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High-Level Waste Tank Remediation Technology Integration Summary

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Technology Integration Summary

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WHC Information Release Administration Specialist:

M. Boston

(Signature)

M. N. Boston

7/15/94

(Date)

**HIGH LEVEL WASTE TANK REMEDIATION
TECHNOLOGY INTEGRATION SUMMARY**

ABSTRACT

The U. S. Department of Energy's Environmental Restoration and Waste Management and Technology Development Programs are engaged in a number of projects to develop, demonstrate, test, and evaluate new technologies to support the cleanup and site remediation of more than 300 underground storage tanks containing over 381,000 m³ (100 million gal) of liquid radioactive mixed waste. Significant development is needed within primary functions and in determining an overall bounding strategy. This document is an update of continuing work to summarize the overall strategy and to provide data regarding technology development activities within the strategy. It is intended to serve as an information resource to support understanding, decision making, and integration of multiple program technology development activities. Recipients are encouraged to provide comments and input to the authors for incorporation in future revisions.

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TECHNOLOGY DEVELOPMENT ACTIVITIES CHART A-1

B UST-ID TECHNOLOGY INTEGRATION SYSTEM SOFTWARE AND USER GUIDE B-1

HIGH LEVEL WASTE TANK REMEDIATION TECHNOLOGY INTEGRATION SUMMARY

This document presents the results of ongoing efforts within the Department of Energy's (DOE) Underground Storage Tank - Integrated Demonstration (UST-ID) program to facilitate an integrated approach in developing emerging technologies needed for tank waste remediation. The UST-ID is conducting a number of technology development projects aimed at tank waste remediation at five UST-ID participating sites: Hanford, Savannah River, Idaho National Engineering Laboratory (INEL), Oak Ridge, and Fernald (Ohio).

Production of nuclear materials has been a major mission of DOE and its predecessor agencies for the last 50 years. These activities have contributed to a substantial accumulation of hazardous, radioactive, and mixed wastes at a number of sites. One of DOE's most significant challenges will be remediating the more than 300 underground storage tanks and associated near-field environments at the participant sites. DOE has made a commitment to remediate the tank sites that are not in compliance with state and federal regulations and to treat and dispose of the wastes in accordance with accepted practice. This remediation program will constitute one of the most complex and resource-intensive cleanup actions ever attempted by a government agency.

The cost of cleanup of the tank sites will be prohibitive using some of the current baseline technologies. Furthermore, major gaps exist in key technology areas. New and improved technologies are needed that will support the baseline strategies, reduce costs, accelerate clean-up, and enhance safety. Accordingly, DOE's Waste Management (EM-30), Environmental Restoration (EM-40), and Technology Development (EM-50) Programs are engaged in a number of projects to develop, demonstrate, test, and evaluate new technologies to support the tank waste cleanup mission.

The EM-30 Program at each site has the responsibility to safely store and proceed to treat and dispose of existing and new wastes in a manner that is environmentally sound, technically correct, safe to workers and the public, cost-effective, and in full compliance with applicable laws, regulations, and DOE Orders. To support these remediation objectives, EM-30 must develop the baseline strategy for retrieval, treatment, and disposal, and ensure that the needed technologies are developed.

The EM-40 Program at each site has a similar mission with the responsibility to clean up and restore sites and facilities that are no longer in service. As with the EM-30 Program, all activities must be performed in a manner that is environmentally sound, technically correct, safe to workers and the public, cost-effective, and in full compliance with applicable laws, regulations, and DOE Orders.

The EM-50 Program is pursuing technology development activities at multiple national laboratories and with multiple management/operating contractors to support the site remediation efforts. The UST-ID technology

development activities are focused on two major elements: the Characterization and Retrieval Program and the Waste Processing and Disposal Program. In addition, the UST-ID works with the various EM-50 Research and Development Programs to help transition emerging technologies to a stage where they are ready for demonstration. Programs include Characterization, Monitoring and Sensors Technology - Integrated Program, Robotics - Integrated Program, Efficient Separations and Processing - Integrated Program, and In Situ Remediation - Integrated Program. The UST-ID also maintains awareness of progress in other integrated demonstrations with technologies that may have related application in tank waste remediation.

Appendix A to this document presents the "High Level Waste Tank Remediation Technology Development Activities" chart, which shows the EM-30, EM-40, and EM-50 technology development activities arranged by major processing functions in the current baseline strategy. The chart is intended as a visual tool to aid in determining applicability of technologies and the relative emphasis placed on the various functional needs.

Appendix B provides the initial version of the "UST-ID Technology Integration System," an EXCEL[®]-based computer program that presents the data from the chart and other related technology development information. The program provides an opening "top-level" flow diagram that allows the user to access more detailed levels of information with simple mouse commands. Instructions are provided for loading the program onto a personal computer and for operating it. Investigations are underway regarding loading the program onto one of several "on-line" data communication networks to allow access on a real-time basis.

The current vision for this activity is to transition it to the proposed High-Level Waste Tanks Focus Group for continued use and development. The next revision is tentatively planned for December 1994. Recipients are encouraged to review both the chart and the program and to provide any input and comments to the authors.

The work reflected in this document was performed as part of the UST-ID, in Technical Task Plan RL421207, under the direction of the DOE, Richland Operations Office, and the DOE-Headquarters, Office of Technology Development.

APPENDIX A

**HIGH LEVEL WASTE TANK REMEDIATION
TECHNOLOGY DEVELOPMENT ACTIVITIES CHART**

Single-Shell Tanks

<u>Site</u>	<u>No. Tanks</u>	<u>Total Waste (Mgal)</u>
Hanford	149	36.6
Fernald	4	2.8
INEL	11	2.3
SRS	8	2.1
OR	91	0.8

SST Tank Waste Retrieval

Hydraulic Sluicing

SST Retrieval Projects
EM-30, TWRS
WHC Henders

C-106 Retrieval, W320
EM-30, TWRS
WHC Henders
WHC Bail

Enhanced Sluicing
EM-30, TWRS
WHC TE

Double-Shell Tanks

DST Tank Waste Retrieval

Mixer Pumps/Transfer Systems

DST Retrieval Projects
EM-30, TWRS

nk Waste Retrieval

aulic Sluicing

SST Retrieval Projects
M-30, TWRS
/HC Henderson

-T06 Retrieval, W320
M-30, TWRS
/HC Henderson
/HC Bailey

nhanced Sluicing
M-30, TWRS
VHC TBD

Robotic/Mechanical

SST Retrieval Projects
EM-30, TWRS
WHC Henderson

C-T06 Retrieval, W340
EM-30, TWRS
WHC Henderson
WHC McDaniel

SST Training and Testing Facility
EM-30, TWRS
WHC Shen

Robotic/2nd Generation Arm
EM-50, Robotics-IP
PNL Bennett
ORNL Hamel
PNL Evans
SNL Horschel
METC Beddick
SNL Harrigan

Robotics - Cross Cut
EM-50, Robotics-IP
PNL Evans
LANL Hollen
SNL Harrigan

D&D Robotics
EM-50, Robotics-IP
PNL Sloughton

Dislodging & Conveyance M
EM-50, UST-ID
PNL
UofM
WSU

Dislodging & Conveyance S
EM-50, UST-ID
PNL

Dislodging & Conveyance S
EM-50, UST-ID
WHC

High Pressure Jet
EM-50, UST-ID
Quest

Medium Pressure System/M
EM-50, UST-ID
UofM

Integrated Testing
EM-50, UST-ID
PNL

Simulant Development
EM-50, UST-ID
PNL
BNFL

Cooperative Telerobotic Re
EM-50, BWID
INEL

Tank Waste Retrieval

ixer Pumps/Transfer Systems

DST Retrieval Projects

Robotic/Mechanical

Robotic/2nd Generation Arm
EM-50, Robotics-IP
PNL Bennett

Cooperative Telerobotic F
EM-50, BWID
INEL

Lodging & Conveyance Mechanics
 A-50, UST-ID
 JEL
 Ban- rger
 M
 Summers
 SU
 Crowe

Lodging & Conveyance Systems
 A-50, UST-ID
 JEL
 Rinker

Lodging & Conveyance Systems
 A-50, UST-ID
 HC
 Mullen

High Pressure Jet
 M-50, UST-ID
 uest
 Coleman

Medium Pressure System/Mining
 M-50, UST-ID
 oM
 Summers

Integrated Testing
 M-50, UST-ID
 NL
 Hathchell

Imulant Development
 M-50, UST-ID
 NL
 Golcar
 NFL
 Snedeker

Cooperative Telerobotic Retrieval
 M-50, BWID
 JEL
 Griebenow

SST Leakage Mitigation

Subsurface Barriers Program
 EM-30, TWRS
 WHC
 Bazinett
 Hampsten

Subsurface Barrier Feasibility; TPA
 M-45-07A, -07B
 EM-30, TWRS
 WHC
 Enserch, Bovay
 Cruse

Demonstration Test Planing &
 Procurement (on hold)
 Test Site Preparations (on hold)
 EM-30, TWRS
 WHC
 Hampsten

UST-ID Interface
 EM-50, UST-ID
 WHC
 Cruse

Sonic Drilling/Technology
 EM-50, VOC-ID
 WHC
 WSRC
 McLellan
 Wise

Soil Saw Demonstration
 EM-50, ISR-IP/VOC
 NUS
 Saugier

Continuous Air Barrier
 EM-50, METC
 K&M, BDM
 Crocker

ISR-IP Interface
 EM-50, ISR-IP
 PNL
 Peterson

Viscous Liquids
 EM-50, ISR-IP
 LBL
 Pruess

Hydraulic & Diffusion Barriers
 EM-50, ISR-IP
 BNL
 Heiser

Flowable Grout Barriers
 EM-50, ISR-IP
 Golder/MIBRAG
 Golder/Hoechst
 SNL
 Voss
 Voss
 Rea

Chemically Enhanced Barriers
 EM-50, ISR-IP
 PNL
 Cantrell

Cryocell Technology
 EM-50, ISR-IP
 ORNL
 Swatzell

Cryogenics Containment
 EM-50, ISR-IP
 BNL
 Schweissing

Horizontal Grout Barriers
 EM-50, ISR-IP
 BNL
 Ridenour

S

A

Peterson
Pruess
rs
Heiser
Voss
Voss
Rea
ters
Cantrell
Swatzell
Schweissing
Ridenour

SST Leak Detection & Monitoring			
SST Leak Detection & Monitoring		Electrical Resistance Tomography	
EM-30, TWRS		EM-50, UST-4D	
WHC	Propson	WHC	Eberlein
WHC	Iwatake	LLNL	Daily
Electrical Resistance Tomography		Radio Imaging Tomography	
EM-50, CMST-IP		EM-50, UST-4D	
LLNL	Daily	WHC	Eberlein
LLNL	Ramirez	RimTech	Eberlein

Alternative Retrieval Methods	
Alternative Retrieval	
EM-30, TWRS	
WHC	Mahaffey
Cryogenic Cutting System	
EM-50, BWID	
INEL	Bingham

Figure A-1. High Level Waste Tank Technology
Development Activities (Sheet 1 of 2)

ste Retrieval

ps/Transfer Systems

eval Projects
MRS
Bazinet

etrieval, W151
MRS
Bazinet

eval, W211
MRS
Bazinet

Robotic/Mechanical

Robotic/2nd Generation Arm
EM-50, Robotics-IP
PNL
ORNL
PNL
SNL
METC
SNL
Bennett
Hamel
Evans
Horschel
Beddick
Harrigan

Robotics - Cross Cut
EM-50, Robotics-IP
PNL
LANL
SNL
Evans
Hollen
Harrigan

D&D Robotics
EM-50, Robotics-IP
PNL
Stoughton

Cooperative Telerobotic Retrieval
EM-50, BWID
INEL
INEL
Grieb
Bin

on

ck Mapping

omeler
MRS
Colson
In Situ Rheology
EM-30, TWRS
PNL
Shepard

inge Calibration Probe
MRS
Antoniak
Interface Detection - T/D Reflectometry
EM-50, CMST-IP
WSRC
Tilley

aging
MRS
Mech
Acoustic Characterization
EM-50, CMST-IP
Ames
Martin

etection & Monitoring

ent While Drilling
VL-ID
Floran
Electrical Resistance Tomography
EM-50, CMST-IP
LLNL
LLNL
Daily
Ramirez

ig/Technology
C-ID
McLellan
Wise

Evaluation
C-ID
Roberson

In-Situ Characterization & Sampling

Light Duty Utility Arm
EM-30, TWRS
WHC
WHC
Propson
Smith

LDUA Sensors
EM-30, TWRS
WHC
WHC

Light Duty Utility Arm
EM-30, ORNL
MMES/OR

Light Duty Utility Arm
EM-30, INEL
WINCO

Light Duty Utility Arm (LDUA) Systems
EM-50, UST-ID
WHC
Spar
PNL
ORNL
WSRC
WINCO
SNL
Carterel
Cunliffe
Smith
Burks
Heckendorn
Griebenow
Spietzer

Sensing Head Space Gases
EM-50, CMST-IP
Ames
Bastiaans

TRU & Moisture Measurement
EM-50, CMST-IP
PNL
Brodsinski

Electromagnetic Moisture Measureme
EM-50, CMST-IP
PNL
Ho

Cone Penetrometer - In Situ Char
EM-30, TWRS
WHC
Bt

Cone Penetrometer - In Situ Char
EM-50, CMST-IP
WHC
Bt

Cooperative Telerobotic Retrieval

EM-50, BWID

INEL

Griebenow

INEL

Bingham

Electromagnetic Moisture Measurement

EM-50, CMST-IP

PNL

Hockey

Cone Penetrometer - In Situ Char

EM-30, TWRS

WHC

Bunes

Cone Penetrometer - In Situ Char

EM-50, CMST-IP

WHC

Bunes

In-Situ Characterization & Sampling (Cont'd)

In Situ Core Bit Instrumentation

EM-30, TWRS

WHC

Winkelman

SNL

Kadlec

SY-101 Void Fraction Measurement

EM-30, TWRS

LANL

Edwards

PNL

Colson

FECN Surface Moisture Measurement

EM-30, TWRS

WHC

Winkelman

Copper Foil Activation Moisture Meas.

EM-30, TWRS

PNL

Brodzinski

Imaging through Obscuration

EM-50, CMST-IP

PNL

Peters

Field/Laboratory/Hot Cell Characterization

Raman Field Test Facility

EM-30, TWRS

WHC

Rapid Chemical Characterization

EM-50, CMST-IP

ORNL

Jenkins

Hot Cell Screening System

EM-30, TWRS

WHC

RCRA Metals by Laser Induced Spec

EM-50, CMST-IP

LANL

Koskelo

Infrared Analysis

EM-50, CMST-IP

Ames

McClelland

isture Meas.
Brodzinski

tion
Peters

ization
Jenkins

duced Spec
Koskelo

McClelland

Field/Laboratory/Hot Cell Characterization (Cont'd)

Analytical Technology Development:
Raman Spect., Infrared Spec., Laser
Ablation, Rheology, Gamma Energy,
Complexants, Thermal Conductivity,
Heat Cap., Hot Cell Extraction, Physical
Properties/Abrasivity, ICP/MS, Micro-
wave Digestion, Total Cyanide, Salt
Cake, Organic Sample Prep., Cyanide
Speciation, XAFS Waste Speciation,
Acoustic Imaging, Lab. Waste Volume
Reduction
EM-30, TWRS

WHC
WHC
PNL
LANL
PNL
WHC
PNL
PNL
WHC
WHC
PNL
PNL
PNL
WHC
WHC
WHC
WHC
WHC
SNL
PNL
WHC

Winkelman
Riech
Hartman
Villarreal
Shepard
Keele
Tingey
Ballou
Dodd
Bechtold
Stromatt
Smith
Baldwin
Hiller
Prilucik
Wehner
Rebagay
Kadlec
Blanchard
Mech

Characterization Systems
EM-50, UST-ID
WHC Eberlein

Raman & IR Spectroscopy
EM-50, UST-ID
WHC Reich

Advanced Fiber Optic Spectroscopy
EM-50, UST-ID
LLNL Kyle

Fiber Optic Process
EM-50, UST-ID
WSRC O'Rourke

Acoustic Emission Method
EM-50, UST-ID
ORNL Pepper

Laser Ablation Mass Spec.
EM-50, CMST-IP
PNL Colson

Gamma Effects on Fiber Optic
EM-50, CMST-IP
LANL Donohoe

Contaminant Analysis Automation
EM-50, Robts-IP
PNL Dodson
SNL Harrigan
INEL Wilding
ORNL Hamel
LANL Hollen

Process Monitoring, Characterization

To Removal - Mass Spec. Anal.
EM-30, TWRS
LANL Nog

Tank Vapor Flow Monitor
EM-30, TWRS
ORNL Jenkir

Representative Sample Retrieval

Sludge Recovery Improvement
EM-30, TWRS
WHC Fran

Pilot Scale Retrieval
EM-30, TWRS
WHC Blo

Characterization (Cont'd)

	Characterization Systems EM-50, UST-ID WHC	Eberlein
	Raman & IR Spectroscopy EM-50, UST-ID WHC	Reich
	Advanced Fiber Optic Spectroscopy EM-50, UST-ID LLNL	Kyle
	Fiber Optic Process EM-50, UST-ID WSRC	O'Rourke
	Acoustic Emission Method EM-50, UST-ID ORNL	Pepper
	Laser Ablation Mass Spec. EM-50, CMST-IP PNL	Colson
	Gamma Effects on Fiber Optic EM-50, CMST-IP LANL	Donohoe
	Contaminant Analysis Automation EM-50, Robts-IP PNL SNL INEL ORNL LANL	Dodson Harrigan Wilding Hamel Hollen

Process Monitoring, Characterization

Tc Removal - Mass Spec. Anal. EM-30, TWRS LANL	Nogar	On-line Process Monitoring EM-50, UST-ID WHC	Mech
Tank Vapor Flow Monitor EM-30, TWRS ORNL	Jenkins	Continuous NH3 Monitoring EM-50, MW-IP SNL	Ottesen
		Airborne Alpha - R/T Monitoring EM-50, MW-IP LANL	Gritz

Representative Sample Retrieval

Sludge Recovery Improvement EM-30, TWRS WHC	Francis
Pilot Scale Retrieval EM-30, TWRS WHC	Bloom

TRU Removal

RDX Materials/Separations
M-30, TWRS
NL
Lafemina

Ir Precipitation Tests
M-30, TWRS
VHC
Herting

Ion Exchange - IX Absorbers
M-30, TWRS
ANL

TRU Removal by IX
M-30, TWRS
ANL
Yarbro

Ir Removal - SrSpec(TM)
M-30, INEL
VINCO
Miller

Ir Removal by Coprecipitation/
Highly Alk. Waste
M-30, ORNL
MMES/OR
Kent

Crystalline Silicotitanate IX
EM-50, ESPIP
SNL
Brown

Biphasic Systems for Rx Extr.
EM-50, ESPIP
ANL
Chaiko

Develop and Test Sorbents
Ligands, Pillared Clays, CST
EM-50, ESPIP
PNL & Industry
(3M/IBC, Allied Signal)
Wester

Coloids Destruction
EM-50, ESPIP
MMES/OR
Bond

Technitium and Other Rx Removal

Tc Sorption/Desorption
EM-30, TWRS
LANL
Schroeder

Crystalline Silicotitanate IX
EM-50, ESPIP
SNL
Brown

Tc Mass Spec
EM-30, TWRS
LANL
Nogar

Biphasic Systems for Rx Extr.
EM-50, ESPIP
ANL
Chaiko

Electrochemical Treatment
EM-30, SRS
WSRC
Hobbs

Fission Product Separations
EM-50, ESPIP
LANL
Attre

Ru Removal by Precipitation/
IX/Sorption - Highly Alk. Waste
EM-30, ORNL
MMES/OR
Kent

Tc Removal - Crown Ethers
EM-50, ESPIP
MMES/OR
Moye

Ustic Recycle

Ustic Recycle
M-30, TWRS
VHC, PNL

Removal & Recovery
EM-50, ESPIP
LBL
Fish

Electrolysis Salt Splitting
M-30, INEL
VINCO
McCray

Selective Crystallization
EM-50, ESPIP
WHC
Herting

Figure A-1. High Level Waste Development Activities (Sheet 2)

Figure A-1. High Level Waste Tank Technology Development Activities (Sheet 2 of 2)

To LLW
Vitrification

Advanced Sludge Processing

Separations/Tech. Review
Bench/Solvent Extraction
EM-30, TWRS

PNL

PNL

PNL

PNL

Sevigny

Lumetta

Bunnell

Kurath

Sludge Washing & Dissolution

EM-50, UST-ID

MMES/OR

Egan

TRUEX Model Validation

EM-50, UST-ID

MMES/OR

Felker

CC Solids Behavior Tests

EM-30, TWRS

WHC

Hohl

TRUEX Model Development

EM-50, UST-ID

ANL

Vandegriff

Corrosion Tests/Reqs.

EM-30, TWRS

WHC

Hohl

Tech. Exchange - CEA France

EM-50, UST-ID

MMES/OR

Jubin

TRU Removal by IX

EM-30/TWRS

LANL

Yarbro

Sequestering Agents for TRU

EM-50, ESPIP

LANL

Jarvinen

Cation Exchange - IX Absorbers

EM-30/TWRS

LANL

LANL

Svitra

Marsh

Alk. Tank Sludge Treatment

EM-50, ESPIP

PNL

Quinn

High Gradient Magnetic Sep.

EM-30/TWRS

LANL

Avens

Adv. Processing/Clean Option

EM-50, ESPIP

ANL

Horwitz

GTM Enhancements,

TRUEX/SREX Devel., Test

EM-30, TWRS

ANL

ANL

Vandegriff

Horwitz

Continuous Chromatography

EM-50, ESPIP

MMES/OR

Williams

Talspeak

EM-50, ESPIP

MMES/OR

Toth

TUC Development

EM-30, TWRS

ANL

Horwitz

Cs, Sr, Ru Removal by DX/

Precipitation

EM-30, ORNL

MMES/OR

Egan

Crystalline Silicotitanates

EM-30, TWRS

SNL

Brown

Cs Removal - AMP; CST

EM-30, INEL

WINCO

Miller

TRUEX, SREX, Crown Ethers

CMP; CMPO

EM-30, INEL

WINCO

Brewer

HLW Evaporation

HLW Evaporation

EM-30, TWRS

WHC

HLW Evaporation

EM-30, INEL

WINCO

Wood

HLW Evaporation

HLW Evaporation
EM-30, TWRS
WHC

Mobile Evap/Concentrator
EM-50, UST-ID
ANL Chamberlain

HLW Evaporation
EM-30, INEL
WINCO Wood

Systems Analysis/Crosscut

Systems Engineering
EM-30, TWRS

WHC Holmes
WHC Barton
WHC Boomer
WHC Woods
WHC et al

Clean Option Study
EM-50, UST-ID
MMES/OR Malk

ESPIP Coordination
EM-50, ESPIP
PNL

Alternative Process Evaluation
EM-30, TWRS

WHC Barton
WHC Sutherland
PNL Brothers
SAIC Beary
SAIC Nicholson

ESPIP Support
EM-50, ESPIP
MMES/OR W

Global Process Evaluation
EM-50, ESPIP
WHC Sec

Filter Corrosion Testing
EM-30, TWRS

WHC Schwenk
WHC Briton

Waste Processing Advisory
Group
EM-30, SRS
WSRC Thom

Systems Analysis
EM-30/TWRS
LANL Farish

Dynamic Computer Simulation
EM-30, SRS
WSRC

Experimental Infrastructure
EM-30/TWRS
LANL Buelow

Integrated Flowsheet Devel.
EM-30, INEL
WINCO

HLW TREATMENT

HWVP Program (Baseline)
 EM-30, TWRS
 WHC
 PNL
 PNL
 PNL

Powell
 Morrey
 Sevigny
 et al

MW Vitrification
 EM-50, MW-IP
 PNL

Peter

Waste Form Performance Crit.
 EM-50, MW-IP
 BNL

Fuhrman

Stirred Melter
 EM-30, SRS
 WSRC

Smith

HLW Vitrification
 EM-30, INEL
 WINCO

Woo

Analysis/Crosscut

Engineering

Holmes
 Barton
 Boomer
 Woods
 et al

Clean Option Study
 EM-50, UST-ID
 MMES/OR

Malkemus

ESPIP Coordination
 EM-50, ESPIP
 PNL

Kuhn

Process Evaluation

Barton
 Sutherland
 Brothers
 Beary
 Nicholson

ESPIP Support
 EM-50, ESPIP
 MMES/OR

Watson

Global Process Evaluation
 EM-50, ESPIP
 WHC

Seeman

Test

Schwenk
 Briton

Waste Processing Advisory
 Group
 EM-30, SRS
 WSRC

Thompson

Analysis

Farish

Dynamic Computer Simulation
 EM-30, SRS
 WSRC

Wach

Infrastructure

Buelow

Integrated Flowsheet Devel.
 EM-30, INEL
 WINCO

HIGH LEVEL
 DEVELOPMENT

Compile
 Participate

June 15,

Prepare
 Undergr
 J. M. Cr
 K. M. Fo

Key	
Title [DOE/Field Program Element Contractor/Lab PI]	EM-50/Integrated Demonstrations Funded Activities
EM-30, TWRS Funded Activities	EM-50, Integrated Programs Funded Activities
EM-30/TWRS/LANL Funded Activities	EM-30, ORNL Funded Activities
EM-30/TWRS/SNL Funded Activities	EM-30, INEL Funded Activities
EM-30/TWRS/ANL Funded Activities	EM-30, SRS Funded Activities

HIGH LEVEL WASTE TANK REMEDIATION TECHNOLOGY DEVELOPMENT ACTIVITIES

**Compilation of EM-30, EM-40 and EM-50 Projects at
Participating DOE Sites**

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APPENDIX B

**UST-ID TECHNOLOGY INTEGRATION SYSTEM
SOFTWARE AND USER'S GUIDE**

UST-ID TECHNOLOGY INTEGRATION SYSTEM USER'S GUIDE

1.0 INTRODUCTION

The Underground Storage Tank - Integrated Demonstration (UST-ID) Technology Integration System (TIS) provides you with a computerized directory of the technologies being developed to support high-level waste tank remediation at multiple U.S. Department of Energy (DOE) sites. By using your mouse to click on a series of buttons, you can call up a complete flow diagram of a particular technology function, obtain general information about the function, and then find out which projects (technology development activities) are being conducted, along with information about the projects. Such a layered information system will enable you to obtain only as much information on a technology as you require. This program and guide assumes that you have a basic knowledge of computers and of Microsoft Windows.

2.0 COMPUTER REQUIREMENTS

To run the UST-ID TIS program you need the following:

- IBM² or 100% IBM-compatible computer with 4 megabytes (MB) of random access memory (RAM) (for maximum efficiency in running the program, at least 6 MB of RAM is recommended)
- EGA/VGA monitor with a screen resolution of either 640 x 480 or 800 x 600 dots per inch
- A 3.5-in. high-density floppy disk drive
- At least 5 MB available for use on your hard drive
- Microsoft Windows (Version 3.1) and Microsoft Excel³ (Version 4.0) installed on your hard drive (Excel Version 5.0 is NOT compatible with the UST-ID TIS program)
- A computer mouse compatible with Windows.

¹ Microsoft Windows is a trademark of Microsoft Corporation.

² IBM is a trademark of International Business Machines, Incorporated.

³ Microsoft Excel is a trademark of Microsoft Corporation.

3.0 PROGRAM INSTALLATION

To install UST-ID TIS, follow these steps.

1. Insert the 3.5-in. installation disk into either your A or B drive.
2. If you inserted the disk in the A drive, type A: (or B: if the disk is in the B drive) and press Enter. Your screen should now show "A:."
3. At the A: prompt, type install. Your screen should show "A:install." Press Enter. The program is now being copied onto your hard drive (C drive) and placed in the *UST-ID-TIS Directory*. If this directory does not already exist, the installation program will automatically create it.

4.0 PROGRAM EXECUTION

Once you have installed the UST-ID TIS program on your hard drive, you can enter the program from either DOS or Windows. It is useful to note here that the UST-ID TIS program was written as an add-on application to Excel Version 4.0.

4.1 RUNNING THE PROGRAM FROM DOS

At the C:\UST-ID\TIS prompt, type TIS and press Enter. This will automatically take you into Excel for Windows and into the UST-ID TIS.

NOTE: You must first close out any startup program on your screen, such as E-mail, before you can get into Excel and the UST-ID TIS program.

4.2 RUNNING THE PROGRAM FROM WINDOWS

1. Once in Windows, double click on the Excel icon. This will open the Excel program.
2. Once in Excel, click on "Open" under the File menu. "Directories" will appear.
3. Double click on Directories to open the file, and then double click on "C:\\" to open the directory for the C drive.
4. Scroll down and double click on "UST-ID." "TIS" will appear.
5. Double click on "TIS." "Files" will appear.
6. Under "Files," double click on "TIS.XLS."

5.0 PROGRAM FEATURES

The UST-ID TIS program was designed to be user friendly. Through Excel, you gain easy access to the program. The UST-ID TIS program then operates in an Excel workspace customized specifically for the program. Simply clicking on clearly labeled on-screen buttons within this customized framework will take you to any of the program functions. The special formatting features used to customize the Excel workspace and the on-screen buttons used throughout the program are described below.

5.1 CUSTOM FORMATTING

The Excel workspace has been modified only for use by the UST-ID TIS program. Modifications include removing the standard Excel menu bar, toolbars, formula bar, message bar, and scroll bars. The formatted workspace is shown in Figure B-1.

The UST-ID TIS program automatically fits all graphics to the screen size. To view diagrams in their entirety on screen without scrolling, a screen resolution dialog box appears (Figure B-1). It will ask you to select the current resolution of the computer screen. This will determine the relative size of the objects on screen. Only two computer screen choices are given: 640 x 480 dots per inch (standard resolution) or 800 x 600 dots per inch (high resolution). If you do not know the current resolution of your screen, you can find the information by activating Windows Setup from the Program Manager. If it shows a VGA display, the resolution of your screen is 640 x 480 dots per inch. VGA is the most common screen display and is the default display on most monitors. If it shows a different current screen resolution from the two choices listed above, you should change it so that the graphics can be viewed properly. To make the change, go to the Windows Setup under Program Manager and click on the "Options" menu. Within Options, click on "Change System Settings." Several options will appear including "Display." Click on "Display," then scroll down and click on "VGA."

Finally, all model elements are write protected. This means you cannot change any part of the program. This prevents you from accidentally causing UST-ID TIS errors.

5.2 ON-SCREEN BUTTONS

On-screen buttons control the entire UST-ID TIS program. You activate these buttons simply by clicking on them with the mouse. You will use most buttons to move from one technology diagram to another. These buttons have names corresponding to the diagram they activate. Other buttons perform functions such printing and exiting the program. These buttons also have corresponding names. The buttons available (shown in Figure B-2) are: "Technologies," "Technology Information," "Projects," "Next Level Up," "Previous," "Print," "Key," "OK," and "Quit." These buttons are described below.

Figure B-1. Screen Resolution Dialog Box.

Figure B-2. On-screen Buttons Available for Program Use.

- Technologies

Technology buttons represent the main categories and subcategories of technologies evaluated under the UST-ID program. A technology button activates the flow diagram corresponding to the given technology or subtechnology. The technology buttons are numbered in the order in which they are found on the top-level flow diagram, with subtechnologies numbered as a point extension of the parent technology. For example, tank waste processing is numbered 3.0, and organic destruction, a subtechnology of tank waste processing, is numbered 3.2.

- Technology Information

Clicking on this button, located at the top of each technology diagram, will display general technology information.

- Projects

You can obtain more detailed information on individual projects (specific technology development activities) within a technology by clicking on the projects buttons. These buttons are color-coded to distinguish the funding source.

- Next Level Up

This button will let you move from a subtechnology diagram to the parent technology diagram or from a technology diagram to the top-level diagram. It effectively "unlayers" your screen.

- Previous

This button activates the last diagram viewed before whatever is currently on the screen.

- Print

Click on this button to print the contents of the current screen.

- Key

This button provides a color-coding key for the projects buttons.

- OK

This button clears dialog boxes from the screen.

- Quit

This button stops the program and returns Microsoft Excel to its original settings.

6.0 TECHNICAL SUPPORT

The UST-ID TIS was created by Enserch Environmental, Inc., under direction by the Westinghouse Hanford Company. Any comments and questions regarding the program itself may be forwarded to:

Carina Susiene
Enserch Environmental, Inc.
Bellevue, WA
Phone: (206) 451-4981
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