

Solubility of Budesonide, Hydrocortisone, and Prednisolone in Ethanol + Water Mixtures at 298.2 K

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Experimental solubilities of budesonide, hydrocortisone, and prednisolone in ethanol + water mixtures at 298.2 K are reported. The solubility of drugs was increased with the addition of ethanol and reached the maximum values of the volume fractions of 90 %, 80 %, and 80 % of ethanol. The Jouyban–Acree model was used to fit the experimental data, and the solubilities were reproduced using previously trained versions of the Jouyban–Acree model and the solubility data in monosolvents in which the overall mean relative deviations (OMRDs) of the models were 5.1 %, 6.4 %, 37.7 %, and 35.9 %, respectively, for the fitted model, the trained version for ethanol + water mixtures, and generally trained versions for various organic solvents + water mixtures. Solubilities were also predicted by a previously established log–linear model of Yalkowsky with the OMRD of 53.8 %.

Introduction

The solubility of drugs in ethanol + water mixtures is essential preformulation information. The data could be used in recrystallization and also in formulation processes. The concentration of ethanol in pharmaceutical preparations should be kept as low as possible. The method used to optimize the solvent composition of solvent mixtures for dissolving a desired amount of a drug in a given volume of the solution is the trial and error approach which is time-consuming and expensive. The available solubility data of pharmaceutical compounds in water + cosolvent mixtures are available as comprehensive databases.¹ Moreover, in the early stages of drug discovery processes, the scarcity of the available amount of a drug/drug candidate is another limiting factor. To address this issue, a number of mathematical models have been presented for predicting the solubility of drugs in water-cosolvent mixtures. These models and their advantages and limitations were recently reviewed.²

Of the numerous models developed in recent years, the Jouyban–Acree model is perhaps one of the most versatile models. The model provides very accurate mathematical descriptions for how the solute solubility varies with both temperature and solvent composition. The model is

$$\log C_{m,T}^{\text{Sat}} = \varphi_1 \log C_{1,T}^{\text{Sat}} + \varphi_2 \log C_{2,T}^{\text{Sat}} + \frac{\varphi_1 \varphi_2}{T} \sum_{i=0}^2 J_i (\varphi_1 - \varphi_2)^i \quad (1)$$

where $C_{m,T}^{\text{Sat}}$ is the solute ($\text{mol} \cdot \text{L}^{-1}$) solubility in the binary solvent mixtures at temperature T/K , φ_1 and φ_2 are the volume fractions

of the solvents 1 (ethanol) and 2 (water) in the absence of the solute, $C_{1,T}^{\text{Sat}}$ and $C_{2,T}^{\text{Sat}}$ denote the $\text{mol} \cdot \text{L}^{-1}$ solubility of the solute in the neat solvents 1 and 2, respectively, and J_i are the constants of the model representing two-body and three-body interactions in the solution³ and computed by regressing $\log C_{m,T}^{\text{Sat}} - \varphi_1 \log C_{1,T}^{\text{Sat}} - \varphi_2 \log C_{2,T}^{\text{Sat}}$ against $(\varphi_1 \varphi_2)/T$, $(\varphi_1 \varphi_2 (\varphi_1 - \varphi_2))/T$, and $(\varphi_1 \varphi_2 (\varphi_1 - \varphi_2)^2)/T$.² Since φ_1 , φ_2 , $\log C_{1,T}^{\text{Sat}}$, and $\log C_{2,T}^{\text{Sat}}$ are dimensionless parameters and T is the only variable with the unit of K, therefore the J_i terms should take the unit of K^{-1} . The existence of these model constants which require a number of solubility data in water–cosolvent mixtures for the training process is a limitation for the model when the solubility predictions are the goal of the computations in early drug discovery studies. This version of the model could be considered as a local model, since it is valid only for one drug dissolved in ethanol + water mixtures. This limitation could be resolved using a trained version of the model for a given water–cosolvent mixture. The trained version of the Jouyban–Acree model for the prediction of drug solubility in ethanol + water mixtures at temperature (T) is⁴

$$\log C_{m,T}^{\text{Sat}} = \varphi_1 \log C_{1,T}^{\text{Sat}} + \varphi_2 \log C_{2,T}^{\text{Sat}} + \frac{724.21 \varphi_1 \varphi_2}{T} + \frac{485.17 \varphi_1 \varphi_2 (\varphi_1 - \varphi_2)}{T} + \frac{194.21 \varphi_1 \varphi_2 (\varphi_1 - \varphi_2)^2}{T} \quad (2)$$

Equation 2 was trained using 26 different drugs dissolved in ethanol + water mixtures⁴ and further tested on the solubility prediction of clonazepam, diazepam, and lamotrigine at 298.2 K with the prediction error of 22.3 %, ethyl maltol at 298.15 K to 333.15 K with the prediction error of 23.9 %, and chlorthalidone, diazepam, and lorazepam at 303.2 K with the prediction error of 21.9 %.⁷ Equation 2 could be considered as a global model for the solubility of drugs in ethanol + water mixtures at various temperatures. It is only applicable for the solubility prediction of drugs in ethanol + water mixtures, and the effect of drug structures on the solubility was ignored. To

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provide a more general model (i.e., universal model) and also to consider the chemical structure of the drugs, the quantitative structure property relationship (QSPR) models for computing the constants of the Jouyban–Acree model (J_i terms) using Abraham solvation parameters (both for solvents and drugs) were reported as⁸

$$\begin{aligned} \log C_{m,T}^{\text{Sat}} = & \varphi_1 \log C_{1,T}^{\text{Sat}} + \varphi_2 \log C_{2,T}^{\text{Sat}} + \\ & \left(\frac{\varphi_1 \varphi_2}{T}\right) \{2113.12 - 1093.78(c_1 - c_2)^2 + \\ & 3380.66E(e_1 - e_2)^2 - 13.87S(s_1 - s_2)^2 - \\ & 4.92A(a_1 - a_2)^2 - 5.66B(b_1 - b_2)^2 + 15.25V(v_1 - v_2)^2\} + \\ & \left(\frac{\varphi_1 \varphi_2 (\varphi_1 - \varphi_2)}{T}\right) \{-2001.56 + 1142.78(c_1 - c_2)^2 - \\ & 2735.16E(e_1 - e_2)^2 - 38.54S(s_1 - s_2)^2 + \\ & 13.18A(a_1 - a_2)^2 + 0.81B(b_1 - b_2)^2 + 38.51V(v_1 - v_2)^2\} + \\ & \left(\frac{\varphi_1 \varphi_2 (\varphi_1 - \varphi_2)^2}{T}\right) \{1474.96 - 1507.48(c_1 - c_2)^2 + \\ & 4421.30E(e_1 - e_2)^2 + 17.98S(s_1 - s_2)^2 - 21.20A(a_1 - a_2)^2 + \\ & 6.60B(b_1 - b_2)^2 - 13.39V(v_1 - v_2)^2\} \quad (3) \end{aligned}$$

where c , e , s , a , b , v , E , S , A , B , and V are the solvent coefficients and solute Abraham parameters⁸ and subscripts 1 and 2 denote cosolvent and water. The numerical values of Abraham solute parameters of the drugs (computed by PharmaAlgorithm⁹), their experimental values, and the Abraham solvent coefficients¹⁰ employed in this work are listed in Tables 1 and 2, respectively. These terms represent various chemical interactions in the solution.⁸

Equation 3 has been developed employing the experimental Abraham solute parameters, and these parameters are not available for most drugs and also for the drug candidates. In another investigation, the computed solute parameters were employed to train a universal cosolvency model as¹¹

$$\begin{aligned} \log C_{m,T}^{\text{Sat}} = & \varphi_1 \log C_{1,T}^{\text{Sat}} + \varphi_2 \log C_{2,T}^{\text{Sat}} + \\ & \left(\frac{\varphi_1 \varphi_2}{T}\right) \{1639.07 - 561.01[(c_1 - c_2)^2] - \\ & 1344.81[E(e_1 - e_2)^2] - 18.22[S(s_1 - s_2)^2] - \\ & 3.65[A(a_1 - a_2)^2] + 0.86[B(b_1 - b_2)^2] + \\ & 4.40[V(v_1 - v_2)^2]\} + \left(\frac{\varphi_1 \varphi_2 (\varphi_1 - \varphi_2)}{T}\right) \{-1054.03 + \\ & 1043.54[(c_1 - c_2)^2] + 359.47[E(e_1 - e_2)^2] - \\ & 1.20[S(s_1 - s_2)^2] + 30.26[A(a_1 - a_2)^2] - \\ & 2.66[B(b_1 - b_2)^2] - 0.16[V(v_1 - v_2)^2]\} + \\ & \left(\frac{\varphi_1 \varphi_2 (\varphi_1 - \varphi_2)^2}{T}\right) \{2895.07 - 1913.07[(c_1 - c_2)^2] - \\ & 901.29[E(e_1 - e_2)^2] - 10.87[S(s_1 - s_2)^2] + \\ & 24.62[A(a_1 - a_2)^2] + 9.79[B(b_1 - b_2)^2] - 24.38[V(v_1 - v_2)^2]\} \quad (4) \end{aligned}$$

Equation 4 was tested on 152 solubility data sets of various drugs in eight cosolvents, and the produced prediction uncertainty was 42.4 ± 59.5 %.¹¹

The alternative prediction method is the trained version of the log–linear model of Yalkowsky and Roseman¹² which is expressed by

$$\log C_{m,T}^{\text{Sat}} = \log C_{2,T}^{\text{Sat}} + (0.309 + 0.945 \log P)\varphi_1 \quad (5)$$

where $\log P$ is the logarithm of the drug's partition coefficient.¹³ The experimentally obtained values of $\log P$ for budesonide, hydrocortisone, and prednisolone employed in this work were 3.21,¹⁴ 1.61,¹⁵ and 1.62,¹⁵ respectively.

Hagen and Flynn¹⁶ reported the mol·L⁻¹ and mol fraction solubilities of hydrocortisone in a number of organic solvents and also in binary mixtures of propylene glycol + water at 25 °C. The reported equilibration times for all investigated solvents (except for propylene glycol and the binary mixtures with higher propylene glycol concentrations) were less than 24 h. In another investigation,¹⁷ different aqueous solubilities were reported for hydrocortisone after 24 and 72 h equilibration times. In a recent paper,¹⁸ the solubility of four drugs including budesonide in a number of monosolvents was reported.

In this work, the experimental solubility of budesonide, hydrocortisone, and prednisolone in ethanol + water mixtures at 298.2 K are reported. To our knowledge, there is no published solubility data for these drugs in ethanol + water mixtures. In addition, we illustrate the applicability of the Jouyban–Acree model to the measured drug solubility data, and the prediction capability of the above-mentioned trained models for predicting the solubility of drugs in ethanol + water mixtures was investigated.

Experimental Method

Materials. Budesonide (> 99 % in mass fraction) was purchased from Industriale Chimica s.r.l., Italy. Hydrocortisone (98 % in mass fraction) and prednisolone (99 % in mass fraction) were purchased from Sigma-Aldrich, U.S.A. Absolute ethanol was purchased from Fisher Scientific Ltd., Loughborough, U.K. Distilled water was obtained from Purelab, ELGA, U.K.

Apparatus and Procedures. The binary solvent mixtures were prepared by mixing the appropriate volumes of the solvents with the accuracy of 0.001 volume fraction. The solubility of corticosteroids in ethanol + water mixtures was determined by equilibrating excess amounts of the solids at 298.2 K using a shaker (Grant Instruments, Cambridge Ltd., England) placed in an incubator equipped with a temperature-controlling system maintained constant to within ± 0.2 K. After a sufficient length of time (> 24 h), the saturated solutions of the drugs were filtered using hydrophilic Durapore filters (0.45 μm , Milipore, Ireland), diluted with ethanol, and then assayed spectrophotometrically (V-530 UV–vis spectrophotometer, Jasco, Japan) at wavelengths of (240, 247, and 247) nm for budesonide, hydrocortisone, and prednisolone, respectively. The preliminary investigations showed that the filter did not absorb the solutes through the filtration process. Concentrations of the diluted solutions were determined from the calibration curves. Details of calibration curves are shown in Table 3. Each experimental data point represents the average of at least three repetitive experiments with the measured mol·L⁻¹ solubilities being reproducible to within ± 5.3 %. The densities of the saturated solutions were determined using a 10 mL density bottle (Technico, England).

Computational Methods. Equation 1 was fitted to the experimental solubility data of each drug, and the back-calculated

Table 1. Abraham Solute Parameters of the Drugs Computed by PharmaAlgorithm⁹ and the Experimental Values¹⁵

drug	computed					experimental				
	<i>E</i>	<i>S</i>	<i>A</i>	<i>B</i>	<i>V</i>	<i>E</i>	<i>S</i>	<i>A</i>	<i>B</i>	<i>V</i>
budesonide	2.33	3.23	0.48	2.16	3.27	<i>a</i>	<i>a</i>	<i>a</i>	<i>a</i>	<i>a</i>
hydrocortisone	2.04	2.92	0.73	1.90	2.80	2.06	3.16	0.72	1.98	2.80
prednisolone	2.19	3.02	0.73	1.97	2.76	2.19	3.26	0.72	2.00	2.75

^a Not available.

solubilities were used to calculate the accuracy of the fit. The solubilities of three drugs were predicted using eqs 2 to 5 employing the experimental solubilities of drugs in ethanol and water at 298.2 K. The mean relative deviation (MRD) was used to check the accuracy of the predictions using

$$\text{MRD} = \frac{\sum \left\{ \frac{|(C_{m,T}^{\text{Sat}})_{\text{pred}} - (C_{m,T}^{\text{Sat}})|}{(C_{m,T}^{\text{Sat}})} \right\}}{N} \quad (6)$$

where N is the number of data points in each set. Goodness of fit to each method was also shown by plotting the predicted and experimental solubilities of the drugs against the volume fraction of ethanol.

Results and Discussion

Table 4 lists the experimental solubilities of budesonide, hydrocortisone, and prednisolone in ethanol + water mixtures

Table 2. Abraham Solvent Coefficients Employed in This Work¹⁰

solvent	c	e	s	a	b	v
ethanol	0.208	0.409	-0.959	0.186	-3.645	3.928
water	-0.994	0.577	2.549	3.813	4.841	-0.869

Table 3. Details of Calibration Curves of Drugs

drug	λ nm	ϵ L·mol ⁻¹ ·cm ⁻¹	c mol·L ⁻¹	correlation coefficient	calibration curve (A : absorbance)
budesonide	240	14724 to 15542	$2.32 \cdot 10^{-6}$ to $4.65 \cdot 10^{-5}$	0.998	$c = 6 \cdot 10^{-5}A + 2 \cdot 10^{-7}$
hydrocortisone	247	15227 to 15517	$1.38 \cdot 10^{-5}$ to $5.51 \cdot 10^{-5}$	0.999	$c = 7 \cdot 10^{-5}A + 4 \cdot 10^{-7}$
prednisolone	247	14417 to 16580	$6.93 \cdot 10^{-6}$ to $5.54 \cdot 10^{-5}$	0.999	$c = 6 \cdot 10^{-5}A + 2 \cdot 10^{-6}$

Table 4. Experimental mol·L⁻¹ Solubilities of Budesonide, Hydrocortisone, and Prednisolone in Different Volume Fractions of Ethanol (φ_1) in Ethanol (1) + Water (2) Mixtures at 298.2 K and Density ρ of the Saturated Solutions

φ_1	$C_{m,T}^{\text{Sat}}$			$\rho^a/\text{g} \cdot \text{cm}^{-3}$		
	Budesonide	Hydrocortisone	Prednisolone	Budesonide	Hydrocortisone	Prednisolone
0.000	0.000065	0.000860	0.000756	1.003	1.005	1.005
0.100	0.000186	0.001959	0.001720	0.995	0.990	0.995
0.200	0.000472	0.003090	0.003607	0.984	0.985	0.985
0.300	0.001394	0.006400	0.008712	0.969	0.968	0.967
0.400	0.003298	0.014897	0.014510	0.954	0.955	0.951
0.500	0.010917	0.022538	0.026634	0.940	0.934	0.933
0.600	0.019743	0.040552	0.060482	0.910	0.918	0.917
0.700	0.041461	0.062759	0.089613	0.888	0.890	0.893
0.800	0.072004	0.078345	0.113750	0.870	0.865	0.872
0.900	0.081295	0.064317	0.105427	0.843	0.830	0.843
1.000	0.062713	0.040552	0.067418	0.799	0.792	0.803

^a Results of a single determination.

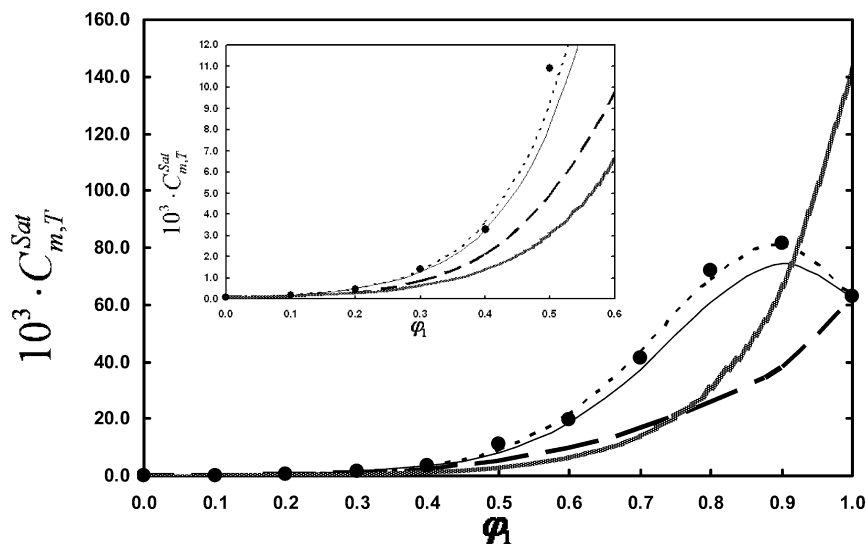


Figure 1. mol·L⁻¹ solubility of budesonide ($C_{m,T}^{\text{Sat}}$) at various volume fractions of ethanol (φ_1) in binary solvent mixtures; ●, experimental; and the predicted solubilities using: short-dashed line, eq 1; solid line, eq 2; long-dashed line, eq 4; gray patterned line, eq 5. Inset presents the solubilities in a different scale at $\varphi_1 < 0.6$.

at 298.2 K. The solubility of drugs increased with the addition of ethanol, reached the maximum values, and then decreased again in neat ethanol. The solubility of budesonide ($0.0000366 \text{ mol} \cdot \text{L}^{-1}$)¹⁴ has been reported in a buffer containing glucose and could not be compared with our data. In a recent paper,¹⁸ the solubility of budesonide in water and ethanol at 298 K was reported as $0.000044 \text{ mol} \cdot \text{L}^{-1}$ and $0.0347 \text{ mol} \cdot \text{L}^{-1}$, respectively, in which both data are less than our data. There are agreements among the reported aqueous solubility of hydrocortisone ($0.000819 \text{ mol} \cdot \text{L}^{-1}$ and $0.000786 \text{ mol} \cdot \text{L}^{-1}$),^{16,19} the reported data after 72 h equilibration time ($0.000811 \text{ mol} \cdot \text{L}^{-1}$),¹⁷ and the measured aqueous solubility datum ($0.000860 \text{ mol} \cdot \text{L}^{-1}$). However, there are some differences among the measured aqueous solubility, the reported data after 24 h equilibration time ($0.000571 \text{ mol} \cdot \text{L}^{-1}$),¹⁷ and the solubility determined at room temperature (22 °C to 24 °C) which was higher than ($0.00115 \text{ mol} \cdot \text{L}^{-1}$)²⁰ our data. There are agreements between the reported aqueous solubility of prednisolone ($0.000749 \text{ mol} \cdot \text{L}^{-1}$, $0.000661 \text{ mol} \cdot \text{L}^{-1}$, and $0.000613 \text{ mol} \cdot \text{L}^{-1}$)²¹⁻²³ and the measured aqueous solubility datum ($0.000756 \text{ mol} \cdot \text{L}^{-1}$). However, there are some differences among the measured

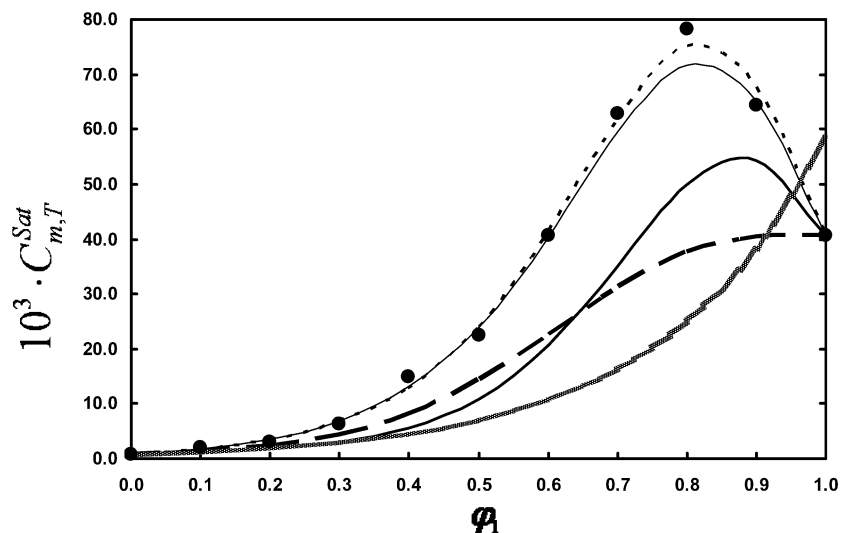


Figure 2. mol·L⁻¹ solubility of hydrocortisone ($C_{m,T}^{Sat}$) at various volume fractions of ethanol (φ_1) in binary solvent mixtures; ●, experimental; and the predicted solubilities using: short-dashed line, eq 1; solid line, eq 2; bold solid line, eq 3; long-dashed line, eq 4; gray patterned line, eq 5.

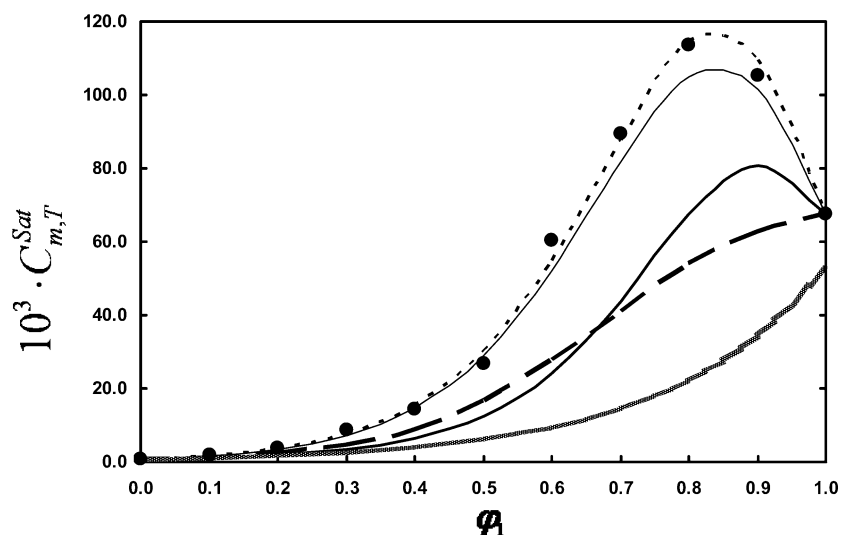


Figure 3. mol·L⁻¹ solubility of prednisolone ($C_{m,T}^{Sat}$) at various volume fractions of ethanol (φ_1) in binary solvent mixtures; ●, experimental; and the predicted solubilities using: short-dashed line, eq 1; solid line, eq 2; bold solid line, eq 3; long-dashed line, eq 4; gray patterned line, eq 5.

Table 5. Numerical Values of the Adjusted Parameters of Equation 1 for Each Solute and the MRD for the Predicted Solubilities of Drugs in Ethanol (1) + Water (2) Mixtures Using Various Equations and Their Overall Values

drug	J_0	J_1	J_2	100·MRD				
				eq 1	eq 2	eq 3	eq 4	eq 5
budesonide	787.695	553.250	198.335	4.9	7.2	38.7	52.6	
hydrocortisone	727.992	520.867	230.505	5.5	5.7	36.2	33.0	50.7
prednisolone	743.670	492.221	324.069	4.8	6.4	39.2	36.1	58.1
overall				5.1	6.4	37.7	35.9	53.8

aqueous solubility, the reported data ($0.001085 \text{ mol}\cdot\text{L}^{-1}$),²⁴ and the solubility determined at room temperature ($22 \text{ }^\circ\text{C}$ to $24 \text{ }^\circ\text{C}$) which was higher than ($0.00106 \text{ mol}\cdot\text{L}^{-1}$)²⁰ our data.

The predicted solubilities by eqs 1 to 5 and the corresponding experimental values against the volume fraction of ethanol in the binary mixtures were plotted in Figures 1, 2, and 3. As shown in the figures, the Jouyban–Acree model fits very well to the experimental solubility data of drugs at all composition ranges of ethanol. This finding is also supported by small MRD values of the back-calculated and experimental solubility data. The main limitation of eq 1 is that it should be trained for each drug employing a minimum number of experimental data in

binary solvents; however, when the constants for each system were calculated, the model could be used to predict the solubility at other solvent compositions²⁵ or other temperatures,⁶ and the expected prediction MRD is less than 16%.^{6,25}

The predictive versions of the Jouyban–Acree model, that is, eqs 2 to 4, predict the solubility values with reasonable MRD values. The predicted solubilities were compared with the corresponding experimental data, and MRD values were computed and listed in Table 5. The prediction procedure using eq 2 is straightforward and could be preferred in solubility predictions in ethanol + water mixtures at various temperatures. However, it is only applicable for ethanol + water mixtures. As noticed above, eqs 3 and 4 are generally trained for predicting the solubility of drugs in cosolvent + water at various temperatures and require the Abraham solvent coefficients. These coefficients are not available for common pharmaceutical cosolvents including polyethylene glycols, *N*-methyl-2-pyrrolidone, propylene glycol, and so forth. Generally, the overall MRDs observed in these predictions show that the Jouyban–Acree model is robust and could be used for prediction purposes with reasonable accuracy. A very simple and well-established

log-linear model of Yalkowsky (eq 5) is also able to predict the solubility of drugs with relatively higher MRDs as listed in Table 5.

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