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AUG 25 1994 ENGINEERING DATA TRANSMITTAL

2. To: (Receiving Organization) E. Biebesheimer/7C214	3. From: (Originating Organization) Equipment Stress Analysis/ 23480	4. Related EDT No.: N/A
5. Proj./Prog./Dept./Div.: E18201	6. Cog. Engr.: A. J. Kostelnik	7. Purchase Order No.: N/A
8. Originator Remarks: This EDT transmits the attached supporting document.		9. Equip./Component No.: N/A
		10. System/Bldg./Facility: 241-U-701 Building
11. Receiver Remarks:		12. Major Assm. Dwg. No.: N/A
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(A) Item No.	(B) Document/Drawing No.	(C) Sheet No.	(D) Rev. No.	(E) Title or Description of Data Transmitted	Impact Level	Reason for Transmittal	Originator Disposition	Receiver Disposition
1	WHC-SD-WM-DA-135	N/A	0	241-U-701 New Compressor Building and Instrument Air Piping Analyses	3S RF 8/25/94	1	1	1

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Impact Level (F)	Reason for Transmittal (G)	Disposition (H) & (I)
1, 2, 3, or 4 (see MRP 5.43)	1. Approval 2. Release 3. Information 4. Review 5. Post-Review 6. Dist. (Receipt Acknow. Required)	1. Approved 2. Approved w/comment 3. Disapproved w/comment 4. Reviewed no/comment 5. Reviewed w/comment 6. Receipt acknowledged

(G)		(H)		17. SIGNATURE/DISTRIBUTION (See Impact Level for required signatures)						(G)	(H)
Rea-son	Dis-p.	(J) Name	(K) Signature (M) MSIN	(L) Date	(J) Name	(K) Signature (M) MSIN	(L) Date	Rea-son	Dis-p.		
1	1	Cog. Eng.	R. D. FREEMAN A. J. Kostelnik	6/9/94 SO-09-52-04	R. B. Pan	[Signature]	1/28/93	H5-53	1	1	
1	1	Cog. Mgr.	E. Biebesheimer	SO-09	S. K. Karjila	[Signature]	7/20/93	H5-57	1	1	
1	1	QA	J. J. Verderber	S1-57	W. J. Karwoski	[Signature]	7/21/93	H5-53	1	1	
1	1	Safety	R. L. Leggett	R3-08	R. L. Jorissen	[Signature]	5/11/93	H5-53	1	1	

18. F. H. Huang Signature of EDT Originator 7-20-93	19. [Signature] Authorized Rep for Receiving Organization 7/11/94	20. E. Biebesheimer Cognizant/Project Date 7/11/94	21. DOE APPROVAL (if required) Ltr. No. <input type="checkbox"/> Approved <input type="checkbox"/> Approved w/comments <input type="checkbox"/> Disapproved w/comments
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<b>RELEASE AUTHORIZATION</b>	
<b>Document Number:</b>	WHC-SD-WM-DA-135, REV 0
<b>Document Title:</b>	241-U-701 NEW COMPRESSOR BUILDING AND INSTRUMENT AIR PIPING ANALYSES
<b>Release Date:</b>	8/24/94
* * * * *	
<b>This document was reviewed following the procedures described in WHC-CM-3-4 and is:</b>	
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241-U-701 NEW COMPRESSOR BUILDING  
AND  
INSTRUMENT AIR PIPING ANALYSES

FOREWORD

This report contains engineering calculations to support three Engineering Change Notices (ECNs):

- ECN No. 198255, "241-U-701 New Compressor Building"
- ECN No. 196637, "241-U-701 Compressor Building"
- ECN No. 198245, "241-U-701 Compressed Air System."

ECN No. 196637 supersedes ECN No. 198255 in its entirety. Both ECN No. 198255 and ECN No. 196637 are discussed in Section 1.0 and ECN No. 198245 is discussed in Section 2.0.

Kaiser Engineers Hanford performed engineering calculations to support ECN 198255. These calculations were checked and supplemented with calculations by Westinghouse Hanford Company (WHC). The WHC performed engineering calculations to support ECN No. 198245 and ECN No. 196637. All engineering calculations appear in the appendices to this report.

1.0 241-U-701 NEW COMPRESSOR BUILDING

1.1 INTRODUCTION

A new building, 241-U-701, will house an air compressor, dryer, and electric rack. The foundation dimensions and concrete slab design of the building are shown in Drawing No. H-2-36381, sheet 1, rev. 2 (ECN 196637). Changes in the foundation design are specified in ECN No. 198255 and ECN No. 196637 (WHC 1993). KEH has performed calculations to verify the structural adequacy of the foundation of the building and the anchorage for equipment anchorage (KEH 1993). To support an U.S. Department of Energy (DOE) milestone to install five compressors by September 30, 1993, Equipment Stress Analysis (ESA) has completed the independent review of ECN No. 198255 and the KEH calculations.

As shown in ECN No. 198255 (Appendix A), the foundation of the building was designed to have a footing burial depth of 2.5 ft below finished grade in accordance with the SDC 4.1 requirement. This depth is required to avoid damage to the slab caused by frost heave. However, radiological contamination was detected a few inches below the grade. The foundation of the compressor

building needs to be redesigned. Design for a slab on grade without footings extending below the frost line is in ECN No. 196637 (WHC 1993). The purpose of this work is to analyze the integrity of the concrete slab and to check the KEH calculations for equipment anchorage under seismic loading.

## 1.2 SCOPE

The following items are analyzed for seismic qualification:

- Stability of new slab
- Foundation slab thickness
- Anchor bolts for foundation
- Compressor anchorage under seismic loads
- Dryer anchorage under seismic loads
- Electric rack anchorage under seismic loads
- Unbalanced moments of compressor.

## 1.3 SUMMARY

Analysis of the anchorage for the building is to qualify the design of the foundation for the new compressor building given in "241-U-701 New Compressor Building" (ECN No. 198255 and ECN No. 196637). Recommendations for some changes in the ECN are made accordingly. The slab design incorporates drainage controls to eliminate percolation water. The stability of the slab without footings is evaluated. Calculations show that the new slab on grade can resist overturning and sliding due to wind or seismic loads. Analysis of the integrity of the concrete slab focuses on the capability of the slab to support the pipe supports and the proper selection of building anchor bolts. Calculations show that the 6-in. slab is capable of supporting the pipe supports. Calculations also show that the foundation, the compressor and dryer anchorage, and the electric rack are adequate structurally, on the basis of safety requirements established in SDC 4.2, UBC 1991, and AISC 1989. Seismic anchorage capacity for these components is assessed to assure that they will not fall or slide during earthquake motion.

## 1.4 RECOMMENDATIONS

ESA recommends the following:

- ECN No. 198255, page 1, item #7, change impact level from 3Q to 3S.
- ECN No. 198255, page 1, item #12, add "Calculations on slab design are given in Supporting Document WHC-SD-WM-DA-135."
- ECN No. 198255, page 3, add to note: "Place 3/8-in. hard rubber pads (commercial grade) under each air receiver leg of the compressor" to isolate any vibration. ( This note will be added to the ECN for the compressor installation and pipe supports.)
- ECN No. 198255, page 4, add to general notes: "Backfill with native soil materials in 4- to 6-in. lifts. Use mechanical compaction to compact each lift to an in situ dry-weight density of 110 lb/ft<sup>3</sup>."
- ECN No. 198255, page 4, delete the dimension 1'-0".

Changes are made in ECN #198255 according to these recommendations and the revised ECN is shown in Appendix A.

## 1.5 RESULTS AND DISCUSSION

### 1.5.1 Slab Thickness

The adequacy of the concrete slab is analyzed to the slab-thickness design guidelines given in "Slab Thickness Design for Industrial Concrete Floors on Grade" (Packard 1976). For a post spacing of 28 by 46 in. and a post load contact area of 100 in<sup>2</sup>, as in the case of the U-701 Building foundation with pipe supports, the calculations show that the 6-in.-thick concrete slab can withstand each post load up to 3,000 lb with 28- and 46-in. spacing in the transverse and longitudinal direction, respectively. This capability is much higher than the weight (300 lb) of each pipe support on the slab of the compressor building. The concrete bearing and shear stresses for the pipe support with a load area of 100 in<sup>2</sup> are within the limits specified by ACI 322. In addition, the bending stress on the concrete slab caused by the bending moment of the pipe support is less than one-third of the concrete flexural strength. Calculations for the concrete slab are in Appendix B.

### 1.5.2 Building Anchorage

ASTM A307 1/2-in.-dia. bolts are used for the building anchorage because the bolt requires an edge distance shorter than 2 in. in the building

foundation. A sizing analysis of the 1/2-in.-dia. anchor bolts used is in Appendix B.

### 1.5.3 Component Anchorage Under Seismic Loads

Calculations (KEH 1993) performed to determine the adequacy of the building foundation, anchorage for the compressor and dryer, and electric rack under seismic loading were checked. Corrections for minor errors and changes found in the calculations have been made on the original calculation sheets. These corrections require no change on the safety items analyzed. The calculation sheets, signed by the originator and checker, are in Appendix C.

### 1.5.4 Unbalanced Moments of Compressor

The original calculations in KEH 1993 do not consider the unbalanced moments for the compressor. Because the rocking and torsional unbalanced moments can cause an unacceptable amount of displacement in the foundation, the compressor manufacturer was contacted for additional information. On June 16, 1993, C. Kroll of Pacific Fluid Systems Corporation stated that no special foundation is required for the 15-hp compressor and that vibrations caused by the subject compressor are negligible (Appendix D).

### 1.5.5 Concrete Slab Design

The foundation of the compressor building is redesigned because of the contamination exists several inches below ground surface. The new slab has thickened edges without footings extending below the frost line. Frost action is prevented by sealing asphalt apron to the concrete to eliminate percolation water. The analysis of the new slab considers overturning and sliding by wind or seismic loads. Calculations for the stability of the new concrete slab are in Appendix G.

## 1.6 CONCLUSION

The slab design incorporates drainage controls and the structural evaluations for the new concrete slab meet the minimum design loads requirements established by American Society of Civil Engineers (ASCE). The building anchorage, reinforcement bar, and bearing pressure of the soil satisfy design requirements. Analysis indicates that anchorage for the air compressor and dryer is adequate to withstand seismic loads.

Concrete anchors to be used in the construction of foundation are the ASTM A307 1/2-in.-dia. anchor bolts for the building anchorage, Hilti HVA anchor bolts for the compressor, and Hilti Kwik-bolt II for other equipment

anchorage. The work loads are smaller than the anchor values allowed for these bolts.

Structural evaluations also were performed on safety class 3 electric rack. Both component weights and seismic loads are considered in analyzing the bending of the top beam in the electric rack. Results show that the bending stress is about 14% of the allowable stress of the Unistrut P1000 beam. The vertical Unistrut is welded to a 6 by 6-in. plate that is bolted to the foundation. Calculations show that the 1/4-in. fillet weld is adequate and that the bending of the 3/8-in.-thick plate is within the AISC allowable stress allowed by the *Manual of Steel Construction* (AISC 1989). In addition, the pull-out force and shear on the 3/8-in.-dia. bolts are well below the values allowed.

### 1.7 REFERENCES

- ACI 322 1972, "Building Code Requirements for Structural Plain Concrete," American Concrete Institute.
- AISC 1989, *Manual of Steel Construction*, American Institute of Steel Construction (AISC), Ninth Edition.
- ASCE 1990, "Minimum Design Loads for Buildings and Other Structures," ANSI A58.1, American Society of Civil Engineers.
- KEH 1993, Calculations on "Building 241-U-701 Foundation Design, Compressor, and Dryer Anchorage," ER3100-S01, W. A. Adamek, Kaiser Engineers Hanford Company, Richland, Washington.
- Packard, R. G., 1976, "Slab Thickness Design for Industrial Concrete Floor on Grade," Portland Cement Association.
- SDC 1989, SDC 4.1, Design Loads for Facilities, Hanford Plant Standards.
- SDC 1992, SDC 4.2, Design and Installation of Expansion Anchors, Hanford Plant Standards.
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## 2.0 INSTRUMENT PIPING ANALYSES

### 2.1 INTRODUCTION

Pipe stress and pipe support analyses were performed to structurally qualify the instrument air pipeline 1"IA-M7 and supports for U-FARM compressed air system as described in ECN No. 198245 (WHC 1993) and Dwg. No. H-2-36381, sheet 1, Revision 2. The objective of this analysis is to confirm that the resulting operating and seismic stresses in the pipeline and pipe supports meet the applicable code requirements for a safety class 3 system.

### 2.2 DESIGN CRITERIA

The design analysis conforms to the following codes and standards:

- ASME B31.3, 1990 Edition, addenda ASME B31.3b-1991 (ASME 1990) to qualify the different levels of piping stresses
- UBC, 1991 Edition (ICBO 1991b) to develop the seismic criteria
- Hanford Plant Standard SDC 4.1, Rev. 11 (DOE 1989), used as a general design guideline for seismic loads
- AISC Steel Construction Manual, Ninth Edition (AISC 1989) for qualifying the support structures.

### 2.3 ASSUMPTIONS

The following assumptions governed the analysis.

- The heat pump for the Building 241-U-701 will maintain ambient air temperatures between 65 and 90 F. Ambient temperature is conservatively assumed as 65 F for the piping thermal analysis.
- Maximum operating pressure for the compressed air system is 100 lbf/in<sup>2</sup> (gauge); a design pressure of 125 lbf/in<sup>2</sup> (gauge) is used in the analysis. The latter pressure is the rated pressure for the safety relief valves.
- The floor concrete is cast with the instrument pipe placed in position. The pipe is assumed fixed and modelled as an anchor at this point.
- The connecting points at the top and the bottom of the dryer units are modelled as anchors because of the moment-carrying threaded connections at those points.
- For tees and valves, a stress intensification factor of 2.3 is used for the pipe stress analysis, in conformance with ASME B31.3,

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- The floor concrete is cast with the instrument pipe placed in position. The pipe is assumed fixed and modelled as an anchor at this point.
- The connecting points at the top and the bottom of the dryer units are modelled as anchors because of the moment-carrying threaded connections at those points.
- For tees and valves, a stress intensification factor of 2.3 is used for the pipe stress analysis, in conformance with ASME B31.3,

(ASME 1990).

- The routing of the pipeline shall be in compliance with the isometric sketch supplied with the ECN (WHC 1993)
- Friction forces from thermal movements are small and therefore are neglected in the pipe support calculations.

## 2.4 DISCUSSION

The stress analysis for the instrument air piping is performed with the AUTOPIPE computer code, Version 4.42 (EDA 1992 and WHC 1990). The results of the analysis give the support reactions and the ASME B31.3a (1990) code compliance assessment for different load combinations as required by the code. The support reactions are picked for the worst load combinations and are used as the design loads for designing pipe supports. The AUTOPIPE code compliance assessment for the seismic load cases is made with load combinations sustained (deadweight plus pressure) plus seismic loading in only one of the orthogonal directions. The resultant seismic load is the square root of the sum of the squares of the three orthogonal directions; the stresses induced with the resultant seismic loads are not compared with the code allowables. However, a conservative absolute summation of three seismic components was checked and found to produce a stress level within that allowed by the code.

In general the piping and pipe support stresses are small, and the overall design is conservative.

## 2.5 CONCLUSION

The instrument air piping and pipe supports for the compressed air system meet the applicable code requirements and are acceptable.



## 2.6 REFERENCES AND BIBLIOGRAPHY

- AISC 1989, *Manual of Steel Construction, Allowable Stress Design*, Ninth Edition, American Institute of Steel Construction, Inc., Chicago, Illinois.
- ASME 1990, *Chemical Plant and Petroleum Refinery Piping*, ASME B31.3-1990 Edition, The American Society of Mechanical Engineers, New York, New York.
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- DOE 1989, *Hanford Plant Standards*, Hanford Plant Standards, Standard Architectural and Civil Design Criteria, SDC-4.1, Revision 11, U.S. Department of Energy, Richland, Washington.
- Drawing No. H-2-36381, Sheet 1, Revision 2, Westinghouse Hanford Company, Richland, Washington.
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- ICBO 1991, *Uniform Building Code*, 1991 Edition, International Conference of Building Officials, Whittier, California.
- WHC 1993, *Engineering Change Notice*, ECN No. 198245, "241-U-701 Compressed Air System," Westinghouse Hanford Company, Richland, Washington.
- WHC 1990, *Autopipe Software Verification*, WHC-SD-GN-CSWD-30003, Revision 0-B, Westinghouse Hanford Company, Richland, Washington.

APPENDIX A

ENGINEERING CHANGE NOTICE No. 198255,  
No.196637, AND No. 198245



1/PF  
#4

ENGINEERING CHANGE NOTICE

2. ECN Category (mark one) Supplemental <input checked="" type="checkbox"/> Direct Revision <input type="checkbox"/> Change ECN <input type="checkbox"/> Temporary <input type="checkbox"/> Standby <input type="checkbox"/> Supersedure <input type="checkbox"/> Cancel/Void <input type="checkbox"/>	3. Originator's Name, Organization, MSIN, and Telephone No. Wayne Adamek, KEH, S3-10, 373-4197		4. Date May 25, 1993	
	5. Project Title/No./Work Order No. ER3100 / 241-U-701 New Compressor Building	6. Bldg./Sys./Fac. No. 241-U-701	7. Impact Level <del>30</del> 350 <i>4/K 6-18-93</i>	
	8. Document Numbers Changed by this ECN (includes sheet no. and rev.) H-2-36381, SH 1, REV 2	9. Related ECN No(s). N/A	10. Related PO No. N/A	

11a. Modification Work <input checked="" type="checkbox"/> Yes (fill out Blk. 11b) <input type="checkbox"/> No (NA Blks. 11b, 11c, 11d)	11b. Work Package No. 2W-92-1027-K	11c. Modification Work Complete  Cog. Engineer Signature & Date	11d. Restored to Original Condition (Temp. or Standby ECN only) N/A  Cog. Engineer Signature & Date
---	---------------------------------------	---	--

12. Description of Change  
 Revise dwg. H-2-36381, sh 1, rev 2, as shown on attached pages 3 and 4 and 5.  
 Calculations on slab design are given in the Supporting Document  
 WHC-SD-WM-DA-135. *4/K 6-18-93*

13a. Justification (mark one) As-Found <input type="checkbox"/>	Criteria Change <input checked="" type="checkbox"/>	Design Improvement <input type="checkbox"/>	Environmental <input type="checkbox"/>
Facilitate Const. <input type="checkbox"/>	Const. Error/Omission <input type="checkbox"/>	Design Error/Omission <input type="checkbox"/>	

13b. Justification Details  
 New larger building is required to house a new compressor.

14. Distribution (include name, MSIN, and no. of copies)

<i>Alt. 1-6-93</i>	Al Kostelnik	SO-09 (1)	John Verderber	S1-57	(1)
	JA Crawford	SO-09 (1)	Jon Wills	S3-10	(1)
	Frank Huang	HS-67 (1)	STA. 1	S5-85	
	Bob Ren	HS-53 (1)	STA. 2	T4-30	
	Kari Leggett	R3-08 (1)	STA. 5	T4-01	
			STA. 20	T7-11	
			1/PF#6		

RELEASE STAMP

OFFICIAL RELEASE BY WHC 5

DATE JUN 22 1993

*sta 4*

ENGINEERING CHANGE NOTICE

ECN 198255

15. Design Verification Required  
 [X] Yes  
 [ ] No

16. Cost Impact

ENGINEERING  
 Additional [ ] \$  
 Savings [ ] \$

CONSTRUCTION  
 Additional [ ] \$  
 Savings [ ] \$

APPENDIX A-3

Delay [ ]

18. Change Impact Review: Indicate the related documents (other than the engineering documents identified on Side 1) that will be affected by the change described in Block 12. Enter the affected document number in Block 19.

SDD/OD	[ ]	Seismic/Stress Analysis	[ ]	Tank Calibration Manual	[ ]
Functional Design Criteria	[ ]	Stress/Design Report	[ ]	Health Physics Procedure	[ ]
Operating Specification	[ ]	Interface Control Drawing	[ ]	Spares Multiple Unit Listing	[ ]
Criticality Specification	[ ]	Calibration Procedure	[ ]	Test Procedures/Specification	[ ]
Conceptual Design Report	[ ]	Installation Procedure	[ ]	Component Index	[ ]
Equipment Spec.	[ ]	Maintenance Procedure	[ ]	ASME Coded Item	[ ]
Const. Spec.	[ ]	Engineering Procedure	[ ]	Human Factor Consideration	[ ]
Procurement Spec.	[ ]	Operating Instruction	[ ]	Computer Software	[ ]
Vendor Information	[ ]	Operating Procedure	[ ]	Electric Circuit Schedule	[ ]
OM Manual	[ ]	Operational Safety Requirement	[ ]	ICRS Procedure	[ ]
FSAR/SAR	[ ]	IEFD Drawing	[ ]	Process Control Manual/Plan	[ ]
Safety Equipment List	[ ]	Cell Arrangement Drawing	[ ]	Process Flow Chart	[ ]
Radiation Work Permit	[ ]	Essential Material Specification	[ ]	Purchase Requisition	[ ]
Environmental Impact Statement	[ ]	Fac. Proc. Samp. Schedule	[ ]		[ ]
Environmental Report	[ ]	Inspection Plan	[ ]		[ ]
Environmental Permit	[ ]	Inventory Adjustment Request	[ ]		[ ]

19. Other Affected Documents: (NOTE: Documents listed below will not be revised by this ECN.) Signatures below indicate that the signing organization has been notified of other affected documents listed below.

Document Number/Revision                      Document Number/Revision                      Document Number/Revision

20. Approvals

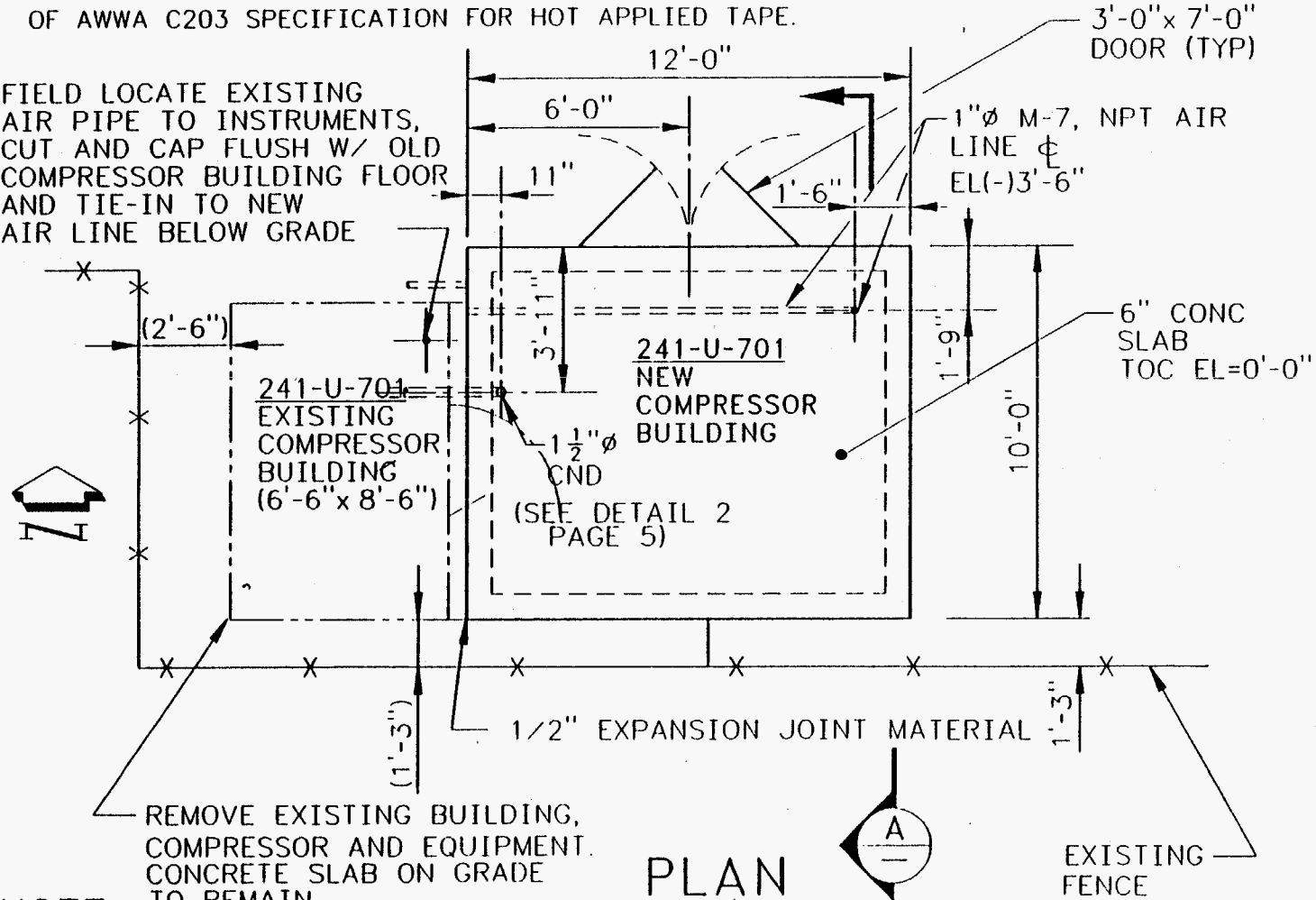
Signature	Date	Signature	Date
OPERATIONS AND ENGINEERING		ARCHITECT-ENGINEER	
Cog Engineer <i>Ali Kostelink</i> / AJ Kostelink	<u>6-18-93</u>	PE	_____
Cog. Mgr. <i>E. Biberheimer</i>	<u>6-22-93</u>	QA	_____
QA <i>K. Ananda</i>	<u>6/22/93</u>	Safety	_____
Safety <i>R.E. Thomas</i>	<u>6-22-93</u>	Design	_____
Security	_____	Environ.	_____
Environ.	_____	Other	_____
Projects/Programs	_____		_____
Tank Waste Remediation System	_____		_____
Facilities Operations	_____	DEPARTMENT OF ENERGY	
Restoration & Remediation	_____	Signature or Letter No.	
Operations & Support Services	_____		
IRM	_____	ADDITIONAL	_____
Other	_____		_____
Informal Review <i>J. Huang</i> / F.H. HUANG	<u>6-18-93</u>		_____

PROJECT/ER3100/SHED

### NOTE:

COATING FOR BURIED CARBON STEEL FIELD JOINTS, FITTINGS, AND SHORT LENGTHS OF PIP:  
(TAPECOAT COMPANY) "TAPE COAT 203" AND PRIMER MEETING THE REQUIREMENTS  
OF AWWA C203 SPECIFICATION FOR HOT APPLIED TAPE.

FIELD LOCATE EXISTING  
AIR PIPE TO INSTRUMENTS,  
CUT AND CAP FLUSH W/ OLD  
COMPRESSOR BUILDING FLOOR  
AND TIE-IN TO NEW  
AIR LINE BELOW GRADE



REMOVE EXISTING BUILDING,  
COMPRESSOR AND EQUIPMENT.  
CONCRETE SLAB ON GRADE  
TO REMAIN

## PLAN

NOT TO SCALE

### NOTE:

SEE PROCUREMENT SPECIFICATION ER3100-P1 FOR NEW BUILDING.  
INSTALL NEW BUILDING PER MANUFACTURERS RECOMENDATIONS.  
*Relocate temporary laundry storage building 20' minimum from 241-U-701. Request location from  
200 w/ operations (ECN only)*

REV-0159:00 (1/88) AG

ADD:

Ref. Dwg.	H-2-36381	Sh.	1	Rev.	2	Prepared By	W. ADAMEK	Checked By		ECN No.	198255	Page	3
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ENGINEERING CHA

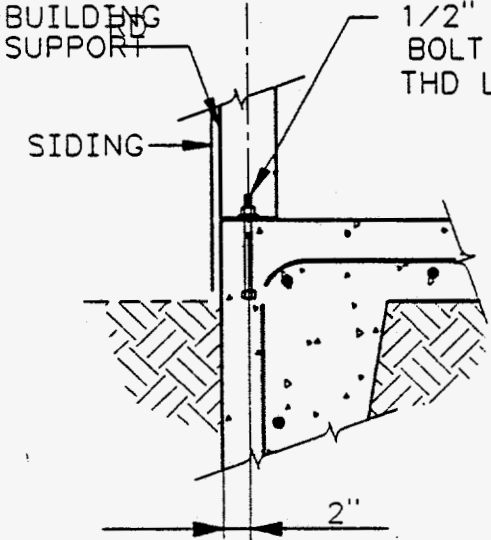
APPENDIX A-4

MHC-SD-WM-DA-135  
REV 0

APPENDIX A-5  
ENGINEERING CHANGE NOTICE SKETCH

Ref. Dwg.	Sh.	Rev.	Prepared By	Checked By	ECN No.	Page
H-2-36381	1	2	W. ADAMEK		198255	4

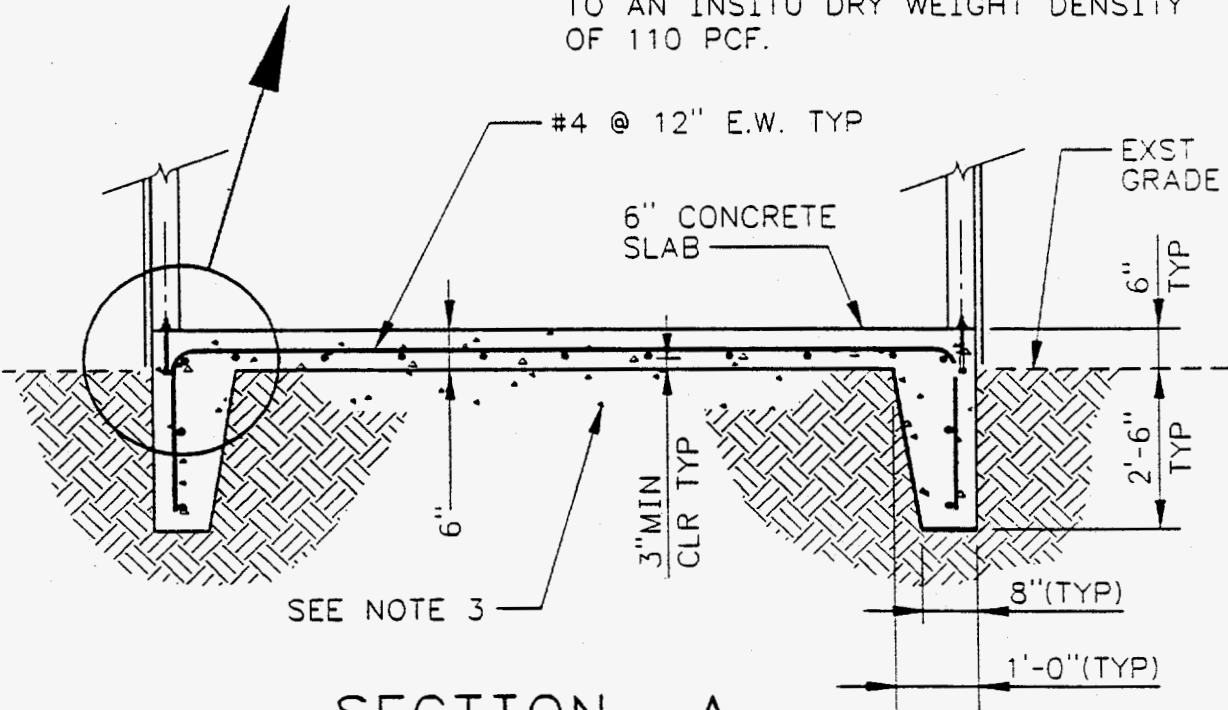
ADD:



1/2" DIA X 5-1/2" LONG ASTM A307 ANCHOR BOLT AT 4'-0" O.C. 4" MIN EMBED, 1-1/2" THD LENGTH.

NOTES:

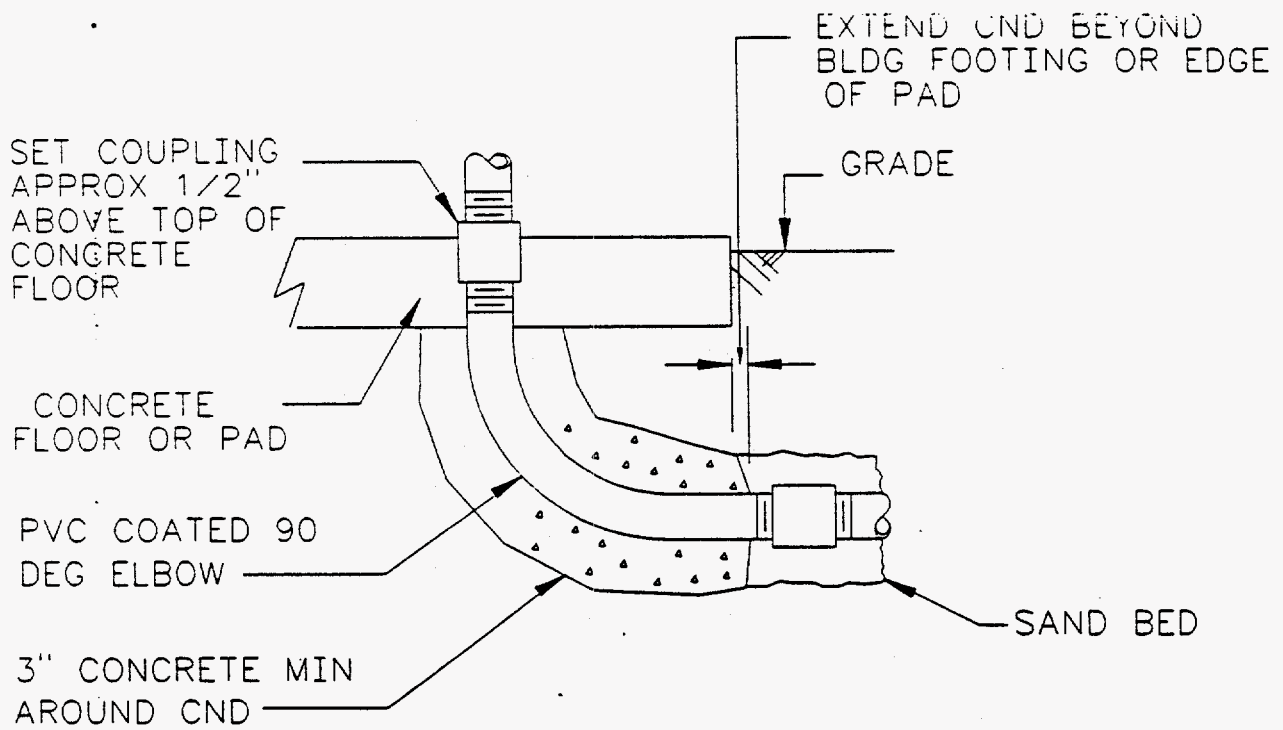
1. CONCRETE COMPRESSIVE STRENGTH  $f'_c=3000\text{psi}$  AT 28 DAYS. TEST PER ACI 301.
2. REINFORCING STEEL SHALL CONFORM TO ASTM A615, GR.60,  $f_y=60000\text{psi}$ .
3. BACKFILL WITH NATIVE SOIL MATERIALS IN 4" TO 6" LIFTS. USE MECHANICAL COMPACTION TO COMPACT EACH LIFT TO TO AN INSITU DRY WEIGHT DENSITY OF 110 PCF.



**SECTION A**  
NOT TO SCALE

Ref. Dwg. H-2-36381	Sh. 1	Rev. 2	Prepared By D.JDOYLE	Checked By	APPENDIX A-6 198255	5
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ADD:



DETAIL 2 OF CND  
THROUGH CONC FLOOR SLAB

ENGINEERING CHANGE N

APPENDIX A-7

oj.  
:N

IPF 6

2. ECN Category (mark one) Supplemental <input type="checkbox"/> Direct Revision <input type="checkbox"/> Change ECN <input type="checkbox"/> Temporary <input type="checkbox"/> Standby <input type="checkbox"/> Supersedure <input checked="" type="checkbox"/> Cancel/Void <input type="checkbox"/>	3. Originator's Name, Organization, MSIN, and Telephone No. LT BUTLER, DESIGN SERVICES, S2-01, 373-3409		4. Date 7/26/93
	5. Project Title/No./Work Order No. 241-U-701 COMPRESSOR BUILDING	6. Bldg./Sys./Fac. No. 241-U-701	7. Impact Level 3SQ
	8. Document Numbers Changed by this ECN (includes sheet no. and rev.) H-2-36381, SH1, REV2	9. Related ECN No(s). 198255	10. Related PO No. N/A
11a. Modification Work [X] Yes (fill out Blk. 11b) [ ] No (NA Blks. 11b, 11c, 11d)	11b. Work Package No. 2W-92-1027-K	11c. Modification Work Complete _____ Cog. Engineer Signature & Date	11d. Restored to Original Condition (Temp. or Standby ECN only) N/A _____ Cog. Engineer Signature & Date

12. Description of Change  
 THIS ECN SUPERCEDES ECN NO. 198255 IN IT'S ENTIRETY  
 SEE ATTACHED PAGES FOR COMPLETE CHANGES

13a. Justification Criteria Change [X] Design Improvement [ ] Environmental [ ]  
 (mark one)  
 As-Found [ ] Facilitate Const. [ ] Const. Error/Omission [ ] Design Error/Omission [ ]

13b. Justification Details  
 A LARGER BUILDING IS REQUIRED TO HOUSE A NEW COMPRESSOR.  
 SUPERCEDURE:  
 EXCAVATION DISCOVERED AN ASPHALT CAP OVER AN EXISTING HAZARDOUS SPILL. EXCAVATION MAY NOT PENETRATE CAP, REQUIRING FOUNDATION REDESIGN.

14. Distribution (include name, MSIN, and no. of copies)				RELEASE STAMP
AJ KOSTELNIK	S0-09	1	JJ VERDERBER	S1-57 1
JA CRAWFORD	S0-09	1	JE WILLS	S3-10 1
FF HUANG	H5-67	1	LT BUTLER	S2-01 1
RB PAN	H5-53	1	Mike Koch	R1-49 (1)
KL LEGGETT	R3-08	1	Warren Brown	R1-49 (1)
STA 1	S5-59		STAS	T4-30
STA 2	S6-81		<del>STAS</del> IPF 6	T7-11
STA 20	T4-08			

OFFICIAL RELEASE BY WHC  
 DATE JUL 29 1993  
 STA 4

12-456-20

**ENGINEERING CHANGE NOTICE**

WHC-SD-WM-DA-135  
REV 0

Page 2

15. Design Verification Required  
 Yes  
 No

16. Cost Impact

ENGINEERING		CONSTRUCTION	
Additional	<input type="checkbox"/> \$	Additional	<input type="checkbox"/> \$
Savings	<input type="checkbox"/> \$	Savings	<input type="checkbox"/> \$

APPENDIX A-8

Improvement   
 Delay

18. Change Impact Review: Indicate the related documents (other than the engineering documents identified on Side 1) that will be affected by the change described in Block 12. Enter the affected document number in Block 19.

SDD/DD	<input type="checkbox"/>	Seismic/Stress Analysis	<input type="checkbox"/>	Tank Calibration Manual	<input type="checkbox"/>
Functional Design Criteria	<input type="checkbox"/>	Stress/Design Report	<input type="checkbox"/>	Health Physics Procedure	<input type="checkbox"/>
Operating Specification	<input type="checkbox"/>	Interface Control Drawing	<input type="checkbox"/>	Spare Multiple Unit Listing	<input type="checkbox"/>
Criticality Specification	<input type="checkbox"/>	Calibration Procedure	<input type="checkbox"/>	Test Procedures/Specification	<input type="checkbox"/>
Conceptual Design Report	<input type="checkbox"/>	Installation Procedure	<input type="checkbox"/>	Component Index	<input type="checkbox"/>
Equipment Spec.	<input type="checkbox"/>	Maintenance Procedure	<input type="checkbox"/>	ASME Coded Item	<input type="checkbox"/>
Const. Spec.	<input type="checkbox"/>	Engineering Procedure	<input type="checkbox"/>	Human Factor Consideration	<input type="checkbox"/>
Procurement Spec.	<input type="checkbox"/>	Operating Instruction	<input type="checkbox"/>	Computer Software	<input type="checkbox"/>
Vendor Information	<input type="checkbox"/>	Operating Procedure	<input type="checkbox"/>	Electric Circuit Schedule	<input type="checkbox"/>
OM Manual	<input type="checkbox"/>	Operational Safety Requirement	<input type="checkbox"/>	ICRS Procedure	<input type="checkbox"/>
FSAR/SAR	<input type="checkbox"/>	IEFD Drawing	<input type="checkbox"/>	Process Control Manual/Plan	<input type="checkbox"/>
Safety Equipment List	<input type="checkbox"/>	Cell Arrangement Drawing	<input type="checkbox"/>	Process Flow Chart	<input type="checkbox"/>
Radiation Work Permit	<input type="checkbox"/>	Essential Material Specification	<input type="checkbox"/>	Purchase Requisition	<input type="checkbox"/>
Environmental Impact Statement	<input type="checkbox"/>	Fac. Proc. Samp. Schedule	<input type="checkbox"/>		<input type="checkbox"/>
Environmental Report	<input type="checkbox"/>	Inspection Plan	<input type="checkbox"/>		<input type="checkbox"/>
Environmental Permit	<input type="checkbox"/>	Inventory Adjustment Request	<input type="checkbox"/>	NONE	<input checked="" type="checkbox"/>

19. Other Affected Documents: (NOTE: Documents listed below will not be revised by this ECN.) Signatures below indicate that the signing organization has been notified of other affected documents listed below.

Document Number/Revision                      Document Number/Revision                      Document Number/Revision

None

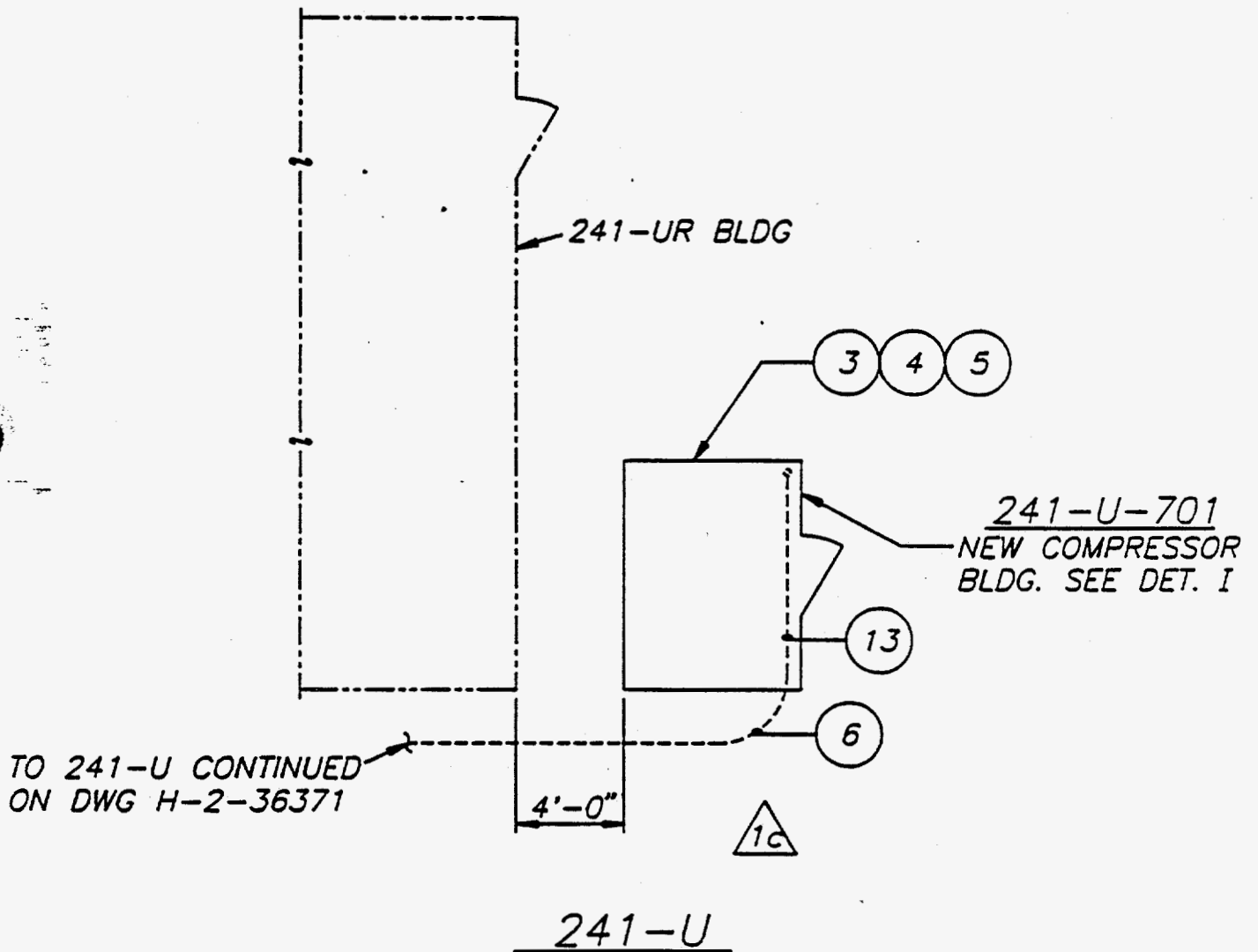
20. Approvals

Signature	Date	Signature	Date
OPERATIONS AND ENGINEERING		ARCHITECT-ENGINEER	
Cog Engineer AL KOSTELNIK <i>Al Kostelnik</i>	<u>7-28-93</u>	PE	_____
Cog. Mgr. ERIC BIEBESHEIMER <i>E. Biebesheimer</i>	<u>7/29/93</u>	QA	_____
QA JJ VERDERBER <i>J. Verderber</i>	<u>7/29/93</u>	Safety	_____
Safety LE THOMAS <i>M.E. Thomas</i>	<u>7-29-93</u>	Design	_____
Security	_____	Environ.	_____
Environ.	_____	Other	_____
Projects/Programs	_____		_____
Tank Waste Remediation System	_____		_____
Facilities Operations	_____	DEPARTMENT OF ENERGY	
Restoration & Remediation	_____	Signature or Letter No.	
Operations & Support Services	_____		_____
IRM	_____	ADDITIONAL	
Fac. Cog. Mike Koch <i>Michael Koch</i>	<u>7-28-93</u>		_____
Informal Review <i>per telecon</i>	<u>7-29-93</u>		_____
Air Sys Cog. <i>Warren Brown</i>	<u>7-28-93</u>		_____

WAS:  
H-2-36381, SH1, REV2

WHC-SD-WM-DA-135  
REV 0

APPENDIX A-9

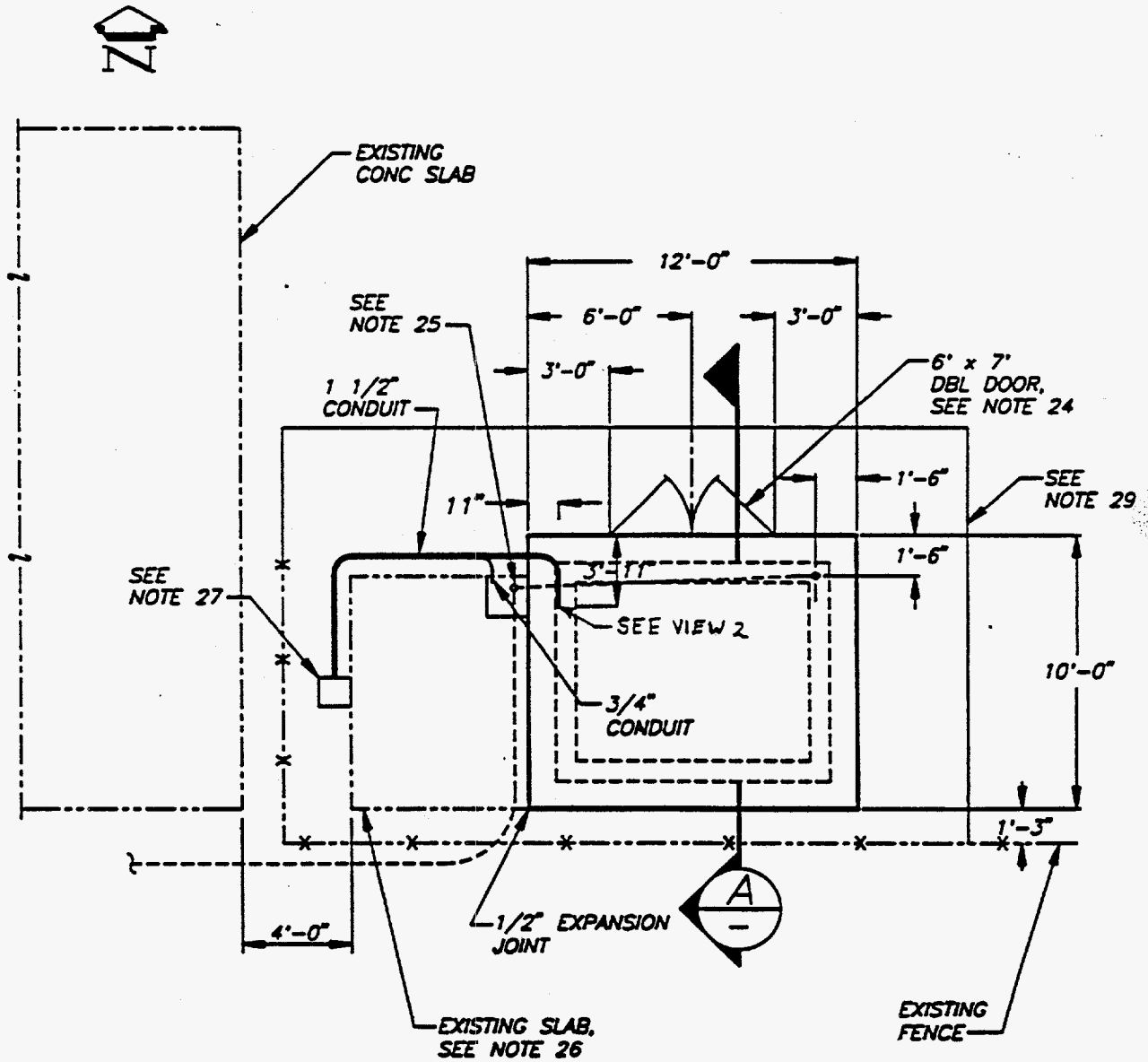




IS:  
H-2-36381, SH1, REV2

WHC-SD-WM-DA-135  
REV 0

APPENDIX A-10



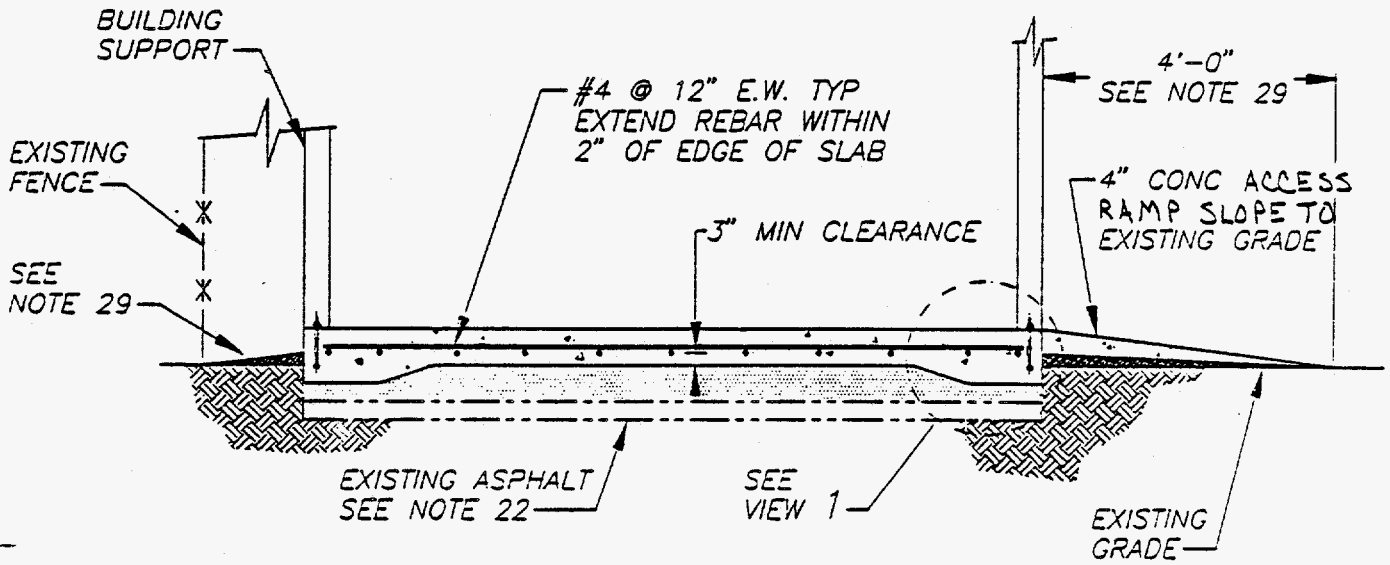
241-U-701 COMPRESSOR BUILDING

FILE NAME; 701U-A

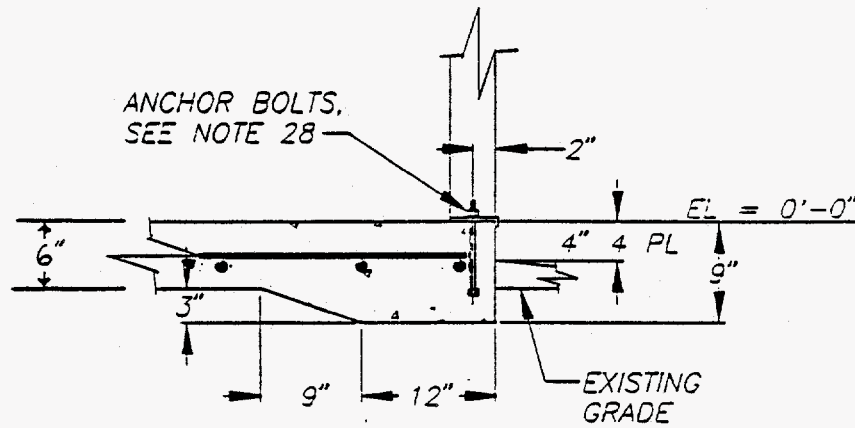
ADD:  
H-2-36381, SH1, REV2

WHC-SD-WM-DA-135  
REV 0

APPENDIX A-11



(A) SECTION  
NOT TO SCALE



VIEW 1  
NOT TO SCALE  
TYPICAL

ADD:

H-2-36381, SH1, REV2

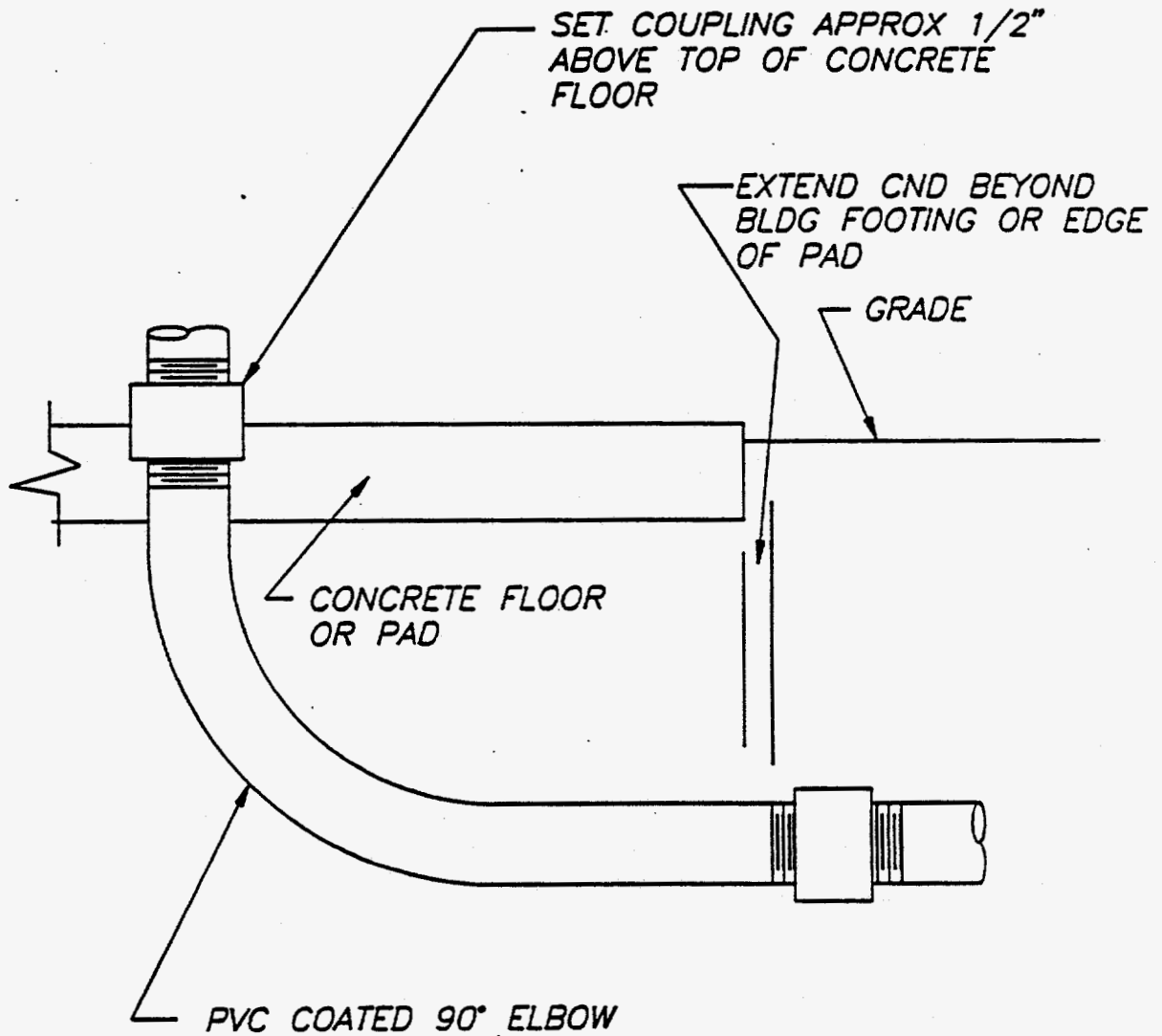
WHC-SD-WM-DA-135  
REV 0GENERAL NOTES:

APPENDIX A-12

20. CONCRETE COMPRESSIVE STRENGTH  $f'_c = 4,000\text{psi}$  AT 28 DAYS.  
TEST PER ACI 301
21. REINFORCING STEEL SHALL CONFORM TO ASTM A615, GR 60  
 $f_y = 60,000\text{psi}$ .
22. REMOVE 3" SOIL FROM EXISTING ASPHALT SLAB AND FILL WITH  
A MINIMUM OF 3" OF COMPACTED FILL BETWEEN THE EXISTING  
ASPHALT AND EDGE OF THE NEW CONCRETE SLAB. BACKFILL WITH  
NATIVE SOIL MATERIALS IN 4" LIFTS. USE MECHANICAL COMPACTION  
TO COMPACT EACH LIFT TO DRY WEIGHT DENSITY OF 120 PCF.  
CLEAR CONSTRUCTION SITE OF FOREIGN MATERIAL AND DEBRIS.
23. COATING FOR BURIED CARBON STEEL FIELD JOINTS, FITTINGS AND  
SHORT LENGTHS OF PIPE TO BE TAPECOAT CO "TAPE COAT 203".  
PRIMER TO MEET ALL REQUIREMENTS OF AWWA C203 SPECIFICATIONS  
FOR HOT APPLIED TAPE.
24. SEE PROCUREMENT SPECIFICATION ER3100-P1 FOR NEW BUILDING.  
INSTALL NEW BUILDING PER MANUFACTURERS RECOMENDATIONS.
25. CUT ACCESS HOLE IN EXISTING CONCRETE SLAB AROUND EXISTING  
AIR PIPE TO EXPOSE SUBSTRATE. FIELD ROUTE AIR PIPE BELOW  
FLOOR OF 241-U-701 AS SHOWN AND TIE INTO EXISTING PIPE  
WITH TEE AND PLUG. FILL ACCESS HOLE WITH FIBERGLASS BATT  
INSULATION, COVER WITH 1/4" GALVANIZED PLATE AND SEAL.
26. REMOVE EXISTING BUILDING, COMPRESSOR AND EQUIPMENT.  
CONCRETE SLAB TO REMAIN.
27. ENCLOSURE SHALL BE QUAZITE PC1212BG12 WITH OPEN BASE,  
GREY IN COLOR AND MEASURING 14"x14"x12 3/4"D.  
ENCLOSURE AVAILABLE THROUGH STONEWAY ELECTRIC SUPPLY.
28. ANCHOR BOLTS TO BE 1/2" DIA x 5 1/2" L WITH 1 1/2"  
THREAD LENGTH. BOLTS TO BE EMBEDDED 4" MINIMUM AND  
LOCATED AT 4'-0" ON CENTER. MATERIAL TO BE ASTM A307.  
BOLTS TO HAVE A 2" MINIMUM EDGE DISTANCE.
29. ASPHALT APRON WILL EXTEND TO THE EXISTING FENCE LINE ON  
THE WEST AND SOUTH SIDE OF THE SLAB. ON THE NORTH AND  
EAST SIDES THE APRON SHOULD EXTEND A MINIMUM OF 4' FROM  
THE EDGE OF SLAB. SLOPE APPROXIMATELY 1:10. SEAL ASPHALT  
TO CONCRETE.
30. THE DESIGN ANALYSIS FOR THE 241-U-701 COMPRESSOR  
BUILDING FOUNDATION, PIPING AND EQUIPMENT SUPPORTS IS  
CONTAINED IN WHC-SD-WM-DA-135.

WHC-SD-WM-DA-135  
REV 0

APPENDIX A-13



VIEW 2 OF CND  
THROUGH CONC FLOOR SLAB

19F  
16  
B

WHC-SD-WM-DA-135  
REV 0

1. ECN 198245

ENGINEERING CHANGE

APPENDIX A-14

Proj.  
ECN

2. ECN Category (mark one) Supplemental <input checked="" type="checkbox"/> Direct Revision <input type="checkbox"/> Change ECN <input type="checkbox"/> Temporary <input type="checkbox"/> Standby <input type="checkbox"/> Supersedure <input type="checkbox"/> Cancel/Void <input type="checkbox"/>	3. Originator's Name, Organization, MSIN, and Telephone No. A1 Kostelnik, WHC, SO-09, 3-4471		4. Date 1/15/93
	5. Project Title/No./Work Order No. ER3100/241-U-701 Compressed Air System	6. Bldg./Sys./Fac. No. 241-U-701	7. Impact Level 3QS
	8. Document Numbers Changed by this ECN (includes sheet no. and rev.) See Block 12	9. Related ECN No(s). 198255	10. Related PO No. NA

11a. Modification Work <input checked="" type="checkbox"/> Yes (fill out Blk. 11b) <input type="checkbox"/> No (NA Blks. 11b, 11c, 11d)	11b. Work Package No. 2W-92-1027	11c. Modification Work Complete  Cog. Engineer Signature & Date	11d. Restored to Original Condition (Temp. or Standby ECN only) N/A  Cog. Engineer Signature & Date
---	-------------------------------------	---	--

12. Description of Change SC-3

Affected Documents:  
 H-2-36380, Sh. 1, Rev. 2  
 H-2-36381, Sh. 1, Rev. 2  
 H-2-73682, Sh. 1, Rev. 6

Revise H-2-36381, Sh. 1, Rev. 2 as shown on pages 3 through ~~17~~<sup>16</sup> 14  
 Revise H-2-73682, Sh. 1, Rev. 6 as shown on pages ~~18~~<sup>18</sup> through ~~33~~<sup>33</sup>  
 Revise H-2-36380, Sh. 1, Rev. 2 as shown on pages ~~15~~<sup>15</sup> 15-17.  
 1) Add new sheets to above drawings as required.

13a. Justification (mark one)	Criteria Change <input type="checkbox"/>	Design Improvement <input checked="" type="checkbox"/>	Environmental <input type="checkbox"/>
As-Found <input type="checkbox"/>	Facilitate Const. <input type="checkbox"/>	Const. Error/Omission <input type="checkbox"/>	Design Error/Omission <input type="checkbox"/>

13b. Justification Details  
 Existing tank farm equipment is insufficient for current air delivery requirements and beyond repair.

14. Distribution (include name, MSIN, and no. of copies)

John Verderber 51-57(1) Kari Leggett R3-08(1)  
 Jim Tuck 52-24(1) Jim Crawford 50-09(1)  
 Rich Larson R1-30(1) Gary Moe 50-09(1)  
 Allen Alstad R1-49(1) Rich Grantham 50-09(1)  
 Al Kostelnik 50-09(1) Red Brown R2-88(1)  
 Bob Pan H5-53(1)  
 Sunil Kanjilal H5-57(1)

STA. 1 55-59  
 STA. 2 56-81  
 STA. 5 T4-30  
 STA. 20 T4-01

RELEASE STAMP

OFFICIAL RELEASE BY WHC 5

DATE JUL 12 1993

RECEIVED  
 JUL 22 1993  
 R.B. PAN

dtd 1-6-93

A-7900-013-2 (06/92) GEF095

**ENGINEERING CHANGE NOTICE**

Page

APPENDIX A-15

15. Design Verification Required  
 Yes  
 No

16. Cost Impact

**ENGINEERING**  
 Additional  \$  
 Savings  \$

**CONSTRUCTION**  
 Additional  \$  
 Savings  \$

Improvement   
 Delay

18. Change Impact Review: Indicate the related documents (other than the engineering documents identified on Side 1) that will be affected by the change described in Block 12. Enter the affected document number in Block 19.

SDD/DD	<input type="checkbox"/>	Seismic/Stress Analysis	<input type="checkbox"/>	Tank Calibration Manual	<input type="checkbox"/>
Functional Design Criteria	<input type="checkbox"/>	Stress/Design Report	<input type="checkbox"/>	Health Physics Procedure	<input type="checkbox"/>
Operating Specification	<input type="checkbox"/>	Interface Control Drawing	<input type="checkbox"/>	Spares Multiple Unit Listing	<input type="checkbox"/>
Criticality Specification	<input type="checkbox"/>	Calibration Procedure	<input type="checkbox"/>	Test Procedures/Specification	<input type="checkbox"/>
Conceptual Design Report	<input type="checkbox"/>	Installation Procedure	<input type="checkbox"/>	Component Index	<input type="checkbox"/>
Equipment Spec.	<input type="checkbox"/>	Maintenance Procedure	<input checked="" type="checkbox"/>	ASME Coded Item	<input type="checkbox"/>
Const. Spec.	<input type="checkbox"/>	Engineering Procedure	<input type="checkbox"/>	Human Factor Consideration	<input type="checkbox"/>
Procurement Spec.	<input type="checkbox"/>	Operating Instruction	<input type="checkbox"/>	Computer Software	<input type="checkbox"/>
Vendor Information	<input type="checkbox"/>	Operating Procedure	<input checked="" type="checkbox"/>	Electric Circuit Schedule	<input type="checkbox"/>
OM Manual	<input type="checkbox"/>	Operational Safety Requirement	<input type="checkbox"/>	ICRS Procedure	<input type="checkbox"/>
FSAR/SAR	<input type="checkbox"/>	IEFD Drawing	<input type="checkbox"/>	Process Control Manual/Plan	<input type="checkbox"/>
Safety Equipment List	<input type="checkbox"/>	Cell Arrangement Drawing	<input type="checkbox"/>	Process Flow Chart	<input type="checkbox"/>
Radiation Work Permit	<input type="checkbox"/>	Essential Material Specification	<input type="checkbox"/>	Purchase Requisition	<input type="checkbox"/>
Environmental Impact Statement	<input type="checkbox"/>	Fac. Proc. Samp. Schedule	<input type="checkbox"/>		
Environmental Report	<input type="checkbox"/>	Inspection Plan	<input type="checkbox"/>		
Environmental Permit	<input type="checkbox"/>	Inventory Adjustment Request	<input type="checkbox"/>		

19. Other Affected Documents: (NOTE: Documents listed below will not be revised by this ECN.) Signatures below indicate that the signing organization has been notified of other affected documents listed below.

Document Number/Revision  
 New Operating Procedure

20. Approvals

Signature	Date	Signature	Date
OPERATIONS AND ENGINEERING		ARCHITECT-ENGINEER	
Cog Engineer <i>by E. Bickshamer</i>	<u>6-30-93</u>	PE	_____
Cog. Agr. <i>E. Bickshamer</i>	<u>6-30-93</u>	QA	_____
QA <i>[Signature]</i>	<u>7-12-93</u>	Safety	_____
Safety <i>R.E. Horns</i>	<u>7-12-93</u>	Design	_____
Security	_____	Environ.	_____
Environ.	_____	Other	_____
Projects/Programs	_____		_____
Tank Waste Remediation System	_____		_____
Facilities Operations	_____	DEPARTMENT OF ENERGY	
Restoration & Remediation	_____	Signature or Letter No.	
Operations & Support Services	_____		_____
<del>IRN</del> Structural Informal Review <i>Per Bob Pan Telecom</i>	<u>7-12-93</u>	ADDITIONAL	_____
Other			_____
Electrical Informal Review <i>W. H. [Signature]</i>	<u>7/12/93</u>		_____
Mechanical Informal Review <i>[Signature]</i>	<u>7-12-93</u>		_____

241-U-701 General Notes:

Only Note: (Reference Drawing H-2-36381 Sh.1 Rev.2. Incorporate this ECN with ECN 198255. Delete reference to Det.I, Zone F-7, from "241-U" site "Plan" view. Add the following general notes to drawing as required, renumber as necessary. All of the following notes apply directly to the new design if old drawing notes are not listed, they do not apply.)

- 3) 241-U-701 Instrument Air Piping and valves to be per code M-7 on drawing H-2-31750 Sh.7 Rev.3. Maximum operating pressure to be 100 PSIG. All components shall be rated for 125 psig minimum.
- 4) 241-U-701 Condensate piping and valves to be per code M-5 on drawing H-2-31750 Sh.5 Rev.5. All components shall be rated for 125 psig minimum.
- 5) Sealants for threaded piping joints: (Chesterton "goldend" No. 7298, Federal Process Co "JC-30", or Lake Chemical Co "Slic-Tite").
- 6) Labels - Label valves and instruments in accordance with HPS-I-2-7, Type C, 1/4" characters per P&ID nomenclature. Label size may be increased as necessary.
- 7) Installation of 241-U-701 piping shall be performed per ASME B31.3. Unions to be installed as necessary to facilitate servicing of components. Slope piping a minimum of 1/8" per ft. to drain locations.
- 8) Pneumatic testing of 241-U-701 air piping shall be performed with instrument quality air per ASME B31.3 para. 345.5. Test pressure 110 psig  $\pm$  5 psig.  
  
Welder qualifications and welding to be performed in accordance with AWS D 1.1. Welder qualification is accordance with ASME Sec. IX may be used as a substitute.
- 10) Equipment Mounting - Mount air compressor with hard, rubber pads as supplied by vendor and dryer using 1/2" concrete anchors embedded 4<sup>1/4</sup>", Shim as required to level within +/- .060". Use additional lock nuts and "snugtight" per AISC steel construction manual. Hilti HVA, ASTM A36, 1/2" x 6<sup>1/2</sup>" (Hilti HVA Anchor Rod 686675 with Adhesive Cartridge 668046). Consult manufacturer's instructions for installation.
- 11) Pipe Support mounting - Locations may be adjusted to avoid rebar or other construction restraint. Piping to have minimum .030" gap on both sides and top through pipe supports (guides only). Use 1/2" x 4<sup>1/2</sup>" Hilti Kwik Bolt II to anchor supports. Minimum embedment 2<sup>1/4</sup>". Install per KEH procedure CV-9.
- 12) Anchor Bolts - Unless otherwise specified, field may relocate anchor bolts due to rebar interference as follows: 1/2" and smaller diameter bolts may be relocated up to 1" (minimum base plate edge distance 7/8").
- 13) Painting - Paint all exposed carbon steel surfaces with low VOC, lead free primer and top coats, one coat of primer followed by two top coats of paint per manufacturer's instruction, final color to be medium gray.
- 14) Tolerances - Piping and supports to be field fit approximately as shown. Piping and support dimensions are +/- 1'-0". Equipment location dimensions be held within +/- 1" unless otherwise specified.
- 15) Install the flow meter with a minimum of 1 foot. straight piping run into the inlet and 6 inch straight run from the outlet to verify fully developed flow.



New item Description list:

ECN Only Note: (Modify drawing H-2-35381 Sh.1 Rev.2 as required. The following items are to be added to the description list with the exception of those items referencing items to the existing drawing. All items listed below pertain to the new 241-U-701 Instrument Air design all existing drawing items which are not listed below do not apply).

- 1) 200 West Area - See Dwg. H-2-36381 Sh.1 Rev.2
- 8) Pressure gauge - See Dwg. H-2-36381 Sh.1 Rev.2
- 9) Gate Valve - See Dwg. H-2-36381 Sh.1 Rev.2
- 10) Misc. pipe fittings - See Dwg. H-2-36381 Sh.1 Rev.2
- 12) Pressure regulating valve - See Dwg. H-2-36381 Sh.1 Rev.2
- 14) Air Compressor - Air cooled, packaged unit, reciprocating non-lubed  
for compressor, 50 scfm @ 100 psig, 120 gal. receiver tank,  
241-U-701 safety valve, air pressure gauge, automatic drain, aftercooler,  
motor and drive system, low oil level switch, high temperature  
switch, dual controls, motor starter mounted and wired, (Ingersoll  
Rand model 10T3NLM-E15). 480 V 3-phase power single point  
connection motor to have a 1.15 min. service factor.
- 15) Air dryer - Regenerative heatless pressure swing air dryer, inlet flow rate 45 scfm  
for at 100 psig, 120°F., moisture content saturated, outlet flow rate  
241-U-701 dewpoint -40°F. @ 100 psig. Automatic purge saving system, maximum  
purge rate 8 scfm. Switching Failure alarm, active tower lights, NEMA  
Enclosures, and Humistat. (Hankinson model DH-45 with Sensatherm auto  
purge saving system, high dewpoint alarm).
- 16) Prefilters/Afterfilters - 1 Micron Air line filter, 100 scfm @ 100 psig capacity,  
for with manual drain. Air inlet/outlet connection is 1" NPTF  
241-U-701 Rated 125 psig @ 120°F Min. (Hankison Series 3100, T100-08F-48-A.)
- 17) Ball valves - 1", 1/2" NPT per general notes 3 and 4.
- 18) Coalescing Filter - 0.025 micron ultra high efficiency oil removal filter, 100 scfm  
for at 100 psig, with internally mounted automatic drain.  
241-U-701 Air inlet/outlet connection is 1" NPTF. Rated 125 psig @ 120°F  
Min. (Hankison model A100-08F-100-D.)
- 20) Automatic condensate drain valves - Electrically operated solenoid valve controlled  
for by a solid state electronic timer, (Hankison  
241-U-701 model 532-04-150).
- 21) Air flow meter - Differential pressure, direct reading flowmeter, horizontal flow to  
for the right, bronze, 50 scfm, 1" IPS, calibrated for air at 100 psig and  
241-U-701 100°F. Rated 125 psig and 120°F Min. (RCM model# 1-71-R-50-IE).
- 22) High Pressure Safety Relief Valve - 1" x 1" 70 scfm @ 125 psig min. capacity, ASME  
for Boiler and Pressure Vessel code section VIII certified.  
241-U-701 (Crosby 1" x 1" JRU-C-Type E, Set Pressure 125 psig).



ENGINEERING CHANGE NOTICE CONTINUATION SHEET

Page

APPENDIX A-18

- Low Pressure Safety Relief Valve - 1" x 1" 70 scfm @ 125 psig min. capacity, ASME  
for Boiler and Pressure Vessel code section VIII certified.  
241-U-701 (Crosby 1" x 1" JRU-C-Type E, Set Pressure 25 psig).
- 24) Insulation for Compressor - Insulate 3/4" tubing from second stage cylinder to after  
for cooler on compressor with 1" wall thickness, molded,  
241-U-701 sectional, rigid fiberglass pipe covering meeting  
requirements of FSHH-I-558, Form D, Type III, Class 12,  
complete with PVC jacket with pressure sensitive closure  
system. Tape: 3 inch wide pressure sensitive metallic  
foil Scrim Kraft (FSK) tape, Nashua FSK) or (Ideal No.  
491 FSK). Insulating cement for forming insulation  
covering over fittings and valves shall be fiber cement  
meeting the requirements of ASTM C449, Cements that  
contain asbestos not acceptable.

# ENGINEERING CHANGE NOTICE SKETCH


















Ref. Dwg. H-2-36381	Sh. 1	Rev. 2	Prepared By S.F.HARRIS	Checked By	ECN No. 198245	Page 1 6/18
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Add

WHC-SD-WM-DA-135  
REV 0

## LEGEND

APPENDIX A-19

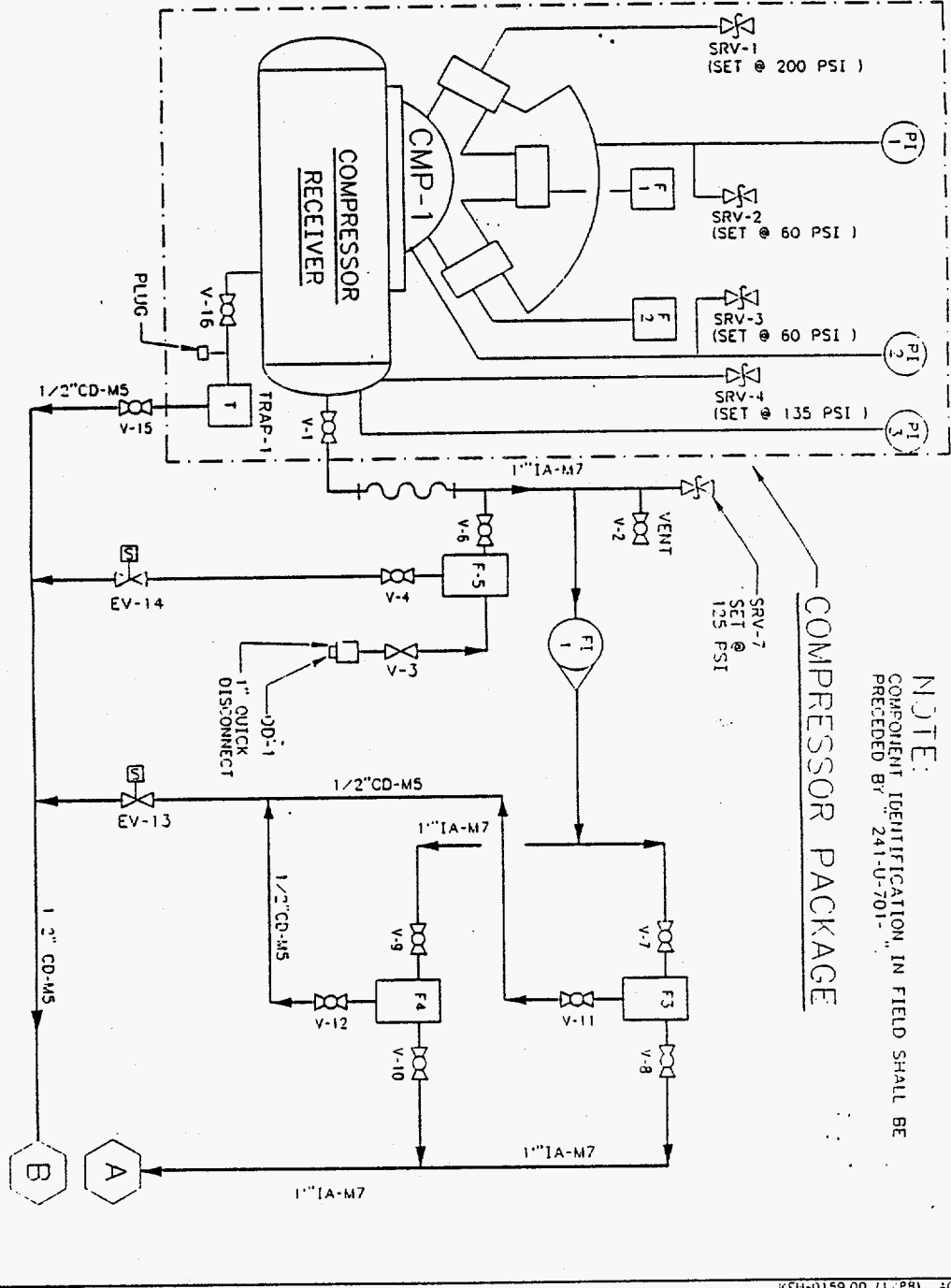
	REDUCER		
	PRESSURE REGULATING VALVE		PRESSURE INDICATOR
	SOLENOID VALVE		TEMPERATURE INDICATOR
	GATE VALVE		FLOW INDICATOR
	BALL VALVE		TRAP
	CHECK VALVE		FILTER
	SAFETY RELIEF VALVE		EXHAUST MUFFLER
	NEEDLE VALVE		SUPPORT LOCATION
	RESTRICTING ORIFICE		
	FLEXIBLE HOSE		

ENGINEERING CHANGE NOTICE SKETCH

Ref. Dwg. H-2-36381	Sh. 1	Rev. 2	Prepared By S.F.HARRIS	Checked By	ECH No. 198245	Page 7/18
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Add

FLOW DIAGRAM



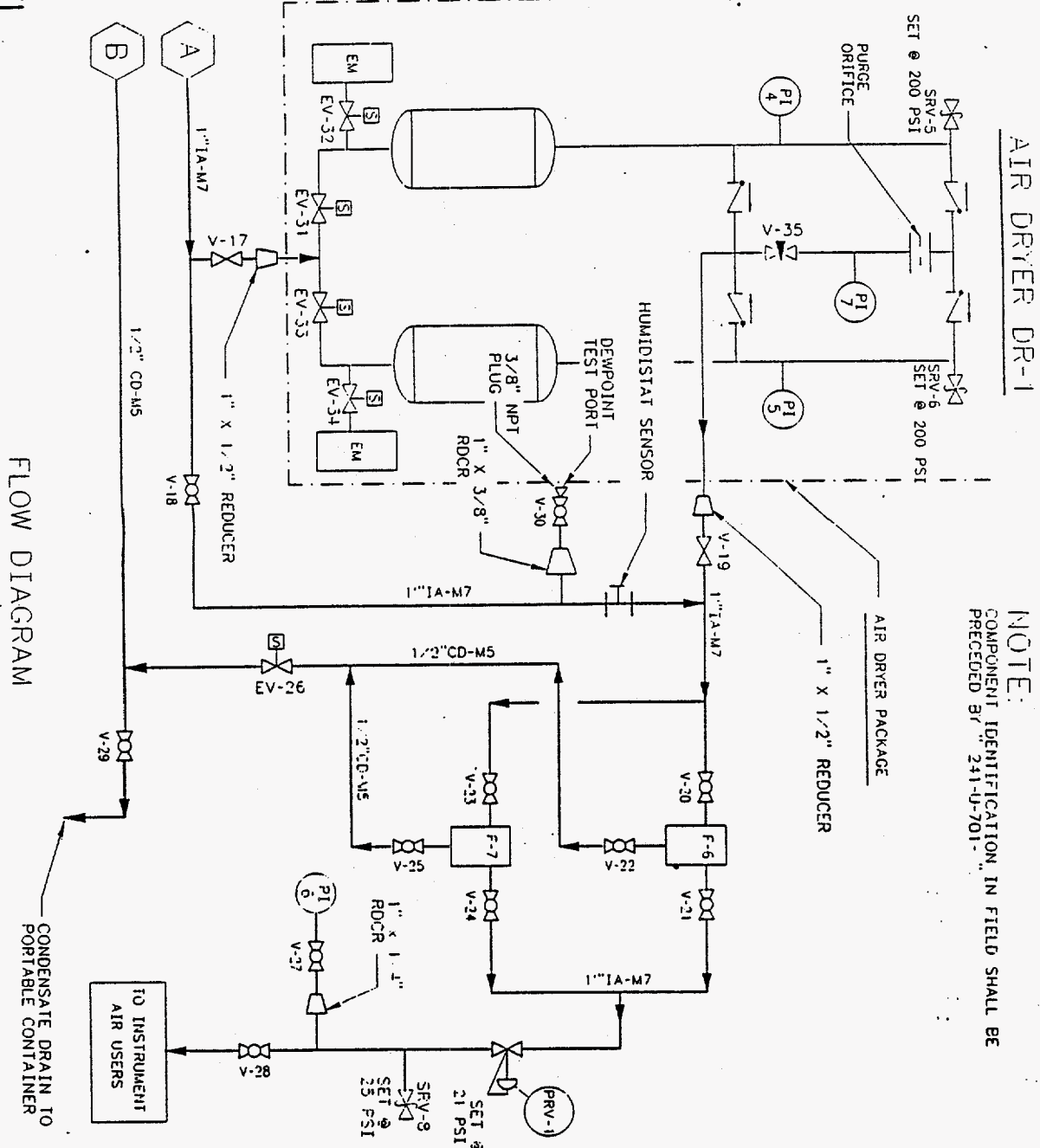
COMPRESSOR PACKAGE

NOTE:  
COMPONENT IDENTIFICATION, IN FIELD SHALL BE  
PRECEDED BY 241-U-701.

ENGINEERING CHANGE NOTICE SKETCH

Ref. Dwg. H-2-36381	Sta. 1	Rev. 2	Prepared By S.F.HARRIS	Checked By	ECN No. 198245	Page 8/18
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Add



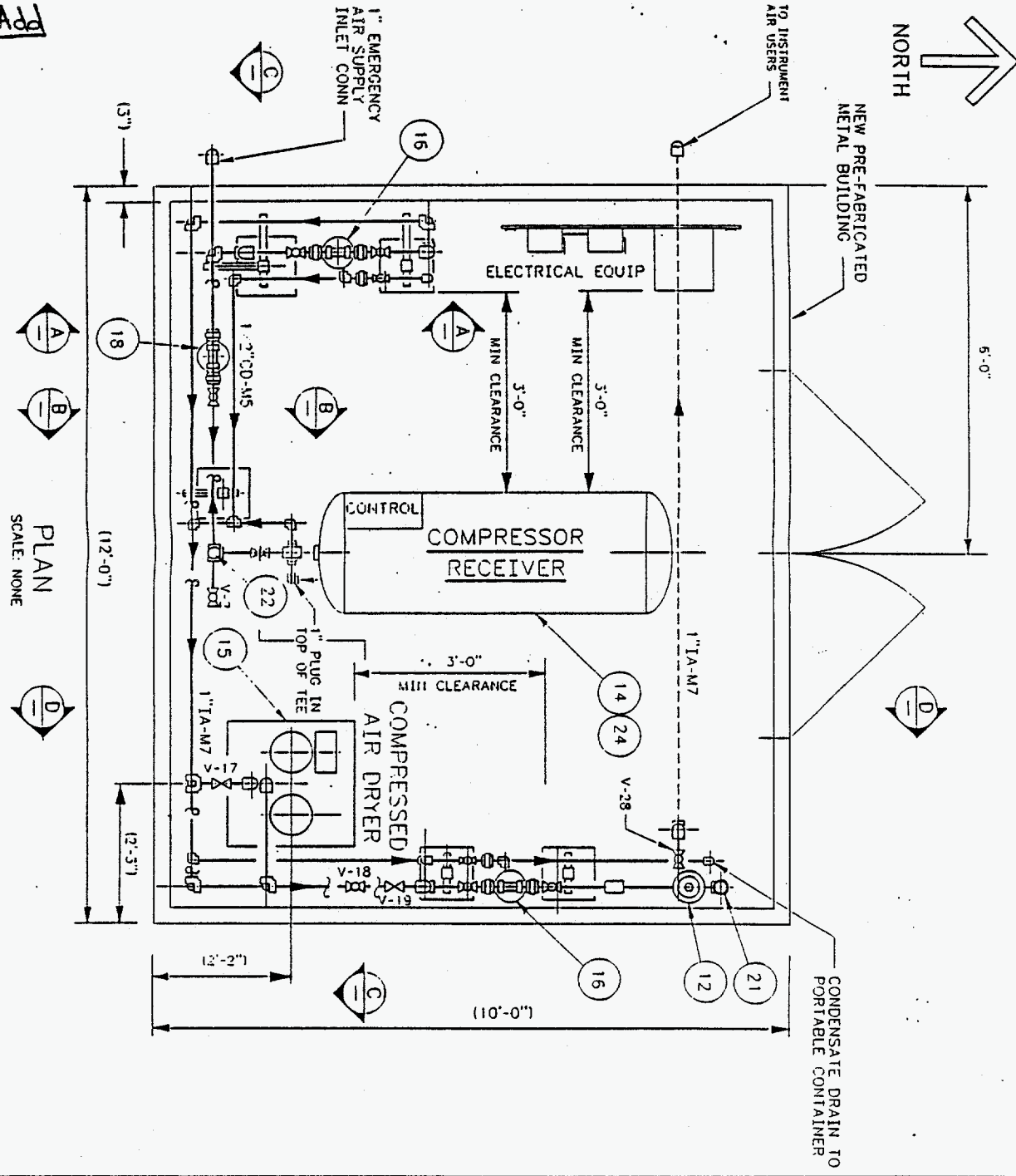
AIR DRYER DR-1

NOTE:  
COMPONENT IDENTIFICATION IN FIELD SHALL BE  
PRECEDED BY "241-U-701-"

ENGINEERING CHANGE NOTICE SKETCH

Ref. Dwg. H-2-36381	Sh. 1	Rev. 2	Prepared By S.F.HARRIS	Checked By	ECN No. 198245	Page 9/18
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Add



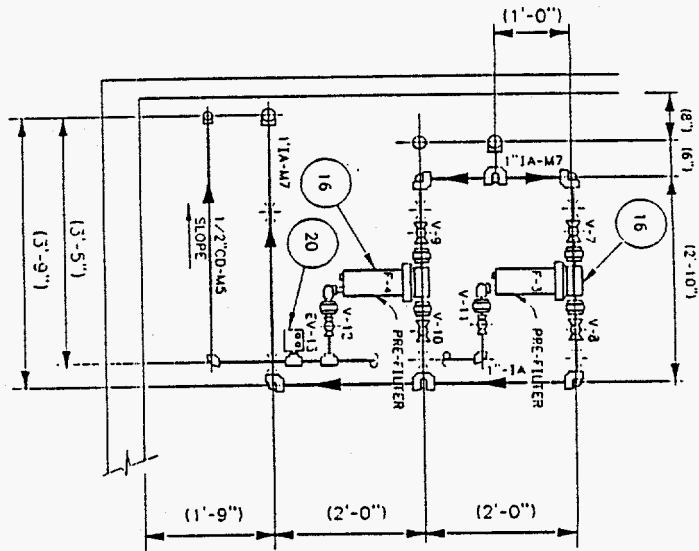
PLAN  
SCALE: NONE

ENGINEERING CHANGE NOTICE SKETCH

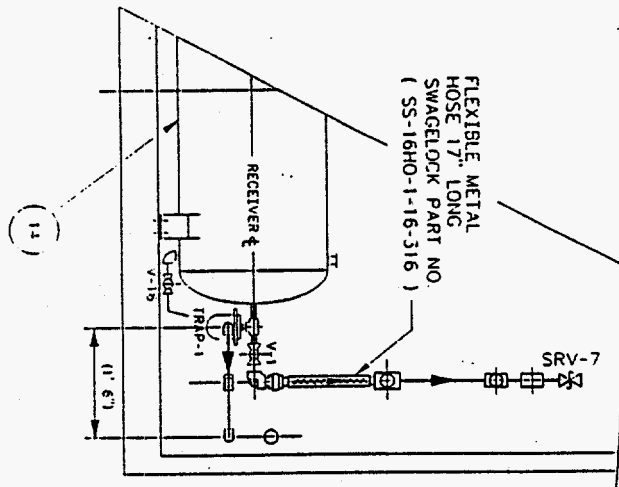
Ref. Dwg. H-2-36381	Sh. 1	Rev. 2	Prepared By S.F.HARRIS	Checked By	ECN No. 198245	Page 10 <i>18</i>
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Add

**A** SECTION  
SCALE: 3/4"=1'-0"



**B** SECTION  
SCALE: 3/4"=1'-0"

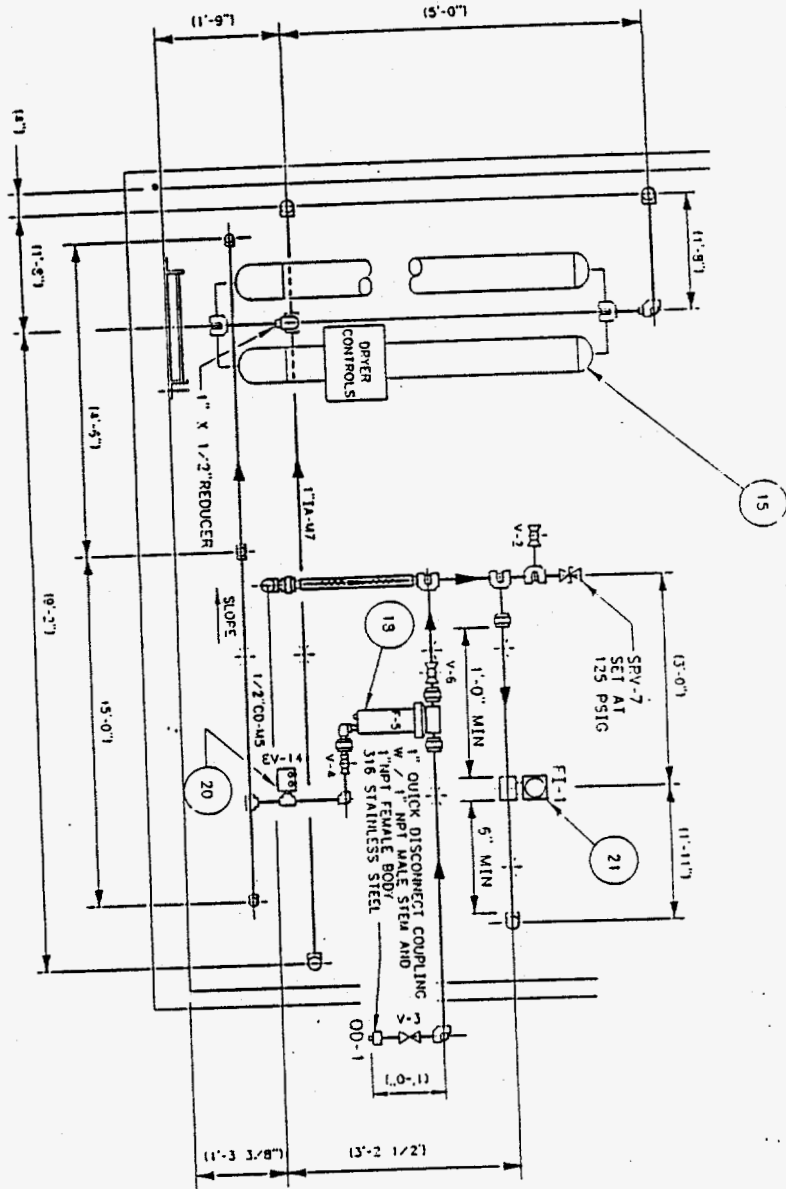


### ENGINEERING CHANGE NOTICE SKETCH

Ref. Dwg. H-2-36381	Sh. 1	Rev. 2	Prepared By S.F.HARRIS	Checked By	ECN No. 198245	Page 1/18
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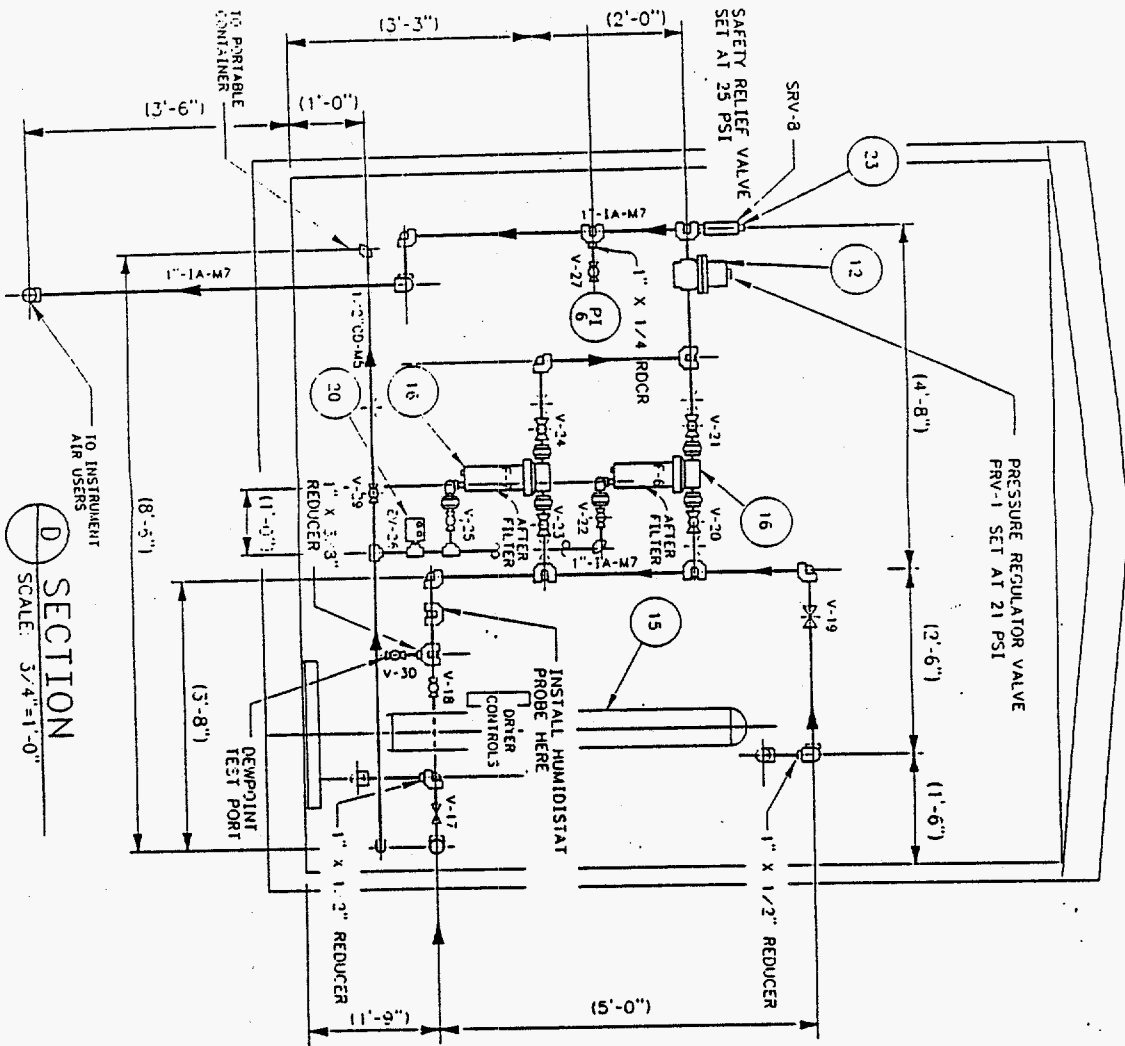
C SECTION  
SCALE: 3/4" = 1'-0"



ENGINEERING CHANGE NOTICE SKETCH

Ref. Dwg. H-2-36381	Sh. 1	Rev. 2	Prepared By S.F.HARRIS	Checked By	ECN No. 198245	Page 17 78
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Add



**D** SECTION  
SCALE: 3/4"=1'-0"

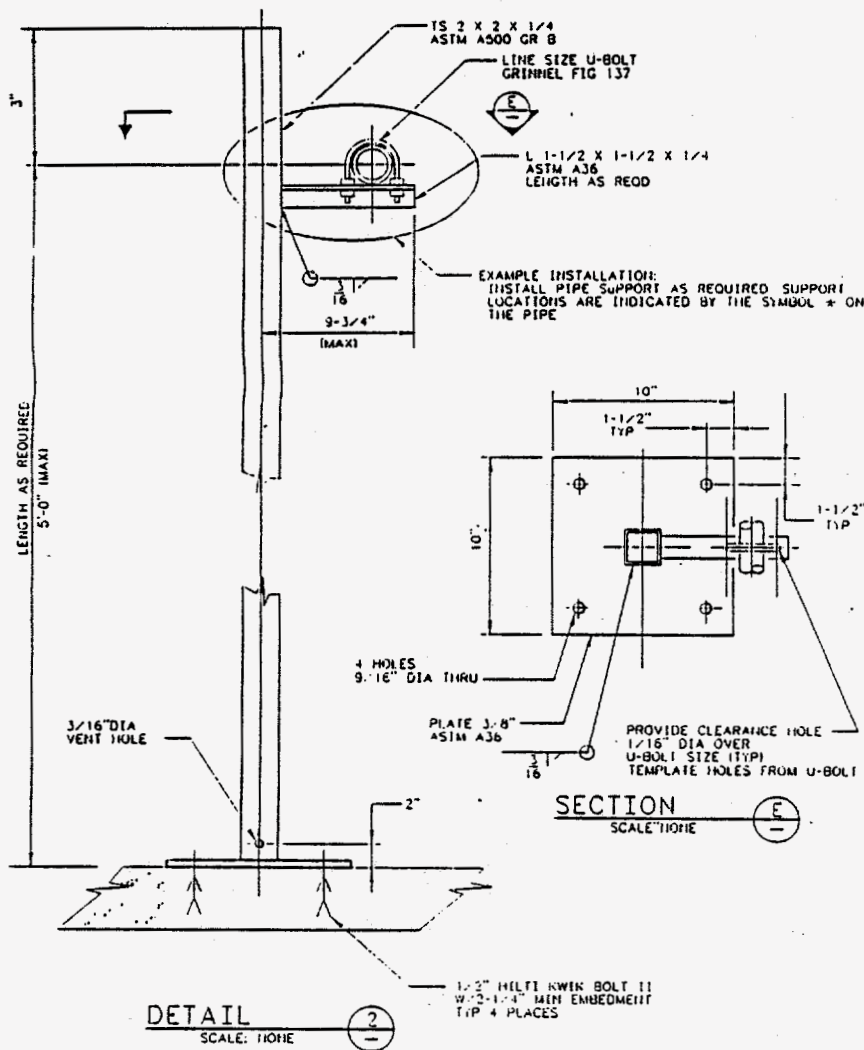


ENGINEERING CHANGE NOTICE SKETCH						
Ref. Dwg.	Sh.	Rev.	Prepared By	Checked By	ECN No.	Page
H-2-36381	1	2	S.F.HARRIS		198245	13/18

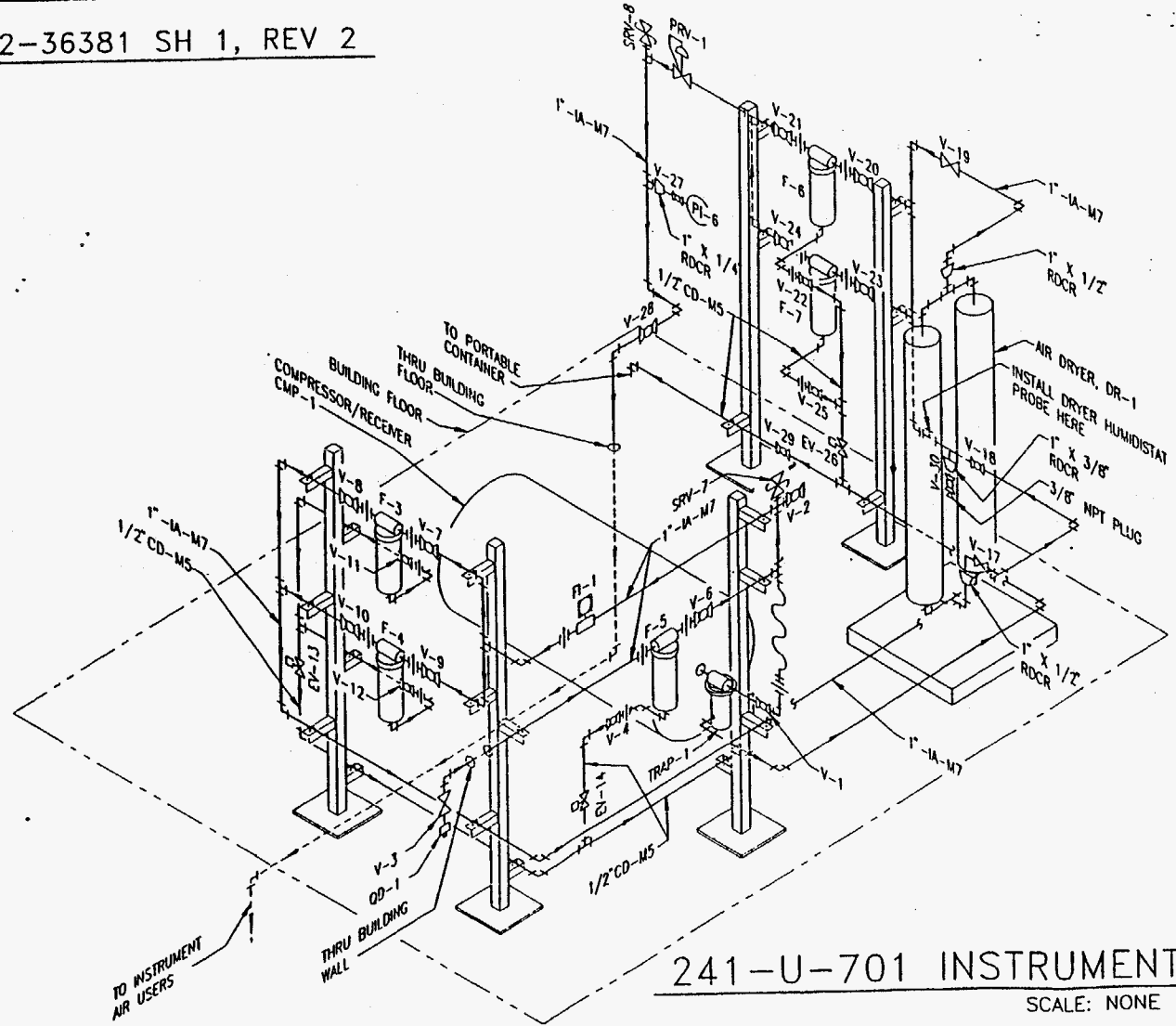
**NOTES:** ( CONTINUED FROM PAGE 3 )

- 16. SEE SECTIONS A, B, C, & D PIPING DRAWING FOR LOCATION AND IDENTIFICATION OF PIPE SUPPORTS.
- 17. THIS IS A TYPICAL SUPPORT DRAWING. HORIZONTAL ARMS MAY BE ADDED TO SUPPORT THE PIPE LINE AT DIFFERENT ELEVATIONS AS SHOWN ON THE PIPING DRAWINGS
- 18. 1/2" DIA CONDENSATE PIPE LINE MAY BE SUPPORTED FROM THE VERTICAL STAND PIPE AS REQUIRED.

( NOTES CONTINUED ON PAGE 15 )



ADD TO H-2-36381 SH 1, REV 2

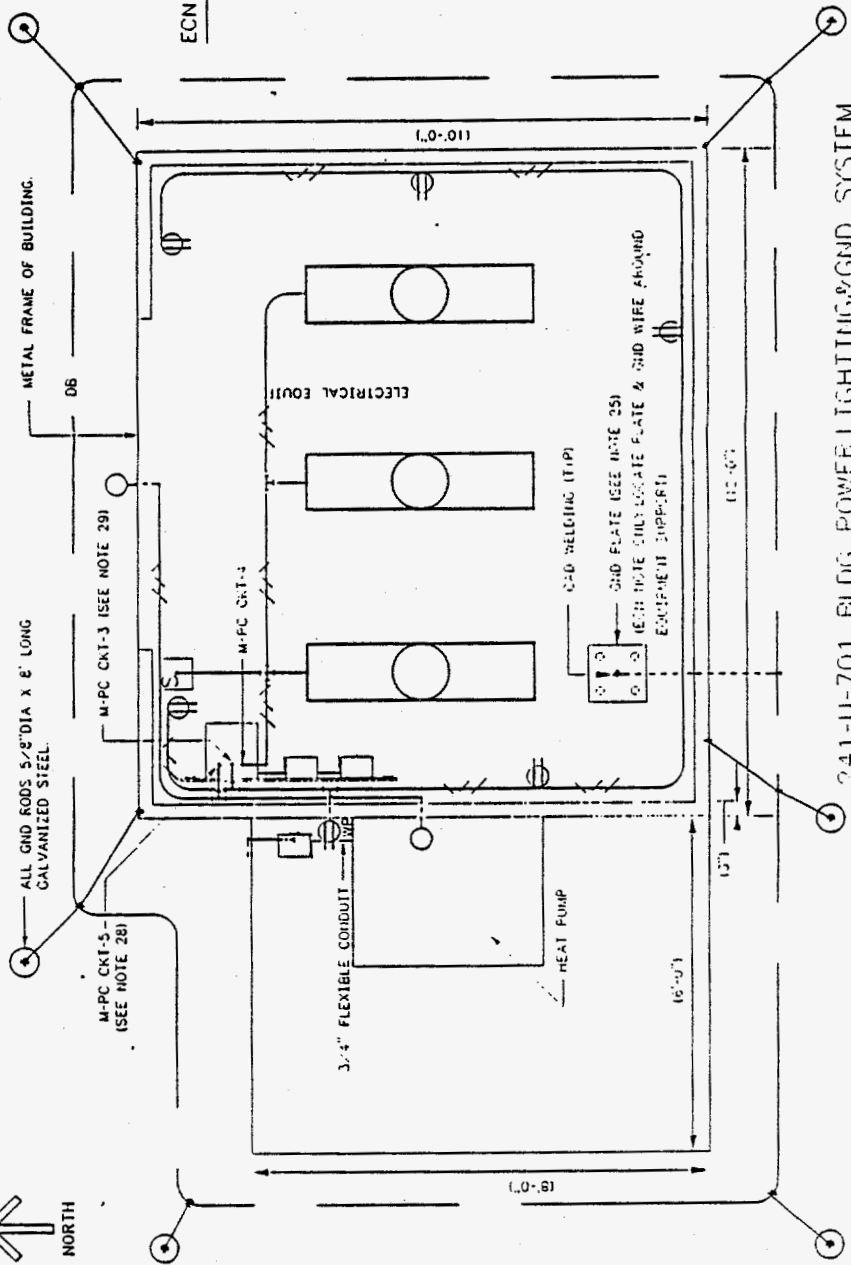


241-U-701 INSTRUMENT AIR SYSTEM  
SCALE: NONE

WHC-SD-MM-DA-135  
 REV 0  
 APPENDIX A-27

WESTINGHOUSE HANFORD				ENGINEERING CHANGE NOTICE SKETCH			
Rev. by	Rev.	Prepared by	Checked by	ECN No.	Page		
H-2-36380	1	S.A. NAJJAR		198245	15		

Add



LEGEND	
SYMBOL	DESCRIPTION
○	FIXTURE, 2 TUBES, FLUORESCENT, 100W, 120VAC, 4' LONG
○	FIXTURE, INCANDESCENT W/ PHOTO CELL, 150W, 120VAC, OUTDOOR
S	TOGGLE SWITCH
⊕	DUPLEX RCPT, 20A, 120VAC
⊕ WP	DUPLEX RCPT, WEATHER PROOF, 20A, 120VAC
—	#12 AWG CONDUCTOR GND.
—	#12 AWG CONDUCTOR, PHASE
—	#12 AWG CONDUCTOR NEUTRAL
⊕	CROUSE HINDS CAT. NO X28 OR EQUAL
⊕	CROUSE HINDS CAT. NO T28 OR EQUAL
•	CONNECTION BY CAD WELDING

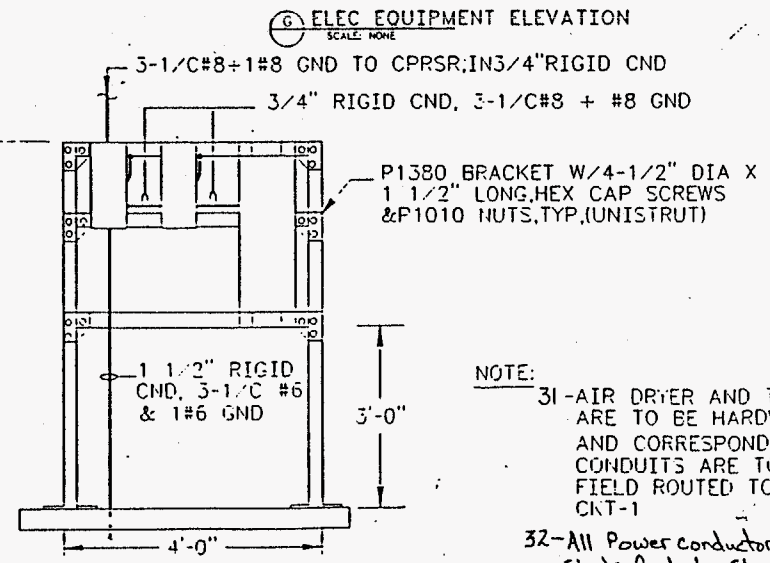
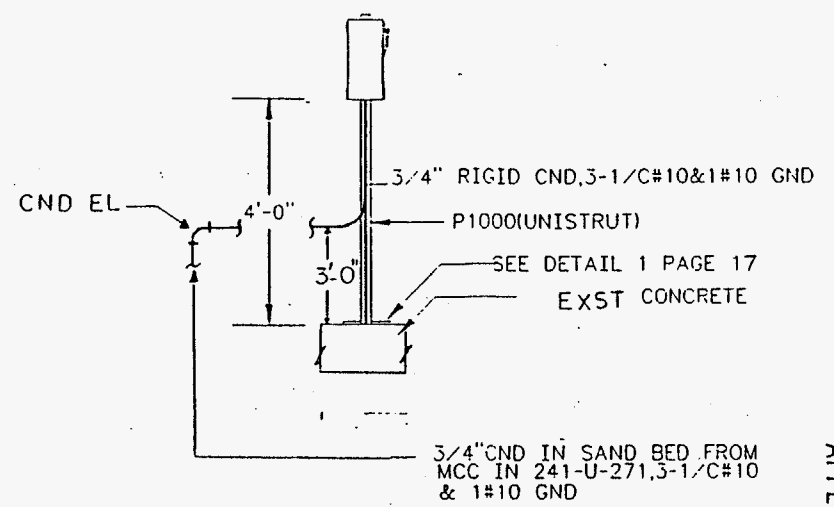
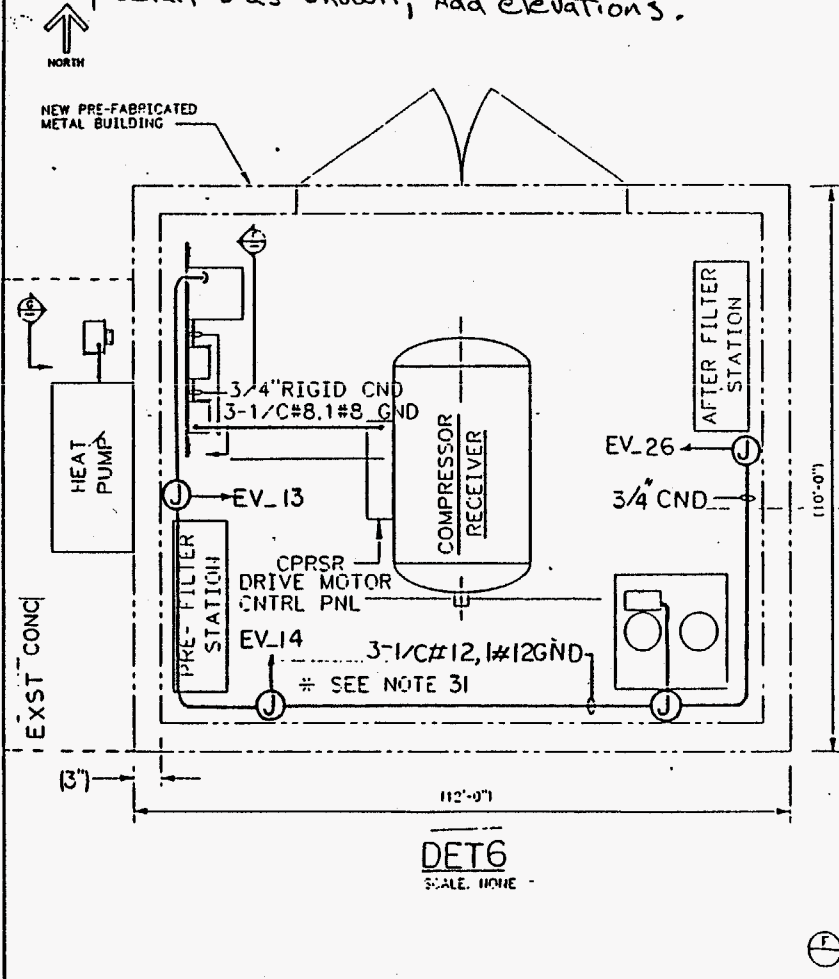
ECN NOTES:

- 19- APPREVIATIONS ARE PER ASME Y1.1 UNLESS OTHERWISE SPECIFIED.
- 20- ALL GND RODS SHALL BE 5/8" DIA X 5' LONG GALVANIZED GRADE STEEL. GROUNDING CABLE SHALL BE 4/0 MEDIUM HARD DRAWN COPPER.
- 21- ALL CABLE-TO-CABLE AND CABLE-TO-GND ROD WELDS SHALL BE "ERICO PRODUCTS CAOWELD" OR APPROVED EQUAL.
- 22- MINIMUM BURIAL DEPTH OF THE GND CABLE SYSTEM SHALL BE 2'-6"
- 23- GND CABLE SHALL BE 2 TO 4" FROM THE BUILDING.
- 24- GROUNDING CABLES SHALL BE PROTECTED AGAINST MECHANICAL DAMAGE BEFORE AND DURING BACKFILL. BACKFILL MATERIAL WITHIN ONE FOOT OF CABLES SHALL NOT CONTAIN ROCK LARGER THAN 2" IN DIAMETER.
- 25- FIELD ROUTE LIGHTING AND RECEPTACLE CONDUIT RUNS IN A GOOD CRAFTSMAN LIKE MANNER IN ACCORDANCE WITH NFPA70 1993 EDITION(S).
- 27- LIGHTING CIRCUITS TYPICALLY TO BE 3-1/2 #12 AWG IN 3/4" GALV PIPED CONDUIT UNLESS SHOWN OTHERWISE.
- 28- M-PC IS THE MINI-POWER CENTER IN 241-U-701 BLDG.
- 29- CNT-3 BREAKER IS GFCI BREAKER.
- 30- MOUNT RECEPTACLES APPROXIMATELY 36" ABOVE FLOOR SLAB. MOUNT LIGHT SWITCH 48" ABOVE FLOOR SLAB. FIELD TO COORDINATE EXACT RECEPTACLE LOCATIONS SO AS TO BE 6" ABOVE OR BELOW ALL PIPING.

241-U-701 BLDG POWER, LIGHTING & GND SYSTEM  
SCALE: NONE

WESTINGHOUSE HANFORD		ENGINEERING CHANGE NOTICE SKETCH			
Rev. Desc.	Rev.	Prepared By	Checked By	ELN No.	Date
H-2-36330	1	S.A. NAJJAR		198245	16/18

Modify Detail 6 as shown; Add elevations.



NOTE:

31-AIR DRYER AND TIMERS ARE TO BE HARDWIRED, AND CORRESPONDING CONDUITS ARE TO BE FIELD ROUTED TO M-FC CKT-1

32-All Power conductors to be single conductor Stranded Copper THWN Insulation 90°C Rated.

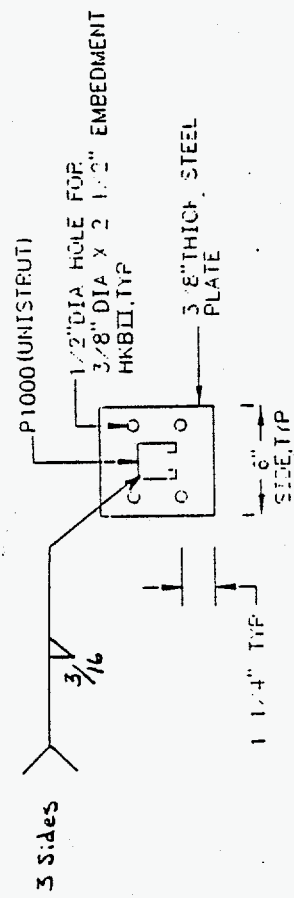
APPENDIX A-29

WMC-SD-WM-DA-135

REV 0

WESTINGHOUSE HALFORD		ENGINEERING CHANGE NOTICE SKETCH	
Part No.	H-2-36380	Checked By	198245
Rev	1	Prepared By	S.A. HAJJAR
	2		
			Page 17/18

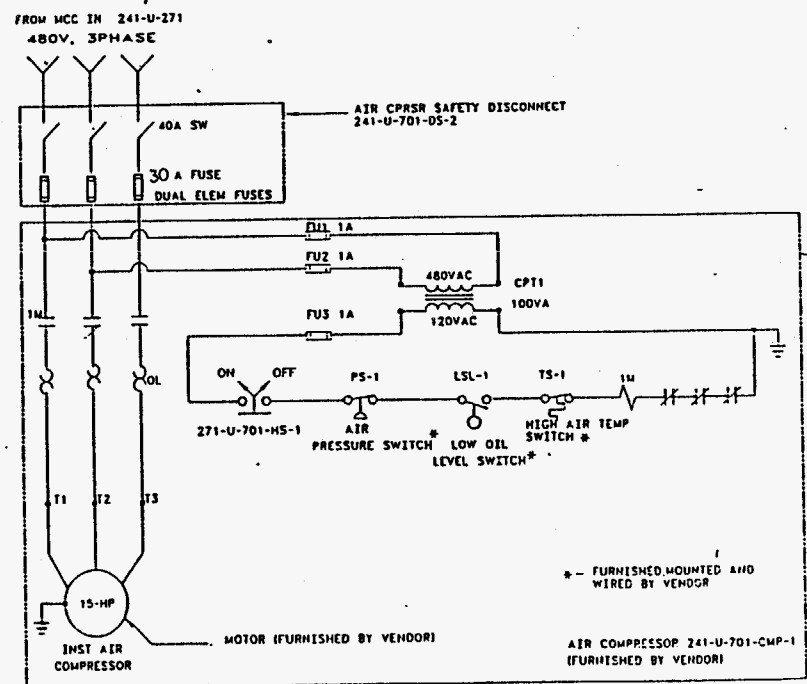
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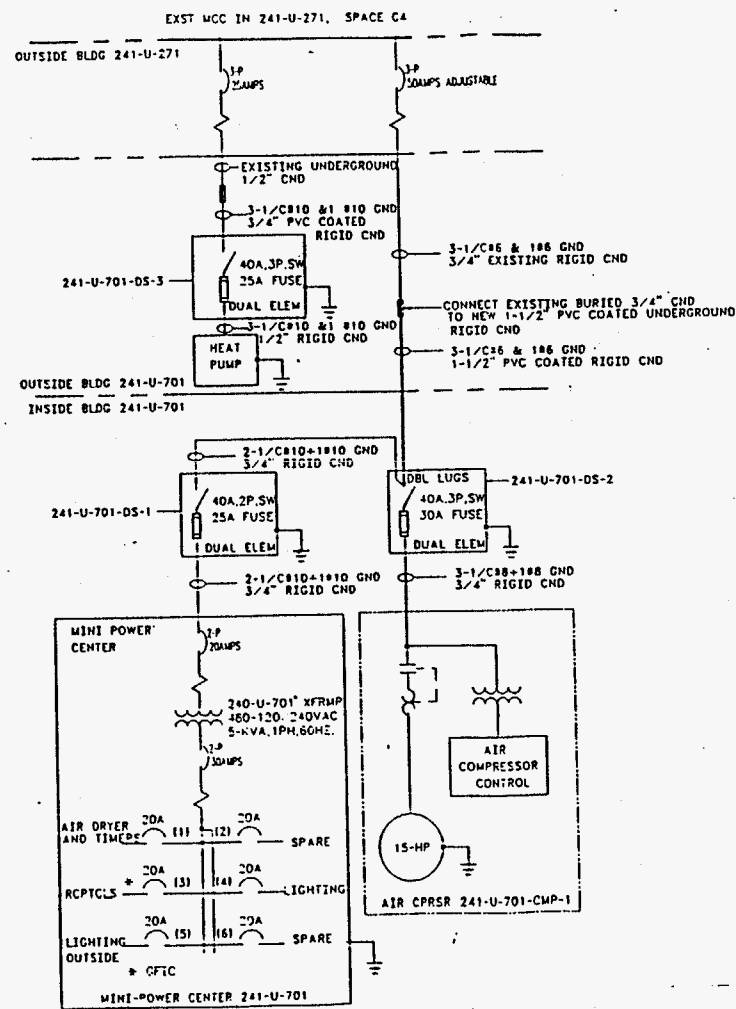
DETAIL 1  
OF FAULT BASE

WESTINGHOUSE HANFORD		ENGINEERING CHANGE NOTICE SKETCH			
Ref. Dwg. H-2-73632	In. 1	Rev. 6	Prepared By S.A. NAJJAR	Checked By	ECN No. 198245
					18/18

Add Elementary Diagram, Modify One-line Diagram as shown.



ELEMENTARY DIAGRAM, AIR COMPRESSOR  
241-U-701-CMP-1



PARTIAL ONE-LINE DIAGRAM

APPENDIX A-31

MHC-SD-WM-DA-135  
REV 0

**APPENDIX B**  
**ANALYSIS OF CONCRETE SLAB**

DESIGN CALCULATION

WHC-SD-WM-DA-135  
REV 0

- (1) Drawing H-2-36381 Rev 2 (2) Doc. No. \_\_\_\_\_  
 (4) Building 241-U-701 (5) Rev. 0 (6) Job APPENDIX B-2  
 (7) Subject ANALYSIS OF CONCRETE SLAB  
 (8) Originator F.H. HUANG J. Y. Huang Date 7-8-93  
 (9) Checker WJ Kanwani (WJK) Date 7/19/93

(10) ANALYSIS OF POST LOADS ON THE 6" THICK SLAB  
OF THE 241-U-701 COMPRESSOR BUILDING

REFERENCES

1. PIPE SUPPORT CALCULATION FOR U-FARM COMPRESSOR AIR SYSTEM, A.R. ROMERO, KAISER IND. HANFORD, 6-8-92.
2. SLAB THICKNESS DESIGN FOR INDUSTRIAL CONCRETE FLOORS ON GRADE, R. E. BACKARD, PORTLAND CEMENT ASSO.

DEAD LOAD OF PIPE SUPPORT (REF. 1)

HORIZONTAL MEMBER,  $L_H = 116 \text{ \#}$   
 VERTICAL MEMBER,  $L_V = 183 \text{ \#}$   
 TOTAL  $L = 299 \text{ \#}$

MOMENT OF PIPE SUPPORT (REF. 1)

TOTAL MOMENT

$M = 2877 \text{ in-lb}$  SAY  $4500 \text{ in-lb}$

POST LOADS ON THE COMPRESSOR FOUNDATION

post spacings: Estimated

28" transverse (X),  
 46" longitudinal (Y)

post loads

300 #, each post

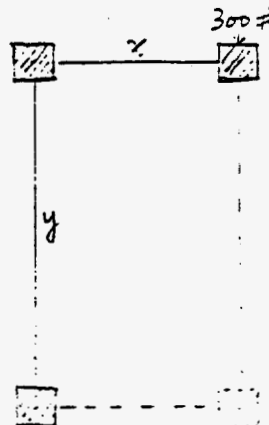
Load contact area

100 in<sup>2</sup> plate

Subgrade strength

50 #/in<sup>2</sup>

assuming soil of normal density (conservative)





## DESIGN CALCULATION

WHC-SD-WM-DA-135  
REV 0

(1) Drawing H-2-36321 Rev. 2 (2) Doc. No. \_\_\_\_\_  
 (4) Building 241-5-701 (5) Rev. 0 (6) Jo. APPENDIX B-3  
 (7) Subject ANALYSIS OF CONCRETE SLAB  
 (8) Originator WJ/K JJ Date 7-2-93  
 (9) Checker WJ/K Date 7/19/93

(10)

concrete Data

$$f'_c = 3000 \text{ psi}$$

flexural (tensile) strength, more critical than  
 compressive strength in floor-slab design

flexural strength (modulus of rupture, MR) can  
 be estimated by the formula

$$MR = 9\sqrt{f'_c} = 493 \text{ psi}$$

SLAB THICKNESS DETERMINATION

1. Assume safety factor

$$SF = 3.0$$

2. concrete working stress

$$WS = \frac{MR}{SF} = \frac{493}{3} = 164 \text{ psi}$$

3. Slab stress per 1,000 # of post load (p.l.)

$$= \frac{WS}{\text{p.l. kips}} = \frac{164}{0.3} = 548 \text{ psi}$$

4. Use Fig. 7a in REF. 2

548 psi/kip is out of range, implying a slab  
 thinner than 5" is adequate.

LOAD CAPACITY OF 6" THICK SLAB

1. In Fig. 7a, locate X-post spacing of 28 in. on  
 the 6" line for slab thickness; up to Y-post  
 spacing of 45"; then left to 52 psi stress  
 and 100 in<sup>2</sup> contact area.

DESIGN CALCULATION

WHC-SD-WM-DA-135  
REV 0

(1) Drawing H-2-36321 Rev. 2 (2) Doc. No. \_\_\_\_\_  
 (4) Building 24-4-721 (5) Rev. 0 (6) Job APPENDIX B-4  
 (7) Subject ANALYSIS OF CONCRETE SLAB  
 (8) Originator F.H. HUANG L.H. Huang Date 7-8-93  
 (9) Checker WJ/K Date 7/19/93

(10)

2. Fig. 5 in REF. 2 shows the effective contact area and actual contact area of 100 in<sup>2</sup> is same.

3. Slab stress 52 psi per 1,000 # gives  
 post load capacity =  $\frac{164}{52} \times 1000 = 3154 \#$

4. Allowable bearing stress  
 for interior load = 4.2 MR = 2,071 psi  
 for edge/corner load = 2.1 MR = 1,035 psi  
 computed bearing stress  
 =  $\frac{\text{post load}}{\text{load area}} = \frac{3154}{100} = 31.5 \text{ psi OK}$

5. Allowable shear stress = 0.27 MR = 133 psi  
 computed shear stress

for interior load =  $\frac{3154}{6(10 \times 4 + 6 \times 4)} = 8.2 \text{ psi O.K.}$   
 for edge load =  $\frac{3154}{6(0.75 \times 40 + 2 \times 6)} = 12.5 \text{ psi O.K.}$   
 for corner load =  $\frac{3154}{6(0.5 \times 40 + 6)} = 20.2 \text{ psi O.K.}$

Therefore, the 6" thick slab of the compressor building can withstand each post load up to 3000 lb with 28" and 46" in the x and y-spacing.

DESIGN CALCULATION

WHC-SD-WM-DA-135  
REV 0

(1) Drawing H-2-3632/ Rev.2 (2) Doc. No. \_\_\_\_\_  
 (4) Building 241-U-701 (5) Rev. \_\_\_\_\_ (6) Jc APPENDIX B-5  
 (7) Subject ANALYSIS OF CONCRETE SLAB  
 (8) Originator F.H. Hagan & J.H. Hagan Date 7-8-93  
 (9) Checker 7/19/93 WJF Date 7/19/93

(10)

SLAB BENDING DUE TO PIPE SUPPORT MOMENT

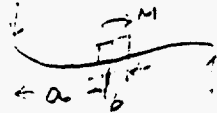
REF: R.J. ROARK + W.C. YOUNG, Table 24,  
CASE 20, p. 352

- Central Couple on a simply supported plate

$$M = 4000 \text{ in-lb}$$

$$a = 1''$$

$$b = 12.5''$$



$$\frac{a}{b} = 0.08 ; \beta = 10.762. \text{ (REF Table 20, Case 20)}$$

Max. stress

$$\sigma = \frac{\beta M}{at^2} = \frac{10.762 \times 4000}{12.5 \times 6^2} = 95.7 \text{ psi} < \text{MR}_{cs} = 1700 \text{ psi}$$

O.K.

DESIGN CALCULATION

WHC-SD-WM-DA-135  
REV 0

(1) Drawing H-2-3532' REV 2 (2) Doc. No. \_\_\_\_\_  
 (4) Building 241-U-701 (5) Rev. 0 (6) Job APPENDIX B-6  
 (7) Subject ANALYSIS OF CONCRETE SLAB  
 (8) Originator F.H. HUNG WJK Date 7-8-93  
 (9) Checker WJK Date 7/19/93

(10)

BUILDING ANCHORAGE

REFERENCES

1. SDC 4.2, DESIGN AND INSTALLATION OF EXPANSION ANCHORS
  2. UNIFORM BUILDING CODE (UBC) Table 25-E.
- VERT. OR HORIZ. LOAD ON FOUNDATION IS  
 $150 \#/\text{lin. ft.}$

CARBON STEEL - HILTI KWIK BOLTS  
 at 4' O.C.

$\frac{1}{2}$ " DIA.  $2 \frac{1}{4}$ " EMBD.

Allowable shear load (REF):

$$V = 1,470 \#/\text{bolt}$$

$$150 \times 4 = 600 \#/\text{bolt}$$

Edge distance

$$= 6 \frac{3}{4}"$$

$$\text{Min. Spacing} = 6"$$

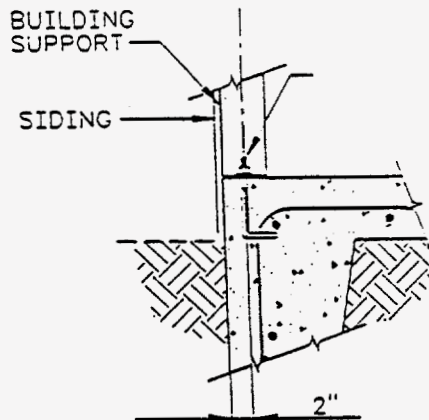
By Reducing the work load 50%,

$$V = 1,470 / 2 = 735 \#/\text{bolt}$$

the minimum allowable edge distance

$$= 3 \frac{3}{8}" > 2" \text{ Not O.K.}$$

AN ALTERNATIVE ANCHOR INSTALLATION  
 MUST BE SELECTED.



DESIGN CALCULATION

WHC-SD-WM-DA-135  
REV 0

- (1) Drawing H-2-3232: Rev (2) Doc. No. \_\_\_\_\_  
 (4) Building 241-11-701 (5) Rev. 0 (6) Job APPENDIX B-7  
 (7) Subject ANALYSIS OF CONCRETE SLAB  
 (8) Originator F.H. HUANG J.H. Huang Date 7-8-93  
 (9) Checker WJK Date 7/19/93

(10)

ASTM A307 ANCHOR BOLT (REF 2)

$\frac{1}{2}$ " DIA. 4" EMBED

Allowable shear load

$$V = 2,000 \# / \text{bolt} > 650 \# / \text{bolt}$$

$$\text{Edge distance} = \frac{1}{2} \times 6 = 3"$$

$$\text{Bolt spacing} = \frac{1}{2} \times 12 = 6"$$

Minimum allowable edge distance

$$= \frac{3}{2} = 1\frac{1}{2}" < 2" \quad \text{O.K.}$$

$$\text{allowable shear load} = \frac{2000}{2} = 1,000 \# / \text{bolt} > 650 \# / \text{bolt}$$

O.K.

Because flexure controls, the design factors are similar to those used for vehicle loads except that the use of a higher safety factor may be appropriate. The specific design factors are:

- maximum post load
- load contact area
- spacing between posts
- subgrade-subbase strength
- flexural strength of concrete

Figs. 7a, 7b, and 7c are used to determine the slab thickness requirements for  $k$  values of 50, 100, and 200 pci. The charts\* were developed to estimate slab stresses for the two equivalent post configurations and load conditions shown in Fig. 8, representing continuous racks. In Figs. 7a, 7b, and 7c, the post spacing,  $y$ , is in the longitudinal direction of a continuous rack and  $x$  is the transverse spacing.

When using the de should be corrected to from Fig. 5.

APPENDIX B-8

For special post load configurations that deviate substantially from those indicated in Fig. 8, slab stresses may be determined by computer program<sup>(10)\*\*</sup> or by influence charts.<sup>(18)</sup>

It should be noted that the design procedure is based on load stresses only; it is not necessary to consider shrinkage stresses (see first footnote on page 4).

\*For a structurally reinforced slab, bending moments computed from the flexural stress determined from Figs. 7a, 7b, and 7c may be used to compute the required tensile reinforcement.

\*\*The computer program may be used with appropriate modifications in the shape of the contact area. For the range of contact areas involved, a circular or elliptical area may be used without significant error to approximate a square or rectangular area.

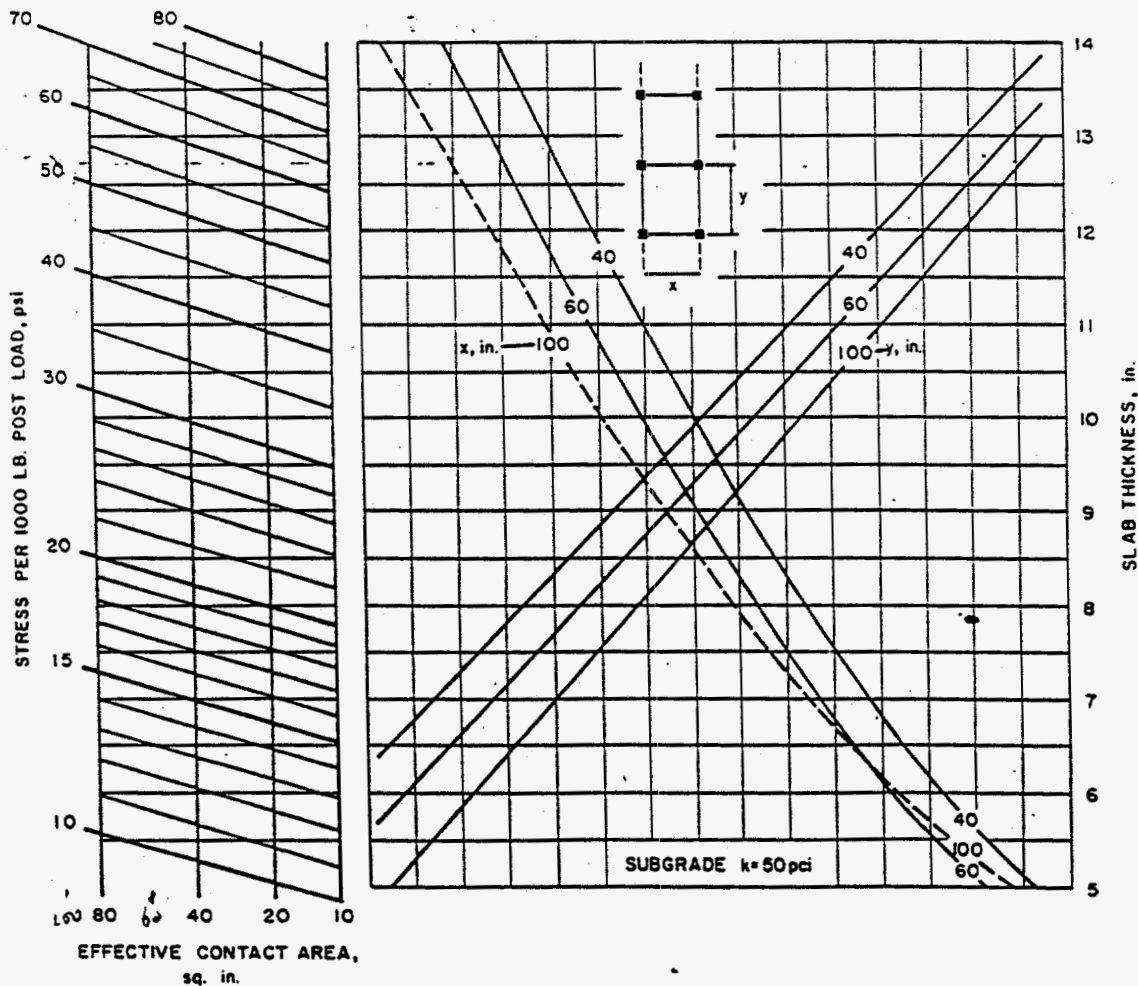


Fig. 7a. Design chart for post loads, subgrade  $k = 50$  pci.

APPENDIX C  
CALCULATIONS

11 CALC No ER3100-501

WHC-SD-WM-DA-135  
REV 0

OF 122  
VO/Job No.  
ER3100  
Date  
06/25/93

CALCULATION IDENTIFIC

APPENDIX C-2

This sheet shows the status and description of the attached Design Analysis sheets.

Discipline 24 STRUCTURAL  
Project No. & Name ER3100 BLDG 241-U-701 COMPLETION PHASE - NE4  
Calculation Item FOURTH FLOOR SLAB DESIGN; AIR COMPRESSOR & DRYER EQUIPMENT ELECTRICAL LOADS

These calculations apply to:

Dwg. No. 4-2-30381, SH 1 Rev. No. 2  
Dwg. No. \_\_\_\_\_ Rev. No. \_\_\_\_\_  
Other (Study, CDR) \_\_\_\_\_ Rev. No. \_\_\_\_\_

The status of these calculations is:

- Preliminary Calculations
- Final Calculations
- Check Calculations (On Calculation Dated \_\_\_\_\_)
- Void Calculation (Reason Voided \_\_\_\_\_)

Incorporated in Final Drawings?  Yes  No  
This calculation verified by independent "check" calculations?  Yes  No

Original and Revised Calculation Approvals:

	Rev. 0 Signature / Date	Rev. 1 Signature / Date	Rev. 2 Signature / Date
Originator	<u>Wayne Black 5/25/93</u>		
Checked by	<u>Frank Harris 6/17/93</u>		
Approved by	<u>R. W. P. 7/28/93</u>		
Checked Against Approved Vendor Data			

INDEX

Design Analysis Page No.	Description
<u>1</u>	<u>OBJECTIVE, CRITERIA, METHODS, REFERENCES, ASSUMPTIONS, CONCLUSIONS</u>
<u>2-9</u>	<u>BODY OF CALCULATION</u>
<u>ATTACHMENT</u>	<u>PREENGINEERED SLAB CUT SHEET</u>
<u>TABLE 3-12</u>	<u>AIR COMPRESSOR CUT SHEET</u>
<u>TABLE 3-13</u>	<u>DRYER CUT SHEET</u>
<u>TABLE 4, DISC 3</u>	<u>ELECTRICAL CUT SHEETS</u>



DESIGN VERIFICATION SCREENING CRITE

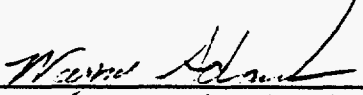
WHC-SD-WM-DA-135  
REV 0

APPENDIX C-3


Project/Document No. 52700

When the design or design change affects hardware, formal design verification must be performed if one or more of the following questions must be answered affirmatively (YES).

YES	NO	
_____	_____ ✓	1. Does the design or design change involved meet the established criteria to be considered Safety Class 1 or 2?
_____	_____ ✗	2. Does this design or design change cause or permit changes to Safety Class 1 or 2 instrument or alarm setpoints outside of previously approved operational limits?
_____	_____ ✗	3. Does this design or design change significantly affect the nuclear safety consequences of a malfunction or failure of the structure, system, or component?
_____	_____ ✗	4. Does this design or design change involve or change design that has previously undergone formal design verification?

  
 \_\_\_\_\_  
 Assigned Lead Engineer

5/25/93  
 \_\_\_\_\_  
 Date

  
 \_\_\_\_\_  
 Responsible Discipline Manager

7/28/93  
 \_\_\_\_\_  
 Date

Original Design Package Distribution:

- Project Engineer
- Chief Design Engineer
- Engineering Document Control

Design Change Distribution:

- Attach to Engineering Change Notice



## DESIGN ANALYSIS

APPENDIX C-5

Subject BLDG 241-U-701 COMP. BLDG. FNDTN DESIGN  
AND COMPRESSOR AND DRYER ANCHORAGE

WO/Job No. /EK3100

Date 05/25/93

By W.A. ADAMEK

Checked 6/17/93

By *F.H. Howard*

Location 200 AREA

Revised \_\_\_\_\_

By \_\_\_\_\_

### OBJECTIVE

DESIGN BUILDING FOUNDATION FOR A 10' BY 12' PREENGINEERED BUILDING AND SIZE ANCHORAGE FOR A NEW DRYER AND COMPRESSOR.

### CRITERIA

- \* DOE ORDER 6430.1A, 4/6/89
- \* LOI No. 9258144, AND ADDENDUM TO LOI 9258144, LOI NO. 9352974, Dated April 7, 1993, from ALOIS J. KOSTELNIK.

METHODS HAND CALCULATIONS

### REFERENCES

1. SDC 4.1, REV 11.
2. SDC 4.2, REV 0.
3. UNIFORM BUILDING CODE (UBC), 1991 EDITION
4. AISC STEEL CONSTRUCTION MANUAL, 9TH EDITION, ASD
5. ACI 318-89.
6. DWG. H-2-36381, SH. 1, REV. 2.
7. "DESIGN OF WELDED STRUCTURES", BLODGETT, 12TH PRINTING, 1982
8. UNISTRUT GENERAL ENGINEERING CATALOG NO. 11, UNISTRUT CORPORATION.

### ASSUMPTIONS

1. ALL WORK IS SAFETY CLASS 3.
2. CONCRETE STRENGTH  $f'_c = 3000\text{psi}$ .
3. REINFORCING STEEL STRENGTH  $f_y = 60000\text{psi}$ .
- 4.

### CONCLUSIONS

SEE BODY OF THE CALCULATION.

DESIGN ANALYSIS

APPENDIX C-6

Client

WO/Job No. /ER3100

Subject BLDG 241-U-701 COMP. BLDG. FNDTN DESIGN AND COMPRESSOR AND DRYER ANCHORAGE

Date 05/25/93

By W.A. ADAMEK

Checked 6/17/93

By EF [Signature]

Location 200 AREA

Revised 1/1

By \_\_\_\_\_

SIZE FOUNDATION BASED ON MANUFACTURER'S LOADINGS (ATTACH A

VERT LOAD TOTAL PER LINEAL FT = 150#/LF

HORIZ LOAD = 150#/LF

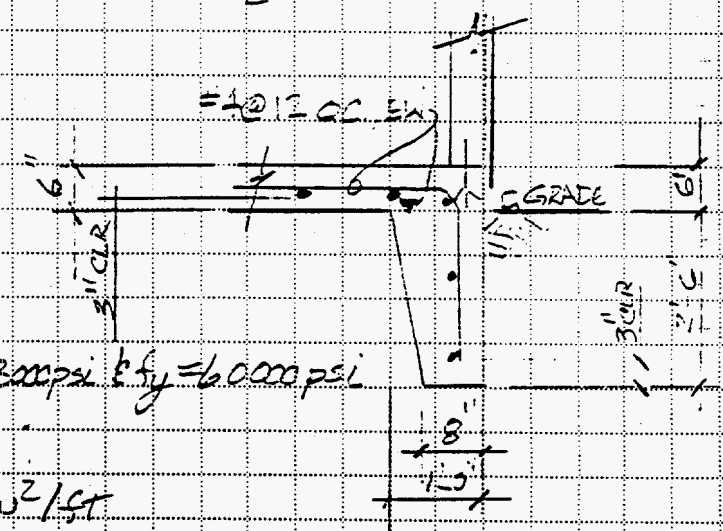
} ATTACH A FOR

FROM REF 3, TBL 29-B, f.; USE ALLOW  $q_s = 1500 \text{ psf}$

BEARING PRESSURE

$$= \frac{150}{1' (.667')} = 225 \text{ psf} < 1500 \text{ psf}$$

OK



MIN STEEL  $\rho_{MIN} = 0.0018$  w/  $f_c = 3000 \text{ psi}$  &  $f_y = 60000 \text{ psi}$   
(REF 5, 7.12.2.1)

$$A_{s \text{ REQD}} = 0.0018 (6") (13") = 0.13 \text{ in}^2 / \text{ft}$$

$$\Sigma A_{s \text{ REQD}} = 0.0018 (8") (12") = 0.17 \text{ in}^2 / \text{ft}$$

USE 3 # @ 12" OC EW,  $A_s = 0.20 \text{ in}^2 / \text{ft}$  &  $f_c = 3000 \Rightarrow \text{SEE TBL 29-B}$

SIZE BLDG ANCHORAGE LAT LOAD @ FNDTN = 150#/LF (SEE ABOVE)

TRY 1/2"  $\phi$  x 2 1/4" EMBED HKB II @ 4" OC

MIN. Allowable Edge Distance = 3 3/8" with  $V = 735 \#$  (REF 2) = 2 1/2"

$$\text{CAPACITY } V = 1.47 \text{ in}^2 \times 1.47 \text{ in}^2 = 5,300 \# > 150 \# / \text{LF} (6) = 600 \# \text{ OK (REF 2)}$$

USE 3 1/2"  $\phi$  x 2 1/4" EMBED HKB II @ 4" OC AROUND PERIMETER

ALTERNATE: 1/2"  $\phi$  x 2 1/4" EMBED HKB II @ 4" OC, CAPACITY = 5,300# > 600# OK (REF 2) TBL 29-B

DESIGN ANALYSIS

APPENDIX C-7

Client  
Subject BLDG 241-U-701 COMP. BLDG. FNDTN DESIGN AND COMPRESSOR AND DRYER ANCHORAGE  
Location 200 AREA

WO/Job No. /ER3100  
Date 05/25/93 By W.A. ADAMEK  
Checked 6/17/93 By W.A.  
Revised \_\_\_/\_\_\_/\_\_\_ By \_\_\_\_\_

SIZE ANCHORAGE FOR AIR COMPRESSOR ATTACH 2

CG NOT READILY AVAILABLE FROM ATTACH 2, HOWEVER, CONSERVATIVELY ASSUME CG LOCATED 2 SAH UP FROM FLR.

$\therefore CG = 0.75(64") = 48"$   $L = 70"$ ,  $W = 30"$ ,  $WT = 1450\#$   
 $H = 64"$

CALC OTH DUE TO SEISMIC

$F_p = Z I C_p W_p$  WHERE  $F_p =$  LAT SEISMIC FORCE  
 $Z = 0.20$  (CODE 3B, REF 3)  
 $I = 1.25$  (REF 1)  
 $C_p = 0.75$  (REF 3, III.2) RIGIDITY COEFF  
 $W_p = WT$  OF COMPONENT  
 $F_p = 0.20(1.25)(0.75)(1450)$   
 $= 272\#$

$OTH = 272\#(48") = 13,056\#-in$  SPA OF BOLTS, MIN = 23.75 (ATTACH 2, B-1)

$MAX T PER BOLT = \frac{W}{2(BOLTS)} = \frac{13,056}{2(23.75)} = 275\#$

$V = \frac{272\#}{4(BOLTS)} = 68\# / BOLT$

CAPACITY OF  $1/2" \phi \times 2 1/4"$  EMBED HLT. KW K-BOLT II (HK3 II)

$T_{AD} = 1230\# / BOLT$

$V_{AD} = 1,470\# / BOLT$

COMBINED =  $\frac{275}{1230} + \frac{68}{1470} = 0.27 < 1.0$  OK

\*  $1/2" \times 4 1/4"$  EMBED HLT 1/4" BOLT, ASTM A36  
 $T = 2,840\# / BOLT$ ;  $V = 2,090\# / BOLT$   
COMBINED:  $\frac{275}{2840} + \frac{68}{2090} = 0.13$

USE (4)  $1/2" \phi \times 2 1/4"$  EMBED HK3 II

DESIGN ANALYSIS

APPENDIX C-8

Client  
Subject BLDG 241-U-701 COMP. BLDG. FNDTN DESIGN  
AND COMPRESSOR AND DRYER ANCHORAGE  
Location 200 AREA

WD/Job No. /ER3100  
Date 05/25/93 By W.A. ADAMEK  
Checked 6/17/93 By W.A. ADAMEK  
Revised \_\_\_/\_\_\_/\_\_\_ By \_\_\_\_\_

SIZE ANCHORAGE FOR DRYER (ATTACH 3, C-1)

$WT = 265 \#$

FROM PG 3, SEISMIC  $F_p = \frac{2}{3} I C W_p = 0.20(1.25)0.75 W_p = 0.19 W_p$

$F_p = 0.19(265) = 50 \#$

(USE CYLINDRICAL SHAPE, CONSERVATIVE)

ASSUME CG @  $\frac{3}{4} H$  (CONSERV.)

$CG = 0.75(75) = 56 \text{''}$

NET UPLIFT =  $\frac{56(265) - 50(50)}{24} = 23 \#$  UPLIFT

$V = 50 \# \leq \text{BOLTS} = 13 \#/\text{BOLT}$

$T = 23 \#/\text{BOLT}$

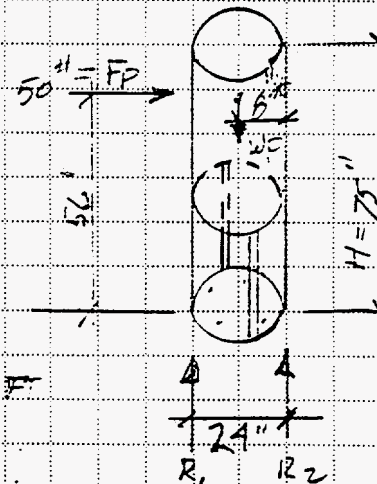
TRY 2 -  $\frac{3}{8} \phi \times 2\frac{1}{2} \text{''}$  EMBED HKBII's

$T_{CAP} = 1210 \#/\text{BOLT} > 23 \#/\text{BOLT}$  OK

$V_{CAP} = 880 \#/\text{BOLT} > 13 \#/\text{BOLT}$  OK

CHECK COMBINED:  $\frac{23}{1210} + \frac{13}{880} = 0.04 < 1.0$  OK

USE: (2) -  $\frac{3}{8} \phi \times 2\frac{1}{2} \text{''}$  EMBED HKBII - MIN





**DESIGN ANALYSIS**

APPENDIX C-9

Client

WO/Job No. /ER3100

Subject BLDG 241-U-701 COMP. BLDG. FNDTN DESIGN AND COMPRESSOR AND DRYER ANCHORAGE

Date 05/25/93

By W.A. ADAMEK

Checked 6/17/93

By W.A. Adamek

Location 200 AREA

Revised   /  /  

By   

DESIGN ELECTRICAL RACK IN BUILDING

$P_1 = 25 \#$  SAY COVER USE 50 #

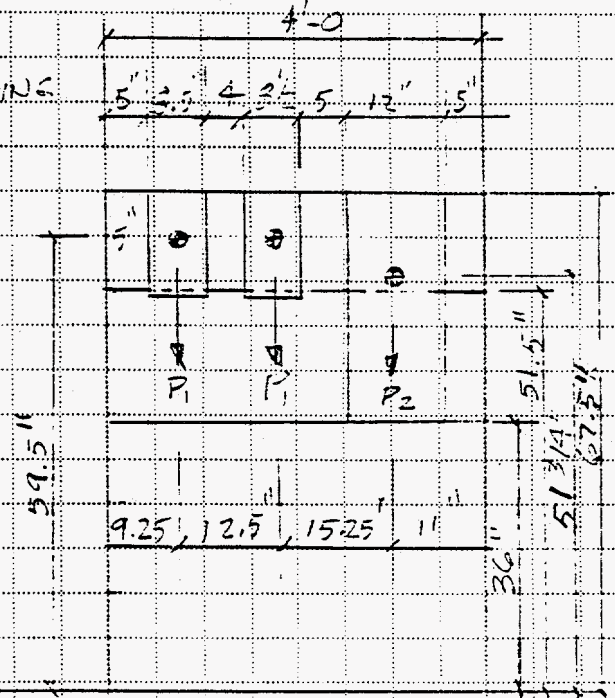
$P_2 = 150 \#$

SEISMIC LOADING FROM PG 3

$$F_p = S_c = (125)(.75) W_p = 1.9 W_p$$

$$P_1 = 0.19(50) = 9.5 \# \text{ SAY } 10 \#$$

$$P_2 = 0.19(150) = 28.5 \# \text{ SAY } 30 \#$$



FIRST, SIZE TOP BEAM (THIS HAS WORST CASE LOADING)

BM DL NEGLIGIBLE

$$R_1 = \frac{75(11) + 29(25.25 + 33.75)}{43} = 51 \#$$

$$R_1 = \frac{14(11) + 5(26.25 + 33.75)}{18} = 10 \#$$

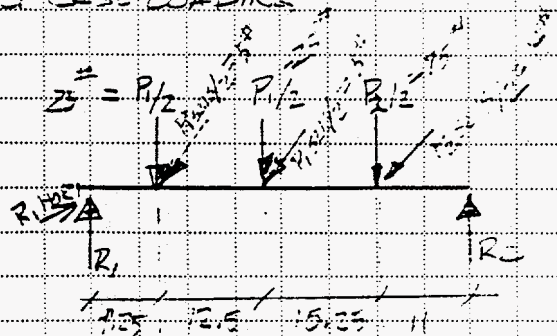
$$R_2 = 75 + 2(25) - 51 = 74 \#$$

$$R_2 = 14 + 2(5) - 0 = 14 \#$$

ELC SHEAR LOCATED @  $R_2$

$$M_{MAX} = 74(11) = 814 \#$$

$$M_{MIN} = 14(11) = 154 \#$$



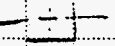
DESIGN ANALYSIS

APPENDIX C-10

Client  
Subject BLDG 241-U-701 COMP. BLDG. FNDTN DESIGN  
AND COMPRESSOR AND DRYER ANCHORAGE  
Location 200 AREA

WO/Job No. /ER3100  
Date 05/25/93 By W.A. ADAMEK  
Checked 6/17/93 By W.A. Adamek  
Revised \_\_\_/\_\_\_/\_\_\_ By \_\_\_\_\_

USING P1000 \*

$L_x = 11', I_x = 1165, S_x = 1202, r_x = 1.577, A = 3.56$  

$L_z = 11', I_z = 226, S_z = 1202, r_z = 1.651$  (REF 7) ~~2~~

$f_b = \frac{M}{S} = \frac{814}{0.2296} = 2807 \text{ PSL}$

$f_{bz} = \frac{M_z}{S_z} = \frac{157}{0.2296} = 762 \text{ PSL}$

± DISTRICT INFORMATION FROM  
UNIVERSITY METAL FRAMING,  
"STEELER ENGINEERING  
CATALOG", No. 11

USE  $F_y = 25 \text{ KSI}$  (REF 7) ~~2~~

COMBINED STRESS =  $\frac{2807 + 762}{25000} = 0.14 < 1.0 \text{ OK}$

USE: P1000 BEAMS

SIZE VERTICALS

$P = \frac{F_y}{A} = \frac{25000}{168} = 148$

$e = b + 1/2 + 3/4 = 8.25"$

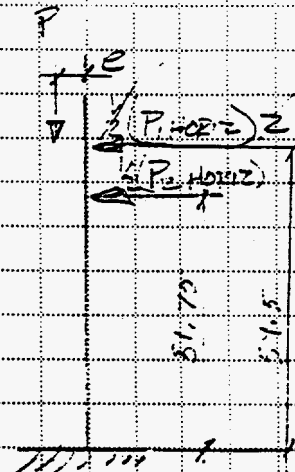
$M_{max} = 148(8.25") + 9.5(59.5") + 25(51.75)$   
 $= 3235$

$f_b = \frac{M}{S} = \frac{3235}{0.2296} = 16,015 \text{ PSL}$

$f_{bz} = \frac{F_z}{A} = \frac{148}{0.556} = 266 \text{ PSL}$

$L = 6.5' \quad K = 3.0 \quad KL = 13.5'$

@  $KL = 120, P_{allow} = 2200 \#$  (REF 7) ~~2~~





DESIGN ANALYSIS

APPENDIX C-11

Client

WO/Job No. /ER3100

Subject BLDG 241-U-701 COMP. BLDG. FNDTN DESIGN  
AND COMPRESSOR AND DRYER ANCHORAGE

Date 05/25/93

By W.A. ADAMEK

Checked 6/17/93

By W.A.

Location 200 AREA

Revised \_/ \_/ \_

By

CHECK COMBINED LOADING

$$\frac{P}{P_{allow}} + \frac{F_D}{F_{Dallow}} \leq 1.0 = \frac{143 \#}{2200 \#} + \frac{16015 \text{ PSI}}{23000 \text{ PSI}} = 0.71 < 1.0 \text{ OK}$$

USE 1/2" FOR VERT. SIZES

SIZE BASE

SIZE WELD  $a = c = 1.5$

$$S = \frac{2ad + d^2}{3} = \frac{2(1.5)(1.5) + (1.5)^2}{3} = 2.25 \text{ IN}^2 *$$

$$S = \frac{d^2(2b-d)}{3(1.5+1.5)} = \frac{(1.5)^2(2(1.5)+1.5)}{3(1.5+1.5)} = 1.125 \text{ IN}^2 *$$

$$S = bd = \frac{a}{6} = 1.5(1.5) + \frac{(1.5)^2}{6} = 2.63 \text{ IN}^2 *$$

USE  $S = 1.125$

WELD CAPACITY READ =  $\frac{M}{S} = \frac{32375 \text{ IN} \cdot \text{LB}}{1.125} = 2876 \text{ LB/IN}$

USING 1/4" FILLET CAPACITY =  $\frac{1}{4}(1.701)(3(70000)) = 3712 \text{ LB/IN (REF 4)}$

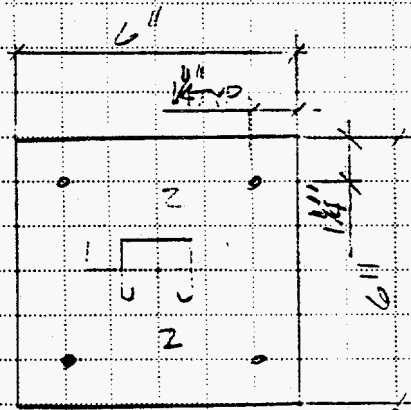
$3712 \text{ LB/IN} > 2876 \text{ LB/IN} \text{ OK}$

USE 1/4" FILLET, 3 SIDES

SIZE PL A36  $F_y = 0.75 F_u = 27.0 \text{ KSI (REF 4, F2.1)}$

$$t_{reqd} = \sqrt{\frac{M}{F_y S}}$$

$$t_{reqd} = \sqrt{\frac{6(3235 \text{ IN} \cdot \text{LB})}{6(27000)}} = 0.35 \text{ IN} \text{ USE PL } \frac{7}{8} \times 6 \times 3 \text{ - } 6$$



\* REF 4  
8 SH

### DESIGN ANALYSIS

APPENDIX C-12

Client

WO/Job No. /ER3100

Subject BLDG 241-U-701 COMP. BLDG. FNDTN DESIGN  
AND COMPRESSOR AND DRYER ANCHORAGE

Date 05/25/93

By W.A. ADAMEK

Checked 6/17/93

By W.A.

Location 200 AREA

Revised   /  /  

By                     

SIZE EXP AHR:

$$M = 3235 \text{ lb-ft} \quad d = 6' - 1.25' = 4.75'$$

$$T_{MAX} = \frac{M}{2cl_{BOLTS}} = \frac{3235}{2(4.75)} = 341 \text{ #/BOLT}$$

$$V_{MAX} = \frac{[9.5 \text{ #} + 29 \text{ #}]}{4 \text{ BOLTS}} = 9.4 \text{ SA-Y } 10'' / 200$$

TR -  $\frac{3}{8}'' \phi \times 2\frac{1}{2}''$  EMBED HKB II: (REF 2,  $f_u = 100,000 \text{ psi}$ )

$$T_{CAP} = 1210 \text{ #/BOLT} > 341 \text{ #/BOLT} \quad \underline{OK}$$

$$V_{CAP} = 860 \text{ #/BOLT} > 10 \text{ #/BOLT} \quad \underline{OK}$$

$$\text{CHECK COMBINED} = \frac{341}{1210} + \frac{10}{860} = 2.29 < 1.0 \quad \underline{OK}$$

USE: (4) -  $\frac{3}{8}'' \phi \times 2\frac{1}{2}''$  HKB II'S PER R

### DESIGN ANALYSIS

### APPENDIX C-13

Client

WO/Job No. /ER3100

Subject BLDG 241-U-701 COMP. BLDG. FNDTN DESIGN  
AND COMPRESSOR AND DRYER ANCHORAGE

Date 05/25/93

By W.A. ADAMEK

Checked 6/17/93

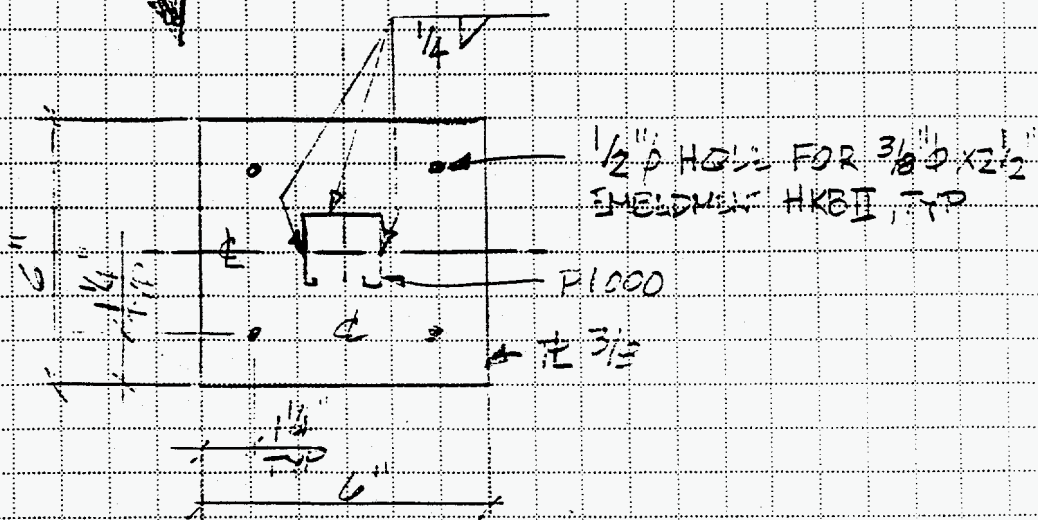
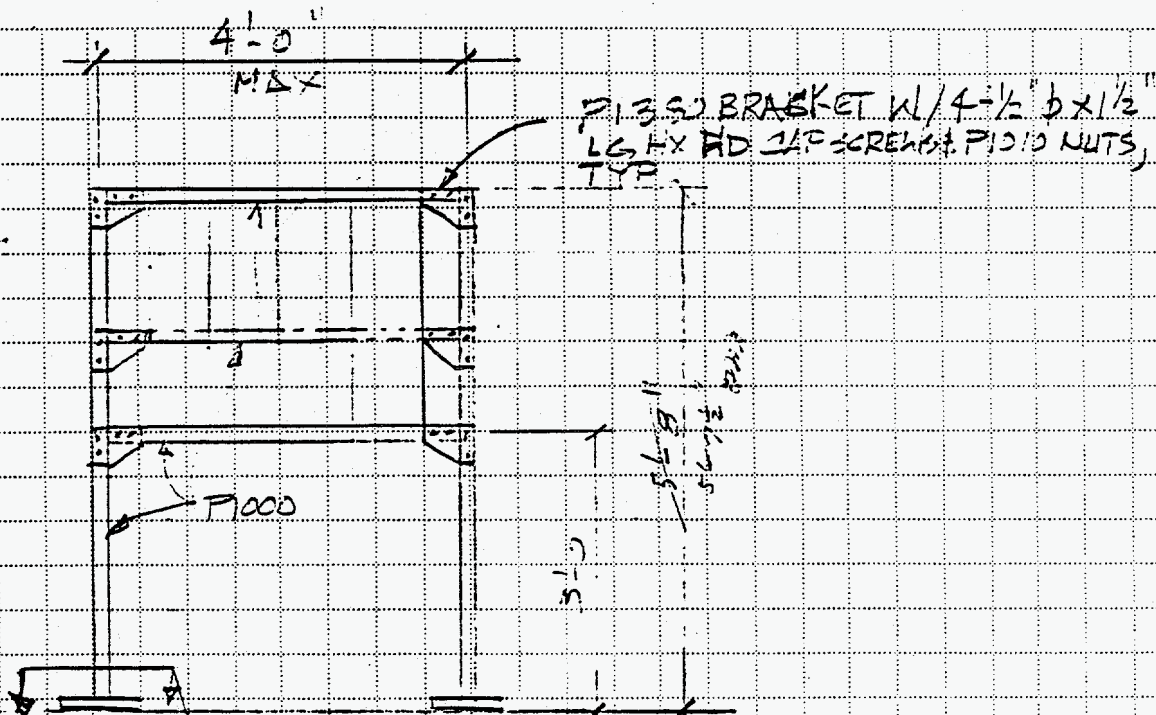
By W.A.

Location 200 AREA

Revised   /  /  

By           

All FAB No's  
FROM GUSTRIL



# PARKLINE INC.

• with over 20,000

building systems currently in service. Parkline

has proven its ability to provide high quality,

cost effective answers to almost every

industrial, commercial, and public utility

building need

From simple storage space to complex

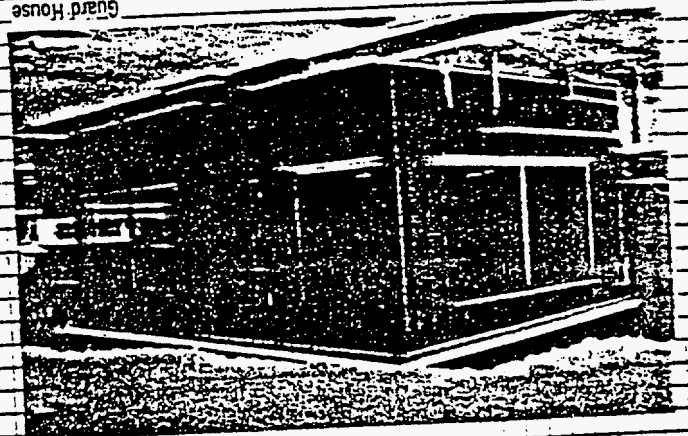
computerized control stations, Parkline's

wide selection of sizes, accessories and

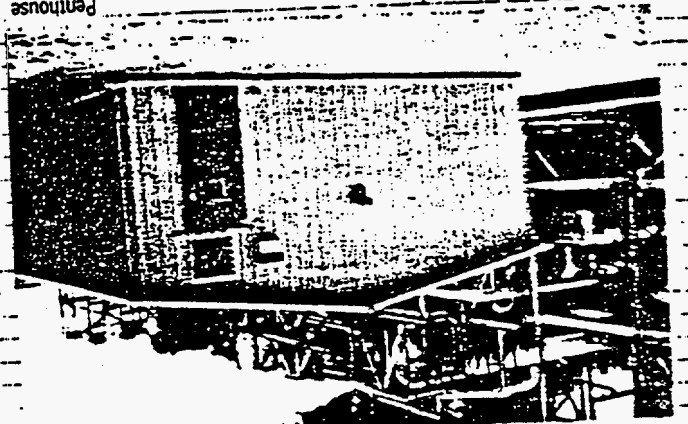
interior finishes allow you to tailor a Parkline

building system to fit your specific needs at a

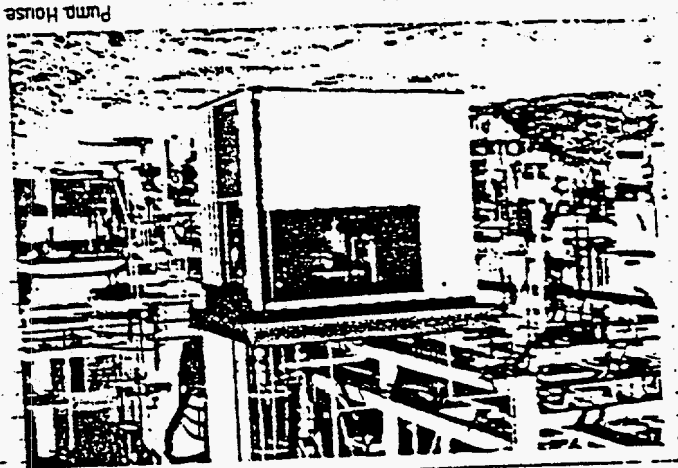
reasonable cost



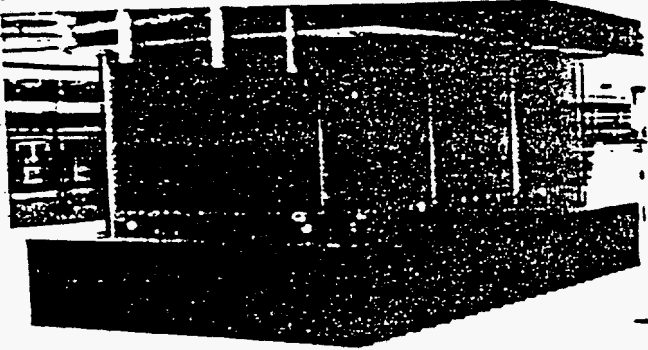
Guard House



Penthouse

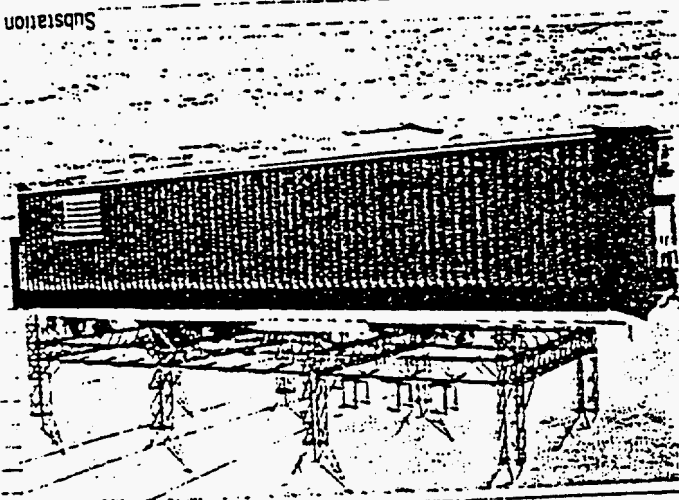


Pump House



Industrial security gatehouse

ATTACH 1, 2, A-1  
MHC-SD-WM-DA-135



Substation

# H. SUGGESTED FOUNDATION DESIGNS

APPENDIX C-15

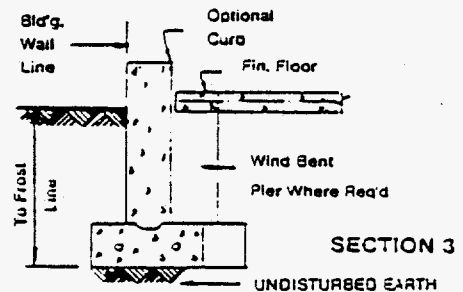
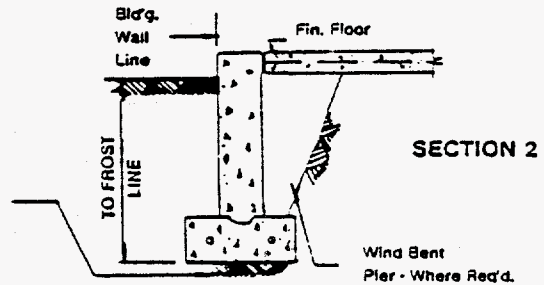
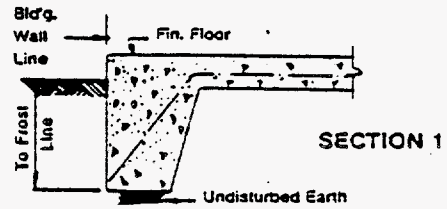
Due to the even distribution of loads developed by Parkline buildings, the foundation designs are usually quite simple when compared to other types of building construction.

The information below is offered only as general guidance regarding foundation designs commonly used for Parkline buildings. In order to achieve the proper foundation design for a specific building, an engineer should be retained who is familiar with the building codes, soil conditions, etc., in the area where the building is to be constructed.

In many applications, a combined foundation-floor design can be used (see Section 1). However, in extreme frost conditions, poor soil, etc., it may be necessary to design a separate foundation and floor system (see Section 2). Separate pier and footings are required where a wind column assembly is used (see Section 2 and 3).

Wire mesh reinforcing is recommended in the floor slab under any condition. Additional reinforcing, such as rods, may be required to satisfy strength requirements and to prevent cracks due to uneven settlement of soil.

The tabulation below shows the nominal loads induced into the perimeter foundation wall.



## FOUNDATION LOAD REQUIREMENTS

BLDG. WIDTH	Vertical Load: #/Lin. Ft.				Horizontal Load
	Standard Design Load Combinations (LL/WL)				
	20/15	20/25	30/20	40/20	
5'-4" THRU 8'-0"	100	100	140	180	150# per lineal foot
10'-8" & 12'-0"	150	150	210	270	
16'-0" THRU 24'-0"	300	300	420	540	
28'-0" THRU 32'-0"	415	415	575	735	

The values shown include dead load, live load and wind load. Any other loads supported by the building must be added and the foundation designed accordingly.

## I. TOLERANCES

To assure proper erection and fit-up of all building components, the following tolerances should be maintained when finishing the perimeter walls and floor slab.

### Width and/or Length

Less than 12':  $\pm 1/8"$

Over 12':  $\pm 1/4"$

Diagonal:  $\pm 1/2"$

Level:  $\pm 1/8"$  in 20'

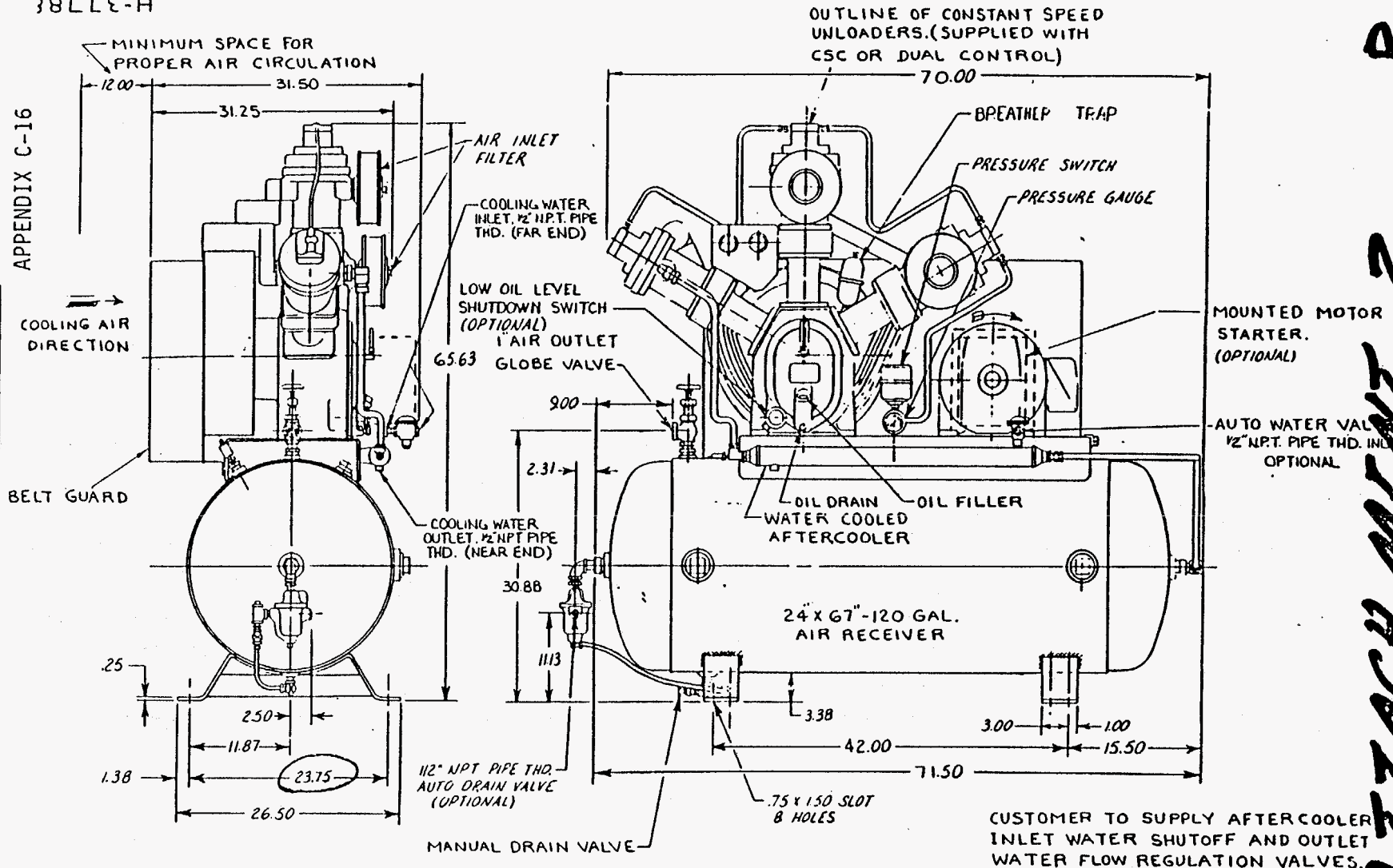
$\pm 1/4"$  overall

ATTACH 15, 16, 17, 18

WHC-SD-WM-DA-135  
REV 0

APPENDIX C-16

38LLE-H



ATTACHMENT 2 B-1

MOTOR HORSEPOWER	COMPRESSOR RPM:	APPROVED FOR	
MOTOR: VOLTS, PHASE, HZ	PISTON DISPLACEMENT: CFM	IR ORD N <sup>o</sup>	
MOTOR ENCLOSURE:	DISCH. PR. RATING, PSI	CUSTOMER	GENERAL ARRANGEMENT
STARTER - TYPE:	ACT. DEL. CFM FREE AIR	CUSTOMER ORD N <sup>o</sup>	TYPE 30 COMPRESSORS
	REGULATION AS & S   CSC   DUAL	PER: DATE:	MODELS 10T3NLE10/10T3NLE15
	RECOM. WATER FLOW - 2 GPM	B: SPECS: DATE: SCALE: 1/8"	INGERSOLL RAND COMPANY
		M: ARCH/ENGR:	CAMPBELLVILLE NY

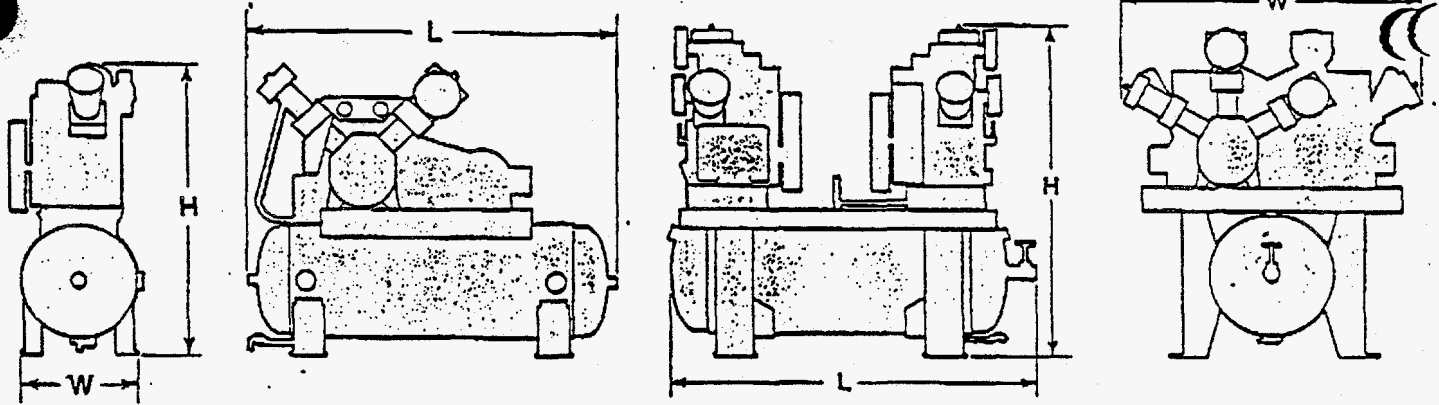


# Type 30 Compressors with NONLUBR

APPENDIX C-17

SINGLE COMPRESSOR UNIT

TWIN COMPRESSOR UNIT



## DATA AND DIMENSIONS

Receiver Mounted Compressor Model No.	Motor Hp	Max. Pressure Psig	Max. Pressure bar	Actual Capacity				Length		Dimensions Width		Height in.	Height cm	Net Weight*		Receiver Size			
				cfm 75	m <sup>3</sup> /min 5.17	cfm 100	m <sup>3</sup> /min 6.90	cfm 125	m <sup>3</sup> /min 8.62	in.	cm			in.	cm	lb.	kg	gal.	liters
<b>Single Compressor Units</b>																			
23ANLF1	1	100	6.90	3.9	.11	3.5	.10	—	—	39	99	24	61	42	107	350	159	30	114
23ANLF4	1½	100	6.90	5.3	.15	4.7	.13	—	—	39	99	24	61	42	107	355	161	30	114
235HNLC2†	2	100	6.90	7.4	.21	6.9	.20	—	—	49	124	22	56	45	114	505	229	60	227
235HNLC3†	3	100	6.90	10.7	.30	9.4	.27	—	—	49	124	22	56	45	114	520	236	60	227
235HNLC3†	3	100	6.90	10.7	.30	9.4	.27	—	—	64	163	22	56	45	114	625	284	80	303
235HNLD5	5	125	8.62	19.0	.54	18.5	.52	18.0	.51	58	168	25	64	53	135	800	363	80	303
235HNLD7½	7½	125	8.62	28.2	.80	27.5	.78	26.9	.76	66	168	25	64	53	135	855	388	80	303
2103NLE10	10	125	8.62	35.9	1.02	35.2	.99	34.3	.97	70	178	30	76	64	163	1400	635	120	454
21073NLE15	15	125	8.62	50.8	1.44	49.7	1.41	48.8	1.37	70	178	30	76	64	163	1450	655	120	454
<b>Twin Compressor Units</b>																			
2-23ANLC1	2	100	6.90	7.8	.22	7.0	.20	—	—	53	135	40	102	46	117	855	388	60	227
2-23ANLC4	3	100	6.90	10.8	.30	9.4	.28	—	—	53	135	40	102	46	117	870	395	60	227
2-235HNLD2†	4	100	6.90	14.8	.42	13.8	.40	—	—	67	170	42	107	46	117	1110	504	80	303
2-235HNLD3†	6	100	6.90	21.4	.60	18.8	.54	—	—	67	170	42	107	46	117	1140	518	80	303
2-5T2NLE5	10	125	8.62	38.0	1.08	37.0	1.04	36.0	1.02	74	189	55	140	61	155	2440	1108	120	454
2-5T2NLE7½	15	125	8.62	56.4	1.60	55.0	1.56	53.8	1.52	74	189	55	140	61	155	2480	1126	120	454
2-10T3NLE10	20	125	8.62	71.8	2.03	70.4	1.99	68.6	1.94	74	189	60	152	68	173	2795	1350	120	454
2-10T3NLE15	30	125	8.62	101.6	2.88	99.4	2.81	97.2	2.75	74	189	60	152	68	173	3025	1373	120	454

\*Weights are for standard unit without aftercooler.

For air-cooled aftercooler, add approximately 50 lb. (22.68 kg)—double for twin compressor units.

For water-cooled aftercooler, add approximately 85 lb. (38.55 kg)—double for twin compressor units.

†Water-cooled cylinder units.

Product improvement is a continuing goal at Ingersoll-Rand. Designs and specifications are subject to change without notice or obligation.

## STANDARD EQUIPMENT

### Single Units

Nonlubricated compressor with:  
NEMA Motor  
Inlet Air Filter  
Drive Belt  
Automatic Start and Stop Control  
Intercooler on Two-Stage Units  
NEMA Code Receiver  
Fully Enclosed Belt Guard

### Twin Units

Two nonlubricated compressors, each with standard equipment indicated at left.  
Individual compressor isolation by safety-valve-protected discharge line shutoff valve.  
Lifting pads for handling with fork truck on 5 horsepower units and larger.

## OPTIONAL EQUIPMENT

### Single Units

Air- or Water-Cooled Aftercooler  
Automatic Condensate Drain Valve  
Automatic Water Valve  
Low Oil Level Switch  
Constant Speed and/or Dual Control  
Full Voltage Motor Starters (mounted or unmounted)

### Twin Units

Constant Speed and/or Dual Control  
Air- or Water-Cooled Aftercoolers (2)  
Automatic Water Valves (2)  
Automatic Condensate Trap  
Full Voltage Motor Starters (mounted or unmounted)  
Alternators (mounted or unmounted)

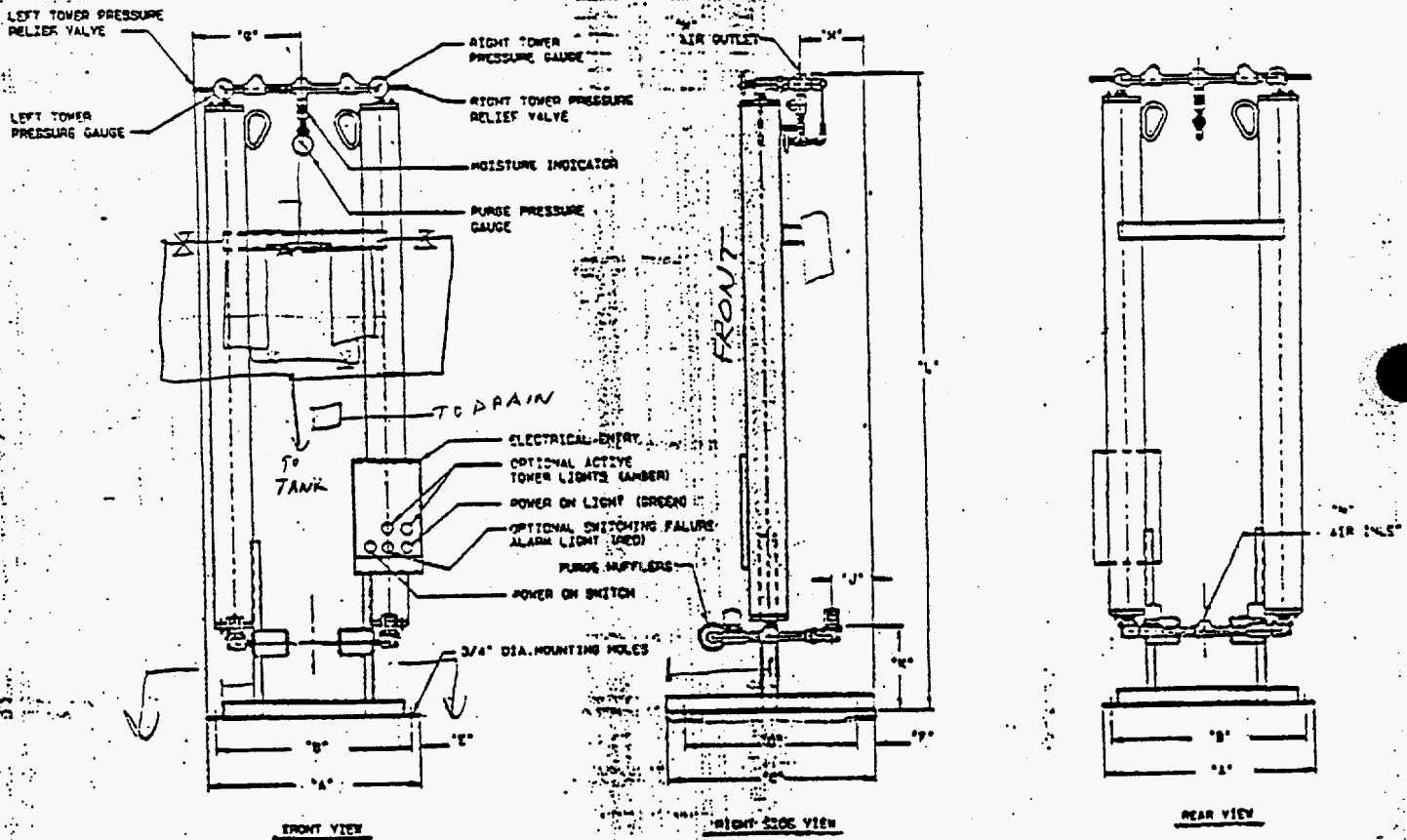
ATTACHMENT 2

B-2

APPENDIX C-18

DIMENSIONS IN INCHES													
MODEL NO.	A	B	C	D	E	F	G	H	J	K	L	M	WT/KG
25	24 5/8	22.5/8	24	20	1	2	12.5/16	7.5/16	4.5/8	10.1/4	74.7/8	1/2 NPT	255
40	24 5/8	22.5/8	24	20	1	2	12.5/16	7.5/16	4.5/8	10.1/4	74 7/8	1/2 NPT	255
60	24 5/8	22.5/8	24	20	1	2	12.5/16	6.5/16	3.3/4	10.1/16	75 3/16	3/4 NPT	324
85	30	27	30	26	1.1/2	2	1.15	9.3/4	5.7/8	9.1/2	32	1 NPT	529

DIMENSIONS IN MILLIMETERS													
MODEL NO.	A	B	C	D	E	F	G	H	J	K	L	M	WT/KG
25	625	575	610	508	25	51	313	186	117	260	1902	13	255
40	625	575	610	508	29	51	313	186	117	250	1902	13	255
60	625	575	610	508	25	51	313	160	95	255	1910	19	324
85	762	686	762	650	38	51	381	222	149	241	2683	25	529



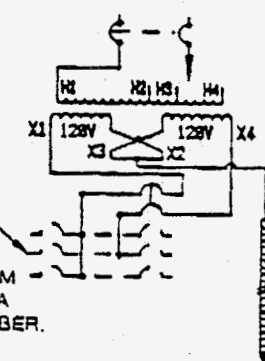
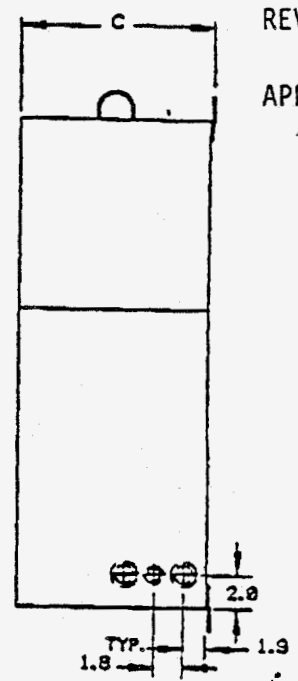
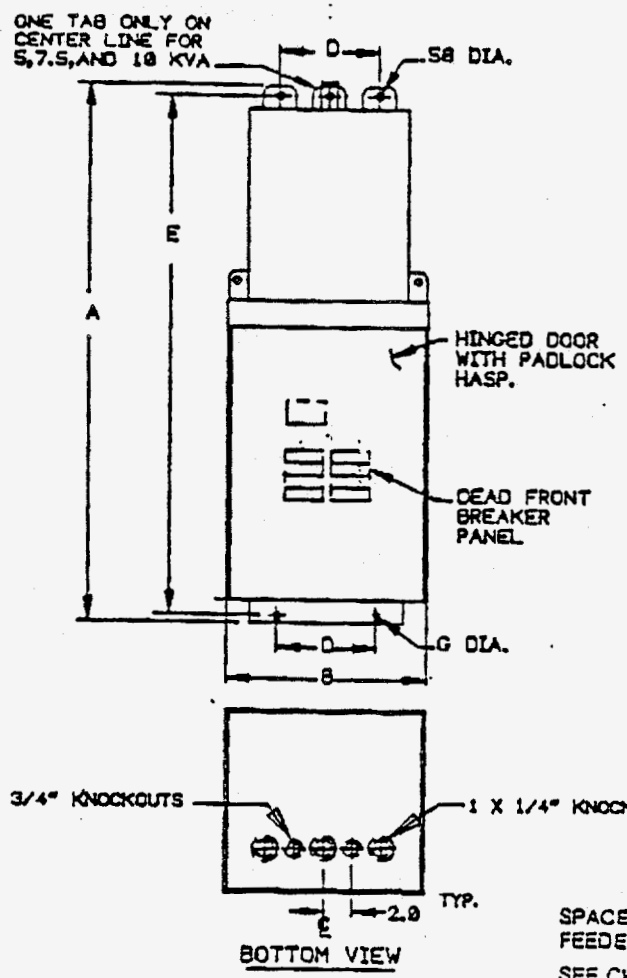
DRYER

Figure 3.

1) Diameter of tanks  
2) 2 to 20 tanks  
3) Support to edge of horizontal support

ATTACH 3, C-1





SPACES ONLY FOR FEEDER BREAKERS.  
SEE CHART FOR MAXIMUM NUMBER OF POLES FOR A SPECIFIC CATALOG NUMBER.

\* FOR EACH KVA MAXIMUM SIZE OF SECONDARY BREAKER NOT TO EXCEED AMPERE RATING SHOWN IN TABLE. TOTAL CURRENT OF SECONDARY MAIN BUS NOT TO EXCEED BREAKER RATING. IF ALL SPACES ARE UTILIZED, MAXIMUM CURRENT THAT CAN BE DRAWN THROUGH EACH BRANCH BREAKER IS 10 AMPS.

KVA	CATALOG NUMBER	HIGH VOLT.	LOW VOLT.	TAPS	WT. LBS.	A	B	C	D	E	G	PRI. MAIN CRKT. BRKR.	SEC. MAIN CRKT. BRKR.	FEEDER - BREAKERS	
														MAX. NO. 1P OR 2P	MAX. AMPS
5	MPZ5S40F	480	240/120	2-5%FCBN	150	32.7	12.0	11.9	-	31.5	.312	FAL 24020 20A	QO-230 30A	6 OR 3	20
7.5	MPZ7S40F	480	240/120	2-5%FCBN	190	32.7	12.0	11.9	-	31.5	.312	FAL 24030 30A	QO-240 40A	8 OR 4	30
10	MPZ10S40F	480	240/120	2-5%FCBN	190	32.7	12.0	11.9	-	31.5	.312	FAL 24040 40A	QO-260 60A	10 OR 5	40
15	MPZ15S40F	480	240/120	2-5%FCBN	360	42.9	17.4	13.5	12.0	41.7	.562	FAL 24060 60A	QO-280 80A	16 OR 8	60
25	MPZ25S40F	480	240/120	2-5%FCBN	360	42.9	17.4	13.5	12.0	41.7	.562	FAL 24100 100A	Q1-2125 125A	24 OR 12	100

ATTACH D-1

MINI POWER-ZONE® Dry-Type Transformer  
Single Phase 60 HERTZ  
5 to 25 KVA  
UL Listed (U)

**SORREL TRANSFORMERS**  
**SQUARE D COMPANY**

DM19-R1

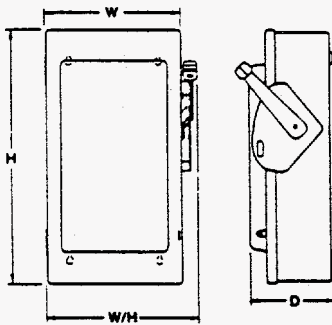
DATE: September, 1986

APPENDIX C-20

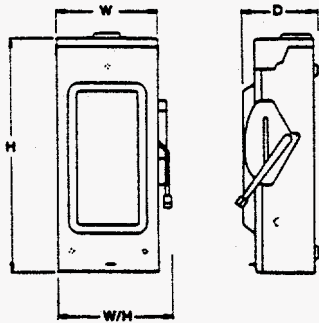
**Terminal Lug Data**

Ampere Rating	NEMA Type Enclosure	Conductors Per Phase	Wire Range Wire Bending Space Per NEC Table 373-6	Lug Wire Range	Optional VERSA-CRIMP Compression Lug Field Installable*
30	1, 3R 4X KRYDON	1	#12-6 AWG (Al) or #14-6 AWG (Cu)	#12-2 AWG (Al) or #14-2 AWG (Cu)	.....
60	1, 3R 4X KRYDON	1	#12-3 AWG (Al) or #14-3 AWG (Cu)	#12-2 AWG (Al) or #14-2 AWG (Cu)	.....
100	1, 3R 4X KRYDON	1	#12-1/0 AWG (Al) or #14-1/0 AWG (Cu)	#12-1/0 AWG (Al) or #14-1/0 AWG (Cu)	VCCEL-021-14S1
200	1, 3R	1	#6 AWG - 250 kcmil (Al/Cu)	#6 AWG - 300 kcmil (Al/Cu)	VCCEL-030-516H1
400	1, 3R	1 or 2	#3/0 AWG - 750 kcmil (Al/Cu) or #6 AWG - 300 kcmil (Al/Cu)	#3/0 AWG - 750 kcmil (Al/Cu) and #6 AWG - 300 kcmil (Al/Cu)	VCCEL-075-12H1 or VCCEL-030-516H1 ● and VCCEL-050-12H1
600	1, 3R	2	#3/0 AWG - 500 kcmil (Al/Cu)	#3/0 AWG - 500 kcmil (Al/Cu)	VCCEL-050-12H1
800	1, 3R	3	#3/0 AWG - 750 kcmil (Al/Cu)	#3/0 AWG - 750 kcmil (Al/Cu)	H8LKE2 ◊
1200	1, 3R	4	#3/0 AWG - 750 kcmil (Al/Cu)	#3/0 AWG - 750 kcmil (Al/Cu)	H12LKE2 ◊

▲ 30-100 amp. switches suitable for 60°C or 75°C conductors. 200-1200 amp. switches suitable for 75°C conductors.  
\* Refer to Construction/Industrial Connector Products Catalog AEC-40.  
● Order two PK516KN mounting kits (\$4.20 each, Lexington Order Point) when installing VCCEL-030-516H1 lugs. Only one kit is required on 2-pole switches.  
◊ See Page 3-14, 750 kcmil Lug Kits, for additional information. Not UL Listed.



Typical NEMA Type 1



Typical NEMA Type 3R

WT = 25#

Catalog Number	Approximate Dimensions					Catalog Number	Approximate Dimensions				
	Series	H	W	W/H	D		Series	H	W	W/H	D
H221N	E2	14 1/4	6 1/2	7 3/4	4 1/4	H364	E1	27 1/2	12 1/2	14 1/2	7 1/2
H221NRB	E2	15 1/4	7	7 1/2	4 1/4	H364N	E1	27 1/2	16 1/4	17 1/2	7 1/2
H222N	E1	16 1/4	7 1/2	8 1/2	5 1/4	H364NRB	E1	27 1/2	16 1/4	18 1/2	7 1/2
H222NRB	E1	18 1/4	8 1/4	8 1/4	6 1/4	H364RB	E1	27 1/2	13 1/4	14 1/4	7 1/4
H223N	E1	21 1/4	10 1/4	11 1/4	6 1/4	H365, N	E2	50 1/4	27 1/2	27 1/2	10 1/4
H223NRB	E1	22 1/4	10 1/4	11 1/4	6 1/4	H365R, NR	E2	50 1/4	27 1/2	27 1/2	10 1/4
H224N	E1	27 1/4	12 1/4	14 1/4	7 1/4	H366, N	E2	50 1/4	27 1/2	27 1/2	10 1/4
H224NRB	E1	27 1/4	13 1/4	14 1/4	7 1/4	H366NR, R	E2	50 1/4	27 1/2	27 1/2	10 1/4
H225, N	E1	50 1/4	27 1/2	27 1/2	10 1/4	H367, N	E3	69	31	31	16
H225NR, R	E1	50 1/4	27 1/2	27 1/2	10 1/4	H367NR, R	E3	69 1/2	31	31	16
H226, N	E1	50 1/4	27 1/2	27 1/2	10 1/4	H368, N	E3	69	31	31	16
H226NR, R	E1	50 1/4	27 1/2	27 1/2	10 1/4	H368NR, R	E3	69 1/2	31	31	16
H227, N	E3	69	31	31	16	H461-2	E1	16 1/4	9 1/4	10 1/4	5 1/4
H227NR, R	E3	69 1/2	31	31	16	H462	E1	16 1/4	9 1/4	10 1/4	5 1/4
H228, N	E3	69	31	31	16	H463	E2	20 1/4	17 1/4	18 1/4	6 1/4
H228NR, R	E3	69 1/2	31	31	16	H464	E1	27 1/2	16 1/4	17 1/4	7 1/4
H265	E2	50 1/4	27 1/2	27 1/2	10 1/4	H465	E2	50 1/4	33 1/2	33 1/2	10 1/4
H265R	E2	50 1/4	27 1/2	27 1/2	10 1/4	H466	E2	50 1/4	33 1/2	33 1/2	10 1/4
H266	E2	50 1/4	27 1/2	27 1/2	10 1/4	HU265	E2	50 1/4	27 1/2	27 1/2	10 1/4
H266R	E2	50 1/4	27 1/2	27 1/2	10 1/4	HU265R	E2	50 1/4	27 1/2	27 1/2	10 1/4
H267	E2	69	31	31	16	HU266	E2	50 1/4	27 1/2	27 1/2	10 1/4
H267R	E2	69 1/2	31	31	16	HU266R	E2	50 1/4	27 1/2	27 1/2	10 1/4
H268	E2	69	31	31	16	HU267	E3	69	31	31	16
H268R	E2	69 1/2	31	31	16	HU267R	E3	69 1/2	31	31	16
H321N	E2	14 1/4	6 1/2	7 3/4	4 1/4	HU268	E3	69	31	31	16
H321NRB	E2	15 1/4	7	7 1/2	4 1/4	HU268R	E3	69 1/2	31	31	16
H322N	E1	16 1/4	7 1/2	8 1/2	5 1/4	HU361	E2	14 1/4	6 1/2	7 1/4	4 1/4
H322NRB	E1	18 1/4	8 1/4	8 1/4	6 1/4	HU361RB	E2	15 1/4	7	7 1/4	4 1/4
H323N	E1	21 1/4	10 1/4	11 1/4	6 1/4	HU362	E1	16 1/4	7 1/4	8 1/4	5 1/4
H323NRB	E1	22 1/4	10 1/4	11 1/4	6 1/4	HU362RB	E1	18 1/4	8 1/4	8 1/4	6 1/4
H324N	E1	27 1/4	12 1/4	14 1/4	7 1/4	HU362WH	E1	20 1/4	7 1/4	8 1/4	5 1/4
H324NRB	E1	27 1/4	13 1/4	14 1/4	7 1/4	HU363	E1	21 1/4	10 1/4	11 1/4	6 1/4
H325, N	E1	50 1/4	27 1/2	27 1/2	10 1/4	HU363RB	E1	22 1/4	10 1/4	11 1/4	6 1/4
H325R, NR	E1	50 1/4	27 1/2	27 1/2	10 1/4	HU364	E1	27 1/2	12 1/4	14 1/4	7 1/4
H326, N	E1	50 1/4	27 1/2	27 1/2	10 1/4	HU364RB	E1	27 1/2	13 1/4	14 1/4	7 1/4
H326R, NR	E1	50 1/4	27 1/2	27 1/2	10 1/4	HU365	E2	50 1/4	27 1/2	27 1/2	10 1/4
H327, N	E3	69	31	31	16	HU365R	E2	50 1/4	27 1/2	27 1/2	10 1/4
H327R, NR	E3	69 1/2	31	31	16	HU366	E2	50 1/4	27 1/2	27 1/2	10 1/4
H328, N	E3	69	31	31	16	HU366R	E2	50 1/4	27 1/2	27 1/2	10 1/4
H328R, NR	E3	69 1/2	31	31	16	HU367	E3	69	31	31	16
H361, N	E1	14 1/4	6 1/2	7 3/4	4 1/4	HU367R	E3	69 1/2	31	31	16
H361-2	E1	16 1/4	7 1/2	8 1/2	5 1/4	HU368	E3	69	31	31	16
H361NRB, RB	E1	15 1/4	7	7 1/2	4 1/4	HU368R	E3	69 1/2	31	31	16
H362, N	E1	16 1/4	7 1/4	8 1/4	5 1/4	HU461	E1	16 1/4	9 1/4	10 1/4	5 1/4
H362NRB, RB	E1	18 1/4	8 1/4	8 1/4	6 1/4	HU462	E1	16 1/4	9 1/4	10 1/4	5 1/4
H362WH	E1	20 1/4	7 1/4	8 1/4	5 1/4	HU463	E1	20 1/4	17 1/4	18 1/4	6 1/4
H363, N	E1	21 1/4	10 1/4	11 1/4	6 1/4	HU464	E1	27 1/2	16 1/4	17 1/4	7 1/4
H363NRB, RB	E1	22 1/4	10 1/4	11 1/4	6 1/4	HU465	E2	50 1/4	33 1/2	33 1/2	10 1/4
						HU466	E2	50 1/4	33 1/2	33 1/2	10 1/4

VERSA-CRIMP is a Registered Trademark of Square D Company.  
KRYDON is a Registered Trademark of Crouse-Hinds Company.



ATTACH 4 D-2

APPENDIX C-21

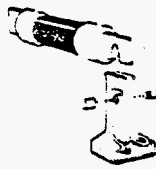
Class 3110

**Class J Fuse Provisions:**

Provisions for installing Class J fuses are included in 30 through 400 ampere 600 volt, and 100 through 400 ampere 240 volt, fusible heavy duty safety switches. Conversion to Class J fuse spacing requires relocating the load side fuse base assembly from the standard Class H fuse location to an alternate position as marked in the enclosure. Switches rated 600 amperes, 240 or 600 volt, require the addition of an adapter kit, H600J at \$231. One kit per 3-pole switch.

800A, and 1200A, Safety Switches use Class L bolt-in fuses and are rated for use on systems with up to 200,000 rms symmetrical amperes at 600Vac maximum.

**Class R Fuse Provisions:**



Fusible Square D 30 through 600 ampere heavy duty safety switches will accept Class R fuses as standard. A field installable rejection kit is available which, when installed, rejects all but Class R fuses. With the installation of the rejection kit and Class R fuses, the switch is UL listed for use on systems with up to 200,000 rms symmetrical amperes available fault current. See Class R Fuse Kits on Page 3-12.

**600 Volts — Single Throw Fusible**

System	Amps.	NEMA Type 1 Indoor		NEMA 3R Rainproof (Bolt-on Hubs Page 3-12)		NEMA Type 4, 4X, 5 (Stainless Steel) Dustright, Watertight, Corrosion Resistant All Cu Current Carrying Parts (Hubs-Page 3-12)		JIC-Mill & Foundry Type All Cu Current Carrying Parts (Hubs-Page 3-12)				Horsepower Ratings ▽□									
								NEMA Type 12K With Knockouts		NEMA Type 12, 3R† Without Knockouts		480Vac		600Vac		dc					
		Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Std.	Max.	Std.	Max.	250	600				
<b>2 Wire (2 Blades and Fuseholders) — 600VAC, 600VOC</b>																					
	30	Use 3 Wire Devices For 2 Wire Applications														—	—	—	—	—	—
	60															—	—	—	—	—	—
	100															—	—	—	—	—	—
	200															—	—	—	—	—	—
	400	H265	\$2127.	H265R	\$2743.	H265DS	\$7207.	—	—	H265AWK	\$2419.	100	1250	—	—	—	50				
	600	H266	3365.	H266R	5406.	H266DS	10309.	—	—	H266AWK	3602.	150	1400	—	—	—	—				
800	H267*	5243.	H267R*	8288.	—	—	—	—	H267AWK**	7359.	—	—	—	—	—	—					
1200	H268*	7369.	H268R*	9100.	—	—	—	—	H268AWK**	8692.	—	—	—	—	—	—					
<b>3 Wire (3 Blades and Fuseholders) — 600VAC, 600VOC</b>																					
	30	H361	\$ 288.	H361RB	\$ 454.	H361DS	\$1213.	H361A	\$ 481.	H361AWK	\$ 457.	5	15	7½	20	10	15				
	60	H361-2▲	312.	—	—	—	—	H361-2▲	489.	H361-2AWK▲	488.	5	15	7½	20	10	15				
	60	H362	322.	H362RB	532.	H362DS	1334.	H362A	495.	H362AWK	471.	15	30	15	50	—	30				
	100	H363■	600.	H363RB■	831.	H363DS■	2647.	H363A■	769.	H363AWK■	734.	25	60	30	75	20	—				
	200	H364	864.	H364RB	1143.	H364DS	3701.	H364A	1203.	H364AWK	1145.	50	25	50	150	—	50				
	400	H365*	2382.	H365R*	2797.	H365DS*	7380.	—	—	H365AWK*	2831.	100	250	125	350	—	—				
	600	H366*	3889.	H366R*	5513.	H366DS*	10482.	—	—	H366AWK*	4433.	150	400	200	500	—	—				
	800	H367*	6736.	H367R*	8346.	—	—	—	—	H367AWK**	7876.	200	350	250	500	—	—				
	1200	H368*	8855.	H368R*	10121.	—	—	—	—	H368AWK**	9492.	—	—	—	—	—	—				
	<b>4 Wire (3 Blades and Fuseholders, 1 S/N) — 600VAC</b>																				
	30	H361N	\$ 312.	H361NRB	\$ 498.	Use 3 Wire Devices - Field Installable Solid Neutral Assemblies. Order Separately-See Page 3-13					5	15	7½	20	—	—	—				
	60	H362N	358.	H362NRB	573.						15	30	15	50	—	—	—				
	100	H363N	847.	H363NRB	878.	H364NDS	\$3791.	H364NA	\$1283.	H364NAWK	\$1221.	50	125	50	150	—	50				
	200	H364N	945.	H364NRB	1218.	H365NDS	7548.	—	—	H365NAWK	2806.	100	250	125	350	—	—				
	400	H365N	2477.	H365NRB	2916.	H366NDS	10657.	—	—	H366NAWK	4625.	150	400	200	500	—	—				
	600	H366N	4058.	H366NRB	5590.	—	—	—	—	H367NAWK*	8310.	200	350	250	500	—	—				
	800	H367N	7103.	H367NRB	8702.	—	—	—	—	H368NAWK*	10030.	—	—	—	—	—	—				
	1200	H368N	9162.	H368NRB	10818.	—	—	—	—	—	—	—	—	—	—	—	—				
	<b>4 Wire (4 Blades and Fuseholders) — 600VAC</b>																				
		30	H461-2▲	\$ 440.	—	—	H461-2DS▲	\$1414.	—	—	H461-2AWK▲	\$ 532.	7½	20	10	25	—	—			
60		H462	512.	—	—	H462DS	1479.	—	—	H462AWK	800.	15	40	20	50	—	—				
100		H463	856.	—	—	H463DS	4020.	—	—	H463AWK	923.	25	50	30	50	—	—				
200		H464	1424.	—	—	H464DS	6088.	—	—	H464AWK	1538.	50	50	50	50	—	—				
400		H465	2991.	—	—	—	—	—	—	H465AWK	3279.	—	—	—	—	—	—				
600		H466	4868.	—	—	—	—	—	—	—	—	—	—	—	—	—	—				
<b>6 Wire (6 Blades and Fuseholders) — 600VAC</b>																					
	100	—	—	—	—	H663DS	\$12508.	—	—	H663RWK	\$2440.	For applications requiring motor disconnect capability, use electrical interlock EK1020-1 or -2. Refer to Page 3-12.									
	200	—	—	—	—	H664DS	17049.	—	—	H664RWK	5832.										

- ▽ Refer to page 3-22 for additional motor application data.
- The starting current of motors of more than standard horsepower may require the use of fuses with appropriate time delay characteristics.
- † Also suitable for NEMA Type 3R application by removing drain screw from bottom endwall.
- 250Vdc maximum. Use two outside poles for switching DC.
- ◆ For grounded "B" phase systems only and with solid neutral assembly installed.
- \* AC only.
- ☆ Not UL Listed.
- On 3-pole devices, use two outside poles for switching DC.
- ▲ 60 ampere switch with 30 ampere fuse spacing and caps. Must use 60A. enclosure accessories including electrical interlocks.
- ◇ Not suitable for use as service equipment.
- △ Not UL Listed — 6 week shipment.

NOTE: One day shipment is available on DASH Program for non-stock 400 through 1200 ampere heavy duty switches.

Dimensions NEMA Type 1 & 3R ..... Page 3-15  
 NEMA Type 4, 4X & 5 Stainless and Type 12 ..... Page 3-16  
 Accessories ..... Pages 3-11 & 3-14

APPENDIX D

TELECON WITH CHUCK KROLL OF PACIFIC FLUID SYSTEMS CORPORATION

WHC-SD-WM-DA-135  
REV 0

APPENDIX D-2

Pacific Fluid Systems Corporation  
East 5529 Broadway, Spokane, Washington 99212  
Phone (509) 535-4717  
FAX (509) 534-3159

June 16, 1993

Westinghouse Hanford Co.

Attn: Bob Pan FAX 376-7382

Subject: Ingersoll-Rand Air Compressor, Model10T3NLME15

This will confirm our conversation yesterday that no special foundation is required for the 15HP T30 unit. Usually 4-6" concrete floor is adequate, and we recommend 3/8" hard rubber pads under each air receiver leg to isolate any vibration.

This unit sits on a air receiver and the only points in contact with the floor are the 4 legs, .

Feel free to call us at any time if we can assist further or if you have any additional questions.

Regards,

Chuck Kroll

800-234-8765

WAC-SD-WM-DA-135  
REV-0  
APPENDIX E-1

**APPENDIX E**

**PIPE STRESS ANALYSIS  
INSTRUMENT AIRLINE 1"IA-M7**

**U-FARM COMPRESSED AIR SYSTEM**

**KAISER ENGINEERS  
 HANFORD**

**CALCULATION IDENTIFICATION AND INDEX**

This sheet shows the status and description of the attached Design Analysis sheets.

Discipline PIPING (27)  
 Project No. & Name ER3100, U-FARM COMPLETION AND STARTUP  
 Calculation Item AUTOMATIC ANALYSIS OF U-FARM COMPLETION AND STARTUP

These calculations apply to:

Dwg. No. H-2-36731 Rev. No. 2  
 Dwg. No. \_\_\_\_\_ Rev. No. \_\_\_\_\_  
 Other (Study, CDR) PRELIMINARY ECN No. 193245  
PIPE SUPPORT CALC. No. ER3100-37-2, REV. 0 Rev. No. \_\_\_\_\_

The status of these calculations is:

- Preliminary Calculations
- Final Calculations
- Check Calculations (On Calculation Dated \_\_\_\_\_)
- Void Calculation (Reason Voided \_\_\_\_\_)

Incorporated in Final Drawings?  Yes  No  
 This calculation verified by independent "check" calculations?  Yes  No

Original and Revised Calculation Approvals:

	Rev. 0 Signature/Date	Rev. 1 Signature/Date	Rev. 2 Signature/Date
Originator	<u>Angel R. Ramirez 6/21/93</u>		
Checked by	<u>Stacy Mal 6/24/93</u>		
Approved by			
Checked Against Approved Vendor Data			

**INDEX**

Design Analysis Page No.	Description
<u>1.</u>	<u>OBJECTIVE, DESIGN INPUTS: CRITERIA, GIVEN DATA, MATERIALS</u>
<u>2.</u>	<u>DESIGN INPUTS: SUPPORTS, MOUNTINGS</u>
<u>3.</u>	<u>DESIGN INPUTS (CONT'D): INSULATION (G.M.), REFERENCES, DESIGN BASIS</u>
<u>APPENDIX A</u>	<u>AUTOMATIC ANALYSIS OF U-FARM COMPLETION AND STARTUP, AC, STEEL, FILE 02, DATE 6/21/93</u>
<u>APPENDIX B</u>	<u>PRELIMINARY ECN No. 193245</u>
<u>APPENDIX C</u>	<u>W H C - S D - W M - D A - 135</u>
<u>APPENDIX D</u>	<u>FORMAL DESIGN REVIEW</u>
<u>APPENDIX E</u>	<u>AUTOMATIC ANALYSIS DESIGN</u>
<u>APPENDIX F</u>	<u>PIPE SUPPORT CALC. No. ER3100-37-2, REV. 0</u>

**DESIGN ANALYSIS**

Client	WHC	WO/Job No.	ER3100
Subject	U-FARM COMPRESSED AIR SYSTEM	Date	6/14/93
		Checked	By <u>AR [Signature]</u>
Location	BLDG 241-U-701	Revised	By <u>SK [Signature]</u> 6/24/93

OBJECTIVE

THE OBJECTIVE OF THIS CALCULATION IS TO CONFIRM THAT THE RESULTING STRESS IN THE COMPRESSED AIR LINE IN BUILDING 241-U-701 MEETS ASME B31.3 CODE REQUIREMENTS.

THE OUTPUT LOADINGS ON THE MODELLED PIPING SUPPORTS WILL BE USED FOR INPUT TO A PIPE SUPPORT ANALYSIS.

DESIGN INPUTS:

CRITERIA:

1. WHC-LOI-9352974, April 7, 1993. (ADDENDUM TO LOI # 93.81114)
2. ASME B31.3, 1990 EDITION, ADDENDUM ASME B31.3B-1991.
3. HANFORD PLANT STANDARDS, DESIGN CRITERIA, STANDARD DESIGN CRITERIA 4-1, REV. 11.
4. UNIFORM BUILDING CODE, EARTHQUAKE REGULATIONS, 1991 EDITION.

GIVEN DATA

1. DRAWING H-2-36381, SH.1, REV. 2.
2. PRELIMINARY ELN No. 198245 IS ASSUMED TO BE GIVEN DATA UNTIL THE DATA IS VERIFIED VIA APPROVAL OF THE CALCULATION.
3. PIPE IS 1" A106 GRADE B, SCHEDULE 30 PER PIPE CODE SA-7 ON DRWG H-2-31750, SH 7. [REF. 1]
4. MAXIMUM LINE PRESSURE IS 120 PSIG [REF. 1]
5. SYSTEM IS SAFETY CLASS 3 [REF. 2]

ASSUMPTIONS

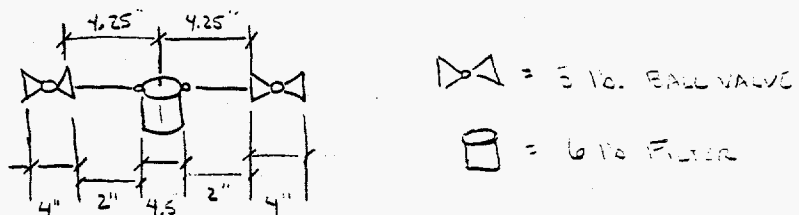
1. HEAT PUMP FOR BUILDING 241-U-701 WILL USE AMBIENT AIR TEMPERATURES BETWEEN 60°F AND 90°F. ASSUMING HEAT LOSS THROUGH LOADS, AMBIENT TEMP. = 65°F, MAX TEMP. = 90°F
2. TEES AND VALVES ARE THREADED AND ARE STEEL (A106). FACTOR VALUES OF IN=2.30, OUT=2.30. [REF. 5, TABLE D-1]
3. PIPE WILL BE FIELD ROLLED [REF. 1] THE SYSTEM IS MODELLED TO PROVIDE A CONSERVATIVE ANALYSIS.



Client <u>WHC</u>	WO/Job No. <u>ER3100</u>
Subject <u>U-FARM COMPRESSOR AIR SYSTEM</u>	Date <u>6/14/93</u> By <u>AR. ROMERO</u>
	Checked By <u>SK. GUYTON 6/24/93</u>
Location <u>BLDG. 241-U-701</u>	Revised By

METHODS:

1. PIPING STRESS ANALYSIS PERFORMED USING AUTOSPIPE 4.42 COMPUTER PROGRAM (APPENDIX A, THIS CALL)
- A. THE INLET AND OUTLET TO THE AIR DRYERS ARE MODELLED AS ANCHOR POINTS. (POINTS ID4 AND 100, SEE APP. 150)
- B. THE POINT AT WHICH THE INSTRUMENT AIR LINE EXITS BUILDING 241-U-701 TO ACCOMMODATE AN EMERGENCY AIR QUICK CONNECT IS MODELLED AS A GUIDE WITH 0.021 GAPS ALL AROUND. (POINT 'WALL' ON SEGMENT G)
- C. THE PIPE IS ANCHORED AT THE POINT AT WHICH THE PIPE ENTERS THE FLOOR OF BUILDING 241-U-701. (POINT ADD) THE INSTRUMENT AIR LINE WILL BE CAST IN THE CONCRETE FLOOR, PRIOR TO ATTACHMENT TO THE PIPE. THIS POINT IS ANALYZED. THIS POINT IS MODELLED AS AN ANCHOR.
- D. THE TYPICAL FILTER AND VALVE CONFIGURATION USED THIS ANALYSIS IS SHOWN BELOW.



- E. FILTERS AND FLOW METERS ARE MODELLED AS POINT LOADS AT THEIR MIDPOINTS
- F. U-BOLT SUPPORTS ARE MODELLED AS GUIDE SUPPORTS WITH 0.0625 INCH GAPS ABOVE THE PIPE AND 0.0312 INCH GAPS LEFT AND RIGHT OF THE PIPE.

**DESIGN ANALYSIS**

Client	WHC	WO/Job No.	ERB100
Subject	U-FARM COMPRESSED AIR SYSTEM	Date	6/14/93
		Checked	BY <u>SA [Signature]</u> 6/24/93
Location	BLDG 241-U-701	Revised	BY

METHODS (CONT'D)

2. SEISMIC ANALYSIS: CRITERIA SAFETY CLASS 3 [REF. 3 AND REF 4]

$$F_p = Z \cdot I \cdot C_p \cdot W_p$$

$$(M_p \cdot a) = Z \cdot I \cdot C_p (M_p \cdot g)$$

$$a = Z \cdot I \cdot C_p \cdot g$$

a = Seismic Acceleration (Horizontally)

Z = Seismic Zone Coefficient

I = Importance Factor

C<sub>p</sub> = Horizontal Force Factor

Z = 0.2 [REF 3, TABLE 23-I, ZONE 2B]

I = 1.25 [REF 3, TABLE 23-L, CATEGORY II]

C<sub>p</sub> = 0.75 [REF 3, TABLE 23-P, ITEM D-4]

FOR CONSERVATIVE RESULTS, CONSIDER SYSTEM TO BE NON-RIGID.  
FOR NON-RIGID SYSTEM, C<sub>p</sub> VALUE IS DOUBLED.

THEREFORE,

$$a_{x,z} = Z \cdot I \cdot (2C_p) \cdot g$$

$$a_{x,z} = (0.2)(1.25)(2 \cdot 0.75) g$$

$$a_{x,z} = 0.375 g \quad (x \text{ and } z \text{ directions})$$

$$a_y = \frac{2}{3} a_{x,z} = \frac{2}{3}(0.375) = 0.25$$

REFERENCES

1. PRELIMINARY E.C.N. No. 193245 (SEE APPENDIX B, THIS CALC.)
2. WHC-WOI-9352974, APRIL 7, 1993 (SEE APPENDIX C, THIS CALC.)
3. UNIFORM BUILDING CODE, 1991 EDITION.
4. HANFORD PLANT STANDARDS, DESIGN CRITERIA, STANDARD DESIGN CRITERIA, REV. 11.
5. ASME B31.3, 1990 edition, Addenda ASME B31.3-1991

CONCLUSION

THE U-FARM COMPRESSED AIR SYSTEM MEETS ASME B31.3 REQUIREMENTS.

DESIGN CALCULATION

WHC-SD - WM - DA - 185

REV - 0

APPENDIX 5 - G

(1) Drawing \_\_\_\_\_ (2) Doc. No. \_\_\_\_\_ (3) Page \_\_\_\_\_ of \_\_\_\_\_  
 (4) Building \_\_\_\_\_ (5) Rev. \_\_\_\_\_ (6) Job No. \_\_\_\_\_  
 (7) Subject 1) - FARM COMPRESSED AIR SYSTEM  
 (8) Originator [Signature] Date 6/24/93  
 (9) Checker [Signature] Date 6/23/93

(10)

Comments on AUTOPIPE Results.

Load combination Sustained + Earthquake is compared with code allowables.

In Autopipe output, earthquake produced stresses are considered for one direction only. Actual seismic stress should be the SRSS of three orthogonal directions.

From the stress summary, Max. occasional stress is at node G01, Sust + E<sub>3</sub> = 6539 psi

Conservatively add E<sub>1</sub> + E<sub>2</sub> + E<sub>3</sub>

$$\begin{aligned} \Sigma \text{ stress} &= 5493 + 6165 + 6539 \\ &= 18197 \text{ psi} < 26,600 \text{ psi} \end{aligned}$$

OK.

WHC-SD-WM-DA-135  
REV-0  
APPENDIX E-7

\*\*\*\*\*  
\*\*  
\*\* AUTOPIPE SYSTEM DATA LISTING \*\*  
\*\*  
\*\*\*\*\*

SYSTEM NAME : U2

PROJECT ID : U-FARM COMPRESSED AIR SYSTEM

PREPARED BY : AR Romero  
AR ROMERO

CHECKED BY : S. Kanjilal  
S. KANJILAL

PIPING CODE : 831.3

AMBIENT TEMP. ( deg F ) : 65.0

COMPONENT LIBRARY : AUTOPIPE

MATERIAL LIBRARY : AUTOB313

MODEL REVISION NUMBER : 7

WHC-SD-WM-DA-135  
 REV-0  
 APPENDIX E-8

POINT DATA LISTING

POINT NAME	TYPE	-----OFFSETS (ft)-----			PIPE ID	DESCRIPTION
		X	Y	Z		
*** SEGMENT A						
A00	Run	0	0	0	CS 1	
A01	Bend	0	1.50	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
A02	Valv	0	0	-0.17		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
A03	Run	0	0	-0.33		
A04	Bend	0	0	-0.17		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
A05	Bend	-0.67	0	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
A06	Tee	0	1.75	0		
SRV8	Bend	0	2.00	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
PRV1	Run	0.75	0	0		
SRV7	Run	0.75	0	0		
A10	Tee	0.25	0	0		
S1B	Run	0.33	0	0		
A11	Valv	0.44	0	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
A12	Run	0.33	0	0		
A13	Run	0.35	0	0		
A14	Valv	0.35	0	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
A15	Run	0.33	0	0		
S2B	Run	0.44	0	0		
A16	Tee	0.33	0	0		
*** SEGMENT B						
A06	Tee	-0.67	4.00	-0.67	CS 1	
B01	Valv	0.33	0	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
B02	Run	0.33	0	0		
B03	Run	0.33	0	0		
** SEGMENT C						
A10	Tee	1.08	5.25	-0.67	CS 1	

WHC-SD-WM-DA-135  
 REV-0  
 APPENDIX E-9

POINT DATA LISTING

POINT NAME	TYPE	-----OFFSETS (ft)-----			PIPE ID	DESCRIPTION
		X	Y	Z		
C01	Bend	0	-2.00	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
S1A	Run	0.33	0	0		
C02	Valv	0.44	0	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
C03	Run	0.33	0	0		
C04	Run	0.35	0	0		
C05	Valv	0.35	0	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
C06	Run	0.33	0	0		
S2A	Run	0.44	0	0		
C07	Tee	0.33	0	0		
*** SEGMENT D						
D00	Run	6.49	6.08	1.00	CS 1	
D01	Bend	0	0.67	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
D02	Bend	0	0	-1.67		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
D03	Valv	-1.00	0	0		Rating = 150, Weight = 8 lb Surface factor = 0.00, SIF = 2.30
D04	Run	-0.29	0	0		
D05	Bend	-1.21	0	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
A16	Tee	0	-1.50	0		
C07	Tee	0	-2.00	0		
D08	Bend	0	-1.50	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
D09	Tee	1.00	0	0		
D10	Valv	1.33	0	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
D11	Run	0.33	0	0		
D12	Bend	1.00	0	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00

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APPENDIX E-10

POINT DATA LISTING

POINT NAME	TYPE	-----OFFSETS (ft)-----			PIPE ID	DESCRIPTION
		X	Y	Z		
D13	Tee	0	0	1.67		
S3A	Run	0	0	5.98		
D14	Bend	0	0	3.19		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
S4A	Run	-1.25	0	0		
S5A	Run	-2.17	0	0		
D15	Bend	-0.33	0	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
D16	Bend	0	0	-0.50		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
D17	Tee	0	2.00	0		
D18	Bend	0	2.00	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
S5C	Run	0.33	0	0		
D19	Valv	0.40	0	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
D20	Run	0.33	0	0		
D21	Run	0.35	0	0		
D22	Valv	0.35	0	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
D23	Run	0.33	0	0		
S4C	Run	0.40	0	0		
D24	Bend	0.33	0	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
D25	Tee	0	-1.00	0		
*** SEGMENT E						
D17	Tee	3.90	3.75	9.67	CS 1	
S5B	Run	0.33	0	0		
E01	Valv	0.40	0	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
E02	Run	0.33	0	0		
E03	Run	0.35	0	0		
E04	Valv	0.35	0	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30

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APPENDIX E-11

POINT DATA LISTING

POINT NAME	TYPE	-----OFFSETS (ft)-----			PIPE ID	DESCRIPTION
		X	Y	Z		
E05	Run	0.33	0	0		
S4B	Run	0.40	0	0		
E06	Bend	0.33	0	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
D25	Tee	0	1.00	0		
*** SEGMENT F						
D25	Tee	6.73	4.75	9.67	CS 1	
F01	Bend	0.50	0	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
F02	Run	0	0	-1.92		
S3C	Run	0	0	-0.77		
F03	Tee	0	0	-2.23		
F04	Junc	0	-1.00	0		
*** SEGMENT G						
F04	Junc	7.23	3.75	4.75	CS 1	
S3B	Run	0	0	2.23		
G01	Valv	0	0	0.33		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
G02	Run	0	0	0.33		
G03	Run	0	0	0.35		
G04	Valv	0	0	0.35		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
G05	Run	0	0	0.33		
WALL	Run	0	0	2.06		
G06	Bend	0	0	0.50		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
G07	Valv	0	-0.17	0		Rating = 150, Weight = 8 lb Surface factor = 0.00, SIF = 2.30
G10	Run	0	-0.29	0		
G11	Run	0	-0.21	0		
*** SEGMENT H						
F03	Tee	7.23	4.75	4.75	CS 1	
H01	Valv	0	0.17	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
H02	Run	0	0.33	0		
H03	Run	0	0.17	0		



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APPENDIX E-12

POINT DATA LISTING

POINT NAME	TYPE	-----OFFSETS (ft)-----			PIPE ID	DESCRIPTION
		X	Y	Z		
*** SEGMENT I						
D13	Tee	7.65	1.75	1.00	CS 1	
I01	Valv	-0.33	0	0		Rating = 150, Weight = 8 lb Surface factor = 0.00, SIF = 2.30
I02	Run	-0.29	0	0		
I03	Bend	-0.38	0	0		Long Elbow, Radius = 1.50 inch Bend angle change = 90.00 deg SIF - In = 1.02, Out = 1.00
I04	Run	0	-1.00	0		
*** SEGMENT J						
D09	Tee	4.99	1.75	-0.67	CS 1	
J01	Valv	0	-0.17	0		Rating = 150, Weight = 4 lb Surface factor = 0.00, SIF = 2.30
J02	Run	0	-0.33	0		
J03	Run	0	-0.17	0		

Total weight of empty pipes : 148 lb

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APPENDIX E-13

COMPONENT DATA LISTING

POINT NAME	---COORDINATE(ft)---			DATA TYPE	DESCRIPTION
	X	Y	Z		
*** SEGMENT A					
A00	0.00	0.00	0.00	ANCHOR	Rigid Thermal movements : None
A01 N	0.00	1.38	0.00		
A01	0.00	1.50	0.00	TI	
A01 F	0.00	1.50	-0.13		
A02	0.00	1.50	-0.17		
A03	0.00	1.50	-0.50		
A04 N	0.00	1.50	-0.54		
A04	0.00	1.50	-0.67	TI	
A04 F	-0.13	1.50	-0.67		
A05 N	-0.54	1.50	-0.67		
A05	-0.67	1.50	-0.67	TI	
A05 F	-0.67	1.63	-0.67		
A06	-0.67	3.25	-0.67	TEE	Other SIF - In = 2.30, Out = 2.30
SRV8N	-0.67	5.13	-0.67		
SRV8	-0.67	5.25	-0.67	TI	
SRV8M	-0.63	5.21	-0.67	WEIGHT 5 lb	, No offsets
SRV8F	-0.54	5.25	-0.67		
PRV1	0.08	5.25	-0.67	WEIGHT 6 lb	, No offsets
SRV7	0.83	5.25	-0.67	WEIGHT 5 lb	, No offsets
A10	1.08	5.25	-0.67	TEE	Other SIF - In = 2.30, Out = 2.30
S1B	1.42	5.25	-0.67	GUIDE	ID : S1B 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
A11	1.85	5.25	-0.67		
A12	2.18	5.25	-0.67		
A13	2.54	5.25	-0.67	WEIGHT 6 lb	, No offsets
A14	2.89	5.25	-0.67		
A15	3.22	5.25	-0.67		
S2B	3.66	5.25	-0.67	GUIDE	ID : S2B 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
A16	3.99	5.25	-0.67	TEE	Other SIF - In = 2.30, Out = 2.30
*** SEGMENT B					
A06	-0.67	4.00	-0.67	TEE	Other SIF - In = 2.30, Out = 2.30
B01	-0.33	4.00	-0.67		
B02	0.00	4.00	-0.67		

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COMPONENT DATA LISTING APPENDIX E - 4

POINT NAME	---COORDINATE(ft)---			DATA TYPE	DESCRIPTION
	X	Y	Z		
B03	0.33	4.00	-0.67		
*** SEGMENT C					
A10	1.08	5.25	-0.67	TEE	Other SIF - In = 2.30, Out = 2.30
C01 N	1.08	3.38	-0.67		
C01	1.08	3.25	-0.67	TI	
C01 F	1.21	3.25	-0.67		
S1A	1.42	3.25	-0.67	GUIDE	ID : S1A 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
C02	1.85	3.25	-0.67		
C03	2.18	3.25	-0.67		
C04	2.54	3.25	-0.67	WEIGHT	6 lb , No offsets
C05	2.89	3.25	-0.67		
C06	3.22	3.25	-0.67		
S2A	3.66	3.25	-0.67	GUIDE	ID : S2A 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
C07	3.99	3.25	-0.67	TEE	Other SIF - In = 2.30, Out = 2.30
*** SEGMENT D					
D00	6.49	6.08	1.00	ANCHOR	Rigid Thermal movements : None
D01 N	6.49	6.63	1.00		
D01	6.49	6.75	1.00	TI	
D01 F	6.49	6.75	0.87		
D02 N	6.49	6.75	-0.54		
D02	6.49	6.75	-0.67	TI	
D02 F	6.36	6.75	-0.67		
D03	5.49	6.75	-0.67		
D04	5.20	6.75	-0.67		
D05 N	4.11	6.75	-0.67		
D05	3.99	6.75	-0.67	TI	
D05 F	3.99	6.63	-0.67		
A16	3.99	5.25	-0.67	TEE	Other SIF - In = 2.30, Out = 2.30
C07	3.99	3.25	-0.67	TEE	Other SIF - In = 2.30, Out = 2.30
D08 N	3.99	1.88	-0.67		
D08	3.99	1.75	-0.67	TI	
D08 F	4.11	1.75	-0.67		

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APPENDIX E-15

COMPONENT DATA LISTING

POINT NAME	---COORDINATE(ft)---			DATA TYPE	DESCRIPTION
	X	Y	Z		
D09	4.99	1.75	-0.67	TEE	Other SIF - In = 2.30, Out = 2.30
D10	6.32	1.75	-0.67		
D11	6.65	1.75	-0.67		
D12 N	7.53	1.75	-0.67		
D12	7.65	1.75	-0.67	TI	
D12 F	7.65	1.75	-0.54		
D13	7.65	1.75	1.00	TEE	Other SIF - In = 2.30, Out = 2.30
S3A	7.65	1.75	6.98	GUIDE	ID : S3A 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
D14 N	7.65	1.75	10.04		
D14	7.65	1.75	10.17	TI	
D14 F	7.53	1.75	10.17		
S4A	6.40	1.75	10.17	GUIDE	ID : S5A 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
S5A	4.23	1.75	10.17	GUIDE	ID : S6A 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
D15 N	4.03	1.75	10.17		
D15	3.90	1.75	10.17	TI	
D15 F	3.90	1.75	10.04		
D16 N	3.90	1.75	9.79		
D16	3.90	1.75	9.67	TI	
D16 F	3.90	1.88	9.67		
D17	3.90	3.75	9.67	TEE	Other SIF - In = 2.30, Out = 2.30
D18 N	3.90	5.63	9.67		
D18	3.90	5.75	9.67	TI	
D18 F	4.03	5.75	9.67		
S5C	4.23	5.75	9.67	GUIDE	ID : S6C 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
D19	4.63	5.75	9.67		
D20	4.96	5.75	9.67		

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APPENDIX E-16

COMPONENT DATA LISTING

POINT NAME	---COORDINATE(ft )---			DATA TYPE	DESCRIPTION
	X	Y	Z		
D21	5.32	5.75	9.67	WEIGHT	6 lb , No offsets
D22	5.67	5.75	9.67		
D23	6.00	5.75	9.67		
S4C	6.40	5.75	9.67	GUIDE	ID : S5C 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
D24 N	6.60	5.75	9.67		
D24	6.73	5.75	9.67	TI	
D24 F	6.73	5.63	9.67		
D25	6.73	4.75	9.67	TEE	Other SIF - In = 2.30, Out = 2.30
*** SEGMENT E					
D17	3.90	3.75	9.67	TEE	Other SIF - In = 2.30, Out = 2.30
S5B	4.23	3.75	9.67	GUIDE	ID : S6B 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
E01	4.63	3.75	9.67		
E02	4.96	3.75	9.67		
E03	5.32	3.75	9.67	WEIGHT	6 lb , No offsets
E04	5.67	3.75	9.67		
E05	6.00	3.75	9.67		
S4B	6.40	3.75	9.67	GUIDE	ID : S5B 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
E06 N	6.60	3.75	9.67		
E06	6.73	3.75	9.67	TI	
E06 F	6.73	3.88	9.67		
D25	6.73	4.75	9.67	TEE	Other SIF - In = 2.30, Out = 2.30
*** SEGMENT F					
D25	6.73	4.75	9.67	TEE	Other SIF - In = 2.30, Out = 2.30
F01 N	7.10	4.75	9.67		
F01	7.23	4.75	9.67	TI	
F01 F	7.23	4.75	9.54		
F02	7.23	4.75	7.75	WEIGHT	4 lb , No offsets
S3C	7.23	4.75	6.98	GUIDE	ID : S3B 1, Connected to Ground

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APPENDIX E-17

COMPONENT DATA LISTING

POINT NAME	---COORDINATE(ft)---			DATA TYPE	DESCRIPTION
	X	Y	Z		
					Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
F03	7.23	4.75	4.75	TEE	Other SIF - In = 2.30, Out = 2.30
F04	7.23	3.75	4.75	WEIGHT	15 lb , No offsets
*** SEGMENT G					
F04	7.23	3.75	4.75		
S3B	7.23	3.75	6.98	GUIDE	ID : G10. 1, Connected to Ground Stiffness = RIGID Gap-down = 0.00, Above = 0.06 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
G01	7.23	3.75	7.31		
G02	7.23	3.75	7.64		
G03	7.23	3.75	8.00	WEIGHT	6 lb , No offsets
G04	7.23	3.75	8.35		
G05	7.23	3.75	8.68		
WALL	7.23	3.75	10.74	GUIDE	ID : WALL 1, Connected to Ground Stiffness = RIGID Gap-down = 0.03, Above = 0.03 inch Gap-left = 0.03, Right = 0.03 inch Friction = 0.00 Gaps set Weightless
G06 N	7.23	3.75	11.11		
G06	7.23	3.75	11.24	TI	
G06 F	7.23	3.63	11.24		
G07	7.23	3.58	11.24		
G10	7.23	3.29	11.24		
G11	7.23	3.09	11.24		
*** SEGMENT H					
F03	7.23	4.75	4.75	TEE	Other SIF - In = 2.30, Out = 2.30
H01	7.23	4.92	4.75		
H02	7.23	5.25	4.75		
H03	7.23	5.42	4.75		
*** SEGMENT I					
D13	7.65	1.75	1.00	TEE	Other SIF - In = 2.30, Out = 2.30
I01	7.32	1.75	1.00		
I02	7.03	1.75	1.00		
I03 N	6.78	1.75	1.00		
I03	6.65	1.75	1.00	TI	

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APPENDIX E-18

COMPONENT DATA LISTING

POINT NAME	---COORDINATE(ft )---			DATA TYPE	DESCRIPTION
	X	Y	Z		
I03 F	6.65	1.63	1.00		
I04	6.65	0.75	1.00	ANCHOR	Rigid Thermal movements : None
*** SEGMENT J					
D09	4.99	1.75	-0.67	TEE	Other SIF - In = 2.30, Out = 2.30
J01	4.99	1.58	-0.67		
J02	4.99	1.25	-0.67		
J03	4.99	1.08	-0.67		

Number of points in the system : 144

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APPENDIX E-19

PIPE DATA LISTING

Pipe ID/ Material	Nom/ Sch	O.D. inch	-----Thickness(inch)-----				Spec Grav	Weight(lb/ft )			
			W.Th.	Corr	Mill	Insu		Ling	Pipe	Other	Total
CS 1 A106-B	1 80	1.315	0.179	0	0.02	0	0	0.00	2.17	0	2.17



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APPENDIX E-20

MATERIAL DATA LISTING

Material Name	Pipe ID	Density (lb/cu.ft)	Poisson ratio	Temperature (deg F)	Modulus (E6 psi)	Expansion (in/100ft)	Allowable (psi)
A106-B	CS 1	489.0	0.30	65.0 90.0	29.52	0.1861	20000.0 20000.0

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APPENDIX E-21

TEMPERATURE AND PRESSURE DATA

POINT NAME	-----C A S E 1-----			-----C A S E 2-----			-----C A S E 3-----		
	PRESS. psi	TEMPER deg F	EXPAN. in/100ft	PRESS. psi	TEMPER deg F	EXPAN. in/100ft	PRESS. psi	TEMPER deg F	EXPAN. in/100ft
*** SEGMENT A									
A00	125	90.00	0.186						
A16	125	90.00	0.186						
*** SEGMENT B									
A06	125	90.00	0.186						
B03	125	90.00	0.186						
*** SEGMENT C									
A10	125	90.00	0.186						
C07	125	90.00	0.186						
*** SEGMENT D									
D00	125	90.00	0.186						
D25	125	90.00	0.186						
*** SEGMENT E									
D17	125	90.00	0.186						
D25	125	90.00	0.186						
*** SEGMENT F									
D25	125	90.00	0.186						
F04	125	90.00	0.186						
*** SEGMENT G									
F04	125	90.00	0.186						
G11	125	90.00	0.186						
*** SEGMENT H									
F03	125	90.00	0.186						
H03	125	90.00	0.186						
*** SEGMENT I									
D13	125	90.00	0.186						
I04	125	90.00	0.186						
*** SEGMENT J									
D09	125	90.00	0.186						
J03	125	90.00	0.186						

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APPENDIX E-22

ANALYSIS SUMMARY

Current model revision number : 7

Static - Date and Time of analysis ..... Apr 17, 1993 2:51 PM  
Model Revision Number ..... 7  
Number of load cases ..... 6  
Load cases analyzed ..... GR T1 E1 E2 E3 P1  
Gaps/Friction/Yielding considered ..... Yes  
Tolerance - Force, Displacement ..... 100.00 lb 0.0162 in  
Friction - Factor, tolerance ..... 1.00 0.10  
Hanger design run ..... No  
Cut short included ..... No  
Occasional load analysis type ..... Nonlinear  
Non-linear analysis summary file ..... U2.LOG  
Base load cases for nonlinear analysis

GR = None  
T1 = GR  
E1 = GR  
E2 = GR  
E3 = GR  
P1 = T1

Weight of contents included ..... Yes  
Pressure stiffening case ..... 0  
Water elevation for buoyancy loads .... Not considered

CODE COMPLIANCE COMBINATIONS

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Combination	Method	Load	Factor	Allowable
GR + Max P	Sum	Gravity Max Pres	1.00 1.00	Automatic
Cold to T1	Sum	Thermal 1	1.00	Automatic
Sus. + E1	Abs sum	Earth 1 Max Sus	1.00 1.00	Automatic
Sus. + E2	Abs sum	Earth 2 Max Sus	1.00 1.00	Automatic
Sus. + E3	Abs sum	Earth 3 Max Sus	1.00 1.00	Automatic
Max P		Max Hoop	1.00	Automatic

APPENDIX E-23

OTHER USER COMBINATIONS

Combination	Method	Load	Factor
SEIS	SRSS	Earth 1 Earth 2 Earth 3	1.00 1.00 1.00
SUST	Sum	Gravity Press 1	1.00 1.00
OCC	Abs sum	SEIS SUST	1.00 1.00
TOTAL	Abs sum	OCC Thermal 1	1.00 1.00

CODE COMPLIANCE

Y - Factor ..... 0.40  
 Weld efficiency factor ..... 1.00  
 Range reduction factor ..... 1.00  
 Design Pressure Factor ..... 1.00  
 Include corrosion in stress calcs. .... Y  
 Include torsion in code stress ..... N  
 Include axial force in code stress .... N  
 Longitudinal pressure calculation ..... PD/4t  
 Include rigorous pressure ..... Y

WHC-SD-WM-DA-135  
REV 0

EARTHQUAKE LOAD CASES :

APPENDIX E-24

Number of load cases analysed : 3

Load case 1 - E1

X-Multiplier= 0.375 Y-Multiplier= 0.000 Z-Multiplier= 0.000

Load case 2 - E2

X-Multiplier= 0.000 Y-Multiplier= 0.250 Z-Multiplier= 0.000

Load case 3 - E3

X-Multiplier= 0.000 Y-Multiplier= 0.000 Z-Multiplier= 0.375

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REV 0

D I S P L A C E M E N T S

APPENDIX E-25

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
*** Segment A begin ***							
A00	GR	0.000	0.000	0.000	0.000	0.000	0.000
	T1	0.000	0.000	0.000	0.000	0.000	0.000
	E1	0.000	0.000	0.000	0.000	0.000	0.000
	E2	0.000	0.000	0.000	0.000	0.000	0.000
	E3	0.000	0.000	0.000	0.000	0.000	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.000	0.000	0.000	0.000	0.000	0.000
	SUST	0.000	0.000	0.000	0.000	0.000	0.000
	OCC	0.000	0.000	0.000	0.000	0.000	0.000
	TOTAL	0.000	0.000	0.000	0.000	0.000	0.000
A01 N	GR	-0.001	0.000	-0.004	-0.030	-0.009	0.007
	T1	-0.001	0.003	0.000	-0.003	0.003	0.007
	E1	0.003	0.000	0.003	0.020	-0.006	-0.018
	E2	0.000	0.000	0.001	0.008	0.002	-0.002
	E3	-0.001	0.000	0.006	0.037	0.020	0.008
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.004	0.000	0.007	0.043	0.021	0.020
	SUST	-0.001	0.000	-0.004	-0.030	-0.009	0.007
	OCC	0.004	0.000	0.011	0.073	0.030	0.027
	TOTAL	0.006	0.003	0.012	0.075	0.033	0.034
A01 F	GR	-0.001	-0.001	-0.005	-0.038	-0.010	0.010
	T1	-0.001	0.003	-0.001	-0.003	0.004	0.008
	E1	0.004	0.001	0.004	0.024	-0.007	-0.018
	E2	0.000	0.000	0.001	0.010	0.002	-0.003
	E3	-0.002	0.001	0.007	0.041	0.024	0.010
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.004	0.001	0.008	0.048	0.025	0.021
	SUST	-0.001	-0.001	-0.005	-0.038	-0.010	0.010
	OCC	0.005	0.002	0.014	0.086	0.035	0.032
	TOTAL	0.007	0.005	0.014	0.090	0.038	0.040
A02	GR	-0.001	-0.001	-0.005	-0.039	-0.010	0.011
	T1	-0.002	0.003	-0.001	-0.003	0.004	0.009
	E1	0.004	0.001	0.004	0.025	-0.007	-0.018
	E2	0.000	0.000	0.001	0.010	0.002	-0.003
	E3	-0.002	0.001	0.007	0.041	0.024	0.011
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.005	0.002	0.008	0.049	0.026	0.021
	SUST	-0.001	-0.001	-0.005	-0.039	-0.010	0.011
	OCC	0.005	0.003	0.014	0.088	0.035	0.032
	TOTAL	0.007	0.006	0.014	0.091	0.039	0.041

DISPLACEMENTS

APPENDIX E-26

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS		APPENDIX E-26 Z
		X	Y	Z	X	Y	
A03	GR	0.000	-0.004	-0.005	-0.039	-0.010	0.011
	T1	-0.002	0.002	-0.001	-0.003	0.004	0.009
	E1	0.005	0.002	0.004	0.025	-0.007	-0.018
	E2	0.000	0.001	0.001	0.010	0.002	-0.003
	E3	-0.004	0.004	0.007	0.041	0.025	0.011
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.006	0.005	0.008	0.049	0.026	0.021
	SUST	0.000	-0.004	-0.005	-0.039	-0.010	0.011
	OCC	0.006	0.009	0.013	0.088	0.035	0.032
	TOTAL	0.008	0.011	0.015	0.091	0.039	0.041
A04 N	GR	0.000	-0.004	-0.005	-0.039	-0.010	0.012
	T1	-0.002	0.002	-0.001	-0.003	0.004	0.009
	E1	0.005	0.003	0.004	0.025	-0.007	-0.018
	E2	0.000	0.001	0.001	0.010	0.002	-0.003
	E3	-0.004	0.005	0.007	0.042	0.025	0.011
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.006	0.005	0.008	0.050	0.026	0.022
	SUST	0.000	-0.004	-0.005	-0.039	-0.010	0.012
	OCC	0.006	0.010	0.013	0.089	0.036	0.033
	TOTAL	0.008	0.012	0.015	0.092	0.040	0.042
A04 F	GR	0.000	-0.006	-0.005	-0.038	-0.010	0.014
	T1	-0.002	0.002	-0.002	-0.004	0.004	0.010
	E1	0.005	0.004	0.004	0.031	-0.006	-0.020
	E2	0.000	0.001	0.001	0.009	0.003	-0.003
	E3	-0.005	0.005	0.008	0.048	0.029	0.012
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.007	0.007	0.009	0.057	0.030	0.023
	SUST	0.000	-0.006	-0.005	-0.038	-0.010	0.014
	OCC	0.007	0.013	0.014	0.095	0.040	0.037
	TOTAL	0.009	0.015	0.016	0.099	0.043	0.047
A05 N	GR	0.000	-0.007	-0.006	-0.034	-0.011	0.013
	T1	-0.003	0.001	-0.001	-0.004	0.003	0.010
	E1	0.005	0.006	0.003	0.040	-0.005	-0.022
	E2	0.000	0.002	0.002	0.009	0.003	-0.003
	E3	-0.005	0.004	0.011	0.058	0.031	0.012
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.007	0.007	0.011	0.071	0.032	0.025
	SUST	0.000	-0.007	-0.006	-0.034	-0.011	0.013
	OCC	0.007	0.014	0.018	0.105	0.042	0.038
	TOTAL	0.010	0.016	0.019	0.109	0.046	0.048

D I S P L A C E M E N T S

APPENDIX E-27

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
A05 F	GR	0.000	-0.007	-0.007	-0.032	-0.011	0.008
	T1	-0.003	0.001	-0.001	-0.004	0.003	0.011
	E1	0.005	0.006	0.004	0.045	-0.004	-0.025
	E2	0.000	0.002	0.002	0.008	0.003	-0.002
	E3	-0.005	0.004	0.013	0.064	0.032	0.010
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.007	0.008	0.014	0.079	0.033	0.027
	SUST	0.000	-0.007	-0.007	-0.032	-0.011	0.008
	OCC	-0.008	0.015	0.021	0.111	0.044	0.035
	TOTAL	0.011	0.016	0.023	0.114	0.047	0.046
A06	GR	0.000	-0.007	-0.017	-0.024	-0.015	-0.006
	T1	-0.007	0.004	-0.002	-0.003	0.003	0.008
	E1	0.015	0.006	0.023	0.060	-0.006	-0.028
	E2	0.000	0.002	0.004	0.006	0.004	0.002
	E3	-0.007	0.004	0.038	0.074	0.033	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.017	0.008	0.044	0.095	0.034	0.028
	SUST	0.000	-0.007	-0.017	-0.024	-0.015	-0.006
	OCC	0.017	0.015	0.061	0.119	0.049	0.034
	TOTAL	0.024	0.019	0.064	0.123	0.051	0.042
SRV8N	GR	0.000	-0.007	-0.025	-0.020	-0.019	0.010
	T1	-0.007	0.008	-0.004	-0.002	0.002	-0.006
	E1	0.025	0.006	0.046	0.051	-0.008	-0.024
	E2	0.000	0.002	0.006	0.005	0.005	-0.002
	E3	-0.006	0.004	0.064	0.057	0.040	-0.010
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.025	0.008	0.079	0.077	0.041	0.026
	SUST	0.000	-0.007	-0.025	-0.020	-0.019	0.010
	OCC	0.026	0.015	0.104	0.097	0.060	0.036
	TOTAL	0.033	0.023	0.108	0.099	0.062	0.042
SRV8M	GR	0.000	-0.007	-0.025	-0.020	-0.020	0.013
	T1	-0.007	0.008	-0.004	-0.002	0.002	-0.008
	E1	0.025	0.006	0.047	0.049	-0.007	-0.024
	E2	0.000	0.002	0.006	0.005	0.005	-0.003
	E3	-0.005	0.004	0.065	0.055	0.040	-0.012
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.026	0.008	0.080	0.074	0.041	0.027
	SUST	0.000	-0.007	-0.026	-0.020	-0.020	0.013
	OCC	0.026	0.015	0.105	0.094	0.061	0.040
	TOTAL	0.033	0.022	0.109	0.096	0.063	0.048



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D I S P L A C E M E N T S

APPENDIX E-28

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (		
		X	Y	Z	X	Y	Z
SRV8F	GR	0.000	-0.007	-0.025	-0.020	-0.020	0.016
	T1	-0.007	0.008	-0.004	-0.002	0.002	-0.010
	E1	0.025	0.006	0.047	0.047	-0.007	-0.024
	E2	0.000	0.002	0.006	0.005	0.005	-0.004
	E3	-0.005	0.004	0.064	0.053	0.041	-0.013
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.026	0.007	0.080	0.071	0.042	0.027
	SUST	0.000	-0.007	-0.025	-0.020	-0.020	0.015
	OCC	0.026	0.014	0.105	0.091	0.062	0.043
	TOTAL	0.033	0.022	0.109	0.093	0.064	0.053
PRV1	GR	0.000	-0.004	-0.023	-0.020	-0.021	0.022
	T1	-0.006	0.006	-0.004	-0.001	0.002	-0.016
	E1	0.025	0.003	0.048	0.037	-0.006	-0.021
	E2	0.000	0.001	0.006	0.005	0.005	-0.005
	E3	-0.005	0.002	0.059	0.043	0.042	-0.013
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.026	0.003	0.076	0.056	0.043	0.026
	SUST	0.000	-0.004	-0.023	-0.020	-0.021	0.022
	OCC	0.026	0.008	0.099	0.076	0.063	0.047
	TOTAL	0.032	0.014	0.103	0.077	0.065	0.063
SRV7	GR	0.000	-0.001	-0.019	-0.019	-0.021	0.016
	T1	-0.004	0.003	-0.004	0.000	0.001	-0.022
	E1	0.025	0.000	0.048	0.024	0.001	-0.011
	E2	0.000	0.000	0.005	0.005	0.005	-0.004
	E3	-0.005	0.000	0.052	0.030	0.039	-0.006
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.026	0.000	0.071	0.039	0.040	0.013
	SUST	0.000	-0.001	-0.019	-0.019	-0.021	0.016
	OCC	0.026	0.002	0.091	0.058	0.060	0.029
	TOTAL	0.030	0.004	0.095	0.059	0.061	0.051
A10	GR	0.000	0.000	-0.018	-0.019	-0.020	0.009
	T1	-0.004	0.002	-0.004	0.000	0.001	-0.023
	E1	0.025	0.000	0.048	0.019	0.004	-0.006
	E2	0.000	0.000	0.005	0.005	0.005	-0.002
	E3	-0.005	0.000	0.050	0.026	0.037	-0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.026	0.000	0.070	0.033	0.037	0.007
	SUST	0.000	0.000	-0.018	-0.019	-0.020	0.009
	OCC	0.026	0.001	0.088	0.052	0.058	0.016
	TOTAL	0.030	0.003	0.093	0.052	0.059	0.039

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D I S P L A C E M E N T S

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (		APPENDIX E-29 Z
		X	Y	Z	X	Y	
S18	GR	0.000	0.000	-0.017	-0.019	-0.020	0.003
	T1	-0.003	0.000	-0.004	0.000	0.001	-0.023
	E1	0.025	-0.001	0.048	0.015	0.008	-0.005
	E2	0.000	0.000	0.004	0.005	0.005	-0.001
	E3	-0.005	0.000	0.048	0.022	0.034	-0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.026	0.001	0.068	0.027	0.035	0.005
	SUST	0.000	0.000	-0.017	-0.019	-0.020	0.003
	OCC	0.026	0.001	0.085	0.046	0.055	0.008
	TOTAL	0.029	0.001	0.089	0.046	0.056	0.031
A11	GR	0.000	0.000	-0.015	-0.018	-0.020	-0.001
	T1	-0.003	-0.002	-0.004	0.000	0.001	-0.010
	E1	0.025	-0.001	0.047	0.009	0.013	-0.002
	E2	0.000	0.000	0.004	0.004	0.005	0.000
	E3	-0.005	0.000	0.045	0.017	0.030	-0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.026	0.001	0.065	0.020	0.033	0.002
	SUST	0.000	0.000	-0.015	-0.018	-0.020	-0.001
	OCC	0.026	0.001	0.080	0.038	0.053	0.003
	TOTAL	0.029	0.003	0.085	0.038	0.054	0.014
A12	GR	0.000	0.000	-0.014	-0.018	-0.020	-0.001
	T1	-0.002	-0.002	-0.004	0.000	0.001	-0.010
	E1	0.025	-0.001	0.046	0.009	0.013	-0.002
	E2	0.000	0.000	0.003	0.004	0.005	0.000
	E3	-0.005	0.000	0.043	0.017	0.030	-0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.026	0.001	0.063	0.020	0.033	0.002
	SUST	0.000	0.000	-0.014	-0.018	-0.020	-0.001
	OCC	0.026	0.001	0.077	0.038	0.053	0.003
	TOTAL	0.028	0.003	0.081	0.038	0.054	0.014
A13	GR	0.000	0.000	-0.012	-0.017	-0.020	0.000
	T1	-0.001	-0.003	-0.005	0.001	0.001	0.000
	E1	0.025	-0.001	0.045	0.005	0.019	0.002
	E2	0.000	0.000	0.003	0.004	0.005	0.000
	E3	-0.005	0.000	0.041	0.013	0.030	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.026	0.001	0.061	0.015	0.036	0.002
	SUST	0.000	0.000	-0.012	-0.017	-0.020	0.000
	OCC	0.026	0.001	0.073	0.031	0.056	0.002
	TOTAL	0.027	0.004	0.077	0.032	0.057	0.002

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D I S P L A C E M E N T S

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS			APPENDIX E-30
		X	Y	Z	X	Y	Z	
A14	GR	0.000	0.000	-0.011	-0.016	-0.019	0.001	
	T1	-0.001	-0.002	-0.005	0.001	0.000	0.010	
	E1	0.025	-0.001	0.043	0.000	0.025	0.005	
	E2	0.000	0.000	0.003	0.004	0.005	0.000	
	E3	-0.005	0.000	0.038	0.009	0.032	0.001	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.026	0.001	0.058	0.010	0.041	0.005	
	SUST	0.000	0.000	-0.011	-0.016	-0.019	0.001	
	OCC	0.026	0.001	0.069	0.026	0.060	0.006	
	TOTAL	0.027	0.003	0.073	0.027	0.061	0.016	
A15	GR	0.000	0.000	-0.009	-0.016	-0.019	0.001	
	T1	0.000	-0.002	-0.005	0.001	0.000	0.010	
	E1	0.025	-0.001	0.041	0.000	0.026	0.005	
	E2	0.000	0.000	0.002	0.004	0.005	0.000	
	E3	-0.005	0.000	0.036	0.009	0.032	0.001	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.026	0.001	0.055	0.010	0.041	0.005	
	SUST	0.000	0.000	-0.009	-0.016	-0.019	0.001	
	OCC	0.026	0.001	0.065	0.026	0.060	0.006	
	TOTAL	0.026	0.002	0.069	0.027	0.061	0.016	
S2B	GR	0.000	0.000	-0.008	-0.015	-0.019	-0.001	
	T1	0.001	0.000	-0.005	0.001	0.000	0.023	
	E1	0.025	0.000	0.039	-0.006	0.035	0.010	
	E2	0.000	0.000	0.002	0.004	0.005	0.000	
	E3	-0.005	0.000	0.033	0.004	0.034	0.003	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.026	0.000	0.051	0.008	0.049	0.010	
	SUST	0.000	0.000	-0.008	-0.015	-0.019	-0.001	
	OCC	0.026	0.000	0.059	0.023	0.068	0.011	
	TOTAL	0.027	0.000	0.063	0.024	0.068	0.034	
A16	GR	0.000	0.000	-0.006	-0.014	-0.018	-0.002	
	T1	0.001	0.002	-0.005	0.001	0.000	0.023	
	E1	0.025	0.001	0.036	-0.010	0.040	0.017	
	E2	0.000	0.000	0.002	0.004	0.005	0.000	
	E3	-0.005	0.000	0.031	0.000	0.035	0.005	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.026	0.001	0.047	0.011	0.053	0.018	
	SUST	0.000	0.000	-0.006	-0.014	-0.018	-0.002	
	OCC	0.026	0.001	0.054	0.025	0.072	0.019	
	TOTAL	0.027	0.003	0.058	0.026	0.072	0.042	

\*\*\* Segment A end \*\*\*

\*\*\* Segment B begin \*\*\*

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REV 0

D I S P L A C E M E N T S

Point name	Load combination	TRANSLATIONS (in )			ROTATI APPENDIX E-31		
		X	Y	Z	X	Y	Z
A06	GR	0.000	-0.007	-0.017	-0.024	-0.015	-0.006
	T1	-0.007	0.004	-0.002	-0.003	0.003	0.008
	E1	0.015	0.006	0.023	0.060	-0.006	-0.028
	E2	0.000	0.002	0.004	0.006	0.004	0.002
	E3	-0.007	0.004	0.038	0.074	0.033	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.017	0.008	0.044	0.095	0.034	0.028
	SUST	0.000	-0.007	-0.017	-0.024	-0.015	-0.006
	OCC	0.017	0.015	0.061	0.119	0.049	0.034
	TOTAL	0.024	0.019	0.064	0.123	0.051	0.042
B01	GR	0.000	-0.008	-0.016	-0.024	-0.015	-0.008
	T1	-0.006	0.005	-0.003	-0.003	0.003	0.008
	E1	0.015	0.004	0.023	0.060	-0.006	-0.028
	E2	0.000	0.002	0.004	0.006	0.004	0.002
	E3	-0.007	0.004	0.035	0.074	0.032	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.017	0.006	0.042	0.095	0.033	0.028
	SUST	0.000	-0.008	-0.016	-0.024	-0.015	-0.008
	OCC	0.017	0.014	0.058	0.119	0.048	0.036
	TOTAL	0.023	0.019	0.061	0.123	0.051	0.043
B02	GR	0.000	-0.008	-0.015	-0.024	-0.015	-0.008
	T1	-0.006	0.005	-0.003	-0.003	0.003	0.008
	E1	0.015	0.002	0.024	0.060	-0.006	-0.028
	E2	0.000	0.002	0.004	0.006	0.004	0.002
	E3	-0.007	0.004	0.033	0.074	0.032	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.017	0.005	0.041	0.095	0.033	0.028
	SUST	0.000	-0.008	-0.015	-0.024	-0.015	-0.008
	OCC	0.017	0.014	0.056	0.119	0.048	0.036
	TOTAL	0.022	0.019	0.058	0.123	0.051	0.043
B03	GR	0.000	-0.009	-0.014	-0.024	-0.015	-0.008
	T1	-0.005	0.006	-0.003	-0.003	0.003	0.008
	E1	0.015	0.001	0.024	0.060	-0.006	-0.028
	E2	0.000	0.002	0.003	0.006	0.004	0.002
	E3	-0.007	0.004	0.031	0.074	0.032	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.017	0.005	0.039	0.095	0.033	0.028
	SUST	0.000	-0.009	-0.014	-0.024	-0.015	-0.008
	OCC	0.017	0.014	0.053	0.119	0.048	0.036
	TOTAL	0.022	0.020	0.056	0.123	0.051	0.043

\*\*\* Segment B end \*\*\*

\*\*\* Segment C begin \*\*\*

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U-FARM COMPRESSED AIR SYSTEM

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REV 0

D I S P L A C E M E N T S

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS		
		X	Y	Z	X	Y	Z
A10	GR	0.000	0.000	-0.018	-0.019	-0.020	0.009
	T1	-0.004	0.002	-0.004	0.000	0.001	-0.023
	E1	0.025	0.000	0.048	0.019	0.004	-0.006
	E2	0.000	0.000	0.005	0.005	0.005	-0.002
	E3	-0.005	0.000	0.050	0.026	0.037	-0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.026	0.000	0.070	0.033	0.037	0.007
	SUST	0.000	0.000	-0.018	-0.019	-0.020	0.009
	OCC	0.026	0.001	0.088	0.052	0.058	0.016
	TOTAL	0.030	0.003	0.093	0.052	0.059	0.039
C01 N	GR	0.001	0.000	-0.011	-0.020	-0.018	0.004
	T1	-0.005	-0.002	-0.004	0.000	0.001	0.020
	E1	0.027	0.000	0.041	0.019	0.010	0.008
	E2	0.000	0.000	0.003	0.005	0.005	-0.001
	E3	-0.004	0.000	0.041	0.019	0.020	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.027	0.000	0.058	0.027	0.023	0.008
	SUST	0.001	0.000	-0.011	-0.020	-0.018	0.004
	OCC	0.029	0.001	0.069	0.047	0.041	0.012
	TOTAL	0.034	0.002	0.073	0.047	0.043	0.033
C01 F	GR	0.002	0.000	-0.010	-0.019	-0.018	0.006
	T1	-0.004	-0.001	-0.004	0.000	0.001	0.027
	E1	0.027	0.000	0.040	0.020	0.011	0.006
	E2	0.000	0.000	0.002	0.005	0.005	-0.001
	E3	-0.004	0.000	0.041	0.017	0.018	-0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.028	0.000	0.057	0.027	0.021	0.006
	SUST	0.002	0.000	-0.010	-0.019	-0.018	0.006
	OCC	0.029	0.001	0.067	0.046	0.039	0.012
	TOTAL	0.033	0.002	0.071	0.046	0.041	0.039
S1A	GR	0.002	0.000	-0.009	-0.019	-0.018	0.004
	T1	-0.003	0.000	-0.004	0.000	0.001	0.024
	E1	0.027	0.000	0.040	0.021	0.012	0.005
	E2	0.000	0.000	0.002	0.005	0.004	-0.001
	E3	-0.004	0.000	0.040	0.015	0.016	-0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.028	0.000	0.056	0.026	0.021	0.005
	SUST	0.002	0.000	-0.009	-0.019	-0.018	0.004
	OCC	0.029	0.000	0.065	0.045	0.038	0.009
	TOTAL	0.033	0.000	0.069	0.045	0.039	0.033

APPENDIX E-32

U2  
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U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE

WHC-SD-WM-DA-135  
REV 0

D I S P L A C E M E N T S

APPENDIX E-33

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
C02	GR	0.002	0.000	-0.007	-0.018	-0.017	-0.001
	T1	-0.003	0.002	-0.004	0.000	0.001	0.011
	E1	0.027	0.000	0.039	0.023	0.014	0.003
	E2	0.000	0.000	0.002	0.005	0.004	0.000
	E3	-0.004	0.000	0.038	0.012	0.014	-0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.028	0.000	0.054	0.026	0.020	0.003
	SUST	0.002	0.000	-0.007	-0.018	-0.017	-0.001
	OCC	0.029	0.000	0.062	0.044	0.037	0.004
TOTAL	0.032	0.002	0.066	0.045	0.038	0.015	
C03	GR	0.002	0.000	-0.006	-0.018	-0.017	-0.001
	T1	-0.002	0.002	-0.004	0.000	0.001	0.011
	E1	0.027	0.001	0.038	0.023	0.014	0.003
	E2	0.000	0.000	0.002	0.005	0.004	0.000
	E3	-0.004	0.000	0.037	0.012	0.014	-0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.028	0.001	0.053	0.026	0.020	0.003
	SUST	0.002	0.000	-0.006	-0.018	-0.017	-0.001
	OCC	0.029	0.001	0.059	0.044	0.037	0.004
TOTAL	0.031	0.003	0.064	0.045	0.038	0.015	
C04	GR	0.002	0.000	-0.005	-0.018	-0.016	0.000
	T1	-0.001	0.003	-0.005	0.000	0.001	0.000
	E1	0.027	0.001	0.037	0.024	0.016	0.001
	E2	0.000	0.000	0.001	0.004	0.004	0.000
	E3	-0.004	0.000	0.036	0.009	0.015	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.028	0.001	0.052	0.026	0.022	0.002
	SUST	0.002	0.000	-0.005	-0.018	-0.016	0.000
	OCC	0.029	0.001	0.056	0.044	0.038	0.002
TOTAL	0.031	0.004	0.061	0.044	0.039	0.002	
C05	GR	0.002	0.000	-0.004	-0.017	-0.015	0.001
	T1	-0.001	0.002	-0.005	0.000	0.001	-0.011
	E1	0.027	0.001	0.035	0.026	0.018	0.001
	E2	0.000	0.000	0.001	0.004	0.004	0.000
	E3	-0.004	0.000	0.035	0.007	0.017	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.028	0.001	0.050	0.027	0.025	0.001
	SUST	0.002	0.000	-0.004	-0.017	-0.015	0.001
	OCC	0.029	0.001	0.054	0.044	0.040	0.002
TOTAL	0.030	0.003	0.058	0.044	0.041	0.013	

U2  
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U-FARM COMPRESSED AIR SYSTEM

WHC  
Auto

WHC-SD-WM-DA-135  
REV 0

D I S P L A C E M E N T S

APPENDIX E-34

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
C06	GR	0.002	0.000	-0.003	-0.017	-0.015	0.001
	T1	0.000	0.002	-0.005	0.000	0.001	-0.011
	E1	0.027	0.001	0.034	0.026	0.018	0.001
	E2	0.000	0.000	0.001	0.004	0.004	0.000
	E3	-0.004	0.000	0.034	0.006	0.017	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.028	0.001	0.048	0.027	0.025	0.001
	SUST	0.002	0.000	-0.003	-0.017	-0.015	0.001
	OCC	0.029	0.001	0.051	0.044	0.040	0.002
TOTAL		0.029	0.002	0.055	0.044	0.041	0.013
S2A	GR	0.002	0.000	-0.001	-0.016	-0.013	-0.001
	T1	0.001	0.000	-0.005	-0.001	0.001	-0.024
	E1	0.027	0.001	0.032	0.027	0.022	0.001
	E2	0.000	0.000	0.000	0.004	0.003	0.000
	E3	-0.004	0.000	0.032	0.003	0.020	0.003
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.028	0.001	0.046	0.028	0.029	0.003
	SUST	0.002	0.000	-0.001	-0.016	-0.013	-0.001
	OCC	0.029	0.001	0.047	0.044	0.043	0.004
TOTAL		0.030	0.001	0.052	0.045	0.043	0.028
C07	GR	0.002	0.000	0.000	-0.016	-0.012	-0.001
	T1	0.001	-0.002	-0.005	-0.001	0.000	-0.023
	E1	0.027	0.001	0.031	0.029	0.024	-0.002
	E2	0.000	0.000	0.000	0.004	0.003	0.000
	E3	-0.004	0.000	0.031	0.001	0.022	0.005
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.028	0.001	0.043	0.029	0.033	0.005
	SUST	0.002	0.000	0.000	-0.016	-0.012	-0.001
	OCC	0.029	0.001	0.044	0.045	0.045	0.007
TOTAL		0.031	0.003	0.049	0.046	0.045	0.030
*** Segment C end ***							
*** Segment D begin ***							
D00	GR	0.000	0.000	0.000	0.000	0.000	0.000
	T1	0.000	0.000	0.000	0.000	0.000	0.000
	E1	0.000	0.000	0.000	0.000	0.000	0.000
	E2	0.000	0.000	0.000	0.000	0.000	0.000
	E3	0.000	0.000	0.000	0.000	0.000	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.000	0.000	0.000	0.000	0.000	0.000
	SUST	0.000	0.000	0.000	0.000	0.000	0.000
	OCC	0.000	0.000	0.000	0.000	0.000	0.000
TOTAL		0.000	0.000	0.000	0.000	0.000	0.000

DISPLACEMENTS

APPENDIX E-35

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
D01 N	GR	0.000	0.000	-0.001	-0.013	-0.004	-0.002
	T1	0.000	0.001	0.000	0.003	-0.001	-0.001
	E1	0.001	0.000	0.001	0.010	-0.028	-0.013
	E2	0.000	0.000	0.000	0.003	0.001	0.000
	E3	0.000	0.000	0.000	0.005	0.008	-0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.001	0.000	0.001	0.012	0.029	0.013
	SUST	0.000	0.000	-0.001	-0.013	-0.004	-0.002
	OCC	0.001	0.000	0.002	0.025	0.033	0.015
	TOTAL	0.001	0.001	0.002	0.028	0.034	0.016
D01 F	GR	0.000	0.000	-0.001	-0.021	-0.005	-0.003
	T1	0.000	0.001	0.000	0.006	-0.002	-0.002
	E1	0.002	0.000	0.001	0.012	-0.040	-0.015
	E2	0.000	0.000	0.000	0.005	0.001	0.001
	E3	0.000	0.000	0.001	0.006	0.011	-0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.002	0.000	0.001	0.015	0.042	0.015
	SUST	0.000	0.000	-0.001	-0.021	-0.005	-0.003
	OCC	0.003	0.001	0.002	0.036	0.047	0.018
	TOTAL	0.003	0.002	0.002	0.042	0.049	0.020
D02 N	GR	0.003	-0.009	-0.001	-0.032	-0.013	-0.010
	T1	0.001	0.004	-0.003	0.009	-0.003	-0.004
	E1	0.014	0.004	0.001	0.007	-0.017	-0.008
	E2	-0.001	0.002	0.000	0.008	0.003	0.003
	E3	-0.007	0.002	0.001	0.004	0.037	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.016	0.005	0.001	0.011	0.041	0.009
	SUST	0.003	-0.009	-0.001	-0.032	-0.013	-0.010
	OCC	0.019	0.014	0.002	0.043	0.054	0.019
	TOTAL	0.020	0.018	0.005	0.052	0.057	0.023
D02 F	GR	0.003	-0.010	-0.002	-0.030	-0.016	-0.012
	T1	0.001	0.004	-0.003	0.009	-0.003	-0.004
	E1	0.014	0.004	0.001	0.003	0.010	-0.007
	E2	-0.001	0.002	0.000	0.008	0.004	0.003
	E3	-0.008	0.002	0.002	0.003	0.046	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.016	0.005	0.002	0.009	0.048	0.007
	SUST	0.003	-0.010	-0.002	-0.030	-0.016	-0.012
	OCC	0.020	0.015	0.004	0.039	0.063	0.019
	TOTAL	0.021	0.019	0.006	0.048	0.066	0.023



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U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42

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REV 0

D I S P L A C E M E N T S

APPENDIX E-36

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
D03	GR	0.003	-0.007	-0.005	-0.025	-0.020	-0.020
	T1	-0.001	0.005	-0.003	0.007	-0.002	-0.003
	E1	0.014	0.005	0.008	-0.011	0.057	0.002
	E2	-0.001	0.002	0.001	0.006	0.005	0.005
	E3	-0.008	0.002	0.012	0.000	0.059	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.016	0.005	0.014	0.013	0.082	0.006
	SUST	0.003	-0.007	-0.005	-0.025	-0.020	-0.020
	OCC	0.020	0.012	0.019	0.038	0.102	0.025
	TOTAL	0.021	0.017	0.022	0.045	0.104	0.028
D04	GR	0.003	-0.006	-0.006	-0.025	-0.020	-0.020
	T1	-0.001	0.005	-0.003	0.007	-0.002	-0.003
	E1	0.014	0.004	0.011	-0.011	0.057	0.002
	E2	-0.001	0.001	0.002	0.006	0.005	0.005
	E3	-0.008	0.001	0.015	0.000	0.059	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.016	0.005	0.019	0.013	0.082	0.006
	SUST	0.003	-0.006	-0.006	-0.025	-0.020	-0.020
	OCC	0.020	0.011	0.025	0.038	0.102	0.025
	TOTAL	0.021	0.016	0.028	0.045	0.104	0.028
D05 N	GR	0.003	-0.001	-0.011	-0.019	-0.021	-0.022
	T1	-0.003	0.005	-0.004	0.004	-0.001	0.006
	E1	0.014	0.002	0.026	-0.029	0.067	0.026
	E2	-0.001	0.000	0.003	0.005	0.005	0.005
	E3	-0.008	0.000	0.028	-0.004	0.055	0.006
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.016	0.002	0.038	0.029	0.087	0.027
	SUST	0.003	-0.001	-0.011	-0.019	-0.021	-0.022
	OCC	0.020	0.002	0.049	0.048	0.108	0.049
	TOTAL	0.023	0.007	0.053	0.052	0.109	0.055
D05 F	GR	0.003	0.000	-0.011	-0.017	-0.021	-0.018
	T1	-0.003	0.004	-0.004	0.004	-0.001	0.010
	E1	0.015	0.001	0.028	-0.032	0.064	0.036
	E2	-0.001	0.000	0.003	0.004	0.005	0.004
	E3	-0.008	0.000	0.030	-0.004	0.052	0.008
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.017	0.001	0.041	0.032	0.083	0.037
	SUST	0.003	0.000	-0.011	-0.017	-0.021	-0.018
	OCC	0.020	0.001	0.052	0.049	0.103	0.055
	TOTAL	0.023	0.005	0.056	0.053	0.104	0.065

D I S P L A C E M E N T S

APPENDIX E-37

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
A16	GR	0.000	0.000	-0.006	-0.014	-0.018	-0.002
	T1	0.001	0.002	-0.005	0.001	0.000	0.023
	E1	0.025	0.001	0.036	-0.010	0.040	0.017
	E2	0.000	0.000	0.002	0.004	0.005	0.000
	E3	-0.005	0.000	0.031	0.000	0.035	0.005
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.026	0.001	0.047	0.011	0.053	0.018
	SUST	0.000	0.000	-0.006	-0.014	-0.018	-0.002
	OCC	0.026	0.001	0.054	0.025	0.072	0.019
TOTAL	0.027	0.003	0.058	0.026	0.072	0.042	
C07	GR	0.002	0.000	0.000	-0.016	-0.012	-0.001
	T1	0.001	-0.002	-0.005	-0.001	0.000	-0.023
	E1	0.027	0.001	0.031	0.029	0.024	-0.002
	E2	0.000	0.000	0.000	0.004	0.003	0.000
	E3	-0.004	0.000	0.031	0.001	0.022	0.005
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.028	0.001	0.043	0.029	0.033	0.005
	SUST	0.002	0.000	0.000	-0.016	-0.012	-0.001
	OCC	0.029	0.001	0.044	0.045	0.045	0.007
TOTAL	0.031	0.003	0.049	0.046	0.045	0.030	
D08 N	GR	-0.001	0.000	0.005	-0.020	0.001	-0.021
	T1	-0.003	-0.004	-0.004	-0.002	-0.001	-0.009
	E1	0.024	0.001	0.021	0.035	0.028	-0.012
	E2	0.000	0.000	-0.001	0.005	0.000	0.005
	E3	-0.001	0.000	0.031	-0.001	0.026	0.010
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.025	0.001	0.038	0.035	0.038	0.016
	SUST	-0.001	0.000	0.005	-0.020	0.001	-0.021
	OCC	0.026	0.001	0.042	0.056	0.039	0.037
TOTAL	0.029	0.005	0.047	0.058	0.039	0.046	
D08 F	GR	-0.002	-0.001	0.005	-0.021	0.003	-0.028
	T1	-0.003	-0.005	-0.004	-0.003	-0.001	-0.005
	E1	0.024	0.001	0.019	0.033	0.028	-0.008
	E2	0.000	0.000	-0.001	0.005	-0.001	0.007
	E3	-0.001	0.001	0.030	-0.001	0.027	0.010
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.024	0.001	0.036	0.034	0.039	0.014
	SUST	-0.002	-0.001	0.005	-0.021	0.003	-0.028
	OCC	0.026	0.002	0.041	0.055	0.041	0.042
TOTAL	0.030	0.006	0.046	0.058	0.042	0.047	

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.4

WHC-SD-WM-DA-135  
REV 0

D I S P L A C E M E N T S

APPENDIX E-38

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
D09	GR	-0.002	-0.007	0.004	-0.026	0.008	-0.033
	T1	-0.002	-0.005	-0.004	-0.004	-0.001	0.003
	E1	0.024	0.000	0.014	0.027	0.024	-0.002
	E2	0.000	0.002	-0.001	0.006	-0.002	0.008
	E3	-0.001	0.002	0.025	0.001	0.030	0.008
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.024	0.003	0.029	0.028	0.038	0.011
	SUST	-0.002	-0.007	0.004	-0.026	0.008	-0.033
	OCC	0.026	0.009	0.033	0.054	0.046	0.045
	TOTAL	0.028	0.014	0.037	0.058	0.048	0.047
D10	GR	-0.002	-0.015	0.001	-0.033	0.015	-0.028
	T1	0.001	-0.003	-0.004	-0.006	-0.002	0.009
	E1	0.024	0.000	0.011	0.018	-0.001	0.000
	E2	0.000	0.004	0.000	0.008	-0.004	0.007
	E3	-0.001	0.004	0.017	0.006	0.031	0.006
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.024	0.005	0.020	0.021	0.031	0.009
	SUST	-0.002	-0.015	0.001	-0.033	0.015	-0.028
	OCC	0.026	0.021	0.021	0.054	0.046	0.037
	TOTAL	0.027	0.024	0.024	0.060	0.049	0.045
D11	GR	-0.002	-0.017	0.000	-0.033	0.015	-0.028
	T1	0.001	-0.002	-0.003	-0.006	-0.002	0.009
	E1	0.024	0.000	0.011	0.018	-0.001	0.000
	E2	0.000	0.004	0.000	0.008	-0.004	0.007
	E3	-0.001	0.004	0.014	0.006	0.031	0.006
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.024	0.006	0.018	0.021	0.031	0.009
	SUST	-0.002	-0.017	0.000	-0.033	0.015	-0.028
	OCC	0.026	0.023	0.018	0.054	0.046	0.037
	TOTAL	0.028	0.026	0.022	0.060	0.049	0.045
D12 N	GR	-0.002	-0.022	-0.003	-0.038	0.018	-0.030
	T1	0.003	-0.001	-0.003	-0.007	-0.003	0.008
	E1	0.024	-0.001	0.014	0.012	-0.031	-0.003
	E2	0.000	0.005	0.001	0.009	-0.004	0.007
	E3	-0.001	0.005	0.009	0.009	0.022	0.006
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.024	0.008	0.017	0.018	0.039	0.010
	SUST	-0.002	-0.022	-0.003	-0.038	0.018	-0.030
	OCC	0.026	0.030	0.020	0.056	0.056	0.040
	TOTAL	0.029	0.031	0.023	0.063	0.059	0.047

D I S P L A C E M E N T S

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS ( )			APPENDIX E-39
		X	Y	Z	X	Y	Z	
D12 F	GR	-0.002	-0.022	-0.004	-0.039	0.019	-0.033	
	T1	0.003	-0.001	-0.003	-0.007	-0.003	0.007	
	E1	0.023	-0.001	0.015	0.011	-0.047	-0.005	
	E2	0.000	0.005	0.001	0.009	-0.004	0.008	
	E3	0.000	0.005	0.009	0.010	0.016	0.006	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.023	0.008	0.017	0.018	0.050	0.011	
	SUST	-0.002	-0.022	-0.004	-0.039	0.019	-0.033	
	OCC	0.025	0.030	0.021	0.056	0.068	0.044	
	TOTAL	0.028	0.030	0.023	0.064	0.072	0.051	
D13	GR	0.004	-0.011	-0.004	-0.019	0.015	-0.054	
	T1	0.002	0.002	0.000	-0.004	-0.003	-0.001	
	E1	0.003	-0.004	0.015	0.008	-0.061	-0.017	
	E2	-0.001	0.003	0.001	0.004	-0.003	0.014	
	E3	-0.001	0.001	0.009	0.013	-0.021	0.007	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.003	0.005	0.017	0.016	0.065	0.022	
	SUST	0.004	-0.011	-0.004	-0.019	0.015	-0.054	
	OCC	0.008	0.016	0.021	0.035	0.079	0.077	
	TOTAL	0.010	0.018	0.021	0.038	0.082	0.077	
S3A	GR	0.015	0.000	-0.004	-0.005	0.001	-0.029	
	T1	-0.002	0.000	0.011	0.000	-0.003	0.004	
	E1	0.016	0.000	0.015	-0.004	0.094	-0.005	
	E2	-0.005	0.000	0.001	0.002	-0.003	0.007	
	E3	-0.014	0.000	0.009	-0.002	0.007	0.003	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.022	0.000	0.017	0.005	0.095	0.009	
	SUST	0.015	0.000	-0.004	-0.005	0.001	-0.029	
	OCC	0.037	0.000	0.021	0.010	0.096	0.038	
	TOTAL	0.039	0.000	0.032	0.010	0.099	0.042	
D14 N	GR	0.013	-0.003	-0.004	0.004	-0.010	-0.016	
	T1	-0.003	0.002	0.017	-0.003	-0.003	0.006	
	E1	0.093	0.001	0.015	0.002	0.117	0.001	
	E2	-0.007	0.001	0.001	-0.002	-0.003	0.003	
	E3	0.000	0.000	0.009	0.001	0.040	0.002	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.094	0.001	0.017	0.003	0.124	0.004	
	SUST	0.013	-0.003	-0.004	0.004	-0.010	-0.016	
	OCC	0.106	0.004	0.021	0.007	0.133	0.020	
	TOTAL	0.110	0.006	0.038	0.010	0.136	0.026	

D I S P L A C E M E N T S

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS ( APPENDIX E-40		
		X	Y	Z	X	Y	Z
D14 F	GR	0.012	-0.003	-0.004	0.004	-0.011	-0.015
	T1	-0.004	0.002	0.017	-0.003	-0.003	0.006
	E1	0.096	0.001	0.018	0.002	0.108	0.001
	E2	-0.007	0.001	0.001	-0.002	-0.003	0.003
	E3	0.001	0.000	0.010	0.001	0.045	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.097	0.001	0.020	0.003	0.117	0.004
	SUST	0.012	-0.003	-0.004	0.004	-0.011	-0.015
	OCC	0.109	0.004	0.024	0.007	0.128	0.019
TOTAL	0.113	0.005	0.041	0.010	0.131	0.025	
S4A	GR	0.012	0.000	-0.007	0.001	-0.013	-0.007
	T1	-0.006	0.000	0.017	-0.003	-0.003	0.007
	E1	0.096	0.000	0.038	0.004	0.058	0.003
	E2	-0.007	0.000	0.000	-0.003	-0.003	0.001
	E3	0.001	0.000	0.022	0.001	0.051	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.097	0.000	0.044	0.005	0.077	0.003
	SUST	0.012	0.000	-0.007	0.001	-0.013	-0.007
	OCC	0.109	0.000	0.050	0.006	0.090	0.010
TOTAL	0.115	0.000	0.067	0.009	0.093	0.017	
S5A	GR	0.012	0.000	-0.012	-0.003	-0.005	0.000
	T1	-0.010	-0.004	0.015	-0.001	-0.003	0.013
	E1	0.096	-0.001	0.043	0.007	-0.017	0.001
	E2	-0.007	0.000	-0.002	-0.004	-0.003	-0.001
	E3	0.001	0.000	0.043	0.003	0.035	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.097	0.001	0.060	0.009	0.039	0.002
	SUST	0.012	0.000	-0.011	-0.004	-0.005	0.000
	OCC	0.109	0.002	0.072	0.012	0.044	0.002
TOTAL	0.119	0.006	0.087	0.014	0.047	0.015	
D15 N	GR	0.012	0.000	-0.012	-0.004	-0.003	0.000
	T1	-0.010	-0.005	0.015	-0.001	-0.003	0.013
	E1	0.096	-0.001	0.042	0.008	-0.019	0.000
	E2	-0.007	0.000	-0.002	-0.004	-0.003	-0.001
	E3	0.001	0.000	0.044	0.003	0.033	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.097	0.001	0.061	0.009	0.038	0.002
	SUST	0.012	0.000	-0.012	-0.004	-0.003	0.000
	OCC	0.109	0.002	0.072	0.013	0.041	0.002
TOTAL	0.119	0.007	0.087	0.014	0.044	0.016	

D I S P L A C E M E N T S

APPENDIX E-41

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (		Z
		X	Y	Z	X	Y	
D15 F	GR	0.013	0.000	-0.012	-0.004	0.000	0.000
	T1	-0.010	-0.005	0.015	-0.001	-0.003	0.015
	E1	0.097	-0.001	0.041	0.008	-0.022	-0.001
	E2	-0.007	0.000	-0.002	-0.004	-0.003	-0.001
	E3	0.000	0.000	0.045	0.003	0.027	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.097	0.001	0.061	0.010	0.035	0.002
	SUST	0.012	0.000	-0.012	-0.005	0.000	0.000
	OCC	0.110	0.001	0.073	0.014	0.035	0.002
TOTAL	0.120	0.007	0.087	0.016	0.038	0.017	
D16 N	GR	0.012	0.000	-0.012	-0.005	0.002	0.000
	T1	-0.010	-0.005	0.014	-0.001	-0.003	0.016
	E1	0.098	0.000	0.041	0.009	-0.023	-0.002
	E2	-0.007	0.000	-0.002	-0.005	-0.003	-0.001
	E3	-0.001	0.000	0.045	0.003	0.024	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.001	0.061	0.010	0.034	0.003
	SUST	0.012	0.000	-0.012	-0.005	0.002	0.000
	OCC	0.111	0.001	0.073	0.015	0.036	0.003
TOTAL	0.121	0.006	0.087	0.016	0.039	0.019	
D16 F	GR	0.012	0.000	-0.012	-0.006	0.005	0.001
	T1	-0.011	-0.005	0.014	-0.001	-0.003	0.017
	E1	0.099	0.000	0.041	0.009	-0.025	-0.003
	E2	-0.007	0.000	-0.002	-0.005	-0.003	-0.001
	E3	-0.001	0.000	0.045	0.003	0.019	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.099	0.000	0.061	0.011	0.032	0.003
	SUST	0.012	0.000	-0.012	-0.006	0.005	0.001
	OCC	0.111	0.000	0.073	0.017	0.037	0.004
TOTAL	0.122	0.006	0.087	0.018	0.039	0.021	
D17	GR	0.012	0.000	-0.015	-0.006	0.026	0.001
	T1	-0.019	-0.002	0.014	-0.001	-0.003	0.023
	E1	0.099	0.000	0.045	0.007	-0.036	0.003
	E2	-0.007	0.000	-0.004	-0.005	-0.003	0.000
	E3	-0.002	0.000	0.046	0.006	-0.016	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.100	0.000	0.065	0.010	0.039	0.004
	SUST	0.012	0.000	-0.015	-0.006	0.026	0.001
	OCC	0.112	0.000	0.079	0.017	0.065	0.005
TOTAL	0.130	0.002	0.093	0.018	0.068	0.028	

WHC-SD-WM-DA-135  
REV 0

D I S P L A C E M E N T S

APPENDIX E-42

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (c		
		X	Y	Z	X	Y	Z
D18 N	GR	0.011	0.000	-0.017	-0.004	0.027	0.002
	T1	-0.019	0.002	0.013	-0.001	-0.003	-0.021
	E1	0.098	0.000	0.047	0.004	-0.035	0.000
	E2	-0.006	0.000	-0.006	-0.005	-0.003	-0.001
	E3	-0.004	0.000	0.048	0.001	-0.021	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.000	0.067	0.006	0.041	0.002
	SUST	0.011	0.000	-0.017	-0.004	0.027	0.002
	OCC	0.109	0.000	0.084	0.010	0.068	0.005
TOTAL	0.128	0.002	0.097	0.011	0.071	0.026	
D18 F	GR	0.011	0.000	-0.017	-0.003	0.027	0.000
	T1	-0.018	0.001	0.013	-0.001	-0.003	-0.027
	E1	0.098	0.000	0.048	0.003	-0.035	-0.002
	E2	-0.006	0.000	-0.006	-0.005	-0.003	0.000
	E3	-0.004	0.000	0.049	-0.001	-0.022	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.000	0.069	0.006	0.041	0.002
	SUST	0.011	0.000	-0.017	-0.003	0.027	0.000
	OCC	0.109	0.000	0.086	0.010	0.068	0.003
TOTAL	0.127	0.002	0.099	0.010	0.071	0.030	
S5C	GR	0.011	0.000	-0.019	-0.003	0.027	-0.001
	T1	-0.018	0.000	0.014	-0.001	-0.003	-0.024
	E1	0.098	0.000	0.050	0.003	-0.035	-0.002
	E2	-0.006	0.000	-0.006	-0.005	-0.003	0.000
	E3	-0.004	0.000	0.050	-0.002	-0.022	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.000	0.070	0.006	0.041	0.002
	SUST	0.011	0.000	-0.019	-0.003	0.027	-0.001
	OCC	0.109	0.000	0.089	0.009	0.068	0.003
TOTAL	0.127	0.000	0.102	0.010	0.071	0.027	
D19	GR	0.011	0.000	-0.021	-0.002	0.027	-0.003
	T1	-0.017	-0.001	0.014	-0.001	-0.003	-0.011
	E1	0.098	0.000	0.052	0.002	-0.033	0.000
	E2	-0.006	0.000	-0.005	-0.005	-0.003	0.001
	E3	-0.004	0.000	0.051	-0.005	-0.023	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.000	0.074	0.007	0.041	0.001
	SUST	0.011	0.000	-0.021	-0.003	0.027	-0.003
	OCC	0.109	0.001	0.094	0.010	0.068	0.004
TOTAL	0.126	0.002	0.108	0.011	0.071	0.015	

D I S P L A C E M E N T S

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (r APPENDIX E-43)		
		X	Y	Z	X	Y	Z
D20	GR	0.011	0.000	-0.023	-0.002	0.027	-0.003
	T1	-0.016	-0.002	0.014	-0.001	-0.003	-0.011
	E1	0.098	0.000	0.055	0.002	-0.033	0.000
	E2	-0.006	0.000	-0.005	-0.005	-0.003	0.001
	E3	-0.004	0.000	0.053	-0.005	-0.023	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.000	0.076	0.007	0.041	0.001
	SUST	0.011	0.000	-0.023	-0.003	0.027	-0.003
	OCC	0.109	0.001	0.099	0.010	0.068	0.004
	TOTAL	0.125	0.003	0.113	0.011	0.071	0.015
D21	GR	0.011	-0.001	-0.025	-0.002	0.027	0.000
	T1	-0.016	-0.003	0.014	-0.001	-0.003	0.000
	E1	0.098	0.000	0.057	0.001	-0.029	0.001
	E2	-0.006	0.000	-0.005	-0.005	-0.003	0.000
	E3	-0.004	0.000	0.055	-0.007	-0.026	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.000	0.079	0.009	0.039	0.001
	SUST	0.011	-0.001	-0.025	-0.002	0.027	0.000
	OCC	0.109	0.001	0.104	0.011	0.067	0.002
	TOTAL	0.125	0.004	0.118	0.012	0.069	0.002
D22	GR	0.011	-0.001	-0.027	-0.001	0.028	0.003
	T1	-0.015	-0.002	0.014	-0.001	-0.003	0.011
	E1	0.098	0.000	0.059	0.000	-0.023	0.002
	E2	-0.006	0.000	-0.005	-0.005	-0.003	-0.001
	E3	-0.004	0.000	0.057	-0.010	-0.031	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.000	0.082	0.011	0.038	0.002
	SUST	0.011	0.000	-0.027	-0.002	0.028	0.003
	OCC	0.109	0.001	0.109	0.012	0.066	0.005
	TOTAL	0.124	0.003	0.123	0.013	0.069	0.016
D23	GR	0.011	0.000	-0.029	-0.001	0.028	0.003
	T1	-0.015	-0.001	0.015	-0.001	-0.003	0.011
	E1	0.098	0.000	0.061	0.000	-0.023	0.002
	E2	-0.006	0.000	-0.005	-0.005	-0.003	-0.001
	E3	-0.004	0.000	0.059	-0.010	-0.031	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.000	0.085	0.011	0.038	0.002
	SUST	0.011	0.000	-0.029	-0.002	0.028	0.003
	OCC	0.109	0.000	0.113	0.012	0.066	0.005
	TOTAL	0.124	0.002	0.128	0.013	0.069	0.016



WHC-SD-WM-DA-135  
REV 0

D I S P L A C E M E N T S

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (d		APPENDIX E-44
		X	Y	Z	X	Y	Z
S4C	GR	0.011	0.000	-0.031	-0.001	0.028	0.004
	T1	-0.014	0.000	0.015	-0.001	-0.003	0.024
	E1	0.098	0.000	0.062	-0.001	-0.012	0.001
	E2	-0.006	0.000	-0.004	-0.005	-0.003	-0.001
	E3	-0.004	0.000	0.062	-0.012	-0.041	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.000	0.088	0.013	0.043	0.002
	SUST	0.011	0.000	-0.031	-0.001	0.028	0.004
	OCC	0.109	0.000	0.119	0.014	0.071	0.006
	TOTAL	0.123	0.000	0.134	0.015	0.074	0.029
D24 N	GR	0.011	0.000	-0.032	0.000	0.028	0.003
	T1	-0.013	0.001	0.015	-0.001	-0.003	0.027
	E1	0.098	0.000	0.062	-0.001	-0.006	0.001
	E2	-0.006	0.000	-0.004	-0.005	-0.003	-0.001
	E3	-0.004	0.000	0.064	-0.014	-0.046	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.000	0.089	0.015	0.047	0.002
	SUST	0.011	0.000	-0.032	-0.001	0.028	0.003
	OCC	0.109	0.000	0.122	0.015	0.075	0.005
	TOTAL	0.122	0.001	0.137	0.016	0.078	0.032
D24 F	GR	0.011	0.000	-0.033	0.000	0.029	0.003
	T1	-0.013	0.002	0.015	-0.001	-0.003	0.020
	E1	0.098	0.000	0.062	0.000	0.004	-0.001
	E2	-0.006	0.000	-0.004	-0.005	-0.003	-0.001
	E3	-0.004	0.000	0.066	-0.015	-0.052	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.098	0.000	0.091	0.016	0.053	0.002
	SUST	0.011	0.000	-0.033	0.000	0.029	0.003
	OCC	0.109	0.000	0.124	0.016	0.081	0.005
	TOTAL	0.122	0.002	0.139	0.017	0.084	0.026
D25	GR	0.011	0.000	-0.033	0.003	0.031	0.004
	T1	-0.011	0.000	0.015	-0.001	-0.003	0.000
	E1	0.098	0.000	0.063	-0.001	0.037	0.006
	E2	-0.006	0.000	-0.003	-0.005	-0.003	-0.001
	E3	-0.003	0.000	0.067	0.000	-0.071	0.004
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.099	0.000	0.092	0.006	0.080	0.007
	SUST	0.011	0.000	-0.033	0.003	0.031	0.004
	OCC	0.110	0.000	0.125	0.008	0.111	0.011
	TOTAL	0.121	0.000	0.140	0.009	0.114	0.012

\*\*\* Segment D end \*\*\*

\*\*\* Segment E begin \*\*\*

D I S P L A C E M E N T S

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg) APPENDIX E-45		
		X	Y	Z	X	Y	Z
D17	GR	0.012	0.000	-0.015	-0.006	0.026	0.001
	T1	-0.019	-0.002	0.014	-0.001	-0.003	0.023
	E1	0.099	0.000	0.045	0.007	-0.036	0.003
	E2	-0.007	0.000	-0.004	-0.005	-0.003	0.000
	E3	-0.002	0.000	0.046	0.006	-0.016	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.100	0.000	0.065	0.010	0.039	0.004
	SUST	0.012	0.000	-0.015	-0.006	0.026	0.001
	OCC	0.112	0.000	0.079	0.017	0.065	0.005
TOTAL	0.130	0.002	0.093	0.018	0.068	0.028	
S5B	GR	0.012	0.000	-0.017	-0.005	0.028	-0.001
	T1	-0.018	0.000	0.014	-0.001	-0.003	0.023
	E1	0.099	0.000	0.048	0.006	-0.037	0.003
	E2	-0.007	0.000	-0.004	-0.005	-0.003	0.000
	E3	-0.002	0.000	0.048	0.007	-0.020	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.100	0.000	0.067	0.011	0.043	0.003
	SUST	0.012	0.000	-0.017	-0.005	0.028	-0.001
	OCC	0.112	0.000	0.084	0.016	0.071	0.004
TOTAL	0.129	0.000	0.098	0.017	0.074	0.027	
E01	GR	0.012	0.000	-0.019	-0.004	0.031	-0.003
	T1	-0.017	0.001	0.014	-0.001	-0.003	0.011
	E1	0.099	0.000	0.051	0.005	-0.038	0.000
	E2	-0.007	0.000	-0.003	-0.005	-0.003	0.001
	E3	-0.002	0.000	0.050	0.008	-0.026	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.100	0.000	0.071	0.011	0.046	0.001
	SUST	0.012	0.000	-0.019	-0.005	0.031	-0.003
	OCC	0.112	0.000	0.090	0.016	0.077	0.004
TOTAL	0.129	0.002	0.104	0.016	0.080	0.015	
E02	GR	0.012	0.000	-0.021	-0.004	0.031	-0.003
	T1	-0.017	0.002	0.014	-0.001	-0.003	0.011
	E1	0.099	0.000	0.053	0.005	-0.038	0.000
	E2	-0.007	0.000	-0.003	-0.005	-0.003	0.001
	E3	-0.002	0.000	0.051	0.008	-0.026	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.100	0.000	0.074	0.011	0.046	0.001
	SUST	0.012	0.000	-0.021	-0.005	0.031	-0.003
	OCC	0.112	0.001	0.095	0.016	0.077	0.004
TOTAL	0.128	0.003	0.110	0.016	0.080	0.015	

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D I S P L A C E M E N T S

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS			APPENDIX E-46
		X	Y	Z	X	Y	Z	
E03	GR	0.012	-0.001	-0.024	-0.003	0.032	0.000	
	T1	-0.016	0.003	0.015	-0.001	-0.003	0.000	
	E1	0.099	0.000	0.056	0.004	-0.034	0.000	
	E2	-0.007	0.000	-0.003	-0.005	-0.003	0.000	
	E3	-0.002	0.000	0.053	0.009	-0.031	0.000	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.100	0.000	0.077	0.012	0.046	0.001	
	SUST	0.012	-0.001	-0.023	-0.004	0.032	0.000	
	OCC	0.112	0.001	0.101	0.015	0.078	0.001	
	TOTAL	0.127	0.003	0.115	0.016	0.081	0.001	
E04	GR	0.012	-0.001	-0.026	-0.003	0.033	0.003	
	T1	-0.015	0.002	0.015	-0.001	-0.003	-0.011	
	E1	0.099	0.000	0.058	0.004	-0.028	-0.001	
	E2	-0.007	0.000	-0.003	-0.005	-0.003	-0.001	
	E3	-0.002	0.000	0.056	0.011	-0.037	0.000	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.100	0.000	0.081	0.012	0.046	0.001	
	SUST	0.012	-0.001	-0.026	-0.003	0.033	0.003	
	OCC	0.112	0.001	0.107	0.015	0.079	0.004	
	TOTAL	0.127	0.003	0.121	0.016	0.082	0.015	
E05	GR	0.012	0.000	-0.028	-0.003	0.033	0.003	
	T1	-0.015	0.001	0.015	-0.001	-0.003	-0.011	
	E1	0.099	0.000	0.060	0.004	-0.027	-0.001	
	E2	-0.007	0.000	-0.002	-0.005	-0.003	-0.001	
	E3	-0.002	0.000	0.059	0.011	-0.037	0.000	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.100	0.000	0.084	0.012	0.046	0.001	
	SUST	0.012	0.000	-0.028	-0.003	0.033	0.003	
	OCC	0.112	0.000	0.112	0.015	0.079	0.004	
	TOTAL	0.126	0.002	0.127	0.016	0.082	0.015	
S4B	GR	0.012	0.000	-0.031	-0.002	0.033	0.004	
	T1	-0.014	0.000	0.015	-0.001	-0.003	-0.024	
	E1	0.099	0.000	0.062	0.003	-0.016	0.000	
	E2	-0.007	0.000	-0.002	-0.005	-0.003	-0.001	
	E3	-0.002	0.000	0.062	0.012	-0.046	0.001	
	P1	0.000	0.000	0.000	0.000	0.000	0.000	
	SEIS	0.100	0.000	0.088	0.013	0.049	0.001	
	SUST	0.012	0.000	-0.031	-0.002	0.033	0.004	
	OCC	0.112	0.000	0.119	0.015	0.082	0.005	
	TOTAL	0.125	0.000	0.134	0.016	0.085	0.029	

U2  
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U-FARM COMPRESSED AIR SYSTEM

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- D I S P L A C E M E N T S

APPENDIX E-47

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg)		
		X	Y	Z	X	Y	Z
E06 N	GR	0.012	0.000	-0.032	-0.001	0.033	0.003
	T1	-0.014	-0.001	0.015	-0.001	-0.003	-0.027
	E1	0.099	0.000	0.063	0.002	-0.009	0.001
	E2	-0.007	0.000	-0.002	-0.005	-0.003	-0.001
	E3	-0.002	0.000	0.064	0.013	-0.050	0.001
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.100	0.000	0.090	0.014	0.051	0.002
	SUST	0.012	0.000	-0.032	-0.001	0.033	0.003
	OCC	0.112	0.000	0.122	0.015	0.084	0.005
	TOTAL	0.125	0.001	0.137	0.016	0.087	0.032
E06 F	GR	0.012	0.000	-0.033	-0.001	0.033	0.003
	T1	-0.013	-0.002	0.015	-0.001	-0.003	-0.021
	E1	0.099	0.000	0.063	0.000	0.001	0.004
	E2	-0.007	0.000	-0.002	-0.005	-0.003	-0.001
	E3	-0.002	0.000	0.066	0.014	-0.055	0.002
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.100	0.000	0.091	0.015	0.055	0.005
	SUST	0.012	0.000	-0.033	-0.001	0.033	0.003
	OCC	0.111	0.000	0.124	0.016	0.088	0.008
	TOTAL	0.124	0.002	0.139	0.016	0.091	0.028
D25	GR	0.011	0.000	-0.033	0.003	0.031	0.004
	T1	-0.011	0.000	0.015	-0.001	-0.003	0.000
	E1	0.098	0.000	0.063	-0.001	0.037	0.006
	E2	-0.006	0.000	-0.003	-0.005	-0.003	-0.001
	E3	-0.003	0.000	0.067	0.000	-0.071	0.004
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.099	0.000	0.092	0.006	0.080	0.007
	SUST	0.011	0.000	-0.033	0.003	0.031	0.004
	OCC	0.110	0.000	0.125	0.008	0.111	0.011
	TOTAL	0.121	0.000	0.140	0.009	0.114	0.012
*** Segment E end ***							
*** Segment F begin ***							
D25	GR	0.011	0.000	-0.033	0.003	0.031	0.004
	T1	-0.011	0.000	0.015	-0.001	-0.003	0.000
	E1	0.098	0.000	0.063	-0.001	0.037	0.006
	E2	-0.006	0.000	-0.003	-0.005	-0.003	-0.001
	E3	-0.003	0.000	0.067	0.000	-0.071	0.004
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.099	0.000	0.092	0.006	0.080	0.007
	SUST	0.011	0.000	-0.033	0.003	0.031	0.004
	OCC	0.110	0.000	0.125	0.008	0.111	0.011
	TOTAL	0.121	0.000	0.140	0.009	0.114	0.012

U2  
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U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42 DESIGN PAGE 27

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D I S P L A C E M E N T S

APPENDIX E-48

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg)		
		X	Y	Z	X	Y	Z
F01 N	GR	0.011	0.001	-0.036	0.007	0.031	0.006
	T1	-0.010	0.000	0.015	-0.001	-0.003	0.000
	E1	0.098	0.001	0.059	-0.002	0.061	0.011
	E2	-0.006	0.000	-0.003	-0.006	-0.003	-0.002
	E3	-0.003	0.000	0.073	0.003	-0.077	0.006
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.099	0.001	0.094	0.007	0.098	0.012
	SUST	0.011	0.001	-0.036	0.007	0.031	0.006
	OCC	0.110	0.002	0.130	0.014	0.129	0.019
	TOTAL	0.120	0.002	0.145	0.015	0.132	0.019
F01 F	GR	0.011	0.001	-0.036	0.010	0.031	0.007
	T1	-0.010	0.000	0.015	-0.001	-0.003	0.000
	E1	0.096	0.001	0.057	-0.001	0.084	0.016
	E2	-0.006	0.000	-0.003	-0.006	-0.003	-0.002
	E3	-0.001	0.001	0.075	0.005	-0.077	0.006
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.096	0.001	0.095	0.008	0.114	0.017
	SUST	0.010	0.001	-0.036	0.010	0.031	0.007
	OCC	0.107	0.002	0.131	0.018	0.145	0.024
	TOTAL	0.117	0.002	0.146	0.019	0.148	0.024
F02	GR	-0.001	0.004	-0.036	-0.008	0.032	0.008
	T1	-0.009	0.000	0.012	0.001	-0.003	0.000
	E1	0.054	0.000	0.057	-0.002	0.116	0.050
	E2	-0.005	-0.001	-0.003	0.003	-0.003	-0.002
	E3	0.026	0.002	0.075	-0.005	-0.070	0.007
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.061	0.002	0.095	0.006	0.136	0.051
	SUST	-0.001	0.004	-0.036	-0.008	0.032	0.008
	OCC	0.062	0.006	0.131	0.014	0.168	0.058
	TOTAL	0.071	0.006	0.143	0.015	0.171	0.059
S3C	GR	-0.007	0.000	-0.036	-0.043	0.033	0.008
	T1	-0.008	0.000	0.010	0.002	-0.003	0.000
	E1	0.038	0.000	0.057	-0.002	0.085	0.065
	E2	-0.005	0.000	-0.003	0.014	-0.003	-0.002
	E3	0.038	0.000	0.076	-0.020	-0.068	0.008
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.053	0.000	0.095	0.025	0.109	0.065
	SUST	-0.007	0.000	-0.036	-0.043	0.033	0.008
	OCC	0.060	0.000	0.131	0.068	0.142	0.073
	TOTAL	0.068	0.000	0.141	0.070	0.145	0.074

D I S P L A C E M E N T S

APPENDIX E-49

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
F03	GR	-0.023	-0.041	-0.036	-0.112	0.036	0.009
	T1	-0.007	0.001	0.006	0.001	-0.003	0.000
	E1	0.021	-0.001	0.057	-0.001	0.005	0.108
	E2	-0.003	0.013	-0.003	0.034	-0.003	-0.002
	E3	0.069	-0.022	0.076	-0.074	-0.064	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.072	0.026	0.095	0.082	0.064	0.108
	SUST	-0.023	-0.041	-0.036	-0.112	0.036	0.009
	OCC	0.094	0.067	0.131	0.194	0.100	0.117
	TOTAL	0.101	0.068	0.137	0.195	0.103	0.117
F04	GR	-0.021	-0.041	-0.012	-0.117	0.038	0.009
	T1	-0.007	-0.001	0.006	-0.001	-0.003	0.000
	E1	0.045	-0.001	0.057	-0.001	-0.013	0.117
	E2	-0.004	0.013	-0.010	0.034	-0.003	-0.002
	E3	0.070	-0.022	0.092	-0.075	-0.061	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.083	0.026	0.109	0.082	0.062	0.117
	SUST	-0.021	-0.041	-0.012	-0.117	0.038	0.009
	OCC	0.104	0.067	0.121	0.199	0.100	0.126
	TOTAL	0.111	0.068	0.128	0.200	0.103	0.127
*** Segment F end ***							
*** Segment G begin ***							
F04	GR	-0.021	-0.041	-0.012	-0.117	0.038	0.009
	T1	-0.007	-0.001	0.006	-0.001	-0.003	0.000
	E1	0.045	-0.001	0.057	-0.001	-0.013	0.117
	E2	-0.004	0.013	-0.010	0.034	-0.003	-0.002
	E3	0.070	-0.022	0.092	-0.075	-0.061	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.083	0.026	0.109	0.082	0.062	0.117
	SUST	-0.021	-0.041	-0.012	-0.117	0.038	0.009
	OCC	0.104	0.067	0.121	0.199	0.100	0.126
	TOTAL	0.111	0.068	0.128	0.200	0.103	0.127
S3B	GR	-0.002	0.000	-0.012	-0.024	0.041	0.009
	T1	-0.008	0.000	0.010	-0.001	-0.003	0.000
	E1	0.033	0.000	0.057	-0.001	-0.032	0.125
	E2	-0.005	0.000	-0.010	0.013	-0.003	-0.002
	E3	0.043	0.000	0.092	-0.020	-0.056	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.055	0.000	0.109	0.024	0.065	0.125
	SUST	-0.002	0.000	-0.012	-0.024	0.041	0.009
	OCC	0.057	0.000	0.121	0.048	0.106	0.134
	TOTAL	0.065	0.000	0.132	0.049	0.109	0.135

D I S P L A C E M E N T S

APPENDIX E-50

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
G01	GR	0.001	0.001	-0.012	0.004	0.042	0.009
	T1	-0.009	0.000	0.011	-0.001	-0.003	0.000
	E1	0.031	0.000	0.057	0.000	-0.034	0.126
	E2	-0.005	-0.001	-0.010	0.007	-0.003	-0.002
	E3	0.039	0.001	0.092	-0.013	-0.056	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.050	0.001	0.109	0.014	0.065	0.127
	SUST	0.001	0.001	-0.012	0.004	0.042	0.009
	OCC	0.051	0.002	0.121	0.019	0.107	0.135
TOTAL	0.059	0.002	0.132	0.020	0.110	0.136	
G02	GR	0.004	0.000	-0.012	0.005	0.042	0.009
	T1	-0.009	0.000	0.012	-0.001	-0.003	0.000
	E1	0.028	0.000	0.057	0.000	-0.034	0.126
	E2	-0.005	-0.001	-0.010	0.007	-0.003	-0.002
	E3	0.035	0.002	0.092	-0.013	-0.056	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.046	0.002	0.109	0.014	0.065	0.127
	SUST	0.004	0.000	-0.012	0.005	0.042	0.009
	OCC	0.049	0.003	0.121	0.019	0.107	0.135
TOTAL	0.058	0.003	0.133	0.020	0.110	0.136	
G03	GR	0.007	-0.001	-0.012	0.023	0.042	0.009
	T1	-0.009	0.000	0.012	0.000	-0.003	0.000
	E1	0.026	0.000	0.057	0.000	-0.037	0.128
	E2	-0.006	-0.002	-0.010	0.003	-0.003	-0.002
	E3	0.031	0.003	0.092	-0.006	-0.055	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.041	0.003	0.109	0.007	0.067	0.128
	SUST	0.007	-0.001	-0.012	0.023	0.042	0.009
	OCC	0.048	0.004	0.121	0.030	0.109	0.137
TOTAL	0.057	0.004	0.134	0.030	0.112	0.137	
G04	GR	0.010	-0.003	-0.012	0.037	0.042	0.009
	T1	-0.009	0.000	0.013	0.000	-0.003	0.000
	E1	0.023	0.000	0.057	0.000	-0.041	0.129
	E2	-0.006	-0.002	-0.010	0.001	-0.003	-0.002
	E3	0.027	0.003	0.092	-0.001	-0.055	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.036	0.003	0.109	0.001	0.069	0.129
	SUST	0.010	-0.003	-0.012	0.037	0.042	0.009
	OCC	0.046	0.006	0.121	0.038	0.111	0.138
TOTAL	0.055	0.007	0.134	0.038	0.114	0.138	

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.4

WHC-SD-WM-DA-135  
REV 0

D I S P L A C E M E N T S

APPENDIX E-51

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
G05	GR	0.013	-0.006	-0.012	0.037	0.042	0.009
	T1	-0.009	0.000	0.014	0.000	-0.003	0.000
	E1	0.020	0.000	0.057	0.000	-0.041	0.129
	E2	-0.006	-0.002	-0.010	0.000	-0.003	-0.002
	E3	0.023	0.003	0.092	-0.001	-0.055	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.032	0.003	0.109	0.001	0.069	0.129
	SUST	0.013	-0.006	-0.012	0.037	0.042	0.009
	OCC	0.044	0.009	0.121	0.038	0.111	0.138
	TOTAL	0.054	0.009	0.135	0.038	0.114	0.138
WALL	GR	0.031	-0.031	-0.012	0.076	0.043	0.009
	T1	-0.011	0.000	0.017	0.001	-0.003	0.000
	E1	0.000	0.000	0.057	0.000	-0.047	0.136
	E2	-0.008	0.000	-0.010	-0.008	-0.003	-0.002
	E3	0.000	0.000	0.092	0.009	-0.054	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.008	0.000	0.109	0.012	0.072	0.137
	SUST	0.031	-0.031	-0.012	0.076	0.043	0.009
	OCC	0.039	0.031	0.121	0.088	0.115	0.145
	TOTAL	0.049	0.031	0.139	0.089	0.118	0.146
G06 N	GR	0.035	-0.037	-0.012	0.079	0.043	0.009
	T1	-0.011	0.000	0.018	0.001	-0.003	0.000
	E1	-0.004	0.000	0.057	0.000	-0.046	0.138
	E2	-0.008	0.001	-0.010	-0.008	-0.003	-0.002
	E3	-0.004	-0.001	0.092	0.008	-0.054	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.010	0.001	0.109	0.012	0.071	0.138
	SUST	0.035	-0.037	-0.012	0.079	0.043	0.009
	OCC	0.044	0.038	0.121	0.090	0.114	0.147
	TOTAL	0.055	0.038	0.139	0.091	0.117	0.147
G06 F	GR	0.036	-0.039	-0.014	0.079	0.043	0.009
	T1	-0.011	0.000	0.018	0.001	-0.003	0.000
	E1	-0.001	0.000	0.057	0.000	-0.046	0.138
	E2	-0.008	0.001	-0.010	-0.008	-0.003	-0.002
	E3	-0.005	-0.001	0.092	0.007	-0.054	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.010	0.001	0.109	0.011	0.071	0.139
	SUST	0.036	-0.039	-0.014	0.079	0.043	0.009
	OCC	0.046	0.041	0.123	0.090	0.114	0.147
	TOTAL	0.056	0.041	0.141	0.091	0.117	0.148



U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.4

WHC-SD-WM-DA-135  
REV 0

D I S P L A C E M E N T S

APPENDIX E-52

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
G07	GR	0.036	-0.039	-0.015	0.079	0.043	0.009
	T1	-0.011	0.000	0.018	0.001	-0.003	0.000
	E1	0.000	0.000	0.057	0.000	-0.046	0.138
	E2	-0.008	0.001	-0.010	-0.008	-0.003	-0.002
	E3	-0.005	-0.001	0.092	0.007	-0.054	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.010	0.001	0.109	0.011	0.071	0.139
	SUST	0.036	-0.039	-0.015	0.079	0.043	0.009
	OCC	0.046	0.041	0.124	0.090	0.114	0.148
	TOTAL	0.056	0.041	0.142	0.091	0.117	0.148
G10	GR	0.037	-0.039	-0.020	0.079	0.043	0.009
	T1	-0.011	-0.001	0.018	0.001	-0.003	0.000
	E1	0.008	0.000	0.057	0.000	-0.046	0.138
	E2	-0.008	0.001	-0.009	-0.008	-0.003	-0.002
	E3	-0.005	-0.001	0.091	0.007	-0.054	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.013	0.001	0.108	0.011	0.071	0.139
	SUST	0.037	-0.039	-0.020	0.079	0.043	0.009
	OCC	0.049	0.041	0.128	0.090	0.114	0.148
	TOTAL	0.060	0.042	0.146	0.091	0.117	0.148
G11	GR	0.037	-0.039	-0.023	0.079	0.043	0.009
	T1	-0.011	-0.001	0.018	0.001	-0.003	0.000
	E1	0.014	0.000	0.057	0.000	-0.046	0.138
	E2	-0.008	0.001	-0.009	-0.008	-0.003	-0.002
	E3	-0.004	-0.001	0.091	0.007	-0.054	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.017	0.001	0.108	0.011	0.071	0.139
	SUST	0.037	-0.039	-0.023	0.079	0.043	0.009
	OCC	0.054	0.041	0.131	0.090	0.114	0.148
	TOTAL	0.065	0.042	0.150	0.091	0.117	0.148
*** Segment G end ***							
*** Segment H begin ***							
F03	GR	-0.023	-0.041	-0.036	-0.112	0.036	0.009
	T1	-0.007	0.001	0.006	0.001	-0.003	0.000
	E1	0.021	-0.001	0.057	-0.001	0.005	0.108
	E2	-0.003	0.013	-0.003	0.034	-0.003	-0.002
	E3	0.069	-0.022	0.076	-0.074	-0.064	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.072	0.026	0.095	0.082	0.064	0.108
	SUST	-0.023	-0.041	-0.036	-0.112	0.036	0.009
	OCC	0.094	0.067	0.131	0.194	0.100	0.117
	TOTAL	0.101	0.068	0.137	0.195	0.103	0.117

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.

WHC-SD-WM-DA-135  
REV 0

D I S P L A C E M E N T S

APPENDIX E-53

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
H01	GR	-0.023	-0.041	-0.040	-0.112	0.036	0.009
	T1	-0.007	0.001	0.006	0.001	-0.003	0.000
	E1	0.017	-0.001	0.057	-0.001	0.005	0.108
	E2	-0.003	0.013	-0.001	0.034	-0.003	-0.002
	E3	0.068	-0.022	0.073	-0.074	-0.064	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.070	0.026	0.093	0.082	0.064	0.108
	SUST	-0.023	-0.041	-0.040	-0.112	0.036	0.009
	OCC	0.093	0.067	0.133	0.194	0.100	0.117
	TOTAL	0.100	0.068	0.139	0.195	0.103	0.117
H02	GR	-0.023	-0.041	-0.048	-0.112	0.036	0.009
	T1	-0.007	0.002	0.006	0.001	-0.003	0.000
	E1	0.010	-0.001	0.057	-0.001	0.005	0.108
	E2	-0.003	0.013	0.001	0.034	-0.003	-0.002
	E3	0.068	-0.022	0.068	-0.074	-0.064	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.068	0.026	0.088	0.082	0.064	0.108
	SUST	-0.024	-0.041	-0.048	-0.112	0.036	0.009
	OCC	0.092	0.067	0.137	0.194	0.100	0.117
	TOTAL	0.099	0.069	0.143	0.195	0.103	0.117
H03	GR	-0.024	-0.041	-0.052	-0.112	0.036	0.009
	T1	-0.007	0.002	0.006	0.001	-0.003	0.000
	E1	0.006	-0.001	0.057	-0.001	0.005	0.108
	E2	-0.003	0.013	0.002	0.034	-0.003	-0.002
	E3	0.067	-0.022	0.065	-0.074	-0.064	0.009
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.068	0.026	0.086	0.082	0.064	0.108
	SUST	-0.024	-0.041	-0.052	-0.112	0.036	0.009
	OCC	0.091	0.067	0.139	0.194	0.100	0.117
	TOTAL	0.098	0.069	0.145	0.195	0.103	0.117
*** Segment H end ***							
*** Segment I begin ***							
D13	GR	0.004	-0.011	-0.004	-0.019	0.015	-0.054
	T1	0.002	0.002	0.000	-0.004	-0.003	-0.001
	E1	0.003	-0.004	0.015	0.008	-0.061	-0.017
	E2	-0.001	0.003	0.001	0.004	-0.003	0.014
	E3	-0.001	0.001	0.009	0.013	-0.021	0.007
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.003	0.005	0.017	0.016	0.065	0.022
	SUST	0.004	-0.011	-0.004	-0.019	0.015	-0.054
	OCC	0.008	0.016	0.021	0.035	0.079	0.077
	TOTAL	0.010	0.018	0.021	0.038	0.082	0.077

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.4

WHC-SD-WM-DA-135  
REV 0

D I S P L A C E M E N T S

APPENDIX E-54

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
I01	GR	0.004	-0.007	-0.003	-0.015	0.013	-0.057
	T1	0.001	0.002	0.000	-0.003	-0.002	-0.002
	E1	0.003	-0.003	0.010	0.011	-0.060	-0.019
	E2	-0.001	0.002	0.001	0.003	-0.003	0.014
	E3	-0.001	0.001	0.007	0.017	-0.029	0.007
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.003	0.003	0.013	0.021	0.067	0.025
	SUST	0.004	-0.007	-0.003	-0.015	0.013	-0.057
	OCC	0.008	0.011	0.015	0.035	0.080	0.081
	TOTAL	0.009	0.013	0.015	0.038	0.082	0.083
I02	GR	0.004	-0.004	-0.002	-0.015	0.013	-0.057
	T1	0.001	0.002	0.000	-0.003	-0.002	-0.002
	E1	0.003	-0.002	0.007	0.011	-0.060	-0.019
	E2	-0.001	0.001	0.000	0.003	-0.003	0.014
	E3	-0.001	0.001	0.005	0.017	-0.029	0.007
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.003	0.002	0.008	0.021	0.067	0.025
	SUST	0.004	-0.004	-0.002	-0.015	0.013	-0.057
	OCC	0.008	0.006	0.010	0.035	0.080	0.081
	TOTAL	0.009	0.008	0.010	0.038	0.082	0.083
I03 N	GR	0.004	-0.001	-0.001	-0.012	0.011	-0.050
	T1	0.000	0.002	0.000	-0.002	-0.002	-0.002
	E1	0.003	-0.001	0.004	0.014	-0.054	-0.020
	E2	-0.001	0.000	0.000	0.003	-0.002	0.012
	E3	-0.001	0.000	0.004	0.020	-0.028	0.007
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.003	0.001	0.005	0.024	0.061	0.025
	SUST	0.004	-0.001	-0.001	-0.012	0.011	-0.050
	OCC	0.008	0.002	0.007	0.036	0.072	0.075
	TOTAL	0.008	0.004	0.007	0.038	0.074	0.077
I03 F	GR	0.003	0.000	-0.001	-0.009	0.008	-0.035
	T1	0.000	0.002	0.000	-0.002	-0.002	-0.001
	E1	0.003	0.000	0.002	0.014	-0.043	-0.022
	E2	-0.001	0.000	0.000	0.002	-0.002	0.009
	E3	-0.001	0.000	0.003	0.021	-0.023	0.006
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.003	0.000	0.003	0.025	0.048	0.024
	SUST	0.003	0.000	-0.001	-0.009	0.008	-0.035
	OCC	0.006	0.000	0.004	0.034	0.057	0.059
	TOTAL	0.006	0.002	0.004	0.035	0.058	0.060

DISPLACEMENTS

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg) APPENDIX E-55		
		X	Y	Z	X	Y	Z
I04	GR	0.000	0.000	0.000	0.000	0.000	0.000
	T1	0.000	0.000	0.000	0.000	0.000	0.000
	E1	0.000	0.000	0.000	0.000	0.000	0.000
	E2	0.000	0.000	0.000	0.000	0.000	0.000
	E3	0.000	0.000	0.000	0.000	0.000	0.000
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.000	0.000	0.000	0.000	0.000	0.000
	SUST	0.000	0.000	0.000	0.000	0.000	0.000
	OCC	0.000	0.000	0.000	0.000	0.000	0.000
	TOTAL	0.000	0.000	0.000	0.000	0.000	0.000

\*\*\* Segment I end \*\*\*

\*\*\* Segment J begin \*\*\*

D09	GR	-0.002	-0.007	0.004	-0.026	0.008	-0.033
	T1	-0.002	-0.005	-0.004	-0.004	-0.001	0.003
	E1	0.024	0.000	0.014	0.027	0.024	-0.002
	E2	0.000	0.002	-0.001	0.006	-0.002	0.008
	E3	-0.001	0.002	0.025	0.001	0.030	0.008
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.024	0.003	0.029	0.028	0.038	0.011
	SUST	-0.002	-0.007	0.004	-0.026	0.008	-0.033
	OCC	0.026	0.009	0.033	0.054	0.046	0.045
	TOTAL	0.028	0.014	0.037	0.058	0.048	0.047

J01	GR	-0.003	-0.007	0.005	-0.026	0.008	-0.033
	T1	-0.002	-0.005	-0.004	-0.004	-0.001	0.003
	E1	0.024	0.000	0.014	0.027	0.024	-0.002
	E2	0.001	0.002	-0.001	0.006	-0.002	0.008
	E3	-0.001	0.002	0.025	0.001	0.030	0.008
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.024	0.003	0.029	0.028	0.038	0.011
	SUST	-0.003	-0.007	0.005	-0.026	0.008	-0.033
	OCC	0.027	0.009	0.034	0.054	0.046	0.045
	TOTAL	0.029	0.015	0.038	0.058	0.048	0.047

J02	GR	-0.005	-0.007	0.007	-0.026	0.008	-0.033
	T1	-0.001	-0.006	-0.004	-0.004	-0.001	0.003
	E1	0.024	0.000	0.012	0.027	0.024	-0.002
	E2	0.001	0.002	-0.002	0.006	-0.002	0.008
	E3	0.000	0.002	0.025	0.001	0.030	0.008
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.024	0.003	0.028	0.028	0.038	0.011
	SUST	-0.005	-0.007	0.007	-0.026	0.008	-0.033
	OCC	0.029	0.009	0.035	0.054	0.046	0.045
	TOTAL	0.031	0.015	0.038	0.058	0.048	0.047

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42

WHC-SD-WM-DA-135  
REV 0

D I S P L A C E M E N T S

APPENDIX E-56

Point name	Load combination	TRANSLATIONS (in )			ROTATIONS (deg )		
		X	Y	Z	X	Y	Z
J03	GR	-0.007	-0.007	0.008	-0.026	0.008	-0.033
	T1	-0.001	-0.006	-0.004	-0.004	-0.001	0.003
	E1	0.024	0.000	0.011	0.027	0.024	-0.002
	E2	0.002	0.002	-0.002	0.006	-0.002	0.008
	E3	0.000	0.002	0.025	0.001	0.030	0.008
	P1	0.000	0.000	0.000	0.000	0.000	0.000
	SEIS	0.024	0.003	0.027	0.028	0.038	0.011
	SUST	-0.007	-0.007	0.008	-0.026	0.008	-0.033
	OCC	0.031	0.009	0.035	0.054	0.046	0.045
	TOTAL	0.032	0.015	0.039	0.058	0.048	0.047

\*\*\* Segment J end \*\*\*

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42

WHC-SD-WM-DA-135  
REV 0

RESTRAINT REACTIONS

APPENDIX E-57

Point name	Load combination	FORCES (lb )			Result	MOMENTS (ft-lb )			Result
		X	Y	Z		X	Y	Z	
A00	Anchor								
	GR	2	-22	1	22	-8	-2	0	8
	TI	-1	-1	0	2	-1	1	3	3
	E1	7	-5	3	9	8	-1	-9	12
	E2	-1	6	0	6	2	0	0	2
	E3	0	-6	9	11	16	4	2	17
	P1	0	0	0	0	0	0	0	0
	SEIS	7	9	9	15	18	4	9	21
	SUST	2	-22	1	22	-8	-2	0	8
	OCC	9	31	10	34	26	6	10	28
	TOTAL	10	32	10	35	26	7	13	30
S1B	Guide								
	GR	0	-5	0	5	0	0	0	0
	TI	0	5	0	5	0	0	0	0
	E1	0	0	0	0	0	0	0	0
	E2	0	1	0	1	0	0	0	0
	E3	0	-8	13	15	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	8	13	15	0	0	0	0
	SUST	0	-5	0	5	0	0	0	0
	OCC	0	13	13	19	0	0	0	0
	TOTAL	0	18	13	22	0	0	0	0
S2B	Guide								
	GR	0	-21	0	21	0	0	0	0
	TI	0	21	0	21	0	0	0	0
	E1	0	-23	0	23	0	0	0	0
	E2	0	5	0	5	0	0	0	0
	E3	0	1	0	1	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	23	0	23	0	0	0	0
	SUST	0	-21	0	21	0	0	0	0
	OCC	0	44	0	44	0	0	0	0
	TOTAL	0	65	0	65	0	0	0	0
S1A	Guide								
	GR	0	-39	0	39	0	0	0	0
	TI	0	-63	0	63	0	0	0	0
	E1	0	-2	0	2	0	0	0	0
	E2	0	10	0	10	0	0	0	0
	E3	0	12	7	14	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	15	7	17	0	0	0	0
	SUST	0	-39	0	39	0	0	0	0
	OCC	0	55	7	55	0	0	0	0
	TOTAL	0	117	7	118	0	0	0	0

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U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42

WHC-SD-WM-DA-135  
REV 0

RESTRAINT REACTIONS APPENDIX E-58

Point name	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
S2A	Guide								
	GR	0	-22	0	22	0	0	0	0
	T1	0	-69	0	69	0	0	0	0
	E1	0	22	0	22	0	0	0	0
	E2	0	6	0	6	0	0	0	0
	E3	0	-1	4	4	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	23	4	23	0	0	0	0
	SUST	0	-22	0	22	0	0	0	0
	OCC	0	45	4	45	0	0	0	0
	TOTAL	0	114	4	114	0	0	0	0
D00	Anchor								
	GR	0	-9	-1	9	-9	-2	-1	10
	T1	1	2	0	2	2	-1	-1	3
	E1	27	4	13	30	10	-15	-16	25
	E2	0	2	0	2	2	0	0	2
	E3	3	1	10	10	6	4	-2	8
	P1	0	0	0	0	0	0	0	0
	SEIS	27	5	16	32	12	16	17	26
	SUST	0	-9	-1	9	-9	-2	-1	10
	OCC	27	14	17	35	22	18	18	33
	TOTAL	28	16	17	36	24	18	19	36
S3A	Guide								
	GR	0	-12	0	12	0	0	0	0
	T1	0	1	0	1	0	0	0	0
	E1	12	-1	0	12	0	0	0	0
	E2	0	3	0	3	0	0	0	0
	E3	0	-1	0	1	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	12	3	0	12	0	0	0	0
	SUST	0	-12	0	12	0	0	0	0
	OCC	12	15	0	19	0	0	0	0
	TOTAL	12	16	0	20	0	0	0	0
S4A	Guide								
	GR	0	-8	0	8	0	0	0	0
	T1	0	0	0	0	0	0	0	0
	E1	0	0	0	0	0	0	0	0
	E2	0	2	0	2	0	0	0	0
	E3	0	0	0	0	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	2	0	2	0	0	0	0
	SUST	0	-8	0	8	0	0	0	0
	OCC	0	11	0	11	0	0	0	0
	TOTAL	0	11	0	11	0	0	0	0

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42

WHC-SD-WM-DA-135  
REV 0

RESTRAINT REACTIONS

APPENDIX E-59

Point name	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
S5A	Guide								
	GR	0	0	0	0	0	0	0	0
	T1	0	0	0	0	0	0	0	0
	E1	0	0	11	11	0	0	0	0
	E2	0	0	0	0	0	0	0	0
	E3	0	0	0	0	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	0	11	11	0	0	0	0
	SUST	0	0	0	0	0	0	0	0
	OCC	0	0	11	11	0	0	0	0
	TOTAL	0	0	11	11	0	0	0	0
S5C	Guide								
	GR	0	-15	0	15	0	0	0	0
	T1	0	15	0	15	0	0	0	0
	E1	0	0	5	5	0	0	0	0
	E2	0	4	0	4	0	0	0	0
	E3	0	-2	0	2	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	4	5	7	0	0	0	0
	SUST	0	-15	0	15	0	0	0	0
	OCC	0	20	5	20	0	0	0	0
	TOTAL	0	35	5	35	0	0	0	0
S4C	Guide								
	GR	0	-7	0	7	0	0	0	0
	T1	0	7	0	7	0	0	0	0
	E1	0	5	0	5	0	0	0	0
	E2	0	2	0	2	0	0	0	0
	E3	0	4	24	24	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	7	24	25	0	0	0	0
	SUST	0	-7	0	7	0	0	0	0
	OCC	0	14	24	28	0	0	0	0
	TOTAL	0	21	24	32	0	0	0	0
S5B	Guide								
	GR	0	-16	0	16	0	0	0	0
	T1	0	-64	0	64	0	0	0	0
	E1	0	-15	5	16	0	0	0	0
	E2	0	4	0	4	0	0	0	0
	E3	0	-1	5	5	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	16	7	17	0	0	0	0
	SUST	0	-16	0	16	0	0	0	0
	OCC	0	31	7	32	0	0	0	0
	TOTAL	0	96	7	96	0	0	0	0



RESTRAINT REACTIONS

APPENDIX E-60

Point name	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
S4B	Guide								
	GR	0	-7	0	7	0	0	0	0
	T1	0	-63	0	63	0	0	0	0
	E1	0	-5	0	5	0	0	0	0
	E2	0	2	0	2	0	0	0	0
	E3	0	3	17	18	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	6	17	18	0	0	0	0
	SUST	0	-7	0	7	0	0	0	0
	OCC	0	13	17	22	0	0	0	0
	TOTAL	0	76	17	78	0	0	0	0
S3C	Guide								
	GR	0	-28	0	28	0	0	0	0
	T1	0	1	0	1	0	0	0	0
	E1	28	0	0	28	0	0	0	0
	E2	0	8	0	8	0	0	0	0
	E3	1	-4	0	4	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	28	9	0	30	0	0	0	0
	SUST	0	-28	0	28	0	0	0	0
	OCC	28	37	0	46	0	0	0	0
	TOTAL	28	38	0	47	0	0	0	0
S3B	Guide								
	GR	0	-40	0	40	0	0	0	0
	T1	0	-1	0	1	0	0	0	0
	E1	7	0	0	7	0	0	0	0
	E2	0	9	0	9	0	0	0	0
	E3	0	-3	0	3	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	7	9	0	12	0	0	0	0
	SUST	0	-40	0	40	0	0	0	0
	OCC	7	49	0	49	0	0	0	0
	TOTAL	7	50	0	50	0	0	0	0
WALL	Guide								
	GR	0	-9	0	9	0	0	0	0
	T1	0	0	0	0	0	0	0	0
	E1	7	0	0	7	0	0	0	0
	E2	0	3	0	3	0	0	0	0
	E3	0	3	0	3	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	7	4	0	8	0	0	0	0
	SUST	0	-9	0	9	0	0	0	0
	OCC	7	13	0	14	0	0	0	0
	TOTAL	7	13	0	15	0	0	0	0

U2 U-FARM COMPRESSED AIR SYSTEM  
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WHC  
AutoPIPE 4.42

WHC-SD-WM-DA-135  
REV 0

RESTRAINT REACTIONS

APPENDIX E-61

Point name	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
I04	Anchor								
	GR	-2	-28	-1	28	-4	3	-14	15
	T1	1	-2	0	2	-1	-1	-1	1
	E1	21	-1	16	26	13	-14	-18	27
	E2	1	7	0	7	1	-1	3	4
	E3	-4	1	22	22	18	-8	4	20
	P1	0	0	0	0	0	0	0	0
	SEIS	21	7	27	35	23	16	19	34
	SUST	-2	-28	-1	28	-4	3	-14	15
	OCC	23	35	28	51	27	19	33	47
	TOTAL	23	37	28	52	28	19	34	48

ASME B31.3a (1990) CODE COMPLIANCE

APPENDIX E-62

Point name	Load combination	(Moments in ft-lb )			S.I.F		Eq. Load no. type	(Stress in psi )	
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out		Code Stress	Code Allow.
*** Segment A begin ***									
A00	Max P						(3a) HOOP	473	20000
	GR + Max P	8	0		1.00	1.00	(18) SUST	780	20000
	Cold to T1	1	3	1	1.00	1.00	(17) DISP	224	30000
	Sus. + E1	16	10		1.00	1.00	(18) OCC	1674	26600
	Sus. + E2	10	1		1.00	1.00	(18) OCC	926	26600
	Sus. + E3	24	3		1.00	1.00	(18) OCC	1985	26600
A01 N-	Max P						(3a) HOOP	473	20000
	GR + Max P	9	4		1.00	1.00	(18) SUST	903	20000
	Cold to T1	1	1	1	1.00	1.00	(17) DISP	115	30000
	Sus. + E1	12	5		1.00	1.00	(18) OCC	1176	26600
	Sus. + E2	11	5		1.00	1.00	(18) OCC	1078	26600
	Sus. + E3	13	6		1.00	1.00	(18) OCC	1267	26600
A01 N+	Max P						(3a) HOOP	473	20000
	GR + Max P	9	4		1.02	1.00	(18) SUST	913	20000
	Cold to T1	1	1	1	1.02	1.00	(17) DISP	116	30000
	Sus. + E1	12	5		1.02	1.00	(18) OCC	1191	26600
	Sus. + E2	11	5		1.02	1.00	(18) OCC	1091	26600
	Sus. + E3	13	6		1.02	1.00	(18) OCC	1282	26600
A01 F-	Max P						(3a) HOOP	473	20000
	GR + Max P	6	2		1.02	1.00	(18) SUST	728	20000
	Cold to T1	1	0	1	1.02	1.00	(17) DISP	98	30000
	Sus. + E1	10	2		1.02	1.00	(18) OCC	1019	26600
	Sus. + E2	8	2		1.02	1.00	(18) OCC	854	26600
	Sus. + E3	11	6		1.02	1.00	(18) OCC	1175	26600
A01 F+	Max P						(3a) HOOP	473	20000
	GR + Max P	6	2		1.00	1.00	(18) SUST	720	20000
	Cold to T1	1	0	1	1.00	1.00	(17) DISP	98	30000
	Sus. + E1	10	2		1.00	1.00	(18) OCC	1006	26600
	Sus. + E2	8	2		1.00	1.00	(18) OCC	844	26600
	Sus. + E3	11	6		1.00	1.00	(18) OCC	1163	26600
A02	Max P						(3a) HOOP	473	20000
	GR + Max P	6	1		2.30	2.30	(18) SUST	1226	20000
	Cold to T1	1	0	1	2.30	2.30	(17) DISP	141	30000
	Sus. + E1	10	2		2.30	2.30	(18) OCC	1912	26600
	Sus. + E2	7	2		2.30	2.30	(18) OCC	1476	26600
	Sus. + E3	10	6		2.30	2.30	(18) OCC	2272	26600

ASME B31.3a (1990) CODE COMPLIANCE  
(Moments in ft-lb )

APPENDIX E-63

Point name	Load combination	In-Pl. Moment	Out-Pl. Moment	Torsion Moment	S.I.F		Eq. Load no.	Load type	(Stress in psi )	
					In	Out			Code Stress	Code Allow.
A03	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	1		2.30	2.30	(18)	SUST	343	20000
	Cold to T1	0	0	1	2.30	2.30	(17)	DISP	85	30000
	Sus. + E1	6	2		2.30	2.30	(18)	OCC	1313	26600
	Sus. + E2	0	1		2.30	2.30	(18)	OCC	372	26600
	Sus. + E3	6	5		2.30	2.30	(18)	OCC	1631	26600
A04 N-	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	1		1.00	1.00	(18)	SUST	291	20000
	Cold to T1	0	0	1	1.00	1.00	(17)	DISP	81	30000
	Sus. + E1	6	2		1.00	1.00	(18)	OCC	731	26600
	Sus. + E2	1	1		1.00	1.00	(18)	OCC	306	26600
	Sus. + E3	7	5		1.00	1.00	(18)	OCC	867	26600
A04 N+	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	1		1.02	1.00	(18)	SUST	291	20000
	Cold to T1	0	0	1	1.02	1.00	(17)	DISP	81	30000
	Sus. + E1	2	6		1.02	1.00	(18)	OCC	732	26600
	Sus. + E2	1	1		1.02	1.00	(18)	OCC	307	26600
	Sus. + E3	5	7		1.02	1.00	(18)	OCC	870	26600
A04 F-	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	2		1.02	1.00	(18)	SUST	383	20000
	Cold to T1	0	1	0	1.02	1.00	(17)	DISP	71	30000
	Sus. + E1	2	3		1.02	1.00	(18)	OCC	503	26600
	Sus. + E2	0	3		1.02	1.00	(18)	OCC	422	26600
	Sus. + E3	4	3		1.02	1.00	(18)	OCC	653	26600
A04 F+	Max P						(3a)	HOOP	473	20000
	GR + Max P	2	0		1.00	1.00	(18)	SUST	383	20000
	Cold to T1	1	0	0	1.00	1.00	(17)	DISP	71	30000
	Sus. + E1	3	2		1.00	1.00	(18)	OCC	501	26600
	Sus. + E2	3	0		1.00	1.00	(18)	OCC	422	26600
	Sus. + E3	3	4		1.00	1.00	(18)	OCC	649	26600
A05 N-	Max P						(3a)	HOOP	473	20000
	GR + Max P	4	1		1.00	1.00	(18)	SUST	515	20000
	Cold to T1	0	0	0	1.00	1.00	(17)	DISP	38	30000
	Sus. + E1	7	1		1.00	1.00	(18)	OCC	725	26600
	Sus. + E2	5	1		1.00	1.00	(18)	OCC	588	26600
	Sus. + E3	5	1		1.00	1.00	(18)	OCC	614	26600
A05 N+	Max P						(3a)	HOOP	473	20000
	GR + Max P	4	1		1.02	1.00	(18)	SUST	520	20000
	Cold to T1	0	0	0	1.02	1.00	(17)	DISP	38	30000
	Sus. + E1	7	1		1.02	1.00	(18)	OCC	734	26600
	Sus. + E2	5	1		1.02	1.00	(18)	OCC	594	26600
	Sus. + E3	5	1		1.02	1.00	(18)	OCC	620	26600

U2  
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U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42 WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE  
(Moments in ft-lb )

APPENDIX E-64

Point name	Load combination	ASME B31.3a (1990) CODE COMPLIANCE (Moments in ft-lb )			S.I.F		(Stress in psi )		Code Stress	Code Allow.
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out	Eq. no.	Load type		
A05 F-	Max P						(3a)	HOOP	473	20000
	GR + Max P	5	2		1.02	1.00	(18)	SUST	644	20000
	Cold to T1	0	0	0	1.02	1.00	(17)	DISP	18	30000
	Sus. + E1	8	8		1.02	1.00	(18)	OCC	1146	26600
	Sus. + E2	7	3		1.02	1.00	(18)	OCC	753	26600
	Sus. + E3	7	9		1.02	1.00	(18)	OCC	1149	26600
A05 F+	Max P						(3a)	HOOP	473	20000
	GR + Max P	2	5		1.00	1.00	(18)	SUST	638	20000
	Cold to T1	0	0	0	1.00	1.00	(17)	DISP	18	30000
	Sus. + E1	8	8		1.00	1.00	(18)	OCC	1138	26600
	Sus. + E2	3	7		1.00	1.00	(18)	OCC	745	26600
	Sus. + E3	9	7		1.00	1.00	(18)	OCC	1143	26600
A06 -	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	1		2.30	2.30	(18)	SUST	555	20000
	Cold to T1	2	0	0	2.30	2.30	(17)	DISP	290	30000
	Sus. + E1	3	2		2.30	2.30	(18)	OCC	832	26600
	Sus. + E2	2	2		2.30	2.30	(18)	OCC	640	26600
	Sus. + E3	4	3		2.30	2.30	(18)	OCC	1021	26600
A06 +	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	1		2.30	2.30	(18)	SUST	517	20000
	Cold to T1	2	0	0	2.30	2.30	(17)	DISP	290	30000
	Sus. + E1	2	2		2.30	2.30	(18)	OCC	793	26600
	Sus. + E2	1	2		2.30	2.30	(18)	OCC	591	26600
	Sus. + E3	3	3		2.30	2.30	(18)	OCC	983	26600
SRV8N-	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	5		1.00	1.00	(18)	SUST	632	20000
	Cold to T1	0	4	0	1.00	1.00	(17)	DISP	290	30000
	Sus. + E1	5	5		1.00	1.00	(18)	OCC	975	26600
	Sus. + E2	0	7		1.00	1.00	(18)	OCC	734	26600
	Sus. + E3	5	8		1.00	1.00	(18)	OCC	1040	26600
SRV8N+	Max P						(3a)	HOOP	473	20000
	GR + Max P	5	0		1.02	1.00	(18)	SUST	639	20000
	Cold to T1	4	0	0	1.02	1.00	(17)	DISP	295	30000
	Sus. + E1	5	5		1.02	1.00	(18)	OCC	982	26600
	Sus. + E2	7	0		1.02	1.00	(18)	OCC	743	26600
	Sus. + E3	8	5		1.02	1.00	(18)	OCC	1049	26600
SRV8M	Max P						(3a)	HOOP	473	20000
	GR + Max P	6	1		1.02	1.00	(18)	SUST	667	20000
	Cold to T1	4	0	0	1.02	1.00	(17)	DISP	299	30000
	Sus. + E1	6	4		1.02	1.00	(18)	OCC	914	26600
	Sus. + E2	7	1		1.02	1.00	(18)	OCC	775	26600
	Sus. + E3	8	5		1.02	1.00	(18)	OCC	1032	26600

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42

WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE  
(Moments in ft-lb )

APPENDIX E-65

Point name	Load combination	ASME B31.3a (1990) CODE COMPLIANCE (Moments in ft-lb )			S.I.F		(Stress in psi )		Code Stress	Code Allow.
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out	Eq. Load no.	Load type		
SRV8F-	Max P						(3a)	HOOP	473	20000
	GR + Max P	5	1		1.02	1.00	(18)	SUST	639	20000
	Cold to T1	4	0	0	1.02	1.00	(17)	DISP	295	30000
	Sus. + E1	6	1		1.02	1.00	(18)	OCC	659	26600
	Sus. + E2	7	1		1.02	1.00	(18)	OCC	741	26600
	Sus. + E3	7	2		1.02	1.00	(18)	OCC	809	26600
SRV8F+	Max P						(3a)	HOOP	473	20000
	GR + Max P	5	1		1.00	1.00	(18)	SUST	632	20000
	Cold to T1	4	0	0	1.00	1.00	(17)	DISP	290	30000
	Sus. + E1	6	1		1.00	1.00	(18)	OCC	652	26600
	Sus. + E2	7	1		1.00	1.00	(18)	OCC	733	26600
	Sus. + E3	7	2		1.00	1.00	(18)	OCC	800	26600
PRV1	Max P						(3a)	HOOP	473	20000
	GR + Max P	2	0		1.00	1.00	(18)	SUST	380	20000
	Cold to T1	3	0	0	1.00	1.00	(17)	DISP	240	30000
	Sus. + E1	5	2		1.00	1.00	(18)	OCC	663	26600
	Sus. + E2	2	0		1.00	1.00	(18)	OCC	417	26600
	Sus. + E3	3	0		1.00	1.00	(18)	OCC	493	26600
	Max P						(3a)	HOOP	473	20000
	GR + Max P	8	0		1.00	1.00	(18)	SUST	809	20000
	Cold to T1	2	0	0	1.00	1.00	(17)	DISP	181	30000
	Sus. + E1	15	5		1.00	1.00	(18)	OCC	1408	26600
	Sus. + E2	10	0		1.00	1.00	(18)	OCC	952	26600
	Sus. + E3	13	3		1.00	1.00	(18)	OCC	1294	26600
A10 -	Max P						(3a)	HOOP	473	20000
	GR + Max P	12	0		2.30	2.30	(18)	SUST	2371	20000
	Cold to T1	2	0	0	2.30	2.30	(17)	DISP	367	30000
	Sus. + E1	20	5		2.30	2.30	(18)	OCC	3993	26600
	Sus. + E2	16	1		2.30	2.30	(18)	OCC	2905	26600
	Sus. + E3	20	5		2.30	2.30	(18)	OCC	3839	26600
A10 +	Max P						(3a)	HOOP	473	20000
	GR + Max P	8	0		2.30	2.30	(18)	SUST	1560	20000
	Cold to T1	10	0	0	2.30	2.30	(17)	DISP	1791	30000
	Sus. + E1	8	4		2.30	2.30	(18)	OCC	2256	26600
	Sus. + E2	10	0		2.30	2.30	(18)	OCC	1893	26600
	Sus. + E3	10	2		2.30	2.30	(18)	OCC	2068	26600
S1B	Max P						(3a)	HOOP	473	20000
	GR + Max P	6	0		1.00	1.00	(18)	SUST	694	20000
	Cold to T1	11	0	0	1.00	1.00	(17)	DISP	807	30000
	Sus. + E1	9	5		1.00	1.00	(18)	OCC	1088	26600
	Sus. + E2	8	0		1.00	1.00	(18)	OCC	809	26600
	Sus. + E3	6	5		1.00	1.00	(18)	OCC	1026	26600

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.4:

WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE

APPENDIX E-66

Point name	Load combination	(Moments in ft-lb )			S.I.F		Eq. Load no. type	(Stress in psi )	
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out		Code Stress	Code Allow.
A11	Max P						(3a) HOOP	473	20000
	GR + Max P	2	0		2.30	2.30	(18) SUST	605	20000
	Cold to T1	11	0	0	2.30	2.30	(17) DISP	1869	30000
	Sus. + E1	5	6		2.30	2.30	(18) OCC	1652	26600
	Sus. + E2	3	0		2.30	2.30	(18) OCC	698	26600
	Sus. + E3	2	2		2.30	2.30	(18) OCC	945	26600
A12	Max P						(3a) HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18) SUST	290	20000
	Cold to T1	11	0	0	2.30	2.30	(17) DISP	1879	30000
	Sus. + E1	3	6		2.30	2.30	(18) OCC	1443	26600
	Sus. + E2	0	0		2.30	2.30	(18) OCC	301	26600
	Sus. + E3	1	1		2.30	2.30	(18) OCC	410	26600
A13	Max P						(3a) HOOP	473	20000
	GR + Max P	2	0		1.00	1.00	(18) SUST	376	20000
	Cold to T1	11	0	0	1.00	1.00	(17) DISP	822	30000
	Sus. + E1	5	7		1.00	1.00	(18) OCC	927	26600
	Sus. + E2	2	0		1.00	1.00	(18) OCC	410	26600
	Sus. + E3	3	1		1.00	1.00	(18) OCC	484	26600
A14	Max P						(3a) HOOP	473	20000
	GR + Max P	1	0		2.30	2.30	(18) SUST	435	20000
	Cold to T1	11	0	0	2.30	2.30	(17) DISP	1900	30000
	Sus. + E1	5	7		2.30	2.30	(18) OCC	1814	26600
	Sus. + E2	1	0		2.30	2.30	(18) OCC	486	26600
	Sus. + E3	2	2		2.30	2.30	(18) OCC	791	26600
A15	Max P						(3a) HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18) SUST	327	20000
	Cold to T1	11	0	0	2.30	2.30	(17) DISP	1910	30000
	Sus. + E1	4	8		2.30	2.30	(18) OCC	1811	26600
	Sus. + E2	0	1		2.30	2.30	(18) OCC	346	26600
	Sus. + E3	2	2		2.30	2.30	(18) OCC	750	26600
S2B	Max P						(3a) HOOP	473	20000
	GR + Max P	3	0		1.00	1.00	(18) SUST	475	20000
	Cold to T1	11	0	0	1.00	1.00	(17) DISP	836	30000
	Sus. + E1	7	9		1.00	1.00	(18) OCC	1181	26600
	Sus. + E2	4	1		1.00	1.00	(18) OCC	531	26600
	Sus. + E3	5	2		1.00	1.00	(18) OCC	680	26600
A16	Max P						(3a) HOOP	473	20000
	GR + Max P	1	1		2.30	2.30	(18) SUST	461	20000
	Cold to T1	12	0	0	2.30	2.30	(17) DISP	1811	30000
	Sus. + E1	14	3		2.30	2.30	(18) OCC	2361	26600
	Sus. + E2	2	1		2.30	2.30	(18) OCC	520	26600
	Sus. + E3	3	2		2.30	2.30	(18) OCC	853	26600

\*\*\* Segment A end \*\*\*

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42 WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE  
(Moments in ft-lb )

APPENDIX E-67

Point name	Load combination	In-Pl. Moment	Out-Pl. Moment	Torsion Moment	S.I.F		Eq. Load no. type	(Stress in psi )	
					In	Out		Code Stress	Code Allow.

\*\*\* Segment B begin \*\*\*

A06	Max P						(3a) HOOP	473	20000
	GR + Max P	2	0		2.30	2.30	(18) SUST	603	20000
	Cold to T1	0	0	0	2.30	2.30	(17) DISP	0	30000
	Sus. + E1	2	0		2.30	2.30	(18) OCC	603	26600
	Sus. + E2	3	0		2.30	2.30	(18) OCC	697	26600
	Sus. + E3	2	1		2.30	2.30	(18) OCC	744	26600

B01	Max P						(3a) HOOP	473	20000
	GR + Max P	1	0		2.30	2.30	(18) SUST	390	20000
	Cold to T1	0	0	0	2.30	2.30	(17) DISP	0	30000
	Sus. + E1	1	0		2.30	2.30	(18) OCC	390	26600
	Sus. + E2	1	0		2.30	2.30	(18) OCC	430	26600
	Sus. + E3	1	0		2.30	2.30	(18) OCC	450	26600

B02	Max P						(3a) HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18) SUST	250	20000
	Cold to T1	0	0	0	2.30	2.30	(17) DISP	0	30000
	Sus. + E1	0	0		2.30	2.30	(18) OCC	250	26600
	Sus. + E2	0	0		2.30	2.30	(18) OCC	255	26600
	Sus. + E3	0	0		2.30	2.30	(18) OCC	257	26600

B03	Max P						(3a) HOOP	473	20000
	GR + Max P	0	0		1.00	1.00	(18) SUST	230	20000
	Cold to T1	0	0	0	1.00	1.00	(17) DISP	0	30000
	Sus. + E1	0	0		1.00	1.00	(18) OCC	230	26600
	Sus. + E2	0	0		1.00	1.00	(18) OCC	230	26600
	Sus. + E3	0	0		1.00	1.00	(18) OCC	230	26600

\*\*\* Segment B end \*\*\*

\*\*\* Segment C begin \*\*\*

A10	Max P						(3a) HOOP	473	20000
	GR + Max P	5	1		2.30	2.30	(18) SUST	918	20000
	Cold to T1	8	0	0	2.30	2.30	(17) DISP	1263	30000
	Sus. + E1	12	2		2.30	2.30	(18) OCC	2062	26600
	Sus. + E2	6	1		2.30	2.30	(18) OCC	1097	26600
	Sus. + E3	10	2		2.30	2.30	(18) OCC	1720	26600

C01 N-	Max P						(3a) HOOP	473	20000
	GR + Max P	0	3		1.00	1.00	(18) SUST	384	20000
	Cold to T1	0	9	0	1.00	1.00	(17) DISP	685	30000
	Sus. + E1	1	4		1.00	1.00	(18) OCC	510	26600
	Sus. + E2	0	3		1.00	1.00	(18) OCC	432	26600
	Sus. + E3	2	6		1.00	1.00	(18) OCC	678	26600



APPENDIX E-68

ASME B31.3a (1990) CODE COMPLIANCE

(Moments in ft-lb ) (Stress in psi )

Point name	Load combination	(Moments in ft-lb )			S.I.F		Eq. Load no. type	Code Stress	Code Allow.
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out			
C01 N+	Max P						(3a) HOOP	473	20000
	GR + Max P	3	0		1.02	1.00	(18) SUST	387	20000
	Cold to T1	9	0	0	1.02	1.00	(17) DISP	697	30000
	Sus. + E1	4	1		1.02	1.00	(18) OCC	514	26600
	Sus. + E2	3	0		1.02	1.00	(18) OCC	436	26600
	Sus. + E3	6	2		1.02	1.00	(18) OCC	685	26600
C01 F-	Max P						(3a) HOOP	473	20000
	GR + Max P	0	0		1.02	1.00	(18) SUST	269	20000
	Cold to T1	1	0	0	1.02	1.00	(17) DISP	107	30000
	Sus. + E1	2	2		1.02	1.00	(18) OCC	440	26600
	Sus. + E2	1	0		1.02	1.00	(18) OCC	281	26600
	Sus. + E3	3	3		1.02	1.00	(18) OCC	539	26600
C01 F+	Max P						(3a) HOOP	473	20000
	GR + Max P	0	0		1.00	1.00	(18) SUST	268	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	106	30000
	Sus. + E1	2	2		1.00	1.00	(18) OCC	437	26600
	Sus. + E2	1	0		1.00	1.00	(18) OCC	281	26600
	Sus. + E3	3	3		1.00	1.00	(18) OCC	536	26600
S1A	Max P						(3a) HOOP	473	20000
	GR + Max P	7	0		1.00	1.00	(18) SUST	713	20000
	Cold to T1	12	0	0	1.00	1.00	(17) DISP	869	30000
	Sus. + E1	9	2		1.00	1.00	(18) OCC	906	26600
	Sus. + E2	8	1		1.00	1.00	(18) OCC	837	26600
	Sus. + E3	7	3		1.00	1.00	(18) OCC	935	26600
C02	Max P						(3a) HOOP	473	20000
	GR + Max P	2	1		2.30	2.30	(18) SUST	662	20000
	Cold to T1	12	0	0	2.30	2.30	(17) DISP	1979	30000
	Sus. + E1	4	2		2.30	2.30	(18) OCC	1083	26600
	Sus. + E2	3	1		2.30	2.30	(18) OCC	773	26600
	Sus. + E3	3	1		2.30	2.30	(18) OCC	822	26600
C03	Max P						(3a) HOOP	473	20000
	GR + Max P	0	1		2.30	2.30	(18) SUST	372	20000
	Cold to T1	11	0	0	2.30	2.30	(17) DISP	1965	30000
	Sus. + E1	2	3		2.30	2.30	(18) OCC	792	26600
	Sus. + E2	0	1		2.30	2.30	(18) OCC	408	26600
	Sus. + E3	1	2		2.30	2.30	(18) OCC	553	26600
C04	Max P						(3a) HOOP	473	20000
	GR + Max P	2	1		1.00	1.00	(18) SUST	368	20000
	Cold to T1	11	0	0	1.00	1.00	(17) DISP	848	30000
	Sus. + E1	3	3		1.00	1.00	(18) OCC	556	26600
	Sus. + E2	2	1		1.00	1.00	(18) OCC	404	26600
	Sus. + E3	3	3		1.00	1.00	(18) OCC	531	26600

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.

WHC-SD-WM-DA-135  
REV 0

APPENDIX E-69

ASME B31.3a (1990) CODE COMPLIANCE

(Moments in ft-lb )

(Stress in psi )

Point name	Load combination	In-Pl. Moment	Out-Pl. Moment	Torsion Moment	S.I.F		Eq. Load no.	Load type	Code Stress	Code Allow.
					In	Out				
C05	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	1		2.30	2.30	(18)	SUST	493	20000
	Cold to T1	11	0	0	2.30	2.30	(17)	DISP	1936	30000
	Sus. + E1	2	4		2.30	2.30	(18)	OCC	951	26600
	Sus. + E2	1	1		2.30	2.30	(18)	OCC	561	26600
	Sus. + E3	2	3		2.30	2.30	(18)	OCC	938	26600
C06	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	1		2.30	2.30	(18)	SUST	462	20000
	Cold to T1	11	0	0	2.30	2.30	(17)	DISP	1922	30000
	Sus. + E1	1	4		2.30	2.30	(18)	OCC	956	26600
	Sus. + E2	0	2		2.30	2.30	(18)	OCC	520	26600
	Sus. + E3	2	4		2.30	2.30	(18)	OCC	937	26600
S2A	Max P						(3a)	HOOP	473	20000
	GR + Max P	3	2		1.00	1.00	(18)	SUST	475	20000
	Cold to T1	11	0	0	1.00	1.00	(17)	DISP	828	30000
	Sus. + E1	3	5		1.00	1.00	(18)	OCC	715	26600
	Sus. + E2	4	2		1.00	1.00	(18)	OCC	536	26600
	Sus. + E3	5	4		1.00	1.00	(18)	OCC	680	26600
	Max P						(3a)	HOOP	473	20000
	GR + Max P	2	2		2.30	2.30	(18)	SUST	628	20000
	Cold to T1	12	0	0	2.30	2.30	(17)	DISP	1844	30000
	Sus. + E1	9	5		2.30	2.30	(18)	OCC	1760	26600
	Sus. + E2	3	2		2.30	2.30	(18)	OCC	732	26600
	Sus. + E3	4	5		2.30	2.30	(18)	OCC	1188	26600
*** Segment C end ***										
*** Segment D begin ***										
D00	Max P						(3a)	HOOP	473	20000
	GR + Max P	9	1		1.00	1.00	(18)	SUST	913	20000
	Cold to T1	2	1	1	1.00	1.00	(17)	DISP	200	30000
	Sus. + E1	20	18		1.00	1.00	(18)	OCC	2368	26600
	Sus. + E2	12	2		1.00	1.00	(18)	OCC	1087	26600
	Sus. + E3	16	3		1.00	1.00	(18)	OCC	1409	26600
D01 N-	Max P						(3a)	HOOP	473	20000
	GR + Max P	9	1		1.00	1.00	(18)	SUST	871	20000
	Cold to T1	2	1	1	1.00	1.00	(17)	DISP	192	30000
	Sus. + E1	12	3		1.00	1.00	(18)	OCC	1164	26600
	Sus. + E2	11	2		1.00	1.00	(18)	OCC	1035	26600
	Sus. + E3	10	2		1.00	1.00	(18)	OCC	960	26600

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42

WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE  
(Moments in ft-lb )

(Stress

APPENDIX E-70

Point name	Load combination	In-Pl. Moment	Out-Pl. Moment	Torsion Moment	S.I.F		Eq. no.	Load type	Code	
					In	Out			Stress	Allow.
D01 N+	Max P						(3a)	HOOP	473	20000
	GR + Max P	9	1		1.02	1.00	(18)	SUST	882	20000
	Cold to T1	2	1	1	1.02	1.00	(17)	DISP	195	30000
	Sus. + E1	12	3		1.02	1.00	(18)	OCC	1178	26600
	Sus. + E2	11	2		1.02	1.00	(18)	OCC	1048	26600
	Sus. + E3	10	2		1.02	1.00	(18)	OCC	973	26600
D01 F-	Max P						(3a)	HOOP	473	20000
	GR + Max P	8	2		1.02	1.00	(18)	SUST	822	20000
	Cold to T1	2	1	0	1.02	1.00	(17)	DISP	175	30000
	Sus. + E1	9	14		1.02	1.00	(18)	OCC	1717	26600
	Sus. + E2	9	2		1.02	1.00	(18)	OCC	969	26600
	Sus. + E3	8	6		1.02	1.00	(18)	OCC	1153	26600
D01 F+	Max P						(3a)	HOOP	473	20000
	GR + Max P	8	2		1.00	1.00	(18)	SUST	812	20000
	Cold to T1	2	1	0	1.00	1.00	(17)	DISP	173	30000
	Sus. + E1	9	14		1.00	1.00	(18)	OCC	1708	26600
	Sus. + E2	9	2		1.00	1.00	(18)	OCC	958	26600
	Sus. + E3	8	6		1.00	1.00	(18)	OCC	1144	26600
D02 N-	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	2		1.00	1.00	(18)	SUST	428	20000
	Cold to T1	0	0	0	1.00	1.00	(17)	DISP	50	30000
	Sus. + E1	5	27		1.00	1.00	(18)	OCC	2272	26600
	Sus. + E2	1	3		1.00	1.00	(18)	OCC	476	26600
	Sus. + E3	2	12		1.00	1.00	(18)	OCC	1127	26600
D02 N+	Max P						(3a)	HOOP	473	20000
	GR + Max P	2	1		1.02	1.00	(18)	SUST	430	20000
	Cold to T1	0	0	0	1.02	1.00	(17)	DISP	50	30000
	Sus. + E1	27	5		1.02	1.00	(18)	OCC	2305	26600
	Sus. + E2	3	1		1.02	1.00	(18)	OCC	479	26600
	Sus. + E3	12	2		1.02	1.00	(18)	OCC	1141	26600
D02 F-	Max P						(3a)	HOOP	473	20000
	GR + Max P	2	2		1.02	1.00	(18)	SUST	454	20000
	Cold to T1	0	0	1	1.02	1.00	(17)	DISP	57	30000
	Sus. + E1	28	4		1.02	1.00	(18)	OCC	2421	26600
	Sus. + E2	3	2		1.02	1.00	(18)	OCC	509	26600
	Sus. + E3	11	2		1.02	1.00	(18)	OCC	1121	26600
D02 F+	Max P						(3a)	HOOP	473	20000
	GR + Max P	2	2		1.00	1.00	(18)	SUST	452	20000
	Cold to T1	0	0	1	1.00	1.00	(17)	DISP	57	30000
	Sus. + E1	4	28		1.00	1.00	(18)	OCC	2385	26600
	Sus. + E2	2	3		1.00	1.00	(18)	OCC	506	26600
	Sus. + E3	2	11		1.00	1.00	(18)	OCC	1107	26600

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42

WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE

(Moments in ft-lb )

(Stress ... APPENDIX E-71

Point name	Load combination	In-Pl. Moment		Torsion Moment	S.I.F		Eq. no.	Load type	Code Stress	Code Allow.
		In-Pl. Moment	Out-Pl. Moment		In	Out				
D03	Max P						(3a)	HOOP	473	20000
	GR + Max P	5	1		2.30	2.30	(18)	SUST	1079	20000
	Cold to T1	1	0	1	2.30	2.30	(17)	DISP	246	30000
	Sus. + E1	10	16		2.30	2.30	(18)	OCC	3715	26600
	Sus. + E2	6	2		2.30	2.30	(18)	OCC	1289	26600
	Sus. + E3	6	4		2.30	2.30	(18)	OCC	1503	26600
D04	Max P						(3a)	HOOP	473	20000
	GR + Max P	4	1		2.30	2.30	(18)	SUST	982	20000
	Cold to T1	2	0	1	2.30	2.30	(17)	DISP	335	30000
	Sus. + E1	11	12		2.30	2.30	(18)	OCC	3109	26600
	Sus. + E2	5	1		2.30	2.30	(18)	OCC	1168	26600
	Sus. + E3	5	2		2.30	2.30	(18)	OCC	1204	26600
D05 N-	Max P						(3a)	HOOP	473	20000
	GR + Max P	3	0		1.00	1.00	(18)	SUST	469	20000
	Cold to T1	4	0	1	1.00	1.00	(17)	DISP	295	30000
	Sus. + E1	14	4		1.00	1.00	(18)	OCC	1293	26600
	Sus. + E2	4	0		1.00	1.00	(18)	OCC	530	26600
	Sus. + E3	5	4		1.00	1.00	(18)	OCC	744	26600
N+	Max P						(3a)	HOOP	473	20000
	GR + Max P	3	0		1.02	1.00	(18)	SUST	473	20000
	Cold to T1	4	0	1	1.02	1.00	(17)	DISP	300	30000
	Sus. + E1	14	4		1.02	1.00	(18)	OCC	1310	26600
	Sus. + E2	4	0		1.02	1.00	(18)	OCC	535	26600
	Sus. + E3	5	4		1.02	1.00	(18)	OCC	749	26600
D05 F-	Max P						(3a)	HOOP	473	20000
	GR + Max P	4	2		1.02	1.00	(18)	SUST	560	20000
	Cold to T1	4	1	0	1.02	1.00	(17)	DISP	311	30000
	Sus. + E1	13	5		1.02	1.00	(18)	OCC	1242	26600
	Sus. + E2	5	2		1.02	1.00	(18)	OCC	647	26600
	Sus. + E3	6	2		1.02	1.00	(18)	OCC	680	26600
D05 F+	Max P						(3a)	HOOP	473	20000
	GR + Max P	2	4		1.00	1.00	(18)	SUST	555	20000
	Cold to T1	1	4	0	1.00	1.00	(17)	DISP	306	30000
	Sus. + E1	5	13		1.00	1.00	(18)	OCC	1226	26600
	Sus. + E2	2	5		1.00	1.00	(18)	OCC	641	26600
	Sus. + E3	2	6		1.00	1.00	(18)	OCC	673	26600
A16 -	Max P						(3a)	HOOP	473	20000
	GR + Max P	5	0		2.30	2.30	(18)	SUST	1012	20000
	Cold to T1	3	1	0	2.30	2.30	(17)	DISP	552	30000
	Sus. + E1	23	15		2.30	2.30	(18)	OCC	5088	26600
	Sus. + E2	6	0		2.30	2.30	(18)	OCC	1209	26600
	Sus. + E3	8	3		2.30	2.30	(18)	OCC	1746	26600

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.4

WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE

APPENDIX E-72

Point name	Load combination	(Moments in ft-lb )			S.I.F		Eq. Load no. type	(Stress in psi )	
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out		Code Stress	Code Allow.
A16	+ Max P						(3a) HOOP	473	20000
	GR + Max P	6	1		2.30	2.30	(18) SUST	1273	20000
	Cold to T1	9	0	0	2.30	2.30	(17) DISP	1506	30000
	Sus. + E1	12	12		2.30	2.30	(18) OCC	3462	26600
	Sus. + E2	8	1		2.30	2.30	(18) OCC	1534	26600
	Sus. + E3	7	1		2.30	2.30	(18) OCC	1524	26600
C07	- Max P						(3a) HOOP	473	20000
	GR + Max P	6	1		2.30	2.30	(18) SUST	1268	20000
	Cold to T1	9	0	0	2.30	2.30	(17) DISP	1487	30000
	Sus. + E1	6	5		2.30	2.30	(18) OCC	1892	26600
	Sus. + E2	7	2		2.30	2.30	(18) OCC	1528	26600
	Sus. + E3	7	2		2.30	2.30	(18) OCC	1508	26600
C07	+ Max P						(3a) HOOP	473	20000
	GR + Max P	4	1		2.30	2.30	(18) SUST	936	20000
	Cold to T1	3	0	0	2.30	2.30	(17) DISP	600	30000
	Sus. + E1	11	6		2.30	2.30	(18) OCC	2437	26600
	Sus. + E2	5	1		2.30	2.30	(18) OCC	1102	26600
	Sus. + E3	8	3		2.30	2.30	(18) OCC	1648	26600
N-	Max P						(3a) HOOP	473	20000
	GR + Max P	2	7		1.00	1.00	(18) SUST	758	20000
	Cold to T1	0	4	0	1.00	1.00	(17) DISP	315	30000
	Sus. + E1	3	9		1.00	1.00	(18) OCC	973	26600
	Sus. + E2	2	8		1.00	1.00	(18) OCC	886	26600
	Sus. + E3	2	7		1.00	1.00	(18) OCC	816	26600
D08 N+	Max P						(3a) HOOP	473	20000
	GR + Max P	7	2		1.02	1.00	(18) SUST	766	20000
	Cold to T1	4	0	0	1.02	1.00	(17) DISP	320	30000
	Sus. + E1	9	3		1.02	1.00	(18) OCC	984	26600
	Sus. + E2	8	2		1.02	1.00	(18) OCC	897	26600
	Sus. + E3	7	2		1.02	1.00	(18) OCC	825	26600
D08 F-	Max P						(3a) HOOP	473	20000
	GR + Max P	6	3		1.02	1.00	(18) SUST	722	20000
	Cold to T1	4	0	0	1.02	1.00	(17) DISP	311	30000
	Sus. + E1	9	3		1.02	1.00	(18) OCC	972	26600
	Sus. + E2	7	3		1.02	1.00	(18) OCC	843	26600
	Sus. + E3	7	4		1.02	1.00	(18) OCC	828	26600
D08 F+	Max P						(3a) HOOP	473	20000
	GR + Max P	6	3		1.00	1.00	(18) SUST	715	20000
	Cold to T1	4	0	0	1.00	1.00	(17) DISP	305	30000
	Sus. + E1	9	3		1.00	1.00	(18) OCC	961	26600
	Sus. + E2	7	3		1.00	1.00	(18) OCC	835	26600
	Sus. + E3	7	4		1.00	1.00	(18) OCC	820	26600

Point name	Load combination	ASME B31.3a (1990) CODE COMPLIANCE (Moments in ft-lb )				S.I.F		Eq. Load no. type	APPENDIX E-73 (Stress in psi ) Code Code Stress Allow.	
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment		In	Out			
D09 -	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	2		2.30	2.30	(18)	SUST	627	20000
	Cold to T1	3	0	0	2.30	2.30	(17)	DISP	470	30000
	Sus. + E1	3	6		2.30	2.30	(18)	OCC	1372	26600
	Sus. + E2	1	3		2.30	2.30	(18)	OCC	723	26600
	Sus. + E3	1	4		2.30	2.30	(18)	OCC	912	26600
D09 +	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	2		2.30	2.30	(18)	SUST	627	20000
	Cold to T1	3	0	0	2.30	2.30	(17)	DISP	470	30000
	Sus. + E1	2	6		2.30	2.30	(18)	OCC	1333	26600
	Sus. + E2	1	3		2.30	2.30	(18)	OCC	723	26600
	Sus. + E3	1	4		2.30	2.30	(18)	OCC	912	26600
D10	Max P						(3a)	HOOP	473	20000
	GR + Max P	2	2		2.30	2.30	(18)	SUST	646	20000
	Cold to T1	1	0	0	2.30	2.30	(17)	DISP	130	30000
	Sus. + E1	2	11		2.30	2.30	(18)	OCC	2334	26600
	Sus. + E2	2	2		2.30	2.30	(18)	OCC	748	26600
	Sus. + E3	2	3		2.30	2.30	(18)	OCC	832	26600
	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	1		2.30	2.30	(18)	SUST	533	20000
	Cold to T1	0	0	0	2.30	2.30	(17)	DISP	68	30000
	Sus. + E1	2	13		2.30	2.30	(18)	OCC	2480	26600
	Sus. + E2	1	2		2.30	2.30	(18)	OCC	607	26600
	Sus. + E3	1	3		2.30	2.30	(18)	OCC	891	26600
D12 N-	Max P						(3a)	HOOP	473	20000
	GR + Max P	3	1		1.00	1.00	(18)	SUST	488	20000
	Cold to T1	1	0	0	1.00	1.00	(17)	DISP	97	30000
	Sus. + E1	5	16		1.00	1.00	(18)	OCC	1637	26600
	Sus. + E2	4	1		1.00	1.00	(18)	OCC	552	26600
	Sus. + E3	3	7		1.00	1.00	(18)	OCC	913	26600
D12 N+	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	3		1.02	1.00	(18)	SUST	489	20000
	Cold to T1	0	1	0	1.02	1.00	(17)	DISP	97	30000
	Sus. + E1	16	5		1.02	1.00	(18)	OCC	1657	26600
	Sus. + E2	1	4		1.02	1.00	(18)	OCC	553	26600
	Sus. + E3	7	3		1.02	1.00	(18)	OCC	920	26600
D12 F-	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	1		1.02	1.00	(18)	SUST	305	20000
	Cold to T1	0	0	1	1.02	1.00	(17)	DISP	106	30000
	Sus. + E1	15	3		1.02	1.00	(18)	OCC	1388	26600
	Sus. + E2	1	1		1.02	1.00	(18)	OCC	323	26600
	Sus. + E3	7	2		1.02	1.00	(18)	OCC	816	26600

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42

WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE

APPENDIX E-74

Point name	Load combination	(Moments in ft-lb )			S.I.F		Eq. Load no. type	(Stress in psi )	
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out		Code Stress	Code Allow.
D12 F+	Max P						(3a) HOOP	473	20000
	GR + Max P	1	1		1.00	1.00	(18) SUST	305	20000
	Cold to T1	0	0	1	1.00	1.00	(17) DISP	106	30000
	Sus. + E1	3	15		1.00	1.00	(18) OCC	1370	26600
	Sus. + E2	1	1		1.00	1.00	(18) OCC	322	26600
	Sus. + E3	2	7		1.00	1.00	(18) OCC	807	26600
D13 -	Max P						(3a) HOOP	473	20000
	GR + Max P	3	12		2.30	2.30	(18) SUST	2271	20000
	Cold to T1	1	2	1	2.30	2.30	(17) DISP	388	30000
	Sus. + E1	10	12		2.30	2.30	(18) OCC	3566	26600
	Sus. + E2	3	15		2.30	2.30	(18) OCC	2787	26600
	Sus. + E3	14	12		2.30	2.30	(18) OCC	4256	26600
D13 +	Max P						(3a) HOOP	473	20000
	GR + Max P	1	8		2.30	2.30	(18) SUST	1656	20000
	Cold to T1	0	1	0	2.30	2.30	(17) DISP	240	30000
	Sus. + E1	10	11		2.30	2.30	(18) OCC	3386	26600
	Sus. + E2	1	10		2.30	2.30	(18) OCC	2011	26600
	Sus. + E3	1	11		2.30	2.30	(18) OCC	2107	26600
	Max P						(3a) HOOP	473	20000
	GR + Max P	6	1		1.00	1.00	(18) SUST	713	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	73	30000
	Sus. + E1	7	16		1.00	1.00	(18) OCC	1819	26600
	Sus. + E2	8	1		1.00	1.00	(18) OCC	825	26600
	Sus. + E3	7	4		1.00	1.00	(18) OCC	962	26600
D14 N-	Max P						(3a) HOOP	473	20000
	GR + Max P	1	2		1.00	1.00	(18) SUST	354	20000
	Cold to T1	0	0	0	1.00	1.00	(17) DISP	18	30000
	Sus. + E1	1	9		1.00	1.00	(18) OCC	943	26600
	Sus. + E2	1	2		1.00	1.00	(18) OCC	365	26600
	Sus. + E3	1	6		1.00	1.00	(18) OCC	712	26600
D14 N+	Max P						(3a) HOOP	473	20000
	GR + Max P	2	1		1.02	1.00	(18) SUST	356	20000
	Cold to T1	0	0	0	1.02	1.00	(17) DISP	18	30000
	Sus. + E1	9	1		1.02	1.00	(18) OCC	955	26600
	Sus. + E2	2	1		1.02	1.00	(18) OCC	367	26600
	Sus. + E3	6	1		1.02	1.00	(18) OCC	720	26600
D14 F-	Max P						(3a) HOOP	473	20000
	GR + Max P	1	1		1.02	1.00	(18) SUST	376	20000
	Cold to T1	0	0	0	1.02	1.00	(17) DISP	23	30000
	Sus. + E1	11	2		1.02	1.00	(18) OCC	1146	26600
	Sus. + E2	1	2		1.02	1.00	(18) OCC	405	26600
	Sus. + E3	6	2		1.02	1.00	(18) OCC	704	26600



ASME B31.3a (1990) CODE COMPLIANCE (Moments in ft-lb ) (Stress in psi )

Point name	Load combination	In-Pl. Moment	Out-Pl. Moment	Torsion Moment	S.I.F		Eq. Load no. type	APPENDIX E-75	
					In	Out		Code Stress	Code Allow.
D14 F+	Max P						(3a) HOOP	473	20000
	GR + Max P	1	1		1.00	1.00	(18) SUST	375	20000
	Cold to T1	0	0	0	1.00	1.00	(17) DISP	23	30000
	Sus. + E1	2	11		1.00	1.00	(18) OCC	1132	26600
	Sus. + E2	2	1		1.00	1.00	(18) OCC	403	26600
	Sus. + E3	2	6		1.00	1.00	(18) OCC	698	26600
S4A	Max P						(3a) HOOP	473	20000
	GR + Max P	4	0		1.00	1.00	(18) SUST	555	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	50	30000
	Sus. + E1	5	24		1.00	1.00	(18) OCC	2309	26600
	Sus. + E2	6	0		1.00	1.00	(18) OCC	650	26600
	Sus. + E3	5	0		1.00	1.00	(18) OCC	581	26600
S5A	Max P						(3a) HOOP	473	20000
	GR + Max P	0	3		1.00	1.00	(18) SUST	437	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	93	30000
	Sus. + E1	1	6		1.00	1.00	(18) OCC	654	26600
	Sus. + E2	0	3		1.00	1.00	(18) OCC	446	26600
	Sus. + E3	1	8		1.00	1.00	(18) OCC	814	26600
N-	Max P						(3a) HOOP	473	20000
	GR + Max P	0	3		1.00	1.00	(18) SUST	456	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	97	30000
	Sus. + E1	1	6		1.00	1.00	(18) OCC	692	26600
	Sus. + E2	0	3		1.00	1.00	(18) OCC	464	26600
	Sus. + E3	1	8		1.00	1.00	(18) OCC	842	26600
D15 N+	Max P						(3a) HOOP	473	20000
	GR + Max P	3	0		1.02	1.00	(18) SUST	460	20000
	Cold to T1	0	1	0	1.02	1.00	(17) DISP	97	30000
	Sus. + E1	6	1		1.02	1.00	(18) OCC	700	26600
	Sus. + E2	3	0		1.02	1.00	(18) OCC	468	26600
	Sus. + E3	8	1		1.02	1.00	(18) OCC	852	26600
D15 F-	Max P						(3a) HOOP	473	20000
	GR + Max P	3	1		1.02	1.00	(18) SUST	481	20000
	Cold to T1	0	0	1	1.02	1.00	(17) DISP	99	30000
	Sus. + E1	6	1		1.02	1.00	(18) OCC	693	26600
	Sus. + E2	3	1		1.02	1.00	(18) OCC	495	26600
	Sus. + E3	8	1		1.02	1.00	(18) OCC	881	26600
D15 F+	Max P						(3a) HOOP	473	20000
	GR + Max P	1	3		1.00	1.00	(18) SUST	477	20000
	Cold to T1	0	0	1	1.00	1.00	(17) DISP	99	30000
	Sus. + E1	1	6		1.00	1.00	(18) OCC	685	26600
	Sus. + E2	1	3		1.00	1.00	(18) OCC	491	26600
	Sus. + E3	1	8		1.00	1.00	(18) OCC	870	26600



ASME B31.3a (1990) CODE COMPLIANCE  
(Moments in ft-lb ) (Stress in psi )

APPENDIX E-76

Point name	Load combination	In-Pl. Moment	Out-Pl. Moment	Torsion Moment	S.I.F In	S.I.F Out	Eq. Load no.	Load type	Code Stress	Code Allow.
D16 N-	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	3		1.00	1.00	(18)	SUST	486	20000
	Cold to T1	0	0	1	1.00	1.00	(17)	DISP	99	30000
	Sus. + E1	2	5		1.00	1.00	(18)	OCC	645	26600
	Sus. + E2	1	3		1.00	1.00	(18)	OCC	496	26600
	Sus. + E3	1	9		1.00	1.00	(18)	OCC	888	26600
D16 N+	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	3		1.02	1.00	(18)	SUST	487	20000
	Cold to T1	0	0	1	1.02	1.00	(17)	DISP	99	30000
	Sus. + E1	2	5		1.02	1.00	(18)	OCC	646	26600
	Sus. + E2	1	3		1.02	1.00	(18)	OCC	496	26600
	Sus. + E3	1	9		1.02	1.00	(18)	OCC	888	26600
D16 F-	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	0		1.02	1.00	(18)	SUST	320	20000
	Cold to T1	0	1	0	1.02	1.00	(17)	DISP	99	30000
	Sus. + E1	2	1		1.02	1.00	(18)	OCC	395	26600
	Sus. + E2	1	0		1.02	1.00	(18)	OCC	330	26600
	Sus. + E3	1	0		1.02	1.00	(18)	OCC	354	26600
F+	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	0		1.00	1.00	(18)	SUST	319	20000
	Cold to T1	0	1	0	1.00	1.00	(17)	DISP	99	30000
	Sus. + E1	2	1		1.00	1.00	(18)	OCC	393	26600
	Sus. + E2	1	0		1.00	1.00	(18)	OCC	328	26600
	Sus. + E3	1	0		1.00	1.00	(18)	OCC	353	26600
D17 -	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	1		2.30	2.30	(18)	SUST	449	20000
	Cold to T1	1	0	0	2.30	2.30	(17)	DISP	227	30000
	Sus. + E1	3	3		2.30	2.30	(18)	OCC	975	26600
	Sus. + E2	0	1		2.30	2.30	(18)	OCC	471	26600
	Sus. + E3	1	3		2.30	2.30	(18)	OCC	729	26600
D17 +	Max P						(3a)	HOOP	473	20000
	GR + Max P	2	1		2.30	2.30	(18)	SUST	602	20000
	Cold to T1	9	0	0	2.30	2.30	(17)	DISP	1518	30000
	Sus. + E1	3	1		2.30	2.30	(18)	OCC	795	26600
	Sus. + E2	3	1		2.30	2.30	(18)	OCC	690	26600
	Sus. + E3	3	1		2.30	2.30	(18)	OCC	784	26600
D18 N-	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	2		1.00	1.00	(18)	SUST	364	20000
	Cold to T1	0	9	0	1.00	1.00	(17)	DISP	673	30000
	Sus. + E1	1	4		1.00	1.00	(18)	OCC	551	26600
	Sus. + E2	0	2		1.00	1.00	(18)	OCC	395	26600
	Sus. + E3	2	2		1.00	1.00	(18)	OCC	519	26600

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4

WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE

(Moments in ft-lb )

(Stress in psi )

APPENDIX E-77

Point name	Load combination	ASME B31.3a (1990) CODE COMPLIANCE			S.I.F		Eq. Load no. type	APPENDIX E-77	
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out		Code Stress	Code Allow.
D18 N+	Max P						(3a) HOOP	473	20000
	GR + Max P	2	0		1.02	1.00	(18) SUST	366	20000
	Cold to T1	9	0	0	1.02	1.00	(17) DISP	685	30000
	Sus. + E1	4	1		1.02	1.00	(18) OCC	556	26600
	Sus. + E2	2	0		1.02	1.00	(18) OCC	397	26600
	Sus. + E3	2	2		1.02	1.00	(18) OCC	521	26600
D18 F-	Max P						(3a) HOOP	473	20000
	GR + Max P	3	0		1.02	1.00	(18) SUST	418	20000
	Cold to T1	1	0	0	1.02	1.00	(17) DISP	73	30000
	Sus. + E1	4	0		1.02	1.00	(18) OCC	494	26600
	Sus. + E2	3	0		1.02	1.00	(18) OCC	468	26600
	Sus. + E3	4	1		1.02	1.00	(18) OCC	513	26600
D18 F+	Max P						(3a) HOOP	473	20000
	GR + Max P	3	0		1.00	1.00	(18) SUST	415	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	72	30000
	Sus. + E1	4	0		1.00	1.00	(18) OCC	490	26600
	Sus. + E2	3	0		1.00	1.00	(18) OCC	464	26600
	Sus. + E3	4	1		1.00	1.00	(18) OCC	509	26600
	Max P						(3a) HOOP	473	20000
	GR + Max P	4	0		1.00	1.00	(18) SUST	498	20000
	Cold to T1	12	0	0	1.00	1.00	(17) DISP	915	30000
	Sus. + E1	6	0		1.00	1.00	(18) OCC	641	26600
	Sus. + E2	5	0		1.00	1.00	(18) OCC	571	26600
	Sus. + E3	5	1		1.00	1.00	(18) OCC	600	26600
D19	Max P						(3a) HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18) SUST	260	20000
	Cold to T1	12	0	0	2.30	2.30	(17) DISP	2087	30000
	Sus. + E1	1	2		2.30	2.30	(18) OCC	711	26600
	Sus. + E2	0	0		2.30	2.30	(18) OCC	267	26600
	Sus. + E3	1	2		2.30	2.30	(18) OCC	551	26600
D20	Max P						(3a) HOOP	473	20000
	GR + Max P	2	0		2.30	2.30	(18) SUST	620	20000
	Cold to T1	12	0	0	2.30	2.30	(17) DISP	2072	30000
	Sus. + E1	3	4		2.30	2.30	(18) OCC	1308	26600
	Sus. + E2	3	0		2.30	2.30	(18) OCC	714	26600
	Sus. + E3	3	3		2.30	2.30	(18) OCC	1050	26600
D21	Max P						(3a) HOOP	473	20000
	GR + Max P	4	0		1.00	1.00	(18) SUST	524	20000
	Cold to T1	12	0	0	1.00	1.00	(17) DISP	894	30000
	Sus. + E1	5	6		1.00	1.00	(18) OCC	949	26600
	Sus. + E2	5	0		1.00	1.00	(18) OCC	598	26600
	Sus. + E3	4	4		1.00	1.00	(18) OCC	806	26600

ASME B31.3a (1990) CODE COMPLIANCE

APPENDIX E-78

Point name	Load combination	(Moments in ft-lb )			S.I.F		Eq. Load no. type	(Stress in psi )	
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out		Code Stress	Code Allow.
D22	Max P						(3a) HOOP	473	20000
	GR + Max P	3	0		2.30	2.30	(18) SUST	792	20000
	Cold to T1	12	0	0	2.30	2.30	(17) DISP	2040	30000
	Sus. + E1	4	8		2.30	2.30	(18) OCC	2069	26600
	Sus. + E2	4	0		2.30	2.30	(18) OCC	935	26600
	Sus. + E3	4	6		2.30	2.30	(18) OCC	1818	26600
D23	Max P						(3a) HOOP	473	20000
	GR + Max P	2	0		2.30	2.30	(18) SUST	561	20000
	Cold to T1	12	0	0	2.30	2.30	(17) DISP	2025	30000
	Sus. + E1	2	9		2.30	2.30	(18) OCC	2124	26600
	Sus. + E2	2	0		2.30	2.30	(18) OCC	648	26600
	Sus. + E3	3	9		2.30	2.30	(18) OCC	1988	26600
S4C	Max P						(3a) HOOP	473	20000
	GR + Max P	1	0		1.00	1.00	(18) SUST	275	20000
	Cold to T1	12	0	0	1.00	1.00	(17) DISP	872	30000
	Sus. + E1	1	11		1.00	1.00	(18) OCC	1107	26600
	Sus. + E2	1	0		1.00	1.00	(18) OCC	282	26600
	Sus. + E3	2	12		1.00	1.00	(18) OCC	1132	26600
N-	Max P						(3a) HOOP	473	20000
	GR + Max P	1	1		1.00	1.00	(18) SUST	284	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	86	30000
	Sus. + E1	2	12		1.00	1.00	(18) OCC	1132	26600
	Sus. + E2	1	1		1.00	1.00	(18) OCC	292	26600
	Sus. + E3	1	9		1.00	1.00	(18) OCC	894	26600
D24 N+	Max P						(3a) HOOP	473	20000
	GR + Max P	1	1		1.02	1.00	(18) SUST	284	20000
	Cold to T1	1	0	0	1.02	1.00	(17) DISP	87	30000
	Sus. + E1	2	12		1.02	1.00	(18) OCC	1133	26600
	Sus. + E2	1	1		1.02	1.00	(18) OCC	292	26600
	Sus. + E3	1	9		1.02	1.00	(18) OCC	894	26600
D24 F-	Max P						(3a) HOOP	473	20000
	GR + Max P	0	1		1.02	1.00	(18) SUST	280	20000
	Cold to T1	9	0	0	1.02	1.00	(17) DISP	681	30000
	Sus. + E1	2	1		1.02	1.00	(18) OCC	390	26600
	Sus. + E2	0	1		1.02	1.00	(18) OCC	285	26600
	Sus. + E3	1	1		1.02	1.00	(18) OCC	318	26600
D24 F+	Max P						(3a) HOOP	473	20000
	GR + Max P	1	0		1.00	1.00	(18) SUST	280	20000
	Cold to T1	0	9	0	1.00	1.00	(17) DISP	669	30000
	Sus. + E1	1	2		1.00	1.00	(18) OCC	388	26600
	Sus. + E2	1	0		1.00	1.00	(18) OCC	284	26600
	Sus. + E3	1	1		1.00	1.00	(18) OCC	318	26600

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.4

WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE  
(Moments in ft-lb )

APPENDIX E-79  
(Stress in psi )

Point name	Load combination	In-Pl. Moment	Out-Pl. Moment	Torsion Moment	S.I.F In	S.I.F Out	Eq. Load no. type	Code Stress	Code Allow.
D25	Max P						(3a) HOOP	473	20000
	GR + Max P	1	2		2.30	2.30	(18) SUST	611	20000
	Cold to T1	9	0	0	2.30	2.30	(17) DISP	1525	30000
	Sus. + E1	8	2		2.30	2.30	(18) OCC	1821	26600
	Sus. + E2	2	2		2.30	2.30	(18) OCC	675	26600
	Sus. + E3	3	15		2.30	2.30	(18) OCC	2929	26600

\*\*\* Segment D end \*\*\*

\*\*\* Segment E begin \*\*\*

D17	Max P						(3a) HOOP	473	20000
	GR + Max P	2	3		2.30	2.30	(18) SUST	782	20000
	Cold to T1	10	0	0	2.30	2.30	(17) DISP	1545	30000
	Sus. + E1	4	5		2.30	2.30	(18) OCC	1182	26600
	Sus. + E2	2	3		2.30	2.30	(18) OCC	875	26600
	Sus. + E3	3	8		2.30	2.30	(18) OCC	1515	26600

S5B	Max P						(3a) HOOP	473	20000
	GR + Max P	4	3		1.00	1.00	(18) SUST	577	20000
	Cold to T1	11	0	0	1.00	1.00	(17) DISP	838	30000
	Sus. + E1	6	4		1.00	1.00	(18) OCC	799	26600
	Sus. + E2	5	3		1.00	1.00	(18) OCC	652	26600
	Sus. + E3	5	9		1.00	1.00	(18) OCC	1025	26600

E01	Max P						(3a) HOOP	473	20000
	GR + Max P	0	2		2.30	2.30	(18) SUST	600	20000
	Cold to T1	11	0	0	2.30	2.30	(17) DISP	1953	30000
	Sus. + E1	2	3		2.30	2.30	(18) OCC	974	26600
	Sus. + E2	0	2		2.30	2.30	(18) OCC	611	26600
	Sus. + E3	1	8		2.30	2.30	(18) OCC	1532	26600

E02	Max P						(3a) HOOP	473	20000
	GR + Max P	2	2		2.30	2.30	(18) SUST	712	20000
	Cold to T1	11	0	0	2.30	2.30	(17) DISP	1975	30000
	Sus. + E1	4	5		2.30	2.30	(18) OCC	1300	26600
	Sus. + E2	3	2		2.30	2.30	(18) OCC	804	26600
	Sus. + E3	3	7		2.30	2.30	(18) OCC	1613	26600

E03	Max P						(3a) HOOP	473	20000
	GR + Max P	4	1		1.00	1.00	(18) SUST	541	20000
	Cold to T1	12	0	0	1.00	1.00	(17) DISP	869	30000
	Sus. + E1	5	7		1.00	1.00	(18) OCC	948	26600
	Sus. + E2	5	1		1.00	1.00	(18) OCC	614	26600
	Sus. + E3	4	7		1.00	1.00	(18) OCC	941	26600

ASME B31.3a (1990) CODE COMPLIANCE

APPENDIX E-80

(Moments in ft-lb )

(Stress in psi )

Point name	Load combination	In-Pl. Moment	Out-Pl. Moment	Torsion Moment	S.I.F		Eq. Load no. type	Code Stress	Code Allow.
					In	Out			
E04	Max P						(3a) HOOP	473	20000
	GR + Max P	3	1		2.30	2.30	(18) SUST	812	20000
	Cold to T1	12	0	0	2.30	2.30	(17) DISP	2022	30000
	Sus. + E1	3	8		2.30	2.30	(18) OCC	2119	26600
	Sus. + E2	4	1		2.30	2.30	(18) OCC	954	26600
	Sus. + E3	4	7		2.30	2.30	(18) OCC	1909	26600
E05	Max P						(3a) HOOP	473	20000
	GR + Max P	2	0		2.30	2.30	(18) SUST	574	20000
	Cold to T1	12	0	0	2.30	2.30	(17) DISP	2044	30000
	Sus. + E1	2	10		2.30	2.30	(18) OCC	2241	26600
	Sus. + E2	2	0		2.30	2.30	(18) OCC	662	26600
	Sus. + E3	3	8		2.30	2.30	(18) OCC	1885	26600
S4B	Max P						(3a) HOOP	473	20000
	GR + Max P	1	0		1.00	1.00	(18) SUST	274	20000
	Cold to T1	12	0	0	1.00	1.00	(17) DISP	900	30000
	Sus. + E1	2	12		1.00	1.00	(18) OCC	1191	26600
	Sus. + E2	1	0		1.00	1.00	(18) OCC	281	26600
	Sus. + E3	2	10		1.00	1.00	(18) OCC	982	26600
N-	Max P						(3a) HOOP	473	20000
	GR + Max P	1	0		1.00	1.00	(18) SUST	285	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	61	30000
	Sus. + E1	3	13		1.00	1.00	(18) OCC	1211	26600
	Sus. + E2	1	0		1.00	1.00	(18) OCC	293	26600
	Sus. + E3	1	7		1.00	1.00	(18) OCC	796	26600
E06 N+	Max P						(3a) HOOP	473	20000
	GR + Max P	1	0		1.02	1.00	(18) SUST	286	20000
	Cold to T1	1	0	0	1.02	1.00	(17) DISP	62	30000
	Sus. + E1	3	13		1.02	1.00	(18) OCC	1212	26600
	Sus. + E2	1	0		1.02	1.00	(18) OCC	293	26600
	Sus. + E3	1	7		1.02	1.00	(18) OCC	797	26600
E06 F-	Max P						(3a) HOOP	473	20000
	GR + Max P	0	1		1.02	1.00	(18) SUST	300	20000
	Cold to T1	9	0	0	1.02	1.00	(17) DISP	660	30000
	Sus. + E1	3	2		1.02	1.00	(18) OCC	517	26600
	Sus. + E2	0	1		1.02	1.00	(18) OCC	305	26600
	Sus. + E3	1	1		1.02	1.00	(18) OCC	364	26600
E06 F+	Max P						(3a) HOOP	473	20000
	GR + Max P	1	0		1.00	1.00	(18) SUST	300	20000
	Cold to T1	0	9	0	1.00	1.00	(17) DISP	649	30000
	Sus. + E1	2	3		1.00	1.00	(18) OCC	513	26600
	Sus. + E2	1	0		1.00	1.00	(18) OCC	305	26600
	Sus. + E3	1	1		1.00	1.00	(18) OCC	363	26600

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42

WHC-SD-WM-DA-135  
REV 0

Point name	Load combination	ASME B31.3a (1990) CODE COMPLIANCE (Moments in ft-lb )			S.I.F		(Stress in psi )		APPENDIX E-81	
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out	Eq. no.	Load type	Code Stress	Code Allow.
D25	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	2		2.30	2.30	(18)	SUST	659	20000
	Cold to T1	9	0	0	2.30	2.30	(17)	DISP	1506	30000
	Sus. + E1	3	2		2.30	2.30	(18)	OCC	936	26600
	Sus. + E2	2	2		2.30	2.30	(18)	OCC	723	26600
	Sus. + E3	2	13		2.30	2.30	(18)	OCC	2581	26600
*** Segment E end ***										
*** Segment F begin ***										
D25	Max P						(3a)	HOOP	473	20000
	GR + Max P	3	0		2.30	2.30	(18)	SUST	671	20000
	Cold to T1	0	0	0	2.30	2.30	(17)	DISP	17	30000
	Sus. + E1	8	23		2.30	2.30	(18)	OCC	4319	26600
	Sus. + E2	4	0		2.30	2.30	(18)	OCC	785	26600
	Sus. + E3	5	11		2.30	2.30	(18)	OCC	2437	26600
F01 N-	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	0		1.00	1.00	(18)	SUST	295	20000
	Cold to T1	0	0	0	1.00	1.00	(17)	DISP	3	30000
	Sus. + E1	6	23		1.00	1.00	(18)	OCC	2088	26600
	Sus. + E2	1	0		1.00	1.00	(18)	OCC	309	26600
	Sus. + E3	2	2		1.00	1.00	(18)	OCC	411	26600
F01 N+	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	1		1.02	1.00	(18)	SUST	295	20000
	Cold to T1	0	0	0	1.02	1.00	(17)	DISP	3	30000
	Sus. + E1	23	6		1.02	1.00	(18)	OCC	2117	26600
	Sus. + E2	0	1		1.02	1.00	(18)	OCC	309	26600
	Sus. + E3	2	2		1.02	1.00	(18)	OCC	413	26600
F01 F-	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	3		1.02	1.00	(18)	SUST	450	20000
	Cold to T1	0	0	0	1.02	1.00	(17)	DISP	5	30000
	Sus. + E1	22	3		1.02	1.00	(18)	OCC	2075	26600
	Sus. + E2	0	3		1.02	1.00	(18)	OCC	459	26600
	Sus. + E3	2	5		1.02	1.00	(18)	OCC	642	26600
F01 F+	Max P						(3a)	HOOP	473	20000
	GR + Max P	3	0		1.00	1.00	(18)	SUST	450	20000
	Cold to T1	0	0	0	1.00	1.00	(17)	DISP	5	30000
	Sus. + E1	3	22		1.00	1.00	(18)	OCC	2048	26600
	Sus. + E2	3	0		1.00	1.00	(18)	OCC	459	26600
	Sus. + E3	5	2		1.00	1.00	(18)	OCC	640	26600

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42 WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE  
(Moments in ft-lb )

APPENDIX E-82  
(Stress in psi )

Point name	Load combination	In-Pl. Moment	Out-Pl. Moment	Torsion Moment	S.I.F In	S.I.F Out	Eq. Load no. type	Code Stress	Code Allow.
F02	Max P						(3a) HOOP	473	20000
	GR + Max P	12	0		1.00	1.00	(18) SUST	1110	20000
	Cold to T1	0	0	0	1.00	1.00	(17) DISP	34	30000
	Sus. + E1	12	8		1.00	1.00	(18) OCC	1721	26600
	Sus. + E2	16	0		1.00	1.00	(18) OCC	1407	26600
	Sus. + E3	18	1		1.00	1.00	(18) OCC	1558	26600
S3C	Max P						(3a) HOOP	473	20000
	GR + Max P	23	0		1.00	1.00	(18) SUST	1973	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	46	30000
	Sus. + E1	24	23		1.00	1.00	(18) OCC	3679	26600
	Sus. + E2	30	0		1.00	1.00	(18) OCC	2491	26600
	Sus. + E3	33	1		1.00	1.00	(18) OCC	2663	26600
F03	Max P						(3a) HOOP	473	20000
	GR + Max P	2	0		2.30	2.30	(18) SUST	537	20000
	Cold to T1	1	0	0	2.30	2.30	(17) DISP	135	30000
	Sus. + E1	2	6		2.30	2.30	(18) OCC	1589	26600
	Sus. + E2	2	0		2.30	2.30	(18) OCC	557	26600
	Sus. + E3	11	0		2.30	2.30	(18) OCC	2193	26600
	Max P						(3a) HOOP	473	20000
	GR + Max P	2	0		1.00	1.00	(18) SUST	362	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	59	30000
	Sus. + E1	2	1		1.00	1.00	(18) OCC	441	26600
	Sus. + E2	2	0		1.00	1.00	(18) OCC	371	26600
	Sus. + E3	11	0		1.00	1.00	(18) OCC	1056	26600
*** Segment F end ***									
*** Segment G begin ***									
F04	Max P						(3a) HOOP	473	20000
	GR + Max P	2	1		1.00	1.00	(18) SUST	370	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	59	30000
	Sus. + E1	2	6		1.00	1.00	(18) OCC	747	26600
	Sus. + E2	2	1		1.00	1.00	(18) OCC	378	26600
	Sus. + E3	11	2		1.00	1.00	(18) OCC	1066	26600
S3B	Max P						(3a) HOOP	473	20000
	GR + Max P	35	0		1.00	1.00	(18) SUST	2858	20000
	Cold to T1	1	0	0	1.00	1.00	(17) DISP	46	30000
	Sus. + E1	35	1		1.00	1.00	(18) OCC	2929	26600
	Sus. + E2	43	0		1.00	1.00	(18) OCC	3433	26600
	Sus. + E3	44	1		1.00	1.00	(18) OCC	3544	26600

ASME B31.3a (1990) CODE COMPLIANCE  
(Moments in ft-lb )

(Stress in psi) APPENDIX E-83

Point name	Load combination	In-Pl. Moment	Out-Pl. Moment	Torsion Moment	S.I.F		Eq. Load no. type	Code Stress	Code Allow.
					In	Out			
G01	Max P						(3a) HOOP	473	20000
	GR + Max P	28	0		2.30	2.30	(18) SUST	5116	20000
	Cold to T1	1	0	0	2.30	2.30	(17) DISP	97	30000
	Sus. + E1	29	3		2.30	2.30	(18) OCC	5493	26600
	Sus. + E2	35	0		2.30	2.30	(18) OCC	6165	26600
	Sus. + E3	37	1		2.30	2.30	(18) OCC	6539	26600
G02	Max P						(3a) HOOP	473	20000
	GR + Max P	22	0		2.30	2.30	(18) SUST	4085	20000
	Cold to T1	1	0	0	2.30	2.30	(17) DISP	88	30000
	Sus. + E1	23	4		2.30	2.30	(18) OCC	4635	26600
	Sus. + E2	27	0		2.30	2.30	(18) OCC	4893	26600
	Sus. + E3	30	1		2.30	2.30	(18) OCC	5354	26600
G03	Max P						(3a) HOOP	473	20000
	GR + Max P	17	0		1.00	1.00	(18) SUST	1481	20000
	Cold to T1	0	0	0	1.00	1.00	(17) DISP	34	30000
	Sus. + E1	17	4		1.00	1.00	(18) OCC	1780	26600
	Sus. + E2	20	0		1.00	1.00	(18) OCC	1734	26600
	Sus. + E3	23	1		1.00	1.00	(18) OCC	1961	26600
	Max P						(3a) HOOP	473	20000
	GR + Max P	14	0		2.30	2.30	(18) SUST	2550	20000
	Cold to T1	0	0	0	2.30	2.30	(17) DISP	68	30000
	Sus. + E1	14	4		2.30	2.30	(18) OCC	3222	26600
	Sus. + E2	16	0		2.30	2.30	(18) OCC	3010	26600
	Sus. + E3	19	1		2.30	2.30	(18) OCC	3490	26600
G05	Max P						(3a) HOOP	473	20000
	GR + Max P	11	0		2.30	2.30	(18) SUST	2144	20000
	Cold to T1	0	0	0	2.30	2.30	(17) DISP	59	30000
	Sus. + E1	11	4		2.30	2.30	(18) OCC	2756	26600
	Sus. + E2	13	0		2.30	2.30	(18) OCC	2519	26600
	Sus. + E3	16	1		2.30	2.30	(18) OCC	2930	26600
WALL	Max P						(3a) HOOP	473	20000
	GR + Max P	5	0		1.00	1.00	(18) SUST	574	20000
	Cold to T1	0	0	0	1.00	1.00	(17) DISP	0	30000
	Sus. + E1	5	2		1.00	1.00	(18) OCC	703	26600
	Sus. + E2	6	0		1.00	1.00	(18) OCC	660	26600
	Sus. + E3	6	0		1.00	1.00	(18) OCC	652	26600
G06 N-	Max P						(3a) HOOP	473	20000
	GR + Max P	1	0		1.00	1.00	(18) SUST	312	20000
	Cold to T1	0	0	0	1.00	1.00	(17) DISP	0	30000
	Sus. + E1	1	0		1.00	1.00	(18) OCC	343	26600
	Sus. + E2	1	0		1.00	1.00	(18) OCC	332	26600
	Sus. + E3	2	0		1.00	1.00	(18) OCC	390	26600



U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.42

WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE

APPENDIX E-84

Point name	Load combination	(Moments in ft-lb )			S.I.F		(Stress in psi )		Code Stress	Code Allow.
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out	Eq. no.	Load type		
G06 N+	Max P						(3a)	HOOP	473	20000
	GR + Max P	1	0		1.02	1.00	(18)	SUST	313	20000
	Cold to T1	0	0	0	1.02	1.00	(17)	DISP	0	30000
	Sus. + E1	1	0		1.02	1.00	(18)	OCC	344	26600
	Sus. + E2	1	0		1.02	1.00	(18)	OCC	334	26600
	Sus. + E3	2	0		1.02	1.00	(18)	OCC	393	26600
G06 F-	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	0		1.02	1.00	(18)	SUST	243	20000
	Cold to T1	0	0	0	1.02	1.00	(17)	DISP	0	30000
	Sus. + E1	0	1		1.02	1.00	(18)	OCC	290	26600
	Sus. + E2	0	0		1.02	1.00	(18)	OCC	243	26600
	Sus. + E3	1	0		1.02	1.00	(18)	OCC	291	26600
G06 F+	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	0		1.00	1.00	(18)	SUST	243	20000
	Cold to T1	0	0	0	1.00	1.00	(17)	DISP	0	30000
	Sus. + E1	0	1		1.00	1.00	(18)	OCC	290	26600
	Sus. + E2	0	0		1.00	1.00	(18)	OCC	243	26600
	Sus. + E3	1	0		1.00	1.00	(18)	OCC	290	26600
	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18)	SUST	243	20000
	Cold to T1	0	0	0	2.30	2.30	(17)	DISP	0	30000
	Sus. + E1	0	1		2.30	2.30	(18)	OCC	329	26600
	Sus. + E2	0	0		2.30	2.30	(18)	OCC	243	26600
	Sus. + E3	1	0		2.30	2.30	(18)	OCC	329	26600
G10	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18)	SUST	230	20000
	Cold to T1	0	0	0	2.30	2.30	(17)	DISP	0	30000
	Sus. + E1	0	0		2.30	2.30	(18)	OCC	233	26600
	Sus. + E2	0	0		2.30	2.30	(18)	OCC	230	26600
	Sus. + E3	0	0		2.30	2.30	(18)	OCC	233	26600
G11	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	0		1.00	1.00	(18)	SUST	230	20000
	Cold to T1	0	0	0	1.00	1.00	(17)	DISP	0	30000
	Sus. + E1	0	0		1.00	1.00	(18)	OCC	230	26600
	Sus. + E2	0	0		1.00	1.00	(18)	OCC	230	26600
	Sus. + E3	0	0		1.00	1.00	(18)	OCC	230	26600

\*\*\* Segment G end \*\*\*

\*\*\* Segment H begin \*\*\*

APPENDIX E-85

ASME B31.3a (1990) CODE COMPLIANCE

(Moments in ft-lb )

(Stress in psi )

Point name	Load combination	In-Pl. Moment	Out-Pl. Moment	Torsion Moment	S.I.F		Eq. no.	Load type	Code Stress	Code Allow.
					In	Out				
F03	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18)	SUST	223	20000
	Cold to T1	0	0	0	2.30	2.30	(17)	DISP	0	30000
	Sus. + E1	0	1		2.30	2.30	(18)	OCC	314	26600
	Sus. + E2	0	0		2.30	2.30	(18)	OCC	223	26600
	Sus. + E3	1	0		2.30	2.30	(18)	OCC	314	26600
H01	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18)	SUST	224	20000
	Cold to T1	0	0	0	2.30	2.30	(17)	DISP	0	30000
	Sus. + E1	0	0		2.30	2.30	(18)	OCC	271	26600
	Sus. + E2	0	0		2.30	2.30	(18)	OCC	224	26600
	Sus. + E3	0	0		2.30	2.30	(18)	OCC	271	26600
H02	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18)	SUST	229	20000
	Cold to T1	0	0	0	2.30	2.30	(17)	DISP	0	30000
	Sus. + E1	0	0		2.30	2.30	(18)	OCC	231	26600
	Sus. + E2	0	0		2.30	2.30	(18)	OCC	229	26600
	Sus. + E3	0	0		2.30	2.30	(18)	OCC	231	26600
	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	0		1.00	1.00	(18)	SUST	230	20000
	Cold to T1	0	0	0	1.00	1.00	(17)	DISP	0	30000
	Sus. + E1	0	0		1.00	1.00	(18)	OCC	230	26600
	Sus. + E2	0	0		1.00	1.00	(18)	OCC	230	26600
	Sus. + E3	0	0		1.00	1.00	(18)	OCC	230	26600
*** Segment H end ***										
*** Segment I begin ***										
D13	Max P						(3a)	HOOP	473	20000
	GR + Max P	2	5		2.30	2.30	(18)	SUST	1089	20000
	Cold to T1	1	2	1	2.30	2.30	(17)	DISP	257	30000
	Sus. + E1	4	8		2.30	2.30	(18)	OCC	1625	26600
	Sus. + E2	3	7		2.30	2.30	(18)	OCC	1317	26600
	Sus. + E3	14	6		2.30	2.30	(18)	OCC	2898	26600
I01	Max P						(3a)	HOOP	473	20000
	GR + Max P	0	2		2.30	2.30	(18)	SUST	619	20000
	Cold to T1	1	1	1	2.30	2.30	(17)	DISP	192	30000
	Sus. + E1	3	6		2.30	2.30	(18)	OCC	1327	26600
	Sus. + E2	0	3		2.30	2.30	(18)	OCC	730	26600
	Sus. + E3	0	8		2.30	2.30	(18)	OCC	1648	26600

ASME B31.3a (1990) CODE COMPLIANCE

APPENDIX E-86

Point name	Load combination	(Moments in ft-lb )			S.I.F		Eq. Load no. type	(Stress in psi )	
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out		Code Stress	Code Allow.
I02	Max P						(3a) HOOP	473	20000
	GR + Max P	7	2		2.30	2.30	(18) SUST	1422	20000
	Cold to T1	0	1	1	2.30	2.30	(17) DISP	126	30000
	Sus. + E1	9	11		2.30	2.30	(18) OCC	2856	26600
	Sus. + E2	8	3		2.30	2.30	(18) OCC	1719	26600
	Sus. + E3	7	3		2.30	2.30	(18) OCC	1495	26600
I03 N-	Max P						(3a) HOOP	473	20000
	GR + Max P	13	3		1.00	1.00	(18) SUST	1210	20000
	Cold to T1	0	1	1	1.00	1.00	(17) DISP	68	30000
	Sus. + E1	15	15		1.00	1.00	(18) OCC	2129	26600
	Sus. + E2	16	3		1.00	1.00	(18) OCC	1454	26600
	Sus. + E3	13	8		1.00	1.00	(18) OCC	1574	26600
I03 N+	Max P						(3a) HOOP	473	20000
	GR + Max P	13	3		1.02	1.00	(18) SUST	1226	20000
	Cold to T1	0	1	1	1.02	1.00	(17) DISP	68	30000
	Sus. + E1	15	15		1.02	1.00	(18) OCC	2145	26600
	Sus. + E2	16	3		1.02	1.00	(18) OCC	1474	26600
	Sus. + E3	13	8		1.02	1.00	(18) OCC	1591	26600
F-	Max P						(3a) HOOP	473	20000
	GR + Max P	16	3		1.02	1.00	(18) SUST	1423	20000
	Cold to T1	0	1	1	1.02	1.00	(17) DISP	75	30000
	Sus. + E1	16	4		1.02	1.00	(18) OCC	1504	26600
	Sus. + E2	20	4		1.02	1.00	(18) OCC	1730	26600
	Sus. + E3	17	4		1.02	1.00	(18) OCC	1506	26600
I03 F+	Max P						(3a) HOOP	473	20000
	GR + Max P	3	16		1.00	1.00	(18) SUST	1403	20000
	Cold to T1	1	0	1	1.00	1.00	(17) DISP	75	30000
	Sus. + E1	4	16		1.00	1.00	(18) OCC	1483	26600
	Sus. + E2	4	20		1.00	1.00	(18) OCC	1705	26600
	Sus. + E3	4	17		1.00	1.00	(18) OCC	1485	26600
I04	Max P						(3a) HOOP	473	20000
	GR + Max P	4	14		1.00	1.00	(18) SUST	1289	20000
	Cold to T1	1	1	1	1.00	1.00	(17) DISP	92	30000
	Sus. + E1	17	32		1.00	1.00	(18) OCC	2978	26600
	Sus. + E2	5	18		1.00	1.00	(18) OCC	1556	26600
	Sus. + E3	22	18		1.00	1.00	(18) OCC	2698	26600

\*\*\* Segment I end \*\*\*

\*\*\* Segment J begin \*\*\*

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.4

WHC-SD-WM-DA-135  
REV 0

ASME B31.3a (1990) CODE COMPLIANCE  
(Moments in ft-lb )

APPENDIX E-87  
(Stress in psi )

Point name	Load combination	ASME B31.3a (1990) CODE COMPLIANCE			S.I.F		Eq. Load no. type	APPENDIX E-87	
		In-Pl. Moment	Out-Pl. Moment	Torsion Moment	In	Out		Code Stress	Code Allow.
D09	Max P						(3a) HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18) SUST	236	20000
	Cold to T1	0	0	0	2.30	2.30	(17) DISP	0	30000
	Sus. + E1	1	0		2.30	2.30	(18) OCC	316	26600
	Sus. + E2	0	0		2.30	2.30	(18) OCC	236	26600
	Sus. + E3	0	1		2.30	2.30	(18) OCC	316	26600
J01	Max P						(3a) HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18) SUST	236	20000
	Cold to T1	0	0	0	2.30	2.30	(17) DISP	0	30000
	Sus. + E1	0	0		2.30	2.30	(18) OCC	283	26600
	Sus. + E2	0	0		2.30	2.30	(18) OCC	236	26600
	Sus. + E3	0	0		2.30	2.30	(18) OCC	283	26600
J02	Max P						(3a) HOOP	473	20000
	GR + Max P	0	0		2.30	2.30	(18) SUST	230	20000
	Cold to T1	0	0	0	2.30	2.30	(17) DISP	0	30000
	Sus. + E1	0	0		2.30	2.30	(18) OCC	232	26600
	Sus. + E2	0	0		2.30	2.30	(18) OCC	230	26600
	Sus. + E3	0	0		2.30	2.30	(18) OCC	232	26600
	Max P						(3a) HOOP	473	20000
	GR + Max P	0	0		1.00	1.00	(18) SUST	230	20000
	Cold to T1	0	0	0	1.00	1.00	(17) DISP	0	30000
	Sus. + E1	0	0		1.00	1.00	(18) OCC	230	26600
	Sus. + E2	0	0		1.00	1.00	(18) OCC	230	26600
	Sus. + E3	0	0		1.00	1.00	(18) OCC	230	26600

\*\*\* Segment J end \*\*\*

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE 4.4

WHC-SD-WM-DA-135  
REV 0

SYSTEM SUMMARY

APPENDIX E-88

Maximum displacements (in)

Maximum X :	0.130	Point : D17	Load Comb.: TOTAL
Maximum Y :	0.069	Point : H03	Load Comb.: TOTAL
Maximum Z :	0.150	Point : G11	Load Comb.: TOTAL
Max. total:	0.188	Point : H03	Load Comb.: TOTAL

Maximum rotations (deg)

Maximum X :	0.200	Point : F04	Load Comb.: TOTAL
Maximum Y :	0.171	Point : F02	Load Comb.: TOTAL
Maximum Z :	0.148	Point : G11	Load Comb.: TOTAL
Max. total:	0.258	Point : F04	Load Comb.: TOTAL

Maximum restraint forces(lb)

Maximum X :	28	Point : S3C	Load Comb.: SEIS
Maximum Y :	117	Point : S1A	Load Comb.: TOTAL
Maximum Z :	28	Point : I04	Load Comb.: TOTAL
Max. total:	118	Point : S1A	Load Comb.: TOTAL

Maximum restraint moments(ft-lb)

Maximum X :	28	Point : I04	Load Comb.: TOTAL
Maximum Y :	19	Point : I04	Load Comb.: TOTAL
Maximum Z :	34	Point : I04	Load Comb.: TOTAL
Max. total:	48	Point : I04	Load Comb.: TOTAL

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S Y S T E M   S U M M A R Y  
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APPENDIX E-89

Maximum sustained stress ratio

Point : G01  
Stress psi : 5116  
Allowable psi : 20000  
Ratio : 0.26  
Load combination : GR + Max P

Maximum displacement stress ratio

Point : D19  
Stress psi : 2087  
Allowable psi : 30000  
Ratio : 0.07  
Load combination : Cold to T1

Maximum occasional stress ratio

Point : G01  
Stress psi : 6539  
Allowable psi : 26600  
Ratio : 0.25  
Load combination : Sus. + E3

Maximum hoop stress ratio

Point : A00  
Stress psi : 473  
Allowable psi : 20000  
Ratio : 0.02  
Load combination : Max P

\* \* \* The system satisfies ASME B31.3 code requirements \* \* \*

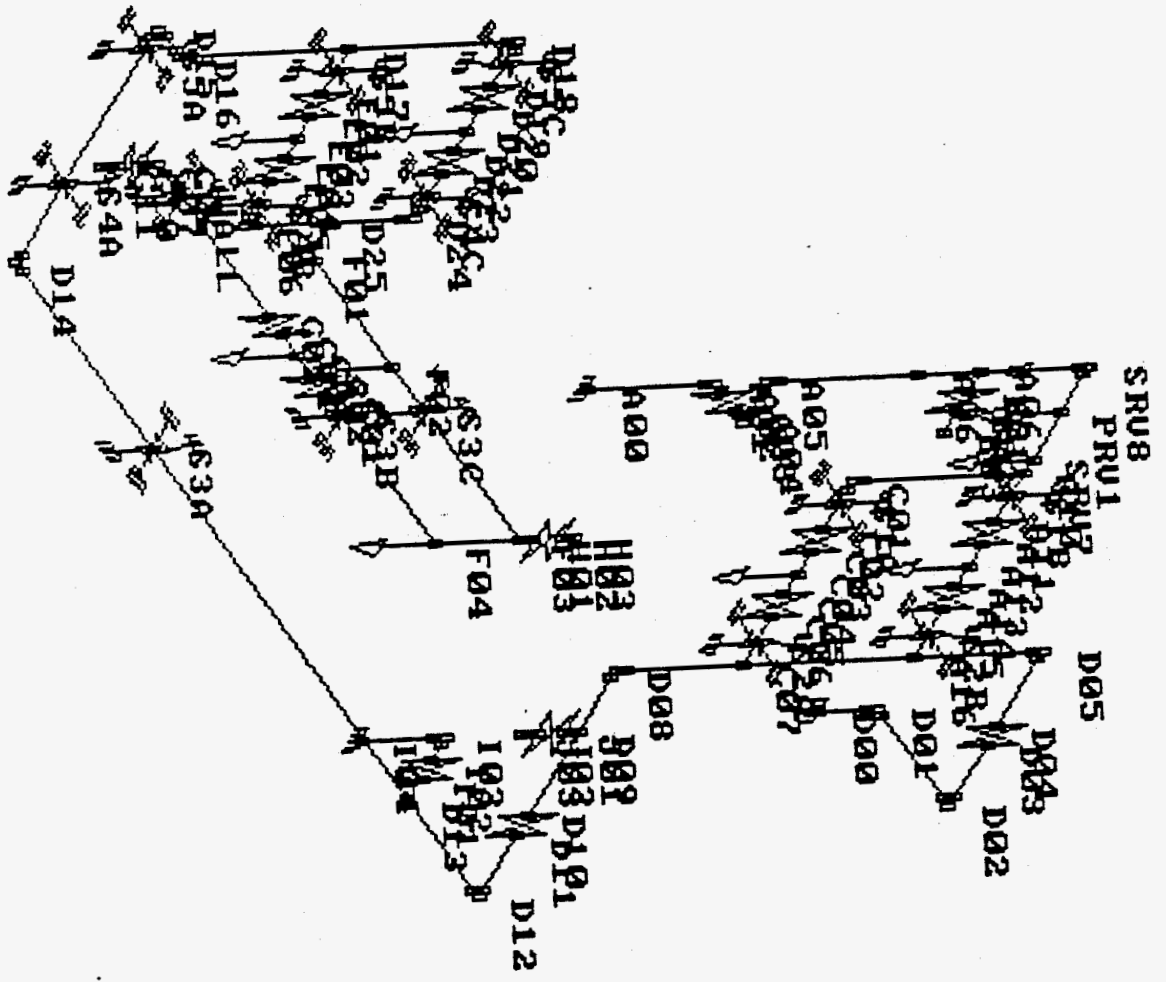
WHC-SD-WM-DA-135  
REV 0

APPENDIX E-90

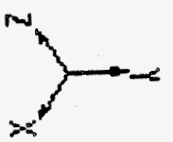
**APPENDIX E-**

**PIPING ISOMETRIC SKETCHES AND AUTOPIPE NODE DIAGRAM**

Point F02 F



U-FARM COMPRESSED AIR SYSTEM

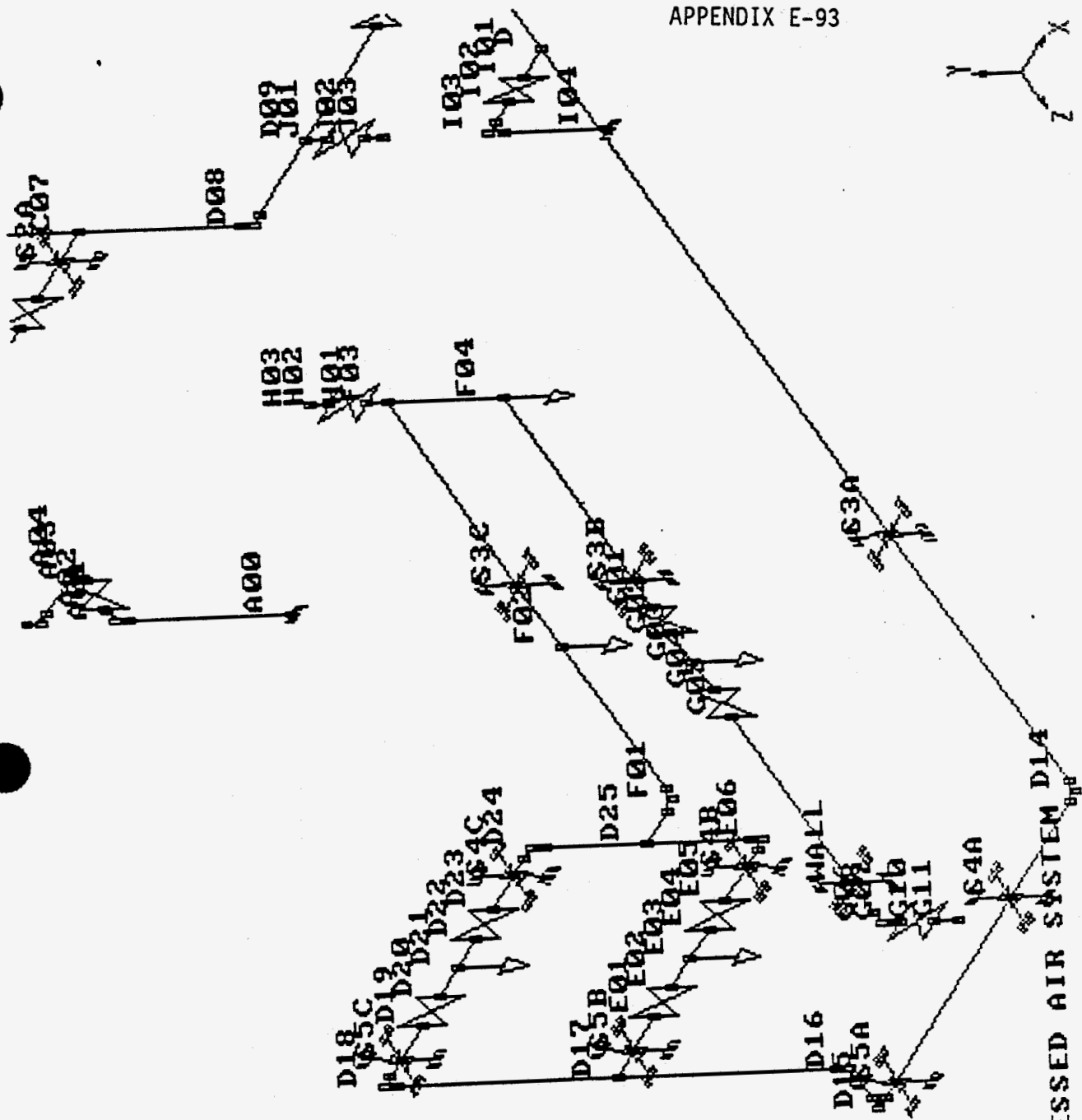


WHC-SD-WM-DA-135  
REV 0

APPENDIX E-91



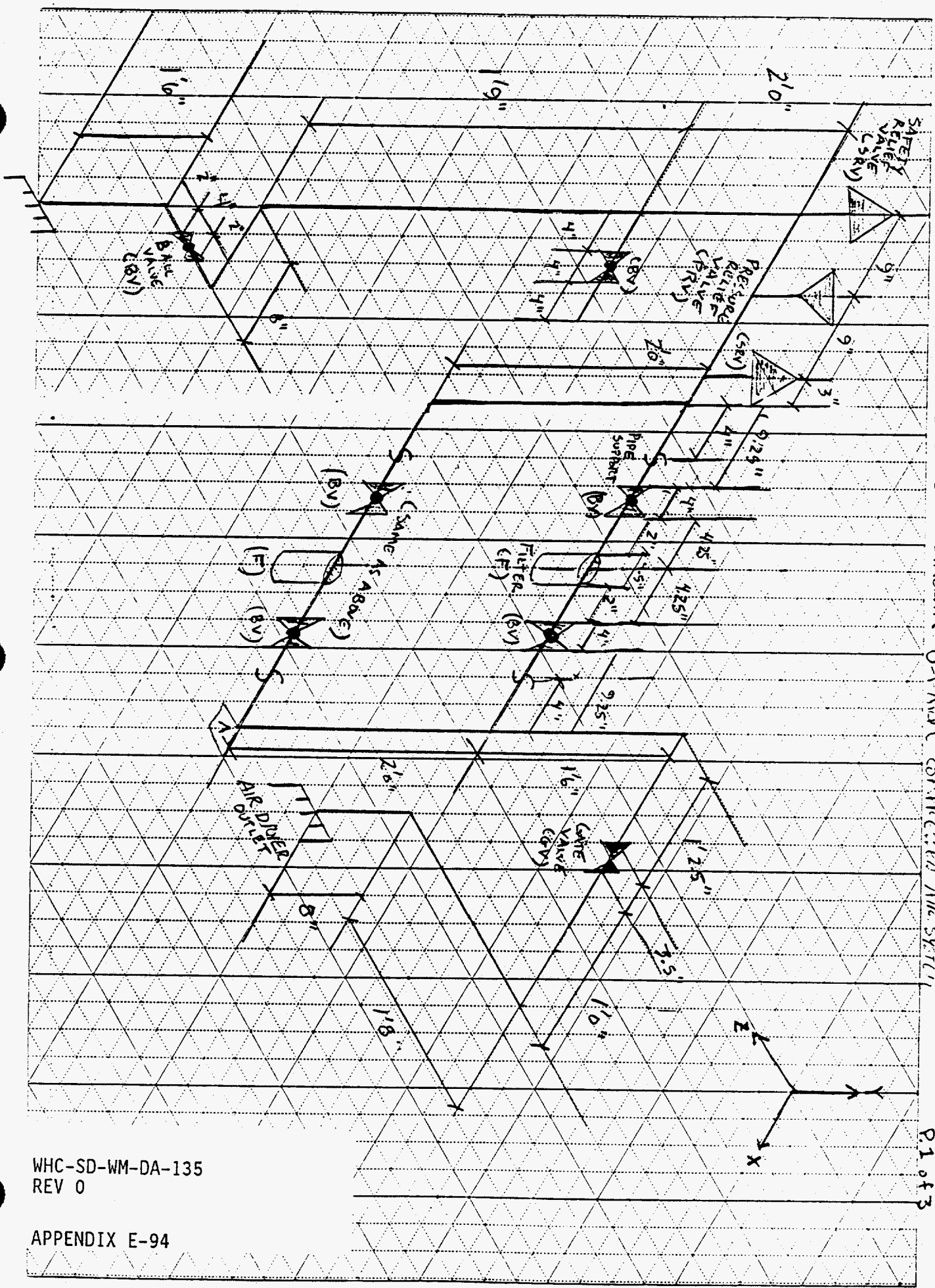




U-FARM COMPRESSED AIR SYSTEM D14

ISOMETRIC DIAGRAM - U-FAN - CONNECTION AIR SYSTEM

P1 of 3



WHC-SD-WM-DA-135  
REV 0

APPENDIX E-94

46 42

MADE IN U.S.A.

7 X 10 INCHES KEUFEL & LESSER CO.



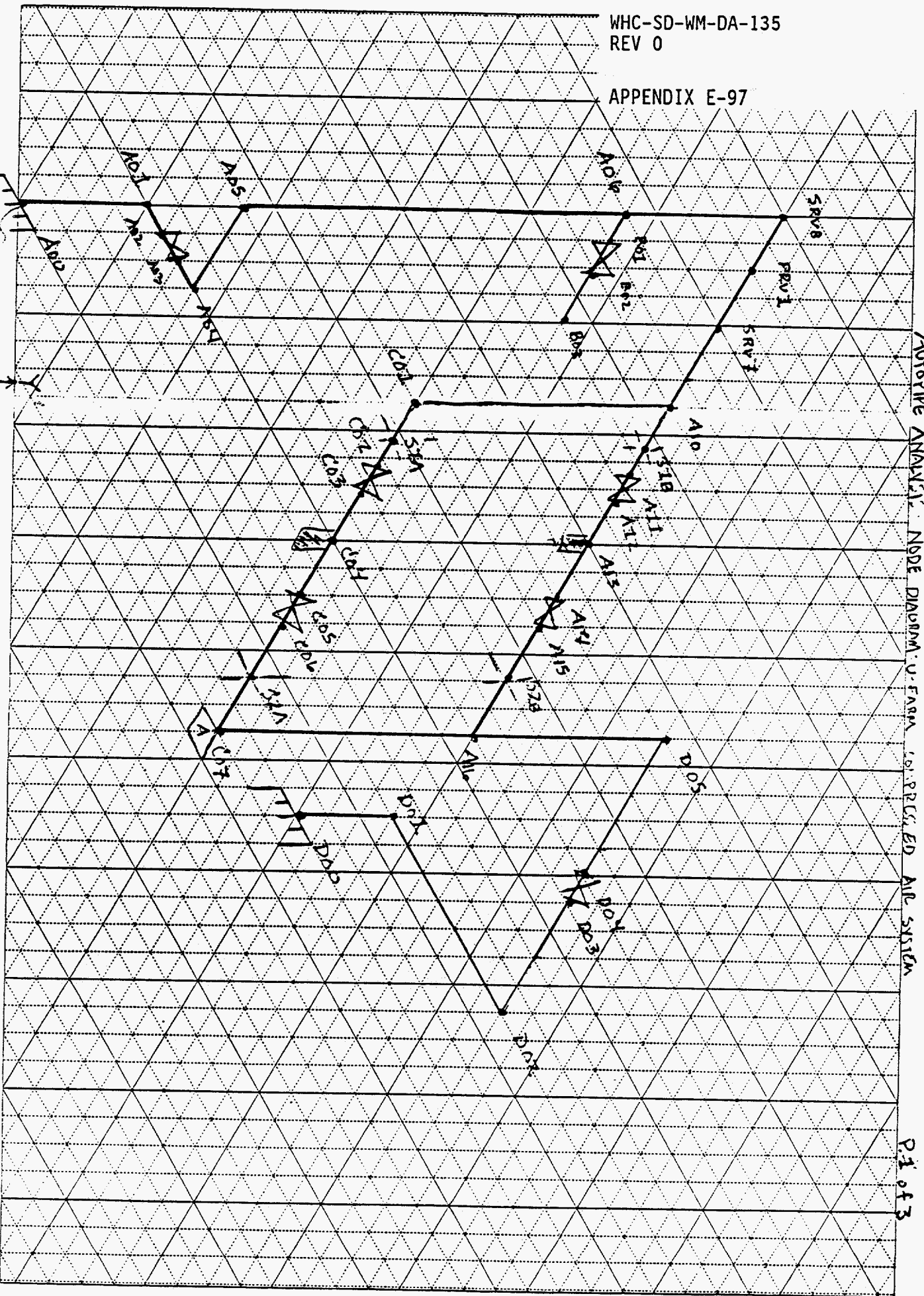




APPENDIX E-97

AIRPIPE ANALYSIS NODE DIAGRAM U-FARM (B) R.R.C. ED AIR SYSTEM

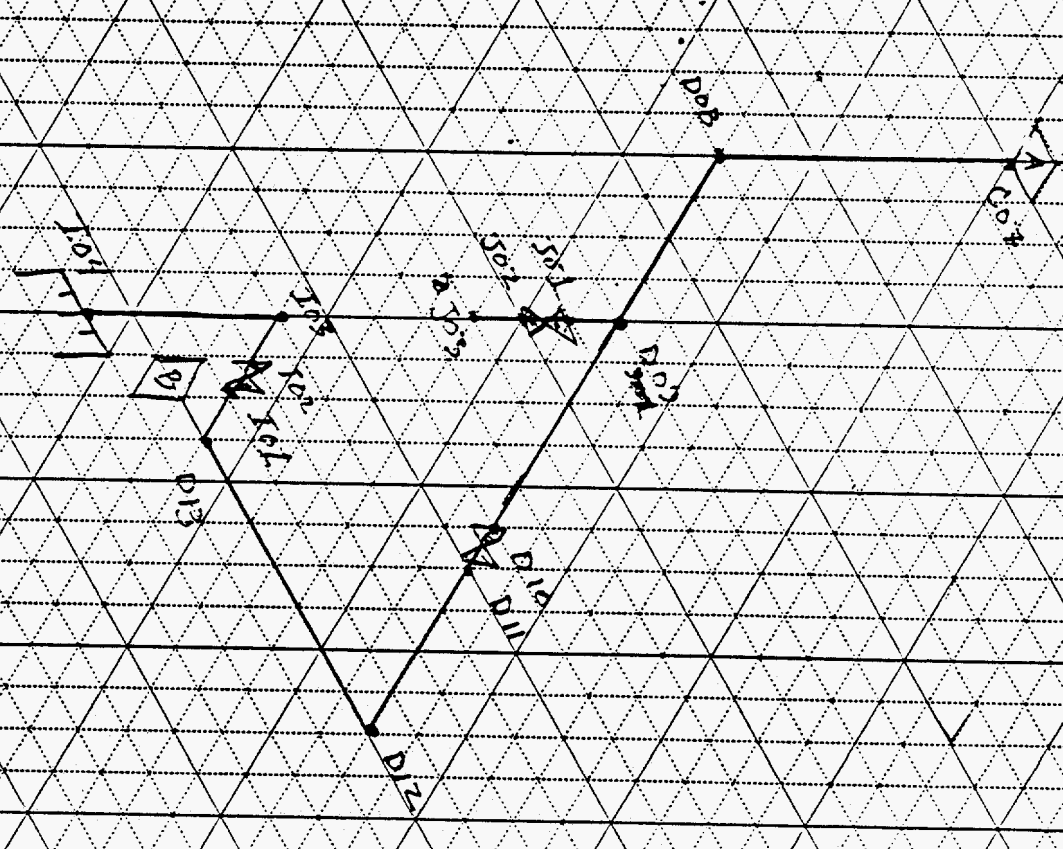
P.1 of 3



46 42 1

11 7 X 10 INCHES KEUFFEL & ESSER CO. MADE IN USA

APPENDIX E-98



APPROXIMATE ANALYSIS NODE DIAGRAM: USFMA CONTROLLED AIR SYSTEM







WHC-SD-WM-DA-135  
REV 0

APPENDIX E-100

**APPENDIX E**

**VENDER DRAWINGS AND DATAS**

**OPERATING CONDITIONS**

Flow: maximum air flow for the various models at 100 psig is indicated in Table 1. To determine maximum air flows at inlet pressures other than 100 psig, multiply flow in Table 1 by multiplier from Table 2 that corresponds to the minimum operating pressure at the inlet of the filter.

**EXAMPLE:**

Choose a 3100 Series air line filter to handle 550 scfm at 150 psig. From Table 1 pick a T400 with an air flow of 400 scfm @ 100 psig. Multiply 400 scfm by the correction factor 1.43 for 150 psig from Table 2 (400 x 1.43 = 572). A T400 has ample capacity for this requirement.

**CAUTION:**

Do not select filters by pipe size. Make selection by flow rate and operating pressure only.

**Pressure Drop:**

Initial pressure drop (dry) is less than 1 psi. As the cartridge collects and coalesces liquid droplets a working pressure drop of 3 to 5 psi will develop. Increases in pressure drop above this point occur as the cartridge is loaded with solid contaminants. It is recommended that filter cartridge(s) be replaced when pressure drop exceeds 10 psi.

**Diff:**

(Opti-stand)

**APPENDIX E-101**

The Hankison differential pressure alarm signals both audibly and visually when a 10 psi differential pressure has been reached, indicating the need for cartridge replacement.

Cartridges may be ordered with stainless steel materials for use in systems where corrosive fumes are present in the compressed air system.

**OPTIONS**

**Automatic Drains**

Hankison drains automatically discharge liquids collected in the filter sump from the compressed air system. They are available with the drain mechanism mounted internally on smaller models or in their own housings for external mounting on larger models.

**TABLE 1**  
Maximum Air Flow (scfm\*) @ 100 psig

MODEL	T20	T40	T100	T200	T300	T400	T850	T1700	T2550	T3400	T4250	T6800	T9350	T11900	T16000
FLOW	20	40	100	200	300	400	850	1700	2550	3400	4250	6800	9350	11900	16000

\*Convert scfm to metric units as follows: 1 scfm = 1.736m<sup>3</sup>/h

**TABLE 2**  
Air Flow Correction Factor

Minimum inlet pressure (psig)	20	30	40	50	80	100	120	150	200	250	300
Multiplier	0.30	0.39	0.48	0.65	0.82	1.00	1.17	1.43	1.87	2.31	2.74

**PHYSICAL DESCRIPTION**

Model Number		Housing Type	Maximum Operating Pressure (psig)		Maximum Operating Temperature	Air Inlet/Outlet Conn.	Width (Inlet to Outlet) and Height (in.)	Wt. (lb.)	Replacement Filter Cartridge	
with Manual Drain	with Internal Auto Drain		with Manual Drain	with Internal Auto Drain					No.	Qty. Req'd.
T20-03F-8P	-	8 oz. polycarbonate (2)	150	-	120°F	3/8" NPTF	3 1/4 x 6 1/4	1 5/8	0731-3	1
T20-03F-16P	T20-03F-16P-D	16 oz. polycarbonate (2)	150	150	120°F	3/8" NPTF	3 1/4 x 10 1/4	2 1/2	0731-3	1
T20-03F-16M	T20-03F-16M-D	16 oz. metal	300	175	120°F	3/8" NPTF	3 1/4 x 9 7/8	3 1/8	0731-3	1
T20-04F-16P	T20-04F-16P-D	16 oz. polycarbonate (2)	150	150	120°F	1/2" NPTF	3 1/4 x 10 1/4	2 1/2	0731-3	1
T20-04F-16M	T20-04F-16M-D	16 oz. metal	300	175	120°F	1/2" NPTF	3 1/4 x 9 7/8	3 1/8	0731-3	1
T40-03F-16P	T40-03F-16P-D	16 oz. polycarbonate (2)	150	150	120°F	3/8" NPTF	3 1/4 x 10 1/4	2 1/2	0731-4	1
T40-03F-16M	T40-03F-16M-D	16 oz. metal	300	175	120°F	3/8" NPTF	3 1/4 x 9 7/8	3 1/8	0731-4	1
T40-04F-16P	T40-04F-16P-D	16 oz. polycarbonate (2)	150	150	120°F	1/2" NPTF	3 1/4 x 10 1/4	2 1/2	0731-4	1
T40-04F-16M-A	T40-04F-16M-D	16 oz. metal	300	175	120°F	1/2" NPTF	3 1/4 x 9 7/8	3 1/8	0731-4	1
T100-08F-48	T100-08F-48-D	48 oz. metal	300	175	120°F	1" NPTF	4 9/16 x 13 9/16	5 7/8	0731-5	1
T200-12F-100	(1)	100 oz. metal	300	-	120°F	1 1/2" NPTF	5 1/4 x 13 9/16	13 1/4	0731-6	1
T300-12F-205	(1)	205 oz. metal	300	-	120°F	1 1/2" NPTF	5 1/4 x 30 5/8	21	0731-7	1
T400-16M-5L	(1)	5" pressure vessel	300 (3)	300 (3)	120°F	2" NPTM (4)	10 1/4 x 40 7/8	36	0731-8	1
T850-24M-5L	(1)	5" pressure vessel	300 (3)	300 (3)	120°F	3" NPTM (4)	10 1/4 x 40 7/8	37	0731-9	1
T1700-24M-8L	(1)	8" pressure vessel	225 (3)	-	120°F	3" NPTM (4)	16 x 48	86	0731-9	2
T2550-24M-10L	(1)	10" pressure vessel	225 (3)	-	120°F	3" NPTM (4)	16 1/4 x 49	131	0731-9	3
T3400-4FL-12L	(1)	12" pressure vessel	225 (3)	-	120°F	4" flange (5)	20 x 52 1/4	179	0731-9	4
T4250-4FL-12L	(1)	12" pressure vessel	225 (3)	-	120°F	4" flange (5)	20 x 52 1/4	182	0731-9	5
T6800-6FL-16L	(1)	16" pressure vessel	225 (3)	-	120°F	6" flange (5)	24 x 54 5/8	271	0731-9	8
T9350-6FL-20L	(1)	20" pressure vessel	225 (3)	-	120°F	6" flange (5)	28 x 62 9/16	518	0731-9	11
T11900-6FL-20L	(1)	20" pressure vessel	225 (3)	-	120°F	6" flange (5)	28 x 62 9/16	527	0731-9	14
T16000-8FL-24L	(1)	24" pressure vessel	225 (3)	-	120°F	8" flange (5)	33 x 69 1/8	709	0731-9	19

- (1) Drain port is provided. Use externally mounted Hankison automatic drain. For models T200 and T300 use a model 504 Snap-Trap® (175 psig MWP); for models T400 thru T2550 a model 505 Trip-L-Trap®; for models T3400 and larger a model 506 Trip-L-Trap®. Models T400 and T850 may also be supplied with an internal drain.
- (2) Polycarbonate bowls are furnished with bowl guards. Do not use polycarbonate bowls when synthetic lubricants are present.
- (3) Units with higher maximum working pressures are available. Models T1700 and larger are ASME code constructed and stamped.
- (4) Flanges and couplings are available.
- (5) Optional flange sizes are available.

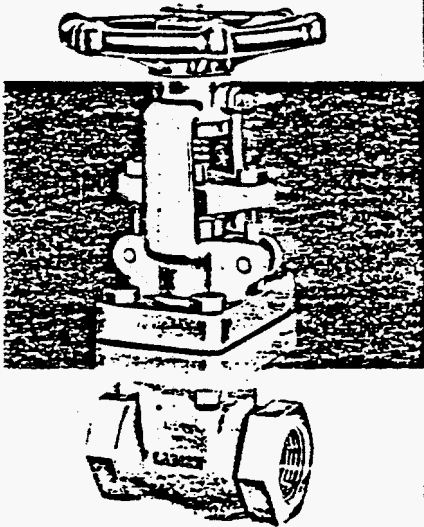


**HANKISON** DIVISION OF HANSEN INC.  
CANONSBURG, PA 15317 U.S.A. TEL.: (412) 745-1555  
PRICE AND ORDERING INFORMATION FROM

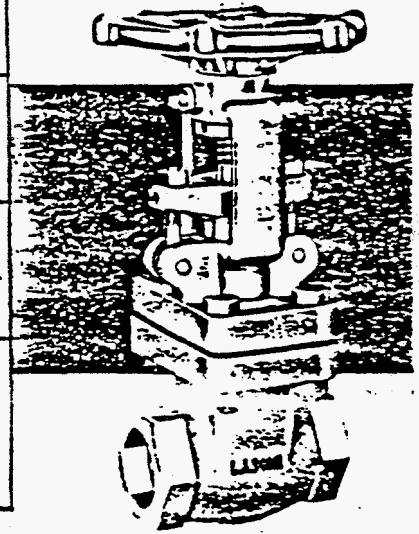


WHC-SD-WM-DA-135  
REV 0

APPENDIX E-102



Nominal Pipe Size	End-to-End A	Open Height D	Handwheel Diameter H	Weight
1/4	2 1/4	6 3/8	2	3
3/8	2 1/4	7 1/4	2	3
1/2	2 3/4	8	3 1/2	5
3/4	2 7/8	8	3 1/2	5
1	3 1/2	9 1/2	4 7/8	8
1 1/4	4	10 1/4	4 7/8	11
1 1/2	4 1/4	12	6 1/2	16
2	5	15 3/8	6 1/2	22
2 1/2	5 3/4	15 3/4	7 1/2	32
3	6 3/4	19 1/4	7 1/2	46



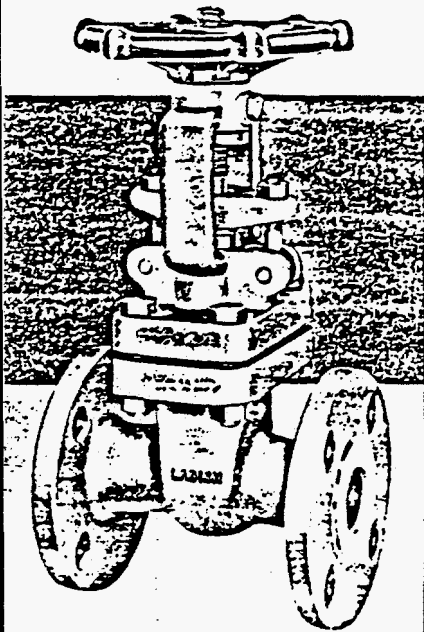
\*No. 8270 and No. 8271 dimensions are 2/8.

THREADED END

No. 8270 — Split Wedge Disc  
No. 8273 — Solid Wedge Disc

SOCKET WELD END

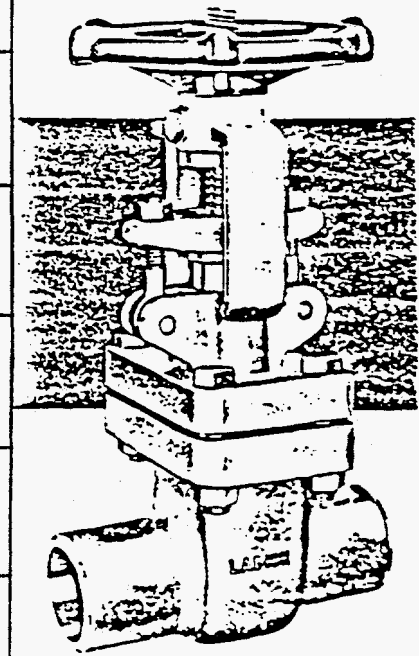
No. 8271 — Split Wedge Disc  
No. 8274 — Solid Wedge Disc



Nominal Pipe Size	End-to-End A		Open Height D	Handwheel Diameter H	Weight	
	Flanged	Butt Weld			Flanged	Butt Weld
1/4	4	—	6 3/4	2	4	—
3/8	4	—	6 3/4	2	4	—
1/2	4 1/4	4 1/4	8 1/4	3 1/2	7	5
3/4	4 5/8	4 5/8	8 1/4	3 1/2	7	6
1	5	5	9 3/4	4 7/8	11	8
1 1/4	5 1/2	—	10 1/2	4 7/8	15	—
1 1/2	6 1/2	6 1/2	12 1/2	6 1/2	24	17
2	7	8 1/2	15 3/8	6 1/2	31	24
2 1/2	7 1/2	9 1/2	15 5/8	7 1/2	48	36
3	8	11 1/8	19 1/4	7 1/2	59	51
4	9	12	23 3/8	9	92	72
6	10 1/2	15 7/8	29 3/8	11	164	140
8	11 1/2	16 1/2	40 3/8	13 1/2	305	240
10	13	18	48	16	480	400
12	14	19 3/4	56	19	700	615
14**	15	—	66 3/4	23 1/2	886	—
16**	16	—	75	23 1/2	1250	—
18**	17	—	84 1/2	28	1620	—
20**	18	—	93 1/4	28	2040	—

FLANGED END

No. 8272 — Split Wedge Disc  
No. 8275 — Solid Wedge Disc



BUTT WELD END

No. 8276 — Split Wedge Disc  
No. 8279 — Solid Wedge Disc

\*\*Available in No. 8275 only.

# BALL VALVES

WHC-SD-WM-DA-135  
REV 0

APPENDIX E-103

## Engineering Data

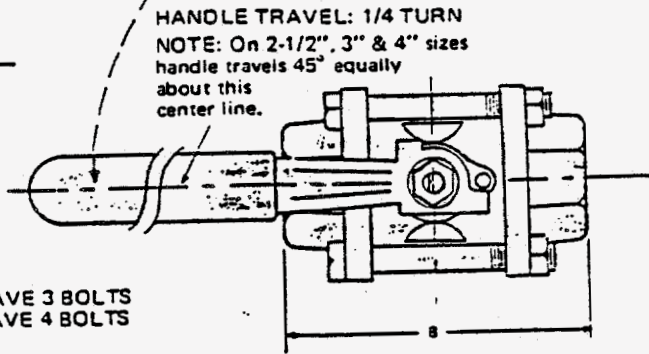
Dimensions for SP SERIES

Male NPT • Socket Weld

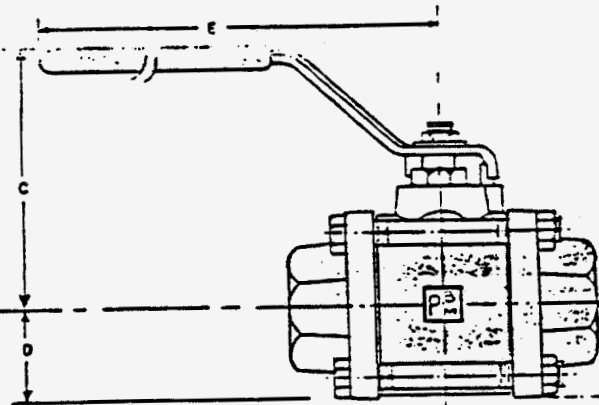
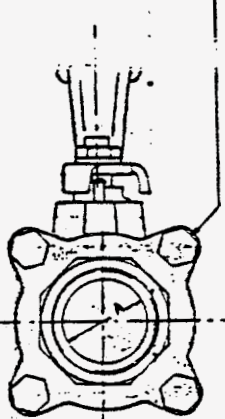
1/4" thru 4"

Butt Weld

1/2" thru 4"



3/8", 1/2", 3/4" & 1" VALVES HAVE 3 BOLTS  
1-1/2", 2" & 2-1/2" VALVES HAVE 4 BOLTS  
3" VALVES HAVE 6 BOLTS  
4" VALVES HAVE 8 BOLTS



FEMALE NPT

SOCKET WELD

BUTT WELD

PIPE SIZE (Inch)	FEMALE NPT					SOCKET WELD		APPROX. WT. (LBS.)					
	A Port Dia.	B Length	C Height	D Height	E Handles	F Dia.	G Depth	Bronze	Weldex	S/S	AL	C/S	Alloy 20
1/4"	5/8"	3-1/8"	2-1/8"	1-3/8"	3-3/4"	.555"	13/16"	2	1-1/2	1-3/4	3/4	1-3/4	1-3/4
3/8"	5/8"	3-1/8"	2-1/8"	1-3/8"	3-3/4"	.690"	13/16"	2	1-1/2	1-3/4	3/4	1-3/4	1-3/4
1/2"	5/8"	3-1/8"	2-1/8"	1-3/8"	3-3/4"	.855"	13/16"	2	1-1/2	1-3/4	3/4	1-3/4	1-3/4
3/4"	13/16"	3-3/8"	2-1/4"	1-1/2"	3-3/4"	1.065"	13/16"	2-1/4	1-3/4	2-1/4	3/4	2-1/4	2-1/4
1"	1"	3-7/8"	2-3/4"	1-3/4"	4-5/16"	1.330"	15/16"	3-3/4	3	3-1/2	1-1/4	3-1/2	3-1/2
1-1/4"	1-1/4"	5"	3"	1-5/8"	5-1/2"	1.675"	1-1/8"	7-1/2	6-1/4	7-1/4	3	7-1/4	7-1/4
1-1/2"	1-1/2"	5-3/8"	4"	1-3/4"	5-1/2"	1.915"	1-5/32"	9-1/2	8	9	3	9	9
2"	1-15/16"	5-3/4"	4-1/8"	2-1/16"	5-1/2"	2.406"	1-1/8"	12-3/4	11-1/2	12-1/2	4	12-1/2	12-1/2
2-1/2"	2-1/2"	9"	5-3/8"	2-3/4"	12"	2.940"	1-9/16"	31-1/2			10		
3"	2-3/4"	9"	7"	3-7/8"	12"	3.535"	1-7/8"	50	45	48	16	48	48
4"	3-1/2"	10-1/2"	9"	5"	12"	4.545"	2-1/8"	82	75	72	26	72	72

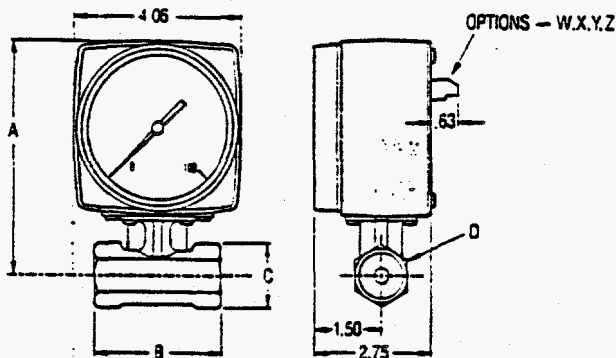
(NOTE: Male NPT, Solder-Joint, T-Klump, Cherry Burrell, Sil-Braze, and Grooved Ends are available in certain sizes and metals. Call or write us for data.)

PIPE SIZE (Inch)	BUTT WELD					APPROX. WT. (LBS.)			
	A Port Dia.	B Length	C Height	D Height	E Handle	Weldex	S/S	AL	C/S
1/2"	5/8"	3-3/8"	2-1/8"	1-3/8"	4-7/8"	1-3/4	2	3/4	2
3/4"	13/16"	4"	2-1/4"	1-1/2"	4-7/8"	2	2-1/2	1	2-1/2
1"	1"	3-7/8"	2-3/4"	1-3/4"	4-7/8"	3-1/4	3-3/4	1-1/2	3-3/4
1-1/2"	1-1/2"	6-1/8"	4"	1-3/4"	5-1/2"	8-1/2	9-1/2	3-1/4	9-1/2
2"	1-15/16"	6-5/8"	4-1/8"	2-1/16"	5-1/2"	12	13	4-1/4	13
2-1/2"	2-3/4"	8-1/2"	7"	3-7/8"	10"	45-1/2	48-1/2	16	48-1/2
4"	3-1/2"	10-1/2"	9"	5"	10"	76	73	26-1/2	73

Sch 40 dimensions shown. Sch 10 and Sch 5 Butt Weld Ends also available.



**DIMENSIONAL DIAGRAM**



Body Size (IPS)	Dimensions (inches)				Net Weight (Lbs)
	A	B	C	D	
1/4	4.75	3.06	1.06	1.06 Sq.	3.5
1/2	4.75	3.06	1.06	1.06 Sq.	3.5
3/4	5.50	3.06	1.50	1.25 Hex	3.6
1	5.62	3.06	1.75	1.50 Hex	3.8
1 1/2	5.94	3.06	2.50	2.12 Hex	4.5
2	6.35	3.19	3.19	2.75 Hex	6.1

**ORDERING INFORMATION**

Order Series 7000 Flo-Gages by a.) body size, b.) series no., c.) material for wetted parts, d.) direction of flow, e.) full scale flow rate, and f.) options (if required):

Example: 3/4-71-R-20-AD is the catalog no. for a 3/4" NPT Series 7000 Flo-Gage of bronze construction, flow direction from left to right, flow rating of 20 GPM (full scale), equipped with optional seals of Viton and optional gasketed case.

Example: 3/4 - 71 - R - 20 - AD  
 a b c d e f

a) **BODY SIZE (NPTF connections):**  
 1/4", 1/2", 3/4", 1", 1 1/2", 2"

b) **SERIES 7000 FLO-GAGE**

c) **MATERIAL FOR WETTED PARTS:**

- 1 = Bronze (standard)
- 2 = Monel
- 3 = Series 300 Stainless Steel

d) **FLOW DIRECTION:**

- R = Horizontal, flow to right
- L = Horizontal, flow to left
- VUR = Vertical, flow up, dial at right
- VDR = Vertical, flow down, dial at right
- VUL = Vertical, flow up, dial at left
- VDL = Vertical, flow down, dial at left

e) **FLOW RATES:**

Select from "STANDARD FLOW RATES and BODY SIZES" table.

Specify GPM by full scale ratings from Chart A.

Specify metric scales (LPM) by full scale ratings from Chart B, preceded by "M" (e.g. M40 for 40 LPM).

Specify compressed gas ratings (SCFM) by full scale ratings from Chart C; Add "I" to designate compressed gas option.

Specify optional low flow rates from charts D, E, or F. Add "ES" to designate low flow rate. Add "ES" and "I" for Chart F.

f) **OPTIONS (if required):**

- A = Viton seals
- B = Customer-specified seals
- C = Calibration for specific gravity
- D = Gasketed case
- E = Non-standard flow rate
- F = Low flow rate
- G = Plastic dial crystal
- H = Custom scales and dials
- I = 400 psig service
- J = Compressed gas service
- K = Ammonia service
- L = 350° service rating
- M = Calibration for high viscosity
- N = W = 4-20 mA dc
- O = X = Hi/Lo alarm relays
- P = Y = 1000 Hz full scale frequency
- Q = Z = Combination of options W, X, Y

**STANDARD FLOW RATES and BODY SIZES**

Body Size (IPS)	Chart A: Gallons Per Minute (GPM)										
	2	3	4	6	10	15	20	30	40	60	100   150   200
1/4"	•	•	•								
1/2"	•	•	•	•	•						
3/4"				•	•	•	•				
1"						•	•	•	•		
1 1/2"								•	•	•	•
2"									•	•	•

Body Size (IPS)	Chart B: Liters Per Minute (LPM)										
	8	15	25	40	60	80	120	150	240	400   600   800	
1/4"	•	•									
1/2"	•	•	•	•							
3/4"			•	•	•	•					
1"					•	•	•	•			
1 1/2"								•	•	•	•
2"									•	•	•

Body Size (IPS)	Chart C: Std. Cubic Feet Per Minute (SCFM)										
	10	20	30	40	60	100	150	200	300	400	600   800   1000
1/4"	•	•	•								
1/2"	•	•	•	•	•						
3/4"			•	•	•	•	•	•			
1"					•	•	•	•	•		
1 1/2"								•	•	•	•
2"									•	•	•

• in charts above indicate the various full scale flow rates available as standard for each body size

**OPTIONAL LOW FLOW RATES (OPTION ES)**

Body Size (IPS) 1/2"	Chart D: Gallons Per Hour (GPH)									
	4	6	10	15	20	30	40	50	100	

Body Size (IPS) 1/2"	Chart E: Cubic Centimeters Per Minute (CCPM)							
	200	300	400	500	1000	2000	3000	4000

Body Size (IPS) 1/2"	Chart F: Std. Cubic Feet Per Hour (SCFH)					
	40	60	100	150	200	300

**OPERATING CONDITIONS**

Flow: maximum air flow for the various models at 100 psig is indicated in Table 1. To determine maximum air flows at inlet pressures other than 100 psig, multiply flow in Table 1 by multiplier from Table 2 that corresponds to the minimum operating pressure at the inlet of the filter.

**EXAMPLE:**

Choose a 3100 Series air line filter to handle 550 scfm at 150 psig. From Table 1 pick a T400 with an air flow of 400 scfm @ 100 psig. Multiply 400 scfm by the correction factor 1.43 for 150 psig from Table 2 (400 x 1.43 = 572). A T400 has ample capacity for this requirement.

**CAUTION:**

Do not select filters by pipe size. Make selection by flow rate and operating pressure only.

**Pressure Drop:**

Initial pressure drop (dry) is less than 1 psi. As the cartridge collects and coalesces liquid droplets a working pressure drop of 3 to 5 psi will develop. Increases in pressure drop above this point occur as the cartridge is loaded with solid contaminants. It is recommended that filter cartridge(s) be replaced when pressure drop exceeds 10 psi.

**Differential Pressure Alarms**

(Optional on models T20 thru T850; standard on models T1700 and larger.) The Hankison differential pressure alarm signals both audibly and visually when a 10 psi differential pressure has been reached, indicating the need for cartridge replacement.

Cartridges may be ordered with stainless steel materials for use in systems where corrosive fumes are present in the compressed air system.

**OPTIONS**

**Automatic Drains**

Hankison drains automatically discharge liquids collected in the filter sump from the compressed air system. They are available with the drain mechanism mounted internally on smaller models or in their own housings for external mounting on larger models.

WHC-SD-WM-DA-135  
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APPENDIX E-105

**TABLE 1**  
Maximum Air Flow (scfm\*) @ 100 psig

MODEL	T20	T40	T100	T200	T300	T400	T850	T1700	T2550	T3400	T4250	T6800	T9350	T11900	T16000
FLOW	20	40	100	200	300	400	850	1700	2550	3400	4250	6800	9350	11900	16000

\*Convert scfm to metric units as follows: 1 scfm = 1.736 m<sup>3</sup>/h

**TABLE 2**  
Air Flow Correction Factor

Minimum inlet pressure (psig)	20	30	40	50	80	100	120	150	200	250	300
Multiplier :	0.30	0.39	0.48	0.65	0.82	1.00	1.17	1.43	1.37	2.31	2.74

**PHYSICAL DESCRIPTION**

Model Number		Housing Type	Maximum Operating Pressure (psig)		Maximum Operating Temperature	Air Inlet/Outlet Conn.	Width (Inlet to Outlet) and Height (in.)	Wt. (lb.)	Replacement Filter Cartridge	
with Manual Drain	with Internal Auto Drain		with Manual Drain	with Internal Auto Drain					No.	Qty. Req.
T20-03F-8P	-	3 oz. polycarbonate (2)	150	-	120°F	3/8" NPTF	3 1/4 x 8 1/4	1 5/8	0731-3	1
T20-03F-16P	T20-03F-16P-O	16 oz. polycarbonate (2)	150	150	120°F	3/8" NPTF	3 1/4 x 10 1/4	2 1/2	0731-3	1
T20-03F-16M	T20-03F-16M-O	16 oz. metal	300	175	120°F	3/8" NPTF	3 1/4 x 9 7/8	3 1/8	0731-3	1
T20-04F-16P	T20-04F-16P-O	16 oz. polycarbonate (2)	150	150	120°F	1/2" NPTF	3 1/4 x 10 1/4	2 1/2	0731-3	1
T20-04F-16M	T20-04F-16M-O	16 oz. metal	300	175	120°F	1/2" NPTF	3 1/4 x 9 7/8	3 1/8	0731-3	1
T40-03F-16P	T40-03F-16P-O	16 oz. polycarbonate (2)	150	150	120°F	3/8" NPTF	3 1/4 x 10 1/4	2 1/2	0731-4	1
T40-03F-16M	T40-03F-16M-O	16 oz. metal	300	175	120°F	3/8" NPTF	3 1/4 x 9 7/8	3 1/8	0731-4	1
T40-04F-16P	T40-04F-16P-O	16 oz. polycarbonate (2)	150	150	120°F	1/2" NPTF	3 1/4 x 10 1/4	2 1/2	0731-4	1
T40-04F-16M-A	T40-04F-16M-O	16 oz. metal	300	175	120°F	1/2" NPTF	3 1/4 x 9 7/8	3 1/8	0731-4	1
T100-08F-48	T100-08F-48-O	48 oz. metal	300	175	120°F	1" NPTF	4 9/16 x 13 9/16	5 7/8	0731-5	1
T200-12F-100	(1)	100 oz. metal	300	-	120°F	1 1/2" NPTF	5 1/4 x 13 9/16	13 1/4	0731-6	1
T300-12F-205	(1)	205 oz. metal	300	-	120°F	1 1/2" NPTF	5 1/4 x 30 5/8	21	0731-7	1
T400-16M-5L	(1)	5" pressure vessel	300 (3)	300 (3)	120°F	2" NPTM (4)	10 1/4 x 40 7/8	36	0731-8	1
T850-24M-5L	(1)	5" pressure vessel	300 (3)	300 (3)	120°F	3" NPTM (4)	10 1/4 x 40 7/8	37	0731-9	1
T1700-24M-9L	(1)	8" pressure vessel	225 (3)	-	120°F	3" NPTM (4)	16 x 48	36	0731-9	2
T2550-24M-10L	(1)	10" pressure vessel	225 (3)	-	120°F	3" NPTM (4)	16 1/4 x 49	131	0731-9	3
T3400-4FL-12L	(1)	12" pressure vessel	225 (3)	-	120°F	4" flange (5)	20 x 52 1/4	179	0731-9	4
T4250-4FL-12L	(1)	12" pressure vessel	225 (3)	-	120°F	4" flange (5)	20 x 52 1/4	182	0731-9	5
T6800-6FL-16L	(1)	16" pressure vessel	225 (3)	-	120°F	6" flange (5)	24 x 54 5/8	271	0731-9	8
T9350-6FL-20L	(1)	20" pressure vessel	225 (3)	-	120°F	6" flange (5)	28 x 62 9/16	518	0731-9	11
T11900-6FL-20L	(1)	20" pressure vessel	225 (3)	-	120°F	6" flange (5)	28 x 62 9/16	527	0731-9	14
T16000-8FL-24L	(1)	24" pressure vessel	225 (3)	-	120°F	8" flange (5)	33 x 69 1/8	709	0731-9	19

(1) Drain port is provided. Use externally mounted Hankison automatic drain. For models T200 and T300 use a model 504 Snap-Trap® (175 psig MWP); for models T400 thru T2550 a model 505 Trip-L-Trap®; for models T3400 and larger a model 506 Trip-L-Trap®. Models T400 and T850 may also be supplied with an internal drain.  
 (2) Polycarbonate bowls are furnished with bowl guards. Do not use polycarbonate bowls when synthetic lubricants are present.  
 (3) Units with higher maximum working pressures are available. Models T1700 and larger are ASME code constructed and stamped.  
 (4) Flanges and couplings are available.  
 (5) Optional flange sizes are available.



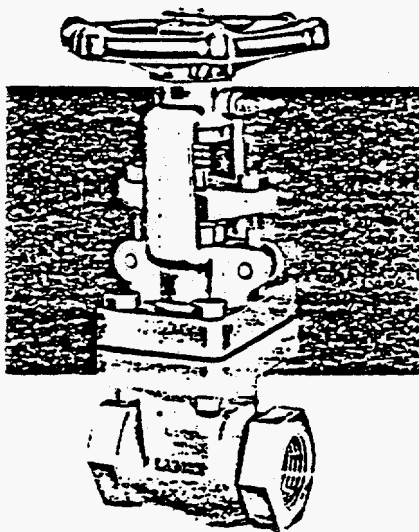
**HANKISON** DIVISION OF HANSEN INC.  
 CANONSBURG, PA 15317 U.S.A. TEL.: (412) 745-1555  
 PRICE AND ORDERING INFORMATION FROM



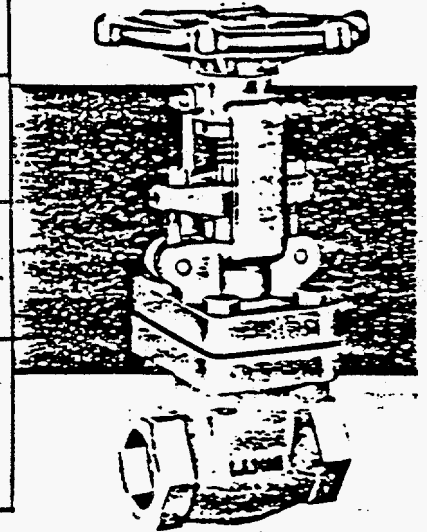


WHC-SD-WM-DA-135  
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APPENDIX E-106



Nominal Pipe Size	End-to-End A	Open Height D	Handwheel Diameter H	Weight
1/4	2 1/4	6 3/8	2	3
3/8	2 1/4	7 1/4	2	3
1/2	2 3/4	8	3 1/2	5
3/4	2 7/8	8	3 1/2	5
1	3 1/2	9 1/2	4 7/8	8
1 1/4	4	10 1/4	4 7/8	11
1 1/2	4 1/4	12	6 1/2	16
2	5	15 3/8	6 1/2	22
2 1/2	5 3/4	15 3/4	7 1/2	32
3	6 3/4	19 1/4	7 1/2	46



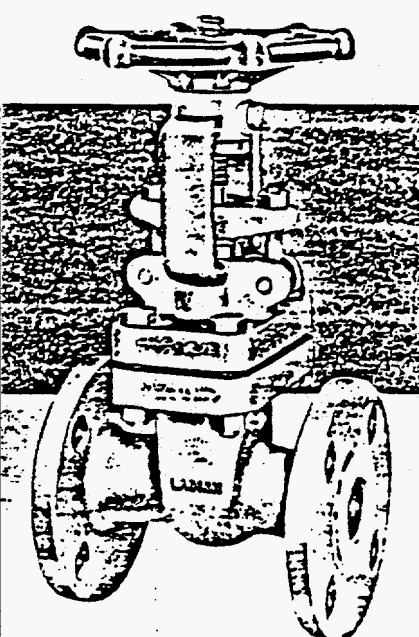
\*No. 8270 and No. 8271 dimensions are 2 1/4.

THREADED END

No. 8270 — Split Wedge Disc  
No. 8273 — Solid Wedge Disc

SOCKET WELD END

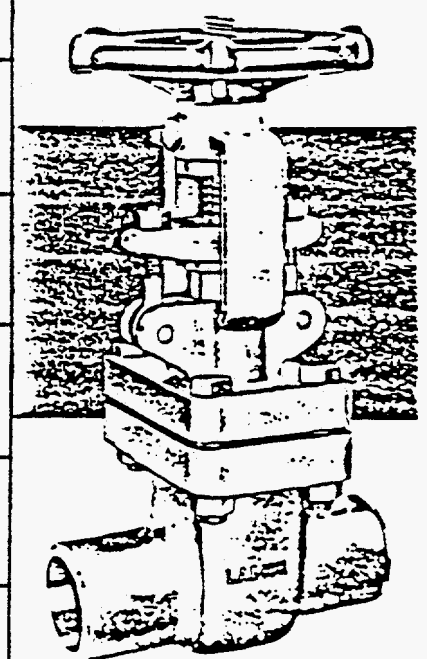
No. 8271 — Split Wedge Disc  
No. 8274 — Solid Wedge Disc



Nominal Pipe Size	End-to-End A		Open Height D	Handwheel Diameter H	Weight	
	Flanged	Butt Weld			Flanged	Butt Weld
1/4	4	—	6 3/4	2	4	—
3/8	4	—	6 3/4	2	4	—
1/2	4 1/4	4 1/4	8 1/4	3 1/2	7	5
3/4	4 5/8	4 5/8	8 1/4	3 1/2	7	6
1	5	5	9 3/4	4 7/8	11	8
1 1/4	5 1/2	—	10 1/2	4 7/8	15	—
1 1/2	6 1/2	6 1/2	12 1/2	6 1/2	24	17
2	7	8 1/2	15 3/8	6 1/2	31	24
2 1/2	7 1/2	9 1/2	15 5/8	7 1/2	48	36
3	8	11 1/8	19 1/4	7 1/2	59	51
4	9	12	23 3/8	9	92	72
6	10 1/2	15 7/8	29 3/8	11	164	140
8	11 1/2	16 1/2	40 3/8	13 1/2	305	240
10	13	18	48	16	480	400
12	14	19 3/4	56	19	700	615
14**	15	—	66 3/4	23 1/2	886	—
16**	16	—	75	23 1/2	1250	—
18**	17	—	84 1/2	28	1620	—
20**	18	—	93 1/4	28	2040	—

FLANGED END

No. 8272 — Split Wedge Disc  
No. 8275 — Solid Wedge Disc



BUTT WELD END

No. 8276 — Split Wedge Disc  
No. 8279 — Solid Wedge Disc

\*\*Available in No. 8275 only.

# Engineering Data

Dimensions for SP SERIES

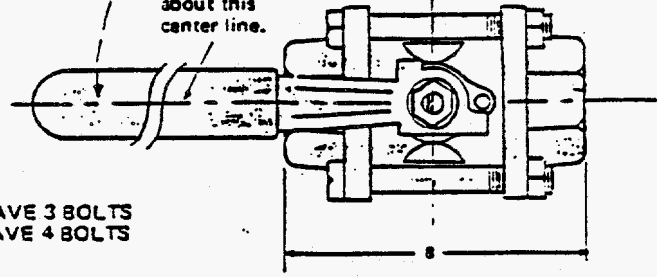
Male NPT • Socket Weld

1/4" thru 4"

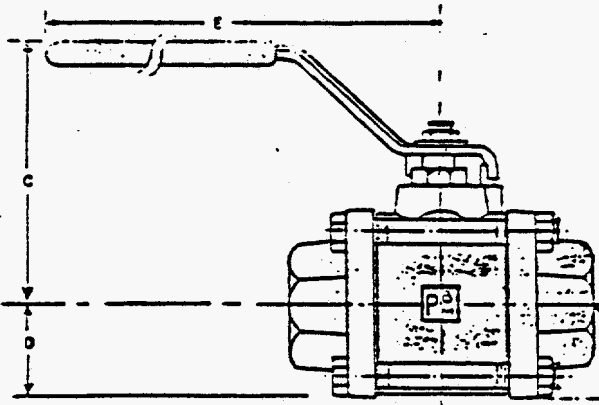
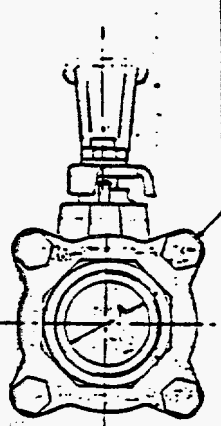
Butt Weld  
1/2" thru 4"

*SAW VALVES*

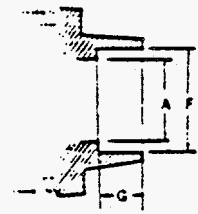
HANDLE TRAVEL: 1/4 TURN  
NOTE: On 2-1/2", 3" & 4" sizes  
handle travels 45° equally  
about this  
center line.



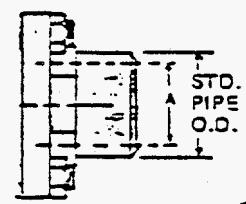
3/8", 1/2", 3/4" & 1" VALVES HAVE 3 BOLTS  
1", 1-1/2", 2" & 2-1/2" VALVES HAVE 4 BOLTS  
3" VALVES HAVE 6 BOLTS  
4" VALVES HAVE 8 BOLTS



FEMALE NPT



SOCKET WELD



BUTT WELD

WHC-SD-WM-DA-135  
REV 0

APPENDIX E-107

PIPE SIZE (Inch)	FEMALE NPT					SOCKET WELD		APPROX. WT. (LBS.)					
	A Port Dia.	B Length	C Height	D Height	E Handles	F Dia.	G Depth	Bronze	Weidex	S/S	AL	C/S	Alloy 20
1/4"	5/8"	3-1/8"	2-1/8"	1-3/8"	3-3/4"	.555"	13/16"	2	1-1/2	1-3/4	3/4	1-3/4	1-3/4
3/8"	5/8"	3-1/8"	2-1/8"	1-3/8"	3-3/4"	.690"	13/16"	2	1-1/2	1-3/4	3/4	1-3/4	1-3/4
1/2"	5/8"	3-1/8"	2-1/8"	1-3/8"	3-3/4"	.855"	13/16"	2	1-1/2	1-3/4	3/4	1-3/4	1-3/4
3/4"	13/16"	3-3/8"	2-1/4"	1-1/2"	3-3/4"	1.065"	13/16"	2-1/4	1-3/4	2-1/4	3/4	2-1/4	2-1/4
1"	1"	3-7/8"	2-3/4"	1-3/4"	4-5/16"	1.330"	15/16"	3-3/4	3	3-1/2	1-1/4	3-1/2	3-1/2
1-1/4"	1-1/4"	5"	3"	1-5/8"	5-1/2"	1.675"	1-1/8"	7-1/2	6-1/4	7-1/4	2-1/2	7-1/4	7-1/4
1-1/2"	1-1/2"	5-3/8"	4"	1-3/4"	5-1/2"	1.915"	1-5/32"	9-1/2	8	9	3	9	9
2"	1-15/16"	5-3/4"	4-1/8"	2-1/16"	5-1/2"	2.406"	1-1/8"	12-3/4	11-1/2	12-1/2	4	12-1/2	12-1/2
2-1/2"	2-1/2"	9"	5-3/8"	2-3/4"	12"	2.940"	1-9/16"	31-1/2			10		
3"	2-3/4"	9"	7"	3-7/8"	12"	3.535"	1-7/8"	50	45	48	16	48	48
4"	3-1/2"	10-1/2"	9"	5"	12"	4.545"	2-1/8"	82	75	72	26	72	72

(NOTE: Male NPT, Solder-Joint, T-Klump, Cherry Burrell, Sil-Braze, and Grooved Ends are available in certain sizes and metals. Call or write us for data.)

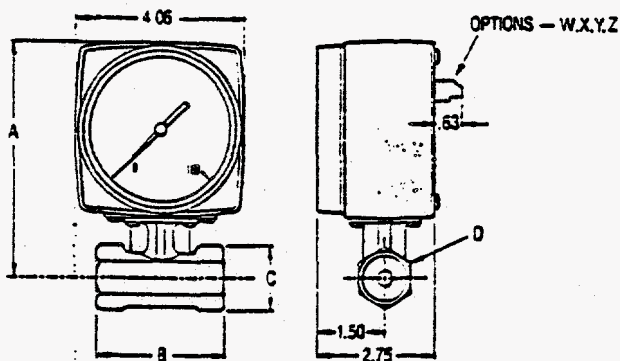
PIPE SIZE (Inch)	BUTT WELD					APPROX. WT. (LBS.)			
	A Port Dia.	B Length	C Height	D Height	E Handle	Weidex	S/S	AL	C/S
1/2"	5/8"	3-3/8"	2-1/8"	1-3/8"	4-7/8"	1-3/4	2	3/4	2
3/4"	13/16"	4"	2-1/4"	1-1/2"	4-7/8"	2	2-1/2	1	2-1/2
1"	1"	3-7/8"	2-3/4"	1-3/4"	4-7/8"	3-1/4	3-3/4	1-1/2	3-3/4
1-1/4"	1-1/2"	6-1/8"	4"	1-3/4"	5-1/2"	8-1/2	9-1/2	3-1/4	9-1/2
1-1/2"	1-15/16"	6-5/8"	4-1/8"	2-1/16"	5-1/2"	12	13	4-1/4	13
2"	2-3/4"	8-1/2"	7"	3-7/8"	10"	45-1/2	48-1/2	16	48-1/2
4"	3-1/2"	10-1/2"	9"	5"	10"	76	73	26-1/2	73

Sch 40 dimensions shown. Sch 10 and Sch 5 Butt Weld Ends also available.





**DIMENSIONAL DIAGRAM**



Body Size (IPS)	Dimensions (inches)				Net Weight (Lbs)
	A	B	C	D	
1/4"	4.75	3.06	1.06	1.06 Sq.	3.5
1/2"	4.75	3.06	1.06	1.06 Sq.	3.5
3/4"	5.50	3.06	1.50	1.25 Hex	3.5
1"	5.62	3.06	1.75	1.50 Hex	3.8
1 1/2"	5.94	3.06	2.50	2.12 Hex	4.5
2"	6.35	3.19	3.19	2.75 Hex	6.1

**ORDERING INFORMATION**

Order Series 7000 Flo-Gages by a.) body size, b.) series no., c.) material for wetted parts, d.) direction of flow, e.) full scale flow rate, and f.) options (if required):

Example: 3/4-71-R-20-AD is the catalog no. for a 3/4" NPT Series 7000 Flo-Gage of bronze construction, flow direction from left to right, flow rating of 20 GPM (full scale), equipped with optional seals of Viton and optional gasketed case.

Example:  $\frac{3}{4}$ " - 7 1 - R - 20 - AD  
 a b c d e f

**a) BODY SIZE (NPTF connections):**  
 1/4", 1/2", 3/4", 1", 1 1/2", 2"

**b) SERIES 7000 FLO-GAGE**

**c) MATERIAL FOR WETTED PARTS:**

- 1 = Bronze (standard)
- 2 = Monel
- 3 = Series 300 Stainless Steel

**d) FLOW DIRECTION:**

- R = Horizontal, flow to right
- L = Horizontal, flow to left
- VUR = Vertical, flow up, dial at right
- VDR = Vertical, flow down, dial at right
- VUL = Vertical, flow up, dial at left
- VDL = Vertical, flow down, dial at left

**e) FLOW RATES:**

Select from "STANDARD FLOW RATES and BODY SIZES" table.

Specify GPM by full scale ratings from Chart A.

Specify metric scales (LPM) by full scale ratings from Chart B, preceded by "M" (e.g. M40 for 40 LPM).

Specify compressed gas ratings (SCFM) by full scale ratings from Chart C. Add "I" to designate compressed gas option.

Specify optional low flow rates from charts D, E, or F. Add "ES" to designate low flow rate. Add "ES" and "I" for Chart F.

**f) OPTIONS (if required):**

- A = Viton seals
- B = Customer-specified seals
- C = Calibration for specific gravity
- D = Gasketed case
- E = Non-standard flow rate
- F = Low flow rate
- G = Plastic dial crystal
- H = Custom scales and dials
- I = 400 psig service
- J = Compressed gas service
- K = Ammonia service
- L = 350° service rating
- M = Calibration for high viscosity
- N = 4-20 mA dc
- O = Hi/Lo alarm relays
- P = 1000 Hz full scale frequency
- Q = Combination of options W, X, Y
- R = 400 psig service
- S = 400 psig service

**STANDARD FLOW RATES and BODY SIZES**

Body Size (IPS)	Chart A: Gallons Per Minute (GPM)													
	2	3	4	5	10	15	20	30	40	60	100	150	200	
1/4"	.	.	.	.	.	.	.	.	.	.	.	.	.	.
1/2"	.	.	.	.	.	.	.	.	.	.	.	.	.	.
3/4"	.	.	.	.	.	.	.	.	.	.	.	.	.	.
1"	.	.	.	.	.	.	.	.	.	.	.	.	.	.
1 1/2"	.	.	.	.	.	.	.	.	.	.	.	.	.	.
2"	.	.	.	.	.	.	.	.	.	.	.	.	.	.

Body Size (IPS)	Chart B: Liters Per Minute (LPM)												
	8	15	25	40	60	90	120	150	240	400	600	800	
1/4"	.	.	.	.	.	.	.	.	.	.	.	.	.
1/2"	.	.	.	.	.	.	.	.	.	.	.	.	.
3/4"	.	.	.	.	.	.	.	.	.	.	.	.	.
1"	.	.	.	.	.	.	.	.	.	.	.	.	.
1 1/2"	.	.	.	.	.	.	.	.	.	.	.	.	.
2"	.	.	.	.	.	.	.	.	.	.	.	.	.

Body Size (IPS)	Chart C: Std. Cubic Feet Per Minute (SCFM)												
	10	20	30	40	60	100	150	200	300	400	600	800	1000
1/4"	.	.	.	.	.	.	.	.	.	.	.	.	.
1/2"	.	.	.	.	.	.	.	.	.	.	.	.	.
3/4"	.	.	.	.	.	.	.	.	.	.	.	.	.
1"	.	.	.	.	.	.	.	.	.	.	.	.	.
1 1/2"	.	.	.	.	.	.	.	.	.	.	.	.	.
2"	.	.	.	.	.	.	.	.	.	.	.	.	.

• in charts above indicate the various full scale flow rates available as standard for each body size

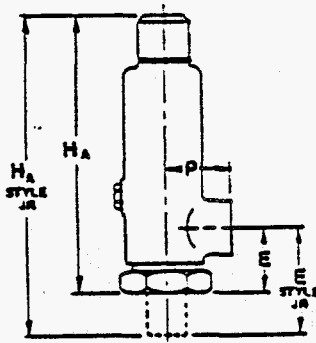
**OPTIONAL LOW FLOW RATES (OPTION ES)**

Body Size (IPS) 1/2"	Chart D: Gallons Per Hour (GPH)								
	4	5	10	15	20	30	40	50	100
	.	.	.	.	.	.	.	.	.

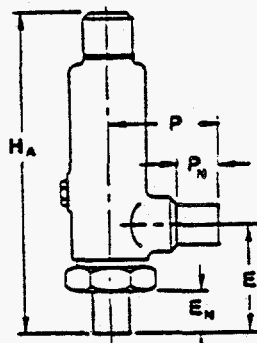
Body Size (IPS) 1/4"	Chart E: Cubic Centimeters Per Minute (CCPM)								
	200	300	400	600	1000	2000	3000	4000	6000
	.	.	.	.	.	.	.	.	.

Body Size (IPS) 1/2"	Chart F: Std. Cubic Feet Per Hour (SCFH)						
	40	60	100	150	200	300	400
	.	.	.	.	.	.	.

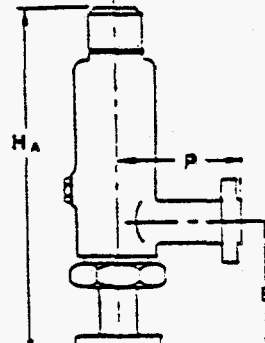
APPENDIX E-109



Screwed Connections



Welding Nipples



Flanged Connections

Valve	Valve Size Inlet x Outlet	Connections	ANSI Flange Rating Lbs	Center to Face (Approximate)				Overall Height (Approximate)			Net Weight Lbs (Type A)
				Inlet		Outlet		H <sub>A</sub>	H <sub>C</sub>	H <sub>D</sub>	
				E	E <sub>N</sub>	P	P <sub>N</sub>	Type A&B Cap	Type C Lifting Gear	Type D&E Lifting Gear	
JR JRU	1/2" x 1" and 3/4" x 1"	Screwed (M x F)		3-5/16		1-3/4		3-5/8	3-3/8	11-5/8	5
		Weld, nipple		5-1/4	3	3	2	10-1/2	11-1/4	13-1/2	7
		Flanged	150	5-1/4		3		10-1/2	11-1/4	13-1/2	
		Flanged	300	5-1/4		3-3/4		10-1/2	11-1/4	13-1/2	
	1" x 1"	Flanged	600	5-1/4		3-3/4		10-1/2	11-1/4	13-1/2	
		Flanged	1500	5-1/4		4		10-1/2	11-1/4	13-1/2	
		Screwed (M x F)		3-9/16		1-3/4		3-7/8	3-5/8	11-7/8	5
		Weld, nipple		5-1/4	3	3	2	10-1/2	11-1/4	13-1/2	7
JMB JMSU	3/4" x 1"	Flanged	150	6-1/4		3		11-1/2	12-1/2	14-1/2	
		Flanged	300	6-1/4		3		11-1/2	12-1/2	14-1/2	
		Flanged	600	6-1/4		3-3/4		11-1/2	12-1/4	14-1/2	
		Flanged	1500	6-1/4		3-3/4		11-1/2	12-1/4	14-1/2	
		Flanged	2500	6-1/4		4		11-1/2	12-1/4	14-1/2	
		Screwed (F x F)*		2-7/16		2-5/8		11-1/2	11-3/4	13-1/2	15
	1" x 1-1/2"	Weld, nipple		5-3/8	3	3-3/4	2	14-1/2	14-3/8	16-1/2	17
		Flanged	150	5-3/8		3-3/4		14-1/2	14-3/8	16-1/2	
		Flanged	300	5-3/8		4-1/2		14-1/2	14-3/8	16-1/2	
		Flanged	600	5-3/8		4-1/2		14-1/2	14-3/8	16-1/2	
		Flanged	1500	5-3/8		4-3/4		14-1/2	14-3/8	16-1/2	
		Flanged	2500	5-3/8		5		14-1/2	14-3/8	16-1/2	
1-1/2" x 1-1/2"	Screwed (F x F)		2-7/8		2-5/8		12	11-7/8	14	15	
	Weld, nipple		6-3/8	4	3-3/4	2	15-7/8	15-3/4	17-7/8	17	
	Flanged	150	6-3/8		3-3/4		15-7/8	15-3/4	17-7/8		
	Flanged	300	6-3/8		4-1/2		15-7/8	15-3/4	17-7/8		
	Flanged	600	6-3/8		4-1/2		15-7/8	15-3/4	17-7/8		
	Flanged	1500	6-3/8		5		15-7/8	15-3/4	17-7/8		

- Notes:
1. Inlet and outlet center to face and overall height dimensions given are for the type connection indicated. These may be furnished in numerous combinations of inlet and outlet and the particular dimensions tabulated in each type inlet or outlet connection should be used in every individual case.
  2. 900 lb. ANSI Flanges are identical to 1500 lb. ANSI Flanges in sizes listed. Lap Joint stub ends will be furnished to Schedule 80 or 160 or XXS depending on Pressure-Temperature requirements.
  3. Standard JR, JRU connections are male N.P.T. screwed inlet and female N.P.T. screwed outlet. Standard JMB and JMSU connections are female N.P.T. screwed inlet and outlet. For all styles, flanged connections and connections fitted with nipples are available as an option.
  4. If optional flanged listings are provided, specify whether RMS finish or type of serration required.
  5. Style JR valves for liquid service only are available on special order with 1/2" and 3/4" female N.P.T. outlets to match 1/2" and 3/4" inlet sizes.
  6. Available with 1-1/2" outlet; recommended for high back pressure gas or vapor service and flashing liquids. Valve dimensions are as listed.

supply and control for air and fuel lines for test apparatus.

**Seals** The Series U & 38-U Pressure Regulators are similar in construction. The Series U is constructed with an "O" ring seal making it ideal for use with water, air and gases. The Series 38-U is construc-

ted with a leather cup seal and is recommended for use with cold water and non-corrosive liquids.

**Valve Discs and Seat Rings** The Series U and 38-U Pressure Regulators have renewable main valve discs and 38-U 2½" or larger have renewable seat rings.

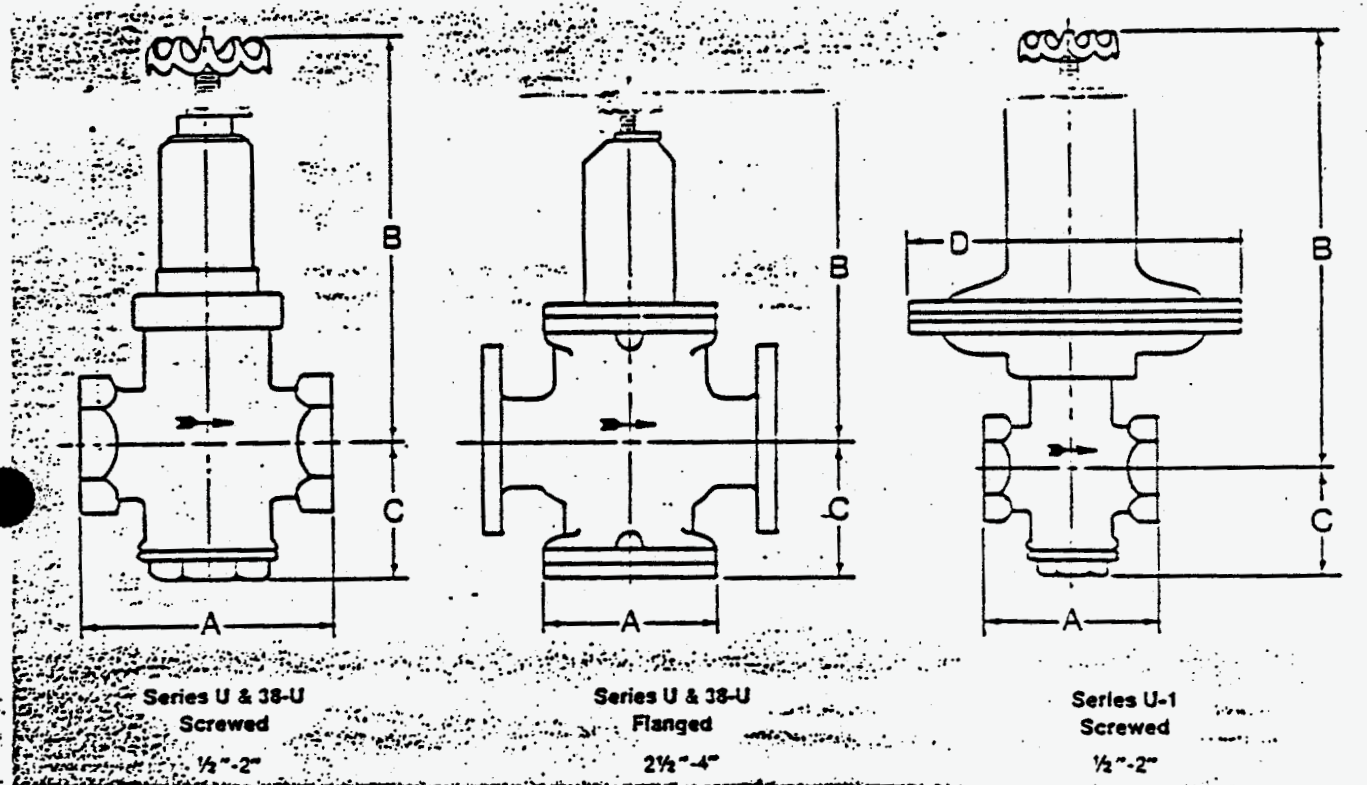
## Pressure Regulator Valve

WHC-SD-WM-DA-135  
REV 0

### Series U, U-1, 38-U Specifications

APPENDIX E-110

#### Dimensions and Weights



Size	Series U & 38-U									Series U-1					
	Screwed						125 lb & 250 lb Flanged			Screwed					
	½	¾	1	1¼	1½	2	2½	3	4	½	¾	1	1¼	1½	2
A	3⅞	3⅞	4	4⅞	4⅞	6	11	12	14	3¼	3¼	4	4⅞	4⅞	6⅞
B	7¼	7¼	7½	7¾	8⅞	10⅞	25	27	35	6⅞	6⅞	12	12¾	15¾	16
C	2⅞	2⅞	2¼	2⅞	2¼	3	5⅞	6¼	8	1¼	1¼	2¼	2⅞	2⅞	3
D	-	-	-	-	-	-	-	-	-	6	6	8	8	9½	9½
Weight (lbs)	5	5	6	8	11	16	85	100	170	9	9	20	23	32	37

APPENDIX F

PIPE SUPPORT CALCULATIONS  
INSTRUMENT AIRLINE 1"IA-M7  
U-FARM COMPRESSED AIR SYSTEM

**KAISER ENGINEERS  
HANFORD**

CALCULATI

APPENDIX F-2

This sheet shows the status and description of the attached Design Analysis sheets.

Discipline PIPING  
Project No. & Name ER-100 U-FARM  
Calculation Item PIPE SUPPORT CALCULATIONS

These calculations apply to:

Dwg. No. H-2-36331 Rev. No. 2  
Dwg. No. \_\_\_\_\_ Rev. No. \_\_\_\_\_  
Other (Study, CDR) ER-100 U-FARM Rev. No. \_\_\_\_\_

The status of these calculations is:

- Preliminary Calculations
- Final Calculations
- Check Calculations (On Calculation Dated \_\_\_\_\_)
- Void Calculation (Reason Voided \_\_\_\_\_)

Incorporated in Final Drawings?  Yes  No  
This calculation verified by independent "check" calculations?  Yes  No

Original and Revised Calculation Approvals:

	Rev. 0 Signature/Date	Rev. 1 Signature/Date	Rev. 2 Signature/Date
Originator	<u>Arac K. ... 1/12/93</u>		
Checked by	<u>Skaylal 6/24/93</u>		
Approved by			
Checked Against Approved Vendor Data			

INDEX

<u>Design Analysis Page No.</u>	<u>Description</u>
<u>1</u>	<u>PIPELINE DESIGN</u>
<u>2</u>	<u>REFERENCE CONCLUSIONS</u>
<u>3-13</u>	<u>CALCULATIONS</u>
<u>14</u>	<u>REFERENCE MATERIAL</u>

**DESIGN ANALYSIS**

Client	WHC	WO/Job No.	E	APPENDIX F-3
Subject	PIPE SUPPORT CALCULATIONS	Date	6/7/92	By A. ROMERO
		Checked		By S. Kauphal
Location	UNIT 701	Revised		By

OBJECTIVE:

The objective of this calculation is to confirm that the pipe supports for the 241-U-701 condenser are designed to meet ASME B31.3 requirements.

DESIGN INFO:

CRITERIA:

1. WHC-LOI-9352974, APRIL 7, 1993 (ADDENDUM TO LOI# 9283144)
2. ASME B31.3, 1990 EDITION.
3. PIPING DETAIL ECN No. 193245 2.13.
4. HANFORD PLANT STANDARDS, DESIGN CRITERIA, DDCH.1, REV 11.
5. UNIFORM BUILDING CODE, 1991 EDITION.

GIVEN DATA:

1. DRAWING H-Z-30331, SA 1, REV. 2.
2. ECN No. 193245, CH. 13.
3. AUTPIPE ANALYSIS: U-TUBE CONDENSER SUPPORTS, APPENDIX D OF THIS DOCUMENT.
4. SAFETY CLASS 3.

ASSUMPTIONS:

1. AUTO PIPE MODEL PROVIDES LOADS EQUAL TO OR GREATER THAN ACTUAL LOADS.
2. PIPE COATING IS SIMILAR ACTUAL ROOFING OR EQUIVALENT WORST CASE BY ENGINEERING JUDGMENT.
3. WORST CASE LOADS FROM AUTPIPE ANALYSIS IS USED TO DESIGN PIPE SUPPORTS.
4. PIPE SUPPORTS ARE ADEQUATELY ANCHORED TO CONCRETE.
5. TRANSDUCER CHECK IS NEGLIGIBLE THROUGHOUT THE PROJECT.

METHOD:

STANDARD HAND CALCULATIONS ON STRENGTH OF MATERIALS BASED ON AUTPIPE CALCULATED WORST CASE LOADS TO QUARRY STREET IN WALLS.

**DESIGN ANALYSIS**

Client	WHC	WO/Job No.	APPENDIX F-4
Subject	PIPE SUPPORT DESIGN	Date	1/15/92
		Checked	By [Signature]
Location	241-U-701	Revised	By

REFERENCES:

1. AUTOPIPE ANALYSIS: U-FARM COMPRESSED AIR SYSTEM, APPENDIX E OF THIS DOCUMENT.
2. AISC MANUAL OF STEEL CONSTRUCTION, NINTH EDITION.
3. INTERNAL DOCUMENT, KEH STEEL ALLOWABLES FOR ASME B31.3 FOR WELDED JOINTS 4-7-83.
4. DESIGN OF WELDED STRUCTURES, OMAH, IOWA, 1982.
5. DESIGN REPORT SUMMARY FOR FIBRE REINFORCED U-BOLT (NORMAL AND SIDE LOADING), CHEMICAL CORPORATION, 7-24-89.
6. ICEO REPORT No. 4627, AISC WELDED JOINT ALLOWABLE TENSION AND SHEAR VALUES, 5-91.
7. MARKS' STANDARD HANDBOOK FOR MECHANICAL ENGINEERS, NINTH EDITION.

CONCLUSION

ONE GENERAL PIPE SUPPORT DESIGN MAY BE USED TO SUPPORT THE 2 INCH COMPRESSED AIR PIPING FOR THE U-FARM COMPRESSED AIR SYSTEM IN BUILDING 241-U-701.

WIND AND LOADS FOR THREE SIMILAR PIPE SUPPORTS WERE CONSIDERED AND A SINGLE PIPE SUPPORT DESIGN. THE PIPE SUPPORT DESIGN ADEQUATELY SUPPORTS THE WORST CASE LOADING.

THE PIPE SUPPORT MEETS ASME B31.3 REQUIREMENTS WITH SEISMIC LOADING PER HANFORD PLANT STANDARD DESIGN CRITERIA FOR CLASS 3 FOR SAFETY CLASS 3.



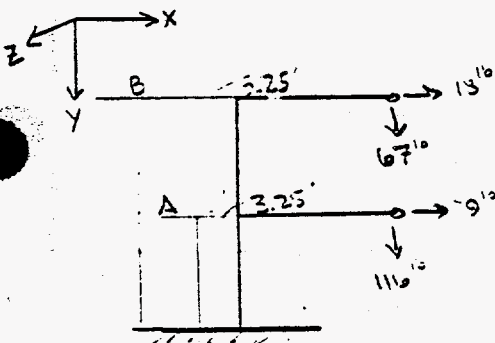
**DESIGN ANALYSIS**

Client	WMC	WO/Job No.	ER	APPENDIX F-5
Subject	U-FRAIN COMPRESSOR	Date	6/7/93	By A. J. [unclear]
Location	210, 240, 300 - 700	Checked		By S. [unclear] 6/21/93
		Revised		By

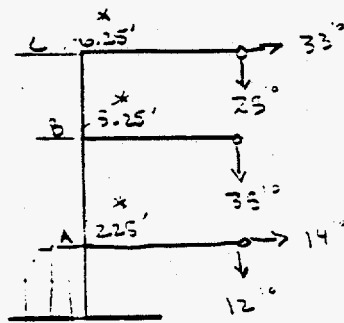
CALCULATIONS:

ONE PIPE SUPPORT DESIGN WILL BE USED FOR THE U-FRAIN COMPRESSOR AIR SYSTEM. THE PIPE SUPPORT MUST SUPPORT THE WHOLE CIRCULAR LOAD ON THE FRINGE SYSTEM. DUE TO ELEVATION AND PIPE CONFIGURATION CHANGES, THREE SIMILAR PIPE SUPPORTS WILL BE USED FOR THE SYSTEM. TO ANALYZE THE PIPE SUPPORT DESIGN, THE MAXIMUM LOADS OBTAINED FROM THE U-FRAIN AUTOPipe ANALYSIS (SEE DRAWING 00-27-7). A GENERIC PIPE SUPPORT DESIGN IS ANALYZED BY SUPERIMPOSING THE WORST CASE LOADING ON THE PIPE SUPPORT DESIGN.

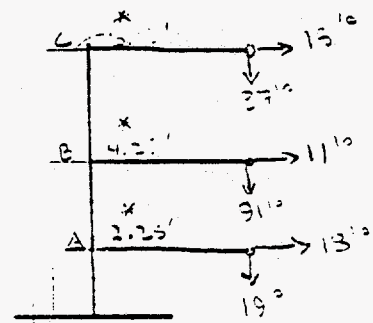
THREE SIMILAR PIPE SUPPORTS AND MAXIMUM AUTOPipe LOADS (AUTOPipe NO. 27-7).



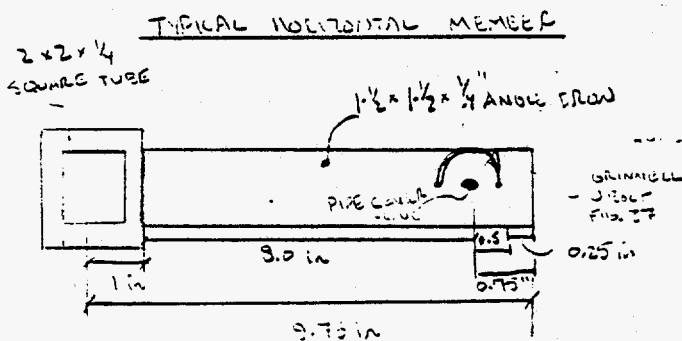
AUTOPipe SUPPORT: S1, S2  
TYPE 1



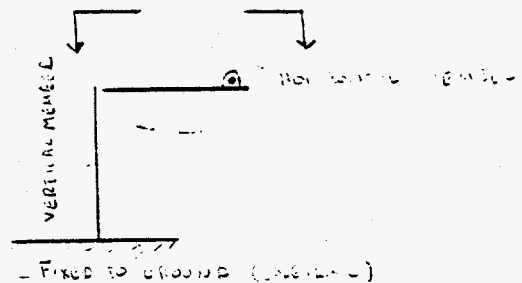
AUTOPipe SUPPORT: S3  
TYPE 2



AUTOPipe SUPPORT: S4, S5  
TYPE 3



Moment Arm For Vertical Force = 3.0 in



\* Actual height from floor is less than shown conservative

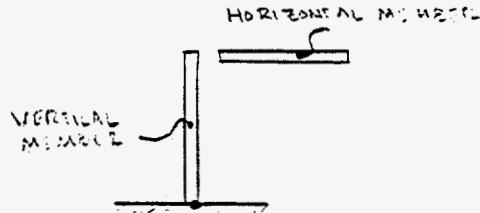


**DESIGN ANALYSIS**

Client <u>WHC</u>	WO/Job No. <u>EF</u>	APPENDIX F-6
Subject <u>V. T. AREA</u>	Date <u>1/17/77</u>	By <u>A.R.R. (12/15)</u>
	Checked	By <u>Schmidl 6/26/83</u>
Location <u>241-1-71</u>	Revised	By

Worst Case Load

TYPE 1



HORIZONTAL MEMBER (MAXIMUM LOADS)

$$\begin{aligned}
 F_x &= 27^{lb} & M_x &= 0 \\
 F_y &= 116^{lb} & M_y &= 0 \\
 F_z &= 0 & M_z &= (116^{lb})(3.0 \text{ m}) \\
 & & M_z &= 928 \text{ m-lb}
 \end{aligned}$$

VERTICAL MEMBER (MAX LOADS)

$$\begin{aligned}
 F_x &= (13+9)^{lb} & M_x &= 0 \\
 F_x &= 22^{lb} & & \\
 F_y &= (116+27)^{lb} & M_y &= 0 \\
 F_y &= 143^{lb} & & \\
 F_z &= 0 & M_z &= (9^{lb})(3.25 \text{ m} + \frac{12 \text{ m}}{2}) - (13^{lb})(3.25 \text{ m} + \frac{12 \text{ m}}{2}) + (183^{lb})(3.25 \text{ m}) \\
 & & M_z &= 2949 \text{ m-lb}
 \end{aligned}$$

TYPE 2

HORIZONTAL MEMBER (MAX LOADS)

$$\begin{aligned}
 F_x &= 33^{lb} & M_x &= 0 \\
 F_y &= 35^{lb} & M_y &= 0 \\
 F_z &= 0 & M_z &= (35^{lb})(8 \text{ m}) \\
 & & M_z &= 280 \text{ m-lb}
 \end{aligned}$$

**DESIGN ANALYSIS**

Client <u>WMA</u>	WO/Job No. <u>APPENDIX F-7</u>
Subject <u>...</u>	Date <u>...</u> By <u>...</u>
Location <u>...</u>	Checked <u>...</u> By <u>Skurmal 6/21/93</u>
	Revised <u>...</u> By <u>...</u>

TYPE 2 CONT.

VERTICAL MEMBER - (MAX LOAD)

$$F_x = (33+14)^{10} \quad M_x = 0$$

$$F_x = 47^{10}$$

$$F_y = (12+33+12)^{10} \quad M_y = 0$$

$$F_y = 72^{10}$$

$$F_z = 0$$

$$M_z = [(14^{10} \cdot 2.25') + (33^{10})(6.25')] \cdot \left(\frac{12}{12}\right) + (72^{10})(3 \text{ in})$$

$$M_z = 3429 \text{ in-lb} \checkmark$$

TYPE 3

HORIZONTAL MEMBER - MAX. LOAD

$$F_x = 18^{10} \quad M_x = 0$$

$$F_y = 91^{10} \quad M_y = 0$$

$$F_z = 0$$

$$M_z = (91^{10})(3 \text{ in})$$

$$M_z = 728 \text{ in-lb} \checkmark$$

VERTICAL MEMBER - MAX. LOAD

$$F_x = (18+11+15)^{10} \quad M_x = 0$$

$$F_x = 44^{10}$$

$$F_y = (19+91+37)^{10} \quad M_y = 0$$

$$F_y = 147^{10}$$

$$F_z = 0$$

$$M_z = [(18^{10})(2.25') + (11^{10})(4.25') + (15^{10})(6.25')] \cdot \left(\frac{12}{12}\right) + (147^{10})(3 \text{ in})$$

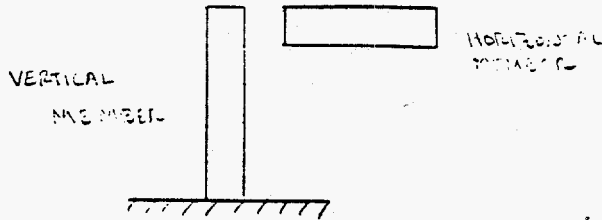
$$M_z = 3348 \text{ in-lb} \checkmark$$

**DESIGN ANALYSIS**

APPENDIX F-8

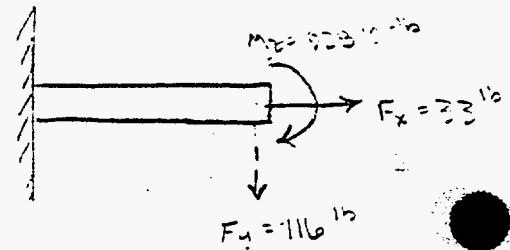
Client <i>W...</i>	WO/Job No. <i>...</i>	By <i>...</i>
Subject <i>...</i>	Date <i>1/17/93</i>	Checked <i>...</i>
Location <i>...</i>	Revised	By <i>Six</i> 0124/93

SUPER IMPOSED WORST CASE LOADS



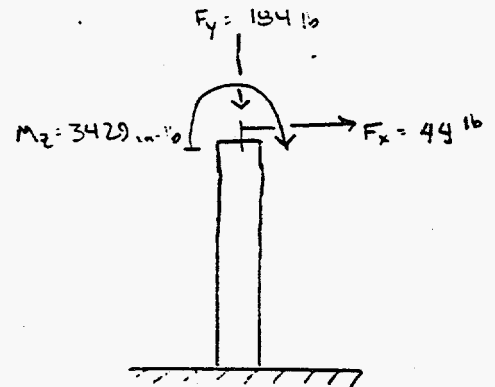
HORIZONTAL MEMBER

$$\begin{aligned}
 F_x &= 33 \text{ lb} & M_x &= 0 \\
 F_y &= 116 \text{ lb} & M_y &= 0 \\
 F_z &= 0 & M_z &= 928 \text{ in-lb}
 \end{aligned}$$



VERTICAL MEMBER

$$\begin{aligned}
 F_x &= 44 \text{ lb} & M_x &= 0 \\
 F_y &= 183 \text{ lb} & M_y &= 0 \\
 F_z &= 0 & M_z &= 3429 \text{ in-lb}
 \end{aligned}$$

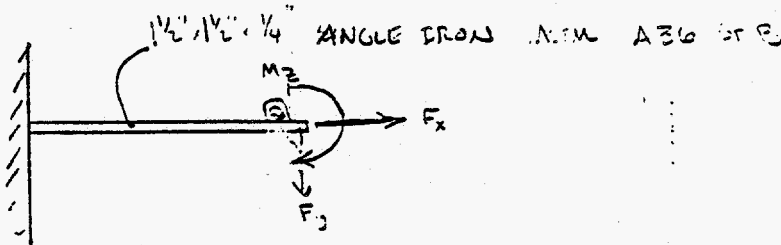


**DESIGN ANALYSIS**

APPENDIX F-9

Client <u>WHC</u>	WO/Job No. <u>52-111</u>	By <u>SK [Signature]</u>
Subject <u>1) FA [unclear]</u>	Date <u>6/17/93</u>	By <u>SK [Signature]</u>
Location <u>[unclear]</u>	Checked	By <u>SK [Signature]</u>
	Revised	By

ANALYZE HORIZONTAL MEMBER



TENSILE STRESS,  $\sigma_T$

$$\sigma_T = \frac{F_x}{A} = \frac{33 \text{ lb}}{0.688 \text{ in}^2}$$

$$\sigma_T = 48 \text{ psi}$$

$A =$  CROSS SECTIONAL AREA,  $\text{in}^2$

$$A = 0.688 \text{ in}^2 \quad [\text{REF. 2}]$$

BENDING STRESS,  $\sigma_B$

$$\sigma_B = \frac{M/z}{I} = \frac{928 \text{ in-lb}}{0.134}$$

$$\sigma_B = 6925 \text{ psi}$$

$I =$  SECOND MOMENT OF AREA,  $\text{in}^4$

$$I = 0.134 \text{ in}^4 \quad [\text{REF. 2}]$$

TOTAL STRESS,  $\sigma = \sigma_B + \sigma_T$

$$\sigma = \sigma_T + \sigma_B$$

$$\sigma = (48 + 6925) \text{ psi}$$

$$\sigma = 6973 \text{ psi}$$

Compressive stress  
Small, no need to check  
Kl/r. Allowable bending  
stress '6 x 36 = 21.6 ksi  
member - ok.

Example

ALLOWANCE STRESS,  $\sigma_{allow}$

$$\sigma_{allow} = 23,674 \text{ psi} \quad (\text{A36 steel}) \quad [\text{REF. 3}]$$

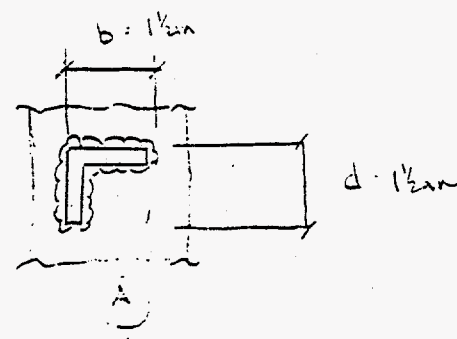
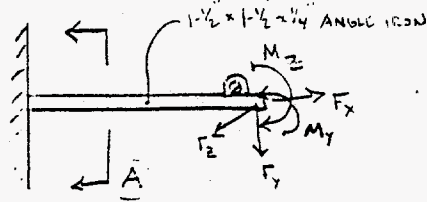
ANALYSIS OF HORIZONTAL MEMBER

→ CALCULATED STRESS IN HORIZONTAL MEMBER IS LESS THAN ALLOWABLE STRESS ( $\sigma < \sigma_{allow}$ ,  $6973 \text{ psi} < 23,674 \text{ psi}$ ). THEREFORE HORIZONTAL MEMBER O.K.

**DESIGN ANALYSIS**

Client	WHC	WO/Job No.	APPENDIX F-10
Subject	DEFINITION	Date	6/8/77
		Checked	By SK [Signature]
Location	2226 241 0-701	Revised	By

ANALYZE HORIZ. MEMBER, 113-2



WELDS TREATED AS LINES:

$$A_w = (1/2) + (1/2) + (1/2) = 1.5 \text{ in}$$

$$I_w = \frac{4(0.5)^3}{12} \text{ USE } d^2(4b+d) \text{ SECTION USE CONSERVATIVE [REF. 4]}$$

$$I_w = \frac{4(0.5)^3}{12} \text{ OR } \frac{1.5^2(4 \cdot 0.5 + 1.5)}{12(2 \cdot 0.5 + 1.5)}$$

$$S_w = 1.875 \text{ OR } 0.625 \text{ in}^2$$

$$Z_w = 0.625 \text{ in}^2$$

$$f_x = \frac{F_x}{A_w} + \frac{M_z}{Z_w} = \frac{33 \text{ lb}}{1.5} + \frac{928 \text{ in-lb}}{0.625 \text{ in}^2} = 1490 \text{ lb/in}$$

$$f_y = \frac{F_y}{A_w} = \frac{116 \text{ lb}}{0.5 \text{ in}} = 19 \text{ lb/in}$$

$$f_z = \frac{F_z}{A_w} = 0$$

$$f_r = \sqrt{f_x^2 + f_y^2 + f_z^2}$$

$$f_r = \sqrt{(1490)^2 + (19)^2 + (0)^2} \text{ lb/in}$$

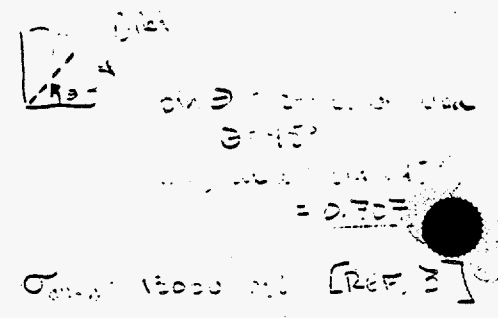
$$f_r = 1490 \text{ lb/in}$$

Actual section modulus will be almost twice the section modulus calculated, as only one weld is considered. Calc is conservative. SK 6/24

REQUIRED FILLET SIZE TO SUPPORT THESE LOADS:

$$W = \frac{f_r}{\sigma_{allow} (0.707)} = \frac{(1490 \text{ lb/in})}{(13050 \text{ lb/in}^2)(0.707)}$$

$$W = 0.162 \text{ in}$$

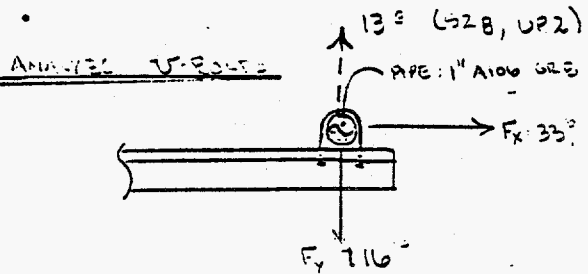


**DESIGN ANALYSIS**

Client <u>WHC</u>	WO/Job No. <u>ET</u>	APPENDIX F-11
Subject <u>)- FURTHER ANALYSIS OF U-BOLTS</u>	Date <u>6/13/92</u>	By <u>ATR TOMMERS</u>
	Checked	By <u>K. Quinlan 6/24/93</u>
Location <u>Plant 241-3-701</u>	Revised	By

ANALYSIS OF WORKING MEMBER YIELD

→ FILLET SIZE REQUIRED TO SUPPORT MAXIMUM LOADS IS LESS THAN THE SPECIFIED FILLET SIZE ( $W < \frac{3}{16}$ ,  $0.162 < 0.1875$ ), THEREFORE THE WORKING MEMBER YIELDS OK.



TOTAL LOADS = GRAVITY LOAD + WIND LOAD.  
GRAVITY LOAD IS IN OPPOSITE DIRECTION OF THE NORMAL (UP2) FORCE.  
THE MAXIMUM LOAD IS 13<sup>10</sup> AT POINT S2B DUE TO SEISMIC LOADING, E2.  
(UP2 = SR-T1-E2)  
[REF 1]

CALCULATED LOADS

NORMAL LOAD, P<sub>N</sub>

$P_N = 13^{10}$

SIDE LOAD, P<sub>S</sub>

$P_S = 33^{10}$

ALLOWABLE LOADS 1" PIPE

MAXIMUM NORMAL LOAD, P<sub>NALLOW</sub>, LEVEL 2

$P_{NALLOW} = 645^{10}$  [REF. 5]

MAXIMUM SIDE LOAD, P<sub>SALLOW</sub>, LEVEL 2

$P_{SALLOW} = 52^{10}$  [REF. 5]

Inter:  $\frac{13}{645} + \frac{33}{83} = 0.42 < 1$

ANALYSIS OF U-BOLTS

→ CALCULATED NORMAL AND SIDE LOADS ARE LESS THAN MAXIMUM ALLOWABLE FOR THE PIPE LOADS ( $P_N - P_{NALLOW} = 13^{10} - 645^{10}$ ,  $P_S - P_{SALLOW} = 33^{10} - 52^{10}$ ) THEREFORE THE U-BOLTS ARE OK.

**DESIGN ANALYSIS**

Client WHL  
Subject U-FARM (S) (S) (S)  
Location 7500 7th St

WO/Job No. ET APPENDIX F-12  
Date 6/2/07 By ET  
Checked By S. Campbell 6/20/07  
Revised By

ANALYZE VERTICAL MEMBER

BENDING STRESS,  $\sigma_b$

$$\sigma_b = \frac{M_z}{S}, \quad S = 0.766 \text{ in}^3 \quad [\text{REF. 2}]$$

COMPRESSIVE STRESS,  $\sigma_c$

$$\sigma_c = \frac{F_y}{A}, \quad A = 1.59 \text{ in}^2 \quad [\text{REF. 2}]$$

TOTAL STRESS,  $\sigma = \sigma_b + \sigma_c$

$$\sigma = \frac{M_z}{S} + \frac{F_y}{A} = \frac{3429 \text{ in-lb}}{0.766 \text{ in}^3} + \frac{183 \text{ lb}}{1.59 \text{ in}^2}$$

$$\sigma = 4592 \text{ psi}$$

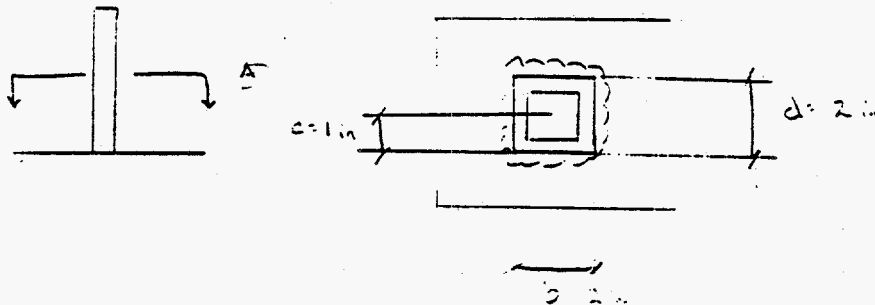
ALLOWABLE STRESS,  $\sigma_{allow}$

$$\sigma_{allow} = 17400 \text{ psi} \quad [\text{REF. 3}]$$

ANALYSIS OF VERTICAL MEMBER

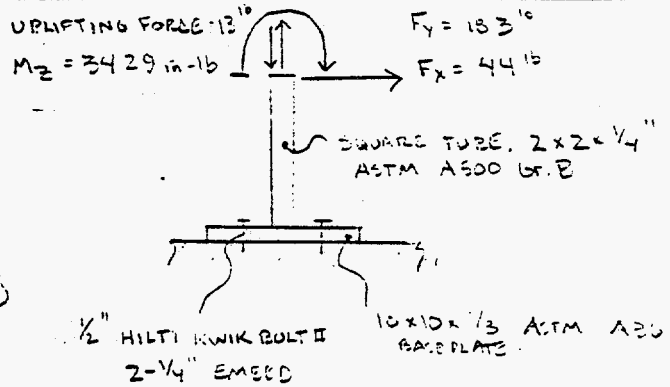
→ CALCULATED STRESS IN VERTICAL MEMBER IS LESS THAN THE ALLOWABLE STRESS ( $\sigma < \sigma_{allow}$ ,  $4592 \text{ psi} < 17400 \text{ psi}$ ) THEREFORE THE VERTICAL MEMBER IS O.K.

ANALYZE VERTICAL MEMBER WELD TO BASE PLATE



$$C_w = bd \cdot \frac{1}{3} = 2 \cdot 2 \cdot \frac{1}{3} = \dots \quad [\text{REF. 4}]$$

$$A_w = (2 - 2 - 2 - 2) \cdot 2 = 3 \text{ in}^2$$



Compressive stress small, no need to check shear, even stress is small.  
SV-

**DESIGN ANALYSIS**

Client WHC

WO/Job No. ER APPENDIX F-13

Subject 1-STEAM CONDENSER

Date 5/3/77

By A.R. ZAMEAN

Checked

By S. S. Gopal

6/21/73

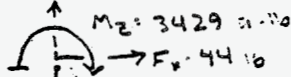
Location 226 241-U-701

Revised

By

ANALYZE VERT. WELD TO EACH PLATE (CONT'D)

$UPZ = 1310$



$$S_w = 5.33 \text{ in}^2$$

$$A_w = 2+2+2=6 \text{ in}$$

$$A_w = 6 \text{ in}$$

FORCES ON WELD,  $f_z = 0$

$$f_x = \frac{F_x}{A_w} = \frac{44 \text{ lb}}{6 \text{ in}} = 6.0 \text{ lb/in}$$

$$f_y = \frac{(\text{MAX. UPLIFTING FORCE})}{A_w} + \frac{M_z}{S_w} = \frac{1310}{6 \text{ in}} + \frac{3429 \text{ in-lb}}{5.33 \text{ in}^2}$$

$$f_y = 645 \text{ lb/in}$$

Resultant Force

$$F_r = \sqrt{f_x^2 + f_y^2} = \sqrt{(6)^2 + (645)^2} \text{ lb/in}$$

$$F_r = 645 \text{ lb/in}$$

Required Fillet Weld

$$W = \frac{F_r}{\sigma_{allow} (0.707)}$$

$$\sigma_{allow} = 12000 \text{ psi (REF. 3)}$$

$$W = \frac{(645 \text{ lb/in})}{(12000 \text{ psi}) (0.707)}$$

$$0.970 \text{ in}$$

ANALYSIS OF VERTICAL MEMBER WELD

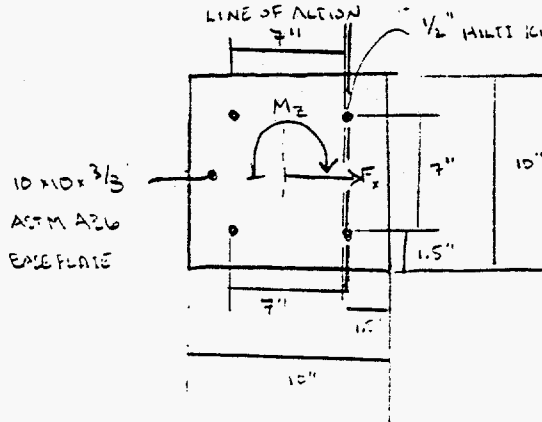
→ FILLET SIZE REQUIRED TO SUPPORT MAXIMUM LOAD IS 0.970 IN.  
SINCE THE MIN. FILLET SIZE ( $W < \frac{3}{16}$  IN), 0.070 IN = 0.070 IN,  
THEREFORE THE VERTICAL MEMBER NEEDS 0.070 IN.



**DESIGN ANALYSIS**

Client <u>WHC</u>	WO/Job No. <u>ER</u>	APPENDIX F-14
Subject <u>OPERATION</u>	Date	By <u>AR</u>
Location	Checked	By <u>SK</u>
	Revised	By

ANALYZE BASEPLATE ANCHOR BOLTS



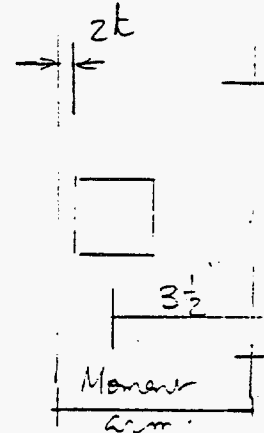
PULLOUT FORCE,  $F_{pull}$

$$F_{pull} = \frac{M_z}{\left(\frac{\text{No Bolts}}{\text{in Tension}}\right) \left(\frac{\text{distance from}}{\text{line of action}}\right)}$$

$$F_{pull} = \frac{3429 \text{ in-lb}}{(2)(7 \text{ in})} = 245 \text{ lb}$$

MAXIMUM SHEAR,  $F_s$

$$F_s = \frac{F_x}{\left(\frac{\text{No Bolts in shear}}\right)} = \frac{44 \text{ lb}}{4} = 11 \text{ lb}$$



Worst = thickness of base plate.

Moment arm  
=  $3\frac{1}{2} + 1 + 2 \times \frac{3}{8}$   
= 4.875

Tension  
bolt =  $\frac{3429}{4.875 \times 2}$   
= 352

$$Int = \frac{352}{550} + \frac{11}{1810} = 0.65 < 1$$

Direct tension due to seismic & thermal is very small.

SK 6/22/93

ALLOWABLE PULLOUT AND SHEAR FOR 1/2\"/>

ALLOW. TENSILE FORCE,  $F_{Tallow} = 550 \text{ lb}$   
ALLOW. SHEAR FORCE,  $F_{Sallow} = 1310 \text{ lb}$

[REF 6] Conservative  
good for  $f_c = 2000 \text{ psi}$

ANALYSIS OF BASE PLATE ANCHOR BOLTS

INTERACTION:  $\frac{F_{pull}}{F_{Tallow}} + \frac{F_s}{F_{Sallow}} \leq 1$

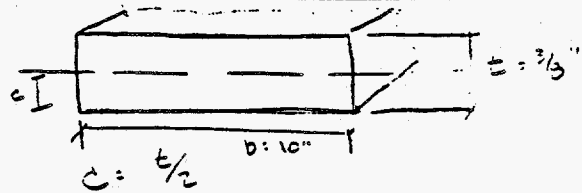
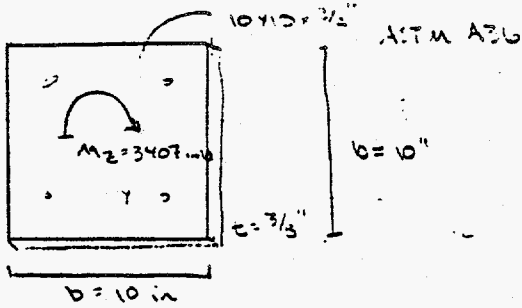
$$\frac{245}{550} + \frac{11}{1310} = 0.45 \leq 1$$

INTERACTION OF PULLOUT AND SHEAR LOADS

**DESIGN ANALYSIS**

Client <u>WAC</u>	WO/Job No. <u>ER</u>	APPENDIX F-15
Subject <u>U TANK COMPRESSOR</u>	Date <u>6/5/93</u>	By <u>A.R. RUMER</u>
Location <u>FE 241-U-701</u>	Checked	By <u>Excerptal</u> <u>6.21/93</u>
	Revised	By

ANALYZE BASE PLATE



$I = \frac{bt^3}{12}$  [REF. 7]

$M = M_z$

BASE PLATE STRESS,  $\sigma_{base}$

$$\sigma_{base} = \frac{M \cdot c}{I} = \frac{(M_z) \left(\frac{t}{2}\right)}{\left(\frac{bt^3}{12}\right)} = \frac{6M_z}{bt^2} = \frac{6(3429 \text{ in-lb})}{(10 \text{ in}) \left(\frac{3}{8} \text{ in}\right)^2}$$

$\sigma_{base} = 14,630 \text{ psi}$

ALLOWABLE PLATE STRESS

$\sigma_{allow} = 23,674 \text{ psi}$

Maximum moment at base plate =  $2 \times 352 \times 2.5$  (Tension from up to tube)

[REF 3]

$f_b = \frac{1760 \times 6}{10 \times \left(\frac{3}{8}\right)^2} = 7509 \text{ psi}$

$175 \times 36 = 27 \text{ ksi}$

$\frac{60}{674}$

ANALYSIS OF BASE PLATE

→ CALCULATED STRESS IN BASE PLATE IS LESS THAN ALLOWABLE STRESS;  $\sigma_{base} < \sigma_{allow}$  ( $14,630 \text{ psi} < 23,674 \text{ psi}$ ) THEREFORE THE BASE PLATE IS O.K.

CONCLUSION

→ THIS SUPPORT MEETS ASME B31-3 REQUIREMENTS.

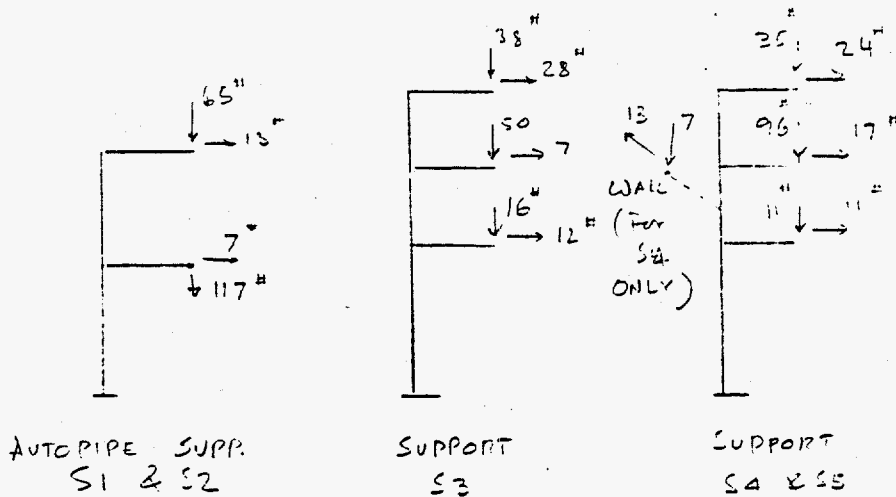
# DESIGN CALCULATION

WHC-SD-WM-DA-135  
REV 0

(1) Drawing \_\_\_\_\_ (2) Doc. No. \_\_\_\_\_  
 (4) Building \_\_\_\_\_ (5) Rev. \_\_\_\_\_  
 (7) Subject 1) - Earthen Dam Project APPENDIX F-16  
 (8) Originator SD Dept Date 6/24/93  
 (9) Checker W. J. KARWOSKI - WJK Date 6/28/93

(10)

Pipe support loads from AUTOPIPE Revised  
 A final computer output.



Compared to the loads used for design of pipe supports, the revised loads are almost same. Change in loads are insignificant. Support calculations o.k.

DESIGN CALCULATION

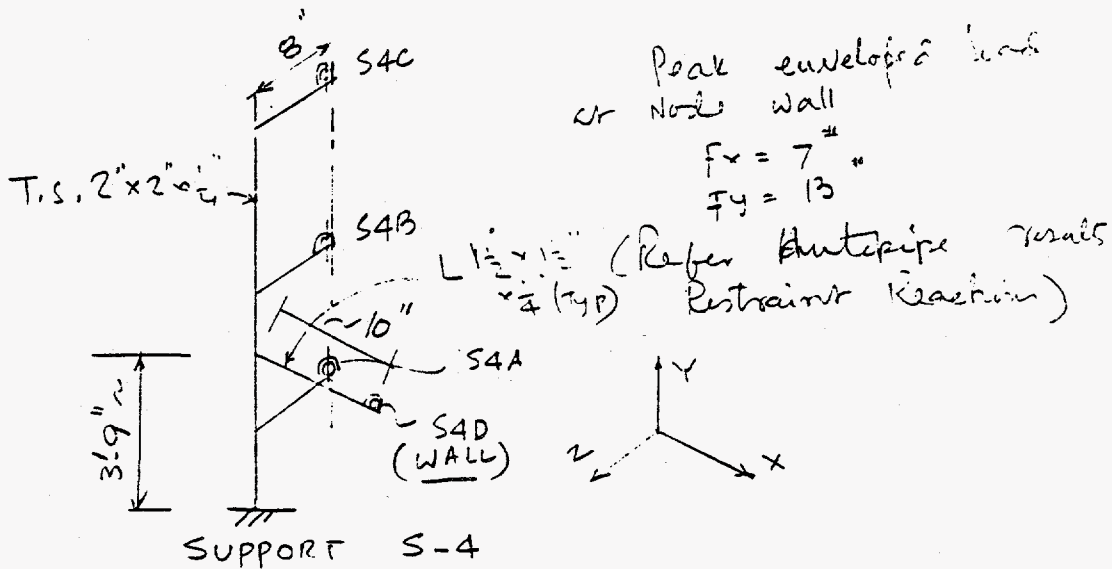
WHC-SD-WM-DA-135  
REV 0

(1) Drawing \_\_\_\_\_ (2) Doc. No. \_\_\_\_\_  
 (4) Building 241-U-701 (5) Rev. \_\_\_\_\_ (6) Job APPENDIX F-17  
 (7) Subject V-Farm Compressor  
 (8) Originator SK Campbell Date 6-24-93  
 (9) Checker DJK Date 6/28/93

(10)

DESIGN OF SUPPORT AT THE WALL:

This support is close to Support S4A, S4B & S4C. A horizontal arm of L 1 1/2" x 1 1/2" x 1/4" is connected with vertical post T.S. 2" x 2" x 1/4".



V-Bolt is ok compared to previous cases.

Horizontal member: Max. moment =  $13 \times 10 = 130 \text{ #-in}$

$$\sigma_b = \frac{130}{0.134 \text{ (Section modulus)}} = 970 \text{ psi}$$

Small  $\sigma_b$

Vertical member, additional moment:

$$M_2 = 7 \times (3.75 \times 12) + 130 = 445 \text{ #-in}$$

This additional moment is small. Since, the welded base plate & anchor bolts have good margin in safety, support S4 is designed in good for the additional brace moment. No further calc. reqd.

# DESIGN CALCULATION

WHC-SD-WM-DA-135  
REV 0

(1) Drawing _____	(2) Doc. No. _____	
(4) Building <u>241-U-701</u>	(5) Rev. _____	(6) APPENDIX F-18
(7) Subject <u>V-Farm Compressor</u>		
(8) Originator <u>BK Aquilino</u>	Date <u>6-24-93</u>	
(9) Checker <u>WPK</u>	Date <u>6/28/93</u>	

(10)

Comments on pipe support calculation.

- (1) As the support is designed with a good margin of safety, additional supports to support field routed  $\frac{1}{2}$ " condensate pipe line may be connected to the vertical post as and when required.

Explanation of AUTOPIPE legends APPENDIX F-19

Legends	Description	Remarks
GR	Gravity loads	
T1	Thermal loads	
E1	Seismic loads in X-direction	
E2	Seismic loads in Y-direction	
E3	Seismic loads in Z-direction	
P1	Design pressure loads	
SUST	Sum of GR and P1	
SEIS	SRSS of E1, E2 & E3	
OCC	Absolute sum of SEIS and SUST	
UPLIFT1		Not used in calc.
UPLIFT2		Not used in calc.
TOTAL	Absolute sum of OCC & T1	
SUPPORT NAME		
Guide	Support restraint in vertical and one of the horizontal directions.	
Anchors	Support restraint in all six directions.	

2 U-FARM COMPRESSED AIR SYSTEM  
6/15/93

Kaiser Engineers  
AutoPIPE 4.42 RE

APPENDIX F-20

RESTRAINT REACTIONS

Joint Name	Load combination	FORCES (lb )			Result	MOMENTS (ft-lb )			Result
		X	Y	Z		X	Y	Z	
S4B	Guide								
	GR	0	-11	0	11	0	0	0	0
	T1	0	-63	0	63	0	0	0	0
	E1	0	-14	0	14	0	0	0	0
	E2	0	-10	0	10	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SUST	0	-11	0	11	0	0	0	0
	SEIS	0	17	0	17	0	0	0	0
	OCC	0	28	0	28	0	0	0	0
	UPLIFT1	0	-82	0	82	0	0	0	0
	UPLIFT2	0	-84	0	84	0	0	0	0
TOTAL		0	91	0	91	0	0	0	0
S3C	Guide								
	GR	0	-17	0	17	0	0	0	0
	T1	0	-1	0	1	0	0	0	0
	E1	33	5	0	33	0	0	0	0
	E2	0	6	0	6	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SUST	0	-17	0	17	0	0	0	0
	SEIS	33	8	0	33	0	0	0	0
	OCC	33	25	0	41	0	0	0	0
	UPLIFT1	33	-12	0	35	0	0	0	0
	UPLIFT2	0	-12	0	12	0	0	0	0
TOTAL		33	25	0	41	0	0	0	0
S3B	Guide								
	GR	0	-25	0	25	0	0	0	0
	T1	0	0	0	0	0	0	0	0
	E1	0	6	0	6	0	0	0	0
	E2	0	8	0	8	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SUST	0	-25	0	25	0	0	0	0
	SEIS	0	9	0	9	0	0	0	0
	OCC	0	34	0	34	0	0	0	0
	UPLIFT1	0	-20	0	20	0	0	0	0
	UPLIFT2	0	-18	0	18	0	0	0	0
TOTAL		0	35	0	35	0	0	0	0

Notes : These AUTOPIPE restraint reactions are used for designing the supports. The AUTOPIPE stress run is revised, the revised reactions are included in this package. As the difference in loads are small the pipe support calculations are not revised. The calculations are acceptable.

*SA Oriental*  
6/29/93

RESTRAINT REACTIONS

Point	Load combination	FORCES (lb )			Result	MOMENTS (ft-lb )			Result
		X	Y	Z		X	Y	Z	
Anchor									
GR		2	-22	1	22	-8	-2	0	8
T1		-1	-1	0	2	-1	1	3	3
E1		8	0	0	8	-1	-2	-14	14
E2		0	-7	9	12	15	4	3	16
P1		0	0	0	0	0	0	0	0
SUST		2	-22	1	22	-8	-2	0	8
SEIS		8	7	9	14	15	4	14	21
OCC		10	30	10	33	23	6	14	23
UPLIFT1		9	-24	0	25	-10	-4	-10	15
UPLIFT2		1	-31	10	32	6	3	6	9
TOTAL		11	31	10	34	24	7	17	30
3 Guide									
GR		0	-5	0	5	0	0	0	0
T1		0	5	0	5	0	0	0	0
E1		0	0	-4	4	0	0	0	0
E2		0	-35	17	39	0	0	0	0
P1		0	0	0	0	0	0	0	0
SUST		0	-5	0	5	0	0	0	0
SEIS		0	35	18	39	0	0	0	0
OCC		0	40	18	44	0	0	0	0
UPLIFT1		0	0	-4	4	0	0	0	0
UPLIFT2		0	-35	17	39	0	0	0	0
TOTAL		0	46	18	49	0	0	0	0
3 Guide									
GR		0	-20	0	20	0	0	0	0
T1		0	20	0	20	0	0	0	0
E1		0	-23	0	23	0	0	0	0
E2		0	13	0	13	0	0	0	0
P1		0	0	0	0	0	0	0	0
SUST		0	-20	0	20	0	0	0	0
SEIS		0	26	0	26	0	0	0	0
OCC		0	47	0	47	0	0	0	0
UPLIFT1		0	-23	0	23	0	0	0	0
UPLIFT2		0	13	0	13	0	0	0	0
TOTAL		0	67	0	67	0	0	0	0

Notes : These AUTOPIPE restraint reactions are used for designing the supports. The AUTOPIPE stress run is revised, the revised reactions are included in this package. As the difference in loads are small the pipe support calculations are not revised. The calculations are acceptable.

*Skamell*  
6-29-93



RESTRAINT REACTIONS

Point name	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
S1A	Guide								
	GR	0	-39	0	39	0	0	0	0
	T1	0	-63	0	63	0	0	0	0
	E1	0	-5	0	5	0	0	0	0
	E2	0	0	4	4	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SUST	0	-39	0	39	0	0	0	0
	SEIS	0	5	4	6	0	0	0	0
	OCC	0	44	4	45	0	0	0	0
	UPLIFT1	0	-107	0	107	0	0	0	0
	UPLIFT2	0	-102	4	102	0	0	0	0
	TOTAL	0	107	4	107	0	0	0	0
S2A	Guide								
	GR	0	-22	0	22	0	0	0	0
	T1	0	-69	0	69	0	0	0	0
	E1	0	22	0	22	0	0	0	0
	E2	0	-11	9	14	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SUST	0	-22	0	22	0	0	0	0
	SEIS	0	25	9	26	0	0	0	0
	OCC	0	47	9	48	0	0	0	0
	UPLIFT1	0	-69	0	69	0	0	0	0
	UPLIFT2	0	-102	9	103	0	0	0	0
	TOTAL	0	116	9	116	0	0	0	0
D00	Anchor								
	GR	0	-9	-1	9	-9	-2	-1	10
	T1	1	2	0	2	2	-1	-1	3
	E1	24	3	3	24	5	-24	-14	29
	E2	5	1	12	13	8	4	-3	10
	P1	0	0	0	0	0	0	0	0
	SUST	0	-9	-1	9	-9	-2	-1	10
	SEIS	24	3	12	27	10	25	14	30
	OCC	24	12	13	30	19	27	16	36
	UPLIFT1	24	-5	2	25	-2	-27	-16	32
	UPLIFT2	6	-6	11	14	1	2	-5	6
	TOTAL	25	14	13	32	21	28	17	39

Notes : These AUTOPIPE restraint reactions are used for designing the supports. The AUTOPIPE stress run is revised, the revised reactions are included in this package. As the difference in loads are small the pipe support calculations are not revised. The calculations are acceptable.

*SK Jural*  
6-29-93

1/15/93

RESTRAINT REACTIONS

Point	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
A	Guide								
	GR	0	-12	0	12	0	0	0	0
	T1	0	-1	0	1	0	0	0	0
	E1	12	-1	0	12	0	0	0	0
	E2	1	-1	0	2	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SUST	0	-12	0	12	0	0	0	0
	SEIS	12	2	0	12	0	0	0	0
	OCC	12	13	0	18	0	0	0	0
	UPLIFT1	12	-13	0	18	0	0	0	0
	UPLIFT2	1	-14	0	14	0	0	0	0
	TOTAL	12	14	0	18	0	0	0	0
4A	Guide								
	GR	0	-8	0	8	0	0	0	0
	T1	0	4	0	4	0	0	0	0
	E1	0	0	0	0	0	0	0	0
	E2	0	0	0	0	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SUST	0	-8	0	8	0	0	0	0
	SEIS	0	1	0	1	0	0	0	0
	OCC	0	9	0	9	0	0	0	0
	UPLIFT1	0	-5	0	5	0	0	0	0
	UPLIFT2	0	-4	0	4	0	0	0	0
	TOTAL	0	13	0	13	0	0	0	0
5A	Guide								
	GR	0	-1	0	1	0	0	0	0
	T1	0	-14	0	14	0	0	0	0
	E1	0	-1	11	11	0	0	0	0
	E2	0	-2	15	15	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SUST	0	-1	0	1	0	0	0	0
	SEIS	0	3	18	19	0	0	0	0
	OCC	0	4	18	19	0	0	0	0
	UPLIFT1	0	-17	11	20	0	0	0	0
	UPLIFT2	0	-18	15	23	0	0	0	0
	TOTAL	0	19	18	26	0	0	0	0

Notes : These AUTOPIPE restraint reactions are used for designing the supports. The AUTOPIPE stress run is revised, the revised reactions are included in this package. As the difference in loads are small the pipe support calculations are not revised. The calculations are acceptable.

*SK*  
6-29-93

2  
6/15/93

U-FARM COMPRESSED AIR SYSTEM

Kaiser Engineer  
AutoPIPE 4.42 F

APPENDIX F-24

RESTRAINT REACTIONS

Point name	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
S3C	Guide								
	GR	0	-14	0	14	0	0	0	0
	T1	0	14	0	14	0	0	0	0
	E1	0	7	10	12	0	0	0	0
	E2	0	-5	11	12	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SUST	0	-14	0	14	0	0	0	0
	SEIS	0	8	15	17	0	0	0	0
	OCC	0	23	15	27	0	0	0	0
	UPLIFT1	0	7	10	12	0	0	0	0
	UPLIFT2	0	-5	11	12	0	0	0	0
	TOTAL	0	37	15	40	0	0	0	0
	S4C	Guide							
GR		0	-11	0	11	0	0	0	0
T1		0	11	0	11	0	0	0	0
E1		0	5	0	5	0	0	0	0
E2		0	-3	0	3	0	0	0	0
P1		0	0	0	0	0	0	0	0
SUST		0	-11	0	11	0	0	0	0
SEIS		0	5	0	6	0	0	0	0
OCC		0	17	0	17	0	0	0	0
UPLIFT1		0	5	0	5	0	0	0	0
UPLIFT2		0	-3	0	3	0	0	0	0
TOTAL		0	28	0	28	0	0	0	0
S5B		Guide							
	GR	0	-13	0	13	0	0	0	0
	T1	0	-58	0	58	0	0	0	0
	E1	0	-2	7	7	0	0	0	0
	E2	0	0	9	9	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SUST	0	-13	0	13	0	0	0	0
	SEIS	0	2	11	11	0	0	0	0
	OCC	0	15	11	19	0	0	0	0
	UPLIFT1	0	-73	7	73	0	0	0	0
	UPLIFT2	0	-71	9	71	0	0	0	0
	TOTAL	0	73	11	74	0	0	0	0

Notes : These AUTOPIPE restraint reactions are used for designing the supports. The AUTOPIPE stress run is revised, the revised reactions are included in this package. As the difference in loads are small the pipe support calculations are not revised. The calculations are acceptable.

*S. K. Campbell*  
6-28-93

RESTRAINT REACTIONS

Point name	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
WALL									
	Anchor								
GR		0	-14	0	14	2	0	0	2
T1		0	0	0	0	0	0	0	0
E1		17	-3	25	32	-6	-21	6	23
E2		-6	-7	46	46	-9	15	-5	19
P1		0	0	0	0	0	0	0	0
SUST		0	-14	0	14	2	0	0	2
SEIS		18	9	53	56	10	27	8	30
OCC		19	22	53	60	13	27	8	31
UPLIFT1		17	-19	27	37	-3	-21	5	22
UPLIFT2		-6	-20	46	51	-6	15	-5	18
TOTAL		19	22	53	60	13	27	8	31
I04									
	Anchor								
GR		-2	-28	0	28	-3	2	-14	14
T1		1	-2	0	2	-1	0	-1	1
E1		23	-1	10	26	7	-15	-21	27
E2		-4	1	37	37	31	-13	5	34
P1		0	0	0	0	0	0	0	0
SUST		-2	-28	0	28	-3	2	-14	14
SEIS		24	2	38	45	32	20	22	44
OCC		25	30	39	55	35	21	36	55
UPLIFT1		22	-31	10	39	3	-13	-36	39
UPLIFT2		-6	-28	37	47	27	-11	-9	31
TOTAL		27	32	39	57	36	22	37	56

Notes : These AUTOPIPE restraint reactions are used for designing the supports. The AUTOPIPE stress run is revised, the revised reactions are included in this package. As the difference in loads are small the pipe support calculations are not revised. The calculations are acceptable.

*Skoupl*  
6/29/93

U2 U-FARM COMPRESSED AIR SYSTEM  
04/17/93

WHC  
AutoPIPE 4

APPENDIX F-26

*(Revised final autoPIPE output)*  
*Sz*

RESTRAINT REACTIONS

Point name	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
A00	Anchor								
	GR	2	-22	1	22	-8	-2	0	8
	T1	-1	-1	0	2	-1	1	3	3
	E1	7	-5	3	9	8	-1	-9	12
	E2	-1	6	0	6	2	0	0	2
	E3	0	-6	9	11	16	4	2	17
	P1	0	0	0	0	0	0	0	0
	SEIS	7	9	9	15	18	4	9	21
	SUST	2	-22	1	22	-8	-2	0	8
	OCC	9	31	10	34	26	6	10	28
	TOTAL	10	32	10	35	26	7	13	30
S1B	Guide								
	GR	0	-5	0	5	0	0	0	0
	T1	0	5	0	5	0	0	0	0
	E1	0	0	0	0	0	0	0	0
	E2	0	1	0	1	0	0	0	0
	E3	0	-8	13	15	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	8	13	15	0	0	0	0
	SUST	0	-5	0	5	0	0	0	0
	OCC	0	13	13	19	0	0	0	0
	TOTAL	0	18	13	22	0	0	0	0
S2B	Guide								
	GR	0	-21	0	21	0	0	0	0
	T1	0	21	0	21	0	0	0	0
	E1	0	-23	0	23	0	0	0	0
	E2	0	5	0	5	0	0	0	0
	E3	0	1	0	1	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	23	0	23	0	0	0	0
	SUST	0	-21	0	21	0	0	0	0
	OCC	0	44	0	44	0	0	0	0
	TOTAL	0	65	0	65	0	0	0	0
S1A	Guide								
	GR	0	-39	0	39	0	0	0	0
	T1	0	-63	0	63	0	0	0	0
	E1	0	-2	0	2	0	0	0	0
	E2	0	10	0	10	0	0	0	0
	E3	0	12	7	14	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	15	7	17	0	0	0	0
	SUST	0	-39	0	39	0	0	0	0
	OCC	0	55	7	55	0	0	0	0
	TOTAL	0	117	7	118	0	0	0	0

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE

WNC-SU-WM-DA-135  
REV 0

APPENDIX F-27

*(Revised final output)*  
*8/2*

RESTRAINT REACTIONS

Point name	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
S2A									
	Guide								
	GR	0	-22	0	22	0	0	0	0
	T1	0	-69	0	69	0	0	0	0
	E1	0	22	0	22	0	0	0	0
	E2	0	6	0	6	0	0	0	0
	E3	0	-1	4	4	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	23	4	23	0	0	0	0
	SUST	0	-22	0	22	0	0	0	0
	OCC	0	45	4	45	0	0	0	0
	TOTAL	0	114	4	114	0	0	0	0
D00									
	Anchor								
	GR	0	-9	-1	9	-9	-2	-1	10
	T1	1	2	0	2	2	-1	-1	3
	E1	27	4	13	30	10	-15	-16	25
	E2	0	2	0	2	2	0	0	2
	E3	3	1	10	10	6	4	-2	8
	P1	0	0	0	0	0	0	0	0
	SEIS	27	5	16	32	12	16	17	26
	SUST	0	-9	-1	9	-9	-2	-1	10
	OCC	27	14	17	35	22	18	18	33
	TOTAL	28	16	17	36	24	18	19	36
S3A									
	Guide								
	GR	0	-12	0	12	0	0	0	0
	T1	0	1	0	1	0	0	0	0
	E1	12	-1	0	12	0	0	0	0
	E2	0	3	0	3	0	0	0	0
	E3	0	-1	0	1	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	12	3	0	12	0	0	0	0
	SUST	0	-12	0	12	0	0	0	0
	OCC	12	15	0	19	0	0	0	0
	TOTAL	12	16	0	20	0	0	0	0
S4A									
	Guide								
	GR	0	-8	0	8	0	0	0	0
	T1	0	0	0	0	0	0	0	0
	E1	0	0	0	0	0	0	0	0
	E2	0	2	0	2	0	0	0	0
	E3	0	0	0	0	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	2	0	2	0	0	0	0
	SUST	0	-8	0	8	0	0	0	0
	OCC	0	11	0	11	0	0	0	0
	TOTAL	0	11	0	11	0	0	0	0

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE

WHC-SD-WM-DA-135  
REV 0

APPENDIX F-28

*(Revised from one)*  
*Sb*

RESTRAINT REACTIONS

Point name	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
S5A	Guide								
	GR	0	0	0	0	0	0	0	0
	T1	0	0	0	0	0	0	0	0
	E1	0	0	11	11	0	0	0	0
	E2	0	0	0	0	0	0	0	0
	E3	0	0	0	0	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	0	11	11	0	0	0	0
	SUST	0	0	0	0	0	0	0	0
	OCC	0	0	11	11	0	0	0	0
	TOTAL	0	0	11	11	0	0	0	0
S5C	Guide								
	GR	0	-15	0	15	0	0	0	0
	T1	0	15	0	15	0	0	0	0
	E1	0	0	5	5	0	0	0	0
	E2	0	4	0	4	0	0	0	0
	E3	0	-2	0	2	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	4	5	7	0	0	0	0
	SUST	0	-15	0	15	0	0	0	0
	OCC	0	20	5	20	0	0	0	0
	TOTAL	0	35	5	35	0	0	0	0
S4C	Guide								
	GR	0	-7	0	7	0	0	0	0
	T1	0	7	0	7	0	0	0	0
	E1	0	5	0	5	0	0	0	0
	E2	0	2	0	2	0	0	0	0
	E3	0	4	24	24	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	7	24	25	0	0	0	0
	SUST	0	-7	0	7	0	0	0	0
	OCC	0	14	24	28	0	0	0	0
	TOTAL	0	21	24	32	0	0	0	0
S5B	Guide								
	GR	0	-16	0	16	0	0	0	0
	T1	0	-64	0	64	0	0	0	0
	E1	0	-15	5	16	0	0	0	0
	E2	0	4	0	4	0	0	0	0
	E3	0	-1	5	5	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	16	7	17	0	0	0	0
	SUST	0	-16	0	16	0	0	0	0
	OCC	0	31	7	32	0	0	0	0
	TOTAL	0	96	7	96	0	0	0	0

U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPIPE

WHC-SD-WM-DA-135  
REV 0

APPENDIX F-29

(Revised final  
output)

RESTRAINT REACTIONS

Point name	Load combination	FORCES (lb )			Result	MOMENTS (ft-lb )			Result
		X	Y	Z		X	Y	Z	
S4B	Guide								
	GR	0	-7	0	7	0	0	0	0
	T1	0	-63	0	63	0	0	0	0
	E1	0	-5	0	5	0	0	0	0
	E2	0	2	0	2	0	0	0	0
	E3	0	3	17	18	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	0	6	17	18	0	0	0	0
	SUST	0	-7	0	7	0	0	0	0
	OCC	0	13	17	22	0	0	0	0
	TOTAL	0	76	17	78	0	0	0	0
S3C	Guide								
	GR	0	-28	0	28	0	0	0	0
	T1	0	1	0	1	0	0	0	0
	E1	28	0	0	28	0	0	0	0
	E2	0	8	0	8	0	0	0	0
	E3	1	-4	0	4	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	28	9	0	30	0	0	0	0
	SUST	0	-28	0	28	0	0	0	0
	OCC	28	37	0	46	0	0	0	0
	TOTAL	28	38	0	47	0	0	0	0
S3B	Guide								
	GR	0	-40	0	40	0	0	0	0
	T1	0	-1	0	1	0	0	0	0
	E1	7	0	0	7	0	0	0	0
	E2	0	9	0	9	0	0	0	0
	E3	0	-3	0	3	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	7	9	0	12	0	0	0	0
	SUST	0	-40	0	40	0	0	0	0
	OCC	7	49	0	49	0	0	0	0
	TOTAL	7	50	0	50	0	0	0	0
WALL	Guide								
	GR	0	-9	0	9	0	0	0	0
	T1	0	0	0	0	0	0	0	0
	E1	7	0	0	7	0	0	0	0
	E2	0	3	0	3	0	0	0	0
	E3	0	3	0	3	0	0	0	0
	P1	0	0	0	0	0	0	0	0
	SEIS	7	4	0	8	0	0	0	0
	SUST	0	-9	0	9	0	0	0	0
	OCC	7	13	0	14	0	0	0	0
	TOTAL	7	13	0	15	0	0	0	0



U2  
04/17/93

U-FARM COMPRESSED AIR SYSTEM

WHC  
AutoPII

WHC-SD-WM-DA-135  
REV 0

APPENDIX F-30

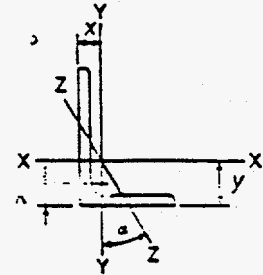
*Revised final output*  
*Sh*

RESTRAINT REACTIONS

Point name	Load combination	FORCES (lb )				MOMENTS (ft-lb )			
		X	Y	Z	Result	X	Y	Z	Result
I04	Anchor								
	GR	-2	-28	-1	28	-4	3	-14	15
	T1	1	-2	0	2	-1	-1	-1	1
	E1	21	-1	16	26	13	-14	-18	27
	E2	1	7	0	7	1	-1	3	4
	E3	-4	1	22	22	18	-8	4	20
	P1	0	0	0	0	0	0	0	0
	SEIS	21	7	27	35	23	16	19	34
	SUST	-2	-28	-1	28	-4	3	-14	15
	OCC	23	35	28	51	27	19	33	47
	TOTAL	23	37	28	52	28	19	34	48

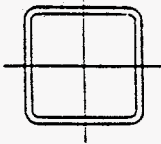
ANGLES  
and unequal legs  
for designing

ANGLES  
Equal legs and unequal legs  
Properties for designing



y In.	AXIS Y-Y				AXIS Z-Z	
	I In. <sup>4</sup>	S In. <sup>3</sup>	r In.	x In.	r In.	Tan α
1.00	1.30	0.744	0.722	0.750	0.520	0.667
0.978	1.18	0.664	0.729	0.728	0.521	0.672
0.956	1.04	0.581	0.736	0.706	0.522	0.676
0.933	0.898	0.494	0.744	0.683	0.525	0.680
0.911	0.743	0.404	0.753	0.661	0.528	0.684
		0.310	0.761	0.638	0.533	0.688
1.06	0.672	0.474	0.546	0.583	0.428	0.414
1.06	0.609	0.424	0.553	0.561	0.429	0.421
1.04	0.543	0.371	0.559	0.539	0.430	0.428
1.02	0.470	0.317	0.567	0.516	0.432	0.435
0.993	0.392	0.260	0.574	0.493	0.435	0.440
0.970	0.307	0.200	0.583	0.470	0.439	0.446
0.806	1.23	0.724	0.739	0.806	0.487	1.000
0.762	0.984	0.566	0.753	0.762	0.487	1.000
0.740	0.849	0.482	0.761	0.740	0.489	1.000
0.717	0.703	0.394	0.769	0.717	0.491	1.000
0.694	0.547	0.303	0.778	0.694	0.495	1.000
0.831	0.514	0.363	0.577	0.581	0.420	0.614
0.809	0.446	0.310	0.584	0.559	0.422	0.620
0.787	0.372	0.254	0.592	0.537	0.424	0.626
0.764	0.291	0.196	0.600	0.514	0.427	0.631
0.636	0.479	0.351	0.594	0.636	0.389	1.000
0.614	0.416	0.300	0.601	0.614	0.390	1.000
0.592	0.348	0.247	0.609	0.592	0.391	1.000
0.569	0.272	0.190	0.617	0.569	0.394	1.000
0.546	0.190	0.131	0.626	0.546	0.398	1.000

Size and Thickness In.	k In.	Weight per Ft Lb.	Area In. <sup>2</sup>	AXIS X-X				AXIS Y-Y				AXIS Z-Z	
				I In. <sup>4</sup>	S In. <sup>3</sup>	r In.	y In.	I In. <sup>4</sup>	S In. <sup>3</sup>	r In.	x In.	r In.	Tan α
L 1½x1½x¼	½	2.77	0.813	0.227	0.227	0.529	0.529	0.227	0.227	0.529	0.529	0.341	1.000
x¾	¾	2.12	0.621	0.179	0.144	0.537	0.506	0.179	0.144	0.537	0.506	0.343	1.000
L 1½x1½x¼	¾	2.34	0.688	0.139	0.134	0.449	0.466	0.139	0.134	0.449	0.466	0.292	1.000
x¾	¾	1.80	0.527	0.110	0.104	0.457	0.444	0.110	0.104	0.457	0.444	0.293	1.000
L 1½x1½x¼	¾	1.92	0.563	0.077	0.091	0.369	0.403	0.077	0.091	0.369	0.403	0.243	1.000
x¾	¾	1.48	0.434	0.061	0.071	0.377	0.381	0.061	0.071	0.377	0.381	0.244	1.000
L 1½x1½x¼	¾	0.900	0.266	0.032	0.040	0.345	0.327	0.032	0.040	0.345	0.327	0.221	1.000
L 1 x 1 x ¼	¼	0.800	0.234	0.022	0.031	0.304	0.296	0.022	0.031	0.304	0.296	0.196	1.000



STRUCTURAL TUBING  
Square  
Dimensions and properties

Dimensions			Properties**						
Nominal* Size	Wall Thickness		Weight per Ft	Area	I	S	r	J	Z
In.	In.		Lb.	In. <sup>2</sup>	In. <sup>4</sup>	In. <sup>3</sup>	In.	In. <sup>4</sup>	In. <sup>3</sup>
4.5x4.5	0.2500	1/4	13.91	4.09	12.1	5.36	1.72	19.7	6.43
	0.1875	3/16	10.70	3.14	9.60	4.27	1.75	15.4	5.03
4x4	0.5000	1/2	21.63	6.36	12.3	6.13	1.39	21.8	8.02
	0.3750	5/16	17.77	5.05	10.7	5.05	1.45	19.2	7.12
	0.3125	3/8	14.83	4.36	9.58	4.79	1.48	16.1	5.90
	0.2500	1/4	12.21	3.59	8.22	4.11	1.51	13.5	4.97
3.5x3.5	0.1875	3/16	9.42	2.77	6.59	3.30	1.54	10.6	3.91
	0.3125	3/8	12.70	3.73	6.09	3.48	1.28	10.4	4.35
	0.2500	1/4	10.51	3.09	5.29	3.02	1.31	8.82	3.70
3x3	0.1875	3/16	8.15	2.39	4.29	2.45	1.34	6.99	2.93
	0.3125	3/8	10.58	3.11	3.58	2.39	1.07	6.22	3.04
	0.2500	1/4	8.81	2.59	3.16	2.10	1.10	5.35	2.61
2.5x2.5	0.1875	3/16	6.87	2.02	2.60	1.73	1.13	4.28	2.10
	0.3125	3/8	8.45	2.48	1.87	1.50	0.868	3.32	1.96
	0.2500	1/4	7.11	2.09	1.69	1.35	0.899	2.92	1.71
2x2	0.1875	3/16	5.59	1.64	1.42	1.14	0.930	2.38	1.40
	0.3125	3/8	6.32	1.86	0.880	0.880	0.690	1.49	1.11
	0.2500	1/4	5.41	1.59	0.766	0.766	0.694	1.36	1.00
	0.1875	3/16	4.32	1.27	0.668	0.668	0.726	1.15	0.840

\*Outside dimensions across flat sides.

\*\*Properties are based upon a nominal outside corner radius equal to two times the wall thickness.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION

REF. 2

APPENDIX F-32

Dimensions

Dimensions			Properties**	
Nominal* Size	Wall Thickness		Area	I <sub>x</sub>
In.	In.		In. <sup>2</sup>	In. <sup>4</sup>
20x12	0.5000	1/2	30.4	1650
	0.3750	3/8	23.1	1280
	0.3125	5/16	19.4	1080
20x 8	0.5000	1/2	26.4	1270
	0.3750	3/8	20.1	988
	0.3125	5/16	16.9	838
20x 4	0.5000	1/2	22.4	889
	0.3750	3/8	17.1	699
	0.3125	5/16	14.4	596
18x 6	0.5000	1/2	22.4	818
	0.3750	3/8	17.1	641
	0.3125	5/16	14.4	546
16x12	0.6250	3/4	32.4	1160
	0.5000	1/2	26.4	962
	0.3750	3/8	20.1	762
	0.3125	5/16	16.9	632
16x 8	0.5000	1/2	22.4	722
	0.3750	3/8	17.1	565
	0.3125	5/16	14.4	481
16x 4	0.5000	1/2	18.4	481
	0.3750	3/8	14.1	382
	0.3125	5/16	11.9	327
14x10	0.6250	3/4	27.4	728
	0.5000	1/2	22.4	608
	0.3750	3/8	17.1	476
	0.3125	5/16	14.4	405

\*Outside dimensions across flat sides.

\*\*Properties are based upon a nominal thickness.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION

DESIGN ANALYSIS

APPENDIX F-33

Client **KEH** (For internal use) WO/Job No. **751310**  
 Subject **STRESS ALLOWABLES** Date **4/5/90** By **M.T. Hsu**  
**FOR B313 PIPE SUPPORTS (SC 3 & 4)** Checked **4-17-90** By **DI Kore**  
 Location **ALL PROJECTS** Revised By

PIPE SUPPORTS PER ANSI 831.3 (See Note 6)

STRESS ALLOWABLES FOR SAFETY CLASS 3 AND 4 WHEN EQUIVALENT STATIC ANALYSIS, BASED ON UBC SEISMIC, IS PERFORMED.

Stress Type	Loads	A 36 Plates Min Temp to 100°F	A106, GrB Pipes & Tube Min Temp to 400°F	A312 TP304L Pipes & Tube Min Temp to 300°F	Criteria	A500, GrB Tubes 650°F Ref #3	Criteria	A35 Three Rods
Tension + Bending	Gr+Th	17800 psi (16900 psi 200°F-700°F)	20000 psi	16700 psi	S	14500	S	Ref # Table
	Gr+Th+ Seis or Wind	23674 psi (22477 psi 200°F-700°F)	26600 psi	22211 psi	1.33S Note 1	17400 psi	1.2S Note 3	
Shear	Gr+Th	14240 psi (13520 psi 200°F-700°F)	16000 psi	13360 psi	.8S	11600 psi	.8S	Not Recommended
	Gr+Th+ Seis or Wind	18939 psi (17980 psi 200°F-700°F)	21280 psi	17769 psi	1.33X 0.8S Note 2	13920 psi	1.2x.8S Notes 2&3	
Shear in Fillet Welding*	Gr+Th	13350 psi	15000 psi	12525 psi	.75S	10375 psi	.75S	Not Recommended
	Gr+Th + Seis or Wind	17755 psi	19950 psi	16658 psi	1.33x.75S Notes 1 & 5	13050 psi	1.2x.75S Notes 3&5	
Bearing (Pressure Boundary Only)			32000 psi	26720 psi	1.6 x S Note 2			
Hydro-static Test		28800 psi	28000 psi	20000 psi	.8S <sub>y</sub>	33600 psi	.8S <sub>y</sub> Note 4	

References:

- ANSI 831.3-87
- MSS SP-58
- MSS SP-69

Abbreviations:

Gr=Gravity Loads  
 Th=Thermal Loads  
 Seis=Seismic Loads  
 S=Stress Allowable from ref. 1 & 2  
 S<sub>y</sub>=Yield Strength

Notes:

- Ref. 1, Para 302.3.1(a), 302.3.6(a) and 321.1.3
- Ref. 1, Para 302.3.1(b), 302.3.6(a) and 321.1.3
- Ref. 3, Para 4.5(b)
- Ref. 3, Para 4.5(c)
- Ref. 3, Para 4.5(a)
- If ANSI 831.3 does not give any clear cut direction for stress analysis criteria, follow AISC Manual of Steel Construction, where applicable.

\*For welds other than fillet weld, use this allowable or see ref. 1 for further guidance.

REF. 3

APPENDIX F-34

Normally the use of these standard design formulas results in a unit stress, psi; however, when the weld is treated as a line, these formulas result in a force on the weld, lbs per linear inch.

For secondary welds, the weld is not treated as a line, but standard design formulas are used to find the force on the weld, lbs per linear inch.

In problems involving bending or twisting loads Table 5 is used to determine properties of the weld treated as a line. It contains the section modulus ( $S_w$ ), for bending, and polar moment of inertia ( $J_w$ ), for twisting, of some 13 typical welded connections with the weld treated as a line.

For any given connection, two dimensions are needed, width (b) and depth (d).

Section modulus ( $S_w$ ) is used for welds subject to bending loads, and polar moment of inertia ( $J_w$ ) for twisting loads.

Section moduli ( $S_w$ ) from these formulas are for maximum force at the top as well as the bottom portions of the welded connections. For the unsymmetrical connections shown in this table, maximum bending force is at the bottom.

If there is more than one force applied to the weld, these are found and combined. All forces which are combined (vectorially added) must occur at the same position in the welded joint.

**Determining Weld Size by Using Allowables**

Weld size is obtained by dividing the resulting force on the weld found above, by the allowable strength of the particular type of weld used (fillet or groove), obtained from Tables 6 and 7 (steady loads) or Tables 8 and 9 (fatigue loads).

If there are two forces at right angles to each other, the resultant is equal to the square root of the sum of the squares of these two forces.

$$f_r = \sqrt{f_1^2 + f_2^2} \dots\dots\dots(3)$$

If there are three forces, each at right angles to each other, the resultant is equal to the square root of the sum of the squares of the three forces.

$$f_r = \sqrt{f_1^2 + f_2^2 + f_3^2} \dots\dots\dots(4)$$

One important advantage to this method, in addition to its simplicity, is that no new formulas must be used, nothing new must be learned. Assume an engineer has just designed a beam. For strength he has used the standard formula  $\sigma = M/S$ . Substituting the load on the beam (M) and the property of the beam (S) into this formula, he has found the bending stress ( $\sigma$ ). Now, he substitutes the property of the

TABLE 5—Properties of Weld Treated as Line

Outline of Welded Joint b=width d=depth	Bending (about horizontal axis x-x)	Twisting
	$S_w = \frac{d^2}{6}$ in. <sup>2</sup>	$J_w = \frac{d^3}{12}$ in. <sup>3</sup>
	$S_w = \frac{d^2}{3}$	$J_w = \frac{d(11b^2 + d^2)}{6}$
	$S_w = bd$	$J_w = \frac{b^3 + 3bd^2}{6}$
	$S_w = \frac{4bd + d^2}{3}$ <small>top</small> $S_w = \frac{4bd + d^2}{3}$ <small>bottom</small>	$J_w = \frac{1b + d^3}{12} - \frac{bd^2}{(2b + d)}$
	$S_w = bd + \frac{d^2}{3}$	$J_w = \frac{(2b + d)^3}{12} - \frac{bd^2(2b + d)}{(2b + d)}$
	$S_w = \frac{2bd + d^2}{3}$ <small>top</small> $S_w = \frac{2bd + d^2}{3}$ <small>bottom</small>	$J_w = \frac{(b + 2d)^3}{12} - \frac{d^2(b + 2d)^2}{(b + 2d)}$
	$S_w = \frac{4bd + d^2}{3}$ <small>top</small> $S_w = \frac{4bd^2 + d^3}{6b + 3d}$ <small>bottom</small>	$J_w = \frac{d^3(4b + d)}{12(b + d)} + \frac{b^3}{6}$
	$S_w = bd + \frac{d^2}{3}$	$J_w = \frac{b^3 + 3bd^2 + d^3}{6}$
	$S_w = 2bd + \frac{d^2}{3}$	$J_w = \frac{2b^3 + 6bd^2 + d^3}{6}$
	$S_w = \frac{\pi d^2}{4}$	$J_w = \frac{\pi d^3}{4}$
	$J_w = \frac{\pi d}{2} \left( d^3 + \frac{d^2}{2} \right)$ $S_w = \frac{\pi d}{4}$ <small>where <math>c = \frac{\sqrt{11 + 11^2}}{2}</math></small>	

weld, treating it as a line ( $S_w$ ), obtained from Table 5, into the same formula. Using the same load (M),  $f = M/S_w$ , he thus finds the force on the weld (f) per linear inch. The weld size is then found by dividing the force on the weld by the allowable force.

**Applying System to Any Welded Connection**

1. Find the position on the welded connection where the combination of forces will be maximum. There may be more than one which should be considered.
2. Find the value of each of the forces on the welded connection at this point. (a) Use Table 4 for the standard design formula to find the force on the weld. (b) Use Table 5 to find the property of the weld treated as a line.
3. Combine (vectorially) all of the forces on the weld at this point.
4. Determine the required weld size by dividing this resultant value by the allowable force in Tables 6, 7, 8, or 9.

GRINNELL CORPORATION  
DESIGN REPORT SUMMARY  
FOR  
FIG. 137N U-BOLT  
(Normal & Side Loaded)

1. GENERAL INFORMATION

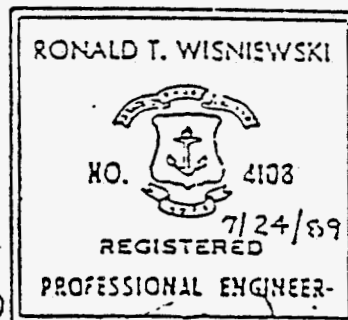
CODE CLASS: 1, 2, 3, MC  
MATERIAL DATA: See Page 2  
LOAD RATINGS: See Pages 3-5,7  
DESIGN BY: Analysis

SERVICE LIMITS: Levels A,B,C,D  
DESIGN TEMPERATURE: 650°F  
DIMENSIONAL DATA: See Page 6

2. CERTIFICATION

I CERTIFY THAT THE LOAD CAPACITY OF THIS COMPONENT STANDARD SUPPORT IS RATED IN ACCORDANCE WITH THE REQUIREMENTS OF THE A.S.M.E. B&PV CODE, SECTION III, SUBSECTIONS NCA & NF AND GRINNELL'S DESIGN SPECIFICATION PE188-1.

THE SUBSTANTIATING DESIGN REPORT DR 137, DESIGN REPORT CERTIFICATION, AND GRINNELL'S DESIGN SPECIFICATION ARE LOCATED AT THE PIPE SUPPORT DIVISION - CRANSTON, RI.



*Ronald T. Wisniewski*

3. REVISIONS

DRS Rev.	DR Rev.	Code Edition	Code Addenda	P.3.	Date
5	2	1986	1988	RTW	7/24/89

REF. 5





GRINNELL CORPORATION  
QUALIFIED PRODUCT  
LOAD RATINGS  
FIG. 137N U-BOLT

APPENDIX F-37

PIPE SIZE	MAXIMUM NORMAL LOADS (LBS) @ 650 <sup>0</sup> F		
	DESIGN LOADING & LEVELS A & B	LEVEL C	LEVEL D
1/2"	485	645	910
3/4"	485	645	910
1"	485	645	910
1 1/4"	1220	1620	2290
1 1/2"	1220	1620	2290
2"	1220	1620	2290
2 1/2"	2260	3010	4250
3"	2260	3010	4250
3 1/2"	2260	3010	4250
4"	2260	3010	4250
5"	2260	3010	4250
6"	3620	4810	6810
8"	3620	4810	6810
10"	5420	7210	10190
12"	7540	10030	14180
14"	7540	10030	14180
16"	7540	10030	14180
18"	9920	13200	18650

REF. 5



APPENDIX F-38

PIPE SIZE	MAXIMUM SIDE LOADS (LBS) @ 650°F.		
	DESIGN LOADING & LEVELS A & B	LEVEL C --	LEVEL D
1/2	63#	83#	120#
3/4	63#	83#	120#
1	63#	83#	120#
1 1/4	194#	260#	370#
1 1/2	194#	260#	370#
2	194#	260#	370#
2 1/2	184#	240#	350#
<del>3</del>	<del>184#</del>	<del>240#</del>	<del>350#</del>
3 1/2	184#	240#	350#
<del>4</del>	<del>184#</del>	<del>240#</del>	<del>350#</del>
5	184#	240#	350#
6	277#	370#	520#
8	277#	370#	520#
10	400#	530#	750#
12	422#	560#	790#
14	422#	560#	790#
16	422#	560#	790#

REF 5

MAY 1991

APPENDIX F-39

TABLE NO. II—KB-II CARBON STEEL ALLOWABLE TENSION AND SHEAR VALUES (In Pounds)<sup>1,4</sup>

ANCHOR DIA. (Inches)	DEPTH EMBED. (Inches)	f <sub>y</sub> = 2000 psi			f <sub>y</sub> = 3000 psi			f <sub>y</sub> = 4000 psi			f <sub>y</sub> = 6000 psi		
		Tension		Shear	Tension		Shear	Tension		Shear	Tension		Shear
		With <sup>2</sup> Sp. Insp.	Without <sup>3</sup> Sp. Insp.		With <sup>2</sup> Sp. Insp.	Without <sup>3</sup> Sp. Insp.		With <sup>2</sup> Sp. Insp.	Without <sup>3</sup> Sp. Insp.		With <sup>2</sup> Sp. Insp.	Without <sup>3</sup> Sp. Insp.	
1/2	1 1/8	250	125	400	310	155	400	360	180	400	440	220	400
1/2	2	325	265	400	550	280	400	590	295	400	625	315	400
1/2	3 1/4	625	315	400	625	315	400	625	315	400	625	315	400
3/8	1 1/8	500	250	925	615	310	975	710	355	1,025	800	400	1,025
3/8	2 1/2	1,125	565	1,100	1,210	605	1,100	1,290	645	1,100	1,450	725	1,100
3/8	4 1/4	1,250	625	1,100	1,300	650	1,100	1,350	675	1,100	1,450	725	1,100
1/2	2 1/4	1,100	550	1,340	1,230	615	1,340	1,365	680	1,340	1,625	815	1,340
1/2	3 1/2	1,750	875	1,340	2,000	1,000	1,340	2,250	1,125	1,340	2,625	1,315	1,340
1/2	6	1,950	975	1,340	2,165	1,080	1,340	2,375	1,190	1,340	2,625	1,315	1,340
3/8	2 3/4	1,500	750	2,375	1,750	875	2,375	2,000	1,000	2,375	2,500	1,250	2,375
3/8	4	2,250	1,125	3,125	2,670	1,335	3,125	3,090	1,545	3,125	3,925	1,965	3,125
3/8	7	2,250	1,125	3,125	3,250	1,625	3,125	3,500	1,750	3,125	3,925	1,965	3,125
3/4	3 1/4	1,850	925	3,375	2,175	1,090	3,375	2,500	1,250	3,375	3,000	1,500	3,375
3/4	4 1/4	2,750	1,375	4,225	3,375	1,940	4,225	4,500	2,250	4,225	5,500	2,750	4,225
3/4	8	3,750	1,875	4,225	4,625	2,315	4,225	5,500	2,750	4,225	5,925	2,965	4,225
1	4 1/2	3,125	1,565	6,625	3,300	1,900	7,125	4,375	2,190	7,625	5,250	2,625	8,625
1	6	5,000	2,500	8,625	5,815	2,910	8,625	6,625	3,315	8,625	8,250	4,125	8,625
1	9	6,250	3,125	8,625	7,190	3,595	8,625	8,125	4,065	8,625	10,000	5,000	8,625

<sup>1</sup>The tabulated tension and shear values are for anchors installed in stone-aggregate concrete having the compressive strength at the time of installation. Concrete aggregate must comply with U.B.C. Standard No. 26-2.

<sup>2</sup>These tension values are only applicable when the anchors are installed with special inspection as set forth in Section 306 of the code.

<sup>3</sup>These tension values are only applicable when the anchors are installed without special inspection as set forth in Section 306 of the code.

<sup>4</sup>The tabulated values are for anchors installed a minimum of 12 anchor diameters on center for 100 percent efficiency. Spacing may be reduced to 6 anchor diameters provided the values are reduced 50 percent. Linear interpolation may be used for intermediate spacings.

TABLE NO. III—AISI 304 AND 316 STAINLESS STEEL KB-II ALLOWABLE TENSION AND SHEAR VALUES (In Pounds)<sup>1,4</sup>

ANCHOR DIA. (Inches)	DEPTH EMBED. (Inches)	f <sub>y</sub> = 2000 psi			f <sub>y</sub> = 3000 psi			f <sub>y</sub> = 4000 psi			f <sub>y</sub> = 6000 psi		
		Tension		Shear	Tension		Shear	Tension		Shear	Tension		Shear
		With <sup>2</sup> Sp. Insp.	Without <sup>3</sup> Sp. Insp.		With <sup>2</sup> Sp. Insp.	Without <sup>3</sup> Sp. Insp.		With <sup>2</sup> Sp. Insp.	Without <sup>3</sup> Sp. Insp.		With <sup>2</sup> Sp. Insp.	Without <sup>3</sup> Sp. Insp.	
1/2	1 1/8	300	150	525	315	156	540	325	165	550	350	175	550
1/2	2	440	220	550	520	260	550	520	260	550	520	260	550
1/2	3 1/4	520	260	550	520	260	550	520	260	550	520	260	550
3/8	1 1/8	400	200	825	460	230	950	515	260	1,075	625	315	1,150
3/8	2 1/2	875	440	1,250	1,025	515	1,250	1,175	590	1,250	1,350	675	1,250
3/8	4 1/4	1,000	500	1,250	1,250	625	1,250	1,350	675	1,250	1,350	675	1,250
1/2	2 1/4	800	400	1,700	1,000	500	1,740	1,200	600	1,775	1,250	625	2,085
1/2	3 1/2	1,250	625	2,085	1,625	815	2,085	2,000	1,000	2,085	2,250	1,125	2,085
1/2	6	1,375	690	2,085	1,765	880	2,085	2,150	1,075	2,085	2,550	1,275	2,085
3/8	2 3/4	1,175	590	2,625	1,500	750	2,375	1,700	850	3,125	1,800	900	3,125
3/8	4	1,750	875	3,125	2,250	1,125	3,125	2,750	1,375	3,125	3,000	1,500	3,125
3/8	7	2,250	1,125	3,125	2,325	1,415	3,125	3,425	1,715	3,125	3,425	1,715	3,125
3/4	3 1/4	1,450	725	2,700	1,825	915	3,100	2,200	1,100	3,500	2,450	1,225	4,500
3/4	4 1/4	2,350	1,175	4,225	3,050	1,525	4,365	3,625	1,815	4,500	4,375	2,190	4,500
3/4	8	2,750	1,375	4,500	3,625	1,815	4,500	4,250	2,125	4,500	4,800	2,400	4,500
1	4 1/2	2,925	1,465	5,700	3,625	1,815	6,350	4,325	2,165	7,000	4,500	2,250	7,000
1	6	4,125	2,065	7,000	6,000	3,000	7,000	6,750	3,375	7,000	6,375	3,180	7,000
1	9	5,250	2,625	7,000	7,500	3,750	7,000	8,800	4,400	7,000	8,800	4,400	7,000

<sup>1</sup>The tabulated tension and shear values are for anchors installed in stone-aggregate concrete having the compressive strength at the time of installation. Concrete aggregate must comply with U.B.C. Standard No. 26-2.

<sup>2</sup>These tension values are only applicable when the anchors are installed with special inspection as set forth in Section 306 of the code.

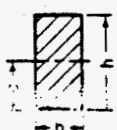
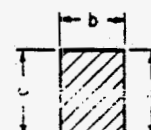

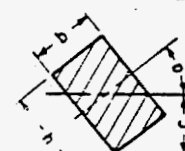
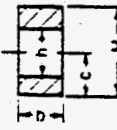
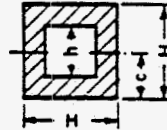
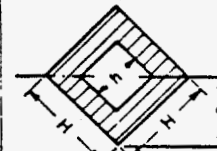
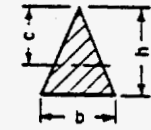
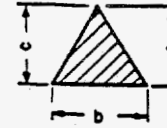
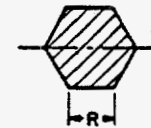
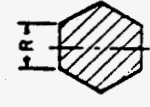
<sup>3</sup>These tension values are only applicable when the anchors are installed without special inspection as set forth in Section 306 of the code.

<sup>4</sup>The tabulated values are for anchors installed a minimum of 12 anchor diameters on center for 100 percent efficiency. Spacing may be reduced to 6 anchor diameters provided the values are reduced 50 percent. Linear interpolation may be used for intermediate spacings.

REF. 6

Table 5.2.6 Properties of Various Cross Sections

( $I$  = moment of inertia;  $I/c$  = section modulus;  $r = \sqrt{I/A}$  = radius of gyration)

Section	Moment of inertia	Section modulus	Radius of gyration
 $I = \frac{bh^3}{12}$ $I = \frac{b^3h}{12}$ $r = \frac{h}{\sqrt{12}} = 0.289h$	 $I = \frac{bh^3}{3}$ $r = \frac{h}{\sqrt{3}} = 0.577h$	 $\frac{b^3h^2}{6(b^2 + h^2)}$ $\frac{bh^3}{6\sqrt{b^2 + h^2}}$ $\frac{bh}{\sqrt{6(b^2 + h^2)}}$	 $\frac{bh}{12} (h^2 \cos^2 \alpha + b^2 \sin^2 \alpha)$ $\frac{bh}{6} \left( \frac{h^2 \cos^2 \alpha + b^2 \sin^2 \alpha}{h \cos \alpha + b \sin \alpha} \right)$ $\sqrt{\frac{h^2 \cos^2 \alpha + b^2 \sin^2 \alpha}{12}}$
 $I = \frac{b}{12} (H^3 - h^3)$ $\frac{I}{c} = \frac{b}{6} \frac{H^3 - h^3}{H}$ $r = \sqrt{\frac{H^3 - h^3}{12(H - h)}}$	 $\frac{H^4 - h^4}{12}$ $\frac{1}{6} \frac{H^4 - h^4}{H}$ $\sqrt{\frac{H^4 + h^4}{12}}$	 $\frac{H^4 - h^4}{12}$ $\frac{\sqrt{2}}{12} \frac{H^4 - h^4}{H}$ $\sqrt{\frac{H^4 + h^4}{12}}$	 $\frac{bA^2}{36}; c = \frac{2}{3}A$ $\frac{bA^2}{24}$ $\frac{A}{\sqrt{18}}$
 $I = \frac{bh^3}{12}$ $\frac{I}{c} = \frac{bh^2}{12}$ $r = \frac{h}{\sqrt{6}}$	 $\frac{5\sqrt{3}}{16} R^4$ $\frac{3}{4} R^3$ $\frac{5\sqrt{3}}{16} R^3$ $\sqrt{\frac{5}{24}} R$	 $\frac{1 + 2\sqrt{2}}{6} R^4$ $0.6906 R^3$ $0.475 R$	

NOTE: Square, axis same as first rectangle, side =  $h$ ;  $I = b^4/12$ ;  $I/c = b^3/6$ ;  $r = 0.289h$ .  
 Square, diagonal taken as axis;  $I = b^4/12$ ;  $I/c = 0.1179b^3$ ;  $r = 0.289b$ .

of various beam steel shapes, see

that Table 5.2.6. The principal axis is not a vertical axis for a horizontal loading. The principal axis must be handled by

principal axes passing through the centroid. The principal axes are always at right angles to each other. The principal axes are axes with respect to which the product of inertia is zero. For a rectangular section, the principal axes are always like a rolled angle. The principal axis with  $\tan 2\theta = 2I_{xy}/(I_x - I_y)$  is the principal axis of the section with the maximum moment of inertia. The moment of inertia of a section about this principal axis is at right angles to the principal axis where in the section. Fig. 5.2.33 is  $S_x = I_x/c_x$  which  $M =$  bending moment.  $\alpha =$  the angle of the loading plane of the bending moment. The principal axis which has the maximum moment of inertia is the principal axis. The sign of the moment of inertia is determined by inspection in the tension or compression terms. The plane of the bending moment, the principal axes, the ordinary case. The sign of the moment of inertia does not coincide with the sign of the moment of inertia for an oblique loading.

used for stresses in an experimental formula is empirical to the cross section. The compression limit of a beam of height 1-1 shows the stress-strain relationship. Compression limit is below the yield stress to develop greater use of the reinforcement that is not yet

This leads to an equalization of stress over the cross section. The ultimate strength  $S_M$  in tension as follows: for sandstone,  $S_R = 3S_M$ ; for concrete,  $S_R = 2.3S_M$ ; for wood (green),  $S_R = 2.3S_M$ . In the case of steel I beams, failure begins practically when the support of adjoining material, the elastic limit is reached. The difference decreases with increase of height. No difference in the case of an I beam, or with hard materials.

Bauschinger quotes for soft steel plates, 1.27; Considère, 1.37; Hatt, 1.5 (Railroad Gaz., 1899). Wide plates will not expand and contract freely, and the value of  $E$  will be increased on account of side constraint. As a consequence of lateral contraction of the fibers of the tension side of a beam and lateral swelling of fibers at the compression side, the cross section becomes distorted to a trapezoidal shape, and the neutral axis is at the center of gravity of the trapezoid. Strictly, this shape is one with a curved perimeter, the radius being  $r_c/\mu$ , where  $r_c$  is the radius of curvature of the neutral line of the beam, and  $\mu$  is Poisson's ratio.

APPENDIX G  
CONCRETE SLAB DESIGN



(1) Drawing \_\_\_\_\_ (2) Doc. No. \_\_\_\_\_ APPENDIX G-2  
(4) Building 241-U-701 (NEW) (5) Rev. \_\_\_\_\_ (6) Jo \_\_\_\_\_  
(7) Subject SLAB DESIGN  
(8) Originator R.L. JORISSEN Date 7/25/93  
(9) Checker J.D. [Signature] Date 7/29/93

(10)  
SLAB ON GRADE - NO FOOTING

Problem:

The proposed new compressor building (241-U-701) will be located in an area containing an existing asphalt slab positioned several inches below ground surface. An assessment of field conditions shows that radiological contamination exists immediately below the asphalt layer. Because of the contamination, the asphalt slab cannot be breached or the soil excavated without high costs associated with labor and disposal of contaminated material and severe impact on construction completion schedule. This preclusion of soil excavation results in a violation of an SDC 4.1 (Rev. 11) requirement specifying a minimum footing burial depth of 2-ft 6-in. below finished grade. The burial depth requirement is to ensure that the bottom of a footing is below the frost line. The volume changes (frost heave) that occur during freezing and thawing of the soil mass supporting the foundation can produce excessive stresses in the foundations in a building and, as a result, cause damage to the walls which are supported thereon.

Solution:

If a foundation is built above the frost line, a method to eliminate or minimize the effects of frost action on building integrity is to eliminate the water in the soil under the footings. Using a slab on grade without footings extending below the frost line is an acceptable structural support system in the 241-U-701 building if water is eliminated below the slab.

Frost action does not occur without the presence of water in the soil. There are three sources of water that could contribute to frost action.

- 1) The soil mass is below the water table.
- 2) The water table is within fairly close proximity to the soil that supports the foundation such that upward movement of moisture by capillary action, evaporation, or condensation can occur.
- 3) Percolation from rainfall or snow melt.

The deep water table in the 200E Area precludes concerns about items 1 and 2 shown above. Item 3, rain and snow melt percolation, can be controlled with proper drainage. The slab design will incorporate drainage controls that will eliminate percolation water. Note: The natural moisture content of the soil below the asphalt layer is the only water present. A typical value for Hanford sands is 5% moisture content. This low value will not contribute to frost heave.

(1) Drawing \_\_\_\_\_ (2) Doc. No. \_\_\_\_\_  
 (4) Building 241-U-701 (NEW) (5) Rev. \_\_\_\_\_ (6) Jour. No. \_\_\_\_\_  
 (7) Subject SLAB DESIGN  
 (8) Originator R.L. JORISSEN Date 7/25/93  
 (9) Checker L.H. Bryant Date 7/29/93

(10)

SLAB ON GRADE - NO FOOTINGREFERENCES

- 1.) "HILTI FASTENING TECHNICAL GUIDE" - 1990  
VENDOR CATALOG
- 2.) ACI 318-89 - "BUILDING CODE REQUIREMENTS FOR REINFORCED CONCRETE"
- 3.) DEPT. OF THE ARMY TECHNICAL MANUAL - TMS-302-2  
AFM 88-3 - CH. 2 - "CONCRETE STRUCTURAL DESIGN FOR BUILDINGS"
- 4.) ASCE 7-88 (ANSI ASS. I) - ASCE "MINIMUM DESIGN LOADS FOR BUILDINGS + OTHER STRUCTURES" - 1990
- 5.) UNIFORM BUILDING CODE - UBC 1991
- 6.) UCRL-15910 - "DESIGN + EVALUATION GUIDELINES FOR DEPT. OF ENERGY FACILITIES SUBJECTED TO NATURAL PHENOMENA HAZARDS"

DESIGN

APP. C CALCS. FOR FOOTING MEETS CBC 4.1 (REV II) REQMT. FOR 2'-6" BURIAL DEPTH FOR FROST PROTECTION. HOWEVER, APP. C DID NOT ADDRESS SLAB DESIGN.

APP. B SLAB DESIGN IS VALID AND CONSERVATIVE (SUBGRADE MODULUS OF 50 PCI WAS ASSUMED; TYPICAL 200E SOIL SURG. MOD. = 200 PCI).

MODIFICATIONS TO APP. B + C SLAB DESIGN

ELIMINATE FOOTINGS AND CONSIDER 6" SLAB ONLY

ANCHOR BOLTS

APP. B -  $\frac{1}{2}$ "  $\phi$  - 4" EMBED. - ASTM A307

- ① REF. 1 SPECS REQUIRES MIN. 6.30" (160 mm) SLAB FOR  $\frac{1}{2}$ " HEAVY-DUTY ANCHOR (12 mm) - ASSUME SIMILAR REQMT. FOR ANCHOR BOLT; > 6" SLAB REQ'D  
 NOTE - EQUIPMENT ANCHOR BOLTS IN INTERIOR SLAB ARE HILTI KWIK BOLT II - REF. 1 REQUIRES 3" SLAB. 5" SLAB THICK O.K.

DESIGN CALCULATION

REV 0

APPENDIX G-4

(1) Drawing \_\_\_\_\_ (2) Doc. No. \_\_\_\_\_  
 (4) Building 241-U-701 (NEW) (5) Rev. \_\_\_\_\_ (6) Job No. \_\_\_\_\_  
 (7) Subject SLAB DESIGN  
 (8) Originator R.L. JORISSEN Date 7/26/93  
 (9) Checker Z.H. Huang Date 7/29/93

(10) ANCHOR BOLTS (CONT.)

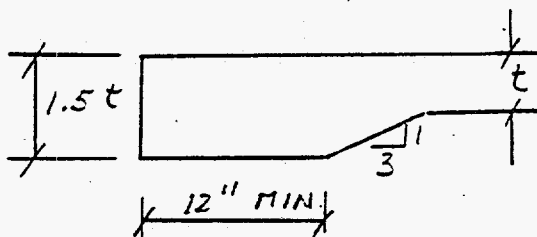
- ② CONCRETE COVER ON REBAR - 3" (REF. 2)  
 - MAINTAIN SAME FOR ANCHOR BOLTS  
 > 6" SLAB REQ'D

USE LOCALIZED THICKENING AT EDGES OF SLAB PER REF. 3 RECOMMENDATIONS

• THICKENED EDGE =  $1.5t$  WHERE  $t$  = SLAB THICK.

NOTE: THICKENED EDGE CONFINES FOUNDATION AND LESSENS CHANCE OF LOSING FOUNDATION SUPPORT

GENERAL CONFIGURATION



PIPING + MACHINERY ANCHORAGE - SEISMIC

EVALUATED IN APP. B + C

WIND

CHECK SLAB OVERTURNING + SLIDING

SC 3 FACILITY - SDC 4.1 { 70 mph  
 IMPORTANCE FACTOR = 1.07  
 EXPOSURE CATEGORY C

REF. 4 - O.T. MOMENT  $< \frac{2}{3}$  DEAD LOAD  
 STABILIZING MOMENT (SAFETY FACTOR = 1.5)

DESIGN CALCULATION

APPENDIX G-5

- (1) Drawing \_\_\_\_\_ (2) Doc. No. \_\_\_\_\_  
 (4) Building 241-U-701 (NFW) (5) Rev. \_\_\_\_\_ (6) Jour. no. \_\_\_\_\_  
 (7) Subject SLAB DESIGN  
 (8) Originator R.L. JORISSEN Date 7/27/93  
 (9) Checker Z.H. Huang Date 7/29/93

(10) WIND LOADING - (REF. 4)

$$p = q_z G_h C_p - q_h (G C_{pi})$$

TABLE 6      SDC 4.1  
 ↑                    ↑                    ↑

$$q_h = q_z = .00256 K_z (Z)^2 = .00256 (.30) [1.07 (70)]^2 = 11.49$$

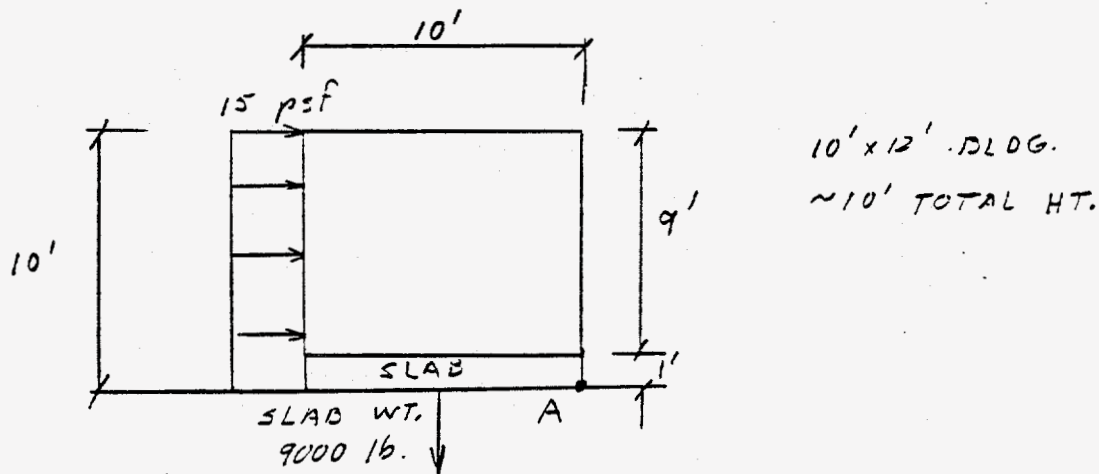
$$G_h = 1.32 \text{ (TABLE 8)}$$

$$C_p = 0.8 \text{ (FIG. 2)}$$

$$G C_{pi} = \begin{matrix} +0.75 \\ -0.25 \end{matrix} \text{ (TABLE 9)}$$

$$p = 11.49 (1.32) 0.8 - 11.49 (.75) = 3.52 \text{ psf}$$

$$- 11.49 (-.25) = \underline{\underline{15.0 \text{ psf}}}$$



O.T. MOMENT = 15 psf (10') 12' (5') = 9000 ft-lb

RESTORING MOM. (SLAB WT. ONLY): SLAB WT =

$$= 9000 \text{ lb} (5') = 45,000 \text{ ft-lb} \quad 0.5' (10') 12' \times 150 \text{ pcf} = 9000 \text{ lb}$$

$$S.F. = \frac{45,000}{9,000} = \underline{\underline{5}} > 1.5 \quad \therefore \text{O.K.} \leftarrow \begin{matrix} \text{WIND} \\ \text{O.T.} \end{matrix}$$

SLIDING:

LATERAL WIND = 15 psf (10') 12' = 1800 lb.

$\mu$  - CONC. TO SOIL = 0.35 (REF. 5 - TABLE 2.1.1  
INCLUDES S.F. = 3 SANDY SOIL)

$$\mu (O.C.) = .35 (9000 \text{ lb}) = 3150 \text{ lb.} \quad S.F. = \frac{3150}{1800} = \underline{\underline{1.75}} > 1.5 \text{ O.K.} \leftarrow \begin{matrix} \text{WIND} \\ \text{SLIDING} \end{matrix}$$



DESIGN CALCULATION

WHC-SD-WM-DA-135  
REV 0

APPENDIX G-6

- (1) Drawing \_\_\_\_\_ (2) Doc. No. \_\_\_\_\_  
 (4) Building 241-U-701 (NEW) (5) Rev. \_\_\_\_\_ (6) Job No. \_\_\_\_\_  
 (7) Subject SLAB DESIGN  
 (8) Originator A.L. JORISSEN Date 7/27/92  
 (9) Checker L.H. Huang Date 7/29/92

(10)

SEISMIC

CHECK SLAB OVERTURNING + SLIDING

O.T. -  $F_p = \frac{1}{2} I C_p W_p$  (REF. 5 - EQN. 36-1)

NOTE: SDC 4.1 REQUIRES S.C. 3 SEISMIC EVALUATION PER UCL-15910 (REF 6)

$Z = 0.12 g$  (REF. 6)  
 (REF. 5 SPECIFIES 0.20 g FOR ZONE 2B (TABLE 23-1))

USE  $Z = 0.20$

$I = 1.25$  (REF. 6 - TABLE 4-3)

$C = 0.75$  (REF 5 - TABLE 23-P)

W = WEIGHT

BLDG. WT. - VENDOR SPEC - APP C

- VERT. LOAD FOR FOUNDATION DESIGN

$= 150 \text{ lb/ft}^2$  (INCLUDES WIND-CONSERVATIVE)

$150 \text{ lb/ft}^2 (2 \times 10' + 2 \times 12') = 6600 \text{ lb}$

EQUIPMENT/COMPRESSOR WT:

APPROX.  $1500 \text{ lb} + 250 + 1000 = 2750 \text{ lb}$

$W = 6600 + 2750 \approx 9400 \text{ lb}$  PIPING + ELECTRICAL ESTIMATE

$F_p = 0.20 (1.25) 0.75 (9400) = 1763 \text{ lb. ACTING AT BLDG. C.G.}$

TOTAL WIND LOAD (PREVIOUS pg.) = 1800 lb.

WIND > SEISMIC →

SLAB O.K. FOR SEISMIC O.T. AND SLIDING

← SEISMIC O.T. SLIDING

DESIGN CALCULATION

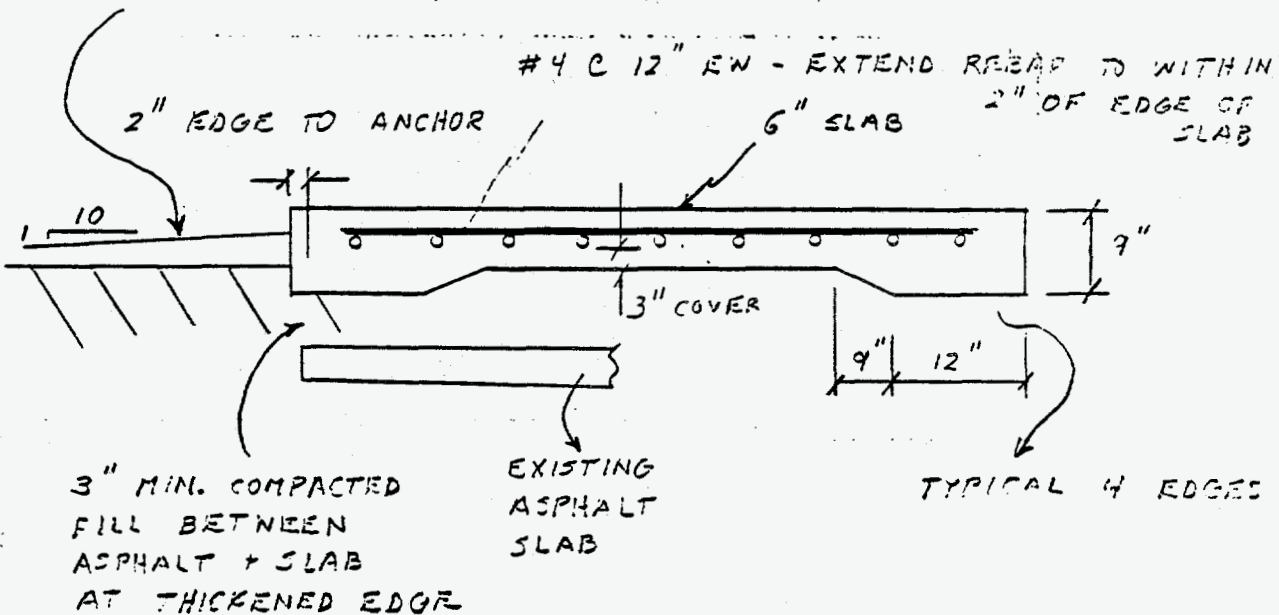
WHC-SD-WM-DA-135  
REV 0

APPENDIX G-7

- (1) Drawing \_\_\_\_\_ (2) Doc. No. \_\_\_\_\_  
 (4) Building 241-U-701 (NEW) (5) Rev. \_\_\_\_\_ (6) Journal \_\_\_\_\_  
 (7) Subject SLAB DESIGN  
 (8) Originator R.L. JORISSEN Date 7/26/93  
 (9) Checker L.H. Wang Date 7/29/93

(10) CONFIGURATION (NTS)

ASPHALT APRON - EXTEND ~4' AROUND SLAB.



- REMOVE MIN. 3" EXISTING SOIL - BACKFILL WITH NATIVE MATL. - 4" LIFT - COMPACT TO 120 pcf DRY DENSITY

REBAR - GR 60

CONC. - 4000 psl @ 23 DAYS (RECOMMENDED MINIMUM BY PCA "CONC. FLOORS ON GROUND" FOR LIGHT-DUTY FLOORS)

NOTE:

ASPHALT APRON WILL KEEP RAIN PERCOLATION FROM ACCUMULATING DIRECTLY UNDER SLAB.  
 - ELIMINATES FROST HEAVE

SCN 196637 - SIGNATURE PER TELECON - R.L. JORISSEN  
 TO AL KOSTELNIK 7/29/93