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CONCEPTUAL SITE TREATMENT PLAN
LABORATORY FOR ENERGY-RELATED
HEALTH RESEARCH ENVIRONMENTAL
RESTORATION PROJECT

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MASTER

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SUMMARY

The Federal Facilities Compliance Act (the Act) of 1992 waives sovereign immunity for federal facilities for fines and penalties under the provisions of the Resource Recovery and Conservation Act, state, interstate, and local hazardous and solid waste management requirements. However, for three years the Act delays the waiver for violations involving U.S. Department of Energy (DOE) facilities. The Act, however, requires that the DOE prepare a Conceptual Site Treatment Plan (CSTP) for each of its sites that generate or store mixed wastes (MWs). The purpose of the CSTP is to present DOE's preliminary evaluations of the development of treatment capacities and technologies for treating a site's MW.

This CSTP presents the preliminary capacity and technology evaluation for the Laboratory for Energy-Related Health Research (LEHR). The five identified MW streams at LEHR are evaluated to the extent possible given available information. Only one MW stream is sufficiently well defined to permit a technology evaluation to be performed. Two other MW streams are in the process of being characterized so that an evaluation can be performed. The other two MW streams will be generated by the decommissioning of inactive facilities onsite within the next five years.

ACRONYMS

AEA	Atomic Energy Act of 1954
AEC	Atomic Energy Commission
BAT	Best Available Technology
BDAT	Best Demonstrated Available Technology
CAA	Clean Air Act
CBDT	Concentration Based Treatment Standard
CERCLA	Comprehensive Environmental Response, Compensation, Liability Act
CFR	Code of Federal Regulations
CH	Contact handled
CSTP	Conceptual Site Treatment Plan
D&D	Decontamination and Decommissioning
DOE	U.S. Department of Energy
EA	Environmental Assessment
EIS	Environmental Impact Statement
EPA	U.S. Environmental Protection Agency
ER	Environmental Remediation
ERWM	Environmental Restoration and Waste Management
FR	Federal Register
FWPCA	Federal Water Pollution Control Act
HLW	High-Level Waste
HQ	U.S. Department of Energy, Headquarters
HW	Hazardous Waste
IMWIR	Interim Mixed Waste Inventory Report
INEL	Idaho National Engineering Laboratory
KD	Key Decision
LANL	Los Alamos National Laboratory
LDR	Land Disposal Restrictions
LEHR	Laboratory for Energy-Related Health Research
LLW	Low-Level Waste
MACRO	Macroencapsulation
MLLW	Mixed Low-Level Waste
MW	Mixed Waste

N/A	Not Applicable or Not Available
NDA	Nondestructive Analysis
NDE	Nondestructive Examination
NEPA	National Environmental Policy Act
NRC	U.S. Nuclear Regulatory Commission
PEIS	Programmatic Environmental Impact Statement
RA	Remedial Action
RCRA	Resource Conservation and Recovery Act
RH	Remote Handled
RI	Remedial Investigation
RMERC	Recover Mercury
STP	Site Treatment Plan
SWDA	Solid Waste Disposal Act
TBD	To Be Determined
TBS	To Be Supplied
TCLP	Toxicity Characteristic Leachate Procedure
the Act	Federal Facilities Compliance Act
TOC	Total Organic Carbon
TRU	Transuranic
TSCA	Toxic Substances Control Act
TSD	Treatment Storage and Disposal
UC Davis	University of California, Davis
U.S.	United States
WAC	Waste Acceptance Criteria
WIPP	Waste Isolation Pilot Plant

CONTENTS

SUMMARY	iii
ACRONYMS	v
1.0 INTRODUCTION	1.1
1.1 PURPOSE AND SCOPE	1.1
1.2 SITE HISTORY AND MISSION	1.2
1.3 FRAMEWORK FOR DEVELOPING DOE'S SITE TREATMENT PLAN	1.4
1.4 CONCEPTUAL SITE TREATMENT PLAN ORGANIZATION	1.7
1.5 OTHER ACTIVITIES RELATED TO CONCEPTUAL SITE TREATMENT PLAN DEVELOPMENT	1.9
1.5.1 Interim Mixed Waste Inventory Report	1.9
1.5.2 National Environmental Policy Act Activities	1.11
2.0 METHODOLOGY	2.1
2.1 ASSUMPTIONS	2.1
2.1.1 General	2.1
2.1.2 Conceptual Site Treatment Plan Specific	2.1
2.2 DEFINITIONS	2.2
2.3 TREATABILITY GROUPS	2.16
2.4 CHARACTERIZATION OF MIXED WASTE	2.17
2.5 THE TECHNOLOGY OPTIONS ANALYSIS AND SELECTION PROCESS	2.18
2.5.1 Introduction	2.18
2.5.2 Phase I: Determination of the Waste Stream Treatment Requirements	2.20
2.5.3 Phase II: Analysis of Treatment Options	2.24
2.5.4 Phase III: Beginning the Development of New Treatment Capabilities	2.25
3.0 LOW-LEVEL MIXED WASTE STREAMS	3.1

3.1	WASTE STREAMS WITH EXISTING TREATMENT CAPACITY	3.1
3.1.1	Description of Waste Streams and Treatability Groupings	3.1
3.1.2	Description of Existing Capacity	3.1
3.1.3	Treatment Options by Waste Streams/Treatability Group .	3.1
3.2	WASTE STREAM FOR WHICH TECHNOLOGY EXISTS BUT WITHOUT CAPACITY ON SITE	3.1
3.2.1	Description of Waste Streams and Treatability Groupings	3.1
3.2.2	Description of Needed Technology and Capacity	3.2
3.2.3	Treatment Options by Waste Streams/Treatability Group .	3.2
3.3	WASTE STREAMS FOR WHICH TECHNOLOGY EXISTS BUT NEEDS ADAPTION .	3.5
3.3.1	Description of Waste Streams and Treatability Groupings	3.5
3.3.2	Description of Needed Technology and Capacity	3.5
3.3.3	Technical Approach and Options	3.5
3.4	WASTE STREAMS REQUIRING FURTHER CHARACTERIZATION OR FOR WHICH TECHNOLOGY ASSESSMENT HAS NOT BEEN DONE	3.5
3.4.1	Description of Waste Streams	3.5
3.4.2	Plan for Undertaking Technology Assessment	3.8
4.0	TRANSURANIC MIXED WASTE STREAMS	4.1
4.1	DESCRIPTION OF WASTE STREAMS	4.1
4.2	STRATEGY FOR MANAGING TRANSURANIC WASTE	4.1
5.0	HIGH-LEVEL MIXED WASTE STREAMS	5.1
5.1	DESCRIPTION OF WASTE STREAMS	5.1
5.2	STRATEGY FOR MANAGING HIGH-LEVEL MIXED WASTE	5.1
6.0	FUTURE GENERATION OF MIXED WASTE STREAMS	6.1
6.1	ENVIRONMENTAL REMEDIATION WASTE	6.1
6.2	DECONTAMINATION AND DECOMMISSIONING WASTES	6.2
6.2.1	Waste Stream LEHR IMH MW-3	6.2

6.2.2	Waste Stream LEHR TT MW-4	6.3
6.2.3	Other Decontamination and Decommissioning Waste Streams	6.3
6.3	OTHER WASTES	6.4
7.0	MIXED WASTE STREAMS FOR WHICH RADIONUCLIDE SEPARATION MAY BE APPROPRIATE	7.1
7.1	DESCRIPTION OF WASTE STREAMS	7.1
7.2	ANALYSIS AND IMPLICATIONS	7.1
8.0	MIXED WASTE TREATMENT NEEDS AND OPTIONS	8.1
9.0	REFERENCES	9.1
	APPENDIX A	A.1
	APPENDIX B	B.1

FIGURES

1.1	A Decision Process for Evaluating Treatment and Technology Options	1.5
2.1	A Decision Process for Evaluating Treatment and Technology Options	2.19
B.1	Key Decision Process Overview	B.3

TABLES

2.1	Mixed Waste Matrix-Contaminant Treatment Matrix	2.22
2.2	Generic Waste Treatment Categories and Descriptions	2.23
8.1	Summary of Potential Mixed Waste Treatment Needs and Options at LEHR	8.2
8.2	Summary of Onsite Treatment Systems at LEHR	8.5
A.1	Sites at Which DOE Generates or Stores Mixed Waste (or May Generate within the Next Five Years) Preparing Conceptual Site Treatment Plans	A.1

1.0 INTRODUCTION

1.1 PURPOSE AND SCOPE

The U.S. Department of Energy (DOE) is required by Section 3021(b) of the Resource Conservation and Recovery Act (RCRA), as amended by the Federal Facility Compliance Act (the Act), to prepare plans describing the development of treatment capacities and technologies for treating mixed waste (MW). The Act requires site treatment plans (STPs) to be developed for each site at which DOE generates or stores MW and submitted to the state or U.S. Environmental Protection Agency (EPA) for approval, approval with modification, or disapproval. The Laboratory for Energy-Related Health Research (LEHR) Conceptual Site Treatment Plan (CSTP) is the preliminary version of the plan required by the Act and is being provided to State of California, the EPA, and others for review. A list of the other DOE sites preparing CSTPs is included in Appendix A of this document.

In addition to aiding LEHR, in conjunction with State of California and EPA, in formulating its final STP, the CSTP will also provide information to other DOE sites for use in identifying common technology needs and potential options for treating their wastes. The LEHR CSTP is also intended to be used in conjunction with CSTPs from other sites as a basis for nationwide discussions among state regulators, EPA, and other interested parties on the treatment strategies and options, and on technical and equity issues associated with DOE's MW. DOE also intends to prepare a summary of the CSTPs to provide a national picture of DOE's technology needs and options to facilitate these discussions.

The CSTP includes the following information:

- The CSTP addresses MW, which is defined by the Act as waste containing both a hazardous waste (HW) subject to RCRA and source, special nuclear or by-product material subject to the Atomic Energy Act (AEA) of 1954 (42 U.S.C. § 2011 et seq.).
- The CSTP presents preliminary information on the treatment technology and capacity needs for LEHR's MW. It also describes any existing MW treatment capacity at the site to assist other sites in determining the suitability of that capacity for their wastes.

- The CSTP identifies possible options for treatment where capacity does not exist and describes the technical uncertainties, and economic and other implications associated with the options. These options, such as "treatment at the planned 'Mixed Waste Treatment Facility' at DOE site 'X,'" are those that appear technically feasible based on current information and do not represent DOE preferred option or reflect its intentions for treating the wastes.
- LEHR also has some wastes that require further characterization or for which the appropriate technology has not yet been identified. These are identified in the CSTP, as well as waste streams, such as environmental restoration (ER) wastes, LEHR expects to generate in the future.
- The CSTPs are intended to provide a starting point for discussions. While LEHR has completed the analysis as completely and with as much technical accuracy as possible, some limitations exist in the analysis. Many of the assumptions on waste types and material composition used in this CSTP are based on process knowledge from the major studies conducted at LEHR. Although the best available information has been used in the development of this plan, complete and comprehensive characterization of all legacy MW streams (see Chapters 3.0 and 6.0) must be completed before determining the appropriateness of any final treatment option.

1.2 SITE HISTORY AND MISSION

LEHR began as a small research project at University of California, Davis (UC Davis) main campus in 1951. In 1957 a major project was initiated by the Atomic Energy Commission (AEC) to relocate the LEHR to south of the UC Davis main campus. The buildings at LEHR are owned by DOE, however, the land on which the LEHR facility is located is leased by DOE from UC Davis.

The LEHR facility was to study the biological effects associated with low-level chronic exposure of the skeleton to beta particle irradiation from skeletal deposits of the bone seeking radionuclide, strontium-90. The beagle was chosen as the experimental subject. Parallel studies were planned using the bone-seeking radionuclide radium-226, to which some people had been exposed in watch-dial painting and in medicine earlier in this century. This main study was the basis for the 1962 AEC contract that continued to expand and broaden to consider all aspects of the radiobiological effects of the irradiation of the skeleton.

Although many productive ancillary studies occurred at LEHR, the primary project over three decades, beginning in the planning as far back as 1955, has been the lifetime study of the bone-seeking radionuclides strontium-90 and radium-226 in a population of beagles.

More recently, DOE supported research to provide new knowledge for an improved understanding of the potential bioenvironmental and occupational health problems associated with energy production and utilization. This research involved several areas of basic investigation that relate to toxicological and biomedical problems associated with potentially toxic chemical and radioactive substances and ionizing radiation with particular emphases on carcinogenicity.

In 1983, studies of the application of chemical and nuclear science to problems in nuclear medicine began. These nuclear medicine studies centered on issues associated with the development of specifically bound short-lived radionuclides that can be exclusively targeted to irradiate cancer cells and/or tumors in the body.

During the three decades of DOE-sponsored research, many thousands of research samples were taken, analyzed, and stored in freezers or in preserving fluids. At death, the research animal was subjected to extensive organ histopathology. This procedure is responsible for the proliferation of small specimen samples. Each of the projects contributed to the volume of research wastes. Wastes were also generated from tracer studies and standards preparation. Organ, gland, and tissue (soft as well as hard, e.g., bone) samples are removed from the research animal and analyzed.

In 1989, the DOE initiated decommissioning and ER of the LEHR site. MW at the site is the result of past research activities although future decommissioning and ER activities may generate MWs. Three buildings are in the final phases of decommissioning (Animal Hospital 1, Animal Hospital 2, and the Specimen Storage Room). Several other contaminated facilities are awaiting decommissioning. They are: 1) the Imhoff waste treatment facility, 2) the Radium-226 seepage system, 3) the tanker trailer, and 4) the Cobalt-60 irradiator facility. The LEHR facility also has several onsite waste disposal

areas. They are: two cells of an inactive UC Davis landfill, a UC Davis low-level waste (LLW) disposal area, and a DOE LLW disposal area.

The ER of the LEHR site is being managed for the San Francisco Operations Office of the DOE by Pacific Northwest Laboratory (PNL)^(a). PNL is responsible for waste management activities through its major subcontractors.

1.3 FRAMEWORK FOR DEVELOPING DOE'S SITE TREATMENT PLAN

Figure 1.1 illustrates the relationships among requirements that led to the process DOE is following to prepare the STPs. The key components of the framework for the plans are described below.

RCRA land disposal restriction (LDR) requirements require the HW treatment (including the hazardous component of MW) to meet certain standards before land disposal, and prohibit storing HWs that do not meet LDR standards, except for the purposes of accumulating sufficient quantities to facilitate proper recovery, treatment, or disposal of the waste. DOE is currently storing MW inconsistent with the LDR provisions because the treatment capacity for such wastes, either at DOE sites or in the commercial sector, is not adequate or is simply unavailable at this time.

The Act, signed on October 6, 1992, waives sovereign immunity for fines and penalties for RCRA violations at federal facilities. However, a provision postpones that waiver for three years for MW LDR storage prohibition violations at DOE sites and requires DOE to prepare plans for developing the required treatment capacity for MW. Each plan must be approved by the state or EPA, after consultation with other affected states, consideration of public comment, and an order issued by the regulator requiring compliance with the plan. The Act further provides that DOE will not be subject to fines and penalties for LDR storage prohibition violations for MW as long as it is in compliance with an approved plan and order.

(a) PNL is operated for the U.S. Department of Energy by Battelle Memorial Institute under Contract DE-AC06-76RLO 1830.

FIGURE 1.1. A Decision Process for Evaluating Treatment and Technology Options

The Act specifies that the STPs must address all MW at the site, regardless of the time of generation. For MW for which identified treatment technologies exist, the plan must provide a schedule and milestones for constructing the necessary treatment capacity. For MW without an identified existing treatment technology, the plan must include a schedule for identifying and developing technologies. The Act also requires the plan to address wastes where DOE proposes radionuclide separation and provide an estimate of the volume of waste that would exist without such separation; cost estimates and underlying assumptions must also be provided in the plan. Section 3021(b)(1)(C) of RCRA (42 U.S.C. 6901 et seq.) states that the plans may provide for centralized, regional, or onsite treatment of MW, or any combination thereof; and Section 3021(b)(2) of RCRA requires the states to consider the need for regional treatment facilities in reviewing the plans.

The MW Inventory Report, required by the Act, provides an inventory of all MW stored or generated, or expected to be generated over the next five years, at each DOE site and an inventory of treatment capacities and technologies. The Interim MW Inventory Report (IMWIR), issued by DOE in April 1993, provides information on a waste stream-by-waste stream basis for each DOE site that generates or stores MW. A final Report is being prepared that reflects comments received on the Interim Report and further improvements in the data. The waste stream and technology information contained in the report serves as the starting point for the CSTPs.

The "Publication of Schedule for Submitting Plans for Treating Mixed Waste Generated or Stored at Each Site as Required by the Federal Facilities Compliance Act of 1992," was published April 6, 1993, in the Federal Register (58 FR 17875). The published schedule specifies that DOE sites will provide the STPs in three phases: this "conceptual plan" by October 1993, a "draft plan" no later than August 1994, and a "final proposed plan" no later than February 1995.

DOE arrived at this tiered approach to preparing the STPs based on discussions with the states, the EPA, and other interested parties. The process provides opportunity for early involvement by the states and others in the decision making process. Most importantly, the CSTP and the draft plan provide an early opportunity for discussions on technical and equity issues

between the site and the regulatory agency and among affected states, the EPA, and other parties. The interim plans provide a base of information about each site's waste, the technology needs, existing and planned treatment facilities, and treatment options, including potential options for treating offsite wastes, to facilitate these discussions.

At each stage, the STP will contain increasingly complete and detailed information. The Conceptual STP is focused on identifying treatment needs, capabilities, and options for treating the site's MW. The draft STP will identify DOE's preferred option for treating the site's MWs, as well as proposed schedules for constructing capacity. The final proposed STP will be submitted to the state or EPA for review and approval, approval with modification, or disapproval, as required by the Act. Each version of the STP will reflect state equity discussions, as well as site-specific input from the individual regulatory agency and other interested parties on the previous submittal. It is DOE's intent that this iterative process, with ample opportunity for input and discussion, will facilitate approval of the STP and issuance of the compliance order required by the Act. DOE's goal is to have all plans and orders in place by October 1995.

1.4 CONCEPTUAL SITE TREATMENT PLAN ORGANIZATION

LEHR's CSTP follows the same format as the CSTPs of the other DOE sites. This common format will facilitate cross-site comparisons.

Chapter 1.0 of the CSTP provides a general discussion of the plan, including its purpose and scope.

Chapter 2.0 presents general information on technical aspects of preparing the plans, including the rationale behind the treatability groupings and a discussion of characterization issues.

Chapters 3.0 through 5.0 identify treatment technology needs and treatment options for specific waste streams. These chapters of the CSTP are organized according to the radioactive waste classifications, i.e., mixed low-level waste (MLLW), transuranic (TRU) MW, and high-level MW, defined in Section 2.2, because many of the treatment options and technology requirements are driven by the level of radioactivity associated with the waste. Not all

waste classifications are present at all DOE facilities. Based on the history of research activities, MLLW is the only radioactive waste classification at LEHR.

Chapter 3.0, "Low-Level MW Streams," is further organized according to the availability of capacity and treatment technology to treat the waste stream as follows:

- 3.1 Waste Streams With Existing Treatment Capacity
- 3.2 Waste Streams for Which Technology Exists But Without Capacity Onsite
- 3.3 Waste Streams for Which Technology Exists But Needs Adaptation
- 3.4 Waste Streams Requiring Further Characterization or for Which Technology Assessment Has Not Been Done

Each section describes the waste streams; identifies the applicable treatability groups; and describes the existing technology or the technology needs to treat the wastes, along with associated uncertainties and technical and administrative limitations.

In addition, preliminary treatment options for wastes without existing capacity are identified to the extent possible. Options (e.g., treatment at the planned "Mixed Waste Treatment Facility" at DOE site "X") may include developing onsite treatment capacity, treatment in an existing facility or in capacity under development at another DOE site, using commercial capacity, and other regulatory compliance options. The implications and uncertainties associated with an option are described, including technical uncertainties, potential administrative barriers such as permit restrictions, and budgetary implications.

The options identified are those that appear technically able to treat the waste, given the limits in the data on waste streams and facilities, particularly facilities in the early planning stages. The intention has been to be all inclusive in identifying options. The options do not represent the DOE preferred option or reflect its intentions for treating the wastes.

An additional section, 3.4 "Waste Streams that Require Further Characterization or For Which Technology Assessment Has Not Been Done," is

also included because the appropriate treatment category for some wastes cannot be determined at this time. The section describes what is currently known about the waste streams and future activities to characterize the waste streams.

Chapters 4.0 and 5.0 on TRU and high-level MWs have similar formats. The discussion differs from that for low-level MWs, however, in that more is known about the treatment strategy for these types of wastes. Those strategies are discussed, as well as any uncertainties and technical issues associated with management of the wastes.

Chapter 6.0 discusses MWs that are expected to be generated in the future, for example, wastes from ER activities. For ER wastes, the wastes and technology needs are described to the extent possible and schedules associated with conducting restoration activities identified.

Chapter 7.0 discusses MWs for which radionuclide separation may be appropriate, as required by Section 3021(b)(1)(B)(iii) of RCRA.

Chapter 8.0 presents a summary of the MW data contained in Chapters 3.0, 4.0, 5.0, 6.0, and 7.0.

Chapter 9.0 contains a list of references cited in this CSTP.

1.5 OTHER ACTIVITIES RELATED TO CONCEPTUAL SITE TREATMENT PLAN DEVELOPMENT

Other DOE efforts are closely linked to the STP development. These include the IMWIR; activities conducted pursuant to the National Environmental Policy Act (NEPA) as amended (42 U.S.C. § 4321 et. seq.); and compliance and cleanup agreements containing commitments relevant to treatment of MW.

1.5.1 Interim Mixed Waste Inventory Report

DOE issued the IMWIR in April 1993. This report provides information on a waste stream-by-waste stream basis for each DOE site that generates or stores MW. The waste stream, treatment facility, and technology information contained in the IMWIR serves as the starting point for the CSTPs and descriptions are generally identical. However, data is continually being refined. The CSTP reflects the most current and accurate data on the waste streams and technology needs and, as a result, there may be some differences

between the CSTP and the IMWIR. Any differences between the IMWIR and CSTP data are clearly noted and explained in the text.

One key difference between the IMWIR and the CSTPs for all DOE sites is the treatment facilities that were considered to be candidates for treatment options. The IMWIR only described existing DOE MW treatment facilities and planned facilities in the latter stages of development. The CSTP, however, may identify, as possible MW treatment options, not only the existing and planned facilities described in the IMWIR, but also facilities at earlier stages of development. These facilities have generally not received any formal DOE approval, but are under consideration or have been proposed by the site. As such, the future of these facilities, including the availability of funding and technical requirements, is less certain than for others. They are included as potential treatment options, with their status and stage of development made clear.

A list of candidate facilities for treatment options used by DOE is provided in Appendix B. This list, which notes whether or not a given facility was included in the IMWIR, is divided into four parts:

- Part 1 - Existing Facilities - Currently operating or have DOE, Headquarters (HQ) approval for facility start-up (Key Decision [KD]-4).
- Part 2 - Approved Planned Facilities - HQ has approved the mission need for the facility (KD-0); the facility has, at a minimum, begun design, but has not yet received approval for start-up (KD-4).
- Part 3 - Unapproved Planned Facilities - Some planning has been initiated (e.g., engineering/feasibility studies and functional design criteria), but has not yet received the initial approval (KD-0).
- Part 4 - Commercial Facilities.

In addition, if no onsite treatment facility is currently being considered, the onsite option would involve a facility that is not part of any planning and, therefore, would not be reflected in the Appendix B list.

In addition to considering additional treatment facilities, the other differences between LEHR's CSTP and the IMWIR are that the waste stream LEHR FLAM MW-1 has been divided into subgroupings based on process knowledge and

physical inspections. A new waste stream, consisting of contaminated lead shielding bricks, has been added. This waste was removed during the decommissioning of onsite facilities. Specific changes/updates of inventory information are noted in the appropriate sections of this CSTP; and this information will be included in the final MW Inventory Report.

1.5.2 National Environmental Policy Act Activities

Programmatic Environmental Impact Statement for Environmental Restoration and Waste Management

The DOE's Office of Environmental Restoration and Waste Management (ERWM) is preparing a Programmatic Environmental Impact Statement (PEIS) to support complex-wide integration of environmental restoration, waste management, and technology development activities that are often now implemented on a site-by-site basis. The PEIS will analyze a broad range of programmatic alternatives involving issues such as: 1) land use, 2) the timing of innovative technology applications, 3) the selection of cleanup levels for environmental restoration activities conducted under Comprehensive Environmental Response, Compensation, Liability Act (CERCLA), and 4) the configuration of waste management facilities. The PEIS is intended to present to the public, states, EPA, and DOE an understanding of impacts to human health and environment together with the costs associated with a wide range of alternative strategies for managing the ERWM program.

Development of the ERWM PEIS is being closely coordinated with the preparation of STPs under the Act. DOE is committed to working with the states to develop waste management PEIS alternatives (i.e., possible configurations) broadly enough to accommodate any reasonable configuration of waste treatment, storage, and disposal facilities that might emerge from the Act's process. Based on preliminary input from the states, development of possible configurations will start from the perspective of each site managing its own wastes (i.e., a "decentralized" or "onsite" option). Draft information being generated to support the PEIS (e.g., hypothetical configurations, preliminary risk analyses, and cost studies) will be discussed with and shared with states in support of the Act's discussions.

DOE believes that preparation of the PEIS in conjunction with the development of the STPs is the most expeditious means to meet the requirements of NEPA and the Act. In this regard, the draft PEIS is scheduled to be published in the second quarter of 1994; after submission of the conceptual STPs but before the August 1994 submission of draft STPs. The alternatives in the draft PEIS will reflect the site-specific options outlined in the CSTPs. The draft PEIS will not identify a preferred alternative (i.e., configuration) for mixed waste facilities since this will be evolving in consultation with the states through the Act's process. However, DOE believes that the PEIS analyses of potential risks and costs associated with a range of possible waste management configurations will provide valuable insight as the public, states, and DOE discuss the continued use of existing facilities and possible location of future mixed waste facilities.

DOE intends that the PEIS provide programmatic NEPA coverage for development and submission of STPs complex-wide. Therefore, the final PEIS will be issued in the first quarter of 1995, at or near the time of DOE's submission of the final STPs to the states for approval. The preferred alternative (configuration) for mixed waste management will reflect the proposals contained in the final STPs and any agreements reached among the states and with DOE regarding equity concerns. To remain flexible and accommodate potential changes after submittal of the final STPs to the states and EPA, the Record of Decision for the PEIS will be issued following approval of the STPs by the states.

LEHR Site NEPA Activities

An environmental assessment (EA) for the decommissioning of contaminated facilities was prepared for the LEHR site. This document covers the decommissioning of facilities only. A nonregulatory driven remedial investigation (RI) has been initiated to determine the extent of environmental contamination for the site.

2.0 METHODOLOGY

2.1 ASSUMPTIONS

2.1.1 General

The general assumptions are as follows:

- DOE will continue to place highest priority on protecting the health and safety of DOE employees, contractors, and the general public and is committed to complying with all applicable environmental laws and regulations.
- DOE will continue to operate in a resource-constrained environment.
- The Waste Isolation Pilot Plant (WIPP) will open and will operate under a RCRA no-migration petition. Wastes destined for WIPP will be treated to meet WIPP waste acceptance criteria (WAC).
- DOE will work closely with regulators throughout the STP process and will involve other stakeholders during STP development.
- Waste generation from site mission activities will continue throughout the development, approval, and implementation of the STP.

2.1.2 Conceptual Site Treatment Plan Specific

The specifics of the CSTP are as follows:

- Options are identified assuming no administrative or other non-technical barriers to treatment of offsite waste at any treatment facility exist, including barriers affecting related storage or transportation. Such barriers, if any, would be identified in evaluating the option.
- Treatment technologies will be identified based on whether they can treat the waste to standards required by the RCRA LDR, or equivalent state law (or could qualify for a variance under the law). In evaluating treatment technologies, factors such as waste minimization implications, the need for further treatment of waste residues to meet LDR, and characteristics of the resulting waste form, will be discussed.
- Waste streams, technologies, and capacities included in the CSTP are the same as those identified in the MW Inventory Report, or an explanation of differences provided.
- MWs generated by ER activities will be managed consistent with enforceable cleanup agreements. Identification, evaluation, and selection of treatment options for restoration MW subject to

enforceable cleanup agreements will reflect the process and schedules prescribed by such agreements.

- Commitments in an existing compliance agreement, consent order, or permit pursuant to specific treatment technology or treatment facility will be identified in the CSTP as options, but identification of options other than those contained in such an agreement are not precluded.
- Multiple options do not need to be identified for every waste stream, particularly where a site has an established onsite treatment approach for a waste stream, such as existing onsite facility or a facility under construction.
- A facility with established WAC is identified as an option only for waste streams that meet the technical requirements of the WAC.
- Identified options are based on compliance with existing federal and state laws and regulations.
- Waste management systems will comply with all applicable federal and state laws. Variances, exemptions, and waivers provided for in regulations are available when regulatory criteria are met.
- Sites will be able to use available commercial facilities. If applicable, exemptions under DOE Order 5820.2A (DOE 1988) can be obtained if the criteria is met.
- When evaluating a treatment option at an offsite DOE facility, it is assumed that the facility treating the waste will be responsible for management of treatment residuals, in that issues associated with such management would be covered in the offsite DOE facility's CSTP.
- CSTPs represent currently available information. New characterization data or information on new waste streams will be reflected in the ensuing version of the STP. STPs will be periodically updated to reflect treatment needs of newly generated and newly characterized MWs.

2.2 DEFINITIONS

The terms defined below have been collected or derived from documentation for regulatory agencies, and DOE sites, as well as from environmental and other sources of regulations and documents, and some have been written by 180-dy report team members. The words and phrases are listed alphabetically. Common abbreviations, if any, follow the term.

aqueous liquids (as a waste matrix) - Liquids/slurries with a total organic carbon (TOC) content less than 1%. Slurries must be pumpable (e.g., suspended/settled solids can be up to approximately 35-40%). Only liquids/slurries packaged/stored in bulk form (i.e., tank stored or drummed bulk free liquids) are included in this category. Liquids packaged in lab pack-type configuration are categorized as lab packs.

best available technology (BAT) or best demonstrated available technology (BDAT) - 1) The preferred technology for treating a particular process liquid waste, selected from among others after taking into account factors related to technology, economics, public policy, and other parameters. As used in DOE Order 5400.5 (DOE 1993), BAT is not a specific level of treatment, but the conclusion of a selection process that includes several treatment alternatives. 2) Treatment technologies that have been shown through actual use to yield the greatest environmental benefit among competing technologies that are practically available.

capacity (of a facility) - The annual process throughput, in m^3/yr under normal operating conditions. "Normal operating conditions" are defined as the shift schedule under which the facility normally operates; i.e., one 8-hr shift/day, 5 days a week; two shifts/day, 5 days a week; 24 hr a day, 7 days a week.

characterization - The determination of waste contents and properties, whether by review of process knowledge, nondestructive examination (NDE)/nondestructive analysis (NDA), or sampling and analysis.

cleanup - 1) Actions undertaken during a removal or remedial response to physically remove or treat a hazardous substance that poses a threat or potential threat to human health and welfare, the environment, and/or real and personal property. Sites are considered cleaned up when removal or remedial programs have no further expectation or intention of returning to the site and threats have been mitigated or do not require further action. 2) Actions taken to deal with a release, or threat of release, of a hazardous substance that could affect humans and/or the environment. The term "cleanup" is sometimes used interchangeably with either remedial action, removal action, response action, or corrective action.

compliance agreements - Legally binding agreements between regulators and regulated entities that set standards and schedules for compliance with environmental statutes. Include consent order and compliance agreements, federal facilities agreements, and federal facility compliance agreements.

contact handled (CH) waste - Waste or waste containers whose external surface dose rate does not exceed 200 mrem per hour at surface of container.

corrosive/corrosivity - 1) A solid waste exhibits corrosivity if a sample of the waste is either aqueous and has a pH less than or equal to 2 or greater than or equal to 12.5, or it is a liquid and corrodes steel at a rate greater than 6.35 mm (0.250 in.) per year at a test temperature of 55° (130°F). 2) A chemical agent that reacts with the surface of a material causing it to deteriorate or wear away. 3) Identifies waste that must be segregated because of its ability to extract and solubilize toxic contaminants (especially heavy metals) from other waste; identifies waste that requires the use of corrosion-resistant containers for disposal.

deactivation - The removal of the hazardous characteristics of a waste due to its ignitability, corrosivity, and/or reactivity.

decommissioning - 1) Actions taken to reduce the potential health and safety impacts of DOE contaminated facilities, including activities to stabilize, reduce, or remove radioactive materials or to demolish the facilities. 2) Preparations taken for retirement of a nuclear facility from active service, accompanied by the execution of a program to reduce or stabilize radioactive contamination. 3) The process of removing a facility or area from operation and decontaminating and/or disposing of it or placing it in a condition of standby with appropriate controls and safeguards.

decontamination - The removal of unwanted material (typically radioactive material) from facilities, soils, or equipment by washing, chemical action, mechanical cleaning, or other techniques.

DOE waste - Radioactive waste generated by activities of the DOE (or its predecessors), waste for which DOE is responsible under law or contract, or other waste for which the DOE is responsible.

derived-from rule - This rule states that any solid waste derived from the treatment, storage, or disposal of a listed RCRA HW is itself a listed HW (regardless of the concentration of hazardous constituents). For example, ash and scrubber water from the incineration of a listed waste are HWs on the basis of the derived-from rule. Solid wastes derived from a characteristic HW are HWs only if they exhibit a characteristic.

disposal - The permanent isolation of waste with no intent of recovery.

disposal facility - 1) The land, structures, and equipment used for the disposal of waste. 2) A facility or part of a facility at which waste is intentionally placed into or on the land or water and at which waste will remain after closure.

elemental lead (activated and non-activated) (as a waste matrix) - Both surface contaminated and activated elemental lead. Activated lead includes lead from accelerators or other neutron sources that may result in irradiation. Surface contaminated lead materials include bricks, counterweights, shipping casks, and other shielding materials.

environmental impact statement (EIS) - 1) A document prepared in accordance with the requirements of §102(2)(C) of NEPA. 2) A tool for decision making; it describes the positive and negative effects of the undertaking and lists alternative actions. The draft EIS document is prepared by the EPA, or under EPA guidance, and attempts to identify and analyze the environmental impacts of a proposed action and feasible alternatives, and is circulated for public comment before preparation of the final environmental impact statement.

ER - Measures taken to clean up and stabilize or restore a site to pre-violation conditions that has been contaminated with hazardous substances during past production or disposal activities.

ER waste - Waste generated by ER program activities.

existing facility - 1) Any equipment, structure, system, process, or activity that fulfills a specific purpose. Examples include accelerators, storage areas, fusion research devices, nuclear reactors, production or processing plants, coal conversion plants, magnetohydrodynamics experiments,

windmills, radioactive waste disposal systems and burial grounds, testing laboratories, research laboratories, transportation activities, and accommodations for analytical examinations of irradiated and unirradiated components. 2) Buildings and other structures; their functional systems and equipment, including site development features such as landscaping, roads, walks and parking areas; outside lighting and communications systems; central utility plants; utilities supply and distribution systems; and other physical plant features. 3) a) Any building, structure, installation, equipment, pipe or pipeline (including any pipe into a sewer or publicly owned treatment works), well, pit, pond, lagoon, impoundment, ditch, landfill, storage container, motor vehicle, rolling stock, or aircraft, or b) any site or area where a hazardous substance has been deposited, stored, disposed of, or placed, or otherwise come to be located; but does not include any consumer product in consumer use or any vessel.

facilities - Buildings and other structures; their functional systems and equipment, including site development features such as landscaping, roads, walks and parking areas; outside lighting and communications systems; central utility plants; utilities supply and distribution systems; and other physical plant features.

federal facility compliance agreement - An agreement between the DOE and a host state with respect to how and/or when some waste-related activity will be conducted to achieve compliance with applicable regulations in a timely manner. A major driver or constraint on activities that a particular site must undertake for waste operations.

generation - Includes the wastes resulting from new production, rework operations, wastes generated from decontamination and decommissioning (D&D) operations, and wastes resulting from ER operations, including the recovery of pre-1970 wastes should their recovery be determined to be necessary.

generator - Refers to current or previously operated facilities of the DOE that have produced or are producing waste.

groundwater - Liquid water occurring beneath the earth's surface in the interstices between soil grains, in fractures, or in porous formations.

groundwater contamination - The pollution of the underground sources of springs and wells. Contamination can result from indiscriminate land disposal of potentially HW materials that are then dissolved or suspended in free liquids, usually water, and leach downward through the unsaturated profile to the zone of saturation or from improperly constructed or operated wells. Movement of the toxic materials in the saturated zone is horizontal and the rate of flow is determined by the gradient of the aquifer and its permeability. Correction of the problem is seldom limited to one site.

groundwater remediation - Treatment of groundwater to remove pollutants.

hazardous substance - 1) a) Any substance designated pursuant to §311(b)(2)(A) of the Federal Water Pollution Control Act (FWPCA) as amended (42 U.S.C. § 300 et. seq.); b) any element, compound, mixture, solution, or substance designed pursuant to §102 of the CERCLA as amended (40 U.S.C. § 9601 et. seq.); c) any HW having the characteristics identified under or listed pursuant to §3002 of the Solid Waste Disposal Act (SWDA) as amended (42 U.S.C. § 6901 et. seq.); d) any toxic pollutant listed under §307(a) of the FWPCA; e) any hazardous air pollutant listed under §112 of the Clean Air Act (CAA) as amended (42 U.S.C. § 7401 et. seq.); and f) any imminently hazardous chemical substance or mixture with respect to which the administrator of EPA has taken action pursuant to §7 of Toxic Substances Control Act (TSCA) (15 U.S.C § 2601 et. seq.). 2) Any material that poses a threat to human health and/or the environment. Typical hazardous substances are toxic, corrosive, ignitable, explosive, or chemically reactive. Any substance designated by EPA to be reported if a designated quantity of the substance is spilled in the waters of the United States or if otherwise emitted into the environment. 3) §101(14) of CERCLA, as amended, defines "hazardous substance" chiefly by reference to other environmental statutes, such as the SWDA, FWPCA, CAA, and TSCA. The term excludes petroleum, crude oil or any fraction thereof, natural gas, natural gas liquids, or synthetic gas usable for fuel. Under the Act, other substances may be specifically designated as "hazardous".

HW - 1) Those wastes that are designated hazardous by EPA (or state) regulations. 2) Byproducts of production or operation that can pose a potential hazard to human health or the environment when improperly managed

and that possess at least one of four characteristics (ignitability, corrosivity, reactivity, or toxicity), or that appear on special EPA lists.

3) A solid waste or combination of solid waste, that, because of its quantity, concentration, or physical, chemical, or infectious characteristics, may a) cause, or significantly contribute to, an increase in mortality or an increase in serious, irreversible, or incapacitating reversible illness; or b) pose a substantial present or potential hazard to human health or the environment when improperly treated, stored, transported, or disposed of, or otherwise managed. 4) Those wastes listed by EPA, or meeting characteristics specified by EPA, in their criteria pursuant to the RCRA. Disposal treatment or storage of HWs can only take place in a site or facility issued a permit by EPA or a state. Source, special nuclear material, and byproduct material, as defined by the AEA of 1954 as amended, are specifically excluded from the term HW.

high-level radioactive waste - 1) The highly radioactive waste material that results from the reprocessing of spent nuclear fuel, including liquid waste produced directly in reprocessing and any solid waste derived from the liquid, that contains a combination of TRU waste and fission products in concentrations requiring permanent isolation. 2) a) Irradiated reactor fuel, b) liquid wastes resulting from the operation of the first cycle solvent extraction system, or equivalent; and the concentrated wastes from subsequent extraction cycles, or equivalent, in a facility for reprocessing irradiated reactor fuel, and c) solids into which such liquid wastes have been converted. 3) As defined by the Nuclear Waste Policy Act (42 U.S.C. 10101 et. seq.), high-level waste (HLW) is a) the highly radioactive material resulting from the reprocessing of spent nuclear fuel, including the liquid waste produced directly in reprocessing and any solid material derived from such liquid waste that contains fission products in sufficient concentrations; and b) other highly radioactive material that the U.S. Nuclear Regulatory Commission (NRC), consistent with existing law, determines by rule to require permanent isolation. 4) Waste generated in the fuel of a nuclear reactor, or waste found at nuclear reactors or nuclear fuel reprocessing plants. These wastes are a serious threat to anyone who comes near them without shielding.

ignitability - A waste property describing waste with a flash point lower than 140°F.

immobilization - Treatment of waste through macroencapsulation (MACRO) or sealing to reduce surface exposure to potential leaching media or to reduce the leachability of the hazardous constituents.

incineration - 1) The controlled process by which combustible solid, liquid, or gaseous wastes are burned and changed into noncombustible gases and solid ash. 2) A treatment technology using combustion to destroy organic constituents and reduce the volume of wastes.

LDRs - 1) Provisions of the Hazardous and Solid Waste Amendment requiring phased-in treatment of HWs before disposal. 2) A RCRA program that restricts land disposal of RCRA HWs and requires treatment to promulgated treatment standards. (See Thirds Rule.)

legacy waste - That backlog of stored waste remaining from the development and production of United States (U.S.) nuclear weapons, about which a permanent disposal determination remains to be made; i.e., waste that is currently in warehouse storage, retrievable storage on bermed pads, or disposed of in trenches, that has not been examined by EM-40, ER Group, and determined to be permanently disposed of.

listed waste - Wastes listed as hazardous under RCRA that have not been subjected to the Toxic Characteristics Listing Process because the dangers they present are considered self-evident.

low-level radioactive waste - 1) Waste that contains radioactivity and is not classified as HLW, TRU waste, or spent nuclear fuel, or the tailings or wastes produced by the extraction or concentration of uranium or thorium from any ore processed primarily for its source material content. Test specimens of fissionable material irradiated for research and development only, and not for the production of power or plutonium, may be classified as LLW, provided the concentration of TRU is less than 100 nCi/g. 2) Radioactive waste not classified as HLW, TRU waste, spent nuclear fuel, or byproduct material.

MACRO - Application of surface coating materials such as polymeric organics (e.g., resins and plastics) or a jacket of inert inorganic materials to substantially reduce surface exposure to potential leaching media. MACRO specifically does not include any material that would be classified as a tank or container according to 40 CFR 260.10.

MLLW - LLW that also includes hazardous materials as identified in 40 CFR 261, Subparts C and D.

mixed TRU waste - TRU waste that also includes hazardous materials as identified in 40 CFR 261, Subparts C and D.

MW - 1) Radioactive waste (as defined by the AEA) that contains material listed as HW in Subpart D of 40 CFR 261 or that exhibits any of the HW characteristics identified in Subpart C of 40 CFR 261. 2) Waste that contains both radioactive and hazardous components, as defined by the AEA and the RCRA. The term "radioactive component" refers only to the actual radionuclides dispersed or suspended in the waste substance.

mixture rule - Under the mixture rule, when any solid waste and a listed HW are mixed, the entire mixture is a listed HW. Mixtures of solid wastes and characteristic HWs are hazardous only if the mixture exhibits a characteristic (40 CFR 261.3(a)(2)).

onsite - 1) Within a single research or production site of the DOE weapons complex; e.g., Los Alamos National Laboratory (LANL) is a site, as is the Idaho National Engineering Laboratory, Sandia National Laboratory, etc. 2) The contaminated area and all potential areas in very close proximity to the contamination that must be taken into account for effective implementation of the response action.

onsite facility - A HW treatment, storage, or disposal area that is located on the generating site.

organic liquids (as a waste matrix) - Liquids/slurries with a TOC content greater than or equal to 1%. Slurries must be pumpable (e.g. suspended/settled solids can be up to approximately 35-40%). Only liquids/slurries packaged/stored in bulk form (i.e., tank stored or drummed bulk free liquids) are included in this category. Liquids packaged in lab pack-type configuration are categorized as lab packs.

organic sludges/particulates (as a waste matrix) - Solid process residues with an organic matrix. Solid process residues are solids that do not fit the definition of debris. Typically, these solids are sludge or particulate materials. Waste in this category may also contain some debris

materials provided the amount of debris is less than 50% (based on LDR debris rule). As opposed to inorganic sludges/particulates, wastes in this category would not leave a large residue when thermally treated. Example waste materials in this category are: organic sludges, (e.g. sewage sludges) activated carbon, organic resins, and absorbed liquids (organic particulate absorbents).

pH - 1) Used to describe the hydrogen-ion activity of a system. The logarithm (the exponent indicating the power to which a given number must be raised to produce a given number) of the reciprocal of hydrogen ion concentration ($-\log_{10}[H^+]$, where $[H^+]$ is hydrogen-ion concentration in moles per liter). 2) A symbol for the degree of acidity or alkalinity.

pollutant or contaminant - Includes, but is not limited to, any element, substance, compound, or mixture, including disease-causing agents, that after release into the environment and upon exposure, ingestion, inhalation, or assimilation into any organism, either directly from the environment or indirectly by ingestion through food chains, will or may reasonably be anticipated to cause death, disease, behavioral abnormalities, cancer, genetic mutation, physiological malfunctions (including malfunctions in reproduction) or physical deformations, in such organisms or their offspring; except that the term "pollutant or contaminant" shall not include petroleum, including crude oil or any fraction thereof that is not otherwise specifically listed or designated as a hazardous substance under subparagraphs (A) through (F) of paragraph (14) of RCRA and shall not include natural gas, liquefied natural gas, or synthetic gas of pipeline quality (or mixtures of natural gas and such synthetic gas).

radiation - 1) Ionizing radiation that includes any or all of the following: gamma rays and x-rays, alpha and beta particles, high-speed electrons, neutrons, high-speed protons, and other atomic particles. This definition does not include nonionizing radiations, such as sound, microwave, radiowave or visible, infrared, or ultraviolet light. 2) Refers to the process of emitting energy in the form of rays or particles that are thrown off by disintegrating atoms. The rays or particles emitted may consist of alpha, beta, or gamma radiation.

radioactive waste - 1) Solid, liquid, or gaseous material that contains radionuclides regulated under the AEA and of negligible economic value considering costs of recovery. 2) A solid, liquid, or gaseous material of negligible economic value that contains radionuclides in excess of threshold quantities. Does not include material contaminated by radionuclides from nuclear weapons testing.

radioactivity - 1) The spontaneous nuclear decay of a material with a corresponding release of energy in the form of particles and/or electromagnetic radiation. 2) The property or characteristic of radioactive material to spontaneously "disintegrate" with the emission of energy in the form of radiation. The unit of radioactivity is the curie (or becquerel).

radionuclide - 1) A species of atom having an unstable nucleus that is subject to spontaneous decay. 2) Any nuclide that emits radiation. A nuclide is a species of atom characterized by the constitution of its nucleus and hence by the number of protons, the number of neutrons, and the energy content.

remedial action (RA) - 1) Activities conducted at DOE facilities to reduce potential risks to people and/or harm to the environment from radioactive and/or hazardous substance contamination. 2) Those actions consistent with permanent remedy taken instead of, or in addition to, removal action in the event of a release, or threatened release, of a hazardous substance into the environment to prevent or minimize the release of hazardous substances so that they do not migrate to cause substantial danger to present or future public health or welfare or the environment. 3) The term includes, but is not limited to, such actions at the location of the release as storage, confinement, perimeter protection, clay cover, neutralization, cleanup of released hazardous substances or contaminated materials, recycling or reuse, diversion, destruction, segregation of reactive wastes, dredging or excavations, repair or replacement of leaking containers, collection of leachate and runoff, onsite treatment or incineration, provision of alternative water supplies, and any monitoring reasonably required to ensure that such actions protect the public health and welfare and the environment. The term includes the costs of permanent relocation of residents and businesses and community facilities where the President determines that, alone

or in combination with other measures, such relocation is more cost-effective than, and environmentally preferable to, the transportation, storage, treatment, destruction, or secured disposition offsite of such hazardous substances, or may otherwise be necessary to protect the public health or welfare. The term does not include offsite transport of hazardous substances or contaminated materials unless the President determines that such actions: are more cost-effective than other remedial actions; will create new capacity to manage in compliance with Subtitle C of the SWDA, hazardous substances in addition to those located at the affected facility; or are necessary to protect public health or welfare or the environment from a present or potential risk that may be created by further exposure to the continued presence of such substances or materials (as defined by §101(24) of CERCLA).

remote-handled (RH) waste - 1) Packaged waste with an external surface dose rate that exceeds 200 mrem per hour.

RCRA Permit, Part A - The first part of a RCRA permit application that identifies treatment, storage, and disposal units within a to-be-permitted facility.

RCRA Permit, Part B - The detailed second part of a RCRA permit application that describes waste to be managed, and waste quantities, and facilities.

site - 1) A geographic entity comprising land, buildings, and other facilities required to perform program objectives. Generally a site has, organizationally, all of the required facilities for management functions. That is, it is not a satellite of some other site. 2) For the purposes of the DOE ERWM Five-Year Plan, sites are lands, installations, and/or facilities for which DOE has or shares responsibility for ERWM activities. 3) An area or a location at which hazardous substances have been stored, treated, disposed of, placed, or otherwise come to be located. This includes all contiguous land, structures, other appurtenances, and improvements on the land used for treatment, storage, or disposal of hazardous substances. A site may consist of several treatment, storage, or disposal facilities (e.g., impoundments, containers, buildings, or equipment).

site characterization - The program of exploration and research, both in the laboratory and in the field, undertaken to establish the geologic conditions and the ranges of those parameters of a particular site relevant to the procedures under this part. Site characterization includes borings, surface excavations, excavation of exploratory shafts, limited subsurface lateral excavations and borings, and geophysical testing.

soil (as a waste matrix) - Soils contaminated with hazardous constituents and radioactivity that are stored in waste containers. Includes soils contaminated with organics, inorganics, or both.

storage - 1) Temporary holding of waste pending treatment or disposal. Storage methods include containers, tanks, waste piles, and surface impoundments. 2) The containment of HW, either on a temporary basis or for a period of years, in such a manner as not to constitute disposal of such HW. 3) Retrievable retention of waste pending disposal.

TRU waste - This core definition appears in modified form in various relevant documents: waste containing alpha-emitting radionuclides with an atomic number greater than 92 and half-lives greater than 20 years, at concentrations greater than 100 nCi/g of waste. Modifications include the following: 1) For purposes of management, DOE Order 5820.2A a) considers TRU waste, as defined above, "without regard to source or form." (The proposed revision to the Order ("DOE Order 5820.2A Major Issues for Revision," May 6, 1992) contemplates removing this clause.); b) allows heads of field elements to determine that wastes containing other alpha-emitting radionuclides must be managed as TRU waste; and c) adds "at time of assay," implying both that the classification of a waste as TRU is to be made based on an assay and that such classification can be superseded only by another assay. 2) For purposes of setting standards for management and disposal, 40 CFR 191.02(i) adds "except for: a) high-level radioactive wastes; b) wastes that the DOE has determined, with the concurrence of the Administrator (of EPA) do not need the degree of isolation required by this part; or c) wastes that the NRC has approved for disposal on a case-by-case basis in accordance with 10 CFR 61 (Licensing Requirements for Land Disposal of Radioactive Wastes)."

treatability group - Based on the radioactive characteristics, hazardous components, and physical/chemical matrices as discussed above, DOE has grouped its wastes to reflect salient treatment considerations for each waste stream. These "treatability groups" are used to relate waste streams and waste quantities to treatment facilities and technology development needs.

treatment - 1) Any method, technique, or process designed to change the physical or chemical character of waste to render it less hazardous, safer to transport, store or dispose of, or reduced in volume. 2) Any activity that alters the chemical or physical nature of a HW to reduce its toxicity, volume, mobility, or render it amenable for transport, storage, or disposal.

treatment, storage, and disposal facility - Any building, structure, or installation where a radioactive or hazardous substance has been treated, stored, or disposed.

WAC - The criteria used to determine if waste and waste packages are acceptable for treatment, storage, transportation and disposal purposes.

waste characterization - Activities to determine the extent and nature of the waste. Note: Waste characterization may be based on process knowledge, nonintrusive (NDE/NDA) examination, or intrusive examination such as sampling and analysis.

waste form - The physical form of the waste such as sludges, combustibles, metals, etc.

WIPP - 1) The project authorized under §213 of the DOE National Security and Military Applications of Nuclear Energy Authorization Act of 1980 (Public Law 96-164; 93 Stat. 1259, 1265) to demonstrate the safe disposal of radioactive waste materials generated by atomic energy defense activities. 2) A research and development facility, located near Carlsbad, New Mexico, to be used for demonstrating the safe disposal of TRU wastes from DOE activities.

waste management - The planning, coordination, and direction of those functions related to generation, handling, treatment, storage, transportation, and disposal of waste, as well as associated surveillance and maintenance activities.

waste minimization - 1) An action that effectively avoids or reduces the generation of waste by source reduction, improving energy usage, or by recycling. This action is consistent with the general goal of minimizing present and future threats to human health, safety, and the environment. 2) The reduction, to the extent feasible, of HW that is generated before treatment, storage, or disposal of the waste. Waste minimization includes any source reduction or recycling activity that results in either a) reduction of total volume of HW, b) reduction of toxicity of HW, or c) both.

waste segregation - The separation of waste materials before the package (or repackaging process to facilitate handling, storage, treatment, transportation, and/or disposal.

waste stream - A flow of waste materials with specific definable characteristics that remain the same throughout the life of the process generating the waste stream. A waste stream is produced by a single process or sub-process; however, that process or sub-process may be one that combines two or more input waste streams together to produce a single output waste stream.

2.3 TREATABILITY GROUPS

A treatability group is a method for categorizing DOE waste information in a consistent and technically valid manner based on waste characteristics. The treatability groupings in the CSTP are based, first, on three characteristic parameters of the waste stream: radiological, bulk physical/chemical matrix, and contaminants. Each of these parameters can then be divided into categories and sub-categories.

The radiological parameters reflect the activity level of the waste and will influence the design of the treatment facility to control radioactive releases and operator exposure. The primary radiological categories include LLW, TRU waste, and HLW.

The bulk physical/chemical matrix parameters describe the actual make-up of the waste. This affects both the appropriate regulatory treatment requirements and the applicability of specific treatment technologies. The primary matrix categories are liquid, solid, and specific waste forms (which

includes batteries, elemental lead, and explosives). There are many sub-categories under each primary category to accommodate the large numbers of variables in the matrix parameter. For example, sub-categories under solids include sludges/particulates, organic and inorganic debris, and soil.

The contaminant parameter describes the regulated materials that are present in the waste stream. The contaminant categories have been established based on regulated contaminants requiring treatment pursuant to RCRA LDR. The primary contaminant categories are organics, metals, cyanides, and the characteristics of ignitability, corrosivity, and reactivity.

Waste that fits the criteria for a treatability group will have the same physical, chemical, and radiological parameters. Thus, treatability groups from all sites can be compared for purposes of assessing treatment technology needs, treatment capacity needs, and technology development needs.

Waste streams contained within this CSTP have been classified according to the categories developed by HQ (see Table 2.1).

2.4 CHARACTERIZATION OF MIXED WASTE

MWs at the LEHR site are sampled and analyzed using EPA-approved methods where available. Where an EPA-approved method is not available, such as for a specific radionuclide analysis, DOE or industrial standard (e.g., American Society for the Testing of Materials and American National Standards Institute) methods are employed. Laboratory analysis capability does not exist onsite and is obtained through commercial laboratories approved by EPA (for hazardous material analysis) and DOE (for radioactive material analysis).

Wastes that were accumulated during the research at LEHR are characterized according to a DOE-approved sampling and analysis plan. Wastes that exist as residual materials in inactive waste systems will be characterized as part of the appropriate site or facility characterization plan. Site or facility characterization plans and waste sampling and analysis plans are required to meet federal and state regulations concerning hazardous materials and DOE regulations concerning radioactive materials.

All MW streams at LEHR will be characterized using approved sampling and analysis documents. Process knowledge will be used as a basis for developing

the MW sampling and analysis plans. For existing MWs (see Section 3.4), a sampling and analysis plan is under development. For those wastes not yet generated (see Sections 3.2, 6.2, and 6.3) a sampling and analysis plan will be developed in conjunction with the generation of the specific MW stream. Schedules for the sampling and analysis of all known waste streams are presented within the appropriate portion of Section 3.0 and Section 6.0.

All sampling and analysis plans conform to the quality assurance/quality control requirements of DOE Order 5700.6C, "Quality Assurance" (DOE 1991). At a minimum, MW sampling and analysis at LEHR is completed using EPA Level III Data Quality Objectives.

2.5 THE TECHNOLOGY OPTIONS ANALYSIS AND SELECTION PROCESS

2.5.1 Introduction

This section describes the steps by which treatment options and technologies for LEHR's waste streams are analyzed as they relate to this CSTP. The treatment options analysis and technology selection process employed in this CSTP consists of three sequential phases: 1) determination of the waste stream treatment requirements; 2) analysis of the treatment options; and 3) the initiation of planning for a new treatment system or facility. The process provides the framework for assessing treatment options and identifying the issues or concerns associated with each option. The process of examining these options will provide the information necessary to point to the specific needs for new treatment facilities or systems. This examination may also indicate that an option such as a treatability variance or some other strategy is more appropriate. The need for new treatment systems or facilities will lead to the need to identify specific technology options and a means to make selection from the available options. This process will provide a smooth transition from the CSTP into the next phase of the preparation of the STPs.

Figure 2.1 depicts the logic that is followed in determining the treatment options for a MLLW stream and the logic for initial technology selections for the development of new treatment systems or facilities. The three phases of the process are discussed below.

2.5.2 Phase I: Determination of the Waste Stream Treatment Requirements

An analysis of the treatment requirements for a waste is necessary before the treatment options for a given waste stream can be evaluated and compared. While treatment must destroy or immobilize the hazardous and radionuclide constituents, the treatment requirements for any waste are often governed by the matrix (the majority constituent). RCRA has specified technology based treatment standards (based on BDAT) and concentration based treatment standards (CBDTs) for the hazardous materials under its authority. The CBDTs are based on performance standards for the BDATs. The BDATs were established for the pure hazardous materials and may not necessarily be applicable to all of the matrix and hazardous material combinations to be found in DOE MWs. If a BDAT is not specified for a constituent, the matrix material will require the use of a treatment technology more suitable than a BDAT to meet the CBDT requirements. If a BDAT is specified for a constituent and the waste matrix of radioactive containment precludes its use, a treatment variance will be obtained. This includes the application of recovery BDATs such as RMERC (recover mercury) which would recover a material with radionuclide contamination.

Determination of the treatment requirements for a MW must include consideration of the treatment needs for both the RCRA and radiological constituents. The strategy of defining treatability groups as groupings of wastes with similar treatment requirements provides a platform from which a systematic analysis of waste treatment options can be carried out. The treatability groups have been discussed in Section 2.3. Overlaid on the LDR treatment requirements are the processing considerations concerning the radioactive constituents of the MW which also influence the treatability groupings. Section 2.3 describes the radiological groupings into which these wastes have been categorized, e.g., CH-alpha, CH-nonalpha, and RH.

The MW falling into the radiological categories of HLW and TRU do not follow the same options analysis logic (Figure 2.1) owing to differing regulatory or policy concerns. The Nuclear Waste Policy Act of 1982 governs the disposition of HLW and spent fuel. HLW must be made into a durable solid and disposed in a deep geological repository. The disposal of TRU waste is governed by the DOE National Security and Application of Nuclear Energy Act of

1980. TRU waste which is not to be directed to the WIPP is subjected to the options analysis.

The states and EPA have noted in their comments concerning the IMWIR that there is insufficient characterization information to determine the treatment requirements for many DOE wastes. These wastes and their characterization plans are discussed in Section 3.4. For those waste streams which have been adequately characterized, appropriate treatability groupings can be determined and treatment requirements can be identified. Table 2.1 provides a spreadsheet of all the matrix/contamination combinations to be found in DOE waste streams as well as the primary treatment requirements. Within each of the cells are the specific generic treatment processes (one or more) which will bring the waste into an LDR compliant state. The acronyms used in this table are similar but not equal to the LDR BDAT acronyms. The shaded cells of Table 2.1 indicate that a given contaminant waste matrix combination either does not have a treatment or that a treatment is not necessary.

Table 2.2 provides the key to the treatment acronyms that appear in the cells in the matrix/contaminant spreadsheet. Each waste stream was assigned to a cell in the spreadsheet, based on its matrix and contaminants, and thereby coupled with the appropriate treatment requirements, such as organic destruction and/or stabilization.

Once the top level treatment requirement was determined, e.g., organic destruction, a further examination of the type of organic destruction appropriate to the waste matrix was carried out. If an organic liquid matrix is considered, as an example, the organic destruction strategy for treating halogenated organics will be different from nonhalogenated organics. Once the radiological groupings, with their processing and handling requirements, were combined with the treatment requirements necessary to achieve RCRA compliance, the waste was sufficiently characterized to begin an analysis of the treatment options.

TABLE 2.1. Mixed Waste Matrix-Contaminant Treatment Matrix

		A	B	C	D	E	F	G	H
	Waste Matrix	Toxic Organics	Toxic Organics & Metals w/o Hg	Toxic Metals w/o Hg	Toxic Metals w/ Hg	Irritable	Corrosive	Reactive	Stabilization Factors
1	Organic Liquids	ORDST	HGSEP, ORDST, STABL	ORDST, STABL	ORDST, STABL	HGSEP, ORDST, STABL	ORDST	NEUTR, ORDST	DEACT, ORDST 10%
2	Aqueous Liquids	WWTOR	HGSEP, WWTOR, METRM, STABL	WWTOR, METRM, STABL	METRM, STABL	HGSEP, METRM, STABL	WWTOR	NEUTR	DEACT 15%
3	Organic Sludges/Particulates	ORDST	HGSEP, ORDST, STABL	ORDST, STABL	ORDST, STABL	HGSEP, ORDST, STABL	ORDST	NEUTR, ORDST	DEACT 25%
4	Inorganic Sludges/Particulates	ORDST	HGSEP, ORDST, STABL	ORDST, STABL	STABL	HGSEP, STABL	ORDST	DEACT	100%
5	Cemented Solids	ORDST	HGSEP, ORDST, STABL	ORDST, STABL	STABL	HGSEP, STABL			100%
6	Organic Debris	DECON, ORDST, STABL	HGSEP, ORDST, STABL, DECON	ORDST, STABL, DECON	DECON, STABL	HGSEP, STABL, DECON	DEACT, DECON, ORDST, STABL		25%
7	Inorganic Debris	DECON, ORDST, STABL	HGSEP, ORDST, STABL, DECON	ORDST, STABL, DECON	DECON, STABL	HGSEP, STABL, DECON	DEACT, DECON, ORDST, STABL		100%
8	Heterogeneous Debris	DECON, ORDST, STABL	HGSEP, ORDST, STABL, DECON	ORDST, STABL, DECON	DECON, STABL	HGSEP, STABL, DECON	DEACT, DECON, ORDST, STABL		50%
9	Sols with <50% Debris	ORDST	HGSEP, ORDST, STABL	NA	STABL		DEACT, DECON, ORDST		100%
10	Sols	ORDST	HGSEP, ORDST, STABL	ORDST, STABL	STABL	HGSEP, STABL			100%
11	Lab Pack with Metals	ORDST	HGSEP, ORDST, STABL	ORDST, STABL	STABL	HGSEP, STABL	ORDST, STABL	DEACT, STABL	50%
12	Lab Pack without Metals	ORDST		ORDST, STABL			ORDST	DEACT	50%
13	Reactive Metals	NA	NA	NA		HGSEP, DEACT, STABL	DEACT	DEACT	150%
14	Explosives					HGSEP, DEACT, STABL			15%
15	Compressed Gases	ORDST			ORDST, STABL		DEACT, ORBST		5%
16	Liquid Mercury					HGSEP, METRC, STABL			20%
17	Elemental Lead			ORDST, METRC, STABL	METRC, STABL	HGSEP, METRC, STABL			100%
18	Beryllium Lead				STABL				100%
19	Batteries (lead acid and cadmium)				NEUTR, METRC, STABL	NEUTR, METRC, STABL			100%
20	Other/Multiple	NO	NO	NO	NO	NO	NO	NO	

TABLE 2.2. Generic Waste Treatment Categories and Descriptions

<u>Treatment Category</u>	<u>Abbrev.</u>	<u>Description</u>
Organic Destruction	ORDST	Destruction of organic liquids and solids by a broad spectrum of thermal and non-thermal organic destruction technologies including incineration; other thermal technologies such as vitrification, plasma hearth, molten metal, etc., and non-thermal technologies such as chemical oxidation, electron beam, and silent discharge plasma. Some of these technologies are also applicable for the STABL and METRIC groups.
Aqueous Liquids (Waste Water Treatment for Organics)	WWTOR	Treatment technologies for oxidation of organics contained in a predominantly aqueous medium. Examples include wet oxidation, catalyzed wet oxidation, super critical water oxidation, and related technology variations.
Metal Removal	METRM	Metal ion and particulate removal from liquids. Examples include settling, filtration, precipitation, ion exchange, carbon adsorption, etc.
Stabilization	STABL	All immobilization and MACRO technologies, e.g., cementation, vitrification, polymer encapsulation, etc.
Metal Recovery	METRC	Methods for separation/collection of metals from waste streams for reuse or recycle. Examples include sorting, melting, and decontamination.
Mercury Separation	HGSEP	All mercury separation, collection, and immobilization methods. Examples include gravitational, thermal, and chemical techniques to separate mercury for recycle or for immobilization by amalgamation.
Decontamination	DECON	Extractive, mechanical, hydraulic, thermal, and electrochemical techniques used to remove contamination from substrate materials.
Neutralization	NEUTR	Acid or base additions to neutralize waste streams.
Deactivation	DEACT	Appropriate technologies to deactivate reactives such as sodium or uranium metal or cyanides before disposal.

Those waste streams for which the characterization data lack sufficient detail to determine the treatment requirements are listed in Section 3.4. The reasons for the lack of characterization data, including, for example, lack of appropriate technology, are also presented in this section.

2.5.3 Phase II - Analysis of Treatment Options

Phase II, as presented in Figure 2.1, describes the bulk of the treatment options analysis process. There are two additional options, not shown here (Figure 2.1), which do not necessarily involve treatment but will also be discussed. The options analysis is a straightforward process in which the treatment requirements of the waste are matched against the treatment capabilities and WAC of existing facilities. An onsite option is evaluated for each waste stream. No treatment option has been considered which would Table 2.1 require legislative or regulatory change.

Figure 2.1 indicates three treatment options that are examined: onsite DOE facilities, offsite DOE facilities, and offsite commercial facilities. Facility status fell into four categories: existing facilities, planned and approved facilities, planned unapproved facilities, and no currently existing or planned facility. The definitions of planned approved and planned unapproved facilities are provided in Section 1.5. A catalog of the existing and planned facilities (Appendix A) was used in analyzing these options. A planned (approved or unapproved) facility may not have a detailed WAC available. In such a case a planned facility is only considered as a valid option if the waste stream(s) under consideration matches the treatability group(s) of the waste stream(s) for which the facility is being designed. Two other options (not shown in Figure 2.1), treatability variances and further characterization to demonstrate LDR compliance, are also considered for each waste. In the case of wastes for which there are no existing or planned treatment facilities onsite, an option requiring the development of onsite treatment capabilities is discussed.

Information concerning the treatment requirements of the waste and treatment capabilities of the facility are provided in each case that an option is considered viable. Technical and nontechnical issues associated with the choice of this option are identified. Primary issues, such as

characterization data that are not complete enough to determine the treatment requirements for a waste because of lack of sufficient information concerning the WAC for a facility, are emphasized. Budgetary impacts of selecting an option are also included.

2.5.4 Phase III - Beginning the Development of New Treatment Capabilities

For many wastes the evaluation of an onsite treatment option has required analysis of the need for new treatment capabilities. Selecting the development of a new facility as an onsite treatment option requires additional steps such as: analysis of treatment technology options, baseline system development, systems analysis, cost analysis, and a number of other factors. Phase III of Figure 2.1 presents activities and resources, e.g., potential treatment technologies included in the process of defining a new treatment facility. Waste stream treatment requirements are the core criteria which influence the treatment system design. All of the activities in the treatment and technology options identification process beyond this point need the waste to be characterized well enough that the treatment requirements can be specified. At a minimum, the matrix and the probable range of contaminants must be known.

The baseline treatment technology choices are dictated by the waste stream treatment requirements (technical) as well as nontechnical issues. Issues associated with any option, such as the existence of permit restriction or the need to revise NEPA documentation, are discussed.

In many cases a waste stream by virtue of its matrix and contaminant combination requires the specification of a system or treatment train which is comprised of more than one technology. Matching the appropriate treatment technologies to the treatment requirements for the waste can be a time consuming process which is further complicated by the number of wastes for which new treatment systems must be developed. The completion of the baseline technology selection is a complex task and cannot be completed for all waste streams in this CSTP. Once characterization has been completed for a waste stream, the baseline technology selection process will be undertaken if warranted.

At this point in the process the baseline technology development needs become apparent for those wastes for which the baseline technology options have been identified. These needs take several forms which include the total lack of an appropriate technology to satisfy a particular treatment requirement as well as needed adaptation to an existing technology to satisfy the unique treatment requirements of a specific waste. These waste streams and their technology needs are discussed in detail in Section 3.3. Further technology development needs will become apparent as the baseline system choices are completed.

As the CSTP evolves into the draft STP, the baseline system designs for individual waste streams and treatability groups will be analyzed by standard system engineering techniques to evaluate performance parameters. These performance evaluations will suggest further technology development needs. In anticipation of this, the technology development needs presented in the CSTP should only be considered as an interim list which will become more complete by the time the proposed final STP is prepared.

3.0 LOW-LEVEL MIXED WASTE STREAMS

3.1 WASTE STREAMS WITH EXISTING TREATMENT CAPACITY

Currently no MW treatment capacity exists onsite.

3.1.1 Description of Waste Streams and Treatability Groupings

Not applicable at this time.

3.1.2 Description of Existing Capacity

No treatment capacity exists onsite.

3.1.3 Treatment Options by Waste Streams/Treatability Group

Not applicable at this time.

3.2 WASTE STREAM FOR WHICH TECHNOLOGY EXISTS BUT WITHOUT CAPACITY ONSITE

Currently only one MW stream exists that is characterized sufficiently to permit determination of treatability.

3.2.1 Description of Waste Streams and Treatability Groupings

As part of the decommissioning of LEHR project facilities, approximately 2 m³ of radioactively contaminated lead shielding bricks were removed. This material was removed and determined to be contaminated with radioactive materials in the second quarter of calendar year 1993. The physical form of the lead is a solid and it is in its elemental form (i.e., lead metal). This waste stream is not currently classified as a HW under RCRA, in that the lead is being held for recycling/reuse. The decontamination of the lead, however, will generate a MLLW.

The RCRA waste designation for this material is: D008 - lead.

Low-level fixed and removable radioactive contamination is present on the bricks. Complete radionuclide characterization has not been completed. The main potential radioactive contaminants are strontium-90/yttrium-90, radium-226+daughters, plutonium-241, americium-241, and hydrogen-3. The contamination levels of the this waste stream classify it as CH.

This waste stream, whether the lead or decontamination residues, is classified as MLLW. The confidence in this classification is high and should suffice for treatment purposes. The treatability group for this waste is Toxic Metals Without Mercury.

3.2.2 Description of Needed Technology and Capacity

There are two candidate technologies for treatment of the lead MLLW at LEHR. They are MACRO and decontamination/stabilization. These technologies were evaluated against four main criteria: 1) performance (the ability to perform the intended functions), 2) reliability (the ability to perform intended results), 3) implementability (the relative effort to install and use), and 4) availability (when the technology can be accessed for use to treat the waste).

The EPA designated BDAT for lead is MACRO. This technology requires pretreatment of the lead, i.e., size reduction to less than 1 cm in diameter. The size reduced lead is immobilized by coating with a resin or other similar material. This treatment option would result in the 99% fraction of non-radioactively contaminated lead being encapsulated and disposed of as MLLW. An existing MACRO facility for elemental lead is in operation at the Waste Generator Treatment Plant of the Idaho National Engineering Laboratory (INEL). Two additional MACRO facilities have been approved for construction at other DOE sites. They are the Waste Recovery and Processing Facility at the Hanford Site and the Hazardous Waste/Mixed Waste Disposal Facility at the Savannah River Site. There are additional unapproved MACRO facilities are planned for INEL.

Stabilization of the decontamination residues is the most appropriate technology alternative, based upon proven performance, reliability, implementability, and, mainly, availability (i.e., systems are currently available for use). Depending on the method used to decontaminate the lead, several methods could be used to stabilize the resulting MLLW stream.

3.2.3 Treatment Options by Waste Streams/Treatability Group

The candidate most appropriate technology for treating LEHR-LEAD-MW-5 will be through (decontamination and) stabilization. The acquisition of a

treatment facility and treatment of LEHR-LEAD-MW-5 is not currently in the LEHR-ER budget.

Two primary alternative treatment options exist for the (decontamination and) stabilization of LEHR-LEAD-MW-5. They are: decontamination/stabilization onsite and decontamination/stabilization at an offsite facility. Decontamination onsite would not require a modification of the site's Part A permit because the lead is being accumulated for recycling and therefore is not considered a HW under RCRA. Because of the small volume of contaminated lead, the only cost effective method of onsite decontamination would be using standard manual decontamination techniques, e.g., wiping with rags.

The decontamination residues, a MLLW, would be required to be stabilized before disposal. The stabilization of a MLLW will require that the site's Part A permit be modified. The stabilization would be accomplished through solidification of the waste in a concrete, or similar, matrix. The ability of the resulting waste form to meet the requirements of the Toxicity Characteristic Leachate Procedure (TCLP) and, therefore, not be subject to the LDR is not certain. If the stabilized decontamination residues (MLLW) did not meet TCLP requirements, further treatment at an offsite facility would be required.

The cost for the treatment of this waste stream is not currently in the LEHR-ER budget. The total estimated cost for onsite treatment is \$1,750,000. To process the decontamination residues onsite, the site's Part A permit will be required to be modified. The LEHR-ER EA would be required to be revised to meet the requirements of NEPA. A solidification area and system would also be required to be designed and constructed or solidification services acquired from a commercial vendor. The planning and design (preconstruction) phase would require approximately 20 months at an estimated cost of approximately \$750,000. This includes the cost associated with revising RCRA permits and other site documents, e.g., environmental monitoring plan, waste management plan, waste certification plan. The cost and schedule for planning are based on historical project information.

The operational phase (i.e., construction, testing, operation, and closure) is estimated to take approximately 18 months with an estimated cost

of \$1,000,000. Construction and closure costs are based upon accepted industry-standard protocols for decommissioning projects escalated to appropriate out years. Testing and operation costs are based on previous waste processing experience using appropriately escalated labor and material rates. Operational costs consider that a single batch process will treat all the decontamination residues.

The only recognized technical constraint for onsite treatment of this waste is the ability for the stabilization process to yield a waste form that meets the LDR requirements. An administrative constraint would be the ability of the DOE to construct and operate a MW treatment facility on the LEHR site. The land on which the LEHR facility is located is leased from the Regents of the University of California and, therefore, UC Davis would be required to approve any onsite MW treatment facility.

LANL has an operational decontamination facility for contaminated lead. The LANL lead decontamination trailer would be the initial choice of treatment facilities for this waste stream. The LANL facility currently decontaminates and recycles surface contaminated lead. However, further radiological characterization of the lead may be required before acceptance by the LANL facility.

There are planned decontamination facilities at INEL and the Oak Ridge Y-12 Gaseous Diffusion Plant. Because the LANL Decontamination Trailer is operational, further consideration of planned facilities will not be made until approved WAC are available.

The availability of an operational commercial treatment storage and disposal (TSD) facility for the treatment of the decontamination residue cannot be determined until the precise physical form of the waste is known. The commercial vendors, Envirocare of Utah, Inc., and Scientific Ecology Group, offer stabilization services for MW currently.

The INEL Waste Generator Treatment Plant, a MACRO facility, is operated on an as needed basis. The facility is capable of treating elemental lead contaminated with low-level alpha and beta-gamma emitting radionuclides. Other planned, but non-operational, MACRO facilities are not evaluated further in this plan. The STP will evaluate these planned facilities provided that

sufficient technical information, e.g., WAC or design basic documents, are available for review.

3.3 WASTE STREAMS FOR WHICH TECHNOLOGY EXISTS BUT NEEDS ADAPTION

Besides the waste stream presented in Section 3.2, there are currently no other MW streams sufficiently characterized to decide if an existing treatment technology is available.

3.3.1 Description of Waste Streams and Treatability Groupings

Not applicable at this time.

3.3.2 Description of Needed Technology and Capacity

Not applicable at this time.

3.3.3 Technical Approach and Options

Not applicable at this time.

3.4 WASTE STREAMS REQUIRING FURTHER CHARACTERIZATION OR FOR WHICH TECHNOLOGY ASSESSMENT HAS NOT BEEN DONE

The inventory of MWs onsite has been refined since the IMWIR was submitted. The following section details the MW streams onsite.

3.4.1 Description of Waste Streams

The LEHR-ER project identified four distinct "legacy" MW streams remaining from previous site operations.

Waste Stream LEHR FLAM MW-1

The waste stream LEHR FLAM MW-1 presented in the IMWIR has been broken down into three subgroupings that better define the individual waste streams. This waste stream contains various research laboratory chemical wastes and preserved specimens of animal subjects from the previous operations of LEHR facility.

LEHR FLAM MW-1(a). This waste stream consists of approximately 50 L of ethyl alcohol, formaldehyde, and potentially other organic liquids in miscellaneous (~ 4 to 20+ liter) containers. The physical form of the waste

is that of a liquid. The wastes are recovered spent laboratory research solutions and the purity or pedigree of the solutions cannot be determined from research records.

The waste may potentially be classified by the RCRA waste code D001 - ignitability. This waste stream has been tentatively assigned to the treatability group Ignitable.

The main potential radionuclide contaminants are radium-226+daughter products and strontium-90/yttrium-90. Other potential radionuclide contaminants include hydrogen-3, plutonium-241, americium-241, and, to a lesser extent, other radionuclides used for radiolabeling. The waste is classified as low-level CH.

The RCRA waste codes and radionuclides present are based on process knowledge and physical inspection of the waste containers. Comprehensive chemical and radionuclide characterization is needed to identify the waste's characteristics.

LEHR FLAM MW-1(b). This waste stream consists of approximately 6 L of scintillation cocktails, liquid radioactive standards, and potentially other RCRA-regulated liquids in miscellaneous small (~20 ml) containers. The physical form of the waste is a viscous aqueous liquid.

The waste may potentially be classified by one or more of the following RCRA waste codes: D018 - Benzene; F002 - halogenated solvents; and F003 - nonhalogenated solvents. This waste stream has been tentatively assigned the treatability group Toxic Organics.

The main potential radionuclide contaminants are radium-226+daughter products and strontium-90/yttrium-90. Other potential radionuclide contaminants include hydrogen-3, plutonium-241, americium-241, and other radionuclides used for laboratory radiolabeling. The waste is classified as low-level CH. Process knowledge dictates the specific activity of the TRU radionuclides potentially present in the waste is below 100 nCi/g, i.e., the waste will not be classified as TRU waste.

The RCRA waste codes and radionuclides present are based on process knowledge and physical inspection of the waste containers. Comprehensive

chemical and radionuclide characterization is needed to identify the waste's characteristics.

Waste Stream LEHR FLAM MW-1(c). This waste stream consists of approximately 3 m³ of biological specimens preserved in potentially organic liquids in miscellaneous containers. The biological remains are from animals used in research experiments. The amount of liquid in which the specimens are preserved varies greatly. Some specimens (animal remains) contain radioactive materials.

The waste may potentially be classified by the RCRA waste code D001 - ignitability. This waste stream has been tentatively assigned to the treatability group Ignitable.

The waste is classified as low-level CH. The main potential radionuclide contaminants are radium-226+daughter products, strontium-90/yttrium-90, plutonium-241, or americium-241. Other potential radionuclide contaminants include hydrogen-3 and, to a lesser extent, other radionuclides used for radiolabeling.

The RCRA waste codes and radionuclides present are based on process knowledge and physical inspection of the waste containers. Comprehensive chemical and radionuclide characterization is needed to identify the waste's characteristics.

Waste Stream LEHR COR MW-2

This waste stream consists of approximately 0.56 m³ of liquids in miscellaneous (~50 to 500 ml) containers. The physical form of the waste is that of aqueous liquid. The waste consists of various laboratory chemicals. The determination of the pedigree, i.e., virgin or used, of the waste cannot be made from available records. Physical inspections of the waste containers and associated records suggest that hydrochloric acid is the potentially regulated material.

The waste may potentially be classified by the RCRA waste code D002 - corrosive. This waste stream has been tentatively assigned to the treatability group Corrosive.

The main potential radionuclide contaminants are radium-226+daughter products and strontium-90/yttrium-90. To a lesser extent the waste may also contain hydrogen-3, plutonium-241, americium-241, and several other radionuclides used for radiolabeling. This waste is classified as low-level CH.

The RCRA waste codes and radionuclides present are based on process knowledge and physical inspection of the waste containers. Comprehensive chemical and radionuclide characterization is needed to identify the waste's characteristics.

3.4.2 Plan for Undertaking Technology Assessment

The following section details the plans to characterize the MW streams at LEHR and complete the technology assessment for these waste streams.

LEHR FLAM MW-1 and LEHR COR MW-2

A sampling and analysis plan is being prepared for the characterization of the MWs identified in LEHR FLAM MW-1 and LEHR COR MW-2. The plan will require that samples be obtained according to the requirements of EPA using approved methods such as those contained in "Test Methods for the Evaluation of Solid Waste, Physical/Chemical Methods" (EPA 1991). Radioactive materials will be quantified using EPA-approved methods supplemented by DOE and industrial standard procedures when an EPA-approved method does not exist.

Characterization is scheduled to be complete in March 1994. A technology assessment will be completed within 3 calendar months following characterization. The technology assessment will follow the guidelines established by DOE for this CSTP. The CSTP will be revised, or the STP will include, the results of the technology assessment.

4.0 TRANSURANIC MIXED WASTE STREAMS

There are no MW streams where TRU radionuclides have specific activities of greater than 100 nCi/gram.

4.1 DESCRIPTION OF WASTE STREAMS

Not applicable for the LEHR-ER site.

4.2 STRATEGY FOR MANAGING TRANSURANIC WASTE

Not applicable for the LEHR-ER site.

5.0 HIGH-LEVEL MIXED WASTE STREAMS

There are no high-level MW streams at the former LEHR site.

5.1 DESCRIPTION OF WASTE STREAMS

Not applicable for the LEHR-ER site.

5.2 STRATEGY FOR MANAGING HIGH-LEVEL MIXED WASTE

Not applicable for the LEHR-ER site.

6.0 FUTURE GENERATION OF MIXED WASTE STREAMS

The volumes of mixed waste projected for the environmental restoration sites are estimates only. A good-faith effort has been made to estimate the volumes of such wastes. Nevertheless, DOE is in the early stages of characterizing the waste and identifying areas of contamination at the LEHR site. Thus the projections of mixed waste volumes subject to LDR that will require management by the sites may change as the remedial process advances. The volume of mixed waste that is subject to LDR varies according to the remedy selected; for example, in situ treatment will result in no mixed waste requiring development of treatment capacity.

It has not yet been determined how the environmental restoration wastes will be reflected in the final STP. DOE will continue discussions with the State of California and EPA to address this matter.

6.1 ENVIRONMENTAL REMEDIATION WASTE

A RI is in progress for the site. The results of the site RI will provide sufficient information to determine the amount and locations of hazardous and radioactive materials in the soil and groundwater of the LEHR site and surrounding areas. Previously completed soil and groundwater characterization tasks show that both radioactive and hazardous materials are present in the soil and groundwater on the site.

Pending the completion of the RI, ER methods and residual contaminant (cleanup) levels for the site cannot be determined. It is expected that the ER of the LEHR site will generate MWs. The amount of MW that will need to be treated cannot be accurately determined at this time. There is currently insufficient data to designate potential treatment options. Following the completion of the RI and designation of the cleanup levels for the site, the treatability groups can be designated and technologies evaluated for any MW generated.

6.2 DECONTAMINATION AND DECOMMISSIONING WASTES

6.2.1 Waste Stream LEHR IMH MW-3

Approximately 1.9 m³ of residual sludge remain in the bottom of (animal excrement) waste processing tanks. This waste is the heavy bottom sludge portion of the flocculent mass from the settling of excrement, mainly feces, collected from the cages of animals used in radionuclide ingestion studies. The bottom sludge is the portion of the sedimentation waste that was not readily removable by routine sediment removal operations. The sedimentation of the waste occurred before radionuclide reduction through ion exchange. The waste system in which the sludge is present was taken out of operation several years ago and no further waste will be generated by this system.

This waste may potentially be classified by one or more of the following RCRA waste codes: F002 - halogenated solvents; F003 - nonhalogenated solvents; and F005 - nonhalogenated solvents. Insufficient information exists to assign this waste a treatability group.

The main potential radionuclide contaminant is strontium-90/yttrium-90. To a lesser extent the waste may also contain radium-226+daughters, hydrogen-3, and several other radionuclides used for radiolabeling. Based on current information, this waste is categorized as low-level CH.

The RCRA waste codes and radionuclides present are based on limited sampling done as part of previous decommissioning activities. Those RCRA waste codes and radionuclides listed as potentially present are based on process knowledge of past facility operations. Comprehensive chemical and radionuclide characterization is needed to identify the waste's characteristics.

Characterization will be conducted once the sludge has been removed from tanks as part of the tank's decommissioning. EPA-approved methods will be used for the waste's characterization. The characterization should be complete by March 1995. A technology assessment will be completed within 3 calendar months following characterization. The technology assessment will follow the guidelines established by DOE for this CSTP. The CSTP will be revised, or the STP will include, the results of the technology assessment.

6.2.2 Waste Stream LEHR TT MW-4

Approximately 0.96 m³ of residual sludge and liquid remain in the bottom of a tank trailer. This tank trailer was formerly used to collect overflow liquid from (animal excrement) waste processing system tanks during peak process periods. The tank trailer is a fuel storage and delivery trailer that was used by the military before transfer to DOE.

The waste may potentially be classified by one or more of the following RCRA waste codes: F002 - halogenated solvents; F003 - nonhalogenated solvents; and F005 - nonhalogenated solvents. Insufficient information exists to assign this waste a treatability grouping.

The known radionuclide contaminants are strontium-90/yttrium-90, thorium-232, and radium-226+daughters. To a lesser extent the waste may also contain hydrogen-3 and several other radionuclides used for radiolabeling. Based on limited available data, this waste is classified as low-level CH.

The RCRA waste codes and radionuclides present are based on limited sampling done as part of previous decommissioning activities. Potential RCRA waste codes and radionuclides are based on process knowledge of previous facility operations. Comprehensive chemical and radionuclide characterization is needed to identify the waste's characteristics.

A sampling and analysis plan for characterizing the waste liquid/sludge in the tanker trailer is planned to be started no later than March 1994. This plan will comply with EPA and DOE requirements for waste characterization.

Characterization is scheduled to be complete in the last quarter of calendar year 1994. A technology assessment will be completed within 3 calendar months following characterization. The technology assessment will follow the guidelines established by DOE for this CSTP. The CSTP will be revised, or the STP will include, the results of the technology assessment.

6.2.3 Other Decontamination and Decommissioning Waste Streams

Other than waste streams LEHR IMH MW-3 and LEHR TT MW-4, the only potential MW that may be generated by the decommissioning of LEHR facilities is radioactively contaminated lead. Decommissioning methods have been chosen

specifically to eliminate the addition of hazardous materials into radioactively contaminated areas.

6.3 OTHER WASTES

No other MWs are projected to be generated from the ER of the LEHR facility within the next five years.

7.0 MIXED WASTE STREAMS FOR WHICH RADIONUCLIDE SEPARATION MAY BE APPROPRIATE

None of the identified MW streams are suitable for radionuclide separation.

7.1 DESCRIPTION OF WASTE STREAMS

Not applicable at this time.

7.2 ANALYSIS AND IMPLICATIONS

Not applicable at this time.

8.0 MIXED WASTE TREATMENT NEEDS AND OPTIONS

Table 8.1 summarizes the technology needs and options for the mixed waste streams at LEHR. For more information concerning a particular mixed waste stream, see the reference section of this plan.

Although no onsite MW capacity exists, this plan includes the Table 8.2 summary of onsite MW treatment capacity to remain consistent with other DOE site's CSTPs. Any changes in onsite treatment capacity will be contained in the draft STP for LEHR.

TABLE 8.1. Summary of Potential Mixed Waste Treatment Needs and Options at LEHR

Treatability Group(s)	Waste Stream(s)		Quantity of Wastes					
	ID#	CSTP Chapter	Inventory as of December 1992		Current Inventory (Date 9/13/93)		Projected 5-Yr Generation (1993-1997)	
			m ³	kg	m ³	kg	m ³	kg
Ignitable ^(a)	LEHR-FLAM-MW-1(a)	3.4	0.05	-	0.05	-	0	-
Toxic Organics ^(a)	LEHR-FLAM-MW-1(b)	3.4	0.006	-	0.006	-	0	-
Ignitable ^(a)	LEHR-FLAM-MW-1(c)	3.4	3	-	3	-	0	-
Corrosive ^(a)	LEHR-COR-MW-2	3.4	0.56	-	0.56	-	0	-
To be determined ^(b)	LEHR-IMH-MW-3	6.2	-	-	-	-	1.9	-
To be determined ^(b)	LEHR-TT-MW-4	6.2	-	-	-	-	0.96	-
Toxic Metals, w/o Organics	LEHR-LEAD-MW-5	3.2	-	-	-	-	2	-

(a) Initial categorization based on historical information. Insufficient characterization data is available to precisely designate treatability group.

(b) Insufficient characterization data is available to designate a treatability group.

TABLE 8.1. (contd)

Waste Stream ID#s	Treatment Option						
	Option Number	Treatment Type	Site	Facility Name	System Name	System #	System Status
LEHR-FLAM-MW-1(a)	n/a	To be determined ^(a) BDAT-Incineration	To be determined	To be determined	To be determined	To be determined	To be determined
LEHR-FLAM-MW-1(b)	n/a	To be determined BDAT-Incineration	To be determined	To be determined	To be determined	To be determined	To be determined
LEHR-FLAM-MW-1(c)	n/a	To be determined BDAT-Incineration	To be determined	To be determined	To be determined	To be determined	To be determined
LEHR-COR-MW-2	n/a	To be determined BDAT-Neutralization	To be determined	To be determined	To be determined	To be determined	To be determined
LEHR-IMH-MW-3	n/a	To be determined BDAT-Incineration	To be determined	To be determined	To be determined	To be determined	To be determined
LEHR-TT-MW-4	n/a	To be determined BDAT-Incineration	To be determined	To be determined	To be determined	To be determined	To be determined
LEHR-LEAD-MW-5	1	Macroencapsulation	INEL	INEL Waste Generator Treatment	Waste Generator Treatment Plant	00244	Existing, Operating
LEHR-LEAD-MW-5	1	Macroencapsulation	INEL	Waste Processing Facility	None	None	Planned, Unapproved
LEHR-LEAD-MW-5	2	Decontamination/Stabilization	LANL	Lead Decontamination Trailer	Lead Decontamination Trailer	-	Operational
LEHR-LEAD-MW-5	3	Stabilization	Envirocare of UTAH	Envirocare of Utah	Envirocare of Utah	00516	Existing, Operating, Commercial
LEHR-LEAD-MW-5	3	Stabilization	Scientific Ecology Group	Scientific Ecology Group	Scientific Ecology Group	00515	Existing, Operating, Commercial

(a) "To be determined" indicates that insufficient information is currently available to define/designate a treatment option.

TABLE 8.1. (contd)

Waste Stream ID#s	Option #	Technology Evaluation Issues/Concerns Associated with the Options Identified	Documented Non-Technical Issues/Concerns Associated with the Options Identified
LEHR-FLAM-MW-1(a)	n/a	To be determined following characterization	To be determined following characterization
LEHR-FLAM-MW-1(b)	n/a	To be determined following characterization	To be determined following characterization
LEHR-FLAM-MW-1(c)	n/a	To be determined following characterization	To be determined following characterization
LEHR-COR-MW-2	n/a	To be determined following characterization	To be determined following characterization
LEHR-IMH-MW-3	n/a	To be determined following characterization	To be determined following characterization
LEHR-TT-MW-4	n/a	To be determined following characterization	To be determined following characterization
LEHR-LEAD-MW-5	1	An operational macroencapsulation facility for elemental lead MW is not in operation. Complete radiological characterization has not been performed to determine suitability for treatment.	The status of the facility's Part B permit could not be determined.
LEHR-LEAD-MW-5	2	Complete radiological characterization has not been performed and suitability for existing treatment facilities cannot be confirmed.	As landlord, the Regents of the University of California would have to approve the construction and/or operation of any MW treatment facility on the LEHR site.
LEHR-LEAD-MW-5	3	The suitability of an existing commercial facility cannot be determined until the properties of the decontamination residue can be analyzed.	Commercial facilities have not undergone the Quality Assurance audits and reviews necessary for waste processing.

TABLE 8.2. Summary of Onsite Treatment Systems at LEHR

Part 1 of 5											
Facility Name	System Name	Sys #	System Status	On-line Date	Treat-ability Group	Treat-ment Type	Waste Form(s) Generated	Secondary Treatment Type Required	Cost		
									Capital \$	Operating (\$/kg or \$/m ³)	Budget Impact
None											

8.5

Part 2 of 5																
Throughput Capacity													Possible Upgrades of Existing Facilities			
Maximum Technical Capacity					Normal Operating Capacity				Utilized Capacity							
Sys #	All Wastes		Mixed Wastes		All Wastes		Mixed Wastes		All Wastes		Mixed Wastes					
	m³/yr	kg/yr	m³/yr	kg/yr	m³/yr	kg/yr	m³/yr	kg/yr	m³/yr	kg/yr	m³/yr	kg/yr	Item	Capacity/ Capability Added	Status	Budget Impact
n/a ^(a)																

(a) "n/a" indicates that no onsite treatment systems are available.

TABLE 8.2. (contd)

Part 3 of 5							
Technical Limitations							
Sys. #	Radiation		Matrix/Physical		Contaminant Limits		Other Technical
	TRU Alpha	Beta-gamma	Property	Limit	Name	Max. Conc.	
n/a							

8.6

Part 4 of 5							
Non-Technical Limitations							
Sys. #	Radiation		Matrix/Physical		Contaminant Limits		Other Non-Technical
	TRU Alpha	Beta-gamma	Property	Limit	Name	Max. Conc.	
n/a							

Part 5 of 5	
System #	Onsite Treatment Capability Issues/Concerns (List issues associated with onsite treatment capability, capacity, or costs.)
n/a	

9.0 REFERENCES

- 10 CFR 61. 1993. U.S. Nuclear Regulatory Commission. "Licensing Requirements for Land Disposal of Radioactive Wastes."
- 40 CFR 191. 1993. U.S. Environmental Protection Agency. "Environmental Radiation Protection Standards for Management and Disposal of Spent Nuclear Fuel, High-Level and Transuranic Radioactive Wastes."
- 40 CFR 260. 1993. U.S. Environmental Protection Agency. "Hazardous Waste Management System - General."
- 40 CFR 261. 1993. U.S. Environmental Protection Agency. "Identification and Listing of Hazardous Waste."
- 58 FR 17875. April 6, 1993. "Publication of Schedule for Submitting Plans for Treating Mixed Waste Generated or Stored at Each Site as Required by the Federal Facilities Compliance Act of 1992." *Federal Register*.
- 15 U.S.C. 2601, et seq. Toxic Substances Control Act, as amended.
- 40 U.S.C. 9601, et seq. The Comprehensive Environmental Response, Compensation, and Liability Act of 1980, as amended.
- 42 U.S.C. 300, et seq. The Federal Water Pollution Control Act, as amended.
- 42 U.S.C. 2011, et seq. Atomic Energy Act of 1954, as amended.
- 42 U.S.C. 4321, et seq. The National Environmental Policy Act of 1969, as amended.
- 42 U.S.C. 6901, et seq. Solid Waste Disposal Act of 1965, as amended.
- 42 U.S.C. 7401, et seq. Clean Air Act, as amended.
- 42 U.S.C. 10101 et seq. Nuclear Waste Policy Act, as amended.
- DOE National Security and Military Applications of Nuclear Energy Authorization Act of 1980. Public Law 96-164.
- U.S. Department of Energy (DOE). 1993. "Radiation Protection of the Public and Environment." DOE Order 5400.5.
- U.S. Department of Energy (DOE). 1991. "Quality Assurance." DOE Order 5700.63.
- U.S. Department of Energy (DOE). 1988. "Radioactive Waste Management." DOE Order 5820.2A.

U.S. Department of Energy (DOE). 1991. "Five-Year Plan Fiscal Years 1993-1997." August 1991. DOE/S-0090P. Office of Environmental and Waste Management.

U.S. Environmental Protection Agency (EPA). 1991. "Test Methods for the Evaluation of Solid Waste, Physical/Chemical Methods." EPA-SW-846. Office of Solid Waste, U.S. Environmental Protection Agency, Washington, D.C.

APPENDIX A

LIST OF DOE FACILITIES PREPARING CONCEPTUAL SITE TREATMENT PLANS

**TABLE A.1 Sites at Which DOE Generates or Stores Mixed Waste
(or May Generate Within the Next Five Years)
Preparing Conceptual Site Treatment Plans**

Facility	State	Agency to Receive Plan (EPA/State)
Energy Technology Engineering Center (ETEC)	California	State
General Atomics		
** General Electric Vallecitos		
Lawrence Livermore National Laboratory		
Lawrence Berkeley Laboratory		
Laboratory For Energy-Related Health Research		
Mare Island Naval Shipyard		
Sandia National Laboratory - California		
Grand Junction Project Office	Colorado	State
Rocky Flats Plant		
** Knolls Atomic Power Laboratory, Windsor	Connecticut	State
Pinellas Plant	Florida	State
Pearl Harbor Naval Shipyard	Hawaii	EPA
Argonne National Laboratory - West	Idaho	State
Idaho National Engineering Laboratory		
Ames Laboratory	Iowa	EPA
Argonne National Laboratory - East	Illinois	State
** Site A/Plot M, Palos Forest Preserve		
Paducah Gaseous Diffusion Plant	Kentucky	State
Portsmouth Naval Shipyard	Maine	EPA
Kansas City Plant	Missouri	State
Weldon Spring Site Remedial Action Project		
University of Missouri		
Nevada Test Site	Nevada	State

TABLE A.1 (contd)

Facility	State	Agency to Receive Plan (EPA/State)
Energy Technology Engineering Center (ETEC)	California	State
Middlesex Sampling Plant	New Jersey	EPA
** Princeton Plasma Physics Laboratory		
Inhalation Toxicology Research Institute	New Mexico	State
Los Alamos National Laboratory		
Sandia National Laboratory - New Mexico		
Brookhaven National Laboratory	New York	State
Colonie Interim Storage Site		
Knolls Atomic Power Laboratory, Kesselring		
Knolls Atomic Power Laboratory, Schenectady		
West Valley Demonstration Project		
** Battelle Columbus Laboratories Decommissioning Project	Ohio	State
Fernald Environmental Management Project		
Mound Plant		
Portsmouth Gaseous Diffusion Plant		
RMI Titanium Inc.		
Bettis Atomic Power Laboratory	Pennsylvania	EPA
** Charleston Naval Shipyard	South Carolina	State
Savannah River Site		
K-25 Site, Oak Ridge Reservation	Tennessee	State
Oak Ridge National Laboratory, Oak Ridge Reservation		
Y-12 Plant, Oak Ridge Reservation		
Pantex Plant	Texas	State
** Norfolk Naval Shipyard	Virginia	EPA
Puget Sound Naval Shipyard	Washington	State

** Denotes a site that is not currently generating or storing MW but may generate or store MW within the next five years.

APPENDIX B

CANDIDATE MIXED WASTE TREATMENT SYSTEM INFORMATION SHEETS

APPENDIX B

CANDIDATE MIXED WASTE TREATMENT SYSTEM INFORMATION SHEETS

INTRODUCTION

One of DOE's key objectives in the preparation of the CSTP was to identify potential treatment options for a site's mixed waste. Options for both onsite and offsite treatment were to be identified. During development of the CSTP it became clear that DOE's Operation Offices has limited information about potential treatment options at other DOE sites. As a result, information sheets for candidate mixed waste treatment systems were developed as an information source that relates the standard waste treatability groups in the Interim Mixed Waste Inventory Report and treatment systems at potential treatment facilities. The primary purpose of the treatment system information sheets are to assist in the preliminary identification of offsite treatment facilities for mixed waste. Using the information sheets, waste streams could be matched to potential treatment facilities based solely on the technical capabilities of the treatment facilities. In response to comments received at the September meeting in Albuquerque, New Mexico, between the states and DOE, the information sheets were updated to include information on administrative and regulatory limitations relevant to treatment facilities.

The information sheets identify the status of the facilities. The two broad facility status categories are "existing" and "planned." Existing facilities are further divided into "existing operating" and "existing, could be used to treat mixed waste." The latter category consists of those facilities that have the technical capability to treat mixed waste, but either the facilities are not currently operating or are not currently treating mixed waste. Facilities in this category would include those undergoing plant modification, permit or other regulatory reviews, in the process of restarting, etc.

The planned facility category encompasses a broad range of potential

treatment facilities. One of the main purposes of the information sheets is to provide a tool to identify numerous preliminary treatment options for a DOE site's mixed waste. As such, the approach taken was to include as many potential treatment facilities as possible in the planned category. Any potential treatment facility for which any strategic planning or feasibility analysis has taken place could be included as a planned facility.

Planned facilities are further categorized as "approved" or "unapproved." An approved facility is one that has formally entered the DOE line item construction project process as described in DOE Order 4700.1. A schematic diagram depicting DOE's line item construction process is given in Figure B.1.

Management and approval of construction projects are carried out by "Key Decisions" (KD). The first decision is KD-0 (Approval of Mission Need). It should be emphasized that, as used in the information sheets, the term "approved" only signifies that the facility has formally entered the DOE line item process (i.e., has received KD-0 approval); it does not connote any state or regulatory authority approval of the facility, completion of NEPA documentation, permit issuance, etc.

Unapproved facilities are those that have not formally entered DOE's construction project process (have not received KD-0 approval). Generally, some strategic planning, research and development, engineering studies, etc. have been conducted to assess the need and feasibility of these potential facilities.

A summary of the definitions of the four facility status categories is given below:

- existing operating - System is currently (as of 10/19/93) operating and treating mixed waste.
- existing, could be used for mixed waste - Existing system not currently treating mixed waste. System may be treating other waste, or may not be operational at this time.
- planned approved - System has reached, at a minimum, Key Decision Zero KD-0 (Approval of Mission Need). Typically, the funds for the system's conceptual or detailed design have been authorized, or the system is under construction.

FIGURE B.1. Key Decision Process Overview
B.3

- planned unapproved - System has not reached the KD-0 approval stage, or funds for the system's conceptual design have not been authorized.

BASIS OF THE TREATMENT SYSTEM INFORMATION SHEETS

A separate questionnaire was completed for each candidate treatment system. Information regarding the waste matrices, radionuclide categories, and contaminants that could potentially be treated in each of the site's treatment systems was requested. The information sheets were subsequently modified to include information on administrative and regulatory limitations on the facility. All information collected on the questionnaires appears on the information sheets. No summarization or collating of information has occurred.

The primary objective of the information sheets is to identify candidate facilities that may technically be able to treat wastes in a given treatability group. For facilities in the early planning stage, professional and engineering judgement were used to complete the questionnaires. The information is subject to change and refinement as more detailed data is developed regarding the technical capabilities of facilities and their ability to treat specific waste streams.

The sections addressing administrative and technical limitations were not intended to be a detailed or comprehensive description of the system's WAC. These sections were intended to identify major permit restrictions and technical limitations.

The information sheets are meant to be used only as a tool to enable preliminary matching of waste streams to potential treatment options. Some treatment facilities may not be able to treat all wastes within a treatability group identified as potentially applicable. In addition, some proposed facilities may never be constructed. More specific treatment options for a given waste stream will be selected as part of the process of developing the Draft Site Treatment Plans.

A table of definitions of terms used in the candidate treatment system information sheets can be found at the end of this appendix.

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Argonne National Laboratory - East
 FACILITY: Alkali Metal Reaction Booth
 SYSTEM: 00114, Alkali Metal Reaction Booth
 CONTACT: Ken Chiu 708-252-7966

DESIGN PERMIT

KG/YR 0 0

System Capacity

ADS NUMBER:

PERMIT (Other UNIT of MEASURE): 40 pounds/hr

STATUS: Existing Could be used for mixed waste

-TRU- RCRA CHARACTERISTICS -
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CH Y N N N N Y

PERMIT STATUS INFORMATION

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Part A App	IL EPA	04/30/82	/ /
CAA	Air Permit	IL EPA	06/19/89	05/31/94
RCRA	Part B App	IEPA/USEPA	12/20/90	/ /

OTHER INFORMATION

Design capacity = 40 pounds per hour.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

RCRA permit limits operation to 40 pds per hour. Facility has not operated for several years. The laboratory (ANL) is planning to bring this system on line in January, 1994. Facility cannot accept PCB mixed waste. The facility will initially treat back logged waste of approximately 0.60 cubic meters of alkali metals.

OTHER PERMIT LIMITATIONS & COMMENTS

The RCRA Part B permit application indicates that offsite waste will not be stored or treated at ANL-E. Therefore, the Part B permit, when issued, will prohibit acceptance of offsite waste.

TECHNOLOGY

Chemical Oxidation

MATRIX

Reactive Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Argonne National Laboratory - West	DESIGN	PERMIT
FACILITY:	Radioactive Sodium Waste Process Facility		
SYSTEM:	00545, Radioactive Sodium Waste Process Facility	KG/YR	0 0
CONTACT:	Ray Lang 708-252-2230		
		— System Capacity —	

ADS NUMBER: CH-1604

STATUS: Planned Unapproved

-TRU-										RCRA CHARACTERISTICS		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	N	N	CH	N	N	N	N	N	Y		

OTHER INFORMATION

Capacity to be determined. Would convert elemental sodium to nonhazardous sodium carbonate.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

A conceptual design report for the facility was done in 1982 and is currently being revised.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

ANL-W is required to provide treatment technology for sodium-contaminated components stored on site.

TECHNOLOGY

Chemical Oxidation

MATRIX

Reactive Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	BNFL (England)	DESIGN	PERMIT
FACILITY:	BNFL (England)		
SYSTEM:	00505, BNFL Deactivation	K3/YR	0 0
CONTACT:		_____ System Capacity _____	

ADS NUMBER:

STATUS: Existing Operating Commercial

-TRU-										RCRA CHARACTERISTICS			
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE			
N	Y	Y	Y	B	N	N	N	Y	N	Y			

PERMIT STATUS INFORMATION					DATE PERMIT ISSUED OR		
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE			
RCRA	Export	EPA	/ /	/ /			

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Transport to England for treatment would require export permit for hazardous waste export.

TECHNOLOGY

Water Reaction

MATRIX

Reactive Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	0881, Oak Ridge, TN	DESIGN	PERMIT
FACILITY:	Diversified Scientific Services		
SYSTEM:	00546, Diversified Scientific Services	MG/YR	0 0
CONTACT:	Jack Keontz 615-376-0084		

— System Capacity —

ADS NUMBER:

STATUS: Existing Operating Commercial

-TRU-

— RCRA CHARACTERISTICS —

NLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE

Y

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

TECHNOLOGY

MATRIX

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Energy Technology Engineering Center
FACILITY: Radioactive Materials Disposal Facility
SYSTEM: 00117, Amalgamation Process
CONTACT: B. Bassett 818-586-5556

DESIGN **PERMIT**

MS/YR 0 0

System Capacity

ADS NUMBER:
STATUS: Existing Operating

PERMIT (Other UNIT of MEASURE): 1 liter/day

-TRU- **RCRA CHARACTERISTICS**
HLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CN N Y N N N N

PERMIT STATUS INFORMATION
REGULATION **PERMIT TYPE** **REG AGENCY** **DATE PERMIT ISSUED OR APPLICATION SUBMITTED** **RENEWAL DATE**
 RCRA Part A App EPA 07/08/92 / /

OTHER INFORMATION

Design capacity = 1 liter/day.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Has been used to amalgamate mercury. All mercury onsite has been processed.

OTHER PERMIT LIMITATIONS & COMMENTS

Permitted to treat waste generated on site only.

Permit status is uncertain with the State of California. This system is not included in the March 1989 Part A application Interim Status authority to operate. It is included in the July 1992 amendment which has not been approved and therefore is considered as a non-approved activity according to DTSC interpretation.

TECHNOLOGY
 Amalgamation

MATRIX
 Liquid Mercury

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Energy Technology Engineering Center	DESIGN	PERMIT
FACILITY:	Radioactive Materials Disposal Facility		
SYSTEM:	00508, Evaporation/Ion Exchange	KG/YR	345 345
CONTACT:	B. Bassat 818-584-5556		

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

— System Capacity —
PERMIT [Other UNIT of MEASURE]: 250 gal/day

—TRU—										— RCRA CHARACTERISTICS —		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	N	N	CH	N	N	Y	N	N	N		

— PERMIT STATUS INFORMATION —				
			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	EPA	04/01/89	/ /

OTHER INFORMATION

Design capacity = 250 gal/day.

Approximate annual throughput achievable = 9000 gal.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Evaporator; an approved disposal site for the mixed waste sludge resulting from the process (evaporation).

Ion exchange; needs to be reassembled.

OTHER PERMIT LIMITATIONS & COMMENTS

Permitted to treat waste generated on site only.

Permit status is uncertain with the State of California. This system was included in the March 1989 Part A application Interim Status authority to operate. It is not included in the July 1992 amendment.

TECHNOLOGY

Evaporation

MATRIX

Aqueous Liquids

Ion Exchange

Organic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Energy Technology Engineering Center	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Radioactive Materials Disposal Facility		
SYSTEM:	00124, Neutralization Process	MG/YR	332
CONTACT:	B. Bassat 818-586-5556		332

ADS NUMBER: _____ System Capacity _____
 STATUS: Existing Could be used for mixed waste PERMIT [Other UNIT of MEASURE]: 10 gal/hour

-TRU-										- RCRA CHARACTERISTICS -		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	N	N	CH	N	N	N	N	Y	Y		

PERMIT STATUS INFORMATION					DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE		
RCRA	Part A App	EPA	07/08/92	/	/	

OTHER INFORMATION

Design capacity = 10 gal/hr.

Approximate annual throughput achievable = 1800 gal.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Approval of the treatability study.

OTHER PERMIT LIMITATIONS & COMMENTS

Permitted to treat waste generated on site only.

Permit status is uncertain with the State of California. This system is not included in the March 1989 Part A application Interim Status authority to operate. It is included in the July 1992 amendment which has not been approved and therefore is considered as a non-approved activity according to DTSC interpretation.

TECHNOLOGY

Neutralization

MATRIX

Aqueous Liquids

Reactive Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Energy Technology Engineering Center	DESIGN	PERMIT
FACILITY:	Radioactive Materials Disposal Facility		
SYSTEM:	00509, Thermal Treatment	KG/YR	1200 1200
CONTACT:	B. Bassett 818-586-5556		

— System Capacity —

ADS NUMBER:

STATUS: Planned Unapproved

-TRU-				RCRA CHARACTERISTICS			
HLW	LLW	TRU	ALPHA HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE CORROSIVE REACTIVE
N	Y	N	N	CN	N	Y	Y N N N

PERMIT STATUS INFORMATION				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	Part A App	EPA	07/08/92	/	/

OTHER INFORMATION

Design capacity = 800 gal/day.

Plan date of operation = FY94.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Commercially available, turn key operation. Pending approval of State of California (DTSC) for construction, operating and air permits. Expect that facility will be operational by May, 1994.

OTHER PERMIT LIMITATIONS & COMMENTS

Permitted to treat waste generated on site only.

Permit status is uncertain with the State of California. This facility is not included in the March 1989 Part A application Interim Status authority to operate. It is included in the July 1992 amendment which has not been approved and therefore is considered as a non-approved activity.

TECHNOLOGY

MATRIX

Phase Separation	Soil with <50% Debris
Soil Washing	Soils
Stabilization	Soil with <50% Debris Soils
Thermal Destruction	Soil with <50% Debris Soils
Unspecified	Liquid Mercury

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Envirocare of Utah, Clive, UT	DESIGN	PERMIT
FACILITY:	Envirocare Treatment & Disposal Facility		
SYSTEM:	00516, Treatment & Disposal Facility	M3/YR	0 0
CONTACT:	Sue Rice 801-532-1330		

—— System Capacity ——

ADS NUMBER:
STATUS: Existing Operating Commercial

-TRU-				—— RCRA CHARACTERISTICS ——			
HLW	LLW	TRU	ALPHA HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE CORROSIVE REACTIVE
N	Y	N	N	CH	Y	Y	Y Y Y

—— PERMIT STATUS INFORMATION ——				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	Final		/ /	/ /	

OTHER INFORMATION

Approximate annual throughput achievable = 45,000 tons/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Envirocare's license amendment for this treatment is pending. License issuance is scheduled for October 1993.

Envirocare also has the capability of disposing of mixed waste based on its RCRA Part B for disposal.

Treatment limitations: Envirocare will treat solid phase waste. No liquid treatment.

TECHNOLOGY

Stabilization

MATRIX

Organic Sludges/Particulates
 Inorganic Sludges/Particulates
 Cemented Solids
 Organic Debris
 Inorganic Debris
 Heterogeneous Debris
 Soil with <50% Debris
 Soils
 Reactive Metals
 Elemental Lead
 Beryllium Dust
 Calcine Solids
 Inorganic Solids
 Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Fernald Environmental Management Project	DESIGN	PERMIT
FACILITY: Minimum Additive Waste Stabilization Facility		
SYSTEM: 00350, Minimum Additive Waste Stabilization Facility	K3/YR	40000
CONTACT: Barry Ko 513-738-6786		0

— System Capacity —

ADS NUMBER: 49-82

STATUS: Planned Unapproved

—TRU—	— RCRA CHARACTERISTICS —
HLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CH N	

OTHER INFORMATION

Information needed for this section is still being investigated and will become available as treatability studies progress towards completion.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

In July 1990, the EPA and the DOE entered into a Consent Agreement establishing milestone schedules for the completion of necessary studies to support the CERCLA clean-up process. The agreement also established schedules for implementing near-term clean-up actions while final clean-up solutions were being evaluated and selected. In September 1991, the DOE and EPA jointly signed the Amended Consent Agreement establishing revised milestones for the completion of the required studies and identifying a series of new, near-term actions for implementation by DOE. As part of the CERCLA RI/FS process, the prescribed RCRA LDR technologies will be evaluated along with other potential technologies and general response actions (institutional controls, containment, disposal). The preferred technologies will be selected for the final remedial action.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Conducting treatability study (pilot scale study).

OTHER PERMIT LIMITATIONS & COMMENTS

Facility/system being developed pursuant to CERCLA agreement - no permit required.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

1988 Consent Decree states that offsite waste cannot be treated at the FEMP without prior approval of the State of Ohio. Thus, the FEMP is planning to only treat FEMP waste streams at this time.

TECHNOLOGY

Vitrification

MATRIX

Organic Sludges/Particulates
Inorganic Sludges/Particulates
Organic Debris
Inorganic Debris
Heterogeneous Debris
Soil with <50% Debris
Soils
Calcine Solids
Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Fernald Environmental Management Project	DESIGN	PERMIT
FACILITY:	Plant 8 VOC Treatment System		
SYSTEM:	00550, Plant 8 VOC Treatment System	MG/YR	23862
CONTACT:	Berry Ko		0

— System Capacity —

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

-TRU-				— RCRA CHARACTERISTICS —	
HLW	LLW	TRU	ALPHA HANDLING	METALS	MERCURY ORGANICS
N	Y	N	N	CM	Y

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

The remedial action workplan would have to be revised and approved by USEPA; RCRA treatment permit would have to be approved by OEPA; NPDES permit may have to be changed.

OTHER PERMIT LIMITATIONS & COMMENTS

System is being operated pursuant to CERCLA agreement - no permit required.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Unit is operated as a CERCLA removal action for perched water pursuant to the Amended Consent Agreement. The FEMP is not planning to obtain a RCRA treatment permit. The 1988 Consent Decree states that offsite waste cannot be treated at the FEMP without prior approval of the State of Ohio. Thus, the FEMP is planning to only treat FEMP waste streams at this time.

TECHNOLOGY

Carbon Adsorption

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Fernald Environmental Management Project	DESIGN	PERMIT
FACILITY:	Rotary Kiln		
SYSTEM:	00513, Rotary Kiln	KG/YR	0 0
CONTACT:	Barry Ko 513-738-6786		

— System Capacity —

ADS NUMBER: 16-C3

STATUS: Existing Could be used for mixed waste

— TRU — RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE

PERMIT STATUS INFORMATION			
REGISTRATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
CAA	PTO	OEPA	03/02/90 / /

OTHER INFORMATION

Design capacity = 3,800,000 kg/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Performance testing can be done, but full operation will require approval of air pollution control permit. Will be used to dry only non-RCRA radiological residues. The rotary kiln is to be used for drying/oxidizing so material can be shipped. It is not an incinerator.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

There are no plans to treat mixed waste in this facility. RCRA permit would be required to treat mixed wastes.

OTHER PERMIT LIMITATIONS & COMMENTS

Facility does not have a permit to treat hazardous waste or mixed waste.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

1988 Consent Decree states that offsite waste cannot be treated at the FEMP without prior approval of the State of Ohio. Thus, the FEMP is planning to only treat FEMP waste streams at this time.

TECHNOLOGY
Evaporation

MATRIX
Unspecified

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Fernald Environmental Management Project	DESIGN	PERMIT
FACILITY:	Soil Washing Process Facility		
SYSTEM:	00358, Soil Washing Process Facility	KG/YR	90000
CONTACT:	Barry Ko		0
	513-738-6786		

— System Capacity —

ADS NUMBER:
STATUS: Planned Unapproved

—TRU— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
N Y N N CN

OTHER INFORMATION

Pilot plant design capacity = 1.58×10^6 kg/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

In July 1990, the EPA and the DOE entered into a Consent Agreement establishing milestone schedules for the completion of necessary studies to support the CERCLA clean-up process. The agreement also established schedules for implementing near-term clean-up actions while final clean-up solutions were being evaluated and selected. In September 1991, the DOE and EPA jointly signed the Amended Consent Agreement establishing revised milestones for the completion of the required studies and identifying a series of new, near-term actions for implementation by DOE. As part of the CERCLA RI/FS process, the prescribed RCRA LDR technologies will be evaluated along with other potential technologies and general response actions (institutional controls, containment, disposal). The preferred technologies will be selected for the final remedial action.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Conducting treatability study (pilot scale study).

OTHER PERMIT LIMITATIONS & COMMENTS

Facility/system being developed pursuant to CERCLA agreement - no permit required.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

1988 Consent Decree states that offsite waste cannot be treated at the FEMP without prior approval of the State of Ohio. Thus, the FEMP is planning to only treat FEMP waste streams at the time.

TECHNOLOGY

Soil Washing

MATRIX

Soil with <50% Debris
Soils

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Fernald Environmental Management Project
 FACILITY: UMN Treatment Facility
 SYSTEM: 00347, UMN Treatment Facility
 CONTACT: Barry Ko 513-738-6786

DESIGN PERMIT

KG/YR 765 0

System Capacity

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

-TRU- RCRA CHARACTERISTICS -
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CN N N N N Y N

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Operation of this unit has been suspended since April 1993, pending further investigation.

OTHER PERMIT LIMITATIONS & COMMENTS

Facility/system being operated pursuant to CERCLA agreement - no permit required. RCRA or NPDES permit modification may be required to treat mixed waste streams other than those specified in CERCLA workplan.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

1988 Consent Decree states that offsite waste cannot be treated at the FEMP without prior approval of the State of Ohio. Thus, the FEMP is planning to only treat specific FEMP waste streams at this time.

TECHNOLOGY

Filtration

MATRIX

Aqueous Liquids

Neutralization

Aqueous Liquids

Precipitation

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Hanford Site
 FACILITY: 242-A Evaporator
 SYSTEM: 00123, 242-A Evaporator
 CONTACT: Dale Black 509-376-8458

DESIGN PERMIT

M3/YR 0 0

System Capacity

ADS NUMBER: 1260

PERMIT [Other UNIT of MEASURE]: 11.4 m3/hour

STATUS: Existing Could be used for mixed waste

-TRU- RCRA CHARACTERISTICS -
 NLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 Y Y Y Y RH N N N N Y N

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Part B App WA DOE 06/26/91 / /
 WAC246/247 Registratn DOH 07/28/93 / /

OTHER INFORMATION

Design capacity = 11.4 m3/hr. Restart - FY94. Tank waste only.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Expected to begin operation in FY 94 (will treat Hanford's radioactive tank wastes).

OTHER PERMIT LIMITATIONS & COMMENTS

WAC 246/247 is Radioactive Air Emission Permit, issued by Department of Health.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Required under Tri-Party Agreement Milestone M-17.

TECHNOLOGY

Evaporation

MATRIX

Organic Liquids

Aqueous Liquids

Ion Exchange

Organic Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Hanford Site	DESIGN	PERMIT
FACILITY:	242-A/Purex Effluent Treatment Facility		
SYSTEM:	00129, Effluent Treatment Facility	M3/YR	0 0
CONTACT:			

ADS NUMBER: 2300 **System Capacity**
STATUS: Planned Approved **PERMIT [Other UNIT of MEASURE]:** 17 m3/hour
KEY DECISION STATUS: KD-3 **DATE STATUS ACHIEVED:** 08/01/92 **CONSTRUCTION COMPLETION DATE:** 06/94

-TRU-				RCRA CHARACTERISTICS			
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS
IGNITABLE	CORROSIVE	REACTIVE					
N	Y	N	Y	CH	Y	N	Y

PERMIT STATUS INFORMATION				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	Part B App	WA DOE	06/26/91	/	/

OTHER INFORMATION

Design capacity = 17 m3/hr. Plan date operation = FY94.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

None identified.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Under construction. Hot startup required by 10/94.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Required by TPA milestone M-17-14.

TECHNOLOGY

MATRIX

Drying	Aqueous Liquids
Evaporation	Aqueous Liquids
Filtration	Aqueous Liquids
Ion Exchange	Aqueous Liquids
Reverse Osmosis	Aqueous Liquids
Oxidation	Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Hanford Site
 FACILITY: 300 Area Waste Acid Treatment System
 SYSTEM: 00533, Chromium Reduction
 CONTACT:

DESIGN PERMIT

M3/YR 0 1000

ADS NUMBER:
 STATUS: Existing Could be used for mixed waste

System Capacity
 PERMIT [Other UNIT of MEASURE]: .03 m3/hour

HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS
 N Y N N CH Y N N N Y N

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Closure WA DOE 06/29/90 / /

OTHER INFORMATION

Approximate annual throughput achievable = 1,000 to 1,000,000 kg/yr. Design capacity = 0.03 m3/hr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Non-operational. Permit status is closure.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Revise RCRA closure permit application to treatment and obtain State approval.
 Revise Tri-Party agreement.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Closure plan was required by TPA milestone M-20.

TECHNOLOGY

Chromium Reduction

MATRIX

Aqueous Liquids

2 of 3

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Hanford Site
 FACILITY: 300 Area Waste Acid Treatment System
 SYSTEM: 00534, pH Adjustment, Centrifugation and Filtration
 CONTACT:

DESIGN PERMIT

MS/YR 0 1000

System Capacity

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

-TRU- RCRA CHARACTERISTICS -
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CM Y N N N Y N

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Closure WA DOE 06/29/90 / /

OTHER INFORMATION

Approximate annual throughput achievable = 1,000,000 kg/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Non-operational. Permit status is closure. Residual waste may still remain in the centrifuge unit processes.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Revise RCRA closure permit application to treatment and obtain State approval.

Revise TPA.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Closure plan was required by TPA milestone M-20.

TECHNOLOGY

Centrifugation

MATRIX

Aqueous Liquids

Filtration

Aqueous Liquids

Neutralization

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Manford Site	DESIGN	PERMIT
FACILITY:	303-M Oxide Facility		
SYSTEM:	00535, Calcination	KG/YR	0 0
CONTACT:			

ADS NUMBER: _____ **System Capacity** _____

STATUS: Existing Could be used for mixed waste **PERMIT (Other UNIT of MEASURE):** 91 kg/hour

-TRU-										RCRA CHARACTERISTICS		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	N	N	CH	Y	N	N	N	N	N		

PERMIT STATUS INFORMATION					DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE		
RCRA	Part B App	WA DOE	05/19/88	/	/	

OTHER INFORMATION

Design capacity = 91 kg/hr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Non-operational. Facility was used to treat uranium and zirconium fines which resulted from the fuel fabrication process.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Obtain RCRA operating permit, currently non-operational.

TECHNOLOGY

Calcination

MATRIX

Beryllium Dust

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Hanford Site
FACILITY: Concretion Facility
SYSTEM: 00536, Solidification
CONTACT:

DESIGN **PERMIT**

m3/YR 0 0

—— System Capacity ——

ADS NUMBER:

PERMIT (Other UNIT of MEASURE): .09 m3/hour

STATUS: Existing Could be used for mixed waste

-TRU-				—— RCRA CHARACTERISTICS ——			
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS
IGNITABLE	CORROSIVE	REACTIVE					
N	Y	N	N	CH	Y	N	N

—— PERMIT STATUS INFORMATION ——				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	Closure	WA DOE	06/21/90	/	/

OTHER INFORMATION

Design capacity = 0.09 m3/hr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Non-operational. Permit status is closure.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Revise RCRA closure permit application to treatment and obtain State approval.

Revise TPA.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Closure plan required by TPA M-20.

TECHNOLOGY

Solidification

MATRIX

Inorganic Sludges/Particulates

Inorganic Debris

Beryllium Dust

Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Hanford Site	DESIGN	PERMIT
FACILITY: Grout Treatment Facility		
SYSTEM: 00121, Grout Treatment Facility	M3/YR	15000
CONTACT: Dale Black 509-376-8458		0

ADS NUMBER: 1230

—— System Capacity ——
PERMIT [Other UNIT of MEASURE]: 4 million gal/y

STATUS: Existing Could be used for mixed waste

—TRU—	—— RCRA CHARACTERISTICS ——
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N RH Y N Y	Y Y Y Y

—— PERMIT STATUS INFORMATION ——			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED
RCRA	Part B App	WA DOE	07/22/92
MAC246/247	Registratn	DOH	07/28/93

OTHER INFORMATION

Design capacity = 4 million gal/yr. Restart - FY94. Likely to be terminated as a result of renegotiated TPA. Rebaseline will be performed mid FY94. Tank waste only.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

State/EPA approval; renegotiate expected changes to TPA.

OTHER PERMIT LIMITATIONS & COMMENTS

MAC 246/247 is the Radioactive Air Emission Permit.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Currently required by TPA milestone M-01. Renegotiations on TPA, currently underway, are expected to cancel operation of this facility and replace it with a second vitrification plant for low-level waste.

TECHNOLOGY

Stabilization

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Hanford Site
 FACILITY: Hanford Waste Vitrification Plant
 SYSTEM: 00126, Hanford Waste Vitrification Plant
 CONTACT: Dale Black 509-376-8458

DESIGN PERMIT

MS/YR 1200 1200

System Capacity

ADS NUMBER: 1240

STATUS: Planned Approved

KEY DECISION STATUS: KD-4 DATE STATUS ACHIEVED: 03/01/93 CONSTRUCTION COMPLETION DATE: 12/98

-TRU- RCRA CHARACTERISTICS -
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 Y Y Y Y RH Y N Y Y Y Y

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Part B App WA DOE 10/01/91 / /
 CAA Rad. WA DCM 03/19/93 / /
 CAA Non. Rad. WA DOE / / / /

OTHER INFORMATION

Plan date operation - FY99. Tank waste only.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

On hold pending renegotiation of TPA. Likely to be delayed until 2009 due to renegotiated TPA. Rebaseline will be performed mid FY94.

OTHER PERMIT LIMITATIONS & COMMENTS

CAA permit types are Notice of Construction - Rad and Non-Rad. The Non-Rad permit has been submitted, but not approved.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Required by TPA milestone M-03, currently being renegotiated. TPA stipulates construction completion in 1998.

TECHNOLOGY

Vitrification

MATRIX

Aqueous Liquids

Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Hanford Site	DESIGN	PERMIT
FACILITY:	Maintenance & Storage Facility		
SYSTEM:	00119, Maintenance & Storage Facility	m3/YR	0
CONTACT:	Dale Black 509-376-8458		0

ADS NUMBER: _____ System Capacity _____

STATUS: Existing Could be used for mixed waste PERMIT [Other UNIT of MEASURE]: 0.06 m3/hour

<u>-TRU-</u>					<u>RCRA CHARACTERISTICS</u>					
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	Y	Y	CH	N	N	N	N	N	Y

<u>PERMIT STATUS INFORMATION</u>				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Part B App	WA DOE	11/16/87	/ /
WAC246/247	Registratr	DON	07/28/93	/ /

OTHER INFORMATION

Construction complete.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Approval of permit application. Note that facility capacity is very small.

OTHER PERMIT LIMITATIONS & COMMENTS

WAC 246/247 is the Radioactive Air Emission permit.

TECHNOLOGY

Water Reaction

MATRIX

Reactive Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Hanford Site	DESIGN	PERMIT
FACILITY:	Mixed Waste Treatment Facility		
SYSTEM:	00537, Separation, Distillation	MS/YR	20
CONTACT:			20

—— System Capacity ——

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

-TRU-										—— RCRA CHARACTERISTICS ——			
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE			
N	Y	N	Y	B	Y	N	Y	Y	Y	N			

OTHER INFORMATION

Construction complete.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Prepare and obtain RCRA permit approval.

OTHER PERMIT LIMITATIONS & COMMENTS

This is a pilot plant-type operation (operated by PNL).

TECHNOLOGY

Distillation

MATRIX

Aqueous Liquids
Inorganic Sludges/Particulates

Separation

Aqueous Liquids
Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Hanford Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Pu Finishing Plant Water Disposal		
SYSTEM:	00538, Filtration, Ion Exchange, and Activated Charcoal	M3/YR	30000 30000
CONTACT:	Don McBride 509-373-5698		

— System Capacity —

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N Y CH Y N Y	N N N

— PERMIT STATUS INFORMATION —			
	DATE PERMIT ISSUED OR		
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED RENEWAL DATE
WAC246/247	Registratn	DOH	07/28/93 / /

OTHER INFORMATION

Start up - FY94.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Not permitted to treat mixed wastes.

Design is limited to pretreatment of plant effluent prior to discharge to the 216-Z-20 crib.

In June, 1995, the effluent will be discharged to the 200 Area Treated Effluent Disposal Facility.

The facility can only accept trace organics and trace metals.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Permit for mixed waste treatment.

OTHER PERMIT LIMITATIONS & COMMENTS

Design is limited to pretreatment of plant effluent prior to discharge to 216-Z-20 crib.

TECHNOLOGY

Carbon Adsorption

MATRIX

Aqueous Liquids

Filtration

Aqueous Liquids

Ion Exchange

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Hanford Site	DESIGN	PERMIT
FACILITY:	Thermal Treatment Facility		
SYSTEM:	00532, Incineration	KG/YR	550 0
CONTACT:	B.G. Place 509-372-1372	System Capacity	

ADS NUMBER: 2250

STATUS: Planned Unapproved

-TRU-	RCRA CHARACTERISTICS
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y Y N B N N Y Y Y N	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Free liquids are presently not accepted for storage at Hanford.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Needed for treatment of some wastes.

Previous project accomplishments: (1) Engineering Study (Technology Assessment) completed: FY 92; (2) Hazard Classification completed: FY 93; (3) Engineering Study (Site-Specific Facility) draft completed in FY 93 but not approved; and (4) FDC draft completed in FY 93 but not approved.

Current FY 94 activities: Waste characterization of RMW; Privatization of thermal treatment; and Complete Engineering Safety Study.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

No direct tie to TPA. However, a facility such as this will be needed to treat some cleanup wastes that will be generated due to compliance with the TPA.

TECHNOLOGY

Incineration

MATRIX

Organic Liquids
Aqueous Liquids
Organic Sludges/Particulates
Inorganic Sludges/Particulates
Lab Packs with Metals
Lab Packs without Metals
Explosives
Batteries (Lead Acid, Cadmium)

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Hanford Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: Waste Receiving And Processing Facility		
SYSTEM: 00325, WRAP I	M3/YR	1400
CONTACT: Dale Black		1400
	----- System Capacity -----	

ADS NUMBER: 2220

STATUS: Planned Approved

KEY DECISION STATUS: KD-2 DATE STATUS ACHIEVED: 02/01/91 CONSTRUCTION COMPLETION DATE: 12/96

-TRU-	----- RCRA CHARACTERISTICS -----
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y Y Y CH N N N N Y N	

----- PERMIT STATUS INFORMATION -----			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Part B	WA DOE	10/31/91	/ /
WAC173-460	NOC	WA DOE	03/30/93	/ /
WAC246/247	NOC	DOH	03/30/93	09/07/93
MESHAPS	NOC	EPA	04/02/93	05/10/93

OTHER INFORMATION

Pretreatment only. Prepares retrieved/stored TRU and LLW for disposal. Plan date operation - FY97.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Title II Design is completed. Bid package preparation has been initiated for construction. Breaking ground/starting construction in Nov. 1993 is expected.

OTHER PERMIT LIMITATIONS & COMMENTS

WAC 173-460 is the Toxic Air Pollutants permit. WAC 246/247 is the Radioactive Air Emission permit. MESHAPS regulation is 40 CFR 61.07.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Required by TPA milestone M-18.

TECHNOLOGY

Adsorption

MATRIX

Organic Liquids
Aqueous Liquids
Inorganic Debris
Heterogeneous Debris

Coagulation

Organic Debris
Inorganic Debris

Packaging

Organic Debris
Inorganic Debris
Heterogeneous Debris

Stabilization

Organic Liquids
Aqueous Liquids
Organic Debris
Heterogeneous Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Hanford Site	DESIGN	PERMIT
FACILITY:	Waste Receiving And Processing Facility		
SYSTEM:	00326, WRAP II A & B	M3/YR	1500 1500
CONTACT:	Owen Kruger 509-372-1463	----- System Capacity -----	

ADS NUMBER: 2230

STATUS: Planned Approved

KEY DECISION STATUS: KD-0 DATE STATUS ACHIEVED: / / CONSTRUCTION COMPLETION DATE: / /

-TRU-										RCRA CHARACTERISTICS		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	Y	N	B	Y	Y	Y	Y	Y	Y		

PERMIT STATUS INFORMATION				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	Part B App	WA DOE	10/31/91	/ /	
CAA	NOC	WA DOE	/ /	/ /	

OTHER INFORMATION

Design capacity = 1500 m3/yr LLW or 1100 m3/yr TRU

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

- a. Free liquids are not presently accepted for storage at Hanford.
- b. Cannot treat ignitable/reactives (except waste containing potassium and sodium)
- c. Cannot accept low TOC ignitable liquids.
- d. Oxidizers are generally acceptable however, large quantities of ignitables/oxidizers are not acceptable (particularly perchlorates).
- e. Reactive metals excludes highly reactive wastes.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Conceptual design work is complete for WRAP IIA. KD-1 will be obtained for WRAP IIA in December 1993.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

WRAP IIB is being evaluated in site-wide integration plan.

OTHER PERMIT LIMITATIONS & COMMENTS

The WRAP II concept has been approved by the State & EPA. However, the split into Parts A & B is not yet approved. (change request submitted).

The CAA Notice of Construction (NOC) is not yet submitted.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Required by TPA milestone M-19. The facility is required by the TPA and needed for site cleanup.

TECHNOLOGY

Grouting

MATRIX

Organic Liquids
Aqueous Liquids
Organic Sludges/Particulates
Inorganic Sludges/Particulates
Cemented Solids
Organic Debris
Inorganic Debris
Heterogeneous Debris
Soil with <50% Debris
Soils
Lab Packs with Metals
Lab Packs without Metals

	Reactive Metals Liquid Mercury Elemental Lead Beryllium Dust Batteries (Lead Acid, Cadmium) Calcine Solids Inorganic Solids Organic Solids
Microencapsulation	Organic Liquids Aqueous Liquids Organic Sludges/Particulates Cemented Solids Organic Debris Inorganic Debris Heterogeneous Debris Soil with <50% Debris Soils Lab Packs with Metals Lab Packs without Metals Reactive Metals Liquid Mercury Elemental Lead Beryllium Dust Batteries (Lead Acid, Cadmium) Calcine Solids Inorganic Solids Organic Solids
Solidification	Organic Liquids Aqueous Liquids Organic Sludges/Particulates Inorganic Sludges/Particulates Cemented Solids Organic Debris Inorganic Debris Heterogeneous Debris Soil with <50% Debris Soils Lab Packs with Metals Lab Packs without Metals Reactive Metals Liquid Mercury Elemental Lead Beryllium Dust Batteries (Lead Acid, Cadmium) Calcine Solids Inorganic Solids Organic Solids
Stabilization	Organic Liquids Aqueous Liquids Organic Sludges/Particulates Inorganic Sludges/Particulates Cemented Solids

Organic Debris
Inorganic Debris
Heterogeneous Debris
Soil with <50% Debris
Soils
Lab Packs with Metals
Lab Packs without Metals
Reactive Metals
Liquid Mercury
Elemental Lead
Beryllium Dust
Batteries (Lead Acid, Cadmium)
Calcine Solids
Inorganic Solids
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
 FACILITY: HEPA Filter Leaching System (CPP-659)
 SYSTEM: 00238, HEPA Filter Leaching System (CPP-659)
 CONTACT: Keith Kristofferson 208-526-9363

DESIGN PERMIT

M3/YR 83 83

System Capacity

ADS NUMBER: 1001WN

STATUS: Existing Could be used for mixed waste

-TRU- RCRA CHARACTERISTICS -
 H/LV LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 Y Y Y Y B Y Y Y N N N

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Part B State 05/01/93 / /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

"B" under Handling means Both CH and RH.

The HEPA Filter Leaching System (HFLS) must obtain a regulatory determination under the Debris Rule to allow the treated filters to be disposed of as LLW. The testing of the system will start in approximately 1/94 with the State of Idaho's regulatory determination based on the sample results by 6/94. Testing of the system will begin when the State accepts the waste analysis plan for the HFLS. Therefore, it is uncertain if the LDR treatment standards will be met by this treatment for some of the contaminants listed above.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

System testing using mixed waste. Development of analytical technologies to analyze treated waste. Determination from State concerning insoluble organic constituents. Installation of new equipment to optimize throughput and incorporate system testing input.

OTHER PERMIT LIMITATIONS & COMMENTS

Currently no air permits required. However, will be included in the Permit to Operate (PTO) for INEL. The PTO will address all air emissions at INEL. Submittal of application unknown at this time. This facility does not operate 24 hours/day, 365 days/year. Assume specific gravity of 1.0.
 $1.0 \times 60 \text{ gal/day} \times (3.785 \times 10^{-3}) \times 365 \text{ days/yr} = 82.8915 \text{ m}^3/\text{year}.$

TECHNOLOGY

Chemical Extraction

MATRIX

Organic Debris
 Inorganic Debris
 Heterogeneous Debris
 Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: ICPP Decontamination Facility		
SYSTEM: 00257, Unit2: CO2 Decontamination System	MS/YR	0 0
CONTACT: Keith Kristofferson 208-526-9343	— System Capacity —	

ADS NUMBER: 1008LW

STATUS: Planned Approved

KEY DECISION STATUS: KD-0 DATE STATUS ACHIEVED: 05/01/93 CONSTRUCTION COMPLETION DATE: 09/94

—TRU— HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	—	RCRA CHARACTERISTICS — IGNITABLE CORROSIVE REACTIVE
Y Y N Y B Y Y Y		N N N

— PERMIT STATUS INFORMATION —			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA	Interim	State	02/01/93 / /

OTHER INFORMATION

Design and permit capacities are to be determined.

Startup - FY94.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

"g" under Handling means both CH and RH. Presently the limitations of the facility are not known until testing is complete in late FY 94. Therefore, it is not known if the system can treat debris below LDR standards in all cases.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Technology demonstration operations in progress. Facility status is based on success of demonstration operations. There are no key decisions to be made. The technology demonstration is part of the conceptual design. Based on the results of the demonstration, the design will be finalized and the equipment installed.

OTHER PERMIT LIMITATIONS & COMMENTS

Request for Interim status sent 02/93.

This currently is a demonstration project. No air permits identified for this activity at this time. RCRA Part A permit modification has been submitted which identifies this treatment unit as "CPP-659 HWCF Decontamination Area Debris Treatment and Containment Storage Area." Until this modification is approved, debris treatment will proceed on a less than 90 day basis as allowed by 40 CFR 262.34. This request for interim status indicates a total treatment capacity for the ICPP Decon Facility of 10 m3/day. There is no break-down for individual treatments which may occur in the ICPP Decon Facility. This facility does not operate 365 days/year, 24 hours/day. Presently the limitations of the facility are not known until testing is complete in late FY 94.

TECHNOLOGY

CO2 Decontamination

MATRIX

Organic Debris
Inorganic Debris
Heterogeneous Debris
Elemental Lead
Inorganic Solids
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Idaho National Engineering Laboratory	DESIGN	PERMIT
FACILITY:	ICPP Decontamination Facility		
SYSTEM:	00303, Water Washing System	M3/YR	0 0
CONTACT:	Keith Kristofferson 208-526-9396		

—— System Capacity ——

ADS NUMBER:
STATUS: Existing Operating

-TRU-				—— RCRA CHARACTERISTICS ——						
NLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
Y	Y	Y	Y	B	Y	Y	Y	N	N	N

—— PERMIT STATUS INFORMATION ——				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State	02/01/93	/ /

OTHER INFORMATION

Design and permit capacities are to be determined.
 Startup - FY94.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

"B" under Handling means Both RH and CH. The limitations of the facility are not known until testing is complete in late FY 94. Therefore, it is not known if the system can treat debris below LDR standards in all cases.

OTHER PERMIT LIMITATIONS & COMMENTS

Request for Interim status sent 02/93.

No air permits identified for this activity at this time. RCRA Part A modification has been submitted which identifies this treatment unit as "CPP-659 MWCF Decontamination Area Debris Treatment and Containment Storage Area." Until the modification is approved, debris treatment will proceed on a less than 90 day basis as allowed by 40 CFR 262.34. The request for interim status indicates a total treatment capacity for the ICPP Decon Facility of 10 m3/day. There is no break-down for individual treatments which may occur in the ICPP Decon Facility. This facility does not operate 365 days/year, 24 hours/day. The limitations of the facility are not known until testing is completed in late FY 94.

TECHNOLOGY

Water Washing

MATRIX

Organic Debris
 Inorganic Debris
 Heterogeneous Debris
 Elemental Lead
 Inorganic Solids
 Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
 FACILITY: INEL Waste Generator Treatment
 SYSTEM: 00244, INEL Generator Treatment Under 40 CFR 262.34
 CONTACT: Jack Depperschmidt 208-526-5053

DESIGN PERMIT

MG/YR 0 0

System Capacity

ADS NUMBER:

STATUS: Existing Operating

RCRA CHARACTERISTICS
 H/LW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N Y CH Y Y Y Y Y Y

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA 262.34 State / / / /

OTHER INFORMATION

Design capacity is developed and implemented on an as needed basis.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Generator treatment is acceptable for treatment of waste by the generator under 40 CFR 262.34 limitations.

Waste from other sites is not acceptable for treatment under these plans.

OTHER PERMIT LIMITATIONS & COMMENTS

Waste cannot be accepted from offsite facilities. INEL Generator Treatments under 40 CFR 262.34 is applicable only to treatment of wastes as it is generated or accumulated prior to shipment or storage. For each individual process, a 30-day notice and waste analysis plan must be supplied to the regulator.

TECHNOLOGY

Ion Exchange

MATRIX

Aqueous Liquids

Microencapsulation

Organic Debris
 Inorganic Debris
 Heterogeneous Debris
 Elemental Lead

Neutralization

Aqueous Liquids

Stabilization

Aqueous Liquids
 Inorganic Sludges/Particulates
 Inorganic Debris
 Heterogeneous Debris
 Soil with <50% Debris
 Soils

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Idaho National Engineering Laboratory	DESIGN	PERMIT
FACILITY:	Idaho Waste Processing Facility		
SYSTEM:	00551, Amalgamation	M3/YR	0 0
CONTACT:	Dave Eaton 208-526-7002		

— System Capacity —

ADS NUMBER: 4302

STATUS: Planned Unapproved

-TRU-				— RCRA CHARACTERISTICS —			
HLW	LLW	TRU	ALPHA HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE CORROSIVE REACTIVE
N	Y	Y	Y	B	N	Y	N N N

— PERMIT STATUS INFORMATION —				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	Part B	State	01/01/99	/	/

OTHER INFORMATION

Small volumes of remote handled material may be accepted on a case by case basis.

Design and permit capacities are to be determined.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Feasibility studies.

TECHNOLOGY

Amalgamation

MATRIX

Liquid Mercury

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
FACILITY: Idaho Waste Processing Facility
SYSTEM: 00304, Debris Decontamination System
CONTACT: Dave Eaton 208-526-7002

DESIGN PERMIT

M3/YR 0 0

System Capacity

ADS NUMBER: 4302

STATUS: Planned Unapproved

HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
N Y Y Y B Y Y Y N N N

PERMIT STATUS INFORMATION
REGULATION PERMIT TYPE REG AGENCY APPLICATION SUBMITTED RENEWAL DATE
RCRA Part B State 01/01/99 / /

OTHER INFORMATION

Small volumes of remote handled material may be accepted on a case by case basis.

Design and permit capacities are to be determined.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Feasibility studies.

TECHNOLOGY

Decontamination

MATRIX

Organic Debris
Inorganic Debris
Heterogeneous Debris
Elemental Lead

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Idaho National Engineering Laboratory	DESIGN	PERMIT
FACILITY:	Idaho Waste Processing Facility		
SYSTEM:	00335, Macroencapsulation System	K3/YR	0 0
CONTACT:	Dave Eaton 208-526-7002		

—— System Capacity ——

ADS NUMBER: 4302

STATUS: Planned Unapproved

-TRU-						—— RCRA CHARACTERISTICS ——				
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	Y	Y	B	Y	Y	Y	N	N	N

—— PERMIT STATUS INFORMATION ——				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION	SUBMITTED	RENEWAL DATE
RCRA	Part 8	State	01/01/99	/	/

OTHER INFORMATION

Small volumes of remote handled material may be accepted on a case by case basis.

Design and permit capacities are to be determined.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Feasibility studies.

TECHNOLOGY

Macroencapsulation

MATRIX

Organic Debris
Inorganic Debris
Heterogeneous Debris
Elemental Lead

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
FACILITY: Idaho Waste Processing Facility
SYSTEM: 00504, Sizing System
CONTACT: Dave Eaton 208-526-7002

DESIGN PERMIT

MG/YR 0 0

System Capacity

ADS NUMBER: 4302

STATUS: Planned Unapproved

-TRU- RCRA CHARACTERISTICS -
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
N Y Y Y B N N N N N N

PERMIT STATUS INFORMATION
REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA/TSCA Part B State 01/01/99 / /

OTHER INFORMATION

Design and permit capacities to be determined.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Feasibility studies.

TECHNOLOGY

Size Reduction

MATRIX

Organic Debris
Inorganic Debris
Heterogeneous Debris
Elemental Lead

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
 FACILITY: Idaho Waste Processing Facility
 SYSTEM: 00336, Stabilization System
 CONTACT: Dave Eaton 208-526-7002

DESIGN PERMIT
 M3/YR 0 0
 — System Capacity —

ADS NUMBER: 4302
 STATUS: Planned Unapproved

— TRU — RCRA CHARACTERISTICS —
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y Y Y B Y Y Y N N N

— PERMIT STATUS INFORMATION —
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA/TSCA Part B State 01/01/99 / /

OTHER INFORMATION

Small volumes of remote handled material may be accepted on a case by case basis.

Design and permit capacities are to be determined.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Feasibility studies.

TECHNOLOGY

Stabilization

MATRIX

Aqueous Liquids
 Inorganic Sludges/Particulates
 Cemented Solids
 Inorganic Debris
 Heterogeneous Debris
 Soil with <50% Debris
 Soils
 Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
FACILITY: Idaho Waste Processing Facility
SYSTEM: 00552, Thermal Desorbition
CONTACT: Dave Eaton 208-526-7002

DESIGN PERMIT

KG/YR 0 0

System Capacity

ADS NUMBER: 4302

STATUS: Planned Unapproved

RCRA CHARACTERISTICS
N Y Y Y CH N N Y N N N
N Y Y Y CH N N Y N N N

PERMIT STATUS INFORMATION
REGULATION PERMIT TYPE REG AGENCY APPLICATION SUBMITTED RENEWAL DATE
RCRA Part B State 01/01/99 / /

OTHER INFORMATION

Small volumes of remote handled material may be accepted on a case by case basis.

Design and permit capacities are to be determined.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Feasibility studies.

TECHNOLOGY

Thermal Desorbition

MATRIX

Organic Sludges/Particulates
Organic Debris
Heterogeneous Debris
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
FACILITY: Idaho Waste Processing Facility
SYSTEM: 00334, Thermal Destruction System
CONTACT: Dave Eaton 208-526-7002

DESIGN PERMIT
MS/YR 0 0

— System Capacity —

ADS NUMBER: 4302

STATUS: Planned Unapproved

—TRU— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
N Y Y Y CH N N N N M M N

— PERMIT STATUS INFORMATION —

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Part B	State	01/01/99	/ /
TSCA	PCB	EPA	01/01/99	/ /

OTHER INFORMATION

Design and permit capacities are to be determined.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Feasibility studies.

TECHNOLOGY

Incineration

MATRIX

Organic Liquids
Aqueous Liquids
Organic Sludges/Particulates
Organic Debris
Heterogeneous Debris
Lab Packs with Metals
Lab Packs without Metals
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory **DESIGN** _____ **PERMIT** _____
FACILITY: Liquid Effluent Treatment And Disposal (LET&D)
SYSTEM: 00241, Liquid Effluent Treatment And Disposal (LET&D) **M3/YR** 36472 **36472**
CONTACT: _____ _____ **System Capacity** _____

ADS NUMBER:
STATUS: Existing Operating

-TRU-	- RCRA CHARACTERISTICS -
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y Y Y CH N N N N N N	N N N

- PERMIT STATUS INFORMATION -			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Part B	State	03/01/93	/ /
CAA	NESHAP	EPA	03/01/91	/ /
CAA	PSD	State	10/01/93	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Treatment in LET&D in many cases will not meet LDR for some of the contaminants such as the trace quantity of organics which require specified treatment technologies.

OTHER PERMIT LIMITATIONS & COMMENTS

LET&D emissions are also included in the PSD for FPR. The capacity listed is the design capacity listed in the Part A submitted with the LET&D Part B permit application in May 1993.

$1.0 \times 26,400 \text{ gal/day} \times (3.785 \times 10^{-3} \text{ m}^3/\text{gal}) \times 365 \text{ days} = 36,472 \text{ m}^3/\text{year}.$

The annual (any consecutive 12 months) cumulative throughput of hazardous waste in the LET&D acid recycle tank shall not exceed 250 tons per year. Note: This is based on operating the two fractionators simultaneously, 24 hours/day. Usually only one fractionator is used at a time and they do not operate every day; only when sufficient feed available. Since FPR will not operate the PSD may be revised. Assume specific gravity of 1.0.

TECHNOLOGY

Chemical Fractionation

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
 FACILITY: Mixed Low-Level Waste Treatment Facility (MLLWTF)
 SYSTEM: 00324, Mixed Low-Level Waste Treatment Facility (MLLWTF)
 CONTACT:

DESIGN PERMIT

M3/YR 60 60

System Capacity

ADS NUMBER: 5-E2

STATUS: Planned Unapproved

RCRA CHARACTERISTICS
 HAZARDOUS WASTE CHARACTERISTICS
 N Y N N CH Y Y Y N N N

PERMIT STATUS INFORMATION

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
40CFR-H	NESHAPS	EPA	09/30/98	/ /
CAA	PTC/PSD	State	09/30/00	/ /
40CFR264	RCRA App	State	09/30/00	/ /
40CFR-R	TSCA App	EPA	09/30/00	/ /

OTHER INFORMATION

Restart of WERF is scheduled for FY94. Until the liquid feed system modification are completed, all liquids must be absorbed prior to incineration.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

The Mixed and Low Level Waste Treatment Facility (MLLWTF) has been thoroughly evaluated by completing a series of pre-conceptual activities. Waste streams have been identified, waste treatment processes have been identified using the Best Demonstrated Available Treatment (BDAT) identified in the EPA regulations. Many treatment options have been evaluated with life cycle costs calculated. Environmental activities have been initiated by submittal of an Environmental Checklist. Because the BDAT for some of the hazardous components is incineration, DOE orders require that an Environmental Impact Statement (EIS) be conducted. Preliminary siting criteria have been developed and studies have been completed with three potential sites identified as being suitable. Additional site specific parameters have been obtained to determine suitability of the identified sites. A final site selection has not been made at this time.

Funding for FY94 and FY95 has been reduced to \$0. Several competing activities including the Private Sector Participation Initiative (PSP) and the Idaho Waste Processing Facility (a DOE-owned and -operated facility) are being evaluated. The project is on hold until these activities have proven to not be suitable. The project will be terminated if these initiatives prove fruitful.

OTHER PERMIT LIMITATIONS & COMMENTS

The permit issuance/application submission dates are the dates of the last planning activity. The project has been delayed at least two years. Consequently, these dates will be slipped based upon project restart.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

This project is not listed in the INEL 180 Day report or the Conceptual Site Treatment Plan as a preferred alternative for any of the mixed wastes at INEL.

TECHNOLOGY

Amalgamation

MATRIX

Liquid Mercury

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
 FACILITY: Mixed Low-Level Waste Treatment Facility (MLLWTF)
 SYSTEM: 00324, Mixed Low-Level Waste Treatment Facility (MLLWTF) M3/YR 60 60
 CONTACT: _____

— System Capacity —

ADS NUMBER: 5-E2

STATUS: Planned Unapproved

—TRU— RCRA CHARACTERISTICS —
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CH Y Y Y Y N N

PERMIT STATUS INFORMATION					DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE		
40CFR-H	NESHAPS	EPA	09/30/98	/ /		
CAA	PTC/PSD	State	09/30/00	/ /		
40CFR264	RCRA App	State	09/30/00	/ /		
40CFR-R	TSCA App	EPA	09/30/00	/ /		

OTHER INFORMATION

Restart of WERF is scheduled for FY94. Until the liquid feed system modifications are completed, all liquids must be observed prior to incineration.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

The Mixed and Low Level Waste Treatment Facility (MLLWTF) has been thoroughly evaluated by completing a series of pre-conceptual activities. Waste streams have been identified, waste treatment processes have been identified using the Best Demonstrated Available Treatment (BDAT) identified in the EPA regulations. Many treatment options have been evaluated with life cycle costs calculated. Environmental activities have been initiated by submittal of an Environmental Checklist. Because the BDAT for some of the hazardous components is incineration, DOE orders require that an Environmental Impact Statement (EIS) be conducted. Preliminary siting criteria have been developed and studies have been completed with three potential sites identified as being suitable. Additional site specific parameters have been obtained to determine suitability of the identified sites. A final site selection has not been made at this time.

Funding for FY94 and FY95 has been reduced to \$0. Several competing activities including the Private Sector Participation Initiative (PSP) and the Idaho Waste Processing Facility (a DOE-owned and -operated facility) are being evaluated. The project is on hold until these activities have proven to not be suitable. The project will be terminated if these initiatives prove fruitful.

OTHER PERMIT LIMITATIONS & COMMENTS

The permit issuance/application submission dates are the dates of the last planning activity. The project has been delayed at least two years. Consequently, these dates will be slipped based upon project restart.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

This project is not listed in the INEL 180 Day report or the Conceptual Site Treatment Plan as a preferred alternative for any of the mixed wastes at INEL.

TECHNOLOGY

Chemical Precipitation

MATRIX

Organic Liquids

Aqueous Liquids

Decontamination

Organic Debris

Inorganic Debris

	Heterogeneous Debris Elemental Lead
Incineration	Organic Liquids Aqueous Liquids Organic Sludges/Particulates Organic Debris Heterogeneous Debris Lab Packs with Metals Lab Packs without Metals Organic Solids
Microencapsulation	Organic Debris Inorganic Debris Heterogeneous Debris Elemental Lead Inorganic Solids Organic Solids
Melt Recycling	Elemental Lead
Neutralization	Organic Liquids Aqueous Liquids
Sizing	Organic Debris Inorganic Debris Heterogeneous Debris Elemental Lead Inorganic Solids Organic Solids
Stabilization	Organic Liquids Aqueous Liquids Organic Sludges/Particulates Inorganic Sludges/Particulates Cemented Solids Heterogeneous Debris Soil with <50% Debris Soils Beryllium Dust Inorganic Solids Organic Solids
Thermal Desorption	Organic Sludges/Particulates Inorganic Sludges/Particulates Cemented Solids Organic Debris Inorganic Debris Heterogeneous Debris Soil with <50% Debris Soils Inorganic Solids Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
 FACILITY: New Waste Calcining Facility
 SYSTEM: 00240, New Waste Calcining Facility
 CONTACT: Keith Kristofferson 208-526-9363

DESIGN PERMIT

M3/YR 8620 8620

System Capacity

ADS NUMBER:

STATUS: Existing Operating

MLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS
 Y Y Y Y B N N N N N N N

PERMIT STATUS INFORMATION				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	Part B App	State	10/01/91	/ /	
CAA	NESHAP	EPA	10/01/90	/ /	
CAA	PSD	State	10/01/93	/ /	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

"B" under Handling means both CH and RH.

The aqueous liquid fed to the MWCF must be acidic and the amount of sodium and potassium will not exceed 5.3 mole percent of the feed solution.

Calcination is not the specified technology for LDR High Level Waste, or the specified technology for some of the trace organics in the feed. Deactivation was remedied as LDR treatment.

OTHER PERMIT LIMITATIONS & COMMENTS

The MWCF emissions are included with the NESHAPs for the ICPP Main Stack and the PSD for FPR. Since FPR will not operate the PSD may be revised. Capacity is based upon the design capacity identified in the Part B application submitted 10/91 and a specific gravity of 1.2 for the feed to the facility. The facility does not always operate 24 hours/day, 365 days/year. 5200 gal/day x (3.785 x 10E-3 m3/gal) x 365 days/year x 1.2. Air permit requirements; current NOx emissions limits are 388 pounds in an hour and 1700 tons per year.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Consent Order for NON (Docket No. 1090-1-24-6601). Dated 04/03/93, effective date 04/03/92, between DOE and the State of Idaho and approved by EPA. Required operation of MWCF by January 1993, 6 month progress reports, and continued operation every three years until waste tank farm tanks not having adequate secondary containment are empty. NEPA injunction order modifying order of June 28, 1993, issued to DOE, effective 09/21/93. The following is ordered: DOE shall accelerate activities related to the treatment and disposal of high-level radioactive wastes stored at INEL. In support of this: (a) DOE will calcine all high-level liquid radioactive waste that does not contain sodium on or before January 1, 1998; (b) DOE will calcine or otherwise process as much sodium-bearing high-level liquid radioactive waste (sodium liquid waste) as DOE and the State of Idaho mutually agree is practicable by January 1, 1998; (c) DOE will identify a limited number of potential technologies to calcine or process sodium liquid waste on or before November 15, 1993, and thereafter evaluate and conduct tests to determine the viability of the competing technologies; (d) DOE will select a technology for calcining or processing sodium liquid waste, including a pretreatment technology (if appropriate), in conjunction with the record of decision for the EIS required by the order entered June 28, 1993; (e) DOE will select a technology for converting calcined waste into an appropriate form for disposal in conjunction with the record of decision for the EIS required by the order entered June 28, 1993; (f) DOE will construct facilities necessary to implement the technologies selected for calcining or processing sodium liquid waste and for converting calcined waste into an appropriate form for disposal in accordance with a schedule to be negotiated with the State of Idaho.

TECHNOLOGY

Calcination Pretreatment

MATRIX

Aqueous Liquids

Organic Sludges/Particulates

Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
 FACILITY: Portable Water Treatment System (PWTU)
 SYSTEM: 00239, Portable Water Treatment System (PWTU)
 CONTACT: Dave Eaton 208-526-7002

DESIGN PERMIT

M3/YR 187 187

System Capacity

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

RCRA CHARACTERISTICS
 H1W LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS
 N Y N N CH Y Y Y N Y N

PERMIT STATUS INFORMATION

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State	01/01/90	/ /
RCRA	Part B App	State	11/01/95	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

The PWTU has RCRA interim status. An EA is currently being prepared for the unit. Upon completion of the EA, the PWTU will be available for miscellaneous aqueous mixed waste.

OTHER PERMIT LIMITATIONS & COMMENTS

Awaiting completion of Environmental Assessment.

TECHNOLOGY

Carbon Adsorption

MATRIX

Aqueous Liquids

Filtration

Aqueous Liquids

Ion Exchange

Aqueous Liquids

Neutralization

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Idaho National Engineering Laboratory	DESIGN	PERMIT
FACILITY:	Rad. Sodium Waste Processing Facility (RSWPF)		
SYSTEM:	00366, Rad. Sodium Waste Processing Facility (RSWPF)	KB/YR	0 0
CONTACT:	M. T. Wallace 208-533-7902		
		— System Capacity —	

ADS NUMBER: 1601/1605

STATUS: Planned Unapproved

-TRU-										— RCRA CHARACTERISTICS —		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	Y	Y	B	Y	Y	Y	Y	Y	Y		

OTHER INFORMATION

Design and permit capacities are to be determined.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

FY 93 review of conceptual design is in progress. Some FY 94 funding is available to start NEPA documentation preparation. There is no further funding in place at this time.

TECHNOLOGY

Deactivation

Water Reaction

MATRIX

Reactive Metals

Reactive Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
 FACILITY: TAN 726-A Treatment
 SYSTEM: 00254, TAN 726-A Treatment Unit
 CONTACT: Dave Eaton 208-526-7002

DESIGN PERMIT
 MG/YR 126 126
 System Capacity

ADS NUMBER:
 STATUS: Existing Could be used for mixed waste

HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS
 N Y N N CN Y Y N N N N

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Interim State 01/01/87 / /

OTHER INFORMATION

Restart FY94.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

System to undergo closure in FY94.

OTHER PERMIT LIMITATIONS & COMMENTS

Scheduled to be closed under interim status in FY94.

TECHNOLOGY

Ion Exchange

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
 FACILITY: WERF Incinerator
 SYSTEM: 00251, WERF Incinerator
 CONTACT: Dave Eaton 208-526-7002

DESIGN PERMIT

M3/YR 49625 49625

System Capacity

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS RCRA CHARACTERISTICS
 IGNITABLE CORROSIVE REACTIVE
 N Y N N CH N N Y Y N Y

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Interim State 01/01/85 / /
 RCRA Part B App State 10/30/92 / /

OTHER INFORMATION

Restart - FY94.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Awaiting approval of Operational Readiness Review.

OTHER PERMIT LIMITATIONS & COMMENTS

The WERF Environmental Assessment limits the receipt of offsite mixed wastes to 5 m3/year.

TECHNOLOGY

Incineration

MATRIX

Organic Liquids
 Aqueous Liquids
 Organic Sludges/Particulates
 Inorganic Sludges/Particulates
 Organic Debris
 Heterogeneous Debris
 Lab Packs with Metals
 Lab Packs without Metals
 Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Idaho National Engineering Laboratory	DESIGN	PERMIT
FACILITY:	WERF Waste Stabilization Unit		
SYSTEM:	00252, WERF Waste Stabilization Unit	M3/YR	2765 2765
CONTACT:	Deve Eaton 208-526-7002		

—— System Capacity ——

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

-TRU-				RCRA CHARACTERISTICS -			
HLV	LLV	TRU	ALPHA HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE CORROSIVE REACTIVE
N	Y	N	N	CH	Y	Y	Y N N N

PERMIT STATUS INFORMATION				DATE PERMIT ISSUED OR
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State	01/01/85	/ /
RCRA	Part 8 App	State	10/30/92	/ /

OTHER INFORMATION

Restart - FY94.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Awaiting approval of Operational Readiness Review.

OTHER PERMIT LIMITATIONS & COMMENTS

The WERF Environmental Assessment limits the receipt of offsite mixed waste to 5 m3/year.

TECHNOLOGY

Stabilization

MATRIX

Aqueous Liquids
Inorganic Sludges/Particulates
Cemented Solids
Organic Debris
Inorganic Debris
Heterogeneous Debris
Soil with <50% Debris
Soils
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Idaho National Engineering Laboratory	DESIGN	PERMIT
FACILITY:	Waste Characterization Facility		
SYSTEM:	00259, Waste Characterization Facility	MG/YR	0 0
CONTACT:	Dave Eaton 208-526-7002		

— System Capacity —

ADS NUMBER:

STATUS: Planned Approved

<u>-TRU-</u> HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	— RCRA CHARACTERISTICS — IGNITABLE CORROSIVE REACTIVE
N Y Y Y CH Y Y Y Y Y Y Y	Y Y Y Y Y Y Y Y Y Y Y

— PERMIT STATUS INFORMATION —			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State	01/01/92	/ /
RCRA	Part B App	State	02/28/94	/ /

OTHER INFORMATION

Design capacity - Stabilization - 0.33 gal/hour; Amalgamation - 0.55 gal/hour; Neutralization - 40 gal/day; Absorption - 100 gal/day.

Plan date operation - FY98.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

OTHER PERMIT LIMITATIONS & COMMENTS

Treatment at the WCF is being designed to be ancillary to the waste characterization process. As a general rule, no waste will be shipped to the WCF. Only waste that is found to require treatment during characterization is expected to be treated.

TECHNOLOGY

MATRIX

Amalgamation	Liquid Mercury
Characterization	To Be Determined
Neutralization	Organic Liquids Aqueous Liquids
Repackaging	Inorganic Debris Heterogeneous Debris Elemental Lead
Sorting	Organic Debris Inorganic Debris Heterogeneous Debris Elemental Lead
Stabilization	Organic Liquids Aqueous Liquids Organic Sludges/Particulates Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Idaho National Engineering Laboratory	DESIGN	PERMIT
FACILITY:	Waste Engineering Development Facility (WEDF)		
SYSTEM:	00302, Amalgamation Unit	KG/YR	0 0
CONTACT:	Dave Eaton 208-526-7002		

ADS NUMBER: 18-E1

— System Capacity —
PERMIT (Other UNIT of MEASURE): .0004 tons/hour

STATUS: Planned Unapproved

-TRU-				— RCRA CHARACTERISTICS —			
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE	CORROSIVE	REACTIVE				
N Y N N CN N Y N	N	N	N				

— PERMIT STATUS INFORMATION —			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State	01/01/91	/ /
RCRA	Part B App	State	11/01/95	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Complete facility upgrade, EA and begin operations.

OTHER PERMIT LIMITATIONS & COMMENTS

INEL has requested interim status for amalgamation at WEDF.

TECHNOLOGY
 Amalgamation

MATRIX
 Liquid Mercury

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
FACILITY: Waste Engineering Development Facility (WEDF)
SYSTEM: 00503, Debris Sizing Unit
CONTACT: Dave Eaton 208-526-7002

DESIGN PERMIT

MS/YR 0 0

----- System Capacity -----

ADS NUMBER: 18-E1

PERMIT (Other UNIT of MEASURE): 5000 pounds/day

STATUS: Planned Unapproved

----- RCRA CHARACTERISTICS -----
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CN N N N N N N

----- PERMIT STATUS INFORMATION -----

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State	01/01/93	/ /
RCRA	Part B App	State	11/01/95	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Complete facility upgrades, EA and begin operation.

OTHER PERMIT LIMITATIONS & COMMENTS

Interim status has been requested with the State of Idaho for treatment of debris.

TECHNOLOGY

Size Reduction

MATRIX

Cemented Solids
 Organic Debris
 Inorganic Debris
 Heterogeneous Debris
 Elemental Lead

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory
FACILITY: Waste Engineering Development Facility (WEDF)
SYSTEM: 00323, Macroencapsulation Unit
CONTACT: Dave Eaton 208-526-7002

DESIGN PERMIT

K3/YR 864 0

System Capacity

ADS NUMBER: 18-E1

PERMIT (Other UNIT of MEASURE): 5000 pounds/day

STATUS: Planned Unapproved

-TRU- RCRA CHARACTERISTICS -
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y Y Y N N N

PERMIT STATUS INFORMATION

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State	01/01/92	/ /
RCRA	Part B App	State	11/01/95	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Complete facility upgrades, EA and begin operations.

OTHER PERMIT LIMITATIONS & COMMENTS

Interim status has been requested with the State of Idaho for macroencapsulation.

TECHNOLOGY

Macroencapsulation

MATRIX

Organic Debris
Inorganic Debris
Heterogeneous Debris
Elemental Lead

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Idaho National Engineering Laboratory	DESIGN	PERMIT
FACILITY:	Waste Engineering Development Facility (WEDF)		
SYSTEM:	00501, Neutralization Unit	MG/YR	0 0
CONTACT:	Dave Eaton 208-326-7002		
		----- System Capacity -----	
ADS NUMBER:	18-E1	PERMIT [Other UNIT of MEASURE]: 80 gallons/day	
STATUS:	Planned Unapproved		

-TRU-										----- RCRA CHARACTERISTICS -----		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	N	N	CH	N	N	N	N	Y	N		

----- PERMIT STATUS INFORMATION -----				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	Interim	State	01/01/91	/	/
RCRA	Part B App	State	11/01/93	/	/

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Complete facility upgrades, EA and begin operations.

OTHER PERMIT LIMITATIONS & COMMENTS

Interim status has been requested with the State of Idaho for neutralization.

TECHNOLOGY

Neutralization

MATRIX

Organic Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Idaho National Engineering Laboratory	DESIGN	PERMIT
FACILITY:	Waste Engineering Development Facility (WEDF)		
SYSTEM:	00322, Stabilization Unit	KG/YR	2765
CONTACT:	Dave Eaton		0

----- System Capacity -----

ADS NUMBER: 18-E1

PERMIT (Other UNIT of MEASURE): 2000 gal/day

STATUS: Existing Could be used for mixed waste

-TRU-				----- RCRA CHARACTERISTICS -----			
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS
N	Y	N	N	CH	Y	Y	Y
N							N
							N
							N

----- PERMIT STATUS INFORMATION -----

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State	01/01/87	/ /
RCRA	Part B App	State	11/01/93	/ /

OTHER INFORMATION

Permitted capacity = 2,500 tons/year.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Stabilization unit will utilize both sulfur polymer cement and Portland Cement.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

WEDF is undergoing facility upgrades and an EA is being prepared for the facility.

OTHER PERMIT LIMITATIONS & COMMENTS

WEDF is currently undergoing facility upgrades and an EA is being prepared. Once these two activities are completed, WEDF will begin operations.

TECHNOLOGY

Stabilization

MATRIX

Organic Liquids
 Aqueous Liquids
 Organic Sludges/Particulates
 Inorganic Sludges/Particulates
 Cemented Solids
 Inorganic Debris
 Heterogeneous Debris
 Soil with <50% Debris
 Soils
 Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Idaho National Engineering Laboratory	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: Waste Immobilization Facility		
SYSTEM: 00260, Waste Immobilization Facility	MS/YR	0 0
CONTACT:	----- System Capacity -----	

ADS NUMBER:
STATUS: Planned Unapproved

-TRU-	----- RCRA CHARACTERISTICS -----
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
Y Y Y Y B Y Y Y N Y N	

OTHER INFORMATION

Design and permit capacities are to be determined.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Presently, the final treatment has not been selected. Until the final treatment is selected, the limitation cannot be listed.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

System is undergoing technical evaluation to determine configuration of system and treatment methods to be selected.

OTHER PERMIT LIMITATIONS & COMMENTS

The WIF is a planned/unapproved facility at this time. Therefore, no permit applications have been submitted and capacity unknown. Presently, the final treatment has not been selected. Until the final treatment is selected, the limitations cannot be listed.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Consent Order for MON (Docket No. 1090-1-24-6601). Dated 04/03/93, effective date 04/03/92, between DOE and the State of Idaho and approved by EPA. Requires operation of New Waste Calcine Facility by January 1993, 6 month progress reports, and continued operation every three years until waste tank farm tanks not having adequate secondary containment are empty. NEPA injunction order modifying order of June 28, 1993, issued to DOE, effective 09/21/93. The following is ordered: DOE shall accelerate activities related to the treatment and disposal of high-level radioactive wastes stored at INEL. In support of this: (a) DOE will calcine all high-level liquid radioactive waste that does not contain sodium on or before January 1, 1998; (b) DOE will calcine or otherwise process as much sodium-bearing high-level liquid radioactive waste (sodium liquid waste) as DOE and the State of Idaho mutually agree is practicable by January 1, 1998; (c) DOE will identify a limited number of potential technologies to calcine or process sodium liquid waste on or before November 15, 1993, and thereafter evaluate and conduct tests to determine the viability of the competing technologies; (d) DOE will select a technology for calcining or processing sodium liquid waste, including a pretreatment technology (if appropriate), in conjunction with the record of decision for the EIS required by the order entered June 28, 1993; (e) DOE will select a technology for converting calcined waste into an appropriate form for disposal in conjunction with the record of decision for the EIS required by the order entered June 28, 1993; (f) DOE will construct facilities necessary to implement the technologies selected for calcining or processing sodium liquid waste and for converting calcined waste into an appropriate form for disposal in accordance with a schedule to be negotiated with the State of Idaho.

TECHNOLOGY

Vitrification

MATRIX

Aqueous Liquids
Inorganic Sludges/Particulates
Calcine Solids
Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Lawrence Berkeley Laboratory
FACILITY: Building 75
SYSTEM: 00145, Unit 131 APN
CONTACT: Mark Leartemay 510-484-6825

DESIGN **PERMIT**

KS/YR 69 69

System Capacity

ADS NUMBER:

PERMIT [Other UNIT of MEASURE]: 50 gallons/day

STATUS: Existing Could be used for mixed waste

-TRU- **RCRA CHARACTERISTICS**
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N Y CN N N N N N N

PERMIT STATUS INFORMATION
REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Final State 05/04/93 05/03/03

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Onsite mixed waste is currently being characterized. Upon completion of characterization will begin treatment.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit states no offsite wastes are to be accepted at the LBL Hazardous Waste Handling Facility, which includes 131 APN.

The technology permitted on May 4, 1993 for the 131 APN is Consolidation and Neutralization. Permitted capacity is 1 gallon at a time and 50 gallons per day.

TECHNOLOGY

Consolidation

MATRIX

Aqueous Liquids

Neutralization

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Lawrence Berkeley Laboratory
 FACILITY: Building 75
 SYSTEM: 00164, Unit 131 E
 CONTACT: Mark Leartemey 510-486-6825

DESIGN PERMIT

MS/YR 760 760

System Capacity

ADS NUMBER:
 STATUS: Existing Could be used for mixed waste

PERMIT [Other UNIT of MEASURE]: 550 gallons/day

-TRU- RCRA CHARACTERISTICS -
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CH N N N N N N

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Final State 05/04/93 05/03/03

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Onsite mixed waste is currently being characterized. Upon completion of characterization, treatment will begin.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit states no offsite wastes are to be accepted at the LBL Hazardous Waste Handling Facility, which includes Unit 131 E.

The technology permitted on May 4, 1993 for the system 131 E is Solidification and Consolidation. Permitted capacity is 55 gallons at a time and 550 gallons per day.

TECHNOLOGY

Consolidation

MATRIX

Aqueous Liquids

Solidification

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Lawrence Berkeley Laboratory	DESIGN	PERMIT
FACILITY:	Building 85		
SYSTEM:	00162, Unit MW-6	MG/YR	72
CONTACT:	Tim Wan		72

510-486-7073

— System Capacity —
PERMIT [Other UNIT of MEASURE]: 72 gallons/day

ADS NUMBER:
STATUS: Planned Approved
KEY DECISION STATUS: KD-3 DATE STATUS ACHIEVED: / / CONSTRUCTION COMPLETION DATE: 03/96

— TRU — — RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
N Y N N CN N N N N N N N

— PERMIT STATUS INFORMATION —
REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR
APPLICATION SUBMITTED RENEWAL DATE
RCRA Final State 05/04/93 05/03/03

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Part of the state-of-the-art Hazardous Waste Handling Facility (HWHF).

Plan date operation - FY96.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Title I design has been submitted to DOE for review - 100% complete.

Site work construction - 75% complete.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit states no offsite wastes are to be accepted at the LBL Hazardous Waste Handling Facility, which includes Unit MW-6.

The technology permitted on May 4, 1993 for Unit MW-6 is Neutralization only. Permitted capacity is 1 gallon at a time and 72 gallons per day.

TECHNOLOGY

Neutralization

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Lawrence Berkeley Laboratory	DESIGN	PERMIT
FACILITY:	Building 85		
SYSTEM:	00163, Unit MW-7	K3/YR	550
CONTACT:	Tim Wan		550

—— System Capacity ——

ADS NUMBER:

STATUS: Planned Approved

KEY DECISION STATUS: KD-1 **DATE STATUS ACHIEVED:** 02/01/88 **CONSTRUCTION COMPLETION DATE:** 03/96

-TRU-				—— RCRA CHARACTERISTICS ——			
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS
IGNITABLE	CORROSIVE	REACTIVE					
N	Y	N	Y	CH	N	N	N
							N

—— PERMIT STATUS INFORMATION ——				
			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Final	State	05/04/93	05/03/03

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Part of the state-of-the-art Hazardous Waste Handling Facility (HWHF).

Plan date operation - FY96.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Title I design has been submitted to DOE for review - 100% complete.

Site work construction - 75% complete.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit states no offsite wastes are to be accepted at the LBL Hazardous Waste Handling Facility, which includes Unit MW-7.

TECHNOLOGY

Consolidation

Solidification

MATRIX

Unspecified

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Lawrence Livermore National Laboratory
 FACILITY: Area 514 WAFU
 SYSTEM: 00230, Area 514 WAFU
 CONTACT: J. S. Bowers 510-422-7756

DESIGN PERMIT

KG/YR 3396 3396

ADS NUMBER: 3941

STATUS: Existing Operating

System Capacity
 PERMIT (Other UNIT of MEASURE): 896,000 gal/yr

RCRA CHARACTERISTICS
 HLM LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CH Y N Y Y Y Y

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Interim State 01/15/93 / /

OTHER INFORMATION

Metals are <1%, Mercury <20 ppm, and Organics <1000 ppm.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

No administrative limitations for Section 3.1 Treatment Units. Currently operating under interim status.

The systems have no technical design limitations with regard to existing regulatory criteria used for LDR standards, POTW requirements, and/or BAAQMD standards. The technical limitations of these systems are governed by the principles of chemical equilibrium (i.e., constituents that may leach into the environment will do so based on solubility products and adsorption forces).

There are administrative limitations on design. Design changes that cause administrative actions (such as supplying regulatory documents) do not preclude meeting LDR standards. They only preclude timely implementation of improvements to design.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B permit application and Interim Status Document prohibit acceptance of offsite wastes from other DOE facilities.

Note: Revised Part B permit application to be submitted by 12/15/93. Revised Part A permit application (12/16/91 revision) approved 1/15/93.

Other unit of measure for permitted capacity: 4,480 gal/day.

TECHNOLOGY

Filtration

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Lawrence Livermore National Laboratory	DESIGN	PERMIT
FACILITY: Area 514 WMPU		
SYSTEM: 00231, Area 514 WMTF	MG/YR	6822 6822
CONTACT: J. S. Bowers 510-422-7736		

ADS NUMBER: 3941

STATUS: Existing Operating

—— System Capacity ——
PERMIT [Other UNIT of MEASURE]: 1,800,000 gal/y

—TRU—	—— RCRA CHARACTERISTICS ——
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y Y Y Y Y Y Y	

—— PERMIT STATUS INFORMATION ——			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA	Interim	State	01/15/93 / /

OTHER INFORMATION

Metals are <1%, mercury <20 ppm, and Organics <1000 ppm.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

No administrative limitations for Section 3.1 Treatment Units. Currently operating under interim status.

The systems have no technical design limitations with regard to existing regulatory criteria used for LDR standards, POTW requirements, and/or SAAQMD standards. The technical limitations of these systems are governed by the principles of chemical equilibrium (i.e. constituents that may leach into the environment will do so based on solubility products and adsorption forces).

There are administrative limitations on design. Design changes that cause administrative actions (such as supplying regulatory documents) do not preclude meeting LDR standards. They only preclude timely implementation of improvements to design.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B permit application and Interim status document prohibit acceptance of offsite wastes from other DOE facilities.

Note: Revised Part B permit application to be submitted by 12/15/93. Revised Part A permit application (12/16/91 revision) approved 1/15/93.

Other unit of measure for permitted capacity: 9,000 gallons/day.

TECHNOLOGY

Equalization

MATRIX

Aqueous Liquids

Neutralization

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Lawrence Livermore National Laboratory
FACILITY: Area 514-1
SYSTEM: 00236, Carbon Adsorption Unit
CONTACT:

DESIGN PERMIT

MS/YR 147000 147000

ADS NUMBER: 3941

STATUS: Planned Approved

KEY DECISION STATUS: KD-3

DATE STATUS ACHIEVED: 10/01/93

System Capacity
PERMIT (Other UNIT of MEASURE): 38,000,000 gal,

CONSTRUCTION COMPLETION DATE: 06/94

HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS RCRA CHARACTERISTICS
N Y N N CH N N Y N N N

PERMIT STATUS INFORMATION
REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA None State 04/30/93 / /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

RCRA Part B permit application revision to be submitted to State by 12/15/93.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B Permit Application prohibits acceptance of offsite wastes from other DOE facilities.

Note: Part B permit required. Part B permit application submitted 4/30/93. Revised Part B Permit Application to be submitted to State by 12/15/93; however, it will still prohibit acceptance of offsite wastes.

Other unit of measure for permitted capacity: 194,400 gal/day.

TECHNOLOGY

Carbon Adsorption

MATRIX

Organic Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Lawrence Livermore National Laboratory	DESIGN	PERMIT
FACILITY:	Area 514-1		
SYSTEM:	00237, Centrifugation Unit	MS/YR	9611 9611
CONTACT:			

ADS NUMBER: 3941 System Capacity
STATUS: Planned Approved PERMIT (Other UNIT of MEASURE): 2,536,000 gal/year
KEY DECISION STATUS: KD-3 DATE STATUS ACHIEVED: 10/01/93 CONSTRUCTION COMPLETION DATE: 06/94

-TRU-										RCRA CHARACTERISTICS		
HLV	LLV	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	N	N	CH	N	N	N	Y	Y	Y		

PERMIT STATUS INFORMATION				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	None	State	04/30/93	/	/

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

RCRA Part B permit application revision to be submitted to State by 12/15/93.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B permit application prohibits acceptance of offsite wastes from other DOE facilities.

Note: Part B permit required. Part B permit application submitted 4/30/93. Revised Part B permit application to be submitted to State by 12/15/93; however, it will still prohibit acceptance of offsite wastes.

Other unit of measure for permitted capacity: 12,682 gallons/day.

TECHNOLOGY

Centrifugation

MATRIX

Organic Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Lawrence Livermore National Laboratory
FACILITY: Area S14-1
SYSTEM: 00226, Cold Vapor Evaporation Unit
CONTACT:

DESIGN PERMIT

MG/YR 3790 3790

System Capacity

ADS NUMBER: 3941

PERMIT [Other UNIT of MEASURE]: 1 million gal/year

STATUS: Planned Approved

KEY DECISION STATUS: KD-3

DATE STATUS ACHIEVED: 10/01/93

CONSTRUCTION COMPLETION DATE: 06/94

~~HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS~~ ~~IGNITABLE CORROSIVE REACTIVE~~
N Y N N CH N N N Y Y Y

PERMIT STATUS INFORMATION
REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA None State 04/30/93 / /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

RCRA Part B permit application revision to be submitted to State by 12/15/93.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B permit application prohibits acceptance of offsite wastes from other DOE facilities.

Note: Part B permit required. Part B permit application submitted 4/30/93. Revised Part B permit application to be submitted to State by 12/15/93; however, it will still prohibit acceptance of offsite wastes.

Other unit of measure for permitted capacity: 5,000 gallons/day.

TECHNOLOGY
Evaporation

MATRIX
Organic Liquids
Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Lawrence Livermore National Laboratory
FACILITY: Area 514-1
SYSTEM: 00235, Portable Blending Unit
CONTACT:

DESIGN **PERMIT**

K3/YR 147000 147000

System Capacity

ADS NUMBER: 3941

PERMIT [Other UNIT of MEASURE]: 38.8 million gal/yr

STATUS: Planned Approved

KEY DECISION STATUS: KD-3

DATE STATUS ACHIEVED: 10/01/93

CONSTRUCTION COMPLETION DATE: 06/94

-TRU-

RCRA CHARACTERISTICS

HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE

N Y N N CH N N N Y Y Y

PERMIT STATUS INFORMATION

DATE PERMIT ISSUED OR

REGULATION PERMIT TYPE REG AGENCY APPLICATION SUBMITTED RENEWAL DATE

RCRA None State 04/30/93 / /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

RCRA Part B permit application revision to be submitted to State by 12/15/93.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B permit application prohibits acceptance of offsite wastes from other DoE facilities.

Note: Part B permit required. Part B permit application submitted 4/30/93. Revised Part B permit application to be submitted to State by 12/15/93; however, it will still prohibit acceptance of offsite wastes.

Other unit of measure for permitted capacity: 194,000 gallons/day.

TECHNOLOGY

Neutralization

MATRIX

Organic Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Lawrence Livermore National Laboratory
FACILITY: Area 514-1
SYSTEM: 00234, Tank Blending Unit
CONTACT:
DESIGN: 152B1
PERMIT: 152B1
KG/YR:
System Capacity:
ADS NUMBER: 3941
PERMIT (Other UNIT of MEASURE): 4,032,000 gal/yr
STATUS: Planned Approved
KEY DECISION STATUS: KD-3
DATE STATUS ACHIEVED: 10/01/93
CONSTRUCTION COMPLETION DATE: 06/94

RCRA CHARACTERISTICS
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS
IGNITABLE CORROSIVE REACTIVE
 N Y N N CH N N N Y Y Y

PERMIT STATUS INFORMATION
DATE PERMIT ISSUED OR
REGULATION PERMIT TYPE REG AGENCY APPLICATION SUBMITTED RENEWAL DATE
 RCRA None State 04/30/93 / /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

RCRA Part B permit application revision to be submitted to State by 12/15/93.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B permit application prohibits acceptance of offsite wastes from other DOE facilities.

Note: Part B permit required. Part B permit application submitted 4/30/93. Revised Part B permit application to be submitted to State by 12/15/93; however, it will still prohibit acceptance of offsite waste.

Other unit of measure for permitted capacity: 20,160 gallons/day.

TECHNOLOGY
 Blending

MATRIX
 Organic Liquids
 Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Lawrence Livermore National Laboratory
FACILITY: Building 513
SYSTEM: 00233, Shredding
CONTACT:

DESIGN **PERMIT**

K3/YR **633** **633**

ADS NUMBER: 3941

—— System Capacity ——
PERMIT [Other UNIT of MEASURE]: 27.55 tons/day

STATUS: Existing Operating

—TRU—										— RCRA CHARACTERISTICS —		
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS										IGNITABLE CORROSIVE REACTIVE		
N	N	N	N	CH	N	N	N	N	N	N	N	N

—— PERMIT STATUS INFORMATION ——					DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE		
RCRA	Interim	State	01/15/93	/	/	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

No administrative limitations for Section 3.1 Treatment Units. Currently operating under interim status.

The systems have no technical design limitations with regard to existing regulatory criteria used for LDR standards, POTW requirements, and/or BAAQMD standards. The technical limitations of these systems are governed by the principles of chemical equilibrium (i.e. constituents that may leach into the environment will do so based on solubility products and adsorption forces).

There are administrative limitations on design. Design changes that cause administrative actions (such as supplying regulatory documents) do not preclude meeting LDR standards. They only preclude timely implementation of improvements to design.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B permit application and Interim status document prohibit acceptance of offsite wastes from other DOE facilities.

Note: Revised Part B permit application to be submitted by 12/15/93. Revised Part A permit application (12/16/91 revision) approved 1/15/93.

TECHNOLOGY

Compaction

MATRIX

Organic Debris
 Inorganic Debris
 Heterogeneous Debris

Shredding

Organic Debris
 Inorganic Debris
 Heterogeneous Debris
 Unspecified

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Lawrence Livermore National Laboratory	DESIGN	PERMIT
FACILITY: Building 513		
SYSTEM: 00228, Solidification Facility	MG/YR	1332 1332
CONTACT:		

ADS NUMBER: 3941

— System Capacity —
PERMIT (Other UNIT of MEASURE): 1760 gal/day

STATUS: Planned Unapproved

—TRU— HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	—	RCRA CHARACTERISTICS IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y Y Y Y		Y Y Y Y

— PERMIT STATUS INFORMATION —			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA	None	State	04/30/93 / /

OTHER INFORMATION

Metals <1%, Mercury <20 ppm, and Organics <1000 ppm.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

No administrative limitations for Section 3.1 Treatment Units. Currently operating under interim status.

The systems have no technical design limitations with regard to existing regulatory criteria used for LDR standards, POTW requirements, and/or SAAGND standards. The technical limitations of these systems are governed by the principles of chemical equilibrium (i.e. constituents that may leach into the environment will do so based on solubility products and adsorption forces).

There are administrative limitations on design. Design changes that cause administrative actions (such as supplying regulatory documents) do not preclude meeting LDR standards. They only preclude timely implementation of improvements to design.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B permit application and interim status document prohibit acceptance of offsite wastes from other DOE facilities.

Note: Revised Part B permit application to be submitted by 12/15/93. Part A application (12/16/91 revision) approved 12/18/92.

This facility is not included in the April 30, 1993 amended Part A application and therefore does not have Interim Status authority to operate.

TECHNOLOGY

Solidification

MATRIX

Organic Sludges/Particulates
Inorganic Sludges/Particulates
Soils

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Lawrence Livermore National Laboratory	DESIGN	PERMIT
FACILITY:	Building 612		
SYSTEM:	00229, Size Reduction Unit	KG/YR	115 115
CONTACT:			

ADS NUMBER: 3941

— System Capacity —
PERMIT (Other UNIT of MEASURE): 5 tons/day

STATUS: Planned Approved

KEY DECISION STATUS: KD-0 DATE STATUS ACHIEVED: 02/01/92 CONSTRUCTION COMPLETION DATE: /

-TRU-	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N N N N CH N N N N N N N	

— PERMIT STATUS INFORMATION —			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA	None	State	04/30/93 / /

OTHER INFORMATION

Non-operational.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

No administrative limitations for Section 3.1 Treatment Units. Currently operating under interim status.

The systems have no technical design limitations with regard to existing regulatory criteria used for LDR standards, POTW requirements, and/or BAAQMD standards. The technical limitations of these systems are governed by the principles of chemical equilibrium (i.e. constituents that may leach into the environment will do so based on solubility products and adsorption forces).

There are administrative limitations on design. Design changes that cause administrative actions (such as supplying regulatory documents) do not preclude meeting LDR standards. They only preclude timely implementation of improvements to design.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Part B permit application revision for new location to be submitted to State by 12/15/93.

No estimated construction completion date - system to be relocated.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B permit application and Interim status document would prohibit acceptance of offsite wastes from other DOE facilities.

Note: Unit approved by State for construction; however, new location required. Part B permit application submitted 4/30/93. Revised Part B permit application will be submitted to State by 12/15/93.

This facility was included in the original Part A application but is not authorized under Interim Status for mixed waste.

TECHNOLOGY

Size Reduction

MATRIX

Unspecified

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Lawrence Livermore National Laboratory	DESIGN	PERMIT
FACILITY:	Mixed Waste Management Facility		
SYSTEM:	00360, Mixed Waste Management Facility	MG/YR	0 0
CONTACT:			

— System Capacity —

ADS NUMBER: 3941

STATUS: Planned Approved

KEY DECISION STATUS: KD-3 DATE STATUS ACHIEVED: 10/01/93 CONSTRUCTION COMPLETION DATE: 06/94

—TRU—					— RCRA CHARACTERISTICS —					
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	N	N	CN	N	N	Y	N	N	N

— PERMIT STATUS INFORMATION —				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	None	State	/ /	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

RCRA RD&D permit must be obtained from the State.

OTHER PERMIT LIMITATIONS & COMMENTS

RCRA RD&D permit must be obtained.

TECHNOLOGY
Unspecified

MATRIX
Unspecified

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Los Alamos National Laboratory
FACILITY: Controlled Air Incinerator
SYSTEM: 00312, Liquid Feed System
CONTACT: Steve Shafer 505-845-4862

DESIGN **PERMIT**

MS/YR 300 0

System Capacity

ADS NUMBER: 4170

PERMIT [Other UNIT of MEASURE]: 200 pounds/hr

STATUS: Existing Could be used for mixed waste

-TRU-				RCRA CHARACTERISTICS			
HLV	LLV	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS
IGNITABLE	CORROSIVE	REACTIVE					
N	Y	Y	Y	CM	Y	Y	Y
							Y

PERMIT STATUS INFORMATION				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
TSCA	Final	NMED	01/01/86	/ /
RCRA	Final	NMED	01/01/89	/ /

OTHER INFORMATION

Non-operational. Permit pending.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Other matrices include gases and chemical products.

Final RCRA permit is for hazardous wastes only. Need to submit permit modification request to incinerate mixed waste.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Facility upgrades, staffing/training, safety documentation, permit modification to incinerate mixed waste, trial burn.

OTHER PERMIT LIMITATIONS & COMMENTS

No: Freon-11, Freon-12, Tribromomethane, Soils or Vermiculite.

Limits on Carbon-14, Tritium, TRU.

Both TSCA and RCRA permit renewal are under modification.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

System is incorporated into the LANL Federal Facility Compliance Agreement with EPA that is currently in the execution process. Trial burn is targeted for 2-95.

TECHNOLOGY

Incineration

MATRIX

Organic Liquids

Aqueous Liquids

Lab Packs with Metals

Lab Packs without Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Los Alamos National Laboratory
 FACILITY: Controlled Air Incinerator
 SYSTEM: 00309, Solid Feed System
 CONTACT: Steve Shafer 505-843-4862

DESIGN PERMIT

KG/YR 200 0

System Capacity

ADS NUMBER: 4170

PERMIT [Other UNIT of MEASURE]: 100 pounds/hr

STATUS: Existing Could be used for mixed waste

MLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS RCRA CHARACTERISTICS
 IGNITABLE CORROSIVE REACTIVE

PERMIT STATUS INFORMATION

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
TSCA	Final	MNED	01/01/86	/ /
RCRA	Final	MNED	01/01/89	/ /

OTHER INFORMATION

Non-operational. Permit pending.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Other matrices include solid chemical products.

Final RCRA permit is for hazardous wastes only. Need to submit permit modification request to incinerate mixed waste.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Facility upgrades, staffing/training, safety documentation, permit modification to incinerate mixed waste, trial burn.

OTHER PERMIT LIMITATIONS & COMMENTS

No: Freon-11, Freon-12, Tribromomethane, soils or vermiculite.

Limits on Carbon-14, Tritium, TRU.

Both TSCA and RCRA permits renewals are under modification.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

System is incorporated into the LANL Federal Facility Compliance Agreement with EPA that is currently in the execution process. Trial burn is targeted for 2-95.

TECHNOLOGY

Incineration

MATRIX

Organic Sludges/Particulates
 Inorganic Sludges/Particulates
 Organic Debris
 Inorganic Debris
 Heterogeneous Debris
 Lab Packs with Metals
 Lab Packs without Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Los Alamos National Laboratory	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: Hazardous Waste Treatment Facility (HMTF)		
SYSTEM: 00208, Detox Skid	KG/YR	0 0
CONTACT: Stan Zygmunt 505-667-2245		

ADS NUMBER: 4174

STATUS: Planned Approved

----- System Capacity -----
 PERMIT [Other UNIT of MEASURE]: 4 kg/hour

-TRU-	----- RCRA CHARACTERISTICS -----
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y Y Y CH Y Y Y Y Y Y Y	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Design capacity is 4 kg/hr.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Technology is currently undergoing bench scale tests. Final design and construction of skid is targeted for FY 94. Estimated construction completion date - FY 95.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

The Detox Skid is part of the LANL Federal Facility Compliance Agreement with the EPA. The unit is intended to operate in the Hazardous Waste Treatment Facility.

TECHNOLOGY

Chemical Oxidation

MATRIX

Organic Liquids

Aqueous Liquids

Reactive Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Los Alamos National Laboratory	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: Hazardous Waste Treatment Facility (HMTF)		
SYSTEM: 00541, Future Skids	MS/YR	0 0
CONTACT: Stan Zygmunt 505-667-2243		

—— System Capacity ——

ADS NUMBER:

STATUS: Planned Unapproved

-TRU-	—— RCRA CHARACTERISTICS ——
NLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y Y Y CH Y Y Y Y Y Y Y	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Several skid mounted treatment units are being considered for development to operate in the Hazardous Waste Treatment Facility.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Part of the LANL Federal Facility Compliance Agreement. Will develop these skids as the need is identified.

TECHNOLOGY

Amalgamation

MATRIX

Organic Liquids

Leaching

Inorganic Sludges/Particulates
 Cemented Solids
 Organic Debris
 Inorganic Debris
 Heterogeneous Debris
 Lab Packs with Metals
 Lab Packs without Metals
 Reactive Metals
 Compressed Gases
 Liquid Mercury
 Elemental Lead
 Beryllium Dust
 Batteries (Lead Acid, Cadmium)
 Calcine Solids
 Inorganic Solids
 Organic Solids
 Uranium Chips

Oxidation/Reduction

Aqueous Liquids

Stabilization

Organic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Los Alamos National Laboratory	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: Hazardous Waste Treatment Facility (HMTF)		
SYSTEM: 00207, Plating Wastes Acids/Bases Skid	MS/YR	0 0
CONTACT: Stan Zygmunt 505-667-2245		

----- System Capacity -----

ADS NUMBER: 4174

STATUS: Planned Approved

-TRU-	----- RCRA CHARACTERISTICS -----
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y Y Y CH Y N N Y Y Y	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Design Capacity to be determined.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Continuing bench scale tests. Final design and construction of skid targeted for FY 94. Estimated construction completion date - FY 95.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Part of the LANL Federal Facility Compliance Agreement with the EPA. The unit is intended to operate in the Hazardous Waste Treatment Facility.

TECHNOLOGY

MATRIX

Chemical Precipitation

Aqueous Liquids

Neutralization

Aqueous Liquids

Oxidation/Reduction

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Los Alamos National Laboratory
FACILITY: Hazardous Waste Treatment Facility (HMTF)
SYSTEM: 00206, Reactive Metals Skid
CONTACT: Stan Zygmunt 505-647-2245

DESIGN PERMIT
MG/YR 0 0

— System Capacity —

ADS NUMBER: 4174

STATUS: Planned Approved

— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE

N	V	V	V	CN	V	V	V	V	V	V	V
---	---	---	---	----	---	---	---	---	---	---	---

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Treatment skid for uranium chips and barium sands.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Bench scale tests are in progress. If successful, skid design will start in FY 94. Estimated construction completion date - FY 96.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Part of the LANL Federal Facility Compliance Agreement with the EPA. The unit is intended to operate in the Hazardous Waste Treatment Facility.

TECHNOLOGY

Water Reaction

MATRIX

Reactive Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Los Alamos National Laboratory	DESIGN	PERMIT
FACILITY:	Lead Decontamination Trailer		
SYSTEM:	00203, Lead Decontamination Trailer	KG/YR	25
CONTACT:	Stan Zygmunt 505-667-2245		0

— System Capacity —

ADS NUMBER: 3088

STATUS: Existing Operating

-TRU-	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N Y RH Y N N	N N N

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Part of LANL Federal Facility Compliance Agreement with EPA.

TECHNOLOGY

Decontamination

MATRIX

Elemental Lead

Recycling

Elemental Lead

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Los Alamos National Laboratory	DESIGN	PERMIT
FACILITY:	Scintillation Vial Crusher - 7A-84, Area L		
SYSTEM:	00204, Scintillation Vial Crusher	KG/YR	0 0
CONTACT:	Tim Sloan 505-645-8643		

— System Capacity —

ADS NUMBER: 3088/4172
STATUS: Existing Operating

-TRU-				RCRA CHARACTERISTICS					
HLW	LLW	TRU	ALPHA HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	Y	Y	CN	Y	Y	Y	N	N

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Other matrices include scintillation vials and cocktail containers.

TECHNOLOGY
 Crushing

MATRIX
 Organic Liquids
 Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Los Alamos National Laboratory	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Waste Immobilization Facility		
SYSTEM:	00510, Waste Immobilization Facility	KG/YR	0 0
CONTACT:	Ren Mokuoka 505-643-3971		

— System Capacity —

APS NUMBER: 4172

STATUS: Planned Unapproved

— TML —	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IMMITABLE CORROSIVE REACTIVE
N Y Y Y CN Y Y Y Y Y Y Y	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Technology is vitrification after incineration. Other matrices are ash and sludge primarily used for immobilization of ash.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

System is currently in conceptual design phase.

TECHNOLOGY

Vitrification

MATRIX

Organic Sludges/Particulates
 Inorganic Sludges/Particulates
 Soil with <50% Debris
 Soils
 Reactive Metals
 Elemental Lead
 Beryllium Dust
 Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Mound Facility	DESIGN	PERMIT
FACILITY: Mound Glass Melter		
SYSTEM: 00261, Mound Glass Melter	K3/YR	200
CONTACT: Jim Orban 505-843-4421		200

— System Capacity —

ADS NUMBER: 3100

STATUS: Existing Could be used for mixed waste

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANIC	IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y N Y	Y Y Y

— PERMIT STATUS INFORMATION —			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Trial Burn	Ohio EPA	01/01/90	/ /
NEPA	EA	DOE-HQ	07/01/93	/ /

OTHER INFORMATION

Part A permit waste feed rate = 0.025 short tons/hour.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Not permitted at this time, the glass melter is scheduled for a trial burn in 1995. EPA and the state of Ohio are to monitor the burns and analyze the results for compliance.

Other wastes can be treated by the glass melter with design changes to the feed mechanism and some tritium contaminated wastes with changes in the exhaust filtering system.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Trial burn plan approved by Ohio EPA.

DOE-HQ approves EA.

OTHER PERMIT LIMITATIONS & COMMENTS

May change after trial burn plan results evaluated.

TECHNOLOGY

Vitrification

MATRIX

Organic Liquids
Aqueous Liquids
Organic Sludges/Particulates
Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: NSSI/Recovery Services, Texas
FACILITY: NSSI/Recovery Services Inc.
SYSTEM: 00523, NSSI
CONTACT: Robert Gallagher 713-641-0391

DESIGN PERMIT

MG/YR 0 0

— System Capacity —

ADS NUMBER:

STATUS: Existing Operating Commercial

— TRU — RCRA CHARACTERISTICS —
MLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
Y

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

TECHNOLOGY

MATRIX

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Nevada Test Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: Liquid Waste Treatment Facility		
SYSTEM: 00511, Liquid Waste Treatment System	MS/YR	0 0
CONTACT: Cathy Conner 702-295-7321		

— System Capacity —

ADS NUMBER: 338

STATUS: Planned Approved

KEY DECISION STATUS: KD-0 DATE STATUS ACHIEVED: 01/01/92 CONSTRUCTION COMPLETION DATE: 08/93

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y N Y N N N	

— PERMIT STATUS INFORMATION —	DATE PERMIT ISSUED OR
<u>REGULATION</u> <u>PERMIT TYPE</u> <u>REG AGENCY</u>	<u>APPLICATION SUBMITTED</u> <u>RENEWAL DATE</u>
RCRA Part B App NV DEP	/ / / /

OTHER INFORMATION

Design capacity = 4,000,000 gal/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

The system will be RCRA-permitted, and therefore be subject to permit conditions. Waste material resulting from solar evaporation will be characterized and, if necessary, treated to meet Waste Acceptance Criteria based on NVO-325, Nevada Test Site Defense Waste Acceptance Criteria, Certification, and Transfer Requirements for disposal on site.. An Environmental Assessment is also underway and may identify additional administrative limits.

The Liquid Waste Treatment System will consist of facilities for treatment of waste generated primarily from groundwater characterization and decontamination operations. The primary treatment method will be solar evaporation from RCRA-permitted surface impoundments. Pretreatment of the liquids and solidification of the remaining sludge is also planned, but details of these treatment units are still under development.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

KD-1 to begin on 11-01-93.

Title I design will be initiated on 11-01-93, RCRA Part B application and EA currently being prepared.

OTHER PERMIT LIMITATIONS & COMMENTS

An application was submitted for RCRA Part B in July 1992. The LUTS would be an addition or modification to this permit. No renewal date applicable.

The permitted capacity of the facility is yet undetermined.

TECHNOLOGY

Evaporation

MATRIX

Aqueous Liquids

Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Oak Ridge K-25 Site
 FACILITY: Central Neutralization Facility
 SYSTEM: 00155, Central Neutralization Facility
 CONTACT: T. Bowers 615-576-2629

DESIGN _____ PERM'' _____

MS/YR 0 120000

_____ System Capacity _____

ADS NUMBER:
 STATUS: Existing Operating

PERMIT [Other UNIT of MEASURE]: 160000 gal/day

-TRU-	RCRA CHARACTERISTICS
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N Y CH Y Y N	N Y N

PERMIT STATUS INFORMATION			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
CinMtrAct	NPDES	TDEC	10/01/92	10/01/97
RCRA	Prm by Rul	TDEC	/ /	/ /

OTHER INFORMATION

Design capacity = 160,000 gallons/day.
 Approximate annual throughput achievable = 36 to 40 million gallons/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Discharge of CNF effluent is regulated by NPDES permit No. TN0002950. Influent to CNF must meet the waste acceptance criteria for the unit. These criteria were established to ensure compliance with NPDES Permit and DOE Orders (i.e., 5400.5).

At present, the unit cannot accept aqueous liquids with organic constituents. Facility is capable of treating low concentrations of uranium and transuranic materials.

FY 96 line item project for upgrading CNF to provide enhanced rad removal capability, and the the ability to treat mixed waste separately from non-hazardous waste. The project is currently in the feasibility stage.

OTHER PERMIT LIMITATIONS & COMMENTS

Rad effluent regulated by DOE Order 5400.5.

TECHNOLOGY

Neutralization

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge K-25 Site	DESIGN	PERMIT
FACILITY:	K-25		
SYSTEM:	00519, K-1232 Wastewater Treatment Facility	M3/YR	0 4000
CONTACT:	T. Bowers 615-576-2629		

ADS NUMBER:

— System Capacity —
PERMIT (Other UNIT of MEASURE): 1 million gal/yr

STATUS: Existing Could be used for mixed waste

—TRU—										— RCRA CHARACTERISTICS —		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	N	N	CH	Y	N	Y	N	Y	N		

— PERMIT STATUS INFORMATION —					
			DATE PERMIT ISSUED OR		
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	Prm by Rul	TDEC	/ /	/ /	

OTHER INFORMATION

Design capacity = 1,000,000 gallons/yr or 0.8 m3/hr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility is in shut-down mode and no administrative limits have been established.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

System has treated mixed waste in the past, but is currently in stand-by mode.

TECHNOLOGY

MATRIX

Chemical Precipitation

Aqueous Liquids

Evaporation

Aqueous Liquids

Neutralization

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Oak Ridge K-25 Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: K-25		
SYSTEM: 00521, Sludge Fixation Unit	NS/YR	0 5001
CONTACT: J. L. Shoemaker 615-574-9937		
	— System Capacity —	
ADS NUMBER:	PERMIT [Other UNIT of MEASURE]: 5000 gallons/day	
STATUS: Existing Could be used for mixed waste		

—TRU—		— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS		IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y N N N		N N N N

OTHER INFORMATION

Design capacity = 5,000 gal/day.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility operations have been discontinued and are scheduled to be closed under RCRA.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Scheduled for RCRA closure. No plans to treat mixed waste. Option-stop RCRA closure & negotiate with State to bring system back on line.

TECHNOLOGY

Solidification

MATRIX

Inorganic Sludges/Particulates

Soils

Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge K-25 Site	DESIGN	PERMIT
FACILITY:	K-25 Site TSCA Incinerator		
SYSTEM:	00305, K-25 Site TSCA Incinerator	KG/YR	0 15716
CONTACT:	F. Perez 615-576-7734	_____ System Capacity _____	

ADS NUMBER:
STATUS: Existing Operating

-TRU-										RCRA CHARACTERISTICS			
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE			
N	Y	N	N	CH	N	N	Y	Y	N	N			

PERMIT STATUS INFORMATION				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Final	TDEC	09/28/87	09/28/87
RCRA	Final	TDEC	09/30/92	09/30/02
TSCA	Final	EPA	03/20/89	03/20/89
NPDES	Final	TDEC	09/30/92	/ /
CAA	Final	TDEC	10/02/91	10/02/93

OTHER INFORMATION

12,000 tons/year permitted capacity is based on waste characteristics and includes feeding of solid waste (e.g., sludges, soil, etc.) DOE has not provided approval at this time to incinerate solid wastes - only liquids, therefore operational capacity is much lower (2,000 tons/year).

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Design capacity = 12,000 tons/yr. U. S. EPA approval to dispose of PCBs: March 20, 1989. U. S. EPA approval for NESMAPS: February 25, 1993. Tennessee SCDES Permit No. TN002950. Tennessee Hazardous Waste Incineration Permit No. TN HW-16. Tennessee Hazardous Waste Treatment and Storage Permit No. TNHW 15A. Tennessee Air Pollution Permit No 0324491. Tennessee Air Pollution Permit No. 024105P.

OTHER PERMIT LIMITATIONS & COMMENTS

Permits restrict offsite waste incineration at the facility to Portsmouth, Paducah, ORNL, Y-12, Fernald, and RMT. Volume restrictions also apply. Permit restricts RCRA waste from DOE-owned offsite facilities to 1,356 tons/year.

Other permits: CAA - Final - TDEC - 09/21/90 - 10/01/93
CAA - Final - TDEC - 11/17/86 - 10/01/93
CAA - Final - EPA - 10/26/87 -
RCRA - Perm by Rul - TDEC - 10/01/91

TECHNOLOGY

Incineration

MATRIX

Organic Liquids
Aqueous Liquids
Organic Sludges/Particulates
Cemented Solids
Organic Debris
Inorganic Solids
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge K-25 Site	DESIGN	PERMIT
FACILITY:	K-25 Uranium Decon Facility		
SYSTEM:	00518, K-25 Uranium Decon Facility	MS/YR	0 0
CONTACT:	B. E. Vaughn 615-574-9007		

— System Capacity —

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

-TRU-				RCRA CHARACTERISTICS						
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	Y	N	CH	Y	N	N	N	N	N

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility is presently in shut-down mode and is in the Decontamination and Decommissioning program.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

No plans to treat mixed waste.

TECHNOLOGY

Decontamination

MATRIX

Inorganic Debris

Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Oak Ridge K-25 Site
 FACILITY: K-25, K-1423
 SYSTEM: 00522, Waste Staging & Processing Facility
 CONTACT: M. E. Saunders 615-574-0341

DESIGN PERMIT

MS/YR 0 0

System Capacity

ADS NUMBER:

STATUS: Planned Unapproved

RCRA CHARACTERISTICS
 HAZARDOUS WASTE CHARACTERISTICS
 H W LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CH Y Y Y Y Y Y

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Final TDEC 09/30/92 09/30/02

OTHER INFORMATION

Plan date operation - FY99.

Note: Neutralization - corrosive, reactive, ignitable; Bulking - corrosive, ignitable.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

This facility will be doing only treatments in tanks and containers. The treatments will be elementary neutralization, volume reduction (compaction) and bulking. This is intended to be primarily treatment in a 90 day area and not requiring a permit. If this is needed to be permitted treatment the conditions will be included in the permit.

This is expected to be small scale treatment not easily automated. Therefore only LLW and mixed waste will be treated. This treatment is not expected to be final treatment but rather a pretreatment to facilitate bulking or to meet a treatment facility waste acceptance criteria.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

A general plant project is to be initiated in Nov. 1993 to produce the preliminary proposal for submittal to DOE-ORD for funding approval. Three prioritization of GPP's is a necessary prerequisite.

OTHER PERMIT LIMITATIONS & COMMENTS

The RCRA Part B permit issued for the facility is for container storage (not treatment). Minor treatment, such as pH adjustment and repackaging or bulking processes, are allowed. Any other treatment is not allowed.

TECHNOLOGY

Bulking

MATRIX

Lab Packs with Metals
 Lab Packs without Metals

Compaction

Cemented Solids
 Organic Debris
 Inorganic Debris
 Heterogeneous Debris
 Inorganic Solids
 Organic Solids

Neutralization

Organic Liquids
 Aqueous Liquids
 Organic Sludges/Particulates
 Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge National Laboratory	DESIGN	PERMIT
FACILITY:	Liquid Low Level Waste Evaporation Facility		
SYSTEM:	00105, Liquid Low Level Waste Evaporation Facility	13/YR	0 39788
CONTACT:	Chris Scott 615-574-7057		

ADS NUMBER:

STATUS: Existing Operating

— System Capacity —
PERMIT (Other UNIT of MEASURE): 1200 gallons/hour

—TRU—				— RCRA CHARACTERISTICS —						
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	Y	Y	RM	Y	N	N	N	Y	N

— PERMIT STATUS INFORMATION —

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
NPDES	Final	State	02/27/86	03/31/91

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

OTHER PERMIT LIMITATIONS & COMMENTS

Operated under "permit-by-rule" RCRA exemption under ORNL NPDES no. TN.0002941. Permit renewal under negotiation with the State.

Solutions containing U-233, U-235, Pu-239, or Pu-241 must be mixed with either depleted uranium or natural thorium (according to chemical similarity) so that the resultant solution will contain at least 100 parts by weight of U-238 or Th-232 per part by weight of the fissile isotope(s).

Solutions containing TRU isotopes or U-233 which are added to the LLLW system must not have a total specific activity from these nuclides greater than 3.7×10^6 Bq/kg (100nCi/g).

TECHNOLOGY
Evaporation

MATRIX
Organic Liquids
Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge National Laboratory	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Melton Valley Low-Level Waste Immobilization Facility		
SYSTEM:	00102, Melton Valley Low-Level Waste Immobilization Facility	KG/YR	0 189
CONTACT:	Chris Scott 615-574-7057		

ADS NUMBER: _____

STATUS: Existing Operating

System Capacity _____
PERMIT [Other UNIT of MEASURE]: 50000 gal/campaign

-TRU-	RCRA CHARACTERISTICS
LLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y Y Y B Y Y N	N N Y N

PERMIT STATUS INFORMATION				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
NPOES	Final	State	02/27/86	03/31/91

OTHER INFORMATION

The treatment process is operated in campaigns (about 1 per year). The primary driving force is not RCRA treatment but rather a means to remove excess liquid to conserve storage capacity.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

"B" under Handling means both CH and RH. The stabilized cement matrix must meet the waste acceptance criteria of LLW disposal facility and must meet RCRA LDR treatment standards.

OTHER PERMIT LIMITATIONS & COMMENTS

Operates under "permit-by-rule" RCRA exemption under NPOES permit No. TN0002841. Permit renewal under negotiation with the State.

Solutions containing TRU isotopes or U-233 which are added to the LLLW system must not have a total specific activity from these nuclides greater than 3.7×10^{16} Bq/kg (100nCi/g).

Solutions containing U-233, U-235, Pu-239 or Pu-241 must be mixed with either depleted uranium or natural thorium (according to chemical similarity) so that the resultant solution will contain at least 100 parts by weight of U-238 or Th-232 per part by weight of the fissile isotope(s).

TECHNOLOGY

Stabilization

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Oak Ridge National Laboratory **DESIGN** **PERMIT**
FACILITY: Process Waste Treatment Plant
SYSTEM: 00104, Process Waste Treatment Plant M3/YR 0 397789
CONTACT: Chris Scott 615-576-7057

ADS NUMBER: System Capacity
STATUS: Existing Operating PERMIT (Other UNIT of MEASURE): 200 gpm

-TMM- RCRA CHARACTERISTICS
 HLV LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IRRADIABLE CORROSIVE REACTIVE
 N Y N N CH Y N Y N Y N

PERMIT STATUS INFORMATION			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
NPDES	Final	State	02/27/84	03/31/91
CAA	Final	State	12/18/90	10/01/95

OTHER INFORMATION

Design capacity = 200 gal/minute.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

This facility is not designed for mixed waste treatment. The treatment of listed wastes may result in RCRA sludge generation. This would disrupt the management of that sludge.

This facility is not designed to handle high dose (high activity) liquid.

OTHER PERMIT LIMITATIONS & COMMENTS

Operated under "permit-by-rule" RCRA exemption under ORNL NPDES No. TN0002941. Permit under negotiation with the State.

TECHNOLOGY

Chemical Precipitation

MATRIX

Organic Liquids
Aqueous Liquids

Filtration

Organic Liquids
Aqueous Liquids

Ion Exchange

Organic Liquids
Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Oak Ridge National Laboratory **DESIGN** **PERMIT**
FACILITY: X-10
SYSTEM: 00520, Non-Radiological Waste Treatment Plant **MS/YR** **0** **1511941**
CONTACT: Chris Seett **615-574-7057**

ADS NUMBER: **System Capacity**
STATUS: Existing Operating **PERMIT [Other UNIT of MEASURE]: 760 gpm**

RCRA CHARACTERISTICS
MLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N N N N CH Y N Y N Y N

PERMIT STATUS INFORMATION
REGULATION PERMIT TYPE RES AGENCY APPLICATION SUBMITTED RENEWAL DATE
 NPDES Final State 02/27/86 03/31/91

OTHER INFORMATION

Design capacity = 760 gpm.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility is subject to CMA NPDES limits.

OTHER PERMIT LIMITATIONS & COMMENTS

Facility is not designed for treatment of radioactive wastewater. Discharge limits for radionuclides are established in DOE Order 5400.5. Material with high levels of radioactivity are automatically diverted to the Process Waste Treatment Plant.

NPDES permit renewal is presently under negotiation with the State.

TECHNOLOGY

Chemical Precipitation

Filtration

Ion Exchange

MATRIX

Organic Liquids

Organic Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Oak Ridge Y-12 Plant
FACILITY: Bionitrification Unit Building 9818
SYSTEM: 00215, Bionitrification Unit
CONTACT: Chuck Fritts 615-574-3504

DESIGN **PERMIT**

MS/YR 0 448

System Capacity

ADS NUMBER:

PERMIT (Other UNIT of MEASURE): 105000 gal/year

STATUS: Existing Operating

-TRU- RCRA CHARACTERISTICS -
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CH N N N N N N

PERMIT STATUS INFORMATION

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Perm by Rul	TDEC	05/01/92	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Not a WM Facility/System.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Facility treats mixed waste.

OTHER PERMIT LIMITATIONS & COMMENTS

Capacity of unit not restricted by "permit-by-rule". Nitrate wastes reduced to less than 50 ppm nitrates.

TECHNOLOGY

Biodegradation

MATRIX

Organic Liquids
 Aqueous Liquids
 Organic Sludges/Particulates

Distillation

Organic Liquids
 Aqueous Liquids

Evaporation

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Oak Ridge Y-12 Plant
 FACILITY: Central Pollution Control Facility (CPCF)
 SYSTEM: 00530, Mercury Waste Water Treatment System
 CONTACT: J. Prazniak 615-574-6873

DESIGN PERMIT

MS/YR 0 8939

System Capacity

ADS NUMBER:

STATUS: Planned Unapproved

RCRA CHARACTERISTICS
 HLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N N N N CN Y Y Y N Y N

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 CMA NPDES State 01/01/89 12/31/93

OTHER INFORMATION

Design capacity = 5,000,000 gpy.

Plan date operation - FY96.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

The NGTF is planned to remove metals from waste water generated by decontamination of equipment contaminated with mercury. The predominant metal contaminant will be mercury. Other metals, including uranium, are expected to be incidental. The NGTF will discharge through a dedicated, permitted outfall. Understandings with the State of Tennessee are likely to limit the types of waste waters that may be received. The regulatory character of sludge from the treatment of metals and carbon from the polishing step is uncertain at this time.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Engineering studies. Funded by Environmental Restoration Program. Design start scheduled for Dec. 16, 1993. Part of Y-12 Reduction of Mercury in Plant Effluents (RMPE-II) Project.

OTHER PERMIT LIMITATIONS & COMMENTS

The new NPDES permit for the Y-12 plant is anticipated in 1995.

Final permit not received yet. Permit is expected to require monitoring for mercury, but limits are not known. Understanding with the State is likely to limit types of waste waters to be treated to those generated from mercury contaminated/clean-up operations.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Operation of system will be part of the Compliance Schedule & Agreement that accompanies new NPDES permit.

TECHNOLOGY

Mercury Removal

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Oak Ridge Y-12 Plant
 FACILITY: Central Pollution Control Facility (CPCF)
 SYSTEM: 00216, Mopwater and Concentrated Waste System
 CONTACT: J. Prazniak 615-576-6873

DESIGN PERMIT
 MS/YR 0 10227
 — System Capacity —

ADS NUMBER: 2201
 STATUS: Existing Operating

—TRU— RCRA CHARACTERISTICS —
 NLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CH Y N Y N Y N

— PERMIT STATUS INFORMATION —
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 CMA NPDES State 01/01/85 12/31/93
 RCRA Pm by Rul State 01/01/85 / /

OTHER INFORMATION

Design capacity = 2,700,000 gal/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

The CPCF/Mopwater Operation is designed to remove oil and grease, metals, and organics from aqueous waste generated by cleaning operations at the Y-12 plants. The system is not designed to treat nitrate-bearing wastes. Mixed waste may be received and treated. Effluent is discharged through an NPDES permitted outfall.

The system operates on a batch basis. Maximum batch size is 14,000 gallons. One batch may be treated every two days. Higher production rates, up to 4 batches per week, can be accommodated under production-free conditions.

Sludge from treatment is typically F006 listed RCRA waste. Sludge is combined with sludge from other CPCF operations, and is stored at the Y-12 West End Treatment Facility sludge storage tanks.

OTHER PERMIT LIMITATIONS & COMMENTS

Facilities that discharge through an NPDES permit and treat waste water are now deemed to have "automatic" permit-by-rule in Tennessee. There is no permit renewal required.

The new permit (CMA) is not expected to specify a capacity, though there will be mass limits on individual discharge parameters.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Operation of the CPCF/Mopwater system is necessary to the extent that mopwaters are generated and require treatment.

TECHNOLOGY

Carbon Adsorption

MATRIX

Aqueous Liquids

Neutralization

Aqueous Liquids

Oil/Water Separation

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge Y-12 Plant	DESIGN	PERMIT
FACILITY:	Cyanide Treatment Facility, Building 9201-54		
SYSTEM:	00217, Cyanide Treatment Facility	KG/YR	0 13
CONTACT:	Art Mitchell 615-574-9867		

----- System Capacity -----

ADS NUMBER:

STATUS: Existing Operating

-TRU-					RCRA CHARACTERISTICS -					
HLV	LLV	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	N	N	CH	N	Y	N	N	Y	Y

PERMIT STATUS INFORMATION				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Part A	TDEC	07/01/91	/ /
RCRA	Part B	TDEC	05/14/92	/ /

OTHER INFORMATION

Treats waste codes D002-D011.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Not a LM Facility/System.

OTHER PERMIT LIMITATIONS & COMMENTS

The Part A & B applications also allow treatment and storage of wastes within the following EPA waste codes: D002-D011, F007-F012, P029, P030, P033, P098, P104 & P106.

TECHNOLOGY

Chemical Oxidation

MATRIX

Organic Liquids

Aqueous Liquids

Reactive Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge Y-12 Plant	DESIGN	PERMIT
FACILITY:	Disp. Area Remedial Actions Liq. Storage Trtmt.		
SYSTEM:	00330, Disp. Area Remedial Actions Liq. Storage Trtmt.	MS/YR	3979
CONTACT:	K. R. Crow		0
	615-574-6876		

— System Capacity —

ADS NUMBER:

STATUS: Existing Operating

—TRU—						— RCRA CHARACTERISTICS —			
NLM LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS						IGNITABLE CORROSIVE REACTIVE			
N	N	N	N	CM	Y	N	Y	N	N

— PERMIT STATUS INFORMATION —				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Perm by Rul	TOEC	03/13/92	/ /
TSCA		EPA	/ /	/ /

OTHER INFORMATION

Normal operating capacity = 3,271 m3/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Design 1.05 million gallons/year, 2.5 million gallons/year excess. Permit by rule facility receiving leachate from the Bear Creek Burial Grounds, listed hazardous waste of F001, F002, F005, and F039. Leachate contains PCB contaminated oil.

TECHNOLOGY

Filtration

MATRIX

Organic Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Oak Ridge Y-12 Plant **DESIGN** **PERMIT**
FACILITY: Disp. Area Remedial Actions Liq. Storage Trtmt.
SYSTEM: 00330, Disp. Area Remedial Actions Liq. Storage Trtmt **MS/YR** **3979** **0**
CONTACT: K. R. Crow **615-574-6876**

— System Capacity —

ADS NUMBER:

STATUS: Existing Operating

-TRU-										— RCRA CHARACTERISTICS —		
MLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS										IGNITABLE CORROSIVE REACTIVE		
N	N	N	N	CH	Y	N	Y	N	N	N	N	

— PERMIT STATUS INFORMATION —				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Perm by Rul	TDEC	03/13/92	/ /
TSCA		EPA	/ /	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Design 1.05 million gallons/year, 2.5 million gallons/year excess. Permit by rule facility receiving leachate from the Bear Creek Burial Grounds, listed hazardous waste of F001, F002, F005, and F039. Leachate contains PCB contaminated oil.

TECHNOLOGY

Oil/Water Separation

MATRIX

Organic Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge Y-12 Plant	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Groundwater Treatment Facility		
SYSTEM:	00319, Groundwater Treatment Facility	MS/YR	17714
CONTACT:	K. R. Crow 615-574-6876		17714

— System Capacity —

ADS NUMBER:

STATUS: Existing Operating

—TRU—	— RCRA CHARACTERISTICS —
NLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N N N N CN Y N Y	N N N

— PERMIT STATUS INFORMATION —			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
NPDES	Final	TDEC	05/22/90	/ /
CAA	Final	TDEC	03/20/91	02/01/95

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Design capacity = 4.68 million gallons/year, 2.5 million gallons/year excess. Permit by rule facility discharging effluent through NPDES permit. Treat listed hazardous waters of F001, F002, F005 and F039.

OTHER PERMIT LIMITATIONS & COMMENTS

NPDES permit authorizes discharge of "treated contaminated groundwater." Air permit states that "the maximum process rate for this source (air stripper) shall not exceed 25 gallons of contaminated groundwater per minute. No uranium removal capability.

NPDES permit renewal is pending.

<u>TECHNOLOGY</u>	<u>MATRIX</u>
Air Stripping	Aqueous Liquids
Carbon Adsorption	Organic Liquids
Chemical Precipitation	Organic Liquids
Filtration	Organic Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge Y-12 Plant	DESIGN	PERMIT
FACILITY:	Oak Ridge Res. Mixed Waste Treatment Facility		
SYSTEM:	00525, MW Treatment Facility - Acid Dissolution - U Removal	MS/YR	2206 2206
CONTACT:	R. R. Kimmitt 615-576-0077		

— System Capacity —

ADS NUMBER: S207/S205

STATUS: Planned Unapproved

-TRU-				— RCRA CHARACTERISTICS —						
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	N	N	CH	Y	N	N	N	Y	N

OTHER INFORMATION

Design capacity = 75,000 cf/yr. RCRA, TSCA.

Plan date operation - FY04.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Waste will be contact handled. Waste reading over a few mR/hr will be rejected.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Work is focused on: (a) characterization of waste intended for this treatment, and (b) process development (bench scale testing). (b is contained in ADS S205).

OTHER PERMIT LIMITATIONS & COMMENTS

Project is pre-conceptual state - no permitting activity at present.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Although there are no regulatory drivers for radioactivity removal from waste, such processing opens up the possibility of on-site disposal under DOE Order 5820.2A.

TECHNOLOGY

Acid Dissolution

MATRIX

Inorganic Sludges/Particulates

Soils

Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge Y-12 Plant	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Oak Ridge Res. Mixed Waste Treatment Facility		
SYSTEM:	00219, MW Treatment Facility - Fixation/Stabilization	M3/YR	735 0
CONTACT:	R. R. Kimmitt 615-576-0077		

— System Capacity —

ADS NUMBER: 8207/8205

STATUS: Planned Unapproved

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y Y N	N N N N

OTHER INFORMATION

Design capacity = 25,000 cf/yr. RCRA, TSCA.

Plan date operation - FY04.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Waste will be contact handled. Waste reading over a few mR/hr will be rejected.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Work is focused on: (a) characterization of waste intended for this treatment, and (b) process development (bench scale testing) (b is contained in ADS 8205).

OTHER PERMIT LIMITATIONS & COMMENTS

No permitting activity is on-going, since the project is in the pre-conceptual stage.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

This process will be necessary for selected wastes to meet the requirements of RCRA LDR (40 CFR 268). Wastes to be treated are also listed in the OR LDR FFC Agreement with EPA Region 4, signed 6-12-92.

TECHNOLOGY

Stabilization

MATRIX

Inorganic Sludges/Particulates
 Cemented Solids
 Inorganic Debris
 Heterogeneous Debris
 Soil with <50% Debris
 Soils
 Lab Packs with Metals
 Elemental Lead
 Beryllium Dust
 Batteries (Lead Acid, Cadmium)
 Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge Y-12 Plant	DESIGN	PERMIT
FACILITY:	Oak Ridge Res. Mixed Waste Treatment Facility		
SYSTEM:	00527, MW Treatment Facility - Incineration	MB/YR	882 0
CONTACT:	R. R. Kimmitt 615-576-0077		

—— System Capacity ——

ADS NUMBER: 8207

STATUS: Planned Unapproved

-TRU-				RCRA CHARACTERISTICS						
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	N	N	CH	N	N	Y	Y	N	N

OTHER INFORMATION

Design capacity = 30,000 cf/yr. WESHAPS, Air, RCRA, TSCA.

Plan date operation - FY04.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Waste will be contact handled. Waste reading over a few mR/hr will be rejected.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Engineering studies will be conducted in early FY 94 to evaluate the alternatives of building new solid mixed waste incineration capability in Oak Ridge or enhancing the capabilities of the existing TSCA incinerator.

OTHER PERMIT LIMITATIONS & COMMENTS

Since this activity is in the Engineering study stage, there is no on-going permitting activity.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Incineration is identified as BDAT for some mixed waste. This process is needed for compliance with RCRA LDR and for compliance with the OR LDR FFC Agreement with EPA Region 4, signed 6-12-92.

TECHNOLOGY

Incineration

MATRIX

Organic Sludges/Particulates
 Inorganic Sludges/Particulates
 Cemented Solids
 Organic Debris
 Heterogeneous Debris
 Soil with <50% Debris
 Soils
 Lab Packs without Metals
 Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Oak Ridge Y-12 Plant
 FACILITY: Oak Ridge Res. Mixed Waste Treatment Facility
 SYSTEM: 00542, MW Treatment Facility - Sizing & Segregation
 CONTACT: R. R. Kimmitt 615-576-0077

DESIGN PERMIT

MS/YR 2206 0

System Capacity

ADS NUMBER: 8207/8205

STATUS: Planned Unapproved

RCRA CHARACTERISTICS
 HWM LHM TRU ALPHA HANDLING METALS MERCURY ORGANICS IONITALE CORROSIVE REACTIVE
 N Y N N CH N N Y N Y N

OTHER INFORMATION

Design capacity = 75,000 cf/yr. RCRA, TSCA.

Plan date operation - FY04.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Waste will be contact handled. Waste reading over a few mR/hr will be rejected.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Work in FY 94 will be included in the decontamination development effort of ADS 8205.

OTHER PERMIT LIMITATIONS & COMMENTS

There are no on-going permitting activities.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Size segregation and size reduction are pre-treatment steps supporting decontamination, stabilization, and thermal desorption. Therefore, they represent necessary parts of the systems to bring OR mixed wastes into compliance with RCRA LDR and implement the OR LDR PFC Agreement.

TECHNOLOGY

Sizing/Segregation

MATRIX

Inorganic Sludges/Particulates
 Cemented Solids
 Organic Debris
 Inorganic Debris
 Heterogeneous Debris
 Soil with <50% Debris
 Soils
 Lab Packs with Metals
 Lab Packs without Metals
 Batteries (Lead Acid, Cadmium)
 Inorganic Solids
 Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge Y-12 Plant	DESIGN	PERMIT
FACILITY:	Oak Ridge Res. Mixed Waste Treatment Facility		
SYSTEM:	00529, MW Treatment Facility - Soil/Sludge Dewatering	MS/YR	2206
CONTACT:	R. R. Kimmitt 615-576-0077		0

— System Capacity —

ADS NUMBER: 8207/8205

STATUS: Planned Unapproved

-TRU-	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y Y Y N Y N	

OTHER INFORMATION

Design capacity = 75,000 cf/yr. RCRA, TSCA.

Plan date operation - FY04.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Waste will be contact handled. Waste reading over a few mR/hr will be rejected.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Work on this process is included in the stabilization and thermal desorption development effort of ADS 8205.

OTHER PERMIT LIMITATIONS & COMMENTS

There is no on-going permitting activity.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Dewatering, as a pretreatment to stabilization or thermal desorption is part of the process to achieve compliance with RCRA LDR for mixed wastes (40 CFR 268).

TECHNOLOGY

Drying

MATRIX

Organic Sludges/Particulates
Inorganic Sludges/Particulates
Soil with <50% Debris
Sells
Inorganic Solids
Organic Solids

Date: 10/20/93

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge Y-12 Plant	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Oak Ridge Res. Mixed Waste Treatment Facility		
SYSTEM:	00526, MW Treatment Facility - Surface Decontamination	KG/YR	500 0
CONTACT:	R. R. Kimmitt 615-576-0077		

— System Capacity —

ADS NUMBER: 8207/8205

STATUS: Planned Unapproved

-TRU-	— RCRA CHARACTERISTICS —
MLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y Y Y N N N	

OTHER INFORMATION

Design capacity = 17,000 cf/yr. RCRA, TSCA.

Plan date operation - FY04.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Waste will be contact handled. Waste reading over a few mR/hr will be rejected.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Work is focused on: (a) identification and characterization of waste to be treated, and (b) process development (bench scale testing) (b is contained in ADS 8205).

OTHER PERMIT LIMITATIONS & COMMENTS

Since this project is in the pre-conceptual state, there is no on-going permitting activity.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Surface decontamination is appropriate technology for mixed waste that can be treated under the RCRA Debris Rule.

TECHNOLOGY

Decontamination

MATRIX

Heterogeneous Debris

Elemental Lead

Batteries (Lead Acid, Cadmium)

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge Y-12 Plant	DESIGN	PERMIT
FACILITY:	Oak Ridge Res. Mixed Waste Treatment Facility		
SYSTEM:	00528, MW Treatment Facility - Thermal Desorption	MS/YR	10
CONTACT:	R. R. Kimmitt 615-576-0077		0

— System Capacity —

ADS NUMBER: 8207/8205

STATUS: Planned Unapproved

-TRU-										RCRA CHARACTERISTICS			
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE			
N	Y	N	N	CH	N	Y	Y	Y	N	N			

OTHER INFORMATION

Waste will be contact handled. Waste reading over a few mR/hr will be rejected.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Design capacity = 330 cf/yr. MESHAPS, Air, RCRA, TECA.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Work is focused on: (a) waste identification and characterization, and (b) process development (bench scale testing) (b is contained in ADS 8205).

OTHER PERMIT LIMITATIONS & COMMENTS

The project is in the pre-conceptual stage, so no permitting activities are on-going.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

This process is BDAT for mercury-contaminated wastes under RCRA LDR, and is an economical alternative to incineration for organically-contaminated mixed waste. The process will be a significant part of the treatment plan for implementing the OR FPC Agreement with EPA Region 4, signed 6-12-92.

TECHNOLOGY

Thermal Desorption

MATRIX

Organic Sludges/Particulates
Inorganic Sludges/Particulates
Cemented Solids
Organic Debris
Inorganic Debris
Heterogeneous Debris
Soil with <50% Debris
Soil with <50% Debris
Soils
Inorganic Solids
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge Y-12 Plant	DESIGN	PERMIT
FACILITY:	Plating Rinsewater Treatment Facility		
SYSTEM:	00221, Plating Rinsewater Treatment Facility	MG/YR	0 7575
CONTACT:	J. Proznick 615-574-6873		

— System Capacity —

ADS NUMBER: 2201

STATUS: Existing Could be used for mixed waste

-TRU-				— RCRA CHARACTERISTICS —						
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	N	N	CH	Y	N	N	N	N	N

— PERMIT STATUS INFORMATION —					
REGISTRATION		PERMIT TYPE		DATE PERMIT ISSUED OR	
CMA		NPOES		APPLICATION SUBMITTED	
		State		RENEWAL DATE	
				12/01/93	
				12/31/98	

OTHER INFORMATION

Design capacity = 2,000,000 gal/yr. Excess capacity = 1,500,000 gal/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

No radionuclides. Plating Rinsewater System is designed to treat dilute plating rinsewater contaminated with heavy metals. Does not treat cyanide. Presently discharges through a dedicated outfall. But the new NPOES permit, expected this October will combine the PRTF and CPCF discharges under one set of limits. The sludge from the system will be combined with the sludge for the CPCF mopwater system.

Sludge from treatment is P006 listed RCRA waste. Sludge is combined with sludge from other CPCF operations, and is stored at the Y-12 West End Treatment Facility sludge storage tanks.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

A criticality safety analysis and controls to assure that conditions under which criticality could occur do not exist. Could handle depleted U easily.

OTHER PERMIT LIMITATIONS & COMMENTS

New CMA permit is expected in 12-93. No capacity is expected to be specified on new permit. However, there will be mass limits on individual discharge parameters.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Operation of the PRTF is necessary to the extent that plating rinsewaters requiring treatment are generated. A new plating shop at Y-12 is under construction. The PRTF will receive waste from the new shop.

WASTES

Cyanide Destruction

MATRIX

Organic Liquids
Aqueous Liquids

Filtration

Organic Liquids
Aqueous Liquids

Neutralization

Organic Liquids
Aqueous Liquids

Oxidation/Reduction

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Oak Ridge Y-12 Plant
FACILITY: Waste Coolant Processing Facility
SYSTEM: 00524, Waste Coolant Processing Facility
CONTACT: J. Praszniak 615-574-6873

DESIGN PERMIT
KCS/YR 11363 0

— System Capacity —

ADS NUMBER: 2201

STATUS: Existing Could be used for mixed waste

—TRU— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
N Y N N CH N N N N N N

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

The WCPF is a small extended-aeration activated sludge treatment system that treats biodegradable machine cutting coolants to remove BOD. The effluent from the facility is shipped to the Central Pollution Control Facility or West End Treatment Facility for further treatment. Sludge from the treatment facility is considered to be LLW (not RCRA-hazardous).

Under present requirements, only depleted uranium may be processed; no solutions with enriched uranium allowed. WCPF was operated under criticality safety control in the past and could do so again.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Criticality safety analysis and controls to insure that conditions conducive to criticality do not exist. Approximately \$1M in physical upgrades to facility so hazardous waste could be received.

OTHER PERMIT LIMITATIONS & COMMENTS

No permits are being pursued.

Effluent from treatment system is further treated at Central Pollution Control Facility/Mopwater System or West End Treatment Facility.

TECHNOLOGY

Biodegradation

MATRIX

Aqueous Liquids

3 of 3

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Oak Ridge Y-12 Plant	DESIGN	PERMIT
FACILITY:	West End Treatment Facility		
SYSTEM:	00224, Wastewater Treatment	MG/YR	0 9469
CONTACT:	H. A. Valentine 615-576-1567		

ADS NUMBER:
STATUS: Existing Operating

— System Capacity —
PERMIT [Other UNIT of MEASURE]: 2.5 million gal/y

—TRU—				— RCRA CHARACTERISTICS —						
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	N	N	CH	Y	N	N	Y	Y	Y

— PERMIT STATUS INFORMATION —				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
CWA/NPDES	Final	TDEC	05/21/85	/ /
CAA	Final	TDEC	06/11/93	05/01/95

OTHER INFORMATION

Design capacity = 2.5 million gal/yr. Excess capacity = 4.0 million gal/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Permit by rule facility discharging effluent through an NPDES permit. Treat listed hazardous wastewaters of F001, F002, F006, F007.

OTHER PERMIT LIMITATIONS & COMMENTS

Capacity of treatment system not limited by the permits.

CWA (NPDES) permit renewal pending.

TECHNOLOGY

Bionitrification

MATRIX

Organic Liquids

Aqueous Liquids

Chemical Precipitation

Organic Liquids

Aqueous Liquids

Neutralization

Organic Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Paducah Gaseous Diffusion Plant
FACILITY: C-400-C Evaporator
SYSTEM: 00314, C-400-C Nickel Stripper Evaporation Unit
CONTACT:

DESIGN PERMIT

MS/YR 0 0

System Capacity

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

~~HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS~~ ~~RCRA CHARACTERISTICS~~
~~IGNITABLE CORROSIVE REACTIVE~~
N Y N N CH N N N N N N

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

This unit is undergoing RCRA closure and will be disassembled. This unit should be removed from the list.

TECHNOLOGY
Evaporation

MATRIX
Organic Liquids
Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Paducah Gaseous Diffusion Plant	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	C-400-D Lime Precipitation Unit		
SYSTEM:	00262, C-400-D Lime Precipitation Unit	MS/YR	136 0
CONTACT:	R. G. Kuehn 502-641-6913	—— System Capacity ——	

ADS NUMBER:

STATUS: Existing Operating

-TRU-		—— RCRA CHARACTERISTICS ——
MLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS		IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y N N		N Y N

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Current plans are to RCRA close this unit.

The solids collected during precipitation are still considered to be MLW and must be further treated.

TECHNOLOGY

Chemical Precipitation

Neutralization

MATRIX

Aqueous Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Paducah Gaseous Diffusion Plant	DESIGN	PERMIT
FACILITY:	Mixed Waste Treatment Facility		
SYSTEM:	00553, Mixed Waste Treatment Facility	MS/YR	0 0
CONTACT:			

— System Capacity —

ADS NUMBER:

STATUS: Planned Unapproved

—TRU—

— RCRA CHARACTERISTICS —

HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE

OTHER INFORMATION

Design capacity to be determined.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Feasibility study in the planning stages. Funding for the study are included for 1994.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Could be used to enhance the requirements of the LDR PFCa and the PFC Act.

TECHNOLOGY

MATRIX

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Paducah Gaseous Diffusion Plant
FACILITY: Wastewater Treatment System
SYSTEM: 00321, Wastewater Treatment System
CONTACT: H. A. Valentine 615-574-7083

DESIGN PERMIT
MS/YR 0 0

— System Capacity —

ADS NUMBER:

STATUS: Planned Unapproved

—TRU— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
N Y N N CH N N N N N N

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

All funding, design, and associated issues for this facility went away following the site operational transition. This unit should be removed from the list.

TECHNOLOGY

Chemical Precipitation

Filtration

Neutralization

MATRIX

Aqueous Liquids

Aqueous Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Pantex Plant	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Building 11-15A		
SYSTEM:	00108, Building 11-15A	K3/YR	132
CONTACT:	J. Evett		0

505-845-4445

— System Capacity —

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N Y CM Y Y Y	M N M

— PERMIT STATUS INFORMATION —			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	None	TMC	/ /	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Encapsulation treatment is currently not permitted. A pilot study was completed by the Pantex Plant that showed that LDR treatment standards were achieved by epoxy-based encapsulation processes. It is currently unknown whether encapsulation will be pursued by the plant as a treatment option for debris or other MLLW.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

It has not been determined whether the plant will pursue this technology. Requires permit modifications, equipment procurement, staffing, NEPA, SAR.

OTHER PERMIT LIMITATIONS & COMMENTS

Dates of issuance/application submission for permits are not applicable at this time.

TECHNOLOGY

Immobilization

MATRIX

Aqueous Liquids
Organic Sludges/Particulates
Inorganic Sludges/Particulates
Cemented Solids
Organic Debris
Inorganic Debris
Heterogeneous Debris
Inorganic Solids
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Pentex Plant	DESIGN	PERMIT
FACILITY:	Building 11-9		
SYSTEM:	00107, Building 11-9	MS/YR	43 0
CONTACT:	J. Evett 505-845-4445	System Capacity	

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

-TRU-					RCRA CHARACTERISTICS					
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	N	Y	CH	Y	Y	Y	N	N	N

PERMIT STATUS INFORMATION					
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	None	TVC	/ /	/ /	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Encapsulation treatment is currently not permitted. A pilot study was completed by the Pentex Plant that showed that LDR treatment standards were achieved by epoxy-based encapsulation processes. It is currently unknown whether encapsulation will be pursued by the plant as a treatment option for debris or other MLLW.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Permit modification, equipment procurement, staffing, training, NEPA, SAR. It is not determined that the plant will pursue this treatment.

OTHER PERMIT LIMITATIONS & COMMENTS

Date of issuance/application submission for permits not determined at this time.

TECHNOLOGY

Immobilization

MATRIX

Aqueous Liquids
Organic Sludges/Particulates
Inorganic Sludges/Particulates
Cemented Solids
Organic Debris
Inorganic Debris
Heterogeneous Debris
Inorganic Solids
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Pentox Plant	DESIGN	PERMIT
FACILITY:	Burning Ground		
SYSTEM:	00354, One Cage, One Tray, and One Pan	MG/YR	4 4
CONTACT:	J. Evett 505-845-4445		

— System Capacity —

ADS NUMBER: 3104

STATUS: Existing Could be used for mixed waste

-TRU-				RCRA CHARACTERISTICS			
MLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS
IGNITABLE	CORROSIVE	REACTIVE					
N	Y	N	Y	CH	N	N	N
							Y
							N
							N

PERMIT STATUS INFORMATION				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	Part B App	TUC	09/30/93	/	/

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Under interim status, the Pentox Plant is authorized to burn HE-contaminated LLW. Currently, no mixed waste is treated at the burning grounds. At some time in the future, the plant may choose to treat MLLW at the burning grounds. Currently, the Texas Water Commission is reviewing a RCRA Permit modification, that if approved, will permit the plant to burn MLLW at the Burning Ground.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Upgrading burning area/equipment is required. Texas Water Commission approval of RCRA permit. NEPA approval.

TECHNOLOGY

Thermal Destruction

MATRIX

Inorganic Sludges/Particulates

Inorganic Debris

Explosives

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Pentax Plant	DESIGN	PERMIT
FACILITY:	Hazardous Waste Treatment & Processing Facility		
SYSTEM:	00109, Hazardous Waste Treatment & Processing Facility	MG/YR	500 500
CONTACT:	J. Evett 505-845-4445		

—— System Capacity ——

ADS NUMBER: 3103

STATUS: Planned Approved

-TRU-				RCRA CHARACTERISTICS			
MLV	LLV	TRU	ALPHA HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE CORROSIVE REACTIVE
N	Y	N	Y	CH	N	N	N

PERMIT STATUS INFORMATION				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
31 TAC 335	State	Texas	10/31/94	/	/

OTHER INFORMATION

Plan date operation - FY98.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Estimated construction completion is FY 95/96.

CDR completed 9-30-93.

NEPA submitted 9-30-93.

OTHER PERMIT LIMITATIONS & COMMENTS

Requires approval from Texas.

TECHNOLOGY

Immobilization

MATRIX

Aqueous Liquids
Inorganic Sludges/Particulates
Cemented Solids
Organic Debris
Inorganic Debris
Inorganic Solids

SITE:	Portsmouth Gaseous Diffusion Plant	DESIGN	PERMIT
FACILITY:	Waste Treatment Facility		
SYSTEM:	00331, Waste Treatment Facility	MG/YR	0 0
CONTACT:	T. A. Acax 614-897-6415		

STATUS: Planned Unapproved

-TRU-				RCRA CHARACTERISTICS					
HLW	LLW	TRU	ALPHA HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	N	N	CH	Y	Y	Y	N	N

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	None	State	/ /	/ /

Project not funded.

Funding is budgeted beginning in FY96. Project scope is undefined; feasibility study has not been funded.

A RCRA permit application will be required and a RCRA permit issued prior to construction of the facility. There has been no funding to date to support this effort.

Unspecified

Unspecified

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Portsmouth Gaseous Diffusion Plant	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	X-616 Liquid Effluent Control Facility		
SYSTEM:	00512, X-616 Liquid Effluent Control Facility	M3/YR	0 7400000
CONTACT:	T. A. Acax 614-897-6415		

— System Capacity —

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

—TRU—	— RCRA CHARACTERISTICS —
MLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y N N N N N N	

— PERMIT STATUS INFORMATION —			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
NPDES	Final	State	09/23/91 07/29/94

OTHER INFORMATION

Design capacity = 28,000 m3/day.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

In June 1991, the recirculating cooling water was changed from a chromate-based system to a phosphate-based system. Subsequently, the NPDES permit was modified to require no treatment of the phosphated water. Currently, the X-616 facility is nonoperational. Any changes in the operational status would require the appropriate permitting authority.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Facility will need modifications and permit authority for operation.

OTHER PERMIT LIMITATIONS & COMMENTS

The operations at the X-616 facility have been discontinued upon agreement with Ohio EPA if the monitoring conditions of the permit are met.

Monitoring requirements for this facility include Cr, Cu, Fe, Ni, Zn, chloroform, trichloroethylene, oil and grease, total nonfilterable residue and total dissolved solids with specified limits on concentrations and mass loading. It is anticipated that more stringent limits will be imposed upon issuance of the new NPDES permit in 1994.

Additionally, monitoring requirements are imposed for mercury and acute toxicity to *Caridaphnia* and *Pimephales promelas*. While there are currently no specified limits for these parameters, it is anticipated that limits will be imposed upon issuance of the new NPDES permit in 1994.

TECHNOLOGY

Chemical Precipitation

MATRIX

Aqueous Liquids

Filtration

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Portsmouth Gaseous Diffusion Plant	DESIGN	PERMIT
FACILITY:	X-622 Groundwater Treatment Facility		
SYSTEM:	00310, X-622 Groundwater Treatment Facility	MS/YR	78576 78576
CONTACT:	T. A. Acex 614-897-6415		

— System Capacity —

ADS NUMBER: 6801

STATUS: Existing Operating

-TRU-					RCRA CHARACTERISTICS				
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE	CORROSIVE	REACTIVE						
N Y N N CN N N Y N N N									

PERMIT STATUS INFORMATION				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
NPDES	Final	State	09/23/91	07/29/94

OTHER INFORMATION

Currently treating mixed waste from groundwater sampling and remediation from around X-749 landfill unit.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

NPDES Permit limits use of the facility to treatment to groundwater collected from around X-749 facility.

OTHER PERMIT LIMITATIONS & COMMENTS

Effluent concentrations limited to 10 ug/l for trichloroethene and an average of 25 ug/l for 1,2-dichloroethene. Other requirements will have to be negotiated with the State. In order to efficiently meet effluent criteria, waste acceptance criteria have been established.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Facility is operated to treat groundwater related to Interim Remedial Measures mandated by the Consent Order agreement with US EPA and the Consent Decree with the Ohio Attorney General.

TECHNOLOGY

Carbon Adsorption

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Portsmouth Gaseous Diffusion Plant	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: X-622T Groundwater Treatment Facility		
SYSTEM: 00315, X-622T Groundwater Treatment Facility	MS/YR	69628 69628
CONTACT: T. A. Acax 614-897-6615		

— System Capacity —

ADS NUMBER: 6801

STATUS: Planned Approved

—TRU—	— RCRA CHARACTERISTICS —
MLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN N N Y N N N	

— PERMIT STATUS INFORMATION —			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
NPDES	Final	State	09/23/91 07/29/94

OTHER INFORMATION

Treatment limited to groundwater from X-705 basement french drain system.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Limited to groundwater from X-705 and X-700 facilities.

OTHER PERMIT LIMITATIONS & COMMENTS

Effluent concentrations limited to 10 ug/l (average and maximum) for trichloroethene. Other requirements will have to be negotiated with the State. In order to efficiently meet effluent criteria, waste acceptance criteria have been established.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Facility is operated to treat groundwater related to Interim Remedial Measures mandated by the Consent Decree with the Ohio Attorney General.

TECHNOLOGY

Carbon Adsorption

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Portsmouth Gaseous Diffusion Plant		DESIGN	PERMIT
FACILITY:	X-623 Groundwater Treatment Facility			
SYSTEM:	00316, X-623 Groundwater Treatment Facility	MG/YR	99470	99470
CONTACT:	T. A. Acok	614-897-6415		

----- System Capacity -----

ADS NUMBER:

STATUS: Planned Approved

KEY DECISION STATUS: KD-3 **DATE STATUS ACHIEVED:** / / **CONSTRUCTION COMPLETION DATE:** / /

-TRU-				----- RCRA CHARACTERISTICS -----			
HLW	LLW	TRU	ALPHA HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE CORROSIVE REACTIVE
N	Y	N	N	CH	N	N	Y
N							N

----- PERMIT STATUS INFORMATION -----				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
NPOES	Final	State	/ /	/ /	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

System currently under construction. Influent flow limited to groundwater from X-701B Holding Pond area, purge water from plantsite groundwater wells, and groundwater from other plantsite RFI/CMS activities.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Facility is operated to support the closure plan for the X-701B Holding Pond. Facility will also provide support to requirements under the US EPA Consent Order and Ohio Consent Decree.

TECHNOLOGY

Carbon Adsorption

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Portsmouth Gaseous Diffusion Plant	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	X-624 Groundwater Treatment Facility		
SYSTEM:	00308, X-624 Groundwater Treatment Facility	K3/YR	99470 99470
CONTACT:	T. A. Acax 614-897-6415		

— System Capacity —

ADS NUMBER: 6801

STATUS: Existing Operating

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CH N N Y N N N	

— PERMIT STATUS INFORMATION —			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
NPDES	Final	State	09/23/91 07/29/94

OTHER INFORMATION

Treating mixed waste from groundwater sampling and groundwater from remediation activities from X-701B Interim Measures Trench.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Limited to treatment of groundwater and related liquids. Five (5) mg solvent/liter maximum influent.

OTHER PERMIT LIMITATIONS & COMMENTS

Effluent concentrations limited to 26 ug/l (average) and 69 ug/l (maximum) for trichloroethene. Other requirements will have to be negotiated with the State. In order to efficiently meet effluent criteria, waste acceptance criteria have been established.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Facility is operated to treat groundwater related to Interim Remedial Measures mandated by the Consent Order agreement with US EPA and the Consent Decree with the Ohio Attorney General.

TECHNOLOGY

Air Stripping

MATRIX

Aqueous Liquids

Carbon Adsorption

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Portsmouth Gaseous Diffusion Plant	DESIGN	PERMIT
FACILITY:	X-701E Groundwater Treatment Facility		
SYSTEM:	00307, X-701E Groundwater Treatment Facility	MG/YR	99470 120000
CONTACT:	T. A. Acor 614-897-6415		

— System Capacity —

ADS NUMBER: 6801

STATUS: Existing Operating

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CH N N Y N N N	

— PERMIT STATUS INFORMATION —				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
NPOES	Final	State	09/23/91	07/29/94

OTHER INFORMATION

Treating mixed waste from groundwater sampling, groundwater from remediation activities, and accumulated rainfall in X-701B Holding Pond area.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Limited to treatment of groundwater and related waters. Facility operations will cease when X-623 Groundwater Treatment Facility (now under construction) becomes operational.

OTHER PERMIT LIMITATIONS & COMMENTS

Influent flow is limited to groundwater and rainfall collected in X-701B Holding Pond.

Effluent concentrations limited to 10 ug/l for trichloroethene and an average of 25 ug/l for 1,2-dichloroethene. Other requirements will have to be negotiated with the State. In order to efficiently meet effluent criteria, waste acceptance criteria have been established.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Facility is operated to support the closure plan for the X-701B Holding Pond.

TECHNOLOGY

Carbon Adsorption

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Portsmouth Gaseous Diffusion Plant
 FACILITY: X-705 Decontamination Facility
 SYSTEM: 00313, Microfiltration
 CONTACT: T. A. Acem 614-897-4415

DESIGN PERMIT

MS/YR 3000 3000

System Capacity

ADS NUMBER:

STATUS: Existing Operating

—TRU— RCRA CHARACTERISTICS —
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CH Y N N N Y N

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 NPDES Final State 09/23/91 07/29/94

OTHER INFORMATION

Treating mixed waste from cleaning and decontamination operations from all facilities on site.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Limited to site decontamination and cleaning solutions by NPDES permits.

Operations are limited by nuclear criticality. Operational agreements limits concentration in storage to 500 mg U/liter and to 150 mg U/liter in the first stage pH adjustment. Additional agreement limits total U238 in sludge containers to 200 grams/55-gal drum.

OTHER PERMIT LIMITATIONS & COMMENTS

Monitoring requirements for the facility include Cr, Fe, Ni, Zn, H (as NH4, NO3, NO2 and total), oil and grease, and trichloroethane; however, there are no specified limits. It is anticipated that limits will be imposed upon issuance of the new NPDES permit in 1994.

Influent flows are limited to liquids from plantsite cleaning and decontamination operations.

TECHNOLOGY

Filtration

MATRIX

Aqueous Liquids

Neutralization

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Portsmouth Gaseous Diffusion Plant	DESIGN	PERMIT
FACILITY:	X-705 Decontamination Facility		
SYSTEM:	00311, Uranium Recovery and Raffinate Treatment System	MS/YR	150
CONTACT:	T. A. Acex 614-897-6415		150

— System Capacity —

ADS NUMBER:

STATUS: Existing Operating

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y Y N	N Y N

— PERMIT STATUS INFORMATION —			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED
NPDES	Final	State	09/23/91
			RENEWAL DATE
			07/29/94

OTHER INFORMATION

Influent stream limited to uranium bearing solutions from specific operations.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

NPDES permit limits treatment and decontaminated cleaning solutions. Administrative controls require economic analysis for solutions.

Nuclear criticality agreements limit U238 to 200 grams per container (1 cubic yd). Also limited to uranium concentration of 5 mg effluent from ion exchange unit.

OTHER PERMIT LIMITATIONS & COMMENTS

Monitoring requirements for this facility include Cr, Fe, Ni, Zn, N (as NH₄, NO₃) with specified limits on concentrations and mass loading. It is anticipated that more stringent limits will be imposed upon issuance of the new NPDES permit in 1994.

TECHNOLOGY

Biodenitrification

MATRIX

Aqueous Liquids

Filtration

Aqueous Liquids

Ion Exchange

Aqueous Liquids

Liquid Extraction

Aqueous Liquids

Neutralization

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Quadrex Environmental, Gainesville, FL	<u>DESIGN</u>	<u>PERMIT</u>	
FACILITY: Quadrex Environmental			
SYSTEM: 00545, Incineration of scintillation Liquids	M3/YR	0	0
CONTACT: Kathy Garner 904-373-6066			

— System Capacity —

ADS NUMBER:

STATUS: Existing Operating Commercial

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN N N Y Y Y N	

— PERMIT STATUS INFORMATION —

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Part A	State	09/28/90	09/27/95
RML	Final	State	06/04/93	10/30/95

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

OTHER PERMIT LIMITATIONS & COMMENTS

RCRA ID # FLD 980 711 071. Permit/Certification No. MO 01-169480 permit to operate a tank and a container storage area.

RML - Radioactive Materials License No. 1354-1.

TECHNOLOGY

Incineration

MATRIX

Organic Liquids
Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Ramp Industries, Denver, CO
 FACILITY: Ramp Industries
 SYSTEM: 00514, Ramp Industries
 CONTACT: John Lucas 303-480-1509

DESIGN PERMIT
 M3/YR 0 0

System Capacity

ADS NUMBER:
 STATUS: Existing Operating Commercial

-TRU- RCRA CHARACTERISTICS -
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGHITABLE CORROSIVE REACTIVE
 N Y N N CH Y N Y Y M N

PERMIT STATUS INFORMATION

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCA	Final	CDM	06/21/93	10/30/92
RCRA	Part A App	State	01/26/88	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

OTHER PERMIT LIMITATIONS & COMMENTS

RCA - Radiation Control Act Title 25, Article 11, CRS 1989.
 Radioactive Materials License No. Colorado 523-01.
 Renewal application submitted prior to 10/30/92.

EPA ID No. COD 980 718 985. Part A application includes container storage and treatment in tanks.

TECHNOLOGY

Compection

MATRIX

Organic Debris
 Inorganic Debris
 Lab Packs with Metals
 Inorganic Solids
 Organic Solids

Decontamination

Organic Debris
 Inorganic Debris
 Inorganic Solids
 Organic Solids

Microencapsulation

Inorganic Debris
 Calcine Solids
 Inorganic Solids

Shredding

Organic Debris
 Inorganic Solids
 Organic Solids

Solidification

Organic Liquids
 Aqueous Liquids
 Organic Sludges/Particulates

Information Developed to Facilitate Identification of Potential Treatment Options

Date: 10/20/93

Stabilization

Inorganic Sludges/Particulates
Soil with <50% Debris
Soils
Beryllium Dust

Organic Liquids
Aqueous Liquids
Organic Sludges/Particulates
Inorganic Sludges/Particulates
Soil with <50% Debris
Soils

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Rocky Flats Plant
FACILITY: Advanced Size Reduction Facility: Building 776
SYSTEM: 00014, Unit 62, Advanced Size Reduction Facility
CONTACT: Bob Griffia 303-966-4934

DESIGN	PERMIT
KS/YR	1819
	0

ADS NUMBER: 3821

STATUS: Existing Could be used for mixed waste

System Capacity
PERMIT [Other UNIT of MEASURE]: Solids: 1.3 tons/hr

HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS
N Y Y Y CH N N N N N N

PERMIT STATUS INFORMATION
REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA Interim State 11/02/89 / /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Design capacity = 2,000 tons/yr. System exists and is planned for future use, year to be determined. No Rocky Flats Plant mixed waste streams have yet been identified for processing in this system.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

System is non-operational due to major upgrades - repairs.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit strictly prohibits receipt of offsite waste.

TECHNOLOGY

Size Reduction

MATRIX

Organic Debris

Inorganic Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Aqueous Process Waste Treatment: Building 774		
SYSTEM:	00001, Wastewater	KG/YR	1819
CONTACT:	Bob Griffiths 303-966-4934		0

ADS NUMBER: 3821

STATUS: Existing Operating

System Capacity
PERMIT (Other UNIT of MEASURE): 130,060 gal/hour

-TRI-	RCRA CHARACTERISTICS
MLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y Y Y CN Y Y Y Y Y Y N	

PERMIT STATUS INFORMATION			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA	Interim	State	07/01/88 / /

OTHER INFORMATION

RCRA codes MW stream RFP 1070 D002A, D002B, F001, F002, F003, F005A. RCRA codes MW stream RFP 2050 D001B, D002A, D011.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Has the capability to process non-radioactive photographic solutions for silver recovery. The recovered silver is formed into ingots.

OTHER PERMIT LIMITATIONS & COMMENTS

RFP has indicated its intentions to the State to close the photochemical treatment unit. Also, the treatment system contains multiple-technology units, not all of which can treat organics.

TECHNOLOGY

Chemical Precipitation

MATRIX

Organic Liquids
Aqueous Liquids
Inorganic Sludges/Particulates

Deactivation

Organic Liquids
Aqueous Liquids
Inorganic Sludges/Particulates

Filtration

Organic Liquids
Aqueous Liquids
Inorganic Sludges/Particulates

Neutralization

Organic Liquids
Aqueous Liquids
Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	DESIGN	PERMIT
FACILITY:	Building 374		
SYSTEM:	00007, Process Waste Treatment Facility: Building 374	MS/YR	149000
CONTACT:	Bob Griffin 303-966-4934		0

ADS NUMBER: 3821
STATUS: Existing Operating

PERMIT (Other UNIT of MEASURE): 4835 gal/hour

-TRU-										RCRA CHARACTERISTICS		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	Y	Y	CH	N	N	N	N	Y	N		

PERMIT STATUS INFORMATION					
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	Interim	State	06/08/90	/	/

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Upgrades to system are in design phase with plan date of operation - FY98. System will treat NTRU/MLW. Future capacity to treat liquid wastes is to be determined.

OTHER PERMIT LIMITATIONS & COMMENTS

Can only accept waste generated onsite at RFP. Liquid waste fed to the evaporator must contain less than 13,500 picocuries/liter.

TECHNOLOGY

Deactivation

MATRIX

Aqueous Liquids
Inorganic Sludges/Particulates

Decontamination

Aqueous Liquids
Inorganic Sludges/Particulates

Evaporation

Aqueous Liquids
Inorganic Sludges/Particulates

Immobilization

Aqueous Liquids
Inorganic Sludges/Particulates

Neutralization

Aqueous Liquids
Inorganic Sludges/Particulates

Solidification

Aqueous Liquids
Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Building 374/774 Salt And Sludge Treatment		
SYSTEM:	00343, Building 374/774 Salt And Sludge Treatment	KG/YR	0 0
CONTACT:	scott Niye 303-273-6027		

— System Capacity —

ADS NUMBER: 3830/3822

STATUS: Planned Approved

KEY DECISION STATUS: KD-0 DATE STATUS ACHIEVED: 08/01/93 CONSTRUCTION COMPLETION DATE: 09/99

—TRI—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y N Y	N N N

— PERMIT STATUS INFORMATION —			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	None	State	/ /	/ /
NPDES	App	EPA	/ /	/ /

OTHER INFORMATION

Design capacity to be determined. System 4A - Salt Treatment - Planned Unapproved. System 4B - Sludge Treatment - Planned Approved.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Salt and Sludge Treatment Building 374 and 774 is Treatment System 4A and 4B in the Implementation Model. Line Item Year - 4A is FY97. Line Item Year - 4B is FY96. The Building 374/774 Salt and Sludge Treatment System (CTMP Systems 4A and 4B) immobilization technologies are yet to be determined. Immobilization in System 4B will be achieved via microwave solidification or polymer solidification or cementation.

Waste Codes: 0006, 0008, F001, F002, F003, F005A, F006, F007, and F009.

System 4A will treat ignitable wastes and waste code 0001. Nitrate salts may be oxidizer.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

System 4B conceptual design 60% completed. Immobilization technologies are yet to be determined. Microwave melting, polymer, and cement solidification are candidates. Hot bench scale testing of each technology scheduled for FY96.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

The immobilization technology which will be used has not yet been determined, but will be either cementation or polymer solidification. Bench scale testing of actual waste began in FY93 with polymer and cement.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B to be applied for (System 4A submittal date - 1/97. System 4B submittal date - 1/96).

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Proposed facility is under the CTMP. CTMP is an enforceable plan per compliance agreement between EPA & DOE, the LDR FPCA II.

TECHNOLOGY

Immobilization

MATRIX

Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	DESIGN	PERMIT
FACILITY:	Building 776 Low-Level Mixed Waste Baler		
SYSTEM:	00013, Building 776 Low-Level Mixed Waste Baler	K3/YR	0
CONTACT:	Bob Griffis 303-966-4934		0

— System Capacity —

ADS NUMBER: 3821

STATUS: Existing Could be used for mixed waste

-TRU-										— RCRA CHARACTERISTICS —		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	N	N	CH	N	N	N	N	N	N		

— PERMIT STATUS INFORMATION —				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA			/ /	/ /	

OTHER INFORMATION

Design capacity = 1,056 tons/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

System exists and is planned for future use, year to be determined. No Rocky Flats Plant mixed waste streams have been identified for processing in this system.

Waste Codes: F001, F002, and F005A.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

The inherent contamination control problem in room 144 of Bldg 776 has to be remedied. The need for this baler, above and beyond the capabilities of the Supercompactor, must be established.

OTHER PERMIT LIMITATIONS & COMMENTS

This unit has been removed from the RCRA Part A permit. Change to Interim Status submitted to State, but not approved. Would require permitting. No plans to do so at present.

TECHNOLOGY

Compaction

MATRIX

Organic Debris

Inorganic Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	DESIGN	PERMIT
FACILITY:	Chip Cementation: Building 447		
SYSTEM:	00020, Chip Cementation: Building 447	KG/YR	5 0
CONTACT:	Bob Griffin 303-966-4934		

ADS NUMBER: _____ **System Capacity** _____

STATUS: Existing Could be used for mixed waste **PERMIT [Other UNIT of MEASURE]:** 1100 gal/day

-TRI-										RCRA CHARACTERISTICS		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	N	N	CH	N	N	N	N	N	N		

PERMIT STATUS INFORMATION					DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE		
RCRA	Interim	State	06/08/90	/	/	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

System exists and is planned for future use, year to be determined.

Waste Codes: D00BC, F001, and F002

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Non-operational. Pending closure.

OTHER PERMIT LIMITATIONS & COMMENTS

Part A has specific waste and quantities identified.

No offsite waste accepted.

TECHNOLOGY

Solidification

Stabilization

MATRIX

Inorganic Debris

Inorganic Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	DESIGN	PERMIT
FACILITY:	Evaporator Upgrade and Waste System Evaporator		
SYSTEM:	00544, Evaporator Upgrade and Waste System Evaporator	K3/YR	0 0
CONTACT:	Tom Johnson 303-966-6404		

----- System Capacity -----

ADS NUMBER:
STATUS: Planned Unapproved

-TRU-				RCRA CHARACTERISTICS			
NLM	LLM	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS
IGNITABLE	CORROSIVE	REACTIVE					
N	Y	N	N	CH	N	N	Y

PERMIT STATUS INFORMATION				DATE PERMIT ISSUED OR			
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE			
RCRA			/ /	/ /			

OTHER INFORMATION

The Evaporator Upgrade project will be completed in FY94.

The Waste System Evaporator project will be completed in two phases.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Upgrade project would replace worn and obsolete components of the multiple-effect evaporator.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit would need to be modified.

TECHNOLOGY
Evaporation

MATRIX
Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	DESIGN	PERMIT
FACILITY:	Fabric Filtration: Buildings 444, 447, and 448		
SYSTEM:	00006, Fabric Filtration: Buildings 444, 447, and 448	M3/YR	12128
CONTACT:	Bob Griffin 303-966-4934		0

ADS NUMBER: _____ System Capacity _____
 STATUS: Existing Operating PERMIT (Other UNIT of MEASURE): 2000 gal/hour

-TRU-	RCRA CHARACTERISTICS
MLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CH N N N	N N N N

PERMIT STATUS INFORMATION				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State	11/26/86	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Permitted capacity = 12,128 m3/year, Normal operating capacity = 3,411 m3/year, and Available capacity = 8,717 m3/year. This is a currently operating system.

Filter system utilizes filter paper resulting in waste paper that is collected in 55-gallon drums.

OTHER PERMIT LIMITATIONS & COMMENTS

440 permitted for hazardous only.

No offsite waste allowed.

Part A has specific wastes and quantities identified.

TECHNOLOGY

Filtration

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Rocky Flats Plant
FACILITY: Low-Level Mixed Waste Baler: Building 889
SYSTEM: 00339, Low-Level Mixed Waste Baler: Building 889
CONTACT: Bob Griffis 303-966-4934

DESIGN	PERMIT
NS/YR	0

— System Capacity —

ADS NUMBER: 3821

STATUS: Existing Could be used for mixed waste

RCRA CHARACTERISTICS									
—									
MLV	LLV	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE
REACTIVE									
N	Y	N	N	CH	N	N	N	N	N

PERMIT STATUS INFORMATION

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State	/ /	/ /

OTHER INFORMATION

Design capacity = 1,056 tons/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

System exists and is planned for future use, year to be determined. No Rocky Flats Plant mixed waste streams have yet been identified for processing in this system.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

The Bldg 889 facility upgrades must be completed. In addition, all required safety documentation must be completed and approved.

OTHER PERMIT LIMITATIONS & COMMENTS

This unit has been removed from the Part A permit. Change to Interim Status submitted to State but not approved. Would require permitting. No plans to do so at present.

TECHNOLOGY

Compaction

MATRIX

Organic Debris
Inorganic Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	DESIGN	PERMIT
FACILITY:	Misc. Waste Handling & Inmob.: Bldg 774		
SYSTEM:	00338, Misc. Waste Handling & Inmob.: Bldg 774	MG/YR	42
CONTACT:	Bob Griffie 303-966-4934		0

ADS NUMBER: 3821

System Capacity
PERMIT (Other UNIT of MEASURE): 55 gal/day

STATUS: Existing Operating

-TRI-					RCRA CHARACTERISTICS					
MLV	LLV	TRI	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	Y	Y	CH	N	N	N	N	Y	N

PERMIT STATUS INFORMATION					DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE		
RCRA	Interim	State	11/02/89	/	/	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

This is a currently operating system.

RCRA codes MW Stream RFP 1066 D002A, D002B, and D007.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit strictly limits receipt of offsite waste.

TECHNOLOGY

Solidification

MATRIX

Aqueous Liquids

Stabilization

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Rocky Flats Plant
 FACILITY: Miscellaneous Waste Form Treatment
 SYSTEM: 00341, Miscellaneous Waste Form Treatment
 CONTACT: Lee Lucero 303-944-5467

DESIGN PERMIT

KG/YR 250 0

System Capacity

ADS NUMBER: 3822

STATUS: Planned Approved

KEY DECISION STATUS: KD-0 DATE STATUS ACHIEVED: 08/01/93 CONSTRUCTION COMPLETION DATE: 12/01

-TRU- RCRA CHARACTERISTICS -
 HLV LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N Y CH Y Y Y Y Y Y

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA None State / / / /

OTHER INFORMATION

TDO Number 3822.F11.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Is System 3 in the CTMP Implementation model. LI Year - FY96. Waste codes: D001B, D002A, D002B, D003D, D003E, D004, D005, D006B, D007, D008B, D009, D009C, D010, D011, F001, F002, F003, F005A, and P015.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Conceptual design - 60% completed.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B applied for.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Proposed facility is under the CTMP. CTMP is an enforceable plan per compliance agreement between EPA & DOE, the LDR FFCA II.

TECHNOLOGY

Immobilization

MATRIX

Aqueous Liquids
 Inorganic Sludges/Particulates
 Inorganic Solids
 Heterogeneous Solids
 Beryllium Dust
 Inorganic Solids
 Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	DESIGN	PERMIT
FACILITY:	Mixed Residue Treatment		
SYSTEM:	00345, Mixed Residue Treatment	MS/YR	0 0
CONTACT:	Don Dustin 303-966-3809		

—— System Capacity ——

ADS NUMBER:

STATUS: Planned Unapproved

-TRI-					RCRA CHARACTERISTICS -					
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	Y	Y	B	Y	Y	Y	Y	Y	Y

PERMIT STATUS INFORMATION					DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE		
RCRA	None	State	/ /	/ /		

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Further waste characterization and examination of technology alternatives is required to correctly identify treatment pathways for all the mixed residue waste forms.

Waste codes: D001, D002, D003, D006, D007, D008, F001, F002, F003, F005

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Current efforts consist of developing a program and schedule for the removal of all mixed residues covered by the June 1993 Settlement Agreement and Compliance Order on Consent.

OTHER PERMIT LIMITATIONS & COMMENTS

All required permit applications still need to be submitted. Schedule not determined.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Facility is covered under the June 1993 Settlement Agreement and Compliance Order on Consent which orders implementation of the "Mixed Residue Reduction Program."

TECHNOLOGY

MATRIX

Actinide Separation	Aqueous Liquids Inorganic Sludges/Particulates Inorganic Debris
Oxidation Process	Aqueous Liquids Inorganic Sludges/Particulates Inorganic Debris
Surface Decontamination	Aqueous Liquids Inorganic Sludges/Particulates Inorganic Debris Unspecified
Volume Reduction	Aqueous Liquids Inorganic Sludges/Particulates Inorganic Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Rocky Flats Plant
FACILITY: Modular Storage Tanks and Building 910 Evaporator
SYSTEM: 00543, Evaporation/Immobilization
CONTACT: Bob Griffin 303-966-4934

DESIGN **PERMIT**

K3/YR 0 0

— System Capacity —

ADS NUMBER: 3821

PERMIT [Other UNIT of MEASURE]: 54,000 gal/day

STATUS: Existing Operating

—TRU— — RCRA CHARACTERISTICS —
HLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS **IGNITABLE CORROSIVE REACTIVE**
 N Y N N CN N N N N N N N

— PERMIT STATUS INFORMATION —

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State/EPA	/ /	/ /

OTHER INFORMATION

Design capacity = 50,000 gal/day.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Waste codes: F001, F002, F003, F005A, F006, F007, and F009.

OTHER PERMIT LIMITATIONS & COMMENTS

Air permit limits NOx production from evaporator's natural gas fired engines. State has allowed use as part of interim measure - treating groundwater only. Other uses not permitted.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Part of CM-IM/IRA.

TECHNOLOGY

Evaporation

MATRIX

Aqueous Liquids

Immobilization

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	DESIGN	PERMIT
FACILITY:	Organic and Sludge Immob. System: Building 774		
SYSTEM:	00005, Organic & Sludge Immobilization Sys.: Bldg 774	MG/YR	270 0
CONTACT:	Bob Griffin 303-966-4934		

— System Capacity —

ADS NUMBER: 3821

STATUS: Existing Operating

—TRU—										— RCRA CHARACTERISTICS —		
HLV	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	Y	Y	CH	N	N	Y	Y	N	N		

— PERMIT STATUS INFORMATION —						DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE			
RCRA	Interim	State	07/01/88	/	/		

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

This is a currently operating treatment system, employing concentration to solidify oils contaminated with organics.

TECHNOLOGY

Immobilization

MATRIX

Organic Liquids
Organic Sludges/Particulates

Solidification

Organic Liquids
Organic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Rocky Flats Plant DESIGN PERMIT
FACILITY: Ponderate Solidification Process: Building 788
SYSTEM: 00018, Ponderate Solidification Process: Building 788 K3/YR 0 0
CONTACT: Bob Griffie 303-966-4934

ADS NUMBER: — System Capacity —
STATUS: Existing Could be used for mixed waste PERMIT [Other UNIT of MEASURE]: 20,800 tons/yr

—TRU—										— RCRA CHARACTERISTICS —			
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE			
N	Y	N	N	CN	N	N	N	N	N	N			

— PERMIT STATUS INFORMATION —				
			DATE PERMIT ISSUED OR	
<u>REGULATION</u>	<u>PERMIT TYPE</u>	<u>REG AGENCY</u>	<u>APPLICATION SUBMITTED</u>	<u>RENEWAL DATE</u>
RCRA	Interim	State	06/08/90	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Design capacity = 20,800 tons/yr. This system exists and is planned for future use, year to be determined. Final waste form does not meet LDR requirements. The Halliburton MWS S&C Process Trains are planned to replace this facility.

Mixed waste stream to be treated is solar pond waste with a matrix of aqueous liquid contaminated with toxic organics and metals without mercury. Waste codes: 00068, F001, F002, F003, F005A, F006, F007, and F009.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

This system to be replaced by another planned/approved system. Non-operational due to pending closure.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit strictly prohibits receipt of offsite waste.

TECHNOLOGY

Solidification

MATRIX

Aqueous Liquids
Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Rocky Flats Plant DESIGN PERMIT
FACILITY: Ponderate/Saltcrete Reprocessing Facility: 750PAD
SYSTEM: 00016, Ponderate/Saltcrete Reprocessing Fac.: 750PAD MG/YR 0 0
CONTACT: Bob Griffin 303-946-4934 — System Capacity —

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CM Y N N	N N N N

— PERMIT STATUS INFORMATION —			
REGULATION	PERMIT TYPE	PER AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA	None	State	/ / / /

OTHER INFORMATION

Design capacity = 6,608 tons/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility exists and is planned for future use, year to be determined. System also reprocesses previously solidified ponderate and saltcrete.

Designed to meet LDR requirements but testing of final waste form indicates does not meet LDR requirements.

Waste codes: D0048, F001, F002, F003, F005A, F006, F007, and F009.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Permit modification. Some system refurbishment and upgrades.

OTHER PERMIT LIMITATIONS & COMMENTS

No current schedule to submit permit modification.

TECHNOLOGY

Solidification

MATRIX

Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Rocky Flats Plant
 FACILITY: Pondcrete/Saltcrete Reprocessing Facility: 904PAD
 SYSTEM: 00017, Pondcrete/Saltcrete Reprocessing Fac.: 904PAD
 CONTACT: Bob Griffin 303-966-4934

DESIGN PERMIT

MG/YR 0 0

System Capacity

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

-TRU- RCRA CHARACTERISTICS -
 HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CH Y N N N N N

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE REG AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA None State / / / /

OTHER INFORMATION

Design capacity = 3,312 tons/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility exists and is planned for future use, year to be determined. System also reprocesses previously solidified pondcrete and saltcrete.

Designed to meet LDR requirements but testing of final waste form indicates does not meet LDR requirements.

Waste codes: 00068, F001, F002, F003, F005A, F006, F007, and F009.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Permit modification. Some system refurbishment and upgrades.

OTHER PERMIT LIMITATIONS & COMMENTS

No current schedule to submit permit modification.

TECHNOLOGY

Solidification

MATRIX

Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Rocky Flats Plant FACILITY: Size Reduction Vault: Building 776 SYSTEM: 00012, Size Reduction Vault: Building 776 CONTACT: Bob Griffiths 303-966-4934	<table border="1" style="margin: auto;"> <tr> <th style="width: 30%;">DESIGN</th> <th style="width: 30%;">PERMIT</th> </tr> <tr> <td style="text-align: center;">0</td> <td style="text-align: center;">0</td> </tr> </table> <p style="text-align: center;">—— System Capacity ——</p> <p style="text-align: center;">PERMIT [Other UNIT of MEASURE]: .44 tons/hr</p>	DESIGN	PERMIT	0	0
DESIGN	PERMIT				
0	0				

ADS NUMBER: 3821
STATUS: Existing Operating

—TRU— HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	— RCRA CHARACTERISTICS — IGNITABLE CORROSIVE REACTIVE
N Y Y Y CN N N N N N N	N N N N N N N

—— PERMIT STATUS INFORMATION ——				
			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	State	11/02/89	/ /

OTHER INFORMATION

Design capacity = 704 tons/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

This is a currently operating treatment system. Waste streams listed include Inorganic Debris with toxic organics and metals without mercury contamination; Inorganic Debris with toxic organic contaminants; and Elemental Lead with toxic metals without mercury contaminants.

Waste codes: D001F, D002C, D003A, D003E, D005, D006B, D007, D008B, D008C, F001, F002, and F005A.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit prohibits receipt of offsite waste without CDW Permission (Class 1 modification). Permit may need to be modified for all waste codes listed above.

TECHNOLOGY

Size Reduction

MATRIX

Organic Debris
 Inorganic Debris
 Elemental Lead

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	DESIGN	PERMIT
FACILITY:	Solidified Bypass Sludge Treatment		
SYSTEM:	00342, Solidified Bypass Sludge Treatment	NS/VR	0 0
CONTACT:	Scott Miya 303-273-6027		

----- System Capacity -----

ADS NUMBER: 3822

STATUS: Planned Unapproved

-TRU-				----- RCRA CHARACTERISTICS -----			
MLV	LLV	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS
N	Y	N	N	CH	Y	N	Y
N	Y	N	N	CH	Y	N	Y

----- PERMIT STATUS INFORMATION -----				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION	SUBMITTED	RENEWAL DATE
RCRA	None	State	/ /	/ /	/ /

OTHER INFORMATION

Design capacity to be determined.

Plan date operation - FY06.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Solidified Bypass Sludge Treatment is System #2 in the CTMP Implementation Model. Line Item Year FY97. The Solidified Bypass Sludge Treatment System (CTMP System 2) technologies for immobilization are not yet determined. Immobilization will be completed via microwave solidification or polymer solidification or cementation.

Waste codes: D006B, D008B, F001, F002, and F005A.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Specific technology for immobilization has not yet been determined. Candidate technologies for immobilization are microwave solidification, polymer solidification, and cementation.

OTHER PERMIT LIMITATIONS & COMMENTS

Part 8 to be applied for upon completion of Title I engineering (scheduled 8/97).

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

LLM Solidified Bypass Sludge Treatment System is a proposed treatment facility under the CTMP. CTMP is an enforceable plan per compliance agreement between EPA and DOE, the LDR FFCA II.

TECHNOLOGY

Immobilization

MATRIX

Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Solvent Contaminated Waste System		
SYSTEM:	00340, Solvent Contaminated Waste System	MS/YR	0 0
CONTACT:	Frank Humbert 303-273-6160		

----- System Capacity -----

ADS NUMBER: 3822

STATUS: Planned Unapproved

-TRU-	----- RCRA CHARACTERISTICS -----
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y Y Y Y Y Y Y	

----- PERMIT STATUS INFORMATION -----			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	None	State	/ /	/ /
CAA	None	EPA	/ /	/ /

OTHER INFORMATION

System 1A - Thermal (TDD 3822.F17). System 1B - Non-Thermal.

Design capacity is to be determined.

For both systems, excess chemicals, PCB solids, and cutoff sludge fall under the "multiple" matrix.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Solvent Contaminated Waste System - Thermal is Treatment System 1A in the CTMP Implementation Model. Line Item Year is FY97. The Solvent Contaminated Waste Treatment System (CTMP System 1A) technologies for thermal destruction and immobilization are yet to be determined. Destruction will be completed via a fluidized bed unit or controlled air incinerator or plasma arc furnace, and immobilization will be completed via microwave solidification or polymer solidification or cementation.

Waste codes: D001A, D001B, D001E, D001F, D002A, D002B, D002C, D003A, D003B, D003D, D003E, D004, D005, D006B, D007, D008, D008B, D009A, D009B, D009C, D009D, D010, D011, D03B, D040, F001, F002, F003, F005A, F006, F009, P015, P029, P074, P087, P09B, P104, P106, P112, and U123.

Solvent Contaminated Waste System - Non-Thermal is Treatment System 1B in the CTMP Implementation Model. Line Item Year is FY99. The Solvent Contaminated Waste Treatment System (CTMP System 1B) technologies for non-thermal destruction and immobilization are yet to be determined. Destruction will be completed via UV oxidation or mediated electrochemical oxidation or biodegradation or catalytic oxidation or supercritical water oxidation or chemical oxidation (alkaline chlorination) or surface organics removal, and immobilization will be completed via microwave solidification or polymer solidification or cementation.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

System 1A - Fluidized bed incineration technology undergoing cold surrogate testing at a full scale test incinerator in FY96.

System 1B - Alternatives to incineration technologies undergoing cold surrogate testing in FY94: Mediated Electrochemical Oxidation; Supercritical Water Oxidation; Catalytic Wet Chemical Oxidation; and Packed Bed Reactor/Silent Discharge Plasma.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit still to be submitted. (System 1A - Scheduled 1/97). (System 1B - Part B permit modification submittal scheduled 2/2003).

System 1B would be constructed if System 1A is not selected.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Proposed facility is under the CTMP. The CTMP is an enforceable plan per compliance agreement between EPA and DOE, the LDR FFCA II.

TECHNOLOGY

Non-Thermal

MATRIX

Organic Liquids
Aqueous Liquids
Organic Sludges/Particulates
Inorganic Sludges/Particulates
Cemented Solids
Inorganic Debris
Heterogeneous Debris
Other - Multiple

Thermal Destruction

Organic Liquids
Aqueous Liquids
Organic Sludges/Particulates
Inorganic Sludges/Particulates
Cemented Solids
Inorganic Debris
Heterogeneous Debris
Other - Multiple

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Rocky Flats Plant	DESIGN	PERMIT
FACILITY: Supercompaction & Repackaging Fac.: Bldg 776		
SYSTEM: 00019, Supercompaction & Repackaging Fac.: Bldg 776	M3/YR	949
CONTACT: Bob Griffin 303-966-4934		0

ADS NUMBER: 3821

STATUS: Existing Operating

System Capacity
PERMIT (Other UNIT of MEASURE): .45 tons/hour

-TRU-	RCRA CHARACTERISTICS
MLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y Y Y CM N N N	N N N N

PERMIT STATUS INFORMATION			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA	Interim	State	/ / / /

OTHER INFORMATION

Waste streams are from the inorganic debris matrix contaminated with toxic organics.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Waste codes: F001, F002, and F005A.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Hot test complete. MTRU - okay to start. MLLW - waiting to receive interim status.

TECHNOLOGY

Compaction

MATRIX

Organic Debris
Inorganic Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Rocky Flats Plant	DESIGN	PERMIT
FACILITY:	Surface Organic Removal		
SYSTEM:	00344, Leaded Glasses, and Bulk Lead Treatment	KS/YR	100
CONTACT:	Lee Lucero 303-966-5667		0

----- System Capacity -----

ADS NUMBER: 3822

STATUS: Planned Unapproved

-TRU-					-RCRA CHARACTERISTICS-					
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	N	N	CN	Y	N	Y	Y	Y	Y

OTHER INFORMATION

System 5 of the CTMP.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Line Item Year is FY97. The Surface Organics Removal Treatment System (CTMP System 5) technologies for separation and immobilization are yet to be determined. Separation will be achieved via hot nitrogen stripping or volatilization/steam cleaning, supercritical CO2 extraction, or low temperature thermal stripping. Immobilization will be achieved via polymer solidification and/or cementation.

The multiple matrix includes PCB solids, cut off sludge. EPA codes: D001A, D001F, D002, D003A, F001, F002, F003, F003A, D004, D005, D006B, D007, D008B, D008C, D009, D010, and D011.

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Separation and immobilization technologies to be determined. Cold surrogate testing of all technologies proceeding in FY94, with hot bench scale testing and/or TSE in FY95.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit application to be submitted 7/98.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Proposed facility is under the CTMP. CTMP is an enforceable plan per compliance agreement between EPA and DOE, the LDR FFCA II.

TECHNOLOGY

Immobilization

MATRIX

Inorganic Sludges/Particulates
Cemented Solids
Inorganic Debris
Heterogeneous Debris
Elemental Lead
Other - Multiple

Separation

Inorganic Sludges/Particulates
Cemented Solids
Inorganic Debris
Heterogeneous Debris
Elemental Lead
Other - Multiple

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Sandia National Lab - New Mexico	DESIGN	PERMIT
FACILITY: Radioactive & Mixed Waste Management Facility		
SYSTEM: 00213, Radioactive & Mixed Waste Management Facility	MS/YR	1 0
CONTACT: Mona Williams 505-845-5405		

— System Capacity —

ADS NUMBER: 1133

STATUS: Existing Could be used for mixed waste

-TRU-		— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS		IGNITABLE CORROSIVE REACTIVE
N Y N Y CN Y N Y Y Y Y Y		

— PERMIT STATUS INFORMATION —			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA	Interim	NMED	09/07/90 / /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

FONSI was just received. Building is complete. Some upgrades and modifications are being made. FY95 start date is possible depending on start-up requirements. The equipment for the intended treatment has not been purchased yet.

This is primarily a repackaging, characterizing, type facility. Very little treatment is going to occur. The treatments listed in their "Draft" Part B application are: Compaction, Shredding & Bailing, Solidification and Stabilization of liquid waste (Bench Scale), Decontamination and waste segregation, pH neutralization (Bench Scale) and Packaging.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Facility upgrades, staffing/training, safety documentation, permit modification, equipment procurement.

OTHER PERMIT LIMITATIONS & COMMENTS

Will not treat: HLW, Compressed Gases, BN Waste, Explosives/Pyrotechnics.
RCRA permit renewal is under modification.

TECHNOLOGY

Compaction

Decontamination

Neutralization

Solidification

Stabilization

MATRIX

Aqueous Liquids

Batteries (Lead Acid, Cadmium)

Coated Solids

Elemental Lead

Inorganic Sludges/Particulates

Organic Debris

Inorganic Debris

Heterogeneous Debris

Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Savannah River Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Consolidated Incineration Facility		
SYSTEM:	00143, CIF Ashcrete	K3/YR	0 0
CONTACT:	D. Salem 803-557-7222		

— System Capacity —

ADS NUMBER:

STATUS: Planned Approved

KEY DECISION STATUS: KD-3

DATE STATUS ACHIEVED: 12/01/92

CONSTRUCTION COMPLETION DATE: 03/95

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N Y RM Y Y N	N N N N

— PERMIT STATUS INFORMATION —

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Final	SCDHEC/EPA	09/30/92	/ /

OTHER INFORMATION

Design capacity = 1,000 drums/year.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Construction is 22 percent complete.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit restricts capacity to onsite needs only.

The CIF Ashcrete system is under a RCRA permit as part of the incineration system. The permit allows the CIF Ashcrete system to receive only ash from the incinerator and ash quench liquid for treatment. Therefore, many of the matrices listed below are not appropriate for the CIF Ashcrete system.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Included in LDR FFCA between DOE and EPA. CIF milestones are: (1) submit quarterly construction reports to EPA; (2) notify EPA 90 days prior to a trial burn & processing of waste; (3) submit semi-annual operational status reports to EPA; (4) begin production runs of LDR waste within 39 months of the effective date of the CIF RCRA permit; and (5) within 90 days of start of production runs, propose to EPA annual waste processing rate milestones & completion date for processing of LDR waste.

Per agreement between EPA, DOE, & SCDHEC, the LDR FFCA will be amended by Nov. 30, 1993 to allow for development of a strategic solid waste plan to support the FFCA process. At this time, CIF schedule will not be modified. However, any changes in funding or strategy may impact CIF schedule contained in LDR FFCA.

TECHNOLOGY

Stabilization

MATRIX

Aqueous Liquids
Organic Sludges/Particulates
Inorganic Sludges/Particulates
Cemented Solids
Inorganic Debris
Heterogeneous Debris
Soil with <50% Debris
Soils
Beryllium Dust
Inorganic Solids
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Savannah River Site	DESIGN	PERMIT
FACILITY:	Consolidated Incineration Facility (CIF)		
SYSTEM:	00531, CIF Blowdown Treatment System	MS/YR	0 0
CONTACT:	D. Salem 803-557-7222		

— System Capacity —

ADS NUMBER:
STATUS: Planned Unapproved

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y Y N	N N N

— PERMIT STATUS INFORMATION —				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REQ AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
RCRA	None	SCDHEC/EPA	/ /	/ /	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, UNAPPROVED SYSTEM

Vendor contracts for blowdown treatment were awarded on April 5, 1993.

OTHER PERMIT LIMITATIONS & COMMENTS

Contract activity - terms of contract limit capacity to SRS waste.

TECHNOLOGY
 Stabilization

MATRIX
 Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Savannah River Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Consolidated Incineration Facility		
SYSTEM:	00361, CIF Incinerator - Liquid Feed System	K3/YR	8000000 6500
CONTACT:	D. Salem 803-957-7222		

—— System Capacity ——

ADS NUMBER:

STATUS: Planned Approved

KEY DECISION STATUS: KD-3

DATE STATUS ACHIEVED: 12/01/92

CONSTRUCTION COMPLETION DATE: 03/95

MLV	LLV	TRV	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	RCRA CHARACTERISTICS	IGNITABLE	CORROSIVE	REACTIVE
N	Y	N	N	CM	Y	Y	Y	Y	Y	Y	N

<u>PERMIT STATUS INFORMATION</u>				<u>DATE PERMIT ISSUED OR</u>	
<u>REGULATION</u>	<u>PERMIT TYPE</u>	<u>REG AGENCY</u>	<u>APPLICATION SUBMITTED</u>	<u>RENEWAL DATE</u>	
RCRA	Final	SCDHEC/EPA	09/30/92	/	/

OTHER INFORMATION

Design capacity (liquid) = 4.5 million kg/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility operates under a RCRA Part B permit. Waste generation and treatment covered under the Land Disposal Restriction Federal Facility Compliance Agreement. New wastes must be listed with the EPA.

Permit has BTU limits and flow rate limits. BTU limits for high heat value liquids waste = 7,500 to 20,000 BTU/lb. Flow rate limit = 687 lbs/hr. BTU limits for low heat value liquid waste = 0 - 7,000 btu/lbs. Flow rate limit = 950 lbs/hr. There are restrictions on receipt of heavy metals. Permit prohibits acceptance of off-site waste.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Construction is 22 percent complete.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit restricts capacity to onsite needs only.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Included in LDR FFCA between DOE and EPA. CIF milestones are: (1) submit quarterly construction reports to EPA; (2) notify EPA 90 days prior to a trial burn & processing of waste; (3) submit semi-annual operational status reports to EPA; (4) begin production runs of LDR waste within 39 months of the effective date of the CIF RCRA permit; and (5) within 90 days of start of production runs, propose to EPA annual waste processing rate milestones & completion date for processing of LDR waste.

Per agreement between EPA, DOE & SCDHEC, the LDR FFCA will be amended by Nov. 30, 1993 to allow for development of a strategic solid waste plan to support the FFCA process. At this time, CIF schedule will not be modified. However, any changes in funding or strategy may impact CIF schedule contained in LDR FFCA.

TECHNOLOGY

Incineration

MATRIX

Organic Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Savannah River Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: Consolidated Incineration Facility		
SYSTEM: 00142, CIF Incinerator - Solid Feed System	KG/YR	0 100424
CONTACT: D. Salem 803-557-7222		

ADS NUMBER: _____ System Capacity _____
 STATUS: Planned Approved PERMIT [Other UNIT of MEASURE]: 2025 pounds/hour
 KEY DECISION STATUS: KD-3 DATE STATUS ACHIEVED: 12/01/92 CONSTRUCTION COMPLETION DATE: 03/95

-TRU-	RCRA CHARACTERISTICS
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y Y Y Y N Y	

PERMIT STATUS INFORMATION				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Final	SCDHEC/EPA	09/30/92	/ /

OTHER INFORMATION

Design capacity (solid) = 4 million kg/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility operates under RCRA Part B permit. Waste generation and treatment covered under the Land Disposal Restriction Federal Facility Compliance Agreement. New wastes must be listed with the EPA.

Permit has BTU limits and flow rate limits. Permit limits for solid waste feed system - flow rate = 687 lbs/hr. There are restrictions on receipt of heavy metals. Container requirements limit containers to cardboard boxes 21 inches square and between 25 and 75 lbs. Permit prohibits acceptance of off-site waste.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Construction is 22 percent complete.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit restricts capacity to onsite needs only.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Included in LDR FFCA between DOE and EPA. CIF milestones are: (1) submit quarterly construction reports to EPA; (2) notify EPA 90 days prior to a trial burn & processing of waste; (3) submit semi-annual operational status reports to EPA; (4) begin production runs of LDR waste within 39 months of the effective date of the CIF RCRA permit; and (5) within 90 days of start of production runs, propose to EPA annual waste processing rate milestones & completion date for processing of LDR waste.

Per agreement between EPA, DOE & SCDHEC, the LDR FFCA will be amended by Nov. 30, 1993 to allow for development of a strategic solid waste plan to support the FFCA process. At this time, CIF schedule will not be modified. However, any changes in funding or strategy may impact CIF schedule contained in LDR FFCA.

TECHNOLOGY

Incineration

MATRIX

Organic Sludges/Particulates
 Inorganic Sludges/Particulates
 Organic Debris
 Reactive Metals

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Savannah River Site	REGION	PERMIT
FACILITY:	DUPF Vitrification Plant		
SYSTEM:	00141, DUPF Vitrification Plant	MS/YR	18570
CONTACT:	K. Z. Wolf 803-557-1082		4542

— System Capacity —

ADS NUMBER:

STATUS: Planned Approved

<u>—TRU—</u> HLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS	<u>— RCRA CHARACTERISTICS —</u> IGNITABLE CORROSIVE REACTIVE
Y M N N RH Y Y Y	N Y N

PERMIT STATUS INFORMATION			
REGULATION	PERMIT TYPE	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
CMA-SCPCA	Final	State 08/17/92	/ /

OTHER INFORMATION

DUPF testing will be conducted through 1995.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility will treat waste under a state industrial wastewater permit. Waste generation and treatment covered under the Land Disposal Restriction Federal Facility Compliance Agreement. New waste must be listed with the EPA.

No organics can be received into the melter.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

DUPF is undergoing chemical runs testing. Need completion of startup testing, completion of planned modifications, and completion of ORR (operational readiness review) prior to treating ML.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit to operate was issued 08-17-92. Operating Permit No. 16783.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

FFCA Startup Date.

FFA Waste Removal Schedule.

Per agreement between EPA, DOE, and SCDEC, the LDR FFCA will be amended by November 30, 1993 to allow for development of a strategic solid waste plan to support the FFCAst processes. At this time, DUPF schedule will be modified to support a revised startup date.

TECHNOLOGY

Vitrification

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Savannah River Site	DESIGN	PERMIT
FACILITY:	F/M Area Effluent Treatment Facility		
SYSTEM:	00300, F/M Area Effluent Treatment Facility	M3/YR	400000
CONTACT:	T. Syfert	803-957-0320	400000

—— System Capacity ——

ADS NUMBER:

STATUS: Existing Operating

—TRU—	—— RCRA CHARACTERISTICS ——
MLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N RM Y Y Y Y Y N	

—— PERMIT STATUS INFORMATION ——

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
CWA	Final	State	09/30/88	/ /
SCPCA	Final	State	09/30/88	/ /
NPDES	Final	State	09/30/88	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Permit number 12870. Facility operates under NPDES permit. Permit limits discharge to 400,000 m3/yr. Present discharge 16,000 m3/yr.

Facility cannot accept PCBs or fissile material under permit conditions. Metals treated include Cr, Hg, Pb, Zn & Cu plus radionuclides H3, Cr51, Co58, Co60, Zn65, Sr89, Sr90, Y90, Ru106, Sb124, Sb125, I131, Cs134, Cs137, Ce141, Y91, Nb95, Zr95, Ru103, Cs144, Pr144, Pd147, Pu239. Facility is capable of accepting influent wastewaters via tankers or drums. New influents require special permits and approvals from the state.

TECHNOLOGY

Carbon Adsorption

MATRIX

Aqueous Liquids

Chemical Precipitation

Aqueous Liquids

Evaporation

Aqueous Liquids

Filtration

Aqueous Liquids

Ion Exchange

Aqueous Liquids

Mercury Absorption

Aqueous Liquids

Neutralization

Aqueous Liquids

Reverse Osmosis

Aqueous Liquids

Information Developed to Facilitate Identification of Potential Treatment Options

Date: 10/20/93

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Savannah River Site	DESIGN	PERMIT
FACILITY:	Hazardous Waste/Mixed Waste Disposal Facility		
SYSTEM:	00147, Acid Leaching and Chemical Precipitation Unit	MS/YR	1432 1432
CONTACT:	J. Demello 803-725-6479		

—— System Capacity ——

ADS NUMBER:

STATUS: Planned Approved

-TRU-										—— RCRA CHARACTERISTICS ——		
HLW	LLW	TRU	ALPHA	HANDLING	METALS	MERCURY	ORGANICS	IGNITABLE	CORROSIVE	REACTIVE		
N	Y	N	N	CH	Y	Y	N	N	N	N		

—— PERMIT STATUS INFORMATION ——				DATE PERMIT ISSUED OR			
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE			
RCRA	None	SCDHEC/EPA	/ /	/ /			

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Proposed facility. RCRA permit application not yet submitted. Project rescheduling has required DOE-HQ review and approval. NEPA-EA in draft. However, EIS requirement is under review. If it is determined that an EIS is needed, a significant delay will occur.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Due to project rescheduling (necessary to align MW/MW TS processes with LDR "third third" rule promulgation), a baseline change proposal has been submitted to DOE-HQ to change cost, schedule & scope. Until finalized, the project schedule cannot be determined. At such time, when a defined path forward is available, KD status will be determined.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Included as part of the LDR FFCA between DOE & EPA. Current milestone requires project schedule submittal for the MW/MW TS to the EPA by 11/30/93. As agreed upon in a Sept. 13, 1993 meeting with the EPA, DOE and the State, the LDR FFCA will be amended before 11/30/93. The MW/MW TS milestone will be replaced with milestones directed at the development of a strategic plan which will support the FFCA process.

TECHNOLOGY

Acid Leaching

MATRIX

Inorganic Debris

Chemical Precipitation

Inorganic Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Savannah River Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: Hazardous Waste/Mixed Waste Disposal Facility		
SYSTEM: 00144, Macroencapsulation Unit - SRS	K3/YR	73
CONTACT: J. Damelio 803-725-6479		73

— System Capacity —

ADS NUMBER:

STATUS: Planned Approved

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y N Y	N N N

— PERMIT STATUS INFORMATION —			
	DATE PERMIT ISSUED OR		
<u>REGULATION</u>	<u>PERMIT TYPE</u>	<u>REG AGENCY</u>	<u>APPLICATION SUBMITTED</u>
RCRA	None	SCDHEC/EPA	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Proposed facility. RCRA permit application not yet submitted. Project rescaping has required DOE-HQ review and approval. NEPA-EA in draft. However, EIS requirement is under review. If it is determined that an EIS is needed, a significant delay will occur.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Due to project rescaping (necessary to align MW/MW TS processes with LDR "third third" rule promulgation), a baseline change proposal has been submitted to DOE-HQ to change cost, schedule & scope. Until finalized, the project schedule cannot be determined. At such time, when a defined path forward is available, KD status will be determined.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Included as part of the LDR FFCA between DOE & EPA. Current milestone requires project schedule submittal for the MW/MW TS to the EPA by 11/30/93. As agreed upon in a Sept. 13, 1993 meeting with the EPA, DOE and the State, the LDR FFCA will be amended before 11/30/93. The MW/MW TS milestone will be replaced with milestones directed at the development of a strategic plan which will support the FFCA process.

TECHNOLOGY

Macroencapsulation

MATRIX

Organic Debris
Inorganic Debris
Heterogeneous Debris
Elemental Lead
Inorganic Solids
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Savannah River Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Hazardous Waste/Mixed Waste Disposal Facility		
SYSTEM:	00146, Mercury Amalgamation Unit	K3/YR	1 1
CONTACT:	J. Damelio 803-725-6679		

—— System Capacity ——

ADS NUMBER:

STATUS: Planned Approved

—TRU—	—— RCRA CHARACTERISTICS ——
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CM Y Y Y	N N N

—— PERMIT STATUS INFORMATION ——			
REGULATION	PERMIT TYPE	RES AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA	None	SCDNEC/EPA	/ / / /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Proposed facility. RCRA permit application not yet submitted. Project rescheduling has required DOE-HQ review and approval.

NEPA-EA in draft. However, EIS requirement is under review. If it is determined that an EIS is needed, a significant delay will occur.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Due to project rescheduling (necessary to align NM/NM TB processes with LDR "third third" rule promulgation), a baseline change proposal has been submitted to DOE-HQ to change cost, schedule & scope. Until finalized, the project schedule cannot be determined. At such time, when a defined path forward is available, ID status will be determined.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Included as part of the LDR FFCA between DOE & EPA. Current milestone requires project schedule submittal for the NM/NM TB to the EPA by 11/30/93. As agreed upon in a Sept. 13, 1993 meeting with the EPA, DOE and the State, the LDR FFCA will be amended before 11/30/93. The NM/NM TB milestone will be replaced with milestones directed at the development of a strategic plan which will support the FFCA process.

TECHNOLOGY

Amalgamation

MATRIX

Inorganic Debris
Liquid Mercury

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Savannah River Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: Hazardous Waste/Mixed Waste Disposal Facility		
SYSTEM: 00145, Mercury Roasting/Retorting And Recovery Unit	MS/YR	17
CONTACT: J. Damelio 803-725-6479		17
	— System Capacity —	

ADS NUMBER:
STATUS: Planned Approved

-TRU-	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y Y Y	N N N

— PERMIT STATUS INFORMATION —			
	DATE PERMIT ISSUED OR		
<u>REGULATION</u>	<u>PERMIT TYPE</u>	<u>REG AGENCY</u>	<u>APPLICATION SUBMITTED</u>
RCRA	None	SCDHEC/EPA	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Proposed facility. RCRA permit application not yet submitted. Project rescope has required DOE-HQ review and approval.

NEPA-EA in draft. However, EIS requirement is under review. If it is determined that an EIS is needed, a significant delay will occur.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Due to project rescope (necessary to align MW/MW TB processes with LDR "third third" rule promulgation), a baseline change proposal has been submitted to DOE-HQ to change cost, schedule & scope. Until finalized, the project schedule cannot be determined. At such time, when a defined path forward is available, KD status will be determined.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Included as part of the LDR FFCA between DOE & EPA. Current milestone requires project schedule submittal for the MW/MW TB to the EPA by 11/30/93. As agreed upon in a Sept. 13, 1993 meeting with the EPA, DOE and the State, the LDR FFCA will be amended before 11/30/93. The MW/MW TB milestone will be replaced with milestones directed at the development of a strategic plan which will support the FFCA process.

TECHNOLOGY

Hg Roasting/Retorting

MATRIX

Inorganic Sludges/Particulates
Inorganic Solids
Soils

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Savannah River Site	DESIGN	PERMIT
FACILITY:	Hazardous Waste/Mixed Waste Disposal Facility		
SYSTEM:	00151, Size Reduction	M3/YR	2398
CONTACT:	J. Danelio 803-725-6479		2398

— System Capacity —

ADS NUMBER:

STATUS: Planned Approved

—TRU—	— RCRA CHARACTERISTICS —
MLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y Y N	N N N N

— PERMIT STATUS INFORMATION —			
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED
RCRA	None	SCDHEC/EPA	/ /

OTHER INFORMATION

Normal and operating capacity is 500 m3/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Proposed facility. RCRA permit application not yet submitted. Project rescopeing has required DOE-HQ review and approval.

NEPA-EA in draft. However, EIS requirement is under review. If it is determined that an EIS is needed, a significant delay will occur.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Due to project rescopeing (necessary to align MW/MW TB processes with LDR "third third" rule promulgation), a baseline change proposal has been submitted to DOE-HQ to change cost, schedule & scope. Until finalized, the project schedule cannot be determined. At such time, when a defined path forward is available, KD status will be determined.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Included as part of the LDR FFCA between DOE & EPA. Current milestone requires project schedule submittal for the MW/MW TB to the EPA by 11/30/93. As agreed upon in a Sept. 13, 1993 meeting with the EPA, DOE & the State, the LDR FFCA will be amended before 11/30/93. The MW/MW TB milestone will be replaced with milestones directed at the development of a strategic plan which will support the FFCA process.

TECHNOLOGY

Compaction

MATRIX

Organic Debris
Inorganic Debris
Heterogeneous Debris

Shredding

Inorganic Debris
Heterogeneous Debris

Size Reduction

Cemented Solids
Organic Debris
Inorganic Debris
Heterogeneous Debris

Sorting

Organic Debris
Inorganic Debris
Heterogeneous Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Savannah River Site	DESIGN	PERMIT
FACILITY:	Hazardous Waste/Mixed Waste Disposal Facility		
SYSTEM:	00149, Soil Washing	HS/YR	340 340
CONTACT:	J. Damelio 803-725-6479		

— System Capacity —

ADS NUMBER:

STATUS: Planned Approved

—TRU—	— RCRA CHARACTERISTICS —
MLV LLV TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y Y Y	N N N

— PERMIT STATUS INFORMATION —			
	DATE PERMIT ISSUED OR		
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED
RCRA	None	SCDNEC/EPA	/ / / /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Proposed facility. RCRA permit application not yet submitted. Project rescopeing has required DOE-MD review and approval.

NEPA-EA in draft. However, EIS requirement is under review. If it is determined that an EIS is needed, a significant delay will occur.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Due to project rescopeing (necessary to align MU/MW TS processes with LDR "third third" rule promulgation), a baseline change proposal has been submitted to DOE-MD to change cost, schedule & scope. Until finalized, the project schedule cannot be determined. At such time, when a defined path forward is available, ID status will be determined.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Included as part of the LDR FFCA between DOE & EPA. Current milestone requires project schedule submittal for the MU/MW TS to the EPA by 11/30/93. As agreed upon in a Sept. 13, 1993 meeting with the EPA, DOE & the State, the LDR FFCA will be amended before 11/30/93. The MU/MW TS milestone will be replaced with milestones directed at the development of a strategic plan which will support the FFCAst process.

TECHNOLOGY

Soil Washing

MATRIX

Soil with <50% Debris
Soils

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Savannah River Site	DESIGN	PERMIT
FACILITY:	Hazardous Waste/Mixed Waste Disposal Facility		
SYSTEM:	0014S, Stabilization/Solidification Unit	K3/YR	484 484
CONTACT:	J. Damelio 803-725-6479		

— System Capacity —

ADS NUMBER:

STATUS: Planned Approved

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANIC	IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y Y Y N N N	

— PERMIT STATUS INFORMATION —			
	DATE PERMIT ISSUED OR		
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED RENEWAL DATE
RCRA	Interim	SCDMD/EPA	/ / / /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Proposed facility. RCRA permit application not yet submitted. Project rescopeing has required DOE-WG review and approval.

NEPA-EA in draft. However, EIS requirement is under review. If it is determined that an EIS is needed, a significant delay will occur.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Due to project rescopeing (necessary to align MW/MW TS processes with LDR "third third" rule promulgation), a baseline change proposal has been submitted to DOE-WG to change cost, schedule & scope. Until finalized, the project schedule cannot be determined. At such time, when a defined path forward is available, KD status will be determined.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Included as part of the LDR FFCA between DOE & EPA. Current milestone requires project schedule submittal for the MW/MW TS to the EPA by 11-30-93. As agreed upon in a Sept. 13, 1993 meeting with the EPA, DOE & the State, the LDR FFCA will be amended before 11-30-93. The MW/MW TS milestone will be replaced with milestones directed at the development of a strategic plan which will support the FFCA process.

TECHNOLOGY

Stabilization

MATRIX

Aqueous Liquids
Inorganic Sludges/Particulates
Inorganic Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Savannah River Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: M-Area Liquid Effluent Treatment Facility		
SYSTEM: 00027, M-Area Liquid Effluent Treatment Facility	MS/YR	480
CONTACT: J. B. Pickett 803-725-3838		0
— System Capacity —		
ADS NUMBER:	PERMIT (Other UNIT of MEASURE): .038 million gal	
STATUS: Existing Operating		

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y N N	Y Y N

— PERMIT STATUS INFORMATION —			DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Part A App	SCDNEC	01/01/86	/ /
RCRA	Part B App	SCDNEC	07/24/88	09/01/92
NPDES	Final	SCDNEC	07/03/85	/ /

OTHER INFORMATION

An end-of-pipe industrial wastewater treatment facility. The facility is a close-coupled system which can accept direct transfers of wastewater from piped laboratories or permitted transfer containers. No radioactive materials other than uranium are included in the permit.

The LETF wastewater permit limits the chemical constituents to those used in the M-Area aluminum forming and metal plating operations. The primary constituents are Ni, Al, and depleted U.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility operates under a state industrial wastewater permit. A portion of the facility, the M-Area Process Waste Interim Treatment/Storage Facility, operates under RCRA Interim Status. It is a part of the Land Disposal Restriction Federal Facility Compliance Agreement. Any new waste must be listed with the SCDNEC (NPDES permit modification) & EPA (LDR FFCA modification).

OTHER PERMIT LIMITATIONS & COMMENTS

The wastewater treatment system is permitted for 0.038 million gallons/day (about 26 gallons/minute). The waste storage tanks (RCRA) have a total capacity of about 8330 m³ (2.2 million gallons). The wastewater permit specifies that only those effluents generated in M-Area, from facilities that are close-coupled to the LETF may be treated. Any other materials would require a modification to the wastewater permit, the interim status RCRA Part A, and the RCRA Part B (submitted).

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

The RCRA storage tanks are included in the LDR FFCA with EPA Region IV. The effective date was 3-13-91. It was modified 4-24-92. It is between DOE-ER & EPA. The key milestones are: (1) submit all permits needed to treat the stored wastes by 6/30/94; (2) start treatment of the LDR wastes within 180 days of permit approval.

TECHNOLOGY

Chemical Precipitation

MATRIX

Aqueous Liquids

Filtration

Aqueous Liquids

Flocculation

Aqueous Liquids

Neutralization

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Savannah River Site DESIGN PERMIT
FACILITY: M-Area Vendor Treatment
SYSTEM: 00150, M-Area Vendor Treatment K3/YR 2765 0
CONTACT: J. B. Pickett 803-723-3838

— System Capacity —

ADS NUMBER:

STATUS: Planned Approved

KEY DECISION STATUS: KD-0

DATE STATUS ACHIEVED: / /

CONSTRUCTION COMPLETION DATE: 06/95

—TRU— — RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N M CH Y Y M N Y N

— PERMIT STATUS INFORMATION —

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
NPDES	Mod App	SCDHEC	06/30/94	/ /
RCRA	None	SCDHEC	06/30/94	/ /

OTHER INFORMATION

The design capacity will be 730,000 gallons treated in one year. The treatment schedule will provide for a two year period, to allow for contingencies.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Proposed facility to operate under NPDES permit. Contract for vendor to be awarded in calendar year 1993. Initial contract and permits will be limited to M-Area waste only.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Only the funds for "Title II equivalent" design have been approved.

KD-0 completed - final specifications transmitted 6-7-93. Final design (Title II equivalent) scheduled to start when contract awarded. Now geared for 12/93. FY 94 funding approved.

Permit applications to be submitted by 6-30-94.

Actual operation contingent on FY 95, 96, & 97 funding approval.

OTHER PERMIT LIMITATIONS & COMMENTS

The vendor treatment system will be permitted for 730,000 gallons/yr. The modification to the wastewater permit will specify only those wastes stored in the M-Area, from electroplating/aluminum forming operations. No other wastes will be accepted. The storage pad for the final stabilized waste will accept only the M-Area stabilized wastes.

A RCRA permit may be necessary for this process. An industrial wastewater permit will be applied for in parallel with NPDES permit. Untreated and stabilized sludges will be stored in RCRA units.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

LDR FFCA between DOE-SR & EPA, Region IV modified 4-24-92. Key commitments: (1) submit treatment schedule within 90 days of contract award; (2) submit all permits by 6-30-94; and (3) start treatment within 180 days of permit(s) approvals.

TECHNOLOGY

Stabilization

MATRIX

Aqueous Liquids

Vitrification

Inorganic Sludges/Particulates

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Savannah River Site	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY: SRL Ion Exchange Treatment Probe		
SYSTEM: 00116, High Activity	MG/YR	210
CONTACT: M. Speerman		210
	----- System Capacity -----	

ADG NUMBER: PERMIT [Other UNIT of MEASURE]: 55,482 gal/yr

STATUS: Existing Operating

-TRU-	----- RCRA CHARACTERISTICS -----
HWM LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N RN Y Y Y	N N N

----- PERMIT STATUS INFORMATION -----			
REGULATION	PERMIT TYPE	RES AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
RCRA	Interim	SCDHEC	/ / / /

OTHER INFORMATION

The SRL (SRTC) Ion Exchange Probes for the High-activity tanks were installed in 1991. The waste that leaves the SRTC MUST is not usually hazardous, and therefore, treatment is generally not necessary. The RCRA Part A permit limits the throughput of the MUST treatment processes (High-activity and Low-activity combined) to 14,400 gallons/day (5,256,000 gallons/yr). The RCRA Part A permit also limits the total annual quantity of waste that is permitted to pass through the SRTC MUST to 457,299 gallons/yr (1,714 m³/yr). Because this number is lower, it limits the amount of waste that the Ion Exchange Probes can treat annually. From this total annual quantity, the treatment and design capacity of the SRL (SRTC) Ion Exchange Treatment Probes is 55,482 gallons/yr (210 m³/yr) for the high-activity waste.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

High and low activity ion exchange probes operate under Interim status. Waste treatment is covered by the Land Disposal Restriction Federal Facility Compliance Agreement. Any new waste stream must be listed with the EPA.

Facility is a closed system operating under a waste acceptance criteria which is tied into operating practices at Savannah River Technology Center (Savannah River Laboratory) where the waste is generated.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit of facility that receives the discharge from the SRL tanks prohibits receipt of listed waste.

TECHNOLOGY

Ion Exchange

MATRIX

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Savannah River Site
 FACILITY: SRL Ion Exchange Treatment Probe
 SYSTEM: 00301, Low Activity
 CONTACT: M. Spearman 803-725-8802

DESIGN PERMIT

m3/YR 1500 1500

System Capacity

ADD NUMBER:
 STATUS: Existing Operating

PERMIT [Other UNIT of MEASURE]: 396,300 gal/yr

RCRA CHARACTERISTICS
 HLM LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS IGNITABLE CORROSIVE REACTIVE
 N Y N N CN Y Y Y N N N

PERMIT STATUS INFORMATION
 REGULATION PERMIT TYPE RES AGENCY DATE PERMIT ISSUED OR APPLICATION SUBMITTED RENEWAL DATE
 RCRA Interim SCOHEC / / / /

OTHER INFORMATION

The SRL (SRTC) Ion Exchange Probes for the Low-activity tanks were installed in 1992. The waste that leaves the SRTC MUST is not usually hazardous, and therefore, treatment is generally not necessary. The RCRA Part A permit limits the throughput of the MUST treatment processes (High-activity and Low-activity combined) to 14,400 gallons/day (5,256,000 gallons/yr). The RCRA Part A permit also limits the total annual quantity of waste that is permitted to pass through the SRTC MUST to 457,229 gallons/yr (1,714 m3/yr). Because this number is lower, it limits the amount of waste that the Ion Exchange Probes can treat annually. From this total annual quantity, the treatment and design capacity of the SRL (SRTC) Ion Exchange Treatment Probes is 396,300 gallons/yr (1,500 m3/yr) for the low-activity waste.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

High and low activity ion exchange probes operate under Interim Status. Waste treatment is covered by the Land Disposal Restriction Federal Facility Compliance Agreement. Any new waste stream must be listed with the EPA.

Facility is a closed system operating under a waste acceptance criteria which is tied into operating practices at Savannah River Technology Center (Savannah River Laboratory) where the waste is generated.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit prohibits receipt of listed waste of the facility that receives the discharge from the SRL tanks.

TECHNOLOGY
 Ion Exchange

MATRIX
 Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Savannah River Site	REGION:	PERMIT:
FACILITY: Transuranic Waste Facility		
SYSTEM: 00152, Transuranic Waste Facility	K3/YR	722
CONTACT: B. A. Daugherty 803-725-6616		722

—— System Capacity ——

ADS NUMBER:

STATUS: Planned Approved

—TRU—	—— RCRA CHARACTERISTICS ——
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N N Y Y CM Y Y Y	N N N

—— PERMIT STATUS INFORMATION ——			
REGULATION	PERMIT TYPE	EPA AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED
RCRA	Pending	EPA/SCDNEC	/ /

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility is in the planning stages. A RCRA permit application has not yet been submitted. NEPA-EA complete. However, evaluation is ongoing in regard to requirements for an EIS. A significant delay will be created if an EIS must be done.

Facility is designed to sort waste and repackage so that TRU waste destined for WIPP will meet the waste acceptance criteria. No actual treatment is performed.

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Pre-transition project - did not require RD approval.

Due to project cost escalation resulting from additional functional requirements, the DOE position not to perform treatment, and uncertainties associated with WIPP, the TWF has been split into 2 phases: Low Activity Tru Facility (LATF) and High Activity TRU Facility (HATF). Phase I is retrieval of TRU waste drums & LATF. Phase II is the HATF and is a separate line item. Retrieval is presently funded and will start Title I design in FY 94.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Included in the LDR FFCA between DOE and EPA. Current milestones are: (1) DOE-SR will retrieve & process TRU wastes (including LDR TRU wastes) and prepare that waste for certification & disposal at the WIPP; (2) DOE will submit a complete RCRA permit to SCDNEC by Nov. 30, 1993; (3) DOE-SR will begin construction of TWF within 90 days of the effective date of the permit; (4) DOE-SR will submit quarterly construction progress reports to EPA; (5) DOE-SR will notify EPA & SCDNEC 90 days prior to mixed waste processing; and (6) DOE-SR will begin preparing waste for shipment to WIPP within 60 months after the effective date of the RCRA permit.

As agreed upon in the Sept. 13, 1993 meeting with the EPA, DOE & the State, the LDR FFCA will be amended before 11/30/93. The TWF milestones will be replaced with milestones directed at the development of a strategic plan which will support the FFCA process.

TECHNOLOGY

Repackaging

MATRIX

Organic Liquids
Inorganic Sludges/Particulates
Organic Debris

Sorting

Organic Liquids
Inorganic Sludges/Particulates
Organic Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Savannah River Site	REGION	PERMIT
FACILITY:	Z-Area Saltstone Facility		
SYSTEM:	00120, Z-Area Saltstone Facility	K3/YR	41000 41000
CONTACT:	K. Z. Wolf 803-957-1082		

— System Capacity —

ADS NUMBER:

STATUS: Existing Operating

-TRU-				— RCRA CHARACTERISTICS —			
HLW	LLW	TRU	ALPHA HANDLING	HEAVY METALS	MERCURY	ORGANICS	IGNITABLE CORROSIVE REACTIVE
N	Y	N	N	RM	Y	Y	N

— PERMIT STATUS INFORMATION —				DATE PERMIT ISSUED OR	
REGULATION	PERMIT TYPE	REG AGENCY	APPLICATION SUBMITTED	RENEWAL DATE	
CMA/SCPCA	Final	State	07/18/88	/ /	

OTHER INFORMATION

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Facility operates under a state industrial wastewater permit for the treatment process and an industrial solid waste permit for the disposal vaults. Facility and waste stream are included under the Land Disposal Restriction Federal Facility Compliance Agreement. New waste streams must be identified to EPA.

Facility is excluded from RCRA under the totally enclosed treatment facility exclusion. The exclusion was granted contingent to the facility accepting only waste from the H-Area tank farm via a pipeline.

OTHER PERMIT LIMITATIONS & COMMENTS

Permit Number 12683.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

FFCA waste removal schedule.

FFCA.

TECHNOLOGY

Stabilization

MATRIX

Aqueous Liquids

Inorganic Debris

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: Scientific Ecology Group - Oak Ridge, TN	DESIGN	PERMIT
FACILITY: Scientific Ecology Group - Oak Ridge, TN		
SYSTEM: 00517, SEG Incinerator - Commercial	KG/YR	0 0
CONTACT: John Hesse 615-220-1236		

— System Capacity —

ADS NUMBER:

STATUS: Planned Approved

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CH Y N Y Y N N	

OTHER INFORMATION

Depending on dose rates/concentrations, waste streams containing transuranic alpha emitters could potentially be treated in this system. Some waste streams requiring Remote Handling also could potentially be treated in this system.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

To be determined during permitting process (1994/1995).

Radionuclides limitations are specified in our Tennessee Radioactive Materials Licenses. Limited isotopes: H-3 (limit in curies - 300.0); C-14 (limit in curies - 100.0); PO-210 (limit in curies - 10.0); RA-226 (limit in curies - 5.0); TH-232 (limit in curies 10.0); U-235 (limit of grams - 330.0); U-238 (limit in curies - 100.0); U-233 (limit of grams - 200.0); U-Other (limit in curies - 1.0); PU-238 (limit of grams - 200.0 < total Pu limit - 3.63 PU grams); PU-239; PU-240; PU-241; PU-242; AM-241 (limit in curies - 225.0); AT.NO. 3-83 (limit in curies - 360.0); AT.NO. 84-91 (limit in curies - 1.1); and AT.WT. >238 (limit in curies - 1.1). Additional limits may apply based on NESHAPS permit.

OTHER PERMIT LIMITATIONS & COMMENTS

This unit is not currently RCRA permitted. Part B application to be submitted First Quarter 1994.

TECHNOLOGY

Incineration

MATRIX

Organic Liquids
Aqueous Liquids
Organic Sludges/Particulates
Inorganic Sludges/Particulates
Organic Debris
Inorganic Debris
Heterogeneous Debris
Soil with <50% Debris
Sells
Lab Packs with Metals
Lab Packs without Metals
Inorganic Solids
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Scientific Ecology Group - Oak Ridge, TN	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Scientific Ecology Group - Oak Ridge, TN		
SYSTEM:	00515, SES Stabilization - Commercial	MG/YR	0 0
CONTACT:	John Hess 615-220-1234		

—— System Capacity ——

ADS NUMBER:

STATUS: Existing Operating Commercial

-TRU-	—— RCRA CHARACTERISTICS ——
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N N CN Y N N N	N N N

OTHER INFORMATION

Depending on dose rates/concentrations, waste streams containing transuranic alpha emitters could potentially be treated in this system. Some waste streams requiring Remote Handling could potentially be treated in this system.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

To be determined during process (in progress). Same as SES Incinerator limits, except for WESHAPS limits which do not apply to this unit.

OTHER PERMIT LIMITATIONS & COMMENTS

Part B permit application currently under review.

TECHNOLOGY

Stabilization

MATRIX

Aqueous Liquids
Inorganic Sludges/Particulates
Inorganic Debris
Heterogeneous Debris
Soil with <50% Debris
Soils
Elemental Lead
Calcine Solids
Inorganic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE:	Scientific Ecology Group - Oak Ridge, TN	<u>DESIGN</u>	<u>PERMIT</u>
FACILITY:	Scientific Ecology Group - Oak Ridge, TN		
SYSTEM:	00540, SEG Ultracompactor/TRUPress - Commercial	NS/YR	0 0
CONTACT:	John Hess 615-220-1234		

—— System Capacity ——

ADS NUMBER:

STATUS: Planned Approved

—TRU—	—— RCRA CHARACTERISTICS ——
MLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
M Y Y Y CN Y N Y	N N N

OTHER INFORMATION

These units would be used primarily to reduce volumes awaiting available treatment capacity to meet LDR requirements.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

To be determined during permitting process (in progress).

Same as SEG Incinerator limits, except that WESHAPS limits do not apply to this unit.

These units would be used primarily to reduce volume awaiting available treatment capacity to meet LDR requirements.

TECHNOLOGY

Compaction

MATRIX

Organic Debris
Inorganic Debris
Heterogeneous Debris
Soil with <50% Debris
Sells
Calcine Solids
Inorganic Solids
Organic Solids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: West Valley Demonstration Project
 FACILITY: Integrated Radwaste Treatment System
 SYSTEM: 00346, Integrated Radwaste Treatment System
 CONTACT: Elizabeth Matthews 716-942-4930

DESIGN PERMIT

MS/YR 2305 2305

System Capacity

ADS NUMBER:

PERMIT (Other UNIT of MEASURE): 2700 metric tons

STATUS: Existing Operating

MLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS
 Y N Y Y RN Y Y N N N N

PERMIT STATUS INFORMATION

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	NYDEC	06/01/90	/ /
St. Water	SPDES	NYDEC	/ /	09/01/90

OTHER INFORMATION

Chemical Precipitation Step Design Capacity = 2305 m3/yr.

Salts Dissolution Step Design Capacity = 2305 m3/yr.

Ion Exchange Step Design Capacity = 2123 m3/yr.

Evaporation Step Design Capacity = 8502 m3/yr.

Stabilization Step Design Capacity = 1842 m3/yr.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

System is operating under interim status.

The IRTS consists of four major treatment steps - (1) Sludge Mobilization and Wash; (2) Ion Exchange; (3) Evaporation; and (4) Cement Stabilization.

The waste stream is LLW when it reaches the Evaporation and Stabilization steps. These last two steps cannot accept MLW.

The final waste form must be < 100 nCi/gr alpha emitters (Stabilization).

OTHER PERMIT LIMITATIONS & COMMENTS

System throughput is limited to 2700 metric tons/yr in the Part A permit.

The system is operated by the DOE, but title to the system is held by NY State.

Other Permits:

NESHAP:(LWTS): approval to construct (modification) was issued 5-25-89: EPA; no renewal required.

NESHAP:(PVS): approval to construct was issued 10-05-87: EPA; no renewal required.

NESHAP:(01-14): approval to construct was issued 5-25-89: EPA; no renewal required.

State Air:(Cement Silo): certificate to operate issued 3-85; NYDEC renewal 6-94.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Operation is subject to the conditions of the "WMP Act" and "Cooperative Agreement" between the US DOE and NYS Energy Research and Development Authority.

The IRTS has been identified as a SSM and a Hazardous Waste Treatment Facility in a RCRA 3008(h) consent order issued to the facility. It is part of an ongoing RCRA facility investigation.

TECHNOLOGY

Chemical Precipitation

MATRIX

Aqueous Liquids

Evaporation

Aqueous Liquids

Ion Exchange

Aqueous Liquids

Information Developed to Facilitate Identification of Potential Treatment Options

Date: 10/20/93

Salts Dissolution

Aqueous Liquids

Stabilization

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: West Valley Demonstration Project	DESIGN	PERMIT
FACILITY: Liquid Pretreatment System		
SYSTEM: 00555, Liquid Pretreatment System - 82	K3/YR	4731 4731
CONTACT: Elizabeth Matthews 716-942-4313		

— System Capacity —

ADS NUMBER:

STATUS: Existing Could be used for mixed waste

—TRU—	— RCRA CHARACTERISTICS —
HLW LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS	IGNITABLE CORROSIVE REACTIVE
N Y N Y CH Y N Y	N Y N

— PERMIT STATUS INFORMATION —				
REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
St. Water	SPOES	NYSDEC	01/01/81	09/30/90

OTHER INFORMATION

Construction complete, system in stand-by mode.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

Not permitted to treat mixed wastes.

The facility can only accept trace organics and trace metals.

REQUIREMENTS FOR USE OF EXISTING SYSTEMS

Current waste stream treatment is permitted under the SPOES program and meet necessary RCRA requirements.

New waste streams would require SPOES permit modification, at a minimum.

OTHER PERMIT LIMITATIONS & COMMENTS

State Water permit was transferred in 1981 from previous owner. Renewal application is pending.

System designed to treat radiologically contaminated groundwater, which (to date) has not contained hazardous constituents. In order to treat additional waste streams, a SPOES modification would be necessary (at a minimum).

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Operation is subject to the conditions of the "WMP Act" and the "Cooperative Agreement" between the DOE and NYS Energy Research and Development Authority.

The LPS has been identified as a solid waste management unit in a RCRA 3008 (h) Consent Order issued to the facility and is part of an ongoing RCRA facility investigation.

TECHNOLOGY

Carbon Adsorption

MATRIX

Organic Liquids

Aqueous Liquids

Filtration

Organic Liquids

Aqueous Liquids

Separation

Organic Liquids

Aqueous Liquids

INFORMATION SHEET FOR CANDIDATE TREATMENT SYSTEMS

SITE: West Valley Demonstration Project
 FACILITY: Vitrification Facility
 SYSTEM: 00212, Vitrification Facility
 CONTACT: Elizabeth Matthews 716-942-4313

DESIGN PERMIT

KG/YR 83 83

System Capacity

ADS NUMBER:

PERMIT [Other UNIT of MEASURE]: 11 metric tons/yr

STATUS: Planned Approved

KEY DECISION STATUS: KD-4

DATE STATUS ACHIEVED: 10/01/82

CONSTRUCTION COMPLETION DATE: 10/95

HLV LLW TRU ALPHA HANDLING METALS MERCURY ORGANICS RCRA CHARACTERISTICS
 Y N Y Y RM Y Y N N Y N

PERMIT STATUS INFORMATION

REGULATION	PERMIT TYPE	REG AGENCY	DATE PERMIT ISSUED OR APPLICATION SUBMITTED	RENEWAL DATE
RCRA	Interim	NYSDEC	06/01/90	/ /
St. Water	SPOES	NYSDEC	01/01/81	09/01/90

OTHER INFORMATION

Facility is currently under construction.

Plan date operation - FY96.

SYSTEM ADMINISTRATIVE LIMITATIONS AND OTHER RELEVANT INFORMATION

STATUS / ACTIVITIES OF PLANNED, APPROVED SYSTEM

Construction and regulatory approvals are proceeding on schedule to be completed prior to initiating operations in FY 96.

OTHER PERMIT LIMITATIONS & COMMENTS

The State Water SPOES permit was transferred from the previous owner in 1981, and the 9-90 renewal application is pending.

System throughput is limited to 11 metric tons/yr as specified in Part A permit.

System is operated by DOE, but title to the system is held by NY state.

NESHAP:(SFCM): application for approval to construct (modification) was submitted 9-93; EPA; renewal TBD.

NESHAP:(In-Cell HVAC): application for approval to construct was submitted 9-93; EPA; renewal TBD.

State Air:(In-Cell HVAC): application for approval to construct was submitted 10-93; NYSDEC; renewal TBD.

RELATIONSHIP OF SYSTEM TO ENFORCEABLE AGREEMENT OR ORDER

Operation is subject to the conditions of the "WVDP Act" and the "Cooperative Agreement" between the US DOE and NYS Energy Research and Development Authority.

The VF has been identified as a solid waste management unit in a RCRA 3008(h) consent order issued to the facility and is part of an ongoing RCRA facility investigation.

TECHNOLOGY

Vitrification

MATRIX

Aqueous Liquids

Inorganic Sludges/Particulates

Definition of Terms Contained in Treatment System Information Sheets	
Table Element	Definition
Site	Department of Energy site where treatment system is/will be located.
Facility	Name of facility in which treatment system is/will be located.
System	Name of treatment system. A treatment system is generally defined to include one waste entry point and one waste exit point, and, could be operated independently of other systems to treat mixed waste streams.
Contact	Primary technical point of contact and telephone number.
ADS Number	Department of Energy Activity Data Sheet number for the treatment system (or facility).
Status	<p>The current status of the treatment system, as defined by the Department of Energy. The terms/phrases used are:</p> <ul style="list-style-type: none"> - <u>Existing Operating</u>. System is currently operating and treating mixed wastes. - <u>Existing Could be Used for Mixed Waste</u>. Existing system not currently treating mixed wastes. System may be treating other waste (low-level, hazardous, sanitary, etc.) or may not be operating at this time (but has at least reached KD-4). - <u>Planned Approved</u>. System that has reached, at the minimum, the KD-0 approval stage (approval of mission need), or equivalent. Typically, the funds for the system's conceptual design have been authorized or the system is under construction. - <u>Planned Unapproved</u>. System that has not reached the KD-0 approval stage or no funds for the system's conceptual design have been authorized. - <u>Commercial</u>. This modifier is added to the system status terms/phrases listed above for commercial, non-DOE treatment systems. <p>This field does <u>not</u> reflect the permitted status of the treatment system. See "Permit Status Information" for the permitted status of each system.</p>

Definition of Terms Contained in Treatment System Information Sheets	
Table Element	Definition
Key Decision Status	<p>Key Decision (KD) is Department of Energy nomenclature denoting the status of major system acquisitions or major projects. The KD status indicates the Headquarters approval level achieved and the associated stage(s) of engineering design/construction activities. Key Decision status is given for "Planned Approved" systems only. For "Planned Approved" projects not funded or approved through the KD process, the status given in this field is the KD status which most closely reflects the current phase of the project.</p> <p>The Key Decision status (and design/construction stage) are:</p> <ul style="list-style-type: none"> - <u>KD-0 (approval to begin Conceptual Design)</u> - <u>KD-1 (approval to begin Title I Design)</u> - <u>KD-2 (approval to begin Title II Design)</u> - <u>KD-3 (approval to begin Construction)</u>
Date Status Achieved	The date the KD status/approval was achieved.
Construction Completion Date	For "Planned Approved" systems, the estimated date construction will be completed. Construction completion date format is "MM/YY".
System Capacity - Design	Design, or technically achievable, capacity (or throughput) in cubic meters per year (m^3/yr). If design capacity is reported in other units of measure, the design capacity is indicated as 0 m^3/yr in this field. The design capacity (in the alternate units of measure) is presented in the "Other Information" field.
System Capacity - Permit	Capacity of the system, as specified in the final permit, draft permit, or interim status Part B permit application, in cubic meters per year (m^3/yr). If permitted capacity is specified in other units of measure, the permitted capacity is indicated as 0 m^3/yr , and the capacity (in the other unit of measure) is provided directly under this field.

Definition of Terms Contained in Treatment System Information Sheets	
Table Element	Definition
Radioactivity Groups	<p>Mixed waste radioactivity categories as defined in the Interim Mixed Waste Inventory Report (IMWIR).</p> <p>HLW - High Level Waste LLW - Low Level Waste TRU - Transuranic Waste TRU Alpha - Transuranic Alpha emitters</p> <p>A "Y" indicates the treatment system can manage the radioactivity group. A "N" indicates the treatment system cannot manage the radioactivity group. A "Y" in the HLW category and a "N" in the TRU and/or LLW category indicates that the system might be able to manage the TRU or LLW mixed waste, but in order to avoid generation of treatment residuals that are HLW, good operating practices would exclude those waste forms from the treatment system.</p>
Handling	<p>Type of handling associated with the treatment system, or the waste handling category(ies) that can be managed in the system.</p> <p>CH - Contact-handled wastes only RH - Remote-handled wastes only B - Both contact-handled and remote-handled wastes can be managed</p>
Applicable Contaminants	<p>Mixed waste contaminant categories as defined in the IMWIR.</p> <p>Metals - RCRA metals (except for mercury) Mercury - Mercury Organics - RCRA organic compounds</p> <p>A "Y" indicates the treatment system can (potentially, technically) treat the contaminant category to LDR standards. A "N" indicates the treatment system cannot (potentially, technically) treat the contaminant category to LDR standards.</p>

Definition of Terms Contained in Treatment System Information Sheets	
Table Element	Definition
RCRA Characteristics	<p>RCRA characteristic for ignitability, corrosivity, and reactivity.</p> <p>A "Y" indicates the treatment system can (potentially, technically) treat to remove the hazardous characteristic(s) and/or treat to LDR standards. A "N" indicates the treatment system cannot (potentially, technically) treat to remove the hazardous characteristic(s) and/or treat to LDR standards.</p>
Permit Status Information	<p>Status of the facility/system in the permitting process.</p> <p>Regulation - Regulations applicable to treatment system.</p> <p>Permit Type - Status of each permit associated with treatment system.</p> <p>Reg Agency - Regulatory Agency issuing each permit.</p> <p>Date Permit Issued or Application Submitted - Self-explanatory</p> <p>Renewal Date - Permit renewal date for facility/systems with a final permit.</p>
Other Information	<p>Information concerning the design (or proposed design) capacity of the treatment system. The design capacity of the treatment system is provided in this field if the capacity is specified in units of measure other than cubic meters per year. This field also contains other information about planned dates of operation and EPA RCRA waste codes acceptable in the system.</p>
System Administrative Limitations	Current non-technical limitations on treatment system operation.
Other Relevant Information	This field provides current (quantitative) technical limitations and/or restrictions concerning waste forms to be treated in the system. This field is intended to present major waste acceptance criteria for the system.
Requirements for Use of Existing Systems	Activities required to start treating mixed wastes in "Existing Could be Used for Mixed Waste" systems.

Definition of Terms Contained in Treatment System Information Sheets	
Table Element	Definition
Status / Activities of "Planned, Approved" or "Planned, Unapproved" System	Additional information concerning the current status of KD or pre-KD activities of "Planned Approved" or "Planned Unapproved" systems. Examples of the status of pre-KD activities include "conducting feasibility studies" or "funding for FY 1994 is budgeted". Examples of the status of KD activities include: "Conceptual Design is 50% complete" or "Approval to begin Title I Design received in July 1993. Title I Design will start in January 1994".
Other Permit Limitations/Comments	Additional information relevant to the permit status, if any. Field contains information that could affect the receipt of off-site waste, including restrictions in a final permit, a draft permit, or in the permit application submitted by DOE. This section is intended to provide additional information concerning the permit limitations of off-site treatment options identified in CSTPs.
Relationship of System to Enforceable Agreement or Order	If the treatment facility/system is part of an agreement or order with EPA and/or the state, this field identifies the title of the agreement/order, the parties, and the effective date. The agreement/order's milestones pertaining to the facility/system are summarized.
Technology	Treatment technology(ies) that are/can be performed within the treatment system.
Matrix	Physical/chemical matrices that can (potentially, technically) be treated by the corresponding technologies in the system. The matrix categories include those defined in the IMWIR. Other matrices (matrices not adequately characterized in the IMWIR list) that (potentially, technically) can be treated in the system are specified.

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