845,178	9,118,534
38 Engines Ship			1	-		1			1		1	1	5,036,015		I		838.040					1		838,040	5,874.055
3C Engines - Tank	207,000		1			207,000	1 1				Í	1			I			98,390			1			98,390	98,390
3D Engines - Blade/Vnes	1		1	1	I	207,000	1 105 000	ŀ			i i	1	11	1				:							207.000
3 Engines (Ges Turb)	207,000						105.686				!		105,686	L.							1.000	1		i H	105.686
	207,000					207,000	5,042,598						5,141,701				838,040	98,390						936,430	6,285,131
4A Missiles - Strategic		[	1	í		1	1 1	731,093		1			731.093	1			T					++		I	
48 Missiles - Tact/MLRS	502.752					502.752		320.915		90 F		1	320.915		48.192	48,192						1		, []	731,093
4 Missiles & Comp	502,752					502,752	T	1,052,008					1,052,008		48,192	48,192	<u> </u>	· · · · · · · · · · · · · · · · · · ·					i	l	871.856
5A Amphibians - Vehicle			i				<b></b>							114,300										,I	1,602,952
5B Amphibians - Cmponts	_			1							1	1			140.800	255,100			i i			1			255,100
5 Amphibians							F+					+	!	12.100	3,800	15.900	L								15.900
6A Gind Cot Veh - SIPIP	416.000					416.000	<b>├</b>						!!	126,400	144,600	271,000									271,000
68 Gind Cbt Veh - Tanks	2,254,100		1			2,254,100		1			1	1		1 I	T	1							1	I	416,000
6C Gind Cibt Veh - Towed	2,2-4,100		1	i		2,254,100	1 1		1		1					1				. 1		1		i 11	2,254,100
6D Grid Cot Veh - Comp	106.000				1		1 1	[						1	116,700	116,700					1.			i II	116,700
						106.000								12.300	1.800	14,100	L (								120,100
6 Gind Cbt Vehicles	2,776,100					2,776,100			·					12,300	118,900	130,800								/dl	
7A Commo - Radar				1	510,535	510,535								29,700	41,400	71,100			_	07.007		_			2,906,900
7B Commo - Radeo	ł		1		1,046,167	1,046,167		1												27,037				27,037	608,672
7C Commo - Wire			1	1	236,329	236,329		1					I#	9,200	- 1			i 1						i 11	1,046,167
7D Commo-EW				1	771,309	771,309		1				1		9.200	I	9,200								i 11	245.529
7E Commo - Nav Aids			1	1	261,943	261,943					1		· · []		I	II								i H	771,309
7F Commo - ElOp/NtVis		1	1								-				I		l í				36,0	.34		36.034	297.977
7G Commo - Satellite								1	I						92,300	92,300	[					281,006	1	281,008	373.306
7H Commo - Crypto			1	1	32,641	32.641		1	1					1. 1			1								32.641
	+				168.000	168,000			1				]]		1	11								. H	168,000
7 Comm & Electr					3,026,924	3,026,924	i							38,900	133,700	172.600				27,037	347	34 202,005		344,077	
B Automotive/Const			:	:										171.700	109,300	281,000	·			21,007				344,077	3,543,601
8 Auto/Constr Equip								1						171,700	109,300	281,000						<u> </u>	ل	┍╧╍╾╾╾┥┢	281,000
A Tact Veh - Automotve			1											322.000	297.000	619,000	<u> </u>		<del>i</del>					<b> </b>	2#1,000
B Tact Veh - Componts			1	-	I				1		1		11	11,900	2,400	14,300					1	1		i 11	619,000
9 Tactical Vehicles													)								1				14,300
10A GP - Grnd Spt Eq							<u> </u>						I	333,900	299,400	633,300					1				633,300
10B GP - Small Arms		1			1	I		1						1			1					1		1	0
10C GP - Munitions/Ord	1,619		1		1		1			l.		· 1	12	481,400	1	481,400	Ì				-	1		· 11	481,400
10D GP - Grid Generators	1,019		1			1,619							11	1 !	- 1							1		, II	1,619
IOE GP -Other			i i		1	I		1	1		i i		I/	5,499	56.125	61,624		-				i 1		, II	61,624
	+							119,718			1		119,718	1,300		1.300								, <b>1</b> 1	121,018
10 Gind Gen Purp Hems	1,619			i		1,619		119,718			1		119,718	488,199	56,125	544,324	1				<del></del>			łŀ	
11A Sea Sys - Ships		1			Т		1	T		-					6,799	6.799			10 425 420	<u> </u>		<del>76</del>			445,681
118 Sea Sys - Wons Sys		1		1	I		I 1	1	1							5.700			10.425.450	250 240	11,814,0			22,239,526	22,246,325
11C Sea Sys - Ship Spt			. [						1	1		1					1		122,565			1,168,261	1,141,096	2,790,767	2,790.767
11D Sea Sys - ShipYd Spt				1				1		1			1)		1	II	ł		931,712		496,5	65		1,428,277	1.428,277
11E Sea Sys - Ship Degn	1		1	1		1	1 1	1		1	1	1		1	1			1	506,024	1.141.977	1	t l		1,650,001	1,650.001
11 Ses Systems	1		i		+								/	F					1.351.384		894,2	99		2,245,683	2,245,683
12A Software - Tact Sys						0.000	220 505	862.055			· · · ·		/		6,799	6,799			13,339,135	1,500,822	13,204,8	40 1,768,261	1,141,005	30,354,254	30,361,053
12B Software - Spt Equip	1		1		8.000	8,000	339.596	863,253	1		888.197		2.091.046				1		1 1			1			2.099.046
12 Software							453.441	425,007		1	592.131		1.470.579					-					÷ 1	. 11	1.470.579
	+				8,000	8,000	793,037	1,288,260			1,480,328		3,561,625											{l}	
13A Spec Int - Bearings		44,000	1	-		44.000	1	1				1			+			43,183				++		l	3,569,625
138 Spec Int - Calibrath	1	1	i	i					1	i			11	1	I						5		· · · · · · · · · · · · · · · · · · ·	43,183	87.183
I3C Spec Int TMDE					284.000	284.000					í.			1			100 000	40,000			:		· · · · · · · · · · · · · · · · · · ·	40.000	40,000
13 Spec Interest Items	1	44,000			284,000									H			139,079	295,336		56.858	45.4			536.7 <b>28</b>	820,728
14 Other Commodity	1						399					100 000		h			139,079	378,519		56,858	45,4	55	1	619,911	\$47,911
14 Other Commodity	1		· · · ·		+							108.932	109.331	L	900	900	241.095	308.262						549,357	659.588
15 Assoc Fabric/Manufct	+						399					108,932	109,331	L	900	900	241,095	308,262						549,357	659,584
15 Assoc Fabric/Mig	+		·		512,000			375.949			369.140		961,809				248.665	776,199		31,451	448,6	04		1.504.919	2,978,728
				1	512,000	512,000	216,720	375,949			369,140		961,809				248,665	776,199		31,451	448.6				
		T		1					-								811.255	1.013.367				<u> </u>		1,504,919	2,978,72
IGA Fit Spt - Prod Spt				i i										1			51,534							1.824,622	1.824.622
6E Fit Spi - Voyage Rpr		1																							1 220 200
6E Fit Spi - Voyage Rpr 6C Fit Spi - Cust Svc				1	1	1			- 1			I		1				169,166		1		; ł	. 1	220,700	220,700
6E Fit Spi - Voyage Rpr																	3,299	175,369						220,700 178,668	178,668
6E Fit Spt - Voyage Rpr 6C Fit Spt - Cust Svc	3,487,471	2.963.000	- 0		3,830,924	10 281 200	11,556,854						25.726,937	1,171.399					0 13,339,135			33 1,672,255			

DM-2 Wild D950426A.XLS

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12:35 4/26/95

Workload - Service Proposals

2,625,675	5/0158972						1			115'012'1	115'115	203'344	1}		1		1	1				100 0.01				000 281 8	000 000 0	horigine teel at
899'8Z i	899 8/1					1				110,813	558'2		1			1								┼─────	1		- <del>i</del>	LIGC HI Shi - Cust Svc
566.700	00/ <b>392</b>	1		1						000.96	002'021		[]										11				1	Take Person - 192 H 301
206.871.2	106.811.5									10/176	656 664	203.244	11	1		11				i.		1						1q2 bor9 - 1q2 113 A31
192"900"E	299 285'1	1		_	121'947		IST'LC			005'561	196'297	42,400	11	1		509'195	1	198'652	6/2'S/E	OLS YEL	696'99	154,850	000'715	000 716	······			15 Assoc Fabric/Mig
3,006,261	257 2251				476.137		124.16			009'96*	1996'2'89	001'51				608.196	+		6/2'9/8	028.461	61-6.99	154,850		215.000				15 Assoc Fabric/Manufc
MIS'659	LSE WS	1				;				206,262	091'961	956'901	006	006	+	100 601	256,901	100 0.00	565		1	03070.		1000 013		···	÷	
995'659	296'8 <b>9</b> 5	1								306'565	011.961	556 101	006	006		106.331	108.932		660								<u> </u>	14 Other Commodity
2965 161	281,303	1			48'342		660'55			162,468	064'18	007,18	11			\$96'627	1	1		326'609	818.4	12'535	000'11	43'000		34,000		14 Other Commodity
669 128	FEL'SEC				48'542		660.88			020'96	067.78	00/ 19	1	-		596'60#	+			SE6'60#		00	000 57	43,000		000 %		13 Spec Interest Items
000'0+	000'00			1		1		1.1		000'0+	002.20					11.200	1			300 009		° I	000 57	000 51				13C Specifit - TMDE
90°09	877 92								1	56.448	1				1	50.020	1		1	i	818.4	16,202					i i	138 Special - Calibrato
579'899'E		+			1				<u>+</u>	1	1	1	1			529 195 2	+		#7/'017	890'8/L			000 75			34,000		13A Specifit - Beamings
615 01 VI				1	÷				÷				1	+	+	6/5'0/*1	+	787,558	CALL USE			8/6'995	000,8	000'8				12 Software
5'068'04R				1	1	1					1	1	11	1		9#0'160'Z		261,688	510.729	188,531	196,145	541 200	11	1	1			12B Software SpiEquip
100'000'12	LOS NOT /Z	WEET WAS		151'226	1/5'075'01	196'550'5	\$20'09/'7	8'936'688					000'9	000'S		1 200 100 5	+	701 998	062 016	821 91	925 254	322,418	000.8	000.8				12A Software - Tact Sys
5'306'255	5 308 225			1	1.052.624	_		1,234 000		1			1	- mail 1			+					÷	<b>    −−−−</b>					ametry see Systems
1 546,405	509 9971				259 527	020'98	181 328	009 251		1			11				1	1		1.			!					UDSO DIUS - SAS 1995 311
205'951'1	205'959'1				690,884	E90'6	257 201	E29'198					11			11		1	-									11D See Systems The Pyders
5341220	055 196 2	122.345		356,636			129,196	767 LEL				1	11			11				1							i	11C See Sys - Ship Sol
20.538.822	208.522.02			515'5	100.000	066,876.5										11	ł	1			1			1				SÁS SUCAA - SÁS 1995 BLL
200'599	CO8 643 0C			3133	108 708 8	060 820 0	10 222 2		· · · · · · · · · · · · · · · · · · ·			+	000'5	000'9		┥╘╾╼╌	+						I					solus - sks ses all
810/121	<b></b>				÷	~	÷		+	<u> </u>	+			5,500	348,200	296,281	+		123.18	1.620	817,211	÷	232,000			_	Z35'000	ameli quiri neo brio 01
BLO 121 BZS 19	l I			1				i	1	{	1	1	006.1	1	006.1	817.011	1	1 .	1		817.611							10E GP-Other
		1			-			1		I i	1		11	1		\$29°L9	1	-	429°19	1	1					1		rotenene.bnb90 (001
0231			:										H.	1		029. r	1			1,620	1					1		10C CP-Munitors/Ord
009'181/		1	:										246'400	2.500	546,900	11	1		1	1	1	÷ 1	000 ZEZ ·			-	535.000	2011 Smith # Sime - 95 801
<u> </u>	<b></b>	i						1	+	<u> </u>			<u>الــــــــــــــــــــــــــــــــــــ</u>	· ·	1				1	1	1.1	4 .					1.1	p∃ tq2 bm0 - q0 A01
633 360													633,300	296,400	333'800												1	9 Tactical Vehicles
006.11		1		i			1	1	1	!			14'300	2,400	006'11					i	i							96 Tect Veh - Componts
000'619								1	1	1	!		000/619	261,000	355,000								11					evtomotuA - nev tost A6
581 990												-i-	394,000	006,901	154,700								000'/1	1		1	000'21	8 Auto/Constr Equip
581 000	L										-		564.000	000,801	00/ 151				1		-		000'21	T			000 21	12no-04vitomotuA 3
815'199'E	695'800			£349'90L	\$19'56	569'LOL	375,278	OPC'L	:				358'000	000,181	000,841	1'033'548		045.1	628'LCO'L				000,118,1	000'111'L	1			7 Comm & Electr
000.631	1						!	-			1		11	1			1		1				000.391	000,891	1			TH Commo - Crypto
1/2-26	1			1				1		1						32,271	1	1	32,271		1		[]			1		entiletes - ommoo 57
00 <u>7</u> '92C	225.081			008.701	908'/7	917.46				1	1		16.200	002,97		821.901		63	SI1 601	-			11		i	1		SIAINOOLE - COMMO - ELODVALAIS
<b>562,250</b>	100.521		1	843	38,246	626'99	EE6'91		1	[			11			61/.191		501	119 H9				000.8	000'8		1		TE Commo - Nav Alds
BCE 112	9/E. <b>ONE</b>		1				340,376	i					11			11				1			000'1/2	000'128	l	1		NJ COMMO-EM
542:558	1		•		1	i i	1			1	1	Ì	8,200	001	001.6	02E,811	1	91	118,283			1	000.811	000,811	ł			TC Commo - Wire
167,360,1	1110'02				199'6		689 OL				t	1	172,500	63,300	109,200	781,771		16	951'111				000 299	000'299				7B Commo - Radio
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SHE'ELS	1/28'89	1		1	1		i	1		52,253	615.35	272,8	11	1	1	2/6.26	1	205		HO1'-	106'/91		0001			000.1		2F Comp - Avn Ordnance
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28     22       20     22       22     22       24     22       25     23       26     24       28     24       28     24       28     24       29     24       20     24       28     24       29     24       20     23,6       20     23,6       20     23,6       20     23,6       20     24       28     3,117,5       29     20       20     20       21     24       22     24       23     24       24     24       25     25       26     20       27     24       28     25       29     20,00       20     20,00       20     20,00       20     20,00       20     20,00	23,618	40,000 126,000 41,000 17,000 14,000 8,000 69,000 773,000	1,572,606	274,000	774,000	884,751 712,396 1,467 218,295 816,914 4,912,111 529,321	41,425 191,781 1,027,948 418,850 811,619 88,967 1,103,126 101,261	5         3.672           1         24,230           6         15,085           0         9           141,768         7           558,624         442,575	2 815,232 0 541,515 5 8 869,605 4 5	2 223 5 503,352 1,517 1,026	3 2 7 8			364,263 32,664 175,634	320,983	124,488 3 243,048	3	+	 		<u>†</u>				2,103,751 2,870,281 2,259,842 2,617,472
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2D     22       2E     25       2A     24       2A     24       2A     24       2A     24       2B     24       3A     348       3C     923,6       3D     348       3B     107,2       3A     3,117,5       3C     20       A     3,117,5       C     20       A     20       F     3,117,5       C     20       A     20       F     3,117,5       C     20       D     20       A     00       B     00       00     329,8       000     9,00       000     20,00       10     10	07.206	41,000 17,000 1,000 14,000 8,000 69,000 773,000	1,572,606	274,000	774,000	712,396 1,467 218,295 816,914 4,912,111 529,321	5 191,781 1,027,946 418,850 611,619 88,967 1,103,126 101,261	1 24,230 6 15,085 0 141,768 7 558,624 6 442,575	0 541,515 5 8 869,605 4 5	5 503,352 1,517 1,026	2 7 6				29 137			·			+		<u> </u>		2,259,842
XE         XE           ZF         XA           ZH         XA           ZH         XA           ZH         XA           XB         XA           XB         XA           XB         XA           XB         XA           XB         XA           XB         XA           XB         XA           XB         107.2           XA         XA           XB         3,117.5           XC         XA           XB         3,117.5           XC         XA           XB         3,117.5           XC         XA           XB         XA           XA         XA           XB         XA           XB         XA           XA         XA           XB         XA           XA         XA           XA         XA           XA         XA           XA         XA           XA         XA           XA         XA           XA         XA           XA         XA <td< td=""><td>07.206</td><td>17,000 1,000 14,000 8,000 69,000 773,000</td><td>1,446,797</td><td></td><td>774,000</td><td>1,467 218,295 816,914 4,912,111 529,321</td><td>1,027,946 418,850 811,619 88,987 1,103,126 101,261</td><td>6         15,085           0        </td><td>5 8 869,605 4 5</td><td>1,517</td><td>6</td><td>++</td><td></td><td>65 328</td><td></td><td>103,700</td><td></td><td>r 1</td><td>, 1</td><td>· · ·</td><td></td><td>1</td><td></td><td></td><td>2,617,472</td></td<>	07.206	17,000 1,000 14,000 8,000 69,000 773,000	1,446,797		774,000	1,467 218,295 816,914 4,912,111 529,321	1,027,946 418,850 811,619 88,987 1,103,126 101,261	6         15,085           0	5 8 869,605 4 5	1,517	6	++		65 328		103,700		r 1	, 1	· · ·		1			2,617,472
2F         225           224         224           28         244           28         244           28         244           28         244           28         244           28         244           28         244           28         244           28         2923,6           2923,6         2923,6           20         244           28         3,117,5           20         20           20         20           20         20           21         24           22         25           20         20           21         220,00           220,00         20,00           220,00         20,00           23         20,00	07.206	1,000 14,000 8,000 69,000 773,000	1,446,797		774,000	1,467 2 218,295 816,914 4,912,111 529,321	418,850 811,619 88,987 1,103,126 101,261	0 9 141,768 7 558,624 8 442,575	8 869,605 4 5	1,028	6	L			8,302	2 529,568	stt-	,	+	+	· / `	1	<u> </u>	1	Z,011,91
2G         22           2A         24           2A         24           2A         24           2A         24           2A         24           2A         24           2A         24           2A         24           2A         24           2A         24           2A         25           2B         107.2           2A         3.117.5           C         20           C         20           F         3.117.5           C         20           F         3.117.5           C         20           F         3.117.5           G         3.117.5           G         3.117.5           G         3.117.5           G         3.117.5           G         3.117.5           G         3.117.5           G         3.117.5           G         3.117.5           G         3.117.5           G         3.117.5           G         3.117.5           G         3.117.5           G	07.206	14,000 8,000 69,000 773,000	1,446,797		774,000	218,295 816,914 4,912,111 529,321	811,619 88,967 1,103,126 101,261	9 141,768 7 558,624 8 442,575	4 5			4 F		39,318		63,232	2	,	+	· · · · · · · · · · · · · · · · · · ·	· /'	+			1,199,817
2H     23       3A     3A       3B     923,6       3D     34       3A     923,6       3D     34       3A     923,6       3D     34       3B     107.2       3A     34       3B     3,117.5       C     0       C     0       F     0       G     0       F     0       G     0       OB     329,8       OC     9,00       OC     20,00       1A     11B       1C     11D	07.206	8,000	1,446,797	380,000		816,914 4,912,111 529,321	88,987 1,103,128 101,261	7 558,624 8 442,575	4 5	5 2,152,671	·• •		l	10,311	79,091	27,664		,	+	·+	·,	1			813,409
2	07.206	69,000	1,446,797	380,000	129,000	4,912,111 529,321	1,103,128 101,261	6 442,575	5	1 .	<b>ل</b> ــــــــــــــــــــــــــــــــــــ	<b>+</b>	,l	28,072				,	+	1+	1	426,98		<del></del>	6,476,799
BB         923,6           NC         923,6           ND         107.2           NA         107.2           NB         107.2           NA         107.2           NB         3,117.5           NC         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         100.2           NA         100.2           NA         100.2           NA         10.2           NA         10.2	07.206	773,000	1,446,797	380,000	129,000	4,912,111 529,321	101,261		Si	ل <del>بينين</del>	+	<b>↓</b>	I	264,342			,	,	·	· · · · · · · · · · · · · · · · · · ·	ı'	1	4		919,953
BB         923,6           NC         923,6           ND         107.2           NA         107.2           NB         107.2           NA         107.2           NB         3,117.5           NC         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         107.2           NA         100.2           NA         100.2           NA         100.2           NA         10.2           NA         10.2	07.206		1,446,797	380,000	129,000	529,321		1 /,31/,828	-	452,934	<u></u> ]	+	!	405,928						1 1	1	1	+	- <u>†</u>	3,602,481
IC         923,6           IA         III           IB         107.2           IA         IIII           IB         107.2           IA         IIII           IB         3,117.5           IC         IIIII           ID         IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	07.206		1,446,797	380,000	129,000		└ <u></u>		<u></u> '	<u>+</u>	+	<u>+</u>	!	862,840	1,073,873	1		,		1	;	1	+	+	15,040,913
XD         XA           IA         107.2           IA         107.2           IB         107.2           IB         3,117.5           IC         ID           IB         IC           ID         IE           IE         IE           IC         ID           IB         IC           ID         IE           ID         IE           ID         IE           ID         IE           ID         IE           ID         IE           ID         IE           ID         IE	07.206		1,446,797	380,000	129,000		·		+ <sup>1</sup>	+l	<u>+</u>	<u>ال</u> ــــــــــــــــــــــــــــــــــــ				130,805				1			1		130,805
IA         107.2           IB         107.2           IA         IB           IB         3,117.5           IC         ID           IC         ID           IC         ID           IC         ID           IC         ID           IC         ID           IC         ID           ID         ID           ID         ID           ID         ID           ID         ID           ID         ID           ID         ID	i		1,446,797	380,000	129,000			<del>                                      </del>	<u>+</u> '	<u> </u>	÷	<u>+</u>	I						+	1		1.	+	<u> </u>	923,618
Image: Base of the system         Image: Base of the system           Image: Base of the system         3,117,5           Image: Base of the system         3,117,5           Image: Base of the system         3,117,5           Image: Base of the system         3,117,5           Image: Base of the system         3,117,5           Image: Base of the system         3,117,5           Image: Base of the system         3,117,5           Image: Base of the system         3,117,5           Image: Base of the system         3,117,5           Image: Base of the system         5,117,5           Imag	i		1,446,797	380,000	129,000	·	745,648	+00.618	<u></u>	<u> </u>	+	<del>;!</del>		135,014		-	·			1			+	- <u>i</u>	664,335
A	i		1,446,797			- T	569,207		·	+	<u></u>	·	اليبيي				·			1		29,343	43		974,607
A	7,542				·	·+		<del></del>	<u>+</u> /	21,907	<del>:</del>		78,700						1	1		76,000			2,934,626
BB         3,117.5           IC         INT.5           ID         INT.5           ID         INT.5           ID         INT.5           ID         INT.5           ID         INT.5           ID         INT.5           ID         INT.5           ID         INT.5           ID         INT.5           ID         INT.5	7,542			<u> </u>	. 1		·	·	<u> </u>	<del></del>	+	150,100								1		·	4		452.800
C C C C C C C C C C C C C C C C C C C	17,542				+	+	·	<u>+</u>	<u> </u>	+	++	29,000	8,600						1	1	<u> </u>	1	1		37,600
C C C C C C C C C C C C C C C C C C C	····-			2,768,000		·+	·	<u>i</u> <u>i</u>	نــــــ	<u>+</u> ∔	<u>+</u> +									1i	i	1		<del>i</del>	1,446,797
D         A           B         C           D         E           F         G           H         A           B         C           OB         329,8           OC         9,00           OD         OE           OE         20,00           IA         IB           IC         ID			158,030		+	+	<del>`</del>	<del>;                                     </del>	<u>+−−−−</u>	++	<del>;                                    </del>	50,100								1	1	1			5,957,842
A         B           B         C           D         D           E         F           G         H           H         D           A         DB           DB         329.8           DOC         9.00           DOC         20.00           IA         1B           IC         ID	•	·	1	170,000		+	·+	<u>+</u> −−−+	<u>اا</u>	<u>↓                                     </u>	<del> </del>		101,900	the second second second second second second second second second second second second second second second s		·	·			1	1	1	+	+	259.930
C D D F F G G H A B DA DB 329,8 OC 9,00 OC 9,00 OC 20,00 1A 1B 1C 1D		1	<del></del> †		186,000	+	·	<u>←</u>		+ 550	++	29,400				·				1	1	1	+		201,800
C D D F F G G H A B DA DB 329,8 OC 9,00 OC 9,00 OC 20,00 1A 1B 1C 1D	1		+	+	1,757,000		·	1 7	1,235,243			37,700				·	83,083				1	1	1		1,619,930
D E F G H B B DA DB 329,84 OC 9,00 OC 9,00 OC 9,00 OC 1A 1B 1C 1D					527,000		·	· · · · · · · · · · · · · · · · · · ·	734,385			155,000					67,976	1	26,217		11,396	5		+	2,826,817
F G G H B DA OB 329,80 OC 9,00 OC 9,00 OC 9,00 OC 1A 1B 1C 1D	i	t	i		1,003,000		,	· · · · · · · · · · · · · · · · · · ·	6,536		+	17,000	100							ıT	1		T	- <del></del>	775,680
F G G H B DA OB 329,80 OC 9,00 OC 9,00 OC 9,00 OC 1A 1B 1C 1D		i			33,000		, <del>;</del>	<del></del>	501,476,			+					407,860		851,208		1	í	1	· · · · · · · · · · · · · · · · · · ·	2,268,602
H A B DA DB 329,80 DB 329,80 DC 9,00 DD 0E 20,00 1A 18 1C 1D	1		1		8,000		, <del>+</del>	· · ·	215,300								30,212		42,345					1	827,978
5         0A           0B         329,8           0C         9,00           0D         0E           0E         20,00           1A         11           1C         11	1				410,000	in the second second second second second second second second second second second second second second second	, <del>;</del>	<del>i</del>	186,014		<del></del>	800	92,300	<del></del>			2,518			48,000				1	1,050.987
5         0A           0B         329,8           0C         9,00           0D         0E           0E         20,00           1A         11           1C         11	1		i		338,000		, <del></del> †	;	100,01-	+		·					2.518				1				596,532
5         0A           0B         329,8           0C         9,00           0D         0E           0E         20,00           1A         11           1C         11	1	!		160,000		, <del>:+</del>	. <del> </del>			<u> </u>			217 200								i			i	33E,000
0A 0B 329,8 0C 9,00 0D 0E 20,00 1A 1B 1C 1D	1			399,000		· <del></del>	,			+		202,600									·,	!		· · · · · · · · · · · · · · · · · · ·	579,800
0B 329,8 0C 9,00 0D 0E 20,00 1A 1B 1C 1D				133,000		·	, <del></del>	· · · · · · · · · · · · · · · · · · ·	,+	·	+	18,100	507,900 5,100								()	1	1	1	1,402,900
0C 9,00 0D 0E 20,00 1A 1B 1C 1D			i					· · · · · · · · · · · · · · · · · · ·	·+	·	(	66,500					<u> </u>				· '	!		í í	15€,200
00 0E 20,00 1A 1B 1C 1D	29,864							1	1	1 1	·+	408,300	3,400		+	·	<u> </u>	<u> </u>		+	<u>ا</u> ا	<u></u>		· · · · · · · · · · · · · · · · · · ·	110,700
0E 20,00 1A 1B 1C 1D	9,000	i	42,959		1		. <del> </del>	5,544		·		300				+		+	ļ	+	ا ا			<u> </u>	741,564
1A 1B 1C 1D			42,959				T	1	112,730	£†		5,500			+	+	+	<del></del>		<u>ا</u> ــــــــــــــــــــــــــــــــــــ	· 1			'	58,103
1B 1C 1D	20,000		23,014	360,000	444,000		102,795	×	61,385		·	3,600	25,700			+		+		++	÷۱	4		'	173,189
1C 1D						·		1	1	1	ı <u> </u>	·	6,800			·+	0.044.487				·	+		<u> </u>	1,040,494
1D	<u> </u>						1	1	1		,	·			+		3,314,10/	2,776,603	5,806,930	7,650,816	11,814,075	31,39/	4	<u>'</u> '	41,400,804
	<u> </u>						1	1	1 1	1 1	ı <u> </u>	·			+	·	330,040	275,397					1 2,479,75	50 1,141,096	
15. 1	<u> </u>		<u> </u>					1	1	1		·	+				1,069,501		268,726				4	- <b>-</b> '	1,850,238
	1	<u> </u>					]	+		,	·					+		1,351,384	478,464					'	2,722,589
2A	— <u>;</u>	<u> </u>			16,000					1,358,465		2,100				+		1,301,304	+	30,044	1,200,000	<u> </u>		'	2,588.024
28						455,476		241,179				,								·+	·			<u>-</u> '	2,849,101
3A 5.00		65,000				62,412	19,945				· 1					65,208	56,787		+	·+	·	<del>;</del> `		<u>'</u>	2,272,789
3B 5.00 3C		······		40,000				1	·	1			<u> </u>			148,200			+	·+	·'			'	269,352
4	5.000		1		284,000	3,519		978,486		1	·	113,600		139,079	104,680		8,032		137,641	·+	59.00	·	+	'	193,200
5	5.000				216,000			·	37,203		817,755		5,100			497,500			13/,041		58,000	and the second s		- <b></b> '	2,113,557
	5.000		420,385		1,481,000	294,499	62,904	1,057,660		514,172		·			557,692				78 853		579.40	10,774	4	- <u>-</u> '	2,517,892
5A	5,000		420,385						· ]		,			1.086.908	1,648,000	1 318 000			78,653		573,400	·	+	'	6,189,563
58	5.000		420,385					·	·		·				134,649				+	,	لـــــــــــــــــــــــــــــــــــــ	·	+	<u> </u>	4,052,906
5C	5,000		420,385					·	,		,			6 00 4	the second second second second second second second second second second second second second second second s				1	· !	, F	1 .		- <b>!</b> '	241,353
	5.000		420,385					·	and the second s	the second second second second second second second second second second second second second second second se	I.			D U64)	12 801	404 267		1			·		•		-
OTAL 4,512,23								·	·	,			+	5,084		the second second second second second second second second second second second second second second second se						·	<b></b>	+	<b>↓</b>

FY99 Max Pot Capacity D1122C.XLS

#### 12:32 4/26/95

#### Workload - Certified Data

	ANAD	CCAD 1,871,000	LEAD	RRAD	TOAD		ALC-00	ALC-OG	ALC-SA	ALC-SM	ALC-WR	AMARC Air	orce MCLB	A MCLB-E	Marines	NAD-CH	NAD-IX	NAD-NI	NEVID	New Nr	NSY-PH	NOV BU		1			
Air Frames - Rotary Air Frames - VSTOL		1,071,000			1	1,871,000	11							1		196,442			- HOT-LB	NST-NF	H4-TCH	NSY-PM	NSY-PS	S NSW-CF	NSW-LO	NUW-KP	Navy
Air Frames-Tr/Tk/Bmb						1										19,112							1			1	196,442
Air Frames - Cmd&Ctl							2,023,204		821,402	441,201	1,348,994	5,1	9,266	1												1	19,112
Air Frames - Lt Obt				1			512,342					5	,342											1			
AirFrames - Adm/Tng				1			11	690,933		906,583	1,267,169	2,8	,685			364,560	356,644	424,219									
Air Frames - Other			1						92				92	1		004,000	330,044	424,219						1			1,145,423
								L .								131,744	405 400									1 . 1	
Aircraft Airframes		1,871,000			1.1	1,871,000	2,535,546	1,234,398	821,494	1,347,784	2.616.163	8.5	,385				465,486	482,370								1	1,079,600
Comp - Dynamic Comp		861,000				861,000									· · ·	711,858	822,130								1		2,440,577
Comp - Acft Struct		32,000		1		32,000	333,754	241,310	19,200	156,963	476,571					90,882		31,550									122,432
Comp - Hydraulc/Pneu		114,000				114,000	181,160		2,979				798			27,519	51,929	36,729						1		1 1	
Comp - Instruments		18,000				18,000	263,920			356,703 192,664	133		,271	1		38,565	20,198	23,738							1		116,177
Comp - Landing Gear		11,000				11,000	200,920		4,965	192,664	299,286		,123			10,848	5,675	88,510							i	1 1	82,501
Comp - Avn Ordnance		1,000						487,904	4,164		904	49	,972			8,572	35,549	25,253									105,033
Comp - Avionics/Elec		7,000		1		1,000		104,219			607	10	,826		1	249	21,438	2,770									69,374
Comp - APUs		5,000			271,000		92,619		30,506	333,936	1,279,889	2,16	,541.			6,148	95,782	157,269									24,457
Comp - Other						5,000		28,836	102,322			10	,158			72,474	00,702	131,203						222,988	8		482,187
Aircraft Comp		22,000				22,000	131,260	180,260	93,138		279,962	68	.620			218,208	97,473								1		72,474
	·	1,071,000			271,000	1,342,000	1,002,713	1,609,704	257,274	1,040,266	2,337,352	6,24		+				138,914									454,595
Engines - Aircraft		206,000				206,000	2,307,635	102,409	2,625,971			5,03				473,465	328,044	504,733						222,988	1		1,529,230
Engines - Ship									-			,	,0,1,1			261,412	370,628		Í						1		632,040
Engines - Tank	207,000		1			207,000		t I					11	1				98,390						1			98,390
Engines - Blade/Vnes							76.386							1		1 1	1	1			1			1		F 1	80,390
Engines (Gas Turb)	207,000	206,000				413,000	2,384,021	102 400	2,625,971				,386			29,300								1			
Missiles - Strategic								673,626				5,11				290,712	370,628	98,390			· · · · · · · · · · · · · · · · · · ·			+	+	<u> </u>	29,300
Missiles - Tact/MLRS			523,000	58,000	59,000	640,000	1		57,467	1			,093	1							+			+	+	<b> </b>	759,730
Missiles & Comp			523,000	58,000			<u> </u>	180,915			13,144		,059					1									
Amphibians - Vehicle			523,000	30,000	59,000	640,000	<u> </u>	854,541	57,467		13,144	92	152	1		r+								37,800			37,800
Amphibians - Cmponts							1						114,30	0 140,800	255,100	H								37,800			37,800
Amphibians							L						12,10		15,900							1		1		T	
Gnd Cbt Veh - SlfPrp							h						126,40			F+								L			
Gnd Cbt Veh - Tanks	1 050 000		416,000			416,000									a. 1,000	<u>├</u>											
	1,058,000	1		1,142,000		2,200,000							37,30	16,800	54,100	1 I	- F			1							
Gnd Cbt Veh - Towed			42,000			42,000						1	37,30			1											
Gnd Cbt Veh - Comp				106,000		106,000	1					1	1	74,700	74,700	1 1											
Gnd Cbt Vehicles	1,058,000		458,000	1,248,000		2,764,000							12,30		14,100												
Commo - Radar					79,000	79,000				430,410	1.107		49,60		142,900										<u> </u>	<u>├───</u>	
Commo - Radio					667,000	667,000					1,125		535 29,70		71,100				12,209	7,340	7,486			+		<u>├···</u>	07.000
Commo - Wire					118,000	118,000	1			177,156	31		187 109,20		172,500	I	1		9,989		10,483		9,008		; I		27,035
Commo - EW					371,000	371,000	1 1			118,283	46	1 11	.329 9,10	D 100	9,200	I	1						3,000				29,480
Commo - Nav Aids					8,000		1								1	I			59,933	1	340,376	1	i	1			
Commo - ElOp/NtVis			+		0,000	8,000			ļ	164,644	105	16	749		1	I		1	4,439		16,933	00.070	·				400,309
Commo - Satellite			1					1		109,115	63	10	178	76,200	76,200				370		10,933	66,979	36,034				125,228
Commo - Crypto							1			32.271	1	3	271		,				370	1		34,716	45,042	107,800			187,928
Comm & Electr					168,000	168,000						1	11	1		1			370								370
Automotive/Const					1,411,000	1,411,000				1,031,879	1,370	1,03	249 148,00	181,000	329,000										L. I		1
				17,000		17,000							154,70		264,000				87,310	7,340	375,278	101,695	90,084	108,643			770,350
Auto/Constr Equip				17,000		17,000							154,70														
Tact Veh - Automotve	1	1		Т											264,000												
Tact Veh - Componts					1								322,00		619,000												
Tactical Vehicles							h		+				11,90		14,300												1
GP - Grnd Spt Eq									— · — ·				333,90	299,400	633,300												
GP - Small Arms	232,000		1	1		232,000												-									
GP - Munitions/Ord	i i	1	1			202,000				1			246,900	2,500	249,400				1			1		!	İ	1	
GP - Gnd Generators									1,620		1		620	1		1					-					1	
GP -Other										61,624			624			1	1									1	1
Gnd Gen Purp Items	232,000						<b>└──</b> └	119,718				11	718 1,300		1,300					1							
Sea Sys - Ships	-04,000	+				232,000	L	119,718	1,620	61,624		16	962 248,200	2,500	250,700									l			
Sea Sys - Wpns Sys					I		1 1	T						5,000	5,000	┝─── <u></u>			2 406 100								
				1	I					1			11	0,050	5,000	1 E			2,426,409		2,322,044	2,978,930	8,214,896				22,241,326
						I		1		1			H						263,471	135,656	129,198			300,234	1,228,240	733,969	2,790,768
					- 1															851,873	107,457	9,083	459,865				1,428,278
Sea Sys - ShipYd Spt						1							11	1	1				431,092	493,600	191,326	86,020	447,964			1	1,650,002
Sea Sys - Ship Spt Sea Sys - ShipYd Spt Sea Sys - Ship Dsgn							· · · · · ·			+					-	FL				1,234,000		19,928	991,756				2,245,684
Sea Sys - ShipYd Spt Sea Sys - Ship Dsgn Sea Systems						8,000	325,418	652,524	14,178	210,729	888,197			5,000	5,000	L			3,120,972	9,008,661	2,750,025	3,093,961	10,114,481	305.749	1,228,240	733,969	
Sea Sys - ShipYd Spt Sea Sys - Ship Dsgn Sea Systems Software - Tact Sys					8,000			241,351	154,681	183,656	592,131	2,09					T										
Sea Sys - ShipYd Spt Sea Sys - Ship Dsgn Sea Systems Software - Tact Sys Software - Spt Equip					8,000	L	298.560		, ,			1,47		ļ					ļ (								1
ea Sys - Ship Yd Spt ea Sys - Ship Dsgn ea Systems oftware - Tact Sys oftware - Spt Equip oftware						8 000	298,560 623 978		160 070			3,56										+					
ea Sys - ShipYd Spt ea Sys - Ship Dsgn ea Systems foftware - Tact Sys foftware - Spt Equip foftware - Spt Equip foftware ipec Int - Bearings		34,000			8,000 8,000	8,000	623,978	893,875	169,059	394,385	1,400,520		1000					26,448	6,715								
ea Sys - ShipYd Spt ea Sys - Ship Dsgn ea Systems oftware - Tact Sys oftware - Spt Equip oftware pec Int - Bearings		34,000				<b>8,000</b> 34,000			169,059	394,385	1,400,520	21	201				1										
ea Sys - ShipYd Spt ea Sys - Ship Dsgn ee Systema Oftware - Tact Sys oftware - Spt Equip oftware pec Int - Bearings pec Int - Calibrath		34,000			8,000	34,000	623,978 15,202	893,875		394,385	1,400,520		11					40.000	1								33,163
ea Sys - ShipYd Spt ea Sys - Ship Dsgn ea Systems offware - Tact Sys offware - Spt Equip offware pec Int - Bearings pec Int - Calibratn pec Int - TMDE					<b>8,000</b> 43,000	34,000 43,000	623,978 15,202 30	893,875	169,059 409,935	394,385	1,400,520	405	11			81.700	87,730	40,000	1 810		55 000						40,000
iea Sys - ShipYd Spt iea Sys - Ship Dsgn ied Systems ioftware - Tact Sys ioftware - Spt Equip ioftware poc Int - Bearings ipec Int - Calibrath ipec Int - Calibrath ipec Int - TMDE ipec Interest flems		34,000			8,000	34,000	623,978 15,202	893,875	409,935	394,385		409	965			81,700	87,730	96,020	1,819		55,039		45,455				40,000 367,763
Sea Sys - Ship Yd Spt Sea Sys - Ship Dsgn Sea System Software - Tact Sys Software - Spt Equip Software - Spt Equip Software Spec Int - Bearings Spec Int - Calibrath Spec Int - TMDE Spec Int - TMDE Spec Int - TMDE Spec Int - TMDE					<b>8,000</b> 43,000	34,000 43,000	623,978 15,202 30	893,875 4,818	409,935	394,385		409	965			81,700	87,730	96,020 162,468	1,819 8,534		55,039 <b>55,039</b>		45,455 <b>45,455</b>				40,000 367,763 <b>440,926</b>
iea Sys - Ship Yd Spt iea Sys - Ship Dsgn iea Systems iottware - Tact Sys iottware - Spt Equip iottware - Spt Equip iottware - Spt Equip iottware spec Int - Bearings ipec Int - Calibrath ipec Int - TMDE ipec Interest Hems Wher Commodity Mer Commodity					8,000 43,000 43,000	34,000 43,000	623,978 15,202 30	893,875 4,818	409,935	399		401 421 108,932 109	965	900	900	81,700 104,955	87,730 136,140	96,020 162,468 308,262							·		40,000 367,763
iea Sys - ShipYd Spt iea Sys - Ship Dsgn iea Systems ioftware - Tact Sys ioftware - Spt Equip ioftware - Spt Equip ioftware ipec Int - Bearings ipec Int - Calibrath ipec Int - Calibrath ipec Int - TMDE ipec Interest Items ther Commodity soc Fabrio/Manufct					<b>8,000</b> 43,000	34,000 43,000	623,978 15,202 30 15,232	893,875 4,818 4,818	409,935 <b>409,935</b>	399 <b>399</b>		401 421 108,932 109 108,932 101	965 985 331 331	900	900	81,700 104,955 104,955	87,730 136,140 136,140	96,020 162,468 308,262 308,262							·		40,000 367,763 <b>440,926</b> 549,357
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iea Sys - Ship Yd Spt iea Sys - Ship Dsgn ea Systems fortware - Tact Sys fortware - Tact Sys fortware - Spt Equip ioftware pec Int - Bearings ipec Int - Bibrah ipec Int - Calibrah ipec Int - TMDE ipec Interest Items ther Commodity ther Commodity soc Fabric/Manutct soc Fabric/Manutct soc Fabric/Mag It Spt - Prod Spt It Spt - Voyage Rpr It Spt - Voyage Rpr					8,000 43,000 43,000 512,000	34,000 43,000 77,000 512,000	623,978 15,202 30 15,232 96,850	893,875 4,818 4,818 75,949	409,935 409,935 119,870	399 <b>399</b> 354,279	314,861	401 421 108,932 109 108,932 109 96	965 985 331 331 331			81,700 104,955 104,955 45,400 45,400	87,730 136,140 136,140 483,964 483,964 733,359 122,700	96,020 162,468 308,262 308,262 495,500 495,500 588,019 98,000			<b>55,039</b> 31,451		45,455 448,604				40,000 367,763 440,926 549,357 549,357 1,504,919 1,504,919 1,824,622 220,700
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e landing gear		125					280		663		
f avn ordinance g avionics electron							664				
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to missles strategio		0		T	0					0	0
4b missles lace									1	0	0
missles										0	
7a grnd radar 7b radio comm			1	-+-				1		0	1
in wire comm			+	-+-				1	-	1	
To navigation alus			+	T	ot		T	0			
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12a software taot 12b software spt	equip		157							0	
12b softward	1					I		0			315
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total	1			_							

Sheet1

% excess capacity 75% 88% 80% 64% 64%	37%
oor hours in FY 1999       y     excess       y     capacity       251     2,429       162     2,429       15     2,429       162     2,429       15     143       162     143       15     143       142     111       142     111       142     111       142     111       1318     4,692	267 98 1,058 938
s of Direct Lat	
airframes airframes hydralics instruments instruments avionics	engines software manufacturing

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### Sheet1

	Thousands of	Direct Labor ho	ours in FT 1999	
	workload	capacity	excess	% excess
	WUINIDAG		capacity	capacity
	821	3,251	2,429	75%
airframes	19	162	143	88%
aircraft structures		4	1	19%
hydralics	3	24	19	80%
instruments	5		11	72%
landing gear	4	15	111	78%
avionics	31	142	111	1070
engines	2,626	7,318	4,692	64%
	160	267	98	37%
software	169	1,058	938	89%
manufacturing	120	1,000		

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#### INDEX

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- 17 Kelly population and what would stay

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## 1995 MAINTENANCE DEPOT CLOSURE AND REALIGNMENT ALTERNATIVES

Category	DoD	Cross-Service 1	Cross-Service 2
Army Depots	(C) Red River (R) Letterkenny	(C) Red River (C) Letterkenny	(C) Red River (C) Letterkenny
Navy Shipyards	(C) Long Beach	(C) Portsmouth (C) Pearl Harbor	*(C) Long Beach * (C) Portsmouth *(C) Pearl Harbor
Navy Aviation Depots		(C) Jacksonville	(C) Jacksonville
Navy Weapon Center	(C) Crane-Louisville (R) Keyport	(C) Crane-Louisville (C) Keyport	** (C) Crane- Louisville ** (C) Keyport
Air Force Aviation	(R) San Antonio (R) Sacramento (R) Ogden (R) Ogden (R) Ok City	(C) San Antonio	(C) San Antonio (C) Sacramento
C = CLOSUR $R = REALIGN$ $* = CLOSE a$ $** = CLOSE a$	N ny 2 of 3	ny <u>fayyana atay katana ana a</u> ng ata <u>ang ang katan</u> ang atay katang atay katang atay katang katang katang katang	<u>, , , , , , , , , , , , , , , , , , , </u>

# 27 April, 1995 CROSS SERVICE TEAM/DBCRC AF MAINTE NANCE DEPOTS

	ОК СТҮ ОК	OGDEN UT	KELLY TX	McCLELLAN CA	WARN ROB GA
PRODUCTS MANAGED AIRCRAFT: ENGINES:	B-1,B-2,B 52, C-135,E-3 TF30,TF33,T F41,J57,F103, F107,F108, F110,F112, F118	C-130,F-16, Large Missiles	C-5,C-17 T56,TF39, F100,F117, F119	A-10,F-15,F- 22,F-111,KC- 135,T-37	C-130,C-141, F-15
SQUARE FOOTAGE OF DEPOT	7,290,130	6,298,306	6,238,000	4,599,726	4,712,900
CIVILIAN EMPLOYEES	6169	4373	5453	4799	5220
MILITARY EMPLOYEES	82	134	70	51	74
TOTAL EMPLOYEES	6251	4507	5523	4850	5294
DEPOT SPECIALTIES	Hydraulics, Pneudralics, Instruments	Munitions, Landing Gear, Turbines, Instruments	Elect, Mech supp eqpt, nucl compon, instruments	Ground comt elect hydraul pneudral instrum shelt	Air elect, gyroscopes, prop, life supp equip
CAPACITY IN HOURS (THOUSANDS OF HOURS FY 99)	7,811	7,615	8,804	7,068	8,187
MAXIMUM POTENTIAL CAPACITY (THOUSANDS OF HOURS FY 99)	12,863	9,005	15,220	10,291	9,913
CORE IN HRS(THOU HRS FY 99)	6,658	4,895	4,463	4,231	6,763
PERCENT UTILIZATION (CORE /CAPACITY)	85	64	51	60	83
PROJECTED FY 99 WORKLOAD	7,325	4,796	5,635	5,161	7,399

## NAVY AVIATION DEPOTS

	CHERRY PT NC	JACKS'VIL FL	NORTH ISL CA	
PRODUCTS MANAGED: AIRCRAFT	F-4,AV-8B,V- 22,H-46,H-53	P-3,EA-6B,F- 14	E-2,C-2,F/A- 18,S-3	
ENGINES	T56,T76,T400, F-402,T-64,J- 79	J-52, F- 404,TF-34	LM 2500	
SQUARE FOOTAGE OF DEPOT	1,270,000	1,597,900	2,831,600	
CIVILIAN EMPLOYEES	3,685	3,896	4,306	
MILITARY EMPLOYEES	79	26	31	
TOTAL EMPLOYEES	3,764	3,922	4,337	
DEPOT SPECIALIES	Rotary Wing, Ground sup equip,Dynami c components	Electro-optics, Electronic warfare,Bomb racks	Bearings, Instruments, Radar, Electronics	
CAPACITY IN HOURS (THOUSANDS OF HOURS FY99)	3,627	5,204	4,817	
MAXIMUM POTENTIAL CAPACITY (THOUSANDS OF HOURS FY 99)	5,735	7,158	7,772	
CORE (IN THOUSANDS OFHOURS FY 99)	2,211	3,092	3,333	
PERCENT UTILIZATION (CORE/CAPACITY)	61	59	69	
PROJECTED FY 99 WORKLOAD	2,818	3,328	3,398	

## USMC MAINTENANCE DEPOTS

	ALBANY GA	BARSTOW CA		
PRODUCTS MANAGED	Multi- commodity Center	Multi- commodity Center		
SQUARE FOOTAGE OF DEPOT	832,100	671,680		
CIVILIAN EMPLOYEES	809	935		
MILITARY EMPLOYEES	10	10		
TOTAL EMPLOYEES	819	945		
DEPOT SPECIALTIES	Multi- commodity Maintenance Center	Multi- commodity Maintenance Center		
CAPACITY IN HOURS (THOUSANDS OF HOURS FY 99)	1,215	1,037		
MAX POTENTIALCAPACITY (THOUSANDS OF HOURS FY 99)	1,883	1,563		
CORE (IN THOUSANDS OF HOURS FY 99)	1,061	836		
PERCENT UTILIZATION (CORE/CAPACITY)	87	81		
PROJECTED FY 99 WORKLOAD	1,507	1,308		

## NAVY SHIPYARDS

	NORFOLK VA	PEARL HAR HI	PO'MOUTH NH	PUGET-SD WA	LONG BEA CA
PRODUCTS MANAGED	CVN,CV PLUS ALL SHIP/SUB CLASSES	ATTACK SUBS PLUS ALL OTHER SHIP TYPES	ALL SUB TYPES	CVN, CV PLUS ALL SHIP/SUB CLASSES	CV PLUS ALL NON- NUCLEAR SHIP TYPES
SQUARE FOOTAGE OF DEPOT	3,748,497	3,323,768	4,049,100	3,347,925	1,604,400
CIVILIAN EMPLOYEES	8,481	2,963	2,640	9,796	2,746
MILITARY EMPLOYEES	105	50	66	176	20
TOTAL EMPLOYEES	8,586	3,013	2,706	9,972	2,766
DEPOT SPECIALTIES	NUCLEAR REFUEL AND REPAIR PROP REPAIR GEN SHIP REPAIR	NUCLEAR REFUEL AND REPAIR QA TESTING GEN SHIP REPAIR	TOWED ARRAY TEST/WORK XDUCER TEST/WORK 688 REFUEL GEN SUB REPAIR	NUCLEAR REACTOR COMPART. DISPOSAL NUCLEAR REPAIR GEN SHIP REPAIR	PUMP, MOTOR, DIESEL & BOILER TEST AND REPAIR GEN SHIP REPAIR
CAPACITY IN HOURS (THOUSANDS OF HOURS FY 99)	11,543	TO BE ADDED	TO BE ADDED	13,240	4,816
MAXIMUM POTENTIAL CAPACITY (THOUSANDS OF HOURS FY 99)	15,851	8,032	7,996	14,919	5,401
CORE (IN THOU OF HRS FY 99)	9,016	3,212	3,196	10,699	3,217
PERCENT UTILIZATION (CORE /APACITY)	78	58	50	81	. 67
PROJECTED FY 99 WORKLOAD	10,360	4,631	3,834	13,552	3,770

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## NAVAL WEAPONS CENTERS

	CRANE	LOUISVILLE	KEYPORT	
	IN	KY	WA	
PRODUCTS MANAGED	Navy Guns & Elec Systems Engineering Army Ammo Storage &Maintenance	Navy Guns and Ordnance Systems Support	Navy Underwater Weapon systems	
SQUARE FOOTAGE OF DEPOT	10,250,400	1,543,301	2,798,621	
CIVILIAN EMPLOYEES	3,954	1,607	2,884	
MILITARY EMPLOYEES	112	16	277	
TOTAL EMPLOYEES	5,380	2,078	3161	
DEPOT SPECIALTIES	Depot Center of Excellence for Electronic Warfare, Surface Missile Systems Launchers, Mechanical Devices, &Mine Countermeas.	Comprehensive full life cycle engineering support for all naval gun weapon systems	Life cycle support of underwater weapons systems	
CAPACITY IN HOURS	974	750	1,010	
(THOUSANDS OF HOURS FY 99)				
MAXIMUM POTENTIAL CAPACITY (THOUSANDS OF HOURS FY 99)	2,451	2,479	1,141	
CORE (THOUSANDS OF HOURS FY 99)	675	1,228	734	
PERCENT UTILIZATION (CORE /CAPACITY)*	69	70	73	
PROJECTED FY 99 WORKLOAD				

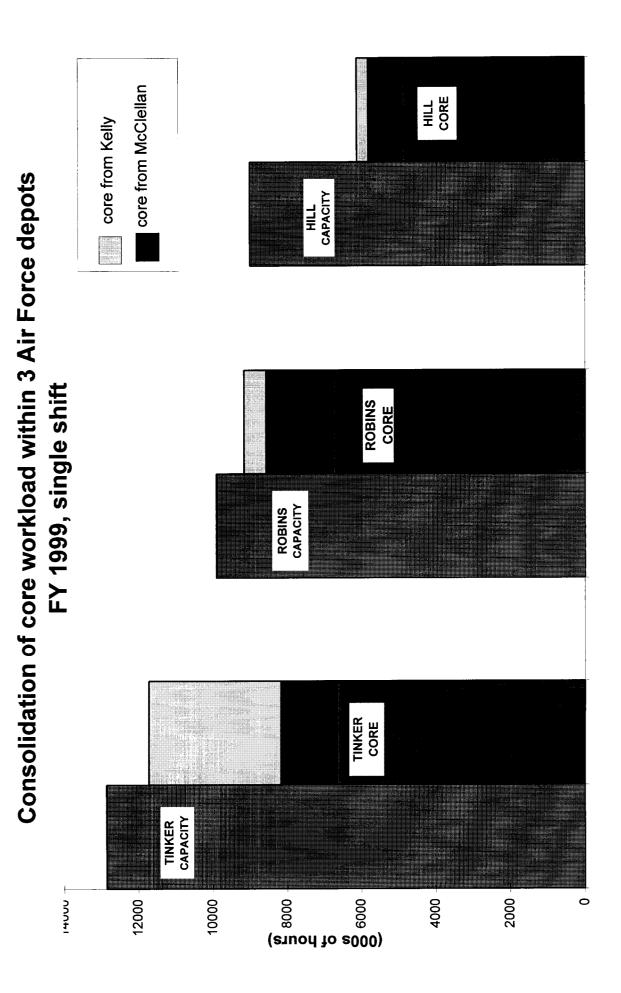
## ARMY DEPOTS

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	ANNISTON AL	COR CHRIS TX	LETTERKE PA	RED RIVER TX	TOBYHAN PA
PRODUCTS MANAGED	M1Tank,Sm Arms, Crew- ServedWeapo ns;Convention alAmmo,Missi le&Chemical Munitions Storage	UH-60, AH- 64, UH-1, CH- 47 Series of Helicopters	Self-propelled and Towed Artillery, Tactical Missile; Conventional Ammo/Missile Storage	BFVS, M113 Series, MLRS, FSTV, ACE, ROWPU, Track, Tires, Roadwheels; ConvenAmmo MissileStorage	Ground Communicati ons/Electronic s, Ground- Based Satellite Systems, COMSEC
SQUARE FOOTAGE OF DEPOT	8842	1957	8336	7745	4231
CIVILIAN EMPLOYEES	3796	2857	2944	2957	3602
MILITARY EMPLOYEES	12	22	73	14	115
TOTAL EMPLOYEES	3808	2879	3017	2971	3717
DEPOT SPECIALTIES	Center of Excellence for Heavy Track Combat Vehicles, Sm Arms Crew- serv Weapons	Center of Excellence for Rotary Wing Aircraft and associated equipment	Center of Excellence for Self-propelled and Towed Artillery, Tactical Missile Repair	Center for Excel for Lt TrackCombat Vehicles, RubberProd. Facility	Center of Excellence for Communicati ons and Electronics
CAPACITY THOUS OF HOURS	3200	4009	2485	3233	4633
MAXIMUM POTENTIAL CAPACITY	4512	4714	3707	4684	7606
CORE IN HOURS (THOUSANDS OF HOURS FY 99)	1497	3182	981	1323	2304
PERCENT UTILIZATION (CORE /CAPACITY)	47	79	39	41	50
PROJECTED 99 WORKLOAD	1763	3833	1961	1493	3732

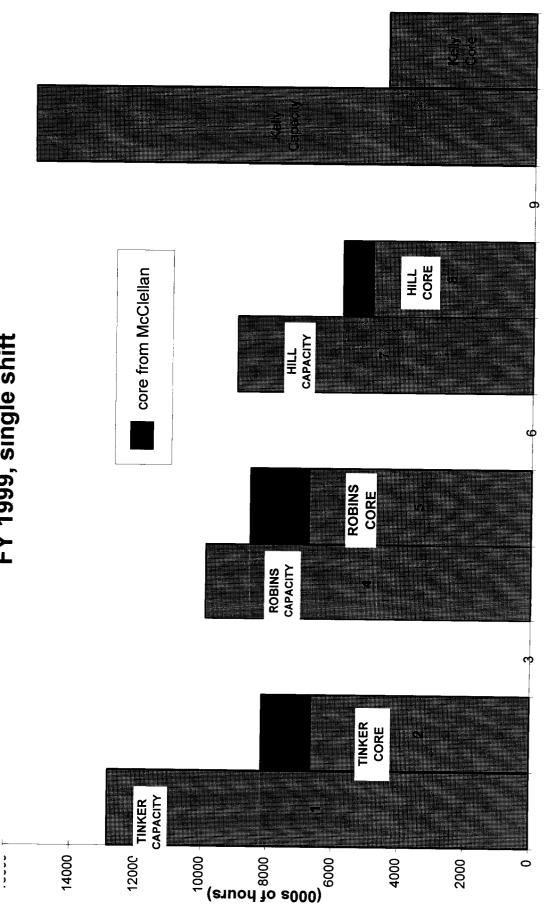
#### Sheet1

1		T [	no 95 BRA	C					DoD BRAC	;		
		MPC		% UTILIZA	TION			MPC	CORE	% UTILIZA	TION	
		9005	4895	54%		HILL		9005	4895			
		12863	6658	52%		TINKER		12863	6658			
INKER			6763	68%		ROBINS		9913	6763			
ROBINS		9913						15220	4463			
ELLY		15220	4463	29%		KELLY			4231			
<b>/IcCLELLA</b>	N	10291	4231	41%		McCLELLA		10291		470/		
AIR FORC	CE	57292	27010	47%		AIR FOR	CE	57292	27010	47%		
OBY		7606	2304	30%		TOBY	1	7606	2304	<u> </u>		
RED RIVER	2	4684	1323	28%		RED RIVE	R		1323			
NNISTON		4512	1497	33%		ANNISTON	N	4512	1497			
EAD		3707	981	26%		LEAD			981			
CORPUS		4714	3182	68%		CORPUS		4714	3182			
ARMY		25223	9287	37%		ARMY		16832	9287	55%		
		20220	5207			7.0.0011						
		6705	0044	39%		CHERRY I		5735	2211			
CHERRY F	PNT	5735	2211						3093			
IAX		7158	3093	43%	<u> </u>	JAX		7158				
NORTH IS	LAND	7772	3333	43%		NORTH IS		7772	3333			
ORFOLK		15851	9016	57%		NORFOLK		15851	9016			
PEARL HA	RBOR	8032	3212	40%		PEARL HA	ARBOR	8032	3212	<u> </u>		
PORTSMO		7996	3196	40%		PORTSMO	DUTH	7996	3196			
PUGET SC		14919	10699	72%		PUGET SC	DUND	14919	10699			
ONG BEA		5401	3217	60%		LONG BE			3217			
		2451	675	28%		CRANE		2451	675		<u> </u>	
				20%		LOUISVIL	L	2.401	1228			
OUISVILL		2480	1228					1141	734			
KEYPORT		1141	734	64%		KEYPORT	<u> </u>			<u> </u>	<u> </u>	
ALBANY		1883	1061	56%		ALBANY	Ļ	1883	1061			
BARSTOW	/	1563	836			BARSTOV	V	1563	836			
DON		82382	42511	52%		DON		74501	42511	57%		
		164897	78808	48%				148625	78808	53%		
							<u> </u>					
			DM-1		<u> </u>		1			DM-2		
				1	1		1		1			TION
		MDC	COPE	9/ 1 JTH 17/	TION				MPC	CORE	% UTILIZA	
		MPC	CORE	% UTILIZA	TION				MPC 9005	CORE 4895	% UTILIZA	
		9005	4895		TION		HILL		9005	4895		
		9005 12863	4895 6658				TINKER		9005 12863	4895 6658		
TINKER		9005	4895				TINKER ROBINS		9005	4895 6658 6763		
TINKER ROBINS		9005 12863	4895 6658				TINKER		9005 12863	4895 6658 6763 4463		
TINKER ROBINS KELLY	AN	9005 12863	4895 6658 6763				TINKER ROBINS	AN	9005 12863	4895 6658 6763		
TINKER ROBINS KELLY McCLELL/		9005 12863 9913 10291	4895 6658 6763 4463 4231				TINKER ROBINS KELLY	_	9005 12863	4895 6658 6763 4463 4231		
TINKER ROBINS KELLY		9005 12863 9913	4895 6658 6763 4463 4231				TINKER ROBINS KELLY McCLELL/	_	9005 12863 9913	4895 6658 6763 4463 4231		
TINKER ROBINS KELLY McCLELLA AIR FOR		9005 12863 9913 10291 42072	4895 6658 6763 4463 4231 27010	64%			TINKER ROBINS KELLY MCCLELL/ AIR FOR	_	9005 12863 9913	4895 6658 6763 4463 4231 27010	85%	
TINKER ROBINS KELLY McCLELLA AIR FOR TOBY	CE	9005 12863 9913 10291	4895 6658 6763 4463 4231 27010 2304	64%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY	CE	9005 12863 9913 31781	4895 6658 6763 4463 4231 27010 2304	85%	
TINKER ROBINS KELLY McCLELLA AIR FOR TOBY RED RIVE	CE	9005 12863 9913 10291 42072 7606	4895 6658 6763 4463 4231 27010 2304 1323	64%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE	CE R	9005 12863 9913 31781 7606	4895 6658 6763 4463 4231 27010 2304 1323	85%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOR	CE	9005 12863 9913 10291 42072	4895 6658 6763 4463 4231 27010 2304 1323 1497	64%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTO	CE R	9005 12863 9913 31781	4895 6658 6763 4463 4231 27010 2304 1323 1497	85%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOP LEAD	CE	9005 12863 9913 10291 42072 7606 4512	4895 6658 6763 4463 4231 27010 2304 1323 1497 981	64%			TINKER ROBINS KELLY MCCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD	CE R	9005 12863 9913 31781 7606 4512	4895 6658 6763 4463 4231 27010 2304 1323 1497 981	85%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS	CE	9005 12863 9913 10291 42072 7606 4512 4714	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182	64%			TINKER ROBINS KELLY MCCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS	CE R	9005 12863 9913 31781 7606 4512 4714	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182	85%	
HILL TINKER ROBINS KELLY McCLELLY AIR FOR TOBY RED RIVE ANNISTOP LEAD CORPUS ARMY	CE	9005 12863 9913 10291 42072 7606 4512	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182	64%			TINKER ROBINS KELLY MCCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD	CE R	9005 12863 9913 31781 7606 4512	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182	85%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS	CE	9005 12863 9913 10291 42072 7606 4512 4714	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182	64%			TINKER ROBINS KELLY MCCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY	CE	9005 12863 9913 31781 7606 4512 4714 16832	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287	85%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTON LEAD CORPUS ARMY	CE	9005 12863 9913 10291 42072 7606 4512 4714	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287	64%			TINKER ROBINS KELLY MCCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS	CE	9005 12863 9913 31781 7606 4512 4714	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211	85%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTON LEAD CORPUS ARMY CHERRY I	R N	9005 12863 9913 10291 42072 7606 4512 4714 16832	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287	64% 55%			TINKER ROBINS KELLY MCCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY	CE	9005 12863 9913 31781 7606 4512 4714 16832	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211 3093	85%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOP LEAD CORPUS ARMY CHERRY I JAX	R N PNT	9005 12863 9913 10291 42072 7606 4512 4714 16832 5735	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093	64%			TINKER ROBINS KELLY MCCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY	CE R N PNT	9005 12863 9913 31781 7606 4512 4714 16832	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211 3093	85%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOP LEAD CORPUS ARMY CHERRY I JAX NORTH IS		9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 7772	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3333	64%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORTH IS	CE R N PNT SLAND	9005 12863 9913 31781 7606 4512 4714 16832 5735	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211 3093 2 3333	85% 55%	
TINKER ROBINS (ELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOP LEAD CORPUS ARMY CHERRY I JAX NORTH IS NORFOLK		9005 12863 9913 10291 42072 7606 4512 4714 16832 5735	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3333 9016	64%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORTH IS NORFOLK	CE R N PNT SLAND	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772 15851	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211 3093 2 3333 9016	85%	
TINKER ROBINS (ELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOP LEAD CORPUS ARMY CHERRY I JAX NORTH IS NORFOLK PEARL HA		9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 7772	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3333 9016 3212	64%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORTH IS NORFOLK PEARL H/	CE R N PNT SLAND G ARBOR	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211 3093 23333 9016 23212	85% 55%	
TINKER ROBINS (ELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOP LEAD CORPUS ARMY CHERRY I JAX NORTH IS NORTH IS NORFOLK PEARL HA PORTSMC		9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 7772 15851	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3333 9016 3212 3196	64%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORTH IS NORFOLK PEARL H/ PORTSMC	CE R N PNT SLAND C ARBOR DUTH	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772 15851 8032	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211 3093 2 3333 9016 2 3212 3196	85% 55%	
TINKER ROBINS (ELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOF LEAD CORPUS ARMY CHERRY I JAX NORTH IS NORFOLK PEARL HAP PORTSMC PUGET SC		9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 7772 15851 14919	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3333 9016 3212 3196 10699	64% 			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORTH IS NORFOLK PEARL H/ PORTSMC PUGET SI	CE R N PNT SLAND G ARBOR DUTH DUND	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772 15851	4895 6658 6763 4463 4231 27010 5 2304 1323 1497 981 3182 9287 5 2211 3093 23333 9016 23212 3196 9 10699	85% 55%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOP LEAD CORPUS ARMY CHERRY I JAX NORTH IS NORTH IS NORFOLK PEARL HA PORTSMC		9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 7772 15851	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3093 3093 3333 9016 3212 3196 10699 3217	64% 555%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORTH IS NORFOLK PEARL H/ PORTSMC PUGET SC LONG BE	CE R N PNT SLAND G ARBOR DUTH DUND	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772 15851 8032 14915	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211 3093 2 3333 9016 2 3212 3196 9 10699 3217	85% 55%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOF LEAD CORPUS ARMY CHERRY I JAX NORTH IS NORFOLK PEARL HA PORTSMC PUGET SC LONG BE/		9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 7772 15851 14919	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3333 9016 3212 3196 10699	64% 555%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORFOLK PEARL H/ PORTSMC PUGET SC LONG BE/ CRANE	CE R N PNT SLAND CARBOR DUTH DUND ACH	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772 15851 8032	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211 3093 3333 9016 2 3212 3196 9 10699 3217 675	85% 55%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOF LEAD CORPUS ARMY CHERRY I JAX NORFOLK PEARL HA PORTSMC PUGET SC LONG BE/ CRANE	CE R N PNT SLAND SLAND SLAND SLAND SLAND SLAND SLAND SLAND SLAND SLAND SLAND	9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 7772 15851 14919	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3093 3093 3333 9016 3212 3196 10699 3217 675	64% 555%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORTH IS NORFOLK PEARL H/ PORTSMC PUGET SC LONG BE	CE R N PNT SLAND CARBOR DUTH DUND ACH	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772 15851 8032 14915	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211 3093 2 3333 9016 2 3212 3196 9 10699 3217 675 1228	85% 55%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOF LEAD CORPUS ARMY CHERRY I JAX NORFOLK PEARL HA PORTSMC PUGET SC LONG BE/ CRANE LOUISVILI	CE R R N PNT SLAND CARBOR DUTH DUND ACH LE	9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 7772 15851 14919 5401	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3333 9016 3212 3196 10699 3217 675	55%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORFOLK PEARL H/ PORTSMC PUGET SC LONG BE/ CRANE	CE R R N PNT SLAND C ARBOR DUTH DUND ACH LE	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772 15851 8032 14915	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211 3093 2 3212 3196 2 3212 3196 9 10699 3217 675 1228	85% 55%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOF LEAD CORPUS ARMY CHERRY I JAX NORFOLK PEARL HA PORTSMC PUGET SC LONG BE/ CRANE LOUISVILI KEYPORT	CE R R N PNT SLAND CARBOR DUTH DUND ACH LE	9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 7772 15851 14919 5401 2480	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3333 9016 3212 3196 10699 3217 675 1228 734	64%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORFOLK PEARL H/ PORTSMC PUGET SC LONG BE CRANE LOUISVIL	CE R R N PNT SLAND C ARBOR DUTH DUND ACH LE	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772 15851 8032 14915 2451	4895           6658           6763           4463           4231           27010           2304           1323           1497           981           3182           9287           2211           3093           3333           9016           23212           3196           10699           3217           675           1228           734	85% 55%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOF LEAD CORPUS ARMY CHERRY I JAX NORFOLK PEARL HA PORTSMC PUGET SC LONG BE/ CRANE LOUISVILL KEYPORT ALBANY	CE R R N PNT CLAND CCARBOR DUTH DUND ACH LE	9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 7772 15851 14919 5401 2480 1883	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3333 9016 3212 3196 10699 3217 675 1228 734	64%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORFOLK PEARL H/ PORTSMC PUGET SC LONG BE. CRANE LOUISVIL KEYPORT ALBANY	CE R R N PNT CARBOR DUTH DUND ACH LE T	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772 15851 8032 14915 2451	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 5 2211 3093 2 3333 9016 2 3212 3196 9 10699 3217 675 1228	85% 55%	
TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOF LEAD CORPUS ARMY CHERRY I JAX NORFOLK PEARL HA PORTSMC PUGET SC LONG BE/ CRANE LOUISVILI KEYPORT ALBANY BARSTOV	CE R R N PNT CLAND CCARBOR DUTH DUND ACH LE	9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 5735 7772 15851 14919 5401 2480 2480	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3333 9016 3212 3196 10699 3217 675 1228 734	64%			TINKER ROBINS KELLY MCCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORTH IS NORFOLK PEARL H/ PORTSMC PUGET SC LONG BE CRANE LOUISVIL KEYPORT ALBANY BARSTOV	CE R R N PNT CARBOR DUTH DUND ACH LE T	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772 15851 8032 14915 2451 14915 2451 1141 1883	4895           6658           6763           4463           4231           27010           3           1323           1497           981           3182           9287           3093           3333           9016           3212           3196           10699           3217           675           1228           734           3836	85% 55%	
TINKER ROBINS (ELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOF LEAD CORPUS ARMY CHERRY I JAX NORTH IS NORTH IS NORTH IS NORTH IS NORTH IS NORTH SMC PUGET SC LONG BE/ CRANE LOUISVILI KEYPORT ALBANY	CE R R N PNT CLAND CCARBOR DUTH DUND ACH LE	9005 12863 9913 10291 42072 7606 4512 4714 16832 5735 7772 15851 14919 5401 2480 1883	4895 6658 6763 4463 4231 27010 2304 1323 1497 981 3182 9287 2211 3093 3333 9016 3212 3196 10699 3217 675 1228 734 1061 8366	64%			TINKER ROBINS KELLY McCLELL/ AIR FOR TOBY RED RIVE ANNISTOI LEAD CORPUS ARMY CHERRY JAX NORFOLK PEARL H/ PORTSMC PUGET SC LONG BE. CRANE LOUISVIL KEYPORT ALBANY	CE R R N PNT CARBOR DUTH DUND ACH LE T	9005 12863 9913 31781 7606 4512 4714 16832 5735 7772 15851 8032 14915 2451 14915 2451	4895           6658           6763           4463           4231           27010           2304           1323           1497           981           3182           9287           2211           3093           3333           9016           23212           3196           10699           3217           675           1228           734           3836           7           42511	85%	



DISTRIBUTION OF WORK WITHIN AIR FOR	CE DEPOTS (TWO CLOSURES)
work from McClellan to Tinker:	Thousands of direct Labor hours
	441
air frames (tanker / bomber)	357
hydraulics	193
instruments	62
ground generators	
tactical system and equip software	395
manufacturing	70
subtotal	1,517
work from McClellan to Robins:	
aircraft structures	157
avionics	334
ground radar	430
radio communication	177
wire communication	118
navigation aides	165
satelite	32
electrical optics	109
manufactoring	284
subtotal	1,807
from McClellan to Hill:	
lt combat airframes	907
subtotal	907
Subtotui	
work from Kelly to Tinker:	
air frames	421
hydraulics	3
other components	93
engines	2,626
TMDE	410
subtotal	3,553
work from Kelly to Robins:	
airframes	400
avionics	31
software	169
subtotal	600
work from Kelly to Hill:	
aircraft structures	19
instruments	5
landing gear	4
APU	102
missiles	57
munitions	2
manufacturing	120
subtotal	<b>310</b>
Subiotal	510

**Consolidation of McClellan within Air Force depots** FY 1999, single shift

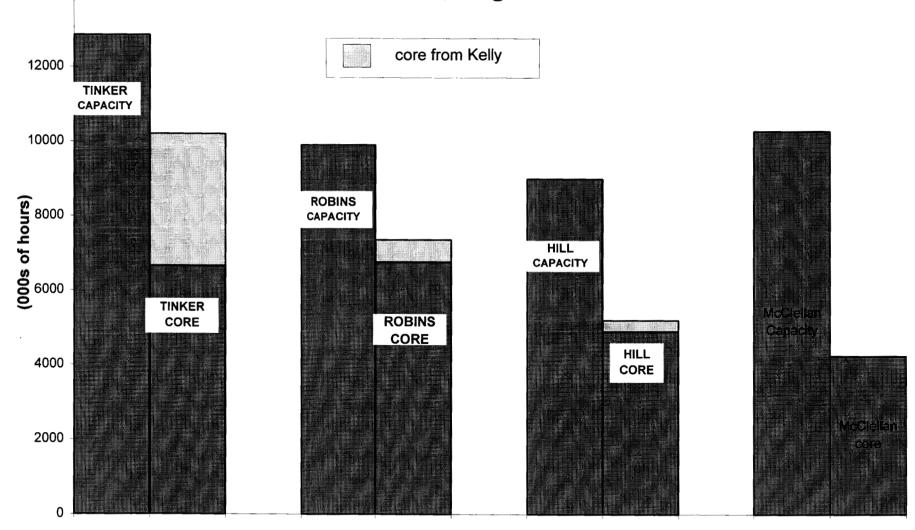


### DISTRIBUTION OF WORK WITHIN AIR FORCE DEPOTS (McCLELLAN CLOSURE)

work from McClellan to Tinker:	Thousands of direct Labor hours
air frames (tanker / bomber)	441
hydraulics	357
instruments	193
ground generators	62
tactical system and equip software	395
manufacturing	70
subtotal	1,517
work from McClellan to Robins:	
aircraft structures	157
avionics	334
ground radar	430
radio communication	177
wire communication	118
navigation aides	165
satelite	32
electrical optics	109
manufactoring	284
subtotal	1,807
from McClellan to Hill:	
lt combat airframes	907
subtotal	907
from McClellan to Kelly:	
none	0

### Consolidation of Kelly core workload within Air Force depots FY 1999, single shift

14000



### DISTRIBUTION OF WORK WITHIN AIR FORCE DEPOTS (KELLY CLOSURE)

work from Kelly to Robins:	
airframes	400
avionics	31
software	169
subtotal	600
work from Kelly to Hill:	
aircraft structures	19
landing gear	4
APU	102
missiles	57
munitions	2
manufacturing	120
subtotal	304
work from Kelly to Tinker:	
air frames	421
other components	93
engines	2,626
TMDE	410
subtotal	3,550
work from Kelly to McClellan:	
instruments	5
hydraulics	3
subtotal	8

#### 

### Joint Cross Service Distribution of Kelly and McClellan workload

relocation of work	<u>thousands of direct labor hours</u>
Tinker	4,828
Robins	613
Hill	1,674
Tobyhanna	1,081
North Island	205
<b>Cherry Point</b>	102
Annisition	2
Barstow	62

### JOINT CROSS SERVICE DISTRIBUTION OF McCELLAN WORKLOAD

to Tinker:	Thousands of direct labor hours
air frames	441
hydraulics	357
instruments	193
subtotal	991
to Robins:	
airframes	150
aircraft structures	25
avionics	334
manufactoring	54
subtotal	563
to Hill:	
lt combat airframes	757
aircraft structures	151
software tactical systems	211
software equipment	184
manufactoring	300
subtotal	1,602
<u>to Tobyhanna:</u>	
ground radar	430
radio communication	177
wire communication	118
navigation aides	118
electical optics	32
subtotal	876
to Barstow:	
ground generators	62
subtotal	62
to Crane:	
electical optics	109
subtotal	109



### JOINT CROSS SERVICE DISTRIBUTION OF KELLY WORKLOAD

to Tinker:	Thousands of direct labor hours
air frames	821
hydralics	3
instruments	5
aircraft (other components)	93
engines	2,626
tactical software	14
equip software	155
associated manufactoring	120
subtotal	3,837
to Robins:	
aircraft structures	19
avionics	31
subtotal	50
<u>to Hill:</u>	
aircraft structures	10
landing gear	4
missiles	57
subtotal	71
to Tobyhanna:	
TMDE	205
subtotal	205
to North Island:	
TMDE	205
subtotal	205
to Cherry Point:	
APU	102
subtotal	102
to Anniston:	
ordinance	2
subtotal	2

#### COMPARISON OF COBRAs

	Navy	Air Force	Army
	depot base closure	depot base closure	depot closure
Time to Close	2-3 years	6 years	3-4 years
positions eliminated before workload move	average has been 20-30% gainer estimated requirement	none	based on gainer estimated requirement
timing of position elimination	phased over closure period based on COBRA calculations	all in 2001	phased according to scenerio
civilian personnel leave cost	none recognized as BRAC gov't obligated to pay regardless	all recognized as BRAC cost	none recognized as BRAC gov't obligated to pay regardless
cost to hire at receiving base	none recognized as BRAC cost	\$4,000 per new employee	\$1,109 per new employee
Program planning	COBRA calculated (increase production prior to move but this cost assumed to net to O over time)	COBRA calculated plus cost to run parallel lines and interim contract support	COBRA calculated
amount of equipment moved	based on estimate of receiver	all moved or repurchased	based on requirments of receiver and historical data
equipment transportation costs	COBRA calculated based on tonnage	estimated as 4% of equipment acquisition cost	COBRA calculated based on tonage
equipment excess cost	not recognized as BRAC cost assume costs to disposes equals proceeds	recognize cost of sending equip to excess	none recognized as BRAC cost equipment disposed of in place, purchaser responsible for removal of equipment
supply transportation costs	based on tonnage	estimated as 1% of inventory value	based on short tons
procurement of new equipment	scenerio specific unique cost	five percent of equipment at loosing base is repurchased	scenario driven, some equip may be claimed
Administrative MilCon	rehab admin space	new and rehab administrative space	scenario driven new requirements based on standard sq ft factors
MilCon voidance	savings from all projects programmed at losing base with complete closure	none recognized	savings from all projects budgeted for losing base
Base Conversion Agency Costs	COBRA calculation	COBRA calculation plus \$30 M/ base closed	COBRA calculation

,

Comparison of Closure	-	COBRA data from each Military Department (costs in \$M)	itary Department	(costs in \$M)
	Air Force Kelly AFB	Navy Long Beach	Army Red River	Army Letterkenny
ROI year NPV	9 283	0 1,949	0 1,197	0 952
costs and savings:				
one time costs one time savings	582	75 0	60	50
Steady state savings 76	76	131	123	0 78
positions:				
population	19,104	3,891	1.071	3,017
eliminated realigned	1,245 16,415	1,697 472	1,861 1,040	1,287 803
% eliminated % realigned	7% 86%	44% 12%	63% 35%	43% 27%

### VOTE TOTALS BY BASE

Base	Score	Tier
Hill AFB, Utah	33	
Kelly AFB, Texas	15	3
McClellan AFB, California	[]	3
Robins AFB, Georgia	26	2
Tinker AFB, Oklahoma	29	

	rad		r				
	grand and	7	-	N	-	10	
	under TIER				II	E	
		VIII	Yellow +	Yellow +	Yellow +	Red +	
	Community	VII	Green -	Green -	Green -	Green -	
	Есопотіс Ітрясі	Ν	38,748 (6.8%)	47,590 (10.1%)	32,004 (24.3%)	41.125 (6.4%)	
	Return on μηγειτητι	>	30	42	18	10	
	Costs and Γονοσικο Γαρίεομος	IV	1,409/ 514	1,312/633	1,011/133	623/-179	
	Contingency The Mobility		Green -	Green	Green	Yellow +	
	bas estilita Sutracture	II	Yellow +	Green	Green -	Green -	
	Overall Mission Requirements	-	Green -	Yellow .	Green -	Yellow	
	·	Base Name	Hill AFB	Tinker AFB	Robins AFB	Kelly AFB	Marchallan APB

M N

Ξ Ξ

Red + Yellow +

Yellow Green -

41,125 (6.4%) 32,438 (5.2%)\*

01 Ś

Yellow + Yellow + Yellow + 514-609

McClellan AFB

DEPOT CATEGORY OVERALL

DRAFT - FOR OFF. LAL USE ONLY

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Tab 15

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BCEG CLOSE

10 Nov 94

CLOSE HOLD - SENSITIVE INFORMAL DEPARTMENT OF THE AIR FORCE 1 5 116: 1994 MEMORANDUM FOR THE CHAIRMAN, LEPOT MAINTENANCE JOINT CROSS. In your letter of August 29, 1994, you requested military site values for Air Force Depotence activities are nerformed be provided to the Depotence activiti In your letter of August 29, 1994, you requested military site values for Air Force installations where depot maintenance activities are performed be provided to the results of Maintenance Joint Cross-Service Group (JCSG-DM). I have this day delivered results OFFICE OF THE ASSISTANT SECRETARY installations where depot maintenance activities are performed be provided to the Depot date droug (JCSG-DM). I have this day delivered results to date (JCSG-DM). I have the JCSG-DM Working Group, for Maintenance Joint Cross-Service Air Force representative to the JCSG-DM working of the Air Force process to the Air Force representative to the JCSG-DM working for the Air Force process to the Air Force representative to the JCSG-DM working for the Air Force process to the Air Force representative to the JCSG-DM working for the Air Force process to the Air Force proces to the Air Force process to the Air Force proces SUBJECT: Military Values for Air Force Depot Installations Maintenance Joint Cross-Service Group (JCSG-DM). I have this day delivered results to date for Working Group, for UCSG-DM Working Group, for Since the Air Force representative to the JCSG-DM Working Air Force the Air Force representative ready reference. Since the Air Force use in your process. A copy is also attached for your ready reference. of the Air Force process to the Air Force representative to the JCSG-DM Working Air Force a for your ready reference. Since the Air Force representative to the JCSG-DM working Air Force the Air Force representative to the JCSG-DM working Air Force the Air Force a stacked for your ready reference. Since the initial installation to the initial installation for your process. A copy is also attached for your have provided the initial installation does not determine a "military value" in its process. I have provided the initial installation to the process of the process of the process of the process of the process. I have provided the initial installation to the process of the use in your process. A copy is also attached for your ready reference. Since the Air Force initial installation initial installation initial installation of the relative provided the initial installation of the relative does not determine a "military value" in its process, I have provided measure of the relative does not determine a military relative. This is, of course, only one measure of the relative termine our process has so far produced. does not determine a "military value" in its process, I have provided the initial installation does not determine a "military value" in its process, I have provided the initial installation of course, only one measure of the relative of a base within its primary category as determined at this point in the Air Force merit of a base within its primary category as determined at this point in the force of a base within its primary category as determined at this point in the force of a base within its primary category as determined at the point in the force of a base within its primary category as determined at the point in the force of a base within its primary category as determined at the point in the force of a base within its primary category as determined at the point in th FROM: SATIMI iering our process has so far produced. This is, of course, only one measure of the relation for the relation of a base within its primary category as determined at this point in the Air Force or retention recommendation. The Air Force categorizes its bases according to the primary mission, and some ties for which values were requested by your group are not in the Depot Subcar The Air Force caregorizes its bases according to the Primary mission, and some subcar activities for which values were requested by your group are not in for bases not it have annotated those bases considered in the Depot Subcategory. ment of a base within its primary category as determined a process. It is not a closure or retention recommendation. activities for which values were requested by your group are not in the Depot Subcategory. For bases not in the Depot Subcategory, in the bases considered in the Depot Subcategory, in the bases or the who subcategory, their tier reflects a relative ment compared to the bases. have annotated those bases considered in the Depot Subcategory. For bases not it subcategory, their tier reflects a relative merit compared to the bases of the subcategory, their tier reflects a relative merit compared to the bases of the subcategory. The tiering (1(top), 2. or 3) of the bases results from the Air Forr nere is no medetermined number of bases to go into any of the r The tiering (1(top), 2, or 3) of the bases results from the Air For and there is no predetermined number of bases to go into any of the r tier bases are listed almospherically. and there is no predetermined number of pases to go into any of the tailations is c tier, bases are listed alphabetically. Each of these installations fact the bossesses excellent physical assets and labor forces tler, bases are listed alphabetically. Each of these installations is c possesses excellent physical assets and labor forces. In the r placed in a given ther represente only its ment relative to the r which they are analyzed POSSESSES excellent Physical assets and labor torces. Ine fact the r placed in a given tier represents only its merit relative to the r placed in a given tier represents only its merit in the property of the relative to the property of th Placed in a given tier represents only its ment relative to the process category/subcategory at this preliminary stage in the denot activity category subcategory at the denot activity direct not imply that the denot activity category/subcategory at unis preliminary stage in the process analyses. It certainly does not imply that the depot activity individual contribution to the Air Encode mission analyses. It certainly coes not imply that the depot active valuable contribution to the Air Force mission. Indeed valuable contribution to the Alf Porte mission. Indee considerable excess capacity and is Capable of received In addition to the installation tiering merit of the depot function alone, withou ment of the bar, once again, the bar, assets are located. discover. assess are not area. Unce again, are based was based was analysis on which this tiering was presented analysis on which analysis on which this of bases. I offer this for comparative analysis of bases. comparative analysis of this tiering represents only the installation tiering, this tiering CLOSE HOLD - SENSITIVE -

#### **CLOSE HOLD - SENSITIVE INFORMATION**

preliminary stage in the Air Force analysis, and is not a recommendation for closure or Prealignment.

I trust your JCSG analysis will not permit "military value" tiering to preclude or override head-to-head comparison of all depot maintenance activities. The Air Force supports the OSD goal of retaining those assets which represent the best combination of functional capability and cost effectiveness, based on the selection criteria and force structure. We look forward to receiving the input from your analysis for inclusion in the Air Force process.

JAMES F. BOATRIGHT

/ Co-Chairman, Air Force Base Closure Executive Group

Attachment Tiering Information

CLOSE HOLD - SENSITIVE INFORMATION

#### **CLOSE HOLD - SENSITIVE INFORMATION**

#### Depot Joint Cross-Service Group Air Forces Bases by Tier

#### **Installation Tiering**

<u>Tier 1</u>

Davis-Monthan AFB (AMARC) Hill AFB\* Tinker AFB\*

Tier 2

Robins AFB\*

Tier 3

Kelly AFB\* McClellan AFB\*

\* Considered in the Depot Subcategory

Tiering by Depot Asset

Tier 1

Hill AFB Robins AFE

Tier 2

McClellan AFB Tinker AFB

Tier 3

Kelly AFB

AMARC is not analyzed in the tiering of depot assets. AMARC represents an irreplaceable mission function that would be retained under any scenario.

CLOSE HOLD - SENSITIVE INFORMATION

	Installations
	ALC
,	Tiering of
	<b>Air Force</b>

	80 %
criterion 1 - depot value	<ul><li>a. commodity analysis</li><li>1) capacity</li></ul>
criterio	ä

70%

80					
commodity analysis	1) capacity	2) core workload	<b>3) unique workloads</b>	4) unique test facilities	5) other workloads

20%
2
ysis
analysis
cost a
3
þ.

criterion 2 - operational capabilities analysis

30%

		ana fundada
a.	operations	70%
b.	airspace	20%
:	airfield	10%

Remaining criteria determined in manner consistent with other categories of bases

All criteria were reviewed prior to tiering by the BCEG using secret ballots

#### Air Force Tiering of ALC Installations

large access runwa	nsidered in the Air Force tiering process industrial facilities s to technically oriented labor pool ay and ramp to support large aircraft alized equipment and facilities		
criterion 1	depot value		70%
a.	commodity analysis	80 %	
	<ul> <li>5 measures of merit:</li> <li>1) capacity</li> <li>2) core workload</li> <li>3) unique workloads</li> <li>4) unique test facilities</li> <li>5) other workloads</li> </ul>		
b.	cost analysis	20%	
criterion 2			30%
operat	ional capabilities analysis		
	1) operations fighter operations bomber operations tanker operations	70%	
	<ol> <li>airspace</li> <li>airfield</li> </ol>	20% 10%	
	<i>`</i>		

Remaining criteria determined in manner consistent with other categories of bases (Facilities, Air Quality, community)

All criteria were reviewed prior to tiering by the BCEG using secret written ballots

### JOINT CROSS SERVICE GROUP - DEPOT FUNCTIONAL VALUE SCORING

24 DOD DEPOTS REPORTED CORE WORKLOAD & CAPACITY FOR 60 COMMODITY GROUPINGS

JCSG ASSIGNED FUNCTIONAL SCORES BY COMMODITY GROUP BASED ON CURRENT DEPOT EXPERIENCE:

- 30 POINT MAXIMUM SCORE BASED ON PERCENTAGE OF TOTAL CORE WORKLOAD ASSIGNED TO THE DEPOT
- 15 POINT MAXIMUM SCORE BASED ON RELATIVE IMPORTANCE OF UNIQUE CORE WORK
- 15 POINT MAXIMUM SCORE BASED ON RELATIVE IMPORTANCE OF UNIQUE TEST FACILITIES
- 30 POINT MAXIMUM SCORE BASED RELATIVE IMPORTANCE ON NON-CORE WORK
- 10 POINT MAXIMUM BASED ON ENVIRONMENTAL PROBLEMS WHICH MIGHT LIMIT EXPANDED WORK

JCSG ASSIGNED COMMODITY WORK FROM CLOSING BASES TO DEPOT WITH HIGHEST FUNCTIONAL VALUE SCORES SUBJECT TO AVAILABLE CAPACITY.

#### Joint Cross-Service Group for Depot Maintenance Military Values

Air	Force:	

Highest(3)	Second(2)	Lowest(1)
OG-ALC	SM-ALC	SA-ALC
WR-ALC AMARC	OC-ALC	

#### Army:

TOAD	RRAD	LEAD	
ANAD			
CCAD			

#### Navy:

NADEP CH
NADEP JX
MCLB A
NSY NF
NSY PH
NSY PS
NSWC CR
NUWC KP

NADEP NI	
MCLB B	
NSY LB	
NSY PM	
NSWC LO	

		Installation	population	
	Mil	civ		personnel
 				@ base
Tinker	7,425	11,678		19,103
Hill	4,566	8,691		13,257
Robins	4,008	11,119		15,127
Kelly	4,220	12,678		16,898
McClellan	2,774	8,882		11,656
Jax	2,227	5,354		7,581
 Letterkenn	73	2,944		3,017
Toby	115	3,602	· · · · ·	3,717
Anniston	12	3,795		3,807

	FY 88	<u>FY 89</u>	FY 90	EY 91	FY 92	FY 93	FY 94	FY 95	FY 96	FY 97	<u>FY 98</u>	<u>FY 99</u>	<u>FY 00</u>	
LL AFB (Ogden														
Foreign Military Sa										-			•	
OFF	8	4	4	4	4	4	3	2	2	2	2	2	2	
ENL	-	-	-	1	1	1	-	-	-	-	-	-	-	
CIV _	493	502	437	423			421	417	412	412	412	412	412 _	<u> </u>
TOT	501	506	441	428	393	371	424	419	414	414	414	414	414	
Depot Maintenance		_												
OFF	45	45	45	46	46	46	45	- 45	45	45	45	45	45	
ENL	109	108	109	109	109	128	128	117	117	117	117	117	1:7	
CIV _	7.844	2.851	7.800	6.070	5.991	6.389	6.140	6.047	5.957	5.957	5.957	<u>5.957</u>	5.957	
TOT	7,998	8,004	7,954	6,225	6,146	6,563	6,313	6,209	6,119	6,119	6,119	6,119	6,119	
Materiel Managem														
OFF	91	91	82	82	80	71	76	79	79	79	79	79	79	
ENL	18	18	18	57	17	17	17	17	16	16	16	16	16	
CIV _	3.321	3.077	2.922	2.766	3.072	2.446	1.954	1.704	1.685	1.685	1.685	1.685	1.685	
TOT	3,430	3,186	3,022	2,905	3,169	2,534	2,047	1,800	1,780	1,780	1,780	1,780	1,780	
Central Contracting		_												
OFF	17	17	17	15	15	13	12	12	12	12	12	12	12	
ENL	•	-	-	-	-	-	-	-	-	-	-	-	-	
CIV _	561 _	538	473	420	409	334	268	219	223	223 _	223	223	223	
тот	578	555	490	435	424	347	280	231	235	235	235	235	235	
Management Over														
OFF	7	7	8	8	8	8	7	6	6	6	6	6	б	
ENL	11	11	11	12	12	3	3	3	3	3	3	3	3	
CIV -	83		91			81	76 _	65	66	66	66 .	66	66 .	
тот	101	104	110	103	99	92	86	74	75	75	75	75	75	
Communications d	•	-		-	_	_	_	_						
OFF	2	2	2	6	9	9	8	8	8	8	8	8	8	
ENL	-	-	-	150	162	226	193	192	184	184	184	184	184	
CIV _	538	517 .		507 .	455 _	424	92 .		90	90 .	90 _	90	90 .	
TOT	540	519	489	663	626	659	293	290	282	282	282	282	282	
Medical (MED)														
OFF	106	111	118	123	133	142	147	144	143	143	143	143	143	
ENL	253	258	277	272	271	291	320	352	348	348	348	348	348	
	117 _	123 .	139 .	152	154 .	143 .	144 .	139 .	133 .	133 _	133 .	133 .	133	
тот	476	492	534	547	558	576	611	635	624	624	624	624	624	
Base Operating Su														
OFF	69	70	71	76	75	70	64	61	61	61	61	61	61	
ENL	973	1,015	1,039	1,133	1,097	885	836	809	798	798	798	798	798	
	3.964	3.825	3.554	3.301	1.730	1.517	1.382	1.348	1.344	1.344	1.344	<u>1.344</u> .	1.344	
TOT	5,006	4,910	4,664	4,510	2,902	2,472	2,282	2,218	2,203	2,203	2,203	2,203	2,203	
TOTAL ALC M	ANPOWER													
OFF	345	347	347	360	370	363	362	357	356	356	356	356	356	
	1,364	1,410	1,454	1,734	1,669	1,551	1,497	1,490	1,466	1,466	1,466	1,466	1,466	
ENL											1.400	1.400	1.400	
ENL CIV	16.921	16.519	15.903	13.722	12.278		10.477	10.029	9.910	9.910	9,910	9.910	9.910	

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TOT Materiel Management OFF ENL	(FMS) 17 - 779 faint) 43 146 7.600 7,789	) - - 723 - 39 143 - 7.584 - 7,766 -	19 	17 	17 - - 701 37 143	16 	15 681 696	15 - - 722 - 737	15 	15 <u>708</u> 723	15 - - 708 _	15 - 	15 - - 708 _	
OFF ENL CIV TOT Depot Maintenance (M OFF ENL CIV TOT Materiel Management OFF ENL	17 <u>762</u> 779 faint) 43 146 <u>7.600</u> 7,789 (MM) 150		<u>616</u> 635 38 143 7.448		- <u>684</u> - 701 37	- <u>578</u> 594 35	- <u>681</u> 696	722	708		- 708 _	- 708	-	
ENL CIV TOT Depot Maintenance (M OFF ENL CIV TOT Materiel Management OFF ENL	- 762 779 1aint) 43 146 7.600 7,789 (MM) 150		<u>616</u> 635 38 143 7.448		- <u>684</u> - 701 37	- <u>578</u> 594 35	- <u>681</u> 696	722	708		- 708 _	- 708	-	
CIV TOT Depot Maintenance (M OFF ENL CIV TOT Materiel Management OFF ENL	<u>762</u> 779 (laint) 43 146 <u>7.600</u> 7,789 (MM) 150	<u>705</u> 723 39 143 <u>7,584</u> 7,766	635 38 143 7.448	573 _ 590 38 143 6.660 _	701 37	594 35	<u>681</u>	722		708		708		
TOT Depot Maintenance (M OFF ENL CIV TOT Materiel Management OFF ENL	779 faint) 43 146 7.600 7,789 (MM) 150	723 39 143 <u>7.584</u> 7,766	635 38 143 7.448	590 38 143 <u>6.660</u>	701 37	594 35	<del>69</del> 6						708	
Depot Maintenance (M OFF ENL CIV	faint) 43 146 7.600 7,789 (MM) 150	39 143 <u>7.584</u> 7,766	38 143 7.448	38 143 <u>6.660</u>	37	35		737	723					
OFF ENL CIV TOT Materiel Management OFF ENL	43 146 7.600 7,789 (MM) 150	143 <u>7.584</u> 7,766	143 7.448	143 6.660						123	723	723	723	
ENL CIV TOT Materiel Management OFF ENL	146 <u>7.600</u> 7,789 (MM) 150	143 <u>7.584</u> 7,766	143 7.448	143 6.660										
CIV TOT Materiel Management OFF ENL	7.600 7,789 (MM) 150	<u>7.584</u> 7,766	7.448	6.660	143		35	34	34	34	34	34	34	
TOT Materiel Management OFF ENL	7,789 (MM) 150	7,766				159	159	128	128	128	128	128	128	
Materiel Management OFF ENL	(MM) 150		7,629		6.817	7.048	5.661	5.835	5.358	5.358	5.358	5.358	5.358	
OFF ENL	150	140		6,841	6,997	7,242	5,855	5,997	5,520	5,520	5,520	5,520	5,520	1
ENL		140												
	352		131	127	127	117	107	101	97	97	97	97	97	
CIV		352	347	320	331	347	135	130	130	130	130	130	130	
	2.940		2.519	2.357	2.803	2.639	2.174	2.000	2.080	2.080	2.080	2.080	2.080	7
	3,442	3,298	2,997	2,804	3,261	3,103	2,416	2,231	2,307	2,307	2,307	2,307	2,307	2
Central Contracting (P														
OFF	17	17	17	16	13	13	13	13	13	13	13	13	13	
ENL	•	-	-	-	-	-		-	-	-	-	-	-	
CIV	646	598	586	538	492	431 .		328	357	357	357	357		
тот	663	615	603	554	505	444	386	341	370	370	370	370	370	
Management Overhead	d (MGMT	"												
OFF	7	6	7	7	8	9	9	8	8	8	8	8	8	
ENL	12	12	12	11	11	11	11	11	11	11	11	11	11	
CIV	73	79			70		48	45	45	45	45	45	45	
TOT	92	97	104	105	89	76	68	64	64	64	64	64	64	
Communications & Co	omputers (	COMM/CO	MP)											
OFF	4	4	4	7	8	7	5	14	14	14	14	14	14	
ENL	-	-	-	152	166	171	150	226	218	218	218	218	218	
CIV	408	392	374	431	358	278 .	96	266 _	266	266	266	266	266	
TOT	412	396	378	590	532	456	251	506	498	498	498	498	498	
Medical (MED)													•	
OFF	8	9	11	12	46	42	43	49	49	49	49	49	49	
ENL	20	20	19	20	104	105	110	119	119	119	119	119	119	
CIV		31		33	74	73	75	67	64	64	64	64 .	64	
TOT	59	60	60	65	224	220	228	235	232	232	232	232	232	
Base Operating Suppo	rt (BOS)													
OFF	65	67	69	66	64	54	63	80	83	83	83	83	83	
ENL	559	568	556	527	474	466	455	652	651	651	651	651	651	
	4.235	4.071	3.976	3.666	2.889	1.447		1.601	1.578	1.578	1.578	1.578	1.578	
	4,859	4,706	4,601	4,259	3,427	1,967	1,918	2,333	2,312	2,312	2,312	2,312	2,312	
TOTAL ALC MANF	POWEP													
OFF	311	309	296	290	320	293	290	314	313	313	313	313	313	
ENL	1,089	1,095	1.077	1,173	1,229	1,259	1,020	1,266	1,257	1,257	1,257	1,257	1,257	
	1,085	<u>1,095</u>	1,077	<u>1,173</u>	1,229 14.187	<u>1,259</u>		1,200						
	18,095	17,661	17,007	15,808	15,736	<u>12.520</u> 14,102	<u>10.508</u> 11,818	<u>10.804</u> 12,444	<u>10.456</u> 12,026	<u>10.456</u> 12,026	<u>10.456</u> 12,026	<u>10.456</u> 12,026	<u>10.456</u> 12,026	1 1

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	FY 88	FY 89	FY 90	<u>FY 91</u>	<u>FY 92</u>	<u>FY 93</u>	FY 94	FY 95	FY 96	FY_97	<u>FY 98</u>	<u>FY 99</u>	<u>FY 00</u>
	FB (Sacrament	to ALC)											
Foreign Militar	• • •												
OFF	13	10	8	8	4	4	· 4	4	4	4	4	4	4
ENL	-	-	-	•	-	-	-	-	-	-		-	-
CIV	527	401	279 _	212	203	187		378					374
TOT	540	411	287	220	207	191	371	382	378	378	378	378	378
Depot Mainten													
OFF	40	40	40	40	40	40	33	. 32	32	32	32	32	32
ENL	263	263	262	260	259	252	248	183	183	183	183	183	183
CIV	6.026	6.035	6.045	<u>5.415</u>	5.322	5.354	5.104	4.890	4.480	4.480	4.480	4.480	4.480
TOT	6,329	6,338	6,347	5,715	5,621	5,646	5,385	5,105	4,695	4,695	4,695	4,695	4,695
Matericl Mana	igement (MM)												
OFF	104	105	100	100	112	97	96	81	80	80	80	80	80
ENL	90	91	93	91	153	30	29	23	23	23	23	23	23
CIV	2.283	2.301	2.297	2.093	2.421	1.884	1.634	1.284	1.440	1.440	1.440	1.440	1.440
TOT	2,477	2,497	2,490	2,284	2,686	2,011	1,759	1,388	1,543	1,543	1,543	1,543	1,543
Central Contra	cting (PK)												
OFF	16	16	16	14	11	11	11	10	10	10	10	10	10
ENL	-	-	-	-	-	-	-	•	-	-	-	-	-
CIV	326	333		280	251	174	121	108	112 .	112	112	112	112
TOT	342	349	320	294	262	185	132	118	122	122	122	122	122
Management (	Overhead (MGM	Γ)											
OFF	13	13	13	14	13	10	7	6	6	6	6	6	6
ENL	22	22	22	22	22	12	14	13	13	13	13	13	13
CIV	61	64	72	71	64	58	38						30
TOT	. 96		107	107	99	80	59	48	49	49	49	49	49
Communicatio	ons & Computers	(COMM/CO	MP)										
OFF	3	3	3	11	11	26	35	18	17	17	17	17	17
ENL	-	-	22	269	293	292	299	269	255	255	255	255	255
CIV	471	458	443	457	356	346	157	117	127	127	127	127	127
TOT	480	461	468	737	660	664	491	404	399	399	399	399	399
Medical (MEI	D)												
OFF	38	40	46	54	57	146	157	157	157	157	157	157	157
ENL	110	109	121	127	346	365	320	396	393	393	393	393	393
CIV	84	83	91	92		161	167	147 .	141	141	141 .		141
TOT	232	232	258	273	497	672	644	700	691	691	691	691	691
Base Operatin	g Support (BOS)	)								••••			
OFF	62	64	64	61	52	56	54	68	68	68	68	68	68
ENL	973	1,015	1,039	1,133	1,097	885	836	698	689	689	689	689	689
CIV	3.964	3.825	3.554	3.301	1,097	1.517	1.382	<u>1.113</u>	1.090	1.090	1.090	1.090	1.090
TOT	4,999	4.904	4.657	4,495	2,879	2,458	2,272	1,879	1,847	1,847	1,847	1,847	1,847
		1,201	1,007	1,120	2,079	6,150	£,£,£	1,072	1,077	1,047	1,077	1,047	1,047
	C MANPOWER												
OFF	289	291	290	302	300	390	397	376	374	374	374	374	374
ENL	1,458	1,500	1,559	1,902	2,170	1,836	1,746	1,582	1,556	1,556	1,556	1,556	1,556
CIV	<u>    13.748    </u>	13.500	13.085	11.921	10.441	9.681	8.970	8.066	7.794	7.794	<u>7.794</u>	7.794	7.794
TOT	15,495	15,291	14,934	14,125	12,911	11,907	11,113	10,024	9,724	9,724	9,724	9,724	9,724

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	FY 88	<u>FY 89</u>	FY 90	FY 91	FY 92	<u>FY 93</u>	<u>FY 94</u>	<u>FY 95</u>	FY 96	<u>FY 97</u>	<u>FY 98</u>	<u>FY 99</u>	<u>FY 00</u>	FY
	Warner Robins A	ALC)	•											
Foreign Militar														
OFF	7	7	7	7	6	4	8	8	8	8	8	8	8	
ENL	•	-	-	-	-	-	-	1	1	1	1	1	1	
CIV	589	598	490	489	577 _	448	471 .	520	514	514	514	514	514	
тот	596	605	497	496	583	452	479	529	523	523	523	523	523	1
Depot Mainten	• •													
OFF	39	39	39	40	37	37	37	37	37	37	37	37	37	
ENL	136	136	135	135	135	138	138	158	158	158	158	158	158	-
CIV	6.132	6.213	6.399	5.913	6.147	6.308	6.349	6.101	5.632	5.632	5.632	5.632	5.632	5.
TOT	6,307	6,388	6,573	6,088	6,319	6,483	6,524	6,296	5,827	5,827	5,827	5,827	5,827	5,
Materiel Mana		.02				~~	~							
OFF	108	103 18	87	88	96	95	97	101	101	101	101	101	101	
ENL	18		19	20	83	38	28	26	26	26	26	26	26	
CIV	<u>2.887</u> 3,013	2.634	2.286	2.122	2.817	2.205	1.730 _		1.553			1.553	1.553	
TOT	,	2,755	2,392	2,230	2,996	2,338	1,855	1,687	1,680	1,680	1,680	1,680	1,680	1,
Central Contra	• • •	10		17						••				
OFF	18	18	17 1	17	15	15	14	11	11	11	11	11	11	
ENL CIV	1 575	1 540	-	1	-	-	•	-	-	-	-	-	-	
TOT		<u></u>	<u>515</u> 533	<u>425</u> 443	<u>386</u>	<u>314</u>	<u>234</u> 248	<u>213</u> 224	<u>208</u> 219	<u>208</u> 219	<u>208</u> 219	<u> </u>	<u>208</u> 219	
	Dverhead (MGM)		233	443	401	329	248	224	219	219	219	219	219	
OFF		', 7	7	6	6	6	6	5	5	5	5	5	5	
ENL	4	4	3	4	4	5	5	5	5	5	5	5	5	
CIV		76	80	n .		58	51	50	49	49	49	49	49	
тот	83		<u></u> 90	87	88	<u></u>	62	60	<u>+2</u> . 59	<u>+</u>	59	<u>42</u> . 59	<u>42</u> . 59	
	ons & Computers			07	00	07	02						55	
OFF	6	6	6	9	9	10	8	8	8	8	8	8	8	
ENL	ī	1	1	71	85	120	108	107	99	99	<u>99</u>	<u>9</u> 9	99	
CIV	405	389	368	351	292	240	58	48	45	45			45	
TOT.	412	396	375	431	386	370	174	163	152	152	152	152	152	
Medical (MEI	D)									•===				
OFF	82	86	89	91	100	102	104	108	108	108	108	108	108	
ENL	181	183	189	185	194	198	207	236	233	233	233	233	233	
CIV	86		107	115 .	109	126	127	114 _	109	109	109	109	109	
TOT	349	364	385	391	403	426	438	458	450	450	450	450	450	
Base Operating	g Support (BOS)													
OFF	74	75	76	80	69	63	59	79	79	79	79	79	79	
ENL	894	895 *		880	793	726	708	685	728	728	728	728	728	
CIV	3.749	3.507	3.159	3.418	2.499	1.401	1.367	1.434	1.473	1.473	1.473	1.473	1.473	1
тот	4,717	4,477	4,087	4,378	3,361	2,190	2,134	2,198	2,280	2,280	2,280	2,280	2,280	2
TOTAL ALC	MANPOWER													
OFF	341	341	328	338	338	332	333	357	357	357	357	357	357	
ENL	1,235	1,238	1,200	1,296	1,294	1,225	1,194	1,218	1,250	1,250	1,250	1,250	1,250	1
CIV	14.495	14.052	13.404	12.910	12.905			10.040	9.583	9.583	9.583	9.583	9.583	
TOT	16,071	15,631	14,932	14,544	14,537	12,657	11,914	11,615	11,190	11,190		11,190		

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	FY 88	FY 82	FY 90	FY 91	FY 92	FY 93	FY 94	<u>FY 95</u>	FY 96	FY.97	<u>FY 98</u>	<u>FY 99</u>	FY 00	FY 01
TINKER AFB (C		ALC)												
Foreign Military	y Sales (FMS)													
OFF	9	10	8	8	3	6	6	6	6	6	6	6	6	6
ENL	3	3	1	1	4	4	4	4	4	4	4	4	4	4
CIV	713	770	671	599	487	577	761	754	753	753	753	753	753	753
TOT	725	783	680	608	494	587	771	764	763	763	763	763	763	763
Depot Maintena	ance (Maint)													
OFF	45	47	46	45	45	27	27	26	26	26	26	26	26	26
ENL	356	358	357	355	355	352	353	326	326	326	326	326	326	326
CIV	6.634	6.553	6.696	5.611	5.567	5.427	4.571	4.269	4.205	4.205	4.205	4.205	4.205	4.205
TOT	7,035	6,958	7.099	6,011	5,967	5,806	4,951	4,621	4,557	4,557	4,557	4,557	4,557	4,557
Materiel Manag	ement (MM)				•					•	•	•		
OFF	126	119	107	108	112	105	109	111	111	111	111	111	111	111
ENL	106	102	102	102	112	94	65	98	98	98	98	98	98	98
CIV	2.392	2.150	1.854	1.631	1.583	1.082	930	856	789	789	789	789	789	789
TOT	2,624	2,371	2,063	1,841	1,807	1,281	1,104	1,065	998	998	998	998	998	998
Central Contrac	ting (PK)	-		•										
OFF	16	16	16	15	11	12	12	11	11	11	11	11	11	11
ENL	-	-			-	-	-	•	•	-	-	-	-	-
· CIV	437	410	410	380	.324	233	162	168	150	150	150	150	150	150
TOT	453	426	426	395	335	245	174	179	161	161	161	161	161	161
Management O	verhead (MGM	D												
OFF	. 9	10	10	10	9	8	7	7	7	7	7	7	7	7
ENL	11	13	13	12	12	12	12	12	12	12	12	12	12	12
CIV		71	11	74 .	67	58	55 _		44	44	44	44	44	44
TOT	87	94	100	96	88	78	74	63	63	63	63	63	63	63
Communication	ns & Computers	(COMM/CO	MP)											
OFF	5	5	5	8	11	12	8	8	8	8	8	8	8	8
' ENL	-	-	-	93	99	134	101	100	95	95	95	95	95	95
CIV	523		472	451	397	358	82	75	79	79	79			<u>79</u>
TOT ·	528	502	477	552	507	504	191	183	182	182	182	182	182	182
Medical (MED	))												•	
OFF	72	81	89	90	101	98	104	105	105	105	105	105	105	105
ENL	179	180	190	196	202	194	197	208	205	205	205	205	205	205
CIV		85		118	136	129	128	107	103	103	103	103	103	103
TOT	338	346	376	404	439	421	429	420	413	413	413	413	413	413
Base Operating	Support (BOS)	)												
OFF	73	73	71	79	81	76	74	71	71	71	71	71	. 71	71
ENL	1,066	1,067	1,062	1,093	1,053	993	948	900	888 .	888	888	888	888	888
CIV	3.504	3.378	3.238	3.186	2.228	1.623	1.576	1.385	1.149	1.149	1.149	1.149	1.149	1.149
тот	4,643	4,518	4,371	4,358	3,362	2,692	2,598	2,356	2,108	2,108	2,108	2,108	2,108	2,108
TOTAL ALC	MANPOWER													
OFF	355	361	352	363	373	344	347	345	345	345	345	345	345	345
ENL	1,721	1,723	1,725	1,852	1,837	1,783	1,680	1,648	1,628	1,628	1,628	1,628	1,628	1,628
CIV	14.357	13.914	13.515	12.050	10.789	9.487	8.265	7.658	1.272	7.272	7.272	7.272	7.272	7.272
TOT	16,433	15,998	15,592	14,265	12,999	11,614	10,292	9,651	9,245	9,245	9,245	9,245	9,245	9,245

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total	16258	1189	3389	2200					
TOTAL					Average				
ALC	0	0	0	0	ALC	0	0	0	0
FMS	2801	0	0	0	FMS	560	0	0	0
depot	26718	0	4008	4008	depot	5,344	0	802	802
mater mgt	8308	0	1245	1245	mater mgt	1,662	0	249	249
contract	1107	0	166	166	contract	221	0	33	33
computer	1513	0	228	228	computer	303	0	46	46
mgt overh	310	0	154	154	mgt overh	62	0	31	31
medical	2410	0	1205	1205	medical	482	0	241	241
ALC total	43167	1867	7006	5139	ALC total	8,633	373	1,401	1,028
DA	0	0	0	0	DA	0	0	0	0
DLA	4160	0	1355	0	DLA	832	0	271	0
Com	784	0	676	0	Com	157	0	135	0
DFAS	719	0	0	0	DFAS	144	0	0	0
DISA	1036	0	1036	0	DISA	207	0	207	0
total	6699	0	3067	3067	total	1,340	0	613	613
	0	0	0	0		0	0	0	0
AF Tenent	17682	0	111	111	AF Tenent	3,536	0	22	22
	0	0	0	O		0	0	0	0
BOS	10820	4230	5721	1491	BOS	2,164	846	1,144	298
total	78368	6097	15905	9808	total	15,674	1,219	3,181	1,962

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## KELLY AIR FORCE BASE

**TENANT RELOCATION/ELIMINATION DATA** 

NON-ALC	TOTAL	MIL	¢ıv	FORCE	PERS	MIL	CIV PERS	TOTAL PERS	MIL	CIV		CIV RELGD	RCVG	RCVG	MIL CON	MVG COSTS	COMMENTS
TENANT	PERS	PERS	1	REDUC	ELIM	ELIM	ELIM	RELGD		RELGD		%	BASE #1	BASE #2	(\$M)	(JIA)	COMMENTS
<b>DLA - DISTRIBUTION</b>	955	4	951	382	269	4	265	304	0	304	0%	53%				<u> </u>	
DLA - DRMO	84	· 0	84		42	0	42	42	0	42	: <b>::::</b> :::::::::::::::::::::::::::::::	50%	FT HOOD	CORPUS			
DEF COMM AGCY	303	1	302		303	1	302	0	0	0	0%	0%					
DECA - MW RGN	108	14	94		0	0	0	108	14	94	100%	100%					
DFAS	162	10	/ 152		0	0	0	162	10	152	100%	100%	LOCAL				
DISA	210	23	187		210	23	187	0	0	0	0%	0%					
AIR INTEL AGY	2975	2142	833		0	0	0	2975	2142	833	100%	100%	LACKLAND		3		
AF INFO SVC	159	84	75		0	0	0	159	84	75	100%	100%	LACKLAND		0		
433RD AW AFRES	665	5	660		0	0	0	665	5	660	100%	100%	LACKLAND		0		
149TH FTR GP ANG	253	51	202		0	0	0	253	51	202	100%	100%					
DET 1, 615TH AMOG	78	77	1		0	0	0	78	77	1	100%	100%	LACKLAND		0		
AF AUDIT AGENCY	30	0	30		30	0	30	0	0	0	#####	0%					
OLB, CIVIL ENG SPT	28	12	16		0	0	0	28	12	16	100%	100%					
FMS	723	15	708		0	0	0	723	15	708	100%	100%					
MAINTENANCE	5520	162	5358		828	24	804	4692	138	4554	85%	85%					
MATERIEL MGT	2307	227	2080		346	34	312	1961	193	1768	85%	85%					
CENTRAL CONT'ING	370	13	357		56	2	54	314	11	303	85%	85%					
MGT OVERHEAD	64	19	45		32	10	22	32	9	23	47%	51%					
COM & COMPUTER	498	232	266		75	35	40	423	197	226	85%	85%					
MEDICAL	232	168	64		116	84	32	116	84	32	50%	50%					
TOTAL	15724	3259	12465	382	2307	217	2090	13035	3042	9993	93%	83%			3	0	
BOS (ANG/AFRES)	0	0	0		0	0	0	165	10	155	#####	#####		<u>الا الحين بين بين من الخاط المناط</u> عين بين بين من المنظم المنظم المنظم المنظم المنظم المنظم المنظم المنظم المنظم ا			
BOS (OTHER)	0	0	0		0	0	0	1091	269	822	<i>#####</i> #	#####					
BOS (TOTAL)	2312	734	1578	0	1056	455	601	1256	279	977							
FINAL TOTAL	18036	3993	14043	382	3363	672	2691	14291	3321	10970	83%	80%					

-ONLY THOSE ORGANIZATIONS WITH MORE THAN 25 PERSONNEL AUTHORIZATIONS (MIL OR CIV) ARE LISTED

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-BOS FACTOR OF 18% WAS APPLIED TO REALIGNING ANG/AFRES PERSONNEL

-BOS FACTOR OF 9% WAS APPLIED TO OTHER REALIGNING PERSONNEL

## McCLELLAN AIR FORCE BASE TENANT RELOCATION/ELIMINATION DATA

							_										
				FORCE	TOTAL	MIL	cıv	TOTAL	MIL.	CIV	MIL.	cıv			MIL	MVG	
NON-ALC	TOTAL	MIL		STRUC	PERS	PERS	PERS	PERS	PERS	PERS	RELGD		RCVG	RCVG	CON	COSTS	COMMENTS
TENANT	PERS	PERS		REDUC	ELIM	ELIM	ELIM		RELGD	RELGD	%	%	BASE #1	BASE #2	(\$M)	(\$M)	
<b>DLA - DISTRIBUTION</b>	565	1	564	138	203	1	202	224	0	224	0%	53%					
DLA - DRMO	61	0	61		30	0	30	31	0	31	#####	51%	STOCKTON				
DEF COMM AGCY	101	11	90		101	11	90	0	0	0	0%	0%					
DFAS	127	9	118		0	0	0	127	9	118	100%	100%	SAN BERN				
DISA	138	0	138		138	0	138	0	Ö	0	#####	0%					
AF AUDIT AGENCY	23	0	23		23	0	23	0	0	0	#####	0%					
364TH RECRUIT SQ	26	23	3		0	0	0	26	23	3	100%	100%					
HQ 4TH AIR FORCE	49	0	49		0	0	0	49	0	49	#####	100%	MARCH				
1849TH EIS	283	265	18		0	0	0	283	265	18	100%	100%	TRAVIS				
TECH OPS	356	328	28		0	0	0	356	328	28	100%	100%	OFFUTT				
US COAST GUARD	190	190	0		0	0	0	190	190	0	100%	#####	MOFFETT				
FAA	80	0	80		0	0	0	80	0	80	#####	100%	LOCAL				
FMS	378	4	374		0	0	0	378	4	374	100%	100%					
MAINTENANCE	4695	215	4480		704	32	672	3991	183	3808	85%	85%					
MATERIEL MGT	1543	103	1440		231	15	216	1312	88	1224	85%	85%					
CENTRAL CONT'ING	122	10	112		18	1	17	104	9	95	90%	85%					
MGT OVERHEAD	49	19	30		24	9	15	25	10	15	53%	50%					
COM & COMPUTER	399	272	127		60	41	19	339	231	108	85%	85%					
MEDICAL	691	550	141		345	275	70	346	275	71	50%	50%					
TOTAL	9876	2000	7876	138	1877	385	1492	7861	1615	6246	81%	81%					
BOS (R&A)	1847	757	1090		1164	629	535	683	128	555							
FINAL TOTAL	11723	2757	8966	138	<b>3041</b> ′	1014	2027	8544	1743	6801	63%	77%					

-ONLY THOSE ORGANIZATIONS WITH MORE THAN 25 PERSONNEL AUTHORIZATIONS (MIL OR CIV) ARE LISTED -BOS FACTOR OF 9% WAS APPLIED TO REALIGNING PERSONNEL

-BOS WAS NOT APPLIED TO USCG OR FAA

6/9/95

## HILL AIR FORCE BASE TENANT RELOCATION/ELIMINATION DATA

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NON-ALC TENANT	TOTAL PERS	MIL PERS	CIV PERS	FORCE STRUC REDUC	TOTAL PERS ELIM	MIL PERS ELIM	CIV PERS ELIM	TOTAL PERS RELGD	MIL PERS RELGD	CIV PERS RELGD		CIV RELGD %	RCVG BASE #1	RCVG BASE #2	MIL CON (\$M)	MVG COSTS (\$M)	COMMENTS
<b>DLA - DISTRIBUTION</b>	558	1	557	261	138	1	137	159	0	159	0%	54%					
DLA - DRMO	62	0	62		22	0	22	40	0	40	#####	65%	COL SPGS	NELLIS			
DEF COMM AGCY	73	9	64		73	9	64	0	0	0	0%	0%					
DFAS	153	8	145		0	0	0	153	8	145	100%	100%	SAN BERN				
DISA	255	53	202		255	53	202	0	0	0	0%	0%					
AF AUDIT AGENCY	29	0	29		29	0	29	0	0	0	#####	0%					
388TH FW	1861	1654	207		0	0	0	1861	1654	207	100%	100%	CANNON	SHAW			
419TH FW	264	7	257		0	0	0	264	7	257	100%	100%					
372ND RECRUIT GP	45	42	3		0	0	0	45	42	3	100%	100%			1		
TOOELE DEP RAIL	48	0	48		0	0	0	48	0	48	#####	100%					
CORPS OF ENG	25	1	24		0	0	0	25	1	24	100%	100%					
545TH TEST GP	61	22	39		0	0	0	61	22	39	100%	100%					
729TH AIR CONT SQ	243	226	17		0	0	0	243	226	17	100%	100%	CANNON				
FMS	763	10	753		0	0	0	763	10	753	100%	100%					
MAINTENANCE	4557	352	4205		684	53	631	3873	299	3574	85%	85%					
MATERIEL MGT	998	209	789		149	31	118	849	178	671	85%	85%					
CENTRAL CONT'ING	161	11	150		24	2	22	137	9	128	82%	85%					
MGT OVERHEAD	63	19	44		32	10	22	31	9	22	47%	50%					
COM & COMPUTER	182	103	79		27	15	12	155	88	67	85%	85%			·		
MEDICAL	413	310	103		207	155	52	206	155	51	50%	50%					
TOTAL	10814	3037	7777	261	1640	329	1311	8913	2708	6205	89%	83%					
BOS (R&A)	2108	959	1149		1306	715	591	802	244	558					<b></b>		
FINAL TOTAL	12922	3996	8926	261	2946	1044	1902	9715	2952	6763	74%	78%					

-ONLY THOSE ORGANIZATIONS WITH MORE THAN 25 PERSONNEL AUTHORIZATONS (MIL OR CIV) ARE LISTED -BOS FACTOR OF 9% WAS APPLIED TO REALIGNING PERSONNEL

6/9/95

## TINKER AIR CE BASE TENANT RELOCATION/ELIMINATION DATA

				FORCE	TOTAL	MIL	cıv	TOTAL	MiL	сіу	MIL	CIV			MIL	MVG	
NON-ALC	TOTAL	MIL	cıv	STRUC		PERS	PERS	PERS	PERS	PERS	RELGD	RELGD	RCVG	RCVG	CON	COSTS	COMMENTS
TENANT	PERS	PERS	PERS	REDUC	ELIM	ELIM	ELIM	RELGD	RELGD	RELGD	%	%	BASE #1	BASE #2	(\$M)	(\$M)	
<b>DLA - DISTRIBUTION</b>	949	1	948	334	285	1	284	330	0	330	0%	54%					
DLA - DRMO	53	0	53		21	0	21	32	0	32	#####	60%	FT SILL				
DEF COMM AGCY	125	12	113		125	12	113	0	0	0	0%	0%					
DFAS	147	12	135		0	0	0	147	12	135	100%	100%	STAY-OKC				
DISA	235	16	219		235	16	219	0	0	0	0%	0%					
DET 440	29	0	29		0	0	0	29	0	29	#####	100%					
NAVY TACAMO	1186	1165	21		0	0	0	1186	1165	21	100%	100%	Base X				
<b>3RD COMBAT COMM</b>	778	767	11		0	0	0	778	767	11	100%	100%	DM		22		
552ND ACW	1452	1368	84		0	0	0	1452	1368	84	100%	100%	BEALE		401*		
752ND COM SYS SQ	146	133	13		0	0	0	146	133	13	100%	100%					
8TH ACCS	86	85	1		0	0	0	86	85	1	100%	100%					
963RD ACWS	640	638	2		0	0	0	640	638	2	100%	100%	BEALE		*		····
964TH ACWS	625	622	3		0	0	0	625	622	3	100%	100%	BEALE		*		
965TH ACWS	625	622	3		0	0	0	625	622	3	100%	100%	BEALE		*		
966TH ACWS	288	285	3		0	0	0	288	285	3	100%	100%	BEALE		*		
349TH RECRUIT SQ	25	22	3		0	0	0	25	22	3	100%	100%					
<b>DET 413/373RD TNSQ</b>	45	44	1		0	0	0	45	44	1	100%	100%				· · · · · ·	
507TH ARG	158	0	158		0	0	0	158	0	158	#####	100%					
DET 7, GLOBAL WX	38	35	3		0	0	0	38	35	3	100%	100%					
465TH ARS	67	0	67		0	0	0	67	0	67	#####	100%	MARCH				
FMS	414	2	412		0	0	0	414	2	412	100%	100%					
MAINTENANCE	6119	162	5957		918	24	894	5201	138	5063	85%	85%		······································			
MATERIEL MGT	1780	95	1685		267	14	253	1513	81	1432	85%	85%					
CENTRAL CONT'ING	235	12	223		35	2	33	200	10	190	83%	85%			1		
MGT OVERHEAD	75	9	66		37	4	33	38	5	33	56%	50%				11	
COM & COMPUTER	282	192	90		43	29	14	239	163	76	85%	84%					
MEDICAL	624	491	133		312	245	67	312	246	66	50%	50%			1		
TOTAL	17226	6790	10436	334	2278	347	1931	14614	6443	8171	95%	81%			22		
BOS (R&A)	2203	859	1344		888	279	609	1315	580	735							
FINAL TOTAL	19429	7649	11780	334	3166	626	2540	15929	7023	8906	92%	78%			22		
										L	1			<u></u>	L		

-ONLY THOSE ORGANIZATIONS WITH MORE THAN 25 PERSONNEL AUTHORIZATIONS ARE LISTED

-BOS FACTOR OF 9% WAS APPLIED TO REALIGNING PERSONNEL

## ROBINS AIR FORCE BASE TENANT RELOCATION/ELIMINATION DATA

NON-ALC TENANT	TOTAL PERS	MIL PERS	CIV PERS	FORCE STRUC REDUC			CIV PERS ELIM	TOTAL PERS RELGD	MIL PERS RELGD	CIV PERS RELGD		CIV RELGD %	RCVG BASE #1	RCVG BASE #2	MIL CON (\$M)	MVG COSTS (\$M)	COMMENTS
<b>DLA - DISTRIBUTION</b>	821	4	817	181	298	4	294	342	0	342	0%	54%					
DLA - DRMO	52	0	52		47	0	47	5	0	5	#####	10%	FT BENNING				
DEF COMM AGCY	74	12	62		74	12	62	0	0	0	0%	0%					
DFAS	130	17	113		0	0	0	130	17	113	100%	100%	SAN BERN	DAYTON			
DISA	198	28	170		198	28	170	0	0	0	0%	0%					
AF AUDIT AGENCY	29	0	29		29	0	29	0	0	0	#####	0%					
<b>5TH COMBAT COMM</b>	741	683	58		0	0	0	741	683	58	100%	100%	SHAW				
HQ AFRES	937	434	503		0	0	0	937	434	503	100%	100%	DOBBINS				
19TH ARW	898	828	70		0	0	0	898	828	70	100%	100%	CHARLESTON				
9TH SPACE WNG SQ	84	80	4	84	0	0	0	0	0	0	0%	0%					
FAA	38	0	38		0	0	0	38	0	38	#####	100%	LOCAL				
JOINT STARS	996	895	101		0	0	0	996	895	101	100%	100%	BEALE				
FMS	523	9	514		0	0	0	523	9	514	100%	#####					
MAINTENANCE	5827	195	5632		874	29	845	4953	166	4787	85%	85%					
MATERIEL MGT	1680	127	1553		252	19	233	1428	108	1320	85%	85%					
<b>CENTRAL CONT'ING</b>	219	11	208		33	2	31	186	9	177	82%	85%					
MGT OVERHEAD	59	10	49		29	5	24	30	5	25	50%	51%					
COM & COMPUTER	152	107	45		23	16	7	129	91	38	85%	84%					
MEDICAL	450	341	109		225	170	55	225	171	54	50%	50%					
TOTAL	13908	3781	10127	265	2082	285	1797	11561	3416	8145	90%	83%					
BOS (R&A)	2280	807	1473		1243	500	807	1037	307	730							
FINAL TOTAL	16188	4588	11600	265	(3325)	\785	2604	12598	3723	8875	81%	78%					

-ONLY THOSE ORGANIZATIONS WITH MORE THAN 25 PERSONNEL AUTHORIZATIONS (MIL OR CIV) ARE LISTED -BOS FACTOR OF 9% WAS APPLIED TO REALIGNING PERSONNEL

1309

-BOS WAS NOT APPLIED TO FAA

6/9/95

## Kelly Air Force BasePersonnel Impact of RCOBRA Assumptions

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Baseline	Air Force eliminations	R&A eliminations	delta
	r - an hannen hennen hennen hennen hennen hennen hennen hennen hen h		
723		· · · · · · · · · · · · · · · · · · ·	<u></u>
5,520		747	
2,307		346	
370		56	
498	······································	75	
64	a fan en fan en fan en fan en fan en fan en fan en fan en fan en fan en fan en fan en fan en fan en fan en fan	32	
232		116	
9,714	500	1,372	872
1,039	0	311	
411	0	303	·
162	0	0	
210	0	210	
1,822	0	824	824
4,188	0	30	30
2,312	745	1,056	311
18,036	1,245	3,282	2,037
	723         5,520         2,307         370         498         64         232         9,714         1,039         411         162         210         1,822         4,188         2,312	eliminations $723$ $5,520$ $2,307$ $370$ $498$ $64$ $232$ $9,714$ $500$ $1,039$ $0$ $110$ $162$ $0$ $1,822$ $0$ $4,188$ $0$ $2,312$ $745$	eliminations         eliminations           723

## Hill Air Force Base Personnel Impact of F COBRA Assumptions

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	Baseline	Air Force	R&A	delta
		eliminations	eliminations	
Air Logistics Center				
FMS	763		0	
Maintenance	4,557		684	
materiel management	998		149	
contracting	161		24	· · · · · · · · · · · · · · · · · · ·
Computer support	182		27	
MGT overhead	63		32	
Medical	413		207	
ALC Total	7,137	317	1,123	806
Defense Agency tenants				
DLA	620	0	160	160
Commissary	73	0	73	73
Finance Agency	153	0	0	0
Info Systems Agency	255	0	255	255
Defense Agency Total	1,101	0	488	488
Air Force tenants	2,576	0	29	29
Base Operating Personnel	2,108	877	1,306	429
Total	12,922	1,194	2,946	1,752

## Tinker Air Force BasePersonnel Impact of FCOBRA Assumptions

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Baseline	Air Force	R&A	delta
	······		
414		0	
6,119		918	
1,780		267	
235		35	
282		43	
75		37	
624		312	
9,529	245	1,612	1,367
1,002	0	306	
125	0	125	
147	0	0	
235	0	235	
1,509	0	666	666
6,188	0	0	0
2203	795	888	93
19,429	1,040	3,166	2,126
	414         6,119         1,780         235         282         75         624         9,529         1,002         125         147         235         1,509         6,188         2203	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $

## Robins Air Force Base Personnel Impact of Force Base

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Baseline	Air Force	R&A	Delta
	Eliminations	Eliminations	
523		0	
5,827		874	
1,680		252	·····
219		33	
152		23	
59		29	
450		225	
8,910	440	1,436	996
873	0	345	
74	0	74	
130	0	0	
198	0	198	
1,275	0	617	617
3,723	0	29	29
2,350	749	1,307	558
16,258	1,189	3,389	2,200
	523         5,827         1,680         219         152         59         450         8,910         873         74         130         198         1,275         3,723	Eliminations         523         5,827         1,680         219         152         59         450         8,910         440         873         0         130         198         3,723         0         2,350	Eliminations         Eliminations           523         0           5,827         874           1,680         252           219         33           152         23           59         29           450         225           8,910         440           1,366         0           873         0           130         0           198         0           1,275         0           3,723         0           2,350         749

## McClellan Air Force Base Personnel Impact of F COBRA Assumptions

	baseline	Air Force	R&A	delta
		eliminations	eliminations	
Air Logistics Center				
FMS	378		0	
Maintenance	4,695		704	<u></u>
Material Mgt	1543		231	
contracting	122		18	
Computer support	399		60	
MGT overhead	49		24	· · · · · · · · · · · · · · · · · · ·
Medical	691		345	
ALC Total	7,877	365	1,382	1,017
Defense Agency tenants				
DLA	626	0	233	233
Commissary	101	0	101	101
Finance Agency	127	0	0	0
Info Systems Agency	138	0	138	138
Defense Agency Total	992	0	472	472
Air Force tenants	1,007	0	23	23
Base Operating Personnel	1,164	1,064	1,164	100
Total	11,040	1,429	3,041	1,612

#### ALC only closure

	Hill	Tinker	Robins	Kelly	McClellan
1-time cost	1,025.0	612.4	461.9	467.0	333.4
annual	20.9	30.7	28.0	32.6	30.4
savings					
ROI	100 + years	31 years	23 years	19 years	13 years
positions	346	520	476	495	448
eliminated					
positions	5,583	8,492	7,804	8,055	7,239
realigned					

	Hill	Tinker	Robins	Kelly	McClellan
1-time cost	682.1	463.1	314.7	321.3	251.9
annual savings	13.7	21.2	18.5	19.3	20.2
ROI	$100 \pm voors$	26	25 waama	24	16
NUI	$100 \pm years$	so years	25 years	24 years	16 years
positions eliminated	100 + years 250	36 years 377	25 years 336	24 years 329	10 years 328

#### Depot only closure

**Comparison of Cost Estimates to Transfer C-5 Workload** 

# (\$'s in millions)

	Kelly	Air Force	Commission
	community		Staff
Military construction	82	78	78
transfer equipment	102	11	11
training and production	45	57	32
transition			
move C-5 personnel		44	38
TOTAL	229	190	159

#### Sheet1

			Hutch		AF	DBCRC
mileen e 5 h						 
milcon c-5 h	anger		82		52	52
C-5 portion c	of milcon	engine test	& other		26	 26
total milcon f	for C-5				78	 78
transfer equi	p		102		11	11
training & pro	oduction	cost	45	53% prod	31	 7
				train c-5	6	5
				rearrange	19	19
total prod cos	st		45		57	 32
Т	OTAL		229		146	 121
plus cost to r	nove C-5	people			44	38
other than C-						 
	53%	26				
AF productio		59				 
53% AF prod	luction	31				 
DBCRB		14				 
0.53 DBCRB	producti	7				
+	ain per	4 000				 
c-5 hours	am per	4,000 2381306				 
c-5 people		1474.493				 <u> </u>
train c-5		6				 
rain 85 % c-5	5 people	5				 
tre	ain \$ per	4,000				 
	ansfered	11,165				 
u	53%	5,917				 
	85%	5,030				 
re	arrange	37				 
	53%	19				 
eo	uip mov	21				 
	53%	11				 
-5 hours		2,381,306				 
-5 personnel		1,474				 
per move		30,000				 
nove c-5 peo	nle	30,000				 
35% C-5 peo		1,253				 
nove 85 %c-		38				 





#### COMMITTEES: ARMED SERVICES SMALL BUSINESS COMMERCE, SCIENCE, AND TRANSPORTATION

## United States Senate

WASHINGTON, DC 20510-4304 June 16, 1995

The Honorable Alan J. Dixon Chairman Defense Base Closure and Realignment Commission 1700 North Moore Street Suite 1425 Arlington, VA 22209

Place refer to this number when responding 950616-24

Dear Alan:

Recent comments by LTG (Ret.) Burpee and other supporters of Tinker AFB during testimony at a recent BRAC hearing require clarification to avoid any misrepresentation.

During his testimony on June 10, 1995 at the hearing in Fort Worth, Texas, LTG Burpee stated that facilities at Tinker AFB could be modified to accommodate C-5s at a cost of \$52 million. This estimate is based on an AFMC study which projected \$52 million in Military Construction Costs for the annual maintenance of 13 aircraft. The current projected annual workload is 21 aircraft. Additionally, this estimate does not include transfer of equipment and personnel, training costs, or added production costs. As a result, the actual costs to transfer the C-5 workload would include:

-Military	Construction	\$82M
-Transfer	of Equipment	\$102M
-Training	and additional production costs	\$45M

These costs do not include the "cost" of losing experienced personnel and resulting degradation of support of the C-5 which would surely occur if the workload were relocated. That could well prove to be the most unaffordable "cost" of all.

Most recently, on June 13, 1995, during testimony before the Commission, information was presented that Kelly's on-time delivery rate was 10%, while Tinker's was over 90%. The facts are as follows: during 1994, Kelly delivered 1 of 19 C-5s on time for a %5 rate. Tinker's on time deliveries were 3 of 51 KC-135s for the same period for a 6% rate. The Kelly rate was the result of a significant increase in the work required. Similarly, other mitigating factors may have affected Tinker's rate. The point is that it is inappropriate to cite a single measure of performance without an explanation of the circumstances which may have caused the rate to go up or down. In the case of Kelly's rate, the original work package was increased by 166% as a result of increased flying related to operational requirements. Much of the credit for the low-cost and high effectiveness of operations at the San Antonio Air Logistics Center is a result of joint initiatives undertaken by the ALC management and the AFGE, Local 1617. In November 1994, management and the union formalized a partnership to establish mutually beneficial goals, implement joint training, and decrease adversarial relationships. The outcome has been a unified focus on providing quality service to the ALC's customers. This partnership is a model for all Federal agencies. A measure of that relationship was shown by the workers' support at the hearing in Fort Worth and at the site visit. Their team spirit is heartfelt and solid.

I still believe that the Air Force position of maintaining all five Air Logistics Centers is the correct one from a national security perspective. A substantial deviation from Air Force recommendations has not been shown when military value, cost to close and use of assets are considered. It would be a substantial leap to go against the strong Air Force request made by General Fogelman. If the Commission decides, however, that it is necessary to close one or two Air Logistics Centers, I believe the data on quality, productivity, cost advantage and facilities clearly place Kelly AFB among the top ALCs.

Sincerel Kay Bayley Hutchison

KBH:kj

#### OC-ALC PROPOSAL FOR C-5 GALAXY MAINTENANCE

- Under AFMC 21 option IVG, OC-ALC prepared a comprehensive plan to relocate C-5 maintenance/modification workloads at a cost of \$52.0M. This price tag includes both new construction and modifications to existing structures
- Cost for new construction is \$7.2M
  - 60K square feet (SF) corrosion control facility
- Cost for modifying existing structures is \$23.4M
  - Enlarge Building 240 dock for tail enclosure
  - Ceiling modification to raise nose radome
- Cost for supporting facilities is \$16.2M
  - Supplement concrete paving
  - Expand fuel/defuel system
  - Attach industrial waste line
  - Upgrade steam generation plant/utility connections
  - Purchase blast deflectors
- The remaining \$5.2M consists of a 5 percent contingency and
   6 percent for support/inspection/overhead (Corps of
   Engineers) cost

### FOR OFFICIAL USE ONLY

#### AFMC 21

CERTIFICATION WORKSHEET PHASE OPTION 4

Tinker Air Base Oklahoma INSTALLATION:

- To provide a comprehensive plan to acquire C-5 PURPOSE: workload from SA-ALC IAW Option IV of the AFMC 21 Plan. Real Estate and Milcon's for facilities required to accomplish and identify workload.
- Richard Wright, 72 CEG/CECX, 884-3201 and Jerald SOURCE: Terrell, OC-ALC/LAPEE, 336-7757.
- Knowledge of program provided by SA-ALC was METHOD: used. Unit costs were based on category codes of the facility requirements provided. Civil Engineering standards were used to develop the costs.

Per discussion with Col Pitcher, HQ AFMC/LGP, 2 Dec 94 AF Form 1178 was revised to breakout depot maintenance support shops, C-5 hangar tail enclosure and the hangar radome area. Unit costs for these facilities were adjusted to the current Air Force pricing guide data. A line item was added for the overhead bridge crane systems. The total MILCON request is a rounded number and remains \$52.0M. Initial outfitting equipment and shop rearrangement costs are shown at the bottom of the AF Form 1178.

CONCLUSION: The C-5 Aircraft workload can be relocated to OC-ALC with a MILCON cost of \$52.0M.

I certify that the above information is accurate and complete to the best of my knowledge and belief.

Green Base Level Preparer (s) : Lichard D. Winght

Date<sup>0 2</sup> DEC 199

Richard Wright, 72 CEG/CECX DSN 884-3201

Green Base Level Reviewer(s):

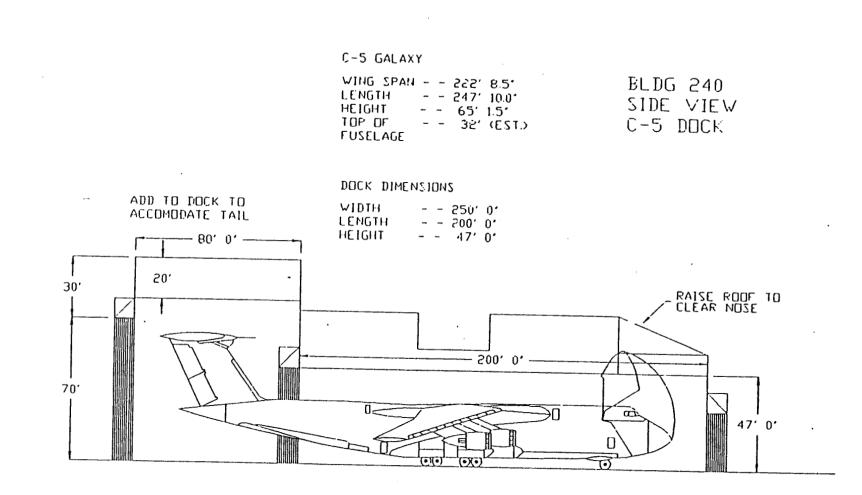
Mc Daniel Date 2 DEC 1994

Edna E McDaniel OC-ALC/FMP DSN 339-3426

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. PRIMARY + SUPPORT SUBTOTAL (20 + 27)       16.         . CONTINGENCY ( 5.0%)       46.         . TOTAL CONTRACT COST (28 + 29)       2.         . SIOH (6.0%)       49.         . TOTAL REQUEST (30 + 31)       2.         . TOTAL REQUEST ROUNDED       52.	JTILITY CONNECTIONS			1				
. CONTINGENCY ( 5.0%)       46.         . TOTAL CONTRACT COST (28 + 29)       2.         . SIOH (6.0%)       49.         . TOTAL REQUEST (30 + 31)       2.         . TOTAL REQUEST ROUNDED       52.	TILITY CONNECTIONS			1				
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. SIOH (6.0%)         49.           . TOTAL REQUEST (30 + 31)         2.           . TOTAL REQUEST ROUNDED         52.	SUPPORTING FACILITY SUBTOTAL PRIMARY + SUPPORT SUBTOTAL (2)	0 + 27)		1			·	6,1
. SIOH (6.0%) 49. . TOTAL REQUEST (30 + 31) 2. . TOTAL REQUEST ROUNDED 52.	SUPPORTING FACILITY SUBTOTAL PRIMARY + SUPPORT SUBTOTAL (2 CONTINGENCY ( 5.0%)	0 + 27)		1				6, 16,2 46,8
. TOTAL REQUEST ROUNDED 52.	SUPPORTING FACILITY SUBTOTAL PRIMARY + SUPPORT SUBTOTAL (2 CONTINGENCY ( 5.0%) TOTAL CONTRACT COST (28 + 29)	0 + 27)		1			· ·	6, 16,2; 46,8; 2,34
. TOTAL REQUEST ROUNDED 52,	<pre>SUPPORTING FACILITY SUBTOTAL SUPPORTING FACILITY SUBTOTAL PRIMARY + SUPPORT SUBTOTAL (2) CONTINGENCY ( 5.0%) TOTAL CONTRACT COST (28 ± 29) SIOH (6.0%)</pre>	0 + 27)		1				6,1 16,21 46,82 2,34 49,16
52.0	SUPPORTING FACILITY SUBTOTAL PRIMARY + SUPPORT SUBTOTAL (2 CONTINGENCY ( 5.0%) TOTAL CONTRACT COST (28 ± 29) SIOH (6.0%) TOTAL REQUEST (30 ± 31)	0 + 27)		1				6, 16,2; 46,8; 2,34 49,16 2,95
CONCERNING AND VIDER AFFRICKLATIONS	<ul> <li>SUPPORTING FACILITY SUBTOTAL</li> <li>PRIMARY + SUPPORT SUBTOTAL (2)</li> <li>CONTINGENCY ( 5.0%)</li> <li>TOTAL CONTRACT COST (28 + 29)</li> <li>SIOH (6.0%)</li> <li>TOTAL REQUEST (30 + 31)</li> <li>TOTAL REQUEST ROUNDED</li> </ul>			1				6, 16,2; 46,8; 2,34 49,16

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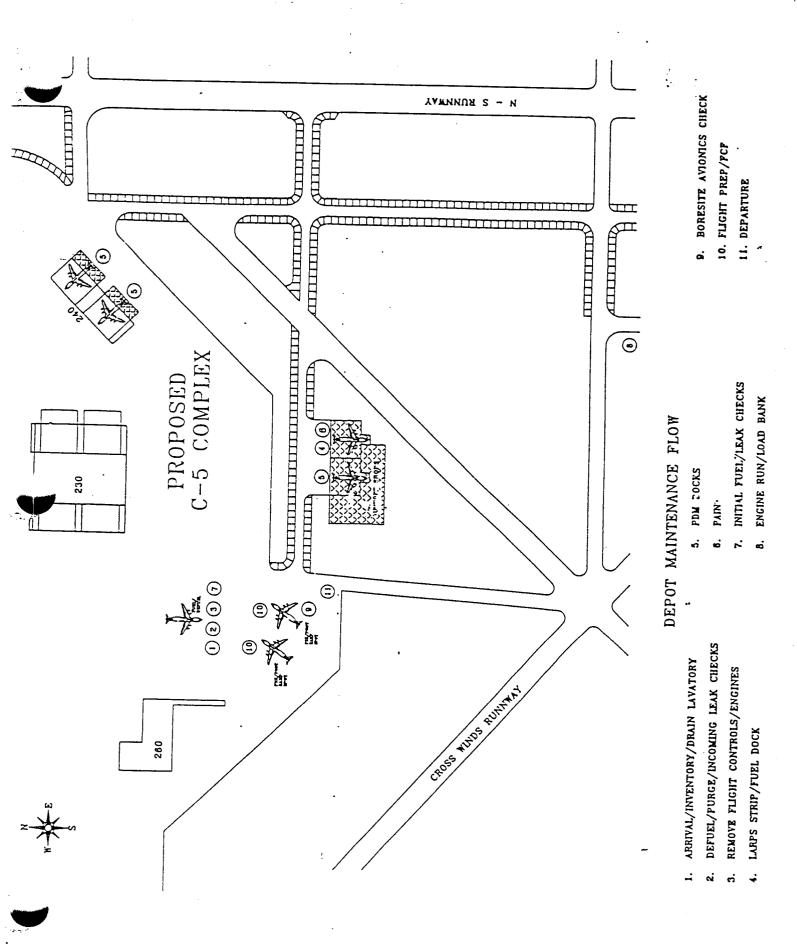


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 Tinker Capacity	4,912	Kelly Capacity	7,318
 Tinker Core	2,304	Kelly Core	2,626
 Kelly Core	2,626	Tinker Core	2,384
 	4,930		5,010
 	-18		2,308

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## AIR FORCE DEPOT CLOSURE IMPACT ON AIR FORCE BUDGET COST/(SAVINGS) \$MIL

1 -.

	s.	<u>McClellan</u>			Kelly	<u>/</u>	
<u>96</u>	<u>Cost</u> 7.2	<u>Savings</u> 0	<u>Net</u> 7.2	<u>Cost</u> 1.6	<u>Savings</u> 0	<u>Net</u> 1.6	<u>Total Net</u> 8.8
<u>97</u>	103.2	19.5	83.6	104.2	21.0	83.2	166.8
<u>98</u>	130.4	63.8	66.6	122.1	75.6	46.6	113.2
<u>99</u>	94.9	105.1	(10.3)	122.6	126.3	(4.7)	(15.0)
<u>00</u>	115.6	148.2	(32.6)	122.6	174.9	(52.2)	(84.8)
<u>01</u>	15.5	175.2	(159.7)	21.6	202.2	(180.6)	(340.3)
Total	466.8	511.8	(45.0)	493.79	600.0	(106.2)	(151.3)
Annual S	Savings:		(159.7)			(178.5)	(338.2)





#### ASSISTANT SECRETARY OF DEFENSE

3300 DEFENSE PENTAGON WASHINGTON DC 20301-3300

June 21, 1995



The Honorable Alan J. Dixon Chairman Defense Base Closure and Realignment Commission 1700 N. Moore St., Suite 1424 Arlington, VA 22209

Dear Mr. Chairman,

The Base Closure Commission staff has requested information regarding the closure or realignment assumptions to be used for Defense Information Systems Agency (DISA) megacenters if an Air Logistics Center (ALC) on which one is located is recommended for closure.

As with other tenants on military installations, each has options available to it if the host installation is selected for closure. These options include: remaining in an enclave at the closing site; moving to another location; or disestablishment of the activity. If an ALC is designated for closure DISA would develop an appropriate response.

While the details of any closure scenario would impact tenant responses, it is reasonable to assume that DISA would close a megacenter located on a closing ALC base because the Agency projects excess capacity among its megacenters.

I hope this information is useful to you.

Sincerely,

Joshua Gotbaum



# **KELLY DEPOT OPTION**

	Military	<u>Civilian</u>	<u>Total</u>
Kelly ALC	1,024	10,001	11,025
Kelly DLA	5	1,071	1,076
Kelly Tennants	2,962	2,969	5,931
Total FY 97	3,991	14,041	18,032
Remain After Closure	2,620	2,385	5,005
Note: BOS numbers included.			

SAN ANTONIO AREA INSTALLATIONS

	Military	<b>Civilian</b>	Total
Brooks AFB	1,639	1,766	3,405
Kelly AFB	3,991	14,041	18,032
Lackland AFB	11,649	2,728	14,377
Fort Sam Houston	9,568	4,817	14,385
Randolph AFB	4,323	3,137	7,460
Total	31,170	26,489	57,659

## Sensitivity Analysis of

## Timing & Phasing of McClellan AFB & Kelly AFB

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Alternative 1: Mission Realig	FY96	FY97	FY98	FY99	FY00	FY01	
& Eliminate	<b>•</b>	10%	25%	35%	30%	0%	
BOS Realign & Eliminate	d 0%	0%	15%	15%	35%	35%	
Alternative 2: Mission Realig	FY96	FY97	FY98	FY99	FY00	FY01	
& Eliminate		10%	20%	35%	35%	0%	
BOS Realign	1 00/	00/	4 - 0 /	. = 0 /	•		
& Eliminate	d 0%	0%	15%	15%	35%	35%	
1	-Time Cost	Annı	ual Savii	ngs	20-Yr S	avings	ROI
	(\$M)		(\$M)	-	NPV (	\$M)	(years
McClellan	409.8		159.7		1,60	)6.7	1
Alternative 1	410.2		160.1		1,5	68.3	1
Alternative 2	410.2		160.4		1,5	60.5	1
Kelly	412.8		178.5		1,8	48.0	1
Alternative 1	413.1		178.7		1,8	02.7	0
Alternative 2	413.1		178.9		1,7	92.9	0

### Impacts From Closing Two AF Depots Are Unacceptable

**<u>Purpose</u>:** This paper outlines the unacceptable operational support impacts, inadequate reserve depot capacity, and unaffordable financial implications of closing two AF depot installations.

#### **Background:**

- Throughout their BRAC 95 deliberations, Senior AF leaders evaluated the risk of closing depot installations and rejected the possibility of closing two depots due to the extremely high cost and unacceptable risk to the operational forces.
- In the 12 Dec 94 AF response conveying our analysis of the JCSG-DM alternative (DM-2) which proposed elimination of the Kelly and McClellan AFB depots the AF stated: "Our ... evaluation indicates this much disruption in our depot maintenance capacity may create an unacceptable risk to mission readiness. Additionally, ... we believe the cost of a dual-ALC closure alternative may be unaffordable."
- The AF collocates materiel management and depot maintenance functions for most commodities at single ALCs in a symbiotic relationship we believe provides the best possible AF logistics support.
  - -- Materiel management activities consist of system management and engineering functions, and item management / inventory control point functions.
  - -- Materiel management functions provide critical support to depot maintenance capabilities by ensuring effective technical assistance (engineering support and current technical orders) and repair parts supportability.
- The AF Technology Repair Center concept consolidated related commodity repair capabilities at single centers of technical excellence, eliminating most redundant depot maintenance capabilities.
  - -- Under this concept the AF relies on unique, centralized capabilities at every ALC for logistics support for all weapon systems.
    - --- This approach requires the AF to establish new capabilities to perform most transferring work in the event any depot installations are eliminated.
- The very large population at a typical depot installation consists of approximately one half the ALC function and one half AF and other Agency tenants.
  - -- The ALC function is divided approximately equally between depot maintenance activities and materiel / item management functions.
  - -- Tenant populations are substantial at each site and include major operational units: from over 2,250 tenant personnel and associated BOS at McClellan AFB to over 10,000 at Tinker AFB.

### Closing Two Depot Installations Would Create Unacceptable Risk to Operational Capability:

- The closure of the two AF depots at Kelly and McClellan AFBs would require the concurrent transfer of all materiel management support functions for several entire weapon systems and commodities, and the transfer of over 14 million hours of depot maintenance workload, directly affecting virtually every AF weapon system and many in other Services.
  - -- Over 13,000 ALC personnel perform these workloads.
- Disruption of critical materiel management activities imposes risk to operational capability.
  - -- Past experience proves even temporary interruptions in materiel management support can degrade operational capabilities and logistics support from the depot maintenance function.
  - -- The critical interface and personal relationships between operational units and their ALC counterparts must be recreated following any ALC workload transfers.
- Although a new ALC workforce can be trained before existing capabilities are interrupted, an experienced, efficient workforce can take years to reestablish.

- -- All unique capacity must be moved or replicated before a potential gaining depot could support these workloads.
- -- Some unique facility requirements may only be met through new construction such as several C-5 airframe overhaul, strip and paint facilities, and the F100 engine compressor disk cryogenic spin test facility all located at the SA-ALC.
- Any analysis of depot capacity based on JCSG-DM Maximum Potential Capacity (MPC) data should be considered very carefully.
  - -- Although JCSG-DM MPC data was certified by the Services, it was largely discounted during JCSG-DM deliberations because it has very limited practical application.
  - -- MPC information reflects the <u>potential</u> capacity level that might be expected to be achieved within existing depot facilities, not actual capacity existing at that depot at this time.

#### A Double Depot Closure Decision Would Create Unacceptable Financial Impacts:

- The cost to close two depot installations is also unacceptable.
  - -- Estimated to cost the AF approximately \$2.1 B of total AF TOA during the next six years.
    - --- BRAC costs of \$1.2 B using COBRA cost model.
    - --- Additional \$887 M for non-BRAC fundable environmental cleanup required prior to reuse following closure.
  - -- Concurrent closure of both ALCs at Kelly and McClellan AFBs would require more facilities than are available at the gaining ALCs resulting in an additional \$44 M MILCON expense to provide all needed industrial and material management support facilities.
- Even without any ALC closures, the current AF MILCON program already requires \$298 M more funds than are available in the FY 96 97 timeframe, effectively preventing accelerated ALC MILCONs needed to close any ALC in less than the full six-year BRAC interval.
  - -- The closure of Kelly AFB and its ALC would raise this MILCON shortfall to over \$317 M for the FY 96 01 BRAC implementation period.
  - -- \$458 M in MILCON funding shortfall would occur considering facilities required to support a double closure of both the Kelly and McClellan AFBs and their ALCs.
    - --- Such funds are simply not available within the AF FYDP without making unacceptable tradeoffs in required current and future operational capabilities.
- The cost of some depot operations may increase after workloads are transferred because efficiencies from state-of-the-art facilities currently available at a closing depot may not be possible at the new site due to limits on new construction funds which would prevent facility replication.
  - -- SM-ALC's centralized hydraulic overhaul and test facility.
  - -- SA-ALC's centralized fuel component and auxiliary power unit overhaul and test facilities.
- These costs would compromise a very large portion of the AF TOA currently programmed to support force modernization programs and the AF operations and maintenance programs.

#### **Conclusions:**

- A BRAC Commission recommendation to close two ALC installations would be unacceptable to the AF.
  - -- Operational risk factors, insufficient remaining capacity, and excessively high costs would all impose grave risk to future AF capabilities.
- There would be unacceptable operational risk from relocating such a large amounts of critical ALC support functions and tenant activities.
  - -- Relocating the total workload of two ALCs into the remaining three would disrupt well over half the materiel management and depot maintenance support of the entire AF.
  - -- Many tenant relocations would also create increased risk throughout the transition period.

Sheet1

ratio of C	C-5 hours to total SA h	ours in FY 1999	
	C-5 Air frame	1083643	
	C-5 engine	1297663	
	C-5 total	2381306	
	SA total	4462690	
	ratio	0.533603	

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### DBCRC STAFFER DATA REQUEST

1. Data verbally requested by Ms. Anne Reese on 19 June 1995.

#### 2. Data requested:

- a. Workload hours for the C-5 airframe for FY99.
- b. Workload hours for the C-5 engine for FY99.

3. Data provided below in the same format as Table 3.1.b from the JCSG-DM data call and is updated based upon the latest Planned Labor Application, dated April 1995, and differs from the data submitted to the Air Force in October 1994. Airframe and engine work is supported by various commodities beyond the obvious ones, therefore, the portion of the associated workload from each commodity group is identified.

C-5 AIRFRAME Support	FY99 DLH
1C1_C-5 Airframe	826,927
2B Aircraft Components - Structures	142,202
2E Aircraft Components - Landing Gear	227
2G Aircraft Components - Avionics/ Electronics	38,929
2J Aircraft Components - Manufacturing &	33,138
Fabrication	
3A Engines (GTE) Aircraft	31,034
12A Software - Tactical Systems	471
12B Software - Support Equipment	9,894
13C Special Interest Item - TMDE	821
C-5 AIRFRAME Total	1,083,643

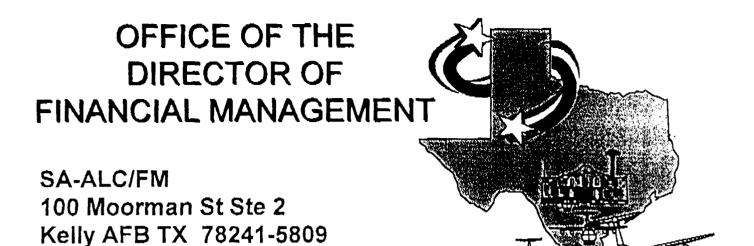
C-5 ENGINE (TF39) Support	FY99 DLH
21 Aircraft Components - Other	1,417
3A Engines (GTE) Aircraft	1,289,891
13C Special Interest Item - TMDE	6,355
C-5 ENGINE Total	1,297,663

4. Data requested by Mr Cantwell on 97/4 manpower for Cryptologic Support Directorate:

20	Officers
178	Enlisted
339	Civilian
537	TOTAL 97/4

FAX DSN 945-4911

COMMERCIAL (210) 925-4911



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NUMBER OF PAGES FOLLOWING: TO: MR FRANK CANTWELL OFFICE: Def Base Closure & Realignment OFFICE #: (103)696-0504 FAX #: (103)696-0550 SUBJECT: DATA REQUEST MADE BY MR. CANTWELL To MS. LANRA PERRIT. COMMENTS: Here's the data you requested.

If you do not receive this fax in its entirety, please call Mrs. Maria Reyes or Mrs. Holly Kincaid at DSN 945-7234, commercial (210) 925-7234.