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CHARACTERIZATION AND SUPPLY OF COAL-BASED FUELS

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Quarterly Technical Report for the Period May 1, 1988 to July 31, 1988

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1.0 INTRODUCTION & BACKGROUND

Under the Department of Energy's Advanced Combustor Technology Program, approximately 11 combustor contractors are developing combustion systems (during 1987-1989) for use in residential, commercial, light industrial and industrial retrofit markets. Sufficient quantities of well-characterized, coal-based fuels possessing specific, appropriate specifications are required by the contractors for their developmental test programs. Fuels may be dry pulverized coal or coal liquid fuels. In support of these equipment development efforts, Energy International, Inc. is providing such fuels (under DOE Contract DE-AC22-86PC90258 within the PETC Alternate Energy Program).

Nearly a third of the total energy use in the U.S. is in the residential, commercial, and light industrial sectors. Of this, about half of the energy is supplied by the direct consumption (not including electricity) of conventional oil and gas resources. Thus, there is a significant energy use component for which coal is not currently a viable user option.

For coal to significantly penetrate this important market sector, it must be demonstrated that:

- Premium coal-based fuels can be made, combusted, and used in low maintenance, automatic use systems to which such users are accustomed, i.e., by a direct replacement for conventional fuels and require only a simple installation changes.
- Advanced coal fuel combustion systems can effectively combust coal based fuels while meeting economic, environmental, and performance standards.
- Coal fuels, combustion systems and service support are well matched, reliable, cost effective, and are anticipated to be available over the projected lifetime of the installation.

The key to the development of fuel and combustor technologies for future application to the use of premium coal-based fuels in these market sectors is to make representative coal fuels available for developmental testing. Current coal cleaning and processing technologies in early development stages offer the promise to meet the market, the performance and the environmental acceptability that are expected to be required. They are not economically competitive now and production facilities are presently limited to experimental and pilot-scale operations which do not offer the economy of scale to reduce costs to the minimum. This is not likely to change with the current plentiful supplies of relatively low cost fuels.

The developmental testing of advanced combustion equipment systems requires fuels for testing. Test experience and performance measures are needed to identify cost competitiveness in the market and specific market niches for early commercialization; and, commercial market opportunities are needed to justify and specify the development and installation of advanced fuels facilities for supplying the developmental testing needs. The capability to produce significant quantities of coal based fuels cannot be supported in the current economic and energy use situation. Once these pieces of experience and information begin to fall into place, the market driven needs will more clearly identify the suite of coals that will satisfy the markets and the performance requirements (i.e., cost, maintenance, energy efficiency, environmental). For now, it is important to provide sufficient quantities of surrogate fuels to enable development testing to proceed. To serve as surrogate fuels, the fuels should have chemical and physical characteristics (ash, sulfur, volatiles, fusion temperature, heat content, particle size distribution, slurry formulation, etc.) that are consistent with projected performance and environmental standards. In addition, these surrogates are to be produced using readily available conventional types of cleaning and processing so as to not promote a particular fuel technology or create a reliability on an uncertain fuel technology.

While the definitions of the market and performance are not finalized nor quantitatively fixed and the eventual, economically acceptable fuel processes are not yet determined, it is possible to make use of current understanding of coal resources, markets, combustor and environmental requirements and specific available coal properties and characteristics to make reasonable selections of coals for fuels representative of future advanced fuels. With selected coals, conventional beneficiation methods can be used to prepare current versions of advanced premium coal-based fuels. The associated excessive grinding, special processing, low energy recoveries, and process economics are not expected to be acceptable for eventual commercial operations. However, these current advanced premium fuels can at this time meet the needs of developmental testing with acceptable costs.

The analysis of fuel needs, the selection of candidate coals, the characterization and supply in this contract are to be accomplished with the above in mind. The best choices of those available have been made based upon the available information, coal and processes. This will at least provide the developmental test fuels that will enable the DOE-PETC advanced combustion and fuels program to move forward. Following the fuels and combustor development activities that this supply contract will support, it is expected that additional optional candidate coals will become evident based on the new experience. In the meantime, these coal fuels will enable the program to proceed.

During the seventh quarter of this contract (May 1, 1988 through July 31, 1988) the primary activities were involved with:

- Continuation of the coal procurement, fuel preparation and delivery activities.
- Continuation of interaction with combustion contractors to update their fuel specifications, fuel requirements and delivery schedules.

2.0 OBJECTIVES AND SCOPE OF WORK

2.1 Contract Objectives

Contract objectives are as follows:

• Develop fuel specifications to serve combustor requirements.

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- Select coals having appropriate compositional and quality characteristics as well as an economically attractive reserve base.
- Provide quality assurance for both the parent coals and the fuel forms.
- Deliver premium coal-based fuels to combustor developers as needed for their contract work.

2.2 Contract Scope of Work

Energy International, Inc. will perform the following:

- From information obtained both from the combustor PRDA and from the combustor contractors, develop fuel specifications and schedule.
- Using published reports and databases, perform a market assessment and a resource assessment in order to identify acceptable coals within reasonable proximity to markets. In other words, determine the availability and applicability of a wide range of coals in order to produce premium coal-based fuels for specific markets.
- From all coal ranks and all domestic resources select coals which satisfy the requirements of combustion systems being developed.
- Procure premium coals having the ability to be processed to contain <0.8 lb ash per million Btu and <0.5 lbs sulfur per million Btu.
- Procure coals and produce coal liquid mixtures or dry pulverized coal and deliver these premium fuels to combustor contractors.

2.3 Task 1 Objectives

The objectives of Task 1, "Analysis of Fuel Needs", are as follows:

- To provide analyses, information and evaluation of coal resources, coal properties, and market opportunities to support the selection of coals for characterization, processing and supply.
- To assure that coals used in developmental testing are representative of future potential coal used in those applications and are:

- Available as U.S. domestic resource in sufficient quantity.
- Geographically proximate to the regional markets.
- Capable of being processed into premium coal-based fuels that have the properties to satisfy the <u>combustor needs</u> and market constraints (such as environmental).
- To evaluate, interpret and assess the available information on coal reserves, market opportunities, performance requirements, environmental acceptability, coal properties and specific characteristics to provide guidance in the selection of candidate coals for characterization and supply for developmental testing of advanced combustors for residential, commercial and light industrial applications.
- To collect, review and evaluate information about specific, currently available coals that can be procured from existing mining operations to provide contracted quantities of development test fuels that satisfy the reserves, market, geographic, property, performance and environmental criteria.
- To recommend candidate coals and then select specific coals to be • purchased, processed into coal-based premium fuels, and supplied to DOE selected users.
- To coordinate the performance requirements of combustor developers under DOE-PETC contract and in-house efforts with the selection and supply of coals.

2.4 Task 2 Objectives

The objectives of Task 2, "Characterization of Coal Based Fuels", are as follows:

- To procure representative samples of the coals selected in Task 1 and prepare them for characterization studies.
- To obtain baseline analytical data for each of the parent coals.
- To carry out bench-scale froth flotation cleaning test on each of the candidate coals to determine the yield of specification coal attainable from each.
- To carry out detailed washability studies for each coal to determine the effect of particle size reduction on mineral matter liberation as well as the coal yield as a function of the specific gravity of the separation.
- Using the available results of the characterization studies, to select a coal or suit of coals suitable for the preparation of the fuels to meet the specifications of the combustor contractors.

2.5 Task 3 Objectives

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The objectives of Task 3, "Fuel Supply", are as follows:

- To arrange for the capability, availability, and operation of suitable deep-cleaning coal wash circuit, coal/water slurry preparation plant, and micronizing/grinding facilities.
- To purchase and arrange for the delivery of the appropriate coals for fuel preparation.
- To clean the coals to meet the specifications necessary for the specific fuel needs, i.e., quality categories, such as slagging, non-slagging, industrial retrofit, residential/commercial.
- To prepare the coal based fuels according to the specifications of the PRDA and as modified or requested by the combustor contractors.
- To deliver the fuel to the combustor contractor on schedule.
- To characterize each fuel prior to shipment to assure that the specifications are being met.

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3.0 EXECUTIVE SUMMARY

Under the Department of Energy's Combustor Technology Program, approximately 11 combustor contractors are developing combustor systems (during 1987-1989) for use in residential, commercial, light industrial and industrial retrofit markets. Sufficient quantities of well-characterized coal based fuels possessing appropriate specifications are required by the contractors for their developmental test programs. Fuels may be dry pulverized coal or coal-liquid fuels. In support of these equipment development efforts, Energy International is providing such fuels under DOE Contract No. DE-AC22-86PC90258.

During the seventh quarter of this contract (May 1, 1988 through July 31, 1988) the primary activities were involved with:

- o Continuation of the coal procurement, fuel preparation and delivery activities.
- Continuation of interaction with combustion contractors in order to update their fuel specifications, fuel requirements and delivery schedules.
- A brief summary of these activities follows:

During the quarter 141 tons of Upper Elkhorn #3 coal containing nominally from 2.5 to 2.8% ash was purchased from Westmoreland Coal Co.'s Wentz mine and cleaning plant in Wise County, Virginia for processing into fuels. From these purchases 98,570 lbs. (49.3 tons) of micronized coal (37 micron topsize, 10 micron mean particle size), 18,000 gallons (~58.5 tons coal) of micronized coal-water slurry (37 micron topsize, 10 micron mean particle size) and 18,300 gallons (~58.5 tons coal) of a standard grind coal-water slurry (149 micron topsize, 30 micron mean particle size) were prepared and delivered to the combustor contractors.

Difficulty is still being encountered in obtaining the low ash lignite fuel requested by Avco. After considerable delay Amax resumed delivery of the physically and chemically cleaned lignite coal (heavy media cleaning followed by treatment with an acid) to the University of North Dakota Energy and Materials Research Center (UNDEMRC) for processing and shipment to Avco. However it was learned that the acid used for the ash removal was nitric acid. Based on the considerable experience of Energy International in the treatment of lignite and subbituminous coals with nitric acid it is known that the alteration of the coal is so significant that a "representative" fuel was not being prepared. Therefore, the work on the preparation of low ash lignite coal by nitric acid washing was discontinued. Other alternatives for the preparation of low ash lignite coal are being pursued .

4.0 TASK 1 - ANALYSIS OF FUEL NEEDS

4.1 Subtask 1.1 - Project Management, Administration, & Reporting

There have been long delays in obtaining the 1,000 lbs. of low ash, micronized lignite coal for testing by Avco. Up to now only about 135 pounds of a 2% ash micronized lignite has been sent from the University of North Dakota Energy and Minerals Research Center (UNDEMRC) to Avco. Although the ash content was higher than the requested 1.0% or less, Avco was willing to accept it for test purposes. Finally Amax, with whom UNDEMRC had contracted for the coal cleaning operation resumed the work and began sending batches of the clean coal to UNDEMRC. The cleaning process is a heavy media separation at 1.3 specific gravity followed by an acid wash. UNDEMRC found that the subsequent batches were also not at the required ash level but were even somewhat higher (2.6-3.6\%). However, UNDEMRC found that if the cleaned coal was washed with deionized water the ash content could be lowered to 1.6\% or that if a second acid wash was employed an ash content of 0.6% could be obtained. Discussions between UNDEMRC and Amax began as to how to best obtain the desired ash level within the budgetary limitations.

It was at this time, while monitoring the preparation of this fuel, that Energy International discovered that the acid being used for the chemical cleaning step was nitric acid. EI has had in depth experience with treatment of lignite and subbituminous coals with nitric acid and knew that the alteration of the coal was so significant that a "representative" fuel was not being prepared. In fact this treatment generally enhances the fuel qualities of the coal. Therefore, work on the preparation of a low ash lignite fuel by nitric acid washing was discontinued. Both UNDEMRC and Avco were notified or our concern about the nature of the fuel and why the current approach was being discontinued.

Alternate methods of chemical de-ashing will be investigated by both EI and UNDEMRC. Other mineral and/or organic acids will be tested.

5.0 TASK 3 - FUEL SUPPLY

5.1 Fuel Production

5.1.1 Coal-Water Slurry Fuel

The preparation of 36,300 gallons of coal-water fuel in four lots for delivery to Combustion Engineering was completed this quarter. The slurry was prepared by OXCE Fuel Company from washed run-of-mine Upper Elkhorn #3 coal which contained 2.5 to 2.8% ash. Upon combusting the initial 18,000 gallons (UE3-184-MCW-F) of micronized grind coal water fuel, CE requested a utility (or standard) grind slurry (i.e. 80% <200 Mesh). So, 18,300 gallons were prepared and delivered according to CE's specifications. In order to study the effects of stabilizer upon the slurry performance, the amount of stabilizer in the slurry was gradually changed. CE burned the slurry soon after preparation in order to avoid sedimentation.

A small portion of lightly stabilized slurry was delivered to Catholic University (UE3-199-CWF-F) in July, along with stirring instructions in order to ensure consistency prior to removal of any slurry from the drums.

5.1.2 Dry Pulverized/Micronized Coal

Jacobson Inc. (Schutz-O'Neill Division) has completed the processing of 46 tons Upper Elkhhorn #3 coal (UE3-190, -191, -193-WRM-A) for its shipment to the University of Tennessee Space Institute. This coal contained nominally 2.6% ash. Jacobson dried some of the coal prior to micronizing it for UTSI to ten micron mean size, 100% passing 44 microns. Micronized coal was delivered in July in two lots (identified as UE3-194-MCO-S and UE3-195-MCO-S). Prior to shipment, Energy International measured the particle size by Microtrac (R).

In order to accomodate the processing at Jacobson, Energy International received the parent coal (UE3-192-WRM-A) and packaged it in 55 gallon drums (UE3-193-WRM-E), because Jacobson cannot handle bulk lots of coal. They feed coal from drums into their crushers. The same drums are used to contain the product coal.

Jacobson completed the micronizing of 1400 pounds of deep cleaned Upper Elkhorn #3 (UE3-153-DCC-D) in two equal lots for delivery to Energy & Environmental Research Corporation (as UE3-183-MCO-S). It was shipped in seven drums to EER on June 2, 1988. Reprocessing of over size coal was necessary for the first lot. Jacobson adjusted their processing equipment so that only single pass processing of the second lot was necessary.

Work was still underway this quarter at the University of North Dakota Energy and Materials Research Center (UNDEMRC) for the purpose of supplying to Avco Research Laboratory a dry, ultrafine lignite powder. The coal was to be cleaned by Amax Laboratories in Golden, CO and shipped to UNDEMRC for drying and micronizing. Thus far only 135 lbs. of the needed 1000 lbs. have been sent to Avco. There have been serious delays in the fuel cleaning step at Amax. (See Task 1 discussion). 5.2 Shipments

During this quarter the following bulk coal shipments were made to OXCE Fuel Company:

UE3-182-WRM-A -- 46 tons washed run-of-mine Upper Elkhorn #3 coal with nominal 2.5% ash was shipped from the Wentz was plant of Westmoreland Coal Company in Big Stone Gap, Virginia to OXCE Fuel Company for the production of slurry for Combustion Engineering.

UE3-189-WRM-A -- 24 tons washed run-of-mine UE3 coal was shipped to OXCE Fuel Co. for production of slurry for CE.

UE3-192-WRM-A -- 25 tons washed run-of-mine UE3 coal (nominal 2") was shipped to Energy International for production of micronized coal for University of Tennessee Space Institute (UTSI).

UE3-187-WRM-A -- 46 tons of washed run-of-mine Upper Elkhorn #3 coal from Westmoreland Coal Co.'s Wentz Plant, Virginia, to OXCE Fuel Co. for slurry preparation for Combustion Engineering.

During this quarter the following coal shipments were made from Energy International's leased storage facilities (at the Logans Ferry Works warehouse in New Kensington, PA) to fuel producers, either OXCE Fuel Company or Schutz-O'Neill Division of Jacobson, Inc.

> UE3-190-PCO-E -- 2 tons (in 18 drums) Upper Elkhorn #3 washed run-of-mine coal, nominal 1/8 inch topsize was shipped to Jacobson for micronizing for UTSI. (This coal had been reduced in size last November from 2" to 1/8" and stored under nitrogen in drums.)

> UE3-191-WRM-E -- 23 tons (in 145 drums) Upper Elkhorn #3 washed run-of-mine coal was shipped to Jacobson for micronizing for UTSI. (This coal had been reduced in size last November from 2" to 1/8" and stored under nitrogen in drums.)

UE3-193-WRM-E -- 24 tons (in 136 drums) in Upper Elkhorn #3 washed run-of-mine coal was shipped to Jacobson for micronizing for UTSI. (EI had packaged coal into drums for ease of handling by Jacobson.)

During this quarter the following coal-based fuels were shipped as described:

UE3-184-MCW-F -- 18,000 gallons micronized coal-water slurry fuel was produced by OXCE Fuel Company and delivered to Combustion Engineering.

UE3-183-MCO-S -- 1,400 lbs. (in 3 drums) dry micronized coal prepared by Jacobson from UE3-153-DCC-D for delivery to Energy & Environmental Research (EER).

UE3-188-CWF-F -- 3,500 gallons utility grind slurry was made by OXCE and delivered to Combustion Engineering.

UE3-194-MCO-S -- 43,185 lbs. micronized, 10 micron mean particle size, prepared by Jacobson and delivered to UTSI and Catholic University.

UE3-195-MCO-S -- 42,761 lbs. micronized, 10 micron mean particle size, prepared by Jacobson and delivered to UTSI.

UE3-196-CWF-F -- 13,800 gallons utility grind unstabilized slurry, made by OXCE for Combustion Engineering.

UE3-197-MCO-S -- 1,600 lbs. (in 8 drums) dry micronized coal (10 micron mean size) made from UE3-194 by Jacobson for Catholic University.

UE3-198-CWF-F -- 700 gallons to Combustion Engineering and 15 gallons to Tecogen, utility grind slurry, lightly stabilized.

UE3-199-CWF-F -- 300 gallons to Catholic University of utility grind slurry, lightly stabilized.

The current fuel delivery schedule and sample shipment log are given in Appendices 7.1 and 7.2 repectively. The shipment log enables tracking the history of coal from the mine to the fuel.

6.0 FUTURE PLANS

Energy International will continue to respond to the fuel preparation and fuel delivery needs of the combustor contractors. Close contact with PETC and the contractors will be maintained in order to implement any changes in the fuel quantities, delivery schedules or specifications. Additionally, investigations will continue in an effort to better understand the relationship between fuel quality (i.e., coal analyses and fuel specifications) and combustion performance and/or combustion needs. •

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7.0 <u>APPENDIX</u>

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7.1 <u>Revised Fuel Delivery Schedule</u>

page 1 of 2			SCHEDULE OF DELIVERIES of C O A L Uncluding quantity and properties as of Aug	gust 22, 1988)				(WG/8-23-86 file:coal0822	•
COMBUSTION CONTRACTOR (Application)	COAL PROPERTIES	Notes	<pre><</pre>	<	FY88> < September 1988 Ist Ot	r FY89 2		2nd HALF FY89 [CONTRACTOR
AVCO Research Lab (residential)	lignite < 0.5% ash 0.3 5 10,000 Btu/lb 35 aicron topsize 12w meansize	:	UEJ-169-MCO-5 Dec 23, 400 lbs. in 2 drums 1987 above / 1988 below B2P-176-DCC-M Apr88 135 lbs. lignite 1.81 ash		865 lbs. lignite via UND ENRC(chea.cleared thera.dried & airconized depend on successful cl	u) ining	ana	auou	avCD Jeevan Abichandani
	subbituninous MCO same specs	deleted on Nov 13, 1987							
COMBUSTION ENGINEERING (!odustrial) (Sarbent add'n !.8t.hr during injection).	dry aicronized (61 ash (UE3 Coal)	saer coal as for slurry, CE to griv at their expense l	td it to 18u MKD	• • •	none 70ton: saae c about	t UEJ, i coal as CWF Oct 1 deliver	none	e 00 00	LE Like Rini
ENERY & ENVIRONMENTAL Research, inc. (residential)	Migh volatile A bituminous 40u topsize 10u meansize +2700 amh fuus. temp. 5 <0.52 <21 amh	UE3 & UE2 are acceptable : : :	UE2-128-MCO-C June B, 220 lbs. UE3-133-MCO-C June B, 220 lbs. UE3-143-MCO-S Sept 9, 220 lbs. UE3-155-MCO-S Sept 23, 650 lbs. 90X -20u 1987 Jacove / 1988 bblow UE3-183-MCO-S June 2, 600 lbs.	• • •	anon non		• •	eu oe	EER Kwan
MICI (residential) & industrial)	⟨ 11 ash dry micronized 30m topsz, 10u meansz		JE3-123-MCD-C July 22, 5412 lbs. 1987 above / 1988 below none yet in "68	• • •	EllHER Holton or Wentz in order to recv on Sept. 20 delivery to CA		same as Sept deliv celivery to CA by	t t Bet y Get 27	: MTCI DuraiSwany I
(rreidential à industrial)	(12 ash dry pulverized 149 topsı, 30u emansı		UEJ-11J-PCD-C May 12, 2000 lbs. UEJ-135-PCD-C July 16, 4000 lbs. 1987 above / 1988 below none yet in '88	300 6	2000 18 pulv. grad 30u meansz, 149u tpsz 5 to 10 % ash, 0.5 to 2.0 % 5 They need analysis of co 1250 temp.	aal too.	000 in pury grad 10u means; 149u t 5 to 10 X ash 3.5 to 2X S 2.6 deliver it all	psz in Sept	
MAVY at NCEL in CA (commercial) (combustor development)	bituminous (18 ash/MM Btu (0.53 S/MMbtu,)2600° AFT 40u topsize; 1002 -400 ae 14000 Btu/1b	2 to 4 MM Btu/hr sh	none in 1987 none yet in 1988				.5 ton Jan I, 198 JE3-DCC-PCO 1.5X Destination may ch	9 4sh 4nge	r
CAIHOLIC UNIV. at Mash.D. (comercial) (modeling)	C.bituminous 1-10% ash	see ltr. 11-30-87	1987 above / 1988 below UE3-172-DCC-D Jan 26, 500 Lbs.		9000 UE3-DE 1ate (All i is i	lbs. l.5 ash CC-MCO Wants Dct. thru Marc Jct. thru Marc n early Mov.80 MK, not prefer	21001 (44u 215001bs/∎onth 515 3 3 • ed.	l UE3-MC0-DCC 1.51 Apr89 thru Aug89 9,000 lbs tatal 31500/month same specs	Cu SenNi eh

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page 2 of 2			SCHEDULE OF DELIVERIES of C O A L (Including quantity and properties as of Au	gust 22, 1988)				RWG/8-23-88 filercoal-0822	
COMBUSTION CONTRACTOR (Application)	COAL PROPERTIES	Notes	<pre><</pre>		FY88> September 1988	<	2nd Otr FY89	2nd HALF FY89	CONTRACTOR
PEIC IN-MOUSE (GILBERT/COMMONEALTH) (indust'l boiler)	low % ash eicronized bituainous	UE2 acceptable. Gept. wint same coal used by combust. contrac.	UE2-114-MCD-C May 4, 5 tons UE2-124-MCD-C June 11, 5 tons UE2-125-MCD-C June 24, 5 tons UE3-143-MCD-C Sept 2, 8.8 tons UE3-143-MCD-C Sept 9, 4.4 tons UE3-143-MCD-C Sept 9, 4.4 tons UE3-152-MCD-S Jan 12, 10135 lbs	чоч чоч	uone .	a ucou	au 00	e co 	PETC
Science Applications IC (wet oridation)	lignite+subbituainous PC (801 (200 aesh) NZ inerted in bags in drus	2 coais as i	BZP-147-PCG-N Aug 19, 1 ton KMR-160-PCG-N Mov 11, 1 ton 1987 above / 1988 below none del'd in 1988; retrieve 41 drues August	• 	Jone	anon	a 100		SAIC
fecogen (residential)	bitumr's (1.5% ash 40 u topsize, 20u meansiz:	• • • •	UE3-I54-MCO-5 Sept 23, 240 lbs. UE3-I70-MCD-5 Dec 23, 400lbs. 1987 above / 1988 belom none in *88 yet						-14- N390033
TRW (industrial) (sorbent injection)	eastern bituelnous, 2.5 tr 3% 5, 1250 22700 to 2800 degrees, low to high slag two coals pulverized	to avaiting writt specs & schedu lgers TRM insists on s per 8-10-88 Kuen	n R secial delivery, ily.				40 to 50 tons o Only in pneumati W.S.Hatch & Co. March 1989 is ea I	l ver 5 months c discharge trucks from Utah rliest need date. i	TRN , John Kuenzly
Univ.Tenn.SpaceIntlitute (commercial) (fire-tube boiler)	subbitum's low ash 74u tp t bituminous (12 ash AFT >2600 non-slagger		UE3-158-MCU-5 Oct 5, 2 tons coal for shakedown run 85% -22u 1987 above / 1988 below UE3-194-MCD-5 July 18, 43185 1bs. coal UE3-195-MCD-5 Aug 2, 5u441 ibs. coal		4 tons bituminou (use blend wents similar to Wents	s 62 ash MCO +holton coals) 's VN, PSD, ∎oist	l I Recommend wester by mid S ure, AFT	l i n/low rank coais ept	UTSI Richard Attig
Vortec (sub BCRL) (industrial) (glass melting)	l to 82 ash, pulverized l bitua. coals, 5-102 iro 702 -200esh; probably PA roal not deep cleaned						l0 tons March89 is earli	20 tons est. :	VORTEC Dick Dempsey
Atlantic Research	ARC to make own slurry fu	uel:			10 tons UE3 5.51	ash			

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SCHEDULE OF DELIVERIES of S L U R R I E S (Including quantity and properties as of G-22-88)

RWG 8-23-88 fil:slry0822

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	COAL HATCH					•	2		
COMBUSTION CUNTRACIUM (Application)	CUAL MAIEN SLURRY PROPERTIES	Notes	ACTUAL DELIVERIES	August 1988	September 1988	ist @tr FY89	2nd Qtr FY89	2nd HALF FY89	CONTRACTOR
PEIC IN-HOUSE (GILBERT/CONNONNEALTH) (industrial & commercial boilers)	eatern bituminus (0.6% 5, >50% solids 500-700cp 100% -100 mesh		ELC-108-CMF-F, April 14, 350 gal fr/MRN UE3-117-CMF-F, May 27, 2000 gal fr/MRN UE3-120-CMF-F, July 27, 110 gal fr/DCC UE3-137-CMF-F, Aug 19, 2000 gal fr/DCC 1987 above & 1988 below						PETC/6C
TECOBEN (residential))55% solids, (1% ash (125, 5u æensz, 20u to)2350 AFT	letter 4-29-87 psz	UEJ-116-UCM-F, Jun 18, 55gal used at 1 gal/hr 1987 above & 1988 below UEJ-174-MCW-F Feb 22, 220 gal.		200 gal 7.5% ash eicronized	500 gal??	500 gal??	500 gal ???	Tecogen Balsavich
IRW (industrial)		NU SLURRY							IRM Kuenzly :
Vortec (sub BCRL) (industrial)	l to 82 ash iron is concern	slurry next year needs coal specs	10 M					1000 gallons Bid 1989	t Vortec Deeski
Atlantic Research (residential)			1987 above k 1988 below UE3-174-ACW-F Feb 22, 55 gal. (didn't rec'v it)	l 1 55 gal 1 7??	, saæe as Tecogen				: ARC Heaton

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SCHEDULE OF DELIVERIES of SLURRIES Uncluding quantity and properties as of 8-22-88)

Page 1 of 2 Combustion contractor Coal Mater

			<> EAB 7 2848>	\ <u></u>	(88))	FY 8	۵ 6	
COMBUSTION CONTRACTOR (Application)	COAL MATER Slurry properties	Notes	ACTUAL DELIVERIES	August 1988	September 1988	lst @tr f189	2nd Qtr FY89	2nd HALF FY89	CON TRACTOR
AVCO Research Lab (residential) (puise combustor)	lignite, VM552, 302H20 <12 ash, 0.315, hi AFT 10000 Btu, EC45x, 702 molids, low vis, top 10	specs & schedule per letter Feb 9 u revised Jun 23,Mo	none in 1987 1987 above & 1988 below viß none yet in '88			1000 lbs lignite- methanol-water fue depEnding on accep i	el(UND EMRC) ptable lignite :	augu	AVCO Abichandani : :
ConBustion EncineERing (industrial retro)	3 to 61 ash, 150u 2600 AFT, .71 5,)13500Btu;)641 solids)302VM	revised schedule à spec June 22	UE3-139-MCK-F Sept 11, 7500 gallons to be used at MIT 992 -5u topsize UE3-138-CWF-F Oct 27, 1200 gal to be used at MIT standard grind (K149u) CMF 1987 above & 1988 below UE3-188-CWF-F July B, 3500 gallons stabilized UE3-188-HCMF-F July 19, 18000 gallons lightly stabili UE3-198-CWF-F July 19, 18000 gallons stabilized UE3-198-CWF-F July 24, 700 gallons stabilized	• • •	• • •		• • • •	4 5 0 1	
EMERGY & EMVIRONMENIAL RESEARCH, inc. (residential)	702 selids, 5u MPD 40u tep, vis 1000cp 11 ssh, 0.5 5, 452 VM	per itr Apr 3	UE3-I16-UCW-F, Jun 18, 55 gal UE3-120-CWF-FIMICI) Nov 11, 1 drum UE3-121-UCM-FIMICI) Nov 11, 1 drum UE3-121-UCW-FIMICI) Nov 11, 1 drum	a u u u u u u u u u u u u u u	2 drues similar to UEJ-120 low ash low S, coarse grin Besired early Sept	* 	200gal MCM ma	ybe	EER Kwan
MTCI (residential)	(12 ash micronized 10u meansz, 30u topsz	65 -702 solids	UE3-116-UCM-F, Jun 18, 220 gal 1987 above & 1988 below	9 00 2 4	aone	none	8 20 2	JORE	l MICI Durai Swany
(industrial)		65-702 solids slagging combusto	UE3-121-UCM-F, jun 29, 600 gal r 1987 above & 1988 beiow	anon .	none	auou		anon	
(residential)	(11 ash, pulverized 30u meansz, 149u topsz	65-702 solids	UEJ-120-CWF-F, July 27, 600 gal 1987 above & 1988 below		auou	auou	e co 	none	
MAVY at NCEL in CA (commercial) (combustor develop.)	701 solids, (2000cps a)50 recip sec ultrafine coal	awaiting written specs & schedule FYB9 delivery	None in 1987 1987 above & 1988 below				LS tons(*3000 ga topsz 100% -149w L.5% ash & *0.5%	il) ACF Jan I, i S/Mhbtu	NCCEL
CATHOL IC UNIVERSITY/Nav; (commercial) (aodeling)	f low ash low sulfur	Mash.D.C drua quantities	none in 1987 1987 above & 1988 below UEJ-199-CWF-F July 29, 300 gallons 64.4% solids std grnd	none none	none	1500gal MCM-DCC to Mov89 to Aug87 Specs "low ash, lo	; ; otal over 9 month > ow 5, micronized	5	: : CU Sen Xieh

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7.2 Sample Shipment Log

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Update: [6-Aug-88

Serial NUmbers 000 thru 110

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Serial No.	Sample I.D.	Previous Saeple [.D.	Froe	9	Quantity	Description	P.0.1	Date Shipped	Haul er
000-010) unassigned	- - - - - - - - - - - - - - - - - - -							
110	UE3-011-ROM-A	ROM coal	Mestmoreland Coal Co.	EPRI	*20 tans	high ash ROM coal for cleaning trials at Homer City	EI-282	10/20/87	Five Star
012	UE3-012-WRM-A	parent	Kestaoreland Coal Co.	EPRI	*20 tons	cleaned coal from Wentz prep plant	E1-282	10/20/87	Five Star
013	UE3-013-HRM-H	parent	EPRI	Dravo	saali saep.	for analytical check			
014	UE3-014-MRN-H	parent	EPRI	EI	saali saap.	for analytical check			
180-510	1 unassigned								
680	UE2-089-WRM-A	parent	Central Coal Co.	Dravo	11 tons	Off-spec, Lower Cedar Grove, Virgiaia Energy wine \$1085	EI-125	2/19/8/	
060	LEL-090-WRM-A	parent	MAPCO	Bravo	2 druas	Pond Creek Coal, Pontiki plant			
160	LEL-091-WRM-D	LEL-090-NRN-A	Oravo	E.I.	5 gal	Pond Creek Coal, Pontiki plant, 1/810 for wasability studies			
260	CBD-092-WRM-A	parent	Mestaoreland Coal	Dravo	2 drums	Colarado. Coal Bed D			
140	CBD-093-WRM-D	CBD-092-MRM-A	Oravo	E.I.	leg 2	Colarado, Coal Bed D, 1/8x0 for washability studies			
160	UE2-094-NRM-A	parent	Central Coal Co.	Dravo	ll ton	2% ash, Lower Cedar Grove, Virginia Energy mine #1085			
60-560	9 Unassigned								
8	UE3-100-MRM-A	parent	Westmoreland Coal	Bravo	2 druas	Taggart Seaa		8 9 9 9 9 9 9	
101	UE3-101-KRK-D	UE3-100-WRM-A	Dravo	E.I.	5 gal	Taggart Seam, 1/8x0 for washability studies			
102	UE I-102-MRM-A	parent	Old Ben Coal Co.	Dravo	2 drums	Alma Seam			
101	UE1-103-MRM-0	UE1-102-WRN-A	0r avo	E.I.	5 gal	Alma Seam, 1/8x0 for washability studies			
101	UE2-104-WRM-A	parent	Beth Energy Coal Co.	Dravo	2 drues	Lower Cedar Grove			
105	UE2-105-NRM~D	UE2-104-WRM-A	Dravo	£.1.	5 gal	Lower Cedar Grove, 1/8x0 for washability studies			
106	UE3-106-WRM-A	parent	Westmoreland Coal	Dravo	20 ten	3.5% ash coal, Wentz plant, Taggart seam (lst shipment)	E1-148	4/13/87	
101	ELC-107-MRN-F	parent				Elk Creek Coal from DXCE	•		
801	ELC-108-CMF-F	ELC-107-WRN-F	OXCE	PEIC	350 gal	Std. grind slurry	EI-151	4/16/87	
601	UE3-109-WRM-A	parent	Mestaoreland Coal	Dravo	2J tans	°3.5% ash, Taggart Seae, Went≳ Plant	EI-162	5/1/87	
011	UE3-110-WRM-A	parent	Westmoreland Coal	Dravo	26 tons	⟨dl ash, laggart Seam, Holton Plant	EI-167	5/1/87	

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Serial No.	Sample [.D.	Previous Sample I.D.	From	lo	Quantity	Description	P.O.#	Date Shipped Hauler
111	UE3-111-WRN-D	. UE3-110-WAM-D	Dravo	DACE	26 tons	Fran UE3-110-WRM-A	E1-168	5/11/87
112	UE3-112-DCC-D	- UE3-106-WRM-A	Dravo	Penn Rillton	2000 165	Deep cleaned UE3-106-WRM-A	Dravo	5/6/87
113	UE3-113-PC0-C	UE3-112-DCC-D	Penn Rillton	NICI	2000 lbs	Pulverized UEJ-112-DCC-D	EI-176	5/8/87
E	UE2-114-MCO-C	UE2-094-WRM-A	PRS	PEIC	5 ten	Micronized UE2-094-kRM-A	E1-158	5/4/87
115	UE3-115-DCC-D	UE3-106-KRM-A	Dravo	ONCE	28 dru a s/5040 lbs	Filter cake from deep cleaned UEJ-109-WRM-A	EI-179	5/13/87
116	UE3-116-UCM-F	UE3-115-DCC-D	DXCE	EER, MTCJ, Tec	ó druas	Ultrafine slurry from filter cake UE3-115-DCC-D	EI-175	6/22/87
117	UE3-117-CNF-F	UE3-111-WRM-D	DXCE	PEIC	2000 gal	Std grind slurry from UE3-111-WRM-D	EI-171	5/27/B7
811	UE3-118-WRM-A	parent	kestaorel and Coal	Dravo	23 tons	⁺3.51 ash, Taggart Seae, Wentz Plant	EI-182	5/22/87
119	UE3-119-DCC-D	· UE3-109-WRM-A	Drava	OICE	56 drums/10865 1bs	From UE3-109-MRM-A, 1.3-1.51 ash	E1-190	5/28/87
120	UE3-120-CMF-F	UE3-119-DCC-D	DXCE	HICL/PEIC	600 gal/110 gal	Std. grind slurry, 1.21 ash, from UE3-119-DCC-D	E1-191	1121/18/
121	UE3-121-UCN-F	UE3-119-DCC-D	OKCE	NIC1	600 gal/11 drums	Ultrafine slurry, 1.21 ash, from UE3-119-DCC-D	EI-192	6/23/B7
122	UE 3-122-DCC-D	UE3-118-MRM-A	Oravo	PRS	15 drues	Cleaned to 1.75 to 2.25% ash, from UE3-118-WRM-A	E1-202	6/11/87
123	UE3-123-MCD-C	UE3-122-DCC-D	PRS	HTC1	24 drs/5412]bs	From UE3-122-DCC-D	EI-231	7/22/87 Preston
124	UE2-124-MRM-D) UE2-089-WRM-A	Dravo	PRS	70 drums	From UE2-069-WRM-A	EI-194	6/1/87
125	UE2-125-ACD-C	UE2-124-KRM-D	PRS	PEIC	5 tans	From UE2-124-MRM-D	EI-211	6/24/87 Carlucci
126	UE2-126-MCO-C	: UE2-094-NRM-A	PRS	PEIC	J9 drums/9615 lbs	From UE2-094-WRM-A	£1-205	6/11/87 Carlucci
127	UE3-127-WRM-A) parent	Nestmoreland Coal	Dravo	25 tons	Stoker Coal, Taggart seam, 3.52 ash, Mentz plant	EI-195	6/3/87 Five Star
128	UE 2-128-NCO-C	: UE2-089-MRM-D	PRS	EER	55 gai drum	Air freighted (from UE2-089-WRM-D) same as UE2-126-MCO-C	Dravo	6/8/87
129	UE 3-1 29-DCC-D) UE3-118 & 127	Dravo	PRS	13 drums	Blend of deep cleaned UE3-118 & UE3-127	112-13	6/22/87 Carlucci
130	UE3-130-DCC-D) UE3-129-DCC-D	Dravo	OXCE	47 drums/8640 lbs	1.J-1.5% ash - same a UEJ-129	EI-226	7/10/87 Prestan
131	UE3-131-KRN-A	l parent	Westmoreland Coal	DICE	44 tons	Taggart Seam, Wentz plant	E1-212	6/26/87 Five Star
132	UE3-132-MRM-A	l parent	Kestmoreland Coal	Oravo	22 tons	laggart Seam, Wentz plant	EI-212	6/25/87 Five Star
131	UE3-133-MCO-C	: UE3-122-DCC-D	PRS	EER	55 gai drum	Aicronized from UE3-122	Dravo	6/24/87 Amer Air
134	UE 3-134-DCC-D) UEJ-127/132	Dravo	Penn Rilton	20 drums	Deep cleaned coal	E1-229	7/15/87 Carlucci

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	57	Hauler	Preston	Five Star	Leanan			US Mail	US Mail	Suith	lnmay	Saith	Smith	Preston	RPS	RPS	Saith	Five Star	RPS	RPS	Yellow	Carlucci	Yellow	Yellow	Five Star	est.
	135 thru 1	Date Shipped	7/16/87	11/20/87	8/19/87	18/11/6	10/27/87	8/3/87	8/3/87	7/3//87	6/1/87	6/6/8/	8/2/87	8/24/87	8/9/8	B/3/87	9/8/87	8/24/87			1/12/88	3/1/88	9/23/87	9/23/87	9/25/87	2/15/88
	Serial numbers	P.0.1	EI-232	EI-233	£1-240	EI-238	EI-24I	1	1	EI 246	EI 265	EI 268	EI-248	EI-251	UNDERC	UNDERC	EI-267	EI-261	EI 278	EI 2/8	EI 352	EI-397	Dravo	Oravo	EI-272	E1-278
		Description	Pulverized coal	Stoker Coal (*3.51 ash), Taggart Seae, Wentz Plant	same spec as UEJ-120-CMF-F,600gai from UEJ-144	heatable to 150 deg. C	heitable to 150 deg. C	Micronized °as received° Lower Elkhorn	Deep Cleaned LEL-140-MCO-E (froth flotat:on)	Deep cleaned	Deep cleaned aicronized coal	Deep cleaned aicronized coal	aade 600 gal CWF & blended with UE3-137	Deep cleaned dried filter cake	Western lignite coal	Pulverized Buelah Zap lignite coal	. for 25 ton shippment of micronized coal for PEIC	Taggart Seam, Wentz plant stoker coal	Buelah-Zap lignite coal	Deep cleaned lignite coal		Light industrial grade held in storage (for micronizing)			Dravo began using Oct 8, 1987	Coal-methanol-mater slurry prepared from lignite coal
NPLE SHIPMENT LOG		Quantity	20 drums/2 tons	23 tons	1870 gal	leg 001	7500 gal	one pound	one pound	lé drums/4.6 tons	88 drues	44 drums/1 drum	21 drues	70 drums/7 tons	10 941	l ton/5 gal	75 drues/7.5 tons	23 tons	*2000 lbs	2000 lbs	10,135 ibs	*95 drums	i drum	3 drums	2J tans	120 2/241 0001
SA	: 16-Åug-88	10	MICI	Dravo	PEIC	C-f	C-E	United Tech	United Tech	Schutz/OMeil 4	PETC	PETC/EER	OXCE	Schutz/OMeil	EI	SAIC/EI	Schutz/ONeil	Dravo	Anai	UNDERC	PEIC	ы	Tecogen	EER	Dravo	Avco/El
	Update	Fran	Pean Rilton	Mestmoreland Coal Co.	DICE	DICE	DICE	EI	EI	Dravo	Schutz/0'Neil	Schutz/0'Neil	Dravo	Bravo	UNDERC	UNDERC	Dravo	Mestaoreland Coal Co.	UNDERC	AMAX	Schutz/0'Neill	Dravo	Schutz/0'Neill	Schutz/0'Neill	Westworeland Coal Co.	UNDERC
		Previous Sample I.D.	JE3-134-DCC-D	parent	E3-130-DCC-D	UE3-131-WRM-A	UE3-131-WRM-A	LEL-091-WRM-A	LEL-140-MCD-E	UE3-132-WRM-A	UE3-142/145	UE3-142/145	UE3-132-WRM-A	UE3-132/136	parent	8PZ-146-WRM-N	UE3-149-WRM-A	parent	parent	B2P-150-R0M-N	UE3-148-DCC-D	UE3-149/156	UE3-153-DCC-0	UE 3-153-DCC-D	parent	81P-176-NCO-5
	<u>a</u>	Sample 1.D.	UE3-135-PCO-C 1	UE3-136-WRM-A	UE3-137-CHF-F UE	UE3-138-CNF-F (UE3-139-MCH-F 1	LEL-140-NCD-E	LEL-141-NCD-E	UE3-142-DCC-D	UE3-143-MCD-C	UE3-143-HCO-C	UE3-144-DCC-D	UE3-145-DCC-D	B2P-146-KRN-N	BZP-147-PCO-N	UE3-148-DCC-D	UE3-149-4RN-A	BZP-150-R0N-N	BIP-151-0CC-M	UE3-152-MCO-C	UE3-153-DCC-D	UE3-154-ACO-S	UE3-155-MCO-S	UE3-156-MRM-A	BIP-157-CMF-H
	file:list ⁴	Serial No.	135	136	131	138	139	140	M	142	143(1)	113(2)	Ŧ	145	146	147	148	149	150	151	152	153	154	155	156	157

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Update: 16-Aug-88

Serial Numbers 158 thru 180

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Serial No.	Sample I.D.	Previous Sample (.D.	From	9	Quantity	Description	P.0.1	Date Shipped	Haul er
158	UE3-158-HCO-S	UE3-148-DCC-D	Schutz/0'Neill	n151	2 tons	851 ainus 22 aicrons	E1-279	LB/2/01	Yellow
159	KNR~159-ROH-N	parent	UNDERC	B	10 gallons	western subbituminous coal	E1-262	11/16/87	
160	KNR-160-PCD-N	KMR-159-R0M-N	UNDERC	SAIC/EI	l ton/5 gal	pulverized to 801 minus 200 mesh	E1-262	11/16/97	
191	UE3-161-NRN-A	parent	Mestaoreland Coal Co.	Dravo	24 ton	Mentz plant stoker coal *3.5% ash	EI-291	10/20/87	ive Star
162	UE3-162-0CC-0	UE3-161/164-NRN	Dravo	EI	90 drues	Residential grade coal held in storage for slurry	EI-397	3/2/88	Carlucci
163	UE3-163-DCC-D	UE3-161/164-WRM	Dravo	EI	53 drues	Residential grade coal held in storage for micronizing	EI-397	3/2/88	Carlucci
191	UE3-164-WRM-A	parent	Westmoreland Coal Co.	Oravo	25 ton	Wentz plant stoker coal '3.5% ash	EI-285	10/27/87	ive Star
165	UE3-165-WRM-A	parent	Westaoreland Coal Co.	Dravo	25 tan	Wentz plant stoker coal '3.5% ash	EI-297	11/3/87	five Star
166	UE3-164-WRM-D	UE3-165-KRM-A	Dr ava	ANAI	2 drums	for cleaning trials	£1-303	11/6/87	Saith
167	UE3-167-DCC-D	UE3-161/164-NNR	Dravo	Schutz/0	2 drums	for particle size reduction for AVCO	EI-312	11/11/18/	Saith
168	UE3-168-DCC-D	UE3-161/164-WMR	Dravo	Schutz/0	2 drues	for particle size reduction for TECOGEN	EI-312	11/18/87	Saith
169	UE3-169-MCO-S	UE3-167-DCC-D	Schutz/0'Neil	Avco	2 drums	residential grade micronized coal	Oravo	12/18/87	Yellow
170	UE3-170-ACD-S	UE3-168-DCC-D	Schutz/0'Neil	Tecogen	2 druas	residential grade micronized coal	Dravo	12/18/87	Yellow
1/1	unassigned nu n	uber							
172	UE3-172-DCC-D	UE3-164-MRM-A	Dr 2vo	Cath. U.	3 drums	æodeling studies for Navy	EI-368	1/25/88	AN
173	UE3-173-DCC-D	UE3-164-WRM-A	Dravo	DICE	11 drums	for slurry prep for Tecogen	EI-374	1/9/88	Yellow
12	UE3-174-ACM-F	UE3-173-DCC-D	OICE	Tecogen/ARC	4/1 drues		EI 375	2/22/88	
175	B2P-175-DCC-N	BZP-151-DCC-K	UNDERC	Schutz/Ű	*2000 lbs	for micromizing for AVCD			
176	B2P-176-NCD-S	B1P-175-DCC-N	Shutz/0'Neill	UNDERC/AVCO		UNDERC methanol-water slurry prep/AVCO combusion testing	EI 278		
121	UE3-177-PCO-D	UE3-164-WRM-A	Dravo	EI	*1300 lbs	ground to 1/8"topsize, stored in drums lapprox. 201	EI-387	3/1/88	Cariucci
8/1	UE3-178-PCO-D	UE3-165-WRM-A	Dravo	EI	23 tans	ground to 1/8° topsize inerted under nitrogen	EI-387	3/2/88	Carlucci
6/1	UE3-179-DCC-D	UE3-153-DCC-D	Dravo	DICE	53 drums	for slurry for MCI	EI-397	3/1/88	Yellow
180	UE3-180-DCC-D	UE3-162-DCC-D	Dravo	DICE	28 drums	for slurrry for Tecogen	E1-397	3/1/88	Yellow

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Update: i6-Aug-88

Serial Numbers 181 thru 203

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Serial No.	Sample 1.D.	Previous Sample 1.D.	From	Jo	Ouantity	Description	P.O.4	Date Shipped	Hauler
181	UE2-181-URM-D		Bravo		7 drues	ainus 1/4°	EI-387	3/2/88	Carlucci
182	UE3-182-MRM-A	parent	Westmoreland Coal Co.	OICE	46 tans	Washed ROM coal, Wentz plant, `2.51 ash	El-416	3/25/88	ive Star
181	UE3-183-ACO-5	UE3-153-DCC-D	Shutz/O'Neill	EER	3 drues/600 lbs	aicronized COAL	E1-420	6/2/88 C	ansol Frt.
184	UE3-184-MCH-F	UE3-182/187	DICE	CE	18,000 gal	aicronized coal-water fuel	E1-427	6/20/98	in house
185	UE3-185-NCH-F	UE3-179-DCC-D	OXCE	NTC1/E1	750/5 gal	aicronized coal-water slurry	E1-437	Cancelled	
186	UE3-186-CWF-F	UE3-179-0CC-0	DXCE	NICI/EI	750/5 gal	standard grind cioal-water slurry	E1-438	Cancel led	
187	UE3-187-WRM-A	Parent	Westmoreland Coal Co.	DICE	46 tons	washed run-of-aine acainal 2.5% ash coal	E1-470	5/20/88	Five Star
881	UE3-188-CNF-F	UE3-187-WRM-A	OXCE	R	3,500 gallons	standard grind slurry	E1-473	7/8/98	in house
189	UE 3-189-WRM-A	Parent	Nestaoreland Coal Co.	DICE	24 tons	washed run-of-eine noeinal 2.5% ash coal	181-13	6/13/88	Five Star
061	UE3-190-PCO-E	UE3-PC0-177-0	Energy International	S/0	2 tons (18 drues)	nominal 1/6° topsize from inventory	105-13	6/22/88	Carlucci
191	UE3-191-PCO-E	UE3-PCO-178-D	Energy International	0/S	23 tons (145 drues) nominal 1/8° topsize from inventory	EI-501	6/22/88	Carlucci
192	UE3-192-WRN-A	Parent	Westmoreland Coal Co.	EI	25 tans	washed run-of-mine nominal 2.5% ash coal	E1-500	6/27/88	Five Star
193	UE3-193-KRM-E	UE3-192-WRM-A	Energy International	2/0	24 tons in drums	for micronization for UISI	EI-507	6/29/87	Carlucci
194	UE3-194-MCO-S	UE3-190/191	Schutz-O'Neill	1510	43,185 lbs	aicronized coal, 10 aicron mean particle size	EI-503	7/18/88	Yellow
561	UE 3-195-NCO-5	UE3-193-WRM-E	Schutz-O'Meill	U151	42,761 lbs	micronized coal, 10 eicron mean particle size	EI-503	1/29/88	Yellow
961	UE3-196-CMF-F	UE3-189-#RM-A	DICE	U	13800 gallons	standard grind, unstabilized slurry	E1-473	1/11/88	in house
191	UE3-197-XCD-S	UE3-194-NCO-5	Schutz-O'Neill	Catholic U	, 1600 lbs (8 drums) nominal 10 micron mean particle size	EI-514	7/15/88	Yellow
861	UE3-198-CMF-F	UE3-189-WRM-A	OXCE	y	700 gal	standard grind, lightly stabilized coal-water slurry	E1-473	7/26/88	in house
661	UE3-199-CMF-F	. UE3-189-NRM-A	OKCE	Catholic U.	. 300 gal	standard grind, lightly stabilized coal-water slurry	E1-473	7/26/88	truck (?)
200	BZP-200-DCC-N	I 82P-151-0CC-M	UNDEMRC	AVCO	125 1bs	21 ash liqnite coal (chemically cleaned)			
201									
202									
203									

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