ORNL/TM-10071/R2
Dist. Category UC-520

Engineering Technology Division

ORNL/TM--10071/R2
DE90 010221

COST ESTIMATE GUIDELINES FOR ADVANCED
NUCLEAR POWER TECHNOLOGIES

J. G. Delene
C. R. Hudson II

Date Published: March 1990

This document contains information of a preliminary nature.
It is subject to revision or correction and therefore does not
represent a final report.

Prepared by the
OAK RIDGE NATIONAL LABORATORY
Oak Ridge, Tennessee 37831
operated by
MARTIN MARIETTA ENERGY SYSTEMS, INC.
for the
U.S. DEPARTMENT OF ENERGY
under Contract No. DE-AC05-84OR21400

This document is

PUBLICLY RELEASABLE

Sam C. Williams
Authorizing Official

Date: 02/21/2007

MASTER

DISTRIBUTION OF THIS DOCUMENT IS UNLIMITED

DISCLAIMER

This report was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government nor any agency Thereof, nor any of their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.

DISCLAIMER

Portions of this document may be illegible in electronic image products. Images are produced from the best available original document.

CONTENTS

	<u>Page</u>
ABSTRACT	1
1. INTRODUCTION	1
2. BASE CONSTRUCTION CAPITAL COST GROUND RULES	8
2.1 Cost Categories	8
2.2 General Ground Rules	9
2.3 Specific Cost-Estimating Assumptions	11
2.4 EEDB Cost Account Definitions	18
2.4.1 Direct cost accounts	18
2.4.2 Indirect cost accounts	19
2.5 Base Construction Capital Cost Documentation	23
2.5.1 Cost reports	24
2.5.2 Plant bulk commodities data	24
2.5.3 Plant labor requirements data	27
2.6 Development and Prototype Cost Documentation	27
3. TOTAL CAPITAL COST	32
3.1 Contingency	32
3.2 Cash Flow	33
3.3 Escalation	33
3.4 Interest During Construction	34
3.5 Total Capital Cost	36
4. BUSBAR GENERATION COST	39
4.1 General Assumptions and Methodology	39
4.2 Capital Cost	42
4.3 O&M Costs	44
4.4 Fuel Costs	49
4.5 Decommissioning	52
4.6 Total Busbar Cost	54
5. ALTERNATIVE POWER PLANT COST ESTIMATES	55
5.1 Capital Cost	56
5.2 O&M Cost	58
5.3 Fuel Costs	58
5.4 Decommissioning	59
5.5 Total Busbar Cost	59

	<u>Page</u>
5.6 Example Calculations	60
5.6.1 Cost Calculation for a 550-MWe pulverized coal (PC) plant	60
5.6.2 Cost Calculation for a three unit, 550 MWe/unit, 1650-MWe fluidized bed combustion (FBC) coal- fired plant	64
5.6.3 Cost Calculation for an 1100-MWe PWR (better experience) plant	67
REFERENCES	71
ABBREVIATIONS AND ACRONYMS	72
LIST OF SYMBOLS	74
APPENDIX A. EEDB CODE OF ACCOUNTS FOR LIQUID-METAL REACTOR (LMR) CONCEPT	77
APPENDIX B. EEDB CODE OF ACCOUNTS FOR HIGH-TEMPERATURE GAS-COOLED REACTOR (HTGR) CONCEPT	103
APPENDIX C. EEDB CODE OF ACCOUNTS FOR AN ADVANCED LIGHT WATER REACTOR (ALWR) CONCEPT	111
APPENDIX D. LISTING OF SAMPLE FOAK TASKS	135
APPENDIX E. SITE-RELATED ENGINEERING AND MANAGEMENT TASKS	137
APPENDIX F. EEDB PROGRAM DESCRIPTION OF A STANDARD HYPOTHETICAL MIDDLETOWN SITE FOR NUCLEAR POWER PLANTS	139
APPENDIX G. CONVERSION FROM NOMINAL TO CONSTANT DOLLARS	147

COST ESTIMATE GUIDELINES FOR ADVANCED NUCLEAR POWER TECHNOLOGIES

ABSTRACT

To make comparative assessments of competing technologies, consistent ground rules must be applied when developing cost estimates. This document provides a uniform set of assumptions, ground rules, and requirements that can be used in developing cost estimates for advanced nuclear power technologies.

1. INTRODUCTION

Several advanced power plant concepts are currently under development. These include Advanced Liquid Metal Reactors (ALMR), Advanced Light Water Reactors (ALWR), and Modular High Temperature Gas Cooled Reactors (MHTGR). One measure of the attractiveness of a new concept is its cost. Invariably, the cost of a new type of power plant will be compared with other alternative forms of electrical generation. This report provides a common starting point, whereby the cost estimates for the various power plants to be considered are developed with common assumptions and ground rules. Comparisons can then be made on a consistent basis.

This report is designed to provide a framework for the preparation and reporting of costs. The cost estimates will consist of the overnight construction cost, the total plant capital cost, and the production or busbar generation cost. While providing a generic set of assumptions and ground rules, this document does not provide scenarios or assumptions specific to the individual concepts, nor does it provide reporting requirements. Thus, these guidelines may be used in a variety of studies when supplemented with concept specific data.

Power plant capital costs in this report will be developed using the U.S. Department of Energy (DOE) Energy Economic Data Base¹ (EEDB) Program Code of Accounts that has evolved from the NUS Corporation Code of Accounts² through modification and expansion over nearly two decades.

The utilization of the EEDB Code of Accounts will allow for comparisons between the advanced concept cost estimate and costs of other plants reported in the EEDB format. The levelized busbar generation costs will be developed using the methodology presented in the U.S. DOE *Nuclear Energy Cost Data Base* (NECDB).³ All costs will be developed using the methods and tax rates applicable in the Tax Reform Act of 1986.

These ground rules will be updated as necessary to provide and maintain a common and consistent cost basis that is compatible with the EEDB Program. The DOE Office of Nuclear Energy (NE) is responsible for approving changes to this document. Requested changes should be made in writing to Department of Energy Assistant Secretary for Nuclear Energy, Office of Advanced Reactor Programs, Washington, D.C. 20545.

The following definition of terms will provide the background necessary for understanding and interpreting the present guidelines.

Base construction cost. The base construction cost is the plant capital cost for the direct and indirect costs only. This cost is lower than the total capital cost because cost elements such as contingency, interest, and escalation are NOT included. The specific cost items omitted are listed in Table 1.1.

The direct costs are those costs directly associated on an item-by-item basis with the equipment and structures that comprise the complete power plant. The indirect costs are expenses for services applicable to

Table 1.1. Preferential and discretionary
items excluded from base
construction costs

Allowance for funds used during construction
Escalation
Contingency
Owner's discretionary items
Switchyard and transmission costs
Generator step-up transformer
Initial fuel supply

all portions of the physical plant, such as Architect Engineer (AE) home office engineering and design, AE field office engineering and services, construction management, and taxes. Reactor manufacturer (RM) home office engineering and services are also included in a separate account (except as noted in Sect. 2.3, Item 16).

Building block. A building block is a combination of one or more reactor modules and associated electrical generation equipment and structures that represent the smallest unit for commercial electrical generation. Building blocks may be duplicated for capacity expansion.

Busbar costs. Total levelized power generation costs for electricity produced by a power plant. It includes costs associated with the capital investment, operation and maintenance of the power plant, fuel costs, and the cost of decommissioning the plant at the end of life.

Common plant facilities. Common plant facilities are those systems, structures, and components that are required to support the operation of a first building block at a new plant site and include such facilities as administration building, provisions for refueling, general warehouse, water supply, general fire systems, etc. These common plant facilities may be sized sufficiently so as to be shared by other building blocks added subsequently.

Constant dollars. Constant dollar cost is defined as the cost for an item measured in dollars that have a general purchasing power as of some reference date. As inflation is generally associated with the erosion of the general purchasing power of the dollar, constant dollar analysis factors out inflation.

Escalation rate. The rate of change of a cost. This rate can be greater or less than the general inflation rate as measured by the Gross National Product Implicit Price Deflator.

Equipment. Generally, equipment includes all manufactured items ordered by RM or AE. Such items may be procured on a design and build contract from qualified vendors, wherein design responsibility belongs to the seller (vendor) or is maintained by the buyer (RM or AE) on a "build-to-print" basis. All piping 2-1/2-in. and larger nominal pipe

size is an equipment item with the exception of galvanized pipe; storm, roof, and floor drainage; and sanitary piping, which are site material.

Equipment module. An equipment module is a skid-mounted, factory-assembled package which includes (but is not limited to) equipment, piping, instrumentation, controls, structural components, and electrical items. Module types include Box Modules, Equipment Modules, Structural Modules, Connection Modules, Electrical Modules, Control System Modules and Dressed Equipment Modules. These Modules are applicable to both the Nuclear Island and Balance of Plant.

Factory (manufacturing facility) FOAK costs. These first of a kind (FOAK) costs include the development of manufacturing specifications, factory equipment, facilities, startup, tooling and setup of factories that are used for manufacturing specific equipment for the concept.

These facilities will be used for all plants including Nth-of-a-kind (NOAK) plants, and these costs may be minimized if existing facilities are used for module production. These may not be either dedicated or even primary use application, if say a shipyard or other factory which builds modules for other industries is used.

First commercial plant costs. The first commercial plant is the first plant of that type that is sold to an entity for the purpose of commercial production of electricity. The costs include all engineering, equipment, construction, testing, tooling, project management, and any other costs that are repetitive in nature. Any costs unique to the first commercial plant which will not be incurred for subsequent plants of the identical design will be identified and broken out separately. The learning for this first plant will reflect its first commercial plant status and not be the average over a larger number of plants.

FOAK plant costs. First-of-a-kind costs necessary to put a first commercial plant in place which will not be reproduced for subsequent plants. Such costs include R&D, standard plant design, NRC certification of standard design and any prototype and other such FOAK costs.

Force account. Force account involves the direct hiring and supervision of craftsmen to perform a construction activity by a prime contractor as opposed to the prime contractor hiring a subcontractor to perform these functions.

Inflation rate. The rate of change in price level as measured by the Gross National Product Implicit Price Deflator.

Large monolithic plant. A large monolithic plant is defined as a power plant consisting of a single, large nuclear steam supply system (NSSS) having a power output at least two and possibly four times as large as a typical modular building block. In some instances, a plant of this size is referred to as an integrated plant.

Materials. Basically, materials include field-purchased (site material) and/or bulk items such as lumber, concrete, structural steel, and plumbing items. All piping, less than 2-1/2-in. nominal pipe size, is a materials item with the exception of pipe for cryogenic fluids, which is an equipment item. Also all wire and cable and raceways are material items, including those in building service power systems.

Multi-block plant. A power plant consisting of multiple building blocks is referred to as a multi-block plant.

Nominal dollars. Nominal dollar cost is defined as the cost for an item measured in as-spent dollars and includes inflation. Nominal dollars are sometimes referred to as "current" dollars, "year of expenditure" dollars, or "as spent" dollar in the literature.

Nominal cost of money. The nominal cost of money is the percentage rate used in calculations involving the time value of money containing an inflation component. It explicitly provides for part of the return on an investment to be solely for the purpose of keeping up with inflation.

Nth-of-a-kind (NOAK) plant costs. The NOAK plant is the nth-of-a-kind or equilibrium commercial plant of identical design to the first commercial plant. NOAK plant costs include all engineering, equipment, construction, testing, tooling, project management, and any other costs that are repetitive in nature and would be incurred if an identical plant were built. The NOAK plant also reflects the experience of prior plants leading to the NOAK plant (see Sect. 2.3, Item 6).

Prototype facility and test costs. Costs specific to any prototype plant required. These include prototype-specific design, development, licensing, construction and testing of the prototype to support the standard plant design certification.

R & D costs. Costs associated with component, system, process and fuel development and testing performed specifically for the particular advanced concept.

Reactor module. A reactor module is a single reactor and that portion of the nuclear island which is duplicated with the addition of each reactor, able to generate thermal heat as an integral part of a building block of power production.

Real cost of money. The real cost of money is the percentage rate used in calculations involving the time value of money when the inflation component has been removed. Calculations using the real cost of money assume that the dollar maintains a constant value in terms of purchasing power, and, thus, no return on an investment is needed for inflation.

Single-block plant. A stand-alone commercial power plant consisting of a single building block and all necessary common plant facilities is referred to as a single-block plant. This is the smallest unit of capacity normally sold to a customer.

Standard plant design costs. Costs associated with the engineering and engineering support functions for the design of the standard plant.

Standard plant NRC certification costs. Costs associated with licensing related activities performed to establish the design or licensability of the standard plant, including the design and analysis of prototype tests necessary for certification, coordination with NRC and preparation of documents required to obtain NRC certification of the standard plant design.

Standard fuel facility design costs. These costs include the design and engineering of facility and equipment, proof testing of equipment and licensing for any concept. Standard fuel facilities may be either integral to the power plant, central or both.

Transition period. The period starting with the first commercial plant and extending to the NOAK plant.

Transition period plant-specific capital costs. The capital costs for the transition plants. These costs exclude any FOAK costs and include costs for manufacturing of factory equipment, site construction, site-specific engineering, and home office construction support. The

transition in costs from the first to NOAK commercial plant and the effects of serial manufacturing and construction should be demonstrated.

Total capital cost. The total capital cost is an all inclusive plant capital cost developed for the purpose of calculating the plant busbar electricity cost. This cost is the base construction cost plus contingency, escalation, and interest-related costs.

Total overnight cost. The total overnight cost is the base construction cost plus applicable contingency costs. It is referred to as an overnight cost in the sense that time value costs (interest during construction and escalation) are not included. Total overnight cost is expressed as a constant dollar amount in reference year dollars.

2. BASE CONSTRUCTION CAPITAL COST GROUND RULES

2.1 Cost Categories

The estimated costs will be reported in eight independent categories as defined in Section 1. These are:

1. R&D costs
2. Standard plant design costs
3. Prototype facility and test costs
4. Standard plant NRC certification costs
5. Standard fuel facility design costs
6. Factory FOAK costs
7. First commercial plant costs
8. NOAK plant costs

If desired, the costs for plants in the transition from the first commercial to the NOAK plant can be given also. However, the transition in costs from the first commercial to NOAK Commercial plant and the effects of serial manufacturing and construction should be demonstrated.

Costs are to be expressed in constant reference year dollars. All costs for R&D, standard plant design, and NRC certification, prototype and other FOAK costs necessary before the first commercial plant can be built, and any FOAK costs for the first commercial plant are included in categories 1-6. A listing of sample FOAK tasks is given in Appendix D. All costs in categories 1-6 should be reported in only one category and should not be amortized into the first commercial or subsequent plants except as reflected in site-delivered equipment costs from a dedicated factory (see Sect. 2.2, Item 8). The timing of all expenditures should be identified.

The specification of the costs into categories 1-7 and their time distributions allows these estimates to be combined as appropriate and allows the total expenditures for a concept up through the first commercial plant to be shown as a function of time. If the transition plant costs and NOAK plant costs are included, the costs and time distributions may be combined as appropriate for a given plan of commercialization and allows the total expenditures for a concept to be shown as a function of time.

Distributions of costs in each category are to be presented in a way which is consistent with the way they were estimated. Capital costs must be given in the EEDB formats.

All values in the eight categories are defined as costs to the buyer and include supplier profit margins. Representative margins (markup) of 15% for NSSS equipment suppliers and 7% for BOP suppliers are to be used. Vendor prices are to be based on quotations or margins consistent with the economic parameters for industrial organizations given later in the guidelines.

2.2 General Ground Rules

This section describes the ground rules to be followed in developing the base construction capital cost for the advanced concepts.

1. The U.S. DOE EEDB Program Code of Accounts will be the structure used for cost estimates and cost accumulation. The EEDB Code of Accounts is an evolutionary expansion and modification of the NUS-531 Code of Accounts. Sample EEDB Code of Accounts for the liquid-metal reactor (LMR), the high-temperature gas-cooled reactor (HTGR), and a light water reactor are given in Appendices A, B, and C, respectively.
2. Detailed cost estimates will be reported in constant January 1 dollars for the year specified by DOE-NE. Current studies should be reported in constant January 1, 1989, dollars.
3. The cost estimates will reflect the plant requirements and design as detailed in the Design Requirements, System Design Descriptions (SDDs), and other formal design documentation. Individual system boundaries will be as defined in the SDDs.
4. The base construction cost estimates will be developed so that it is the expected cost for a particular EEDB cost entry without any allowance for funds used during construction (AFUDC) (interest), escalation, or contingency allowance as defined in Sect. 3.
5. Assumed use of any government-owned or -operated facility shall be costed at full cost recovery, including all direct costs, related indirect costs, depreciation, and any other related general and

administrative costs. Inquiries regarding prices and charges to be assumed for specific materials and services shall be made to the Office of Advanced Reactor Programs, DOE-NE.

6. All construction and installation costs may reflect a separated construction concept whereby nuclear-safety grade and Seismic Category I construction are separated from conventional industrial (non-nuclear-safety) construction. All costs of equipment, materials, storage, quality assurance (Q/A), quality control (Q/C), and labor productivity for the non-nuclear safety areas will reflect conventional industrial practice. The portions or fractions of the plant constructed under each construction grade shall be documented.
7. As an aid in establishing system-to-system boundaries for costing purposes, the following general guidelines are set forth:
 - a. The cost estimate for a system, equipment, facility, or structure shall include those costs associated with fabricating, installing, and/or constructing the particular item described in the SDDs.
 - b. For costing purposes, the boundaries of a system, facility, or structure are as defined in the SDDs and in the piping and instrumentation diagrams (P&IDs).
 - c. The cost for all electrical power terminations, including connectors, shall be borne by the electrical power system. For the trace heating system, the interface with the electrical power system is the individual heater controllers. For building service power and lighting systems, the interface with the electrical power system is the individual power lighting panel.
 - d. The expense for terminating instrumentation and control cabling and wiring shall also be included in the electrical power system. This includes terminations with individual sensors as well as providing electrical interconnections between panels, cabinets, consoles, data processing units, controllers, etc.
 - e. Costs for routing and laying or pulling wire and cable in ducts, conduits, and trays shall be included in the electrical power system.

- f. The costs for attachments to structures (e.g., anchor bolts and auxiliary steel) shall be borne by the equipment item requiring the support. Embedments are included in the costs of structures.
- 8. If the NOAK plant utilizes a dedicated factory for producing construction modules for the NSSS and/or balance of plant (BOP), the bases for site-delivered cost assumptions should be reported and should include factory construction cash flow, capitalization and amortization assumptions (e.g., number of units assumed for factory capital cost recovery).

2.3 Specific Cost-Estimating Assumptions

The following assumptions will be used in developing the base construction cost estimates.

- 1. Assumptions on the organizational structure to be used in developing the cost estimates are as follows:
 - a. Overall project management will be provided by a utility.
 - b. A single RM and a single AE contractor will be employed to design NSSS and other plant equipment, to design plant buildings and structures, to prepare all technical documentation and reports, and to support construction activities.
 - c. A single construction manager (CM), which may also be the AE contractor, will be responsible for construction activities.
- 2. The following assumptions apply to costing the first commercial plant:
 - a. The costs for this plant should not include any of the costs included in category 1-6 given in Sect. 2.1. If there are exceptions to this, these are to be clearly identified.
 - b. Any learning included in the costing of the plant should reflect that the plant is a first plant. An average learning or cost for a series of plants is not acceptable for the first commercial plant cost estimate. Any learning from a prototype to the first commercial plant can be included at the prescribed rate.

- c. The cost estimate will include the cost for all site-specific licensing or prelicensed sites. A generic plant design approval should be assumed.
 - d. Plant costs include all engineering, equipment, construction, testing, tooling, project management costs, and any other costs that are repetitive in nature and would be incurred in building an identical plant. A sample listing of repetitive engineering and management tasks is presented in Appendix E.
3. The following assumptions apply to costing the NOAK plant:
- a. Design is identical to the first commercial plant.
 - b. The plant site is enveloped by the reference site conditions.
 - c. No product improvements are incorporated; that is, the first commercial plant design is frozen.
 - d. Equipment manufacture and plant construction are performed by the same contractors as for the first plant.
 - e. There are no changes in NRC regulations or major codes and standards subsequent to the first plant time frame.
 - f. The cost estimate will include the cost for all site-specific licensing or prelicensed sites. A generic plant design approval should be assumed.
 - g. Plant costs include all engineering, equipment, construction, testing, tooling, project management costs, and any other costs that are repetitive in nature and would be incurred in building an identical plant. A sample listing of repetitive engineering and management tasks is presented in Appendix E.
4. Labor rates for craftsmen employed to assemble equipment at the on-site fabrication shop will be the same as construction crew rates.
5. All plant construction will be accomplished by force account with exception of those tasks subcontracted by the AE. Costs for all tasks, including subcontracted tasks, must be reported as equipment cost, material cost, and labor hours and cost.
6. Reductions in factory equipment costs due to learning effects may be recognized. Unless a different value is substantiated and documented, the estimator shall use a 94% unit learning curve for estimating individual factory equipment items. For costing equipment

items for the NOAK plant, all concepts must assume that the NOAK plant is that unit whose manufacturing first places the cumulative net production of that type of plant at or in excess of 4500 MW(e). The base or starting point for cost reduction due to learning will be equipment items for the first commercial power plant. The cost for a given equipment item for the NOAK plant should reflect the cumulative production history for that item as determined by the cumulative item requirements necessary to satisfy the NOAK unit definition above. The learning curve reductions shall apply only to items which are not commercially available, off-the-shelf items. Unless a different value is substantiated and documented, the estimator shall use 97% learning curve for field labor on the same site and 98% from site to site.

7. It will be assumed for the estimates that all engineering information, including specifications and drawings, will be released for construction in time for efficient planning and performance of the work and further that all equipment, material, and labor resources are available as required.
8. It will be assumed that the baseline construction requires no premium time (overtime) work to recover from schedule delays. Costs for possible schedule recovery overtime will be reflected in the contingency cost (see Sect. 3.1). The use of premium time for normal baseline construction, such as rolling 4 x 10 work weeks, should be identified.
9. It will be assumed that funding is available as required to support uninterrupted design, testing, construction, installation, check-out, and plant startup.
10. The industrial non-nuclear-safety portion of each plant is designed and erected to the same standards as a conventional fossil-fired power plant. Only the nuclear-safety-grade structures and equipment require the more elaborate procedures, documentation, and Q/A-Q/C overview. A third category consisting of upgraded non-nuclear-safety related items may also be included. On-site fuel manufacturing, handling, and reprocessing facilities will be assumed to be nuclear-safety-grade.

11. Site conditions for each plant are similar to those at the hypothetical "Middletown, U.S.A." site described in DOE's EEDB (see Appendix F):
 - a. An adequate pool of qualified craft labor is available.
 - b. There are no unique nuclear or conventional licensing restrictions that would affect plant design, construction, or operation.
 - c. Estimates cover work within the plant security fence and include the river intake systems and structures.
 - d. Soil and subsurface conditions are such that no unusual problems are associated with soil-bearing capacity or rock removal, major cut and fill operations, and dewatering.
12. Site land (Account 20) shall be based on the estimated site area including any buffer zones and a cost of \$10,000/acre. It is to be assumed that the total land cost is incurred at the same time as the decision is made to build a plant.
13. Cost items to be excluded from the base construction cost estimate were listed in Table 1.1.
14. The assumptions to be used for the estimates of the Engineering and Home Office Services for all plants are defined in Appendices D and E.
15. Engineering and Home Office Services includes only the AE costs for design, engineering, procurement, cost engineering, Q/A-Q/C, reproduction services, etc. (Account 92). Any module fabricator costs for engineering, Q/A etc should be separately shown.
16. Nonrecurring engineering and home office services costs of the RM are assumed to be zero for the first commercial and NOAK plant. Any applicable recurring RM engineering costs are considered to be part of the NSSS equipment cost (Account 220A) and should be identified.
17. Composite wage rates (base rate plus fringes) to be used for the Middletown site in 1989 dollars are given in Table 2.1.
18. Capital costs shall be separated into a minimum of two categories related to whether the equipment/construction is nuclear-safety-grade or industrial non-nuclear-safety-grade. A third category,

Table 2.1. 1989 composite labor crews and rates

Effective date: January 1, 1989

COMPOSITE CREWS

Craft	Wage rate \$/hr	Concrete		Structural		Earthwork		Mechanical equipment		Piping		Electrical & Instrumentation	
		Formwork, rebar, embeds, concrete		Str. steel, misc. iron & architectural		Clearing, excava., backfill		Installation		Installation		Installation	
		%	Contr.	%	Contr.	%	Contr.	%	Contr.	%	Contr.	%	Contr.
Boiler maker	27.79							20	5.56				
Carpenter	22.20	40	8.88	5	1.11			5	1.11	5	1.11		
Electrician	26.75							10	2.68			95	25.41
Iron Worker	26.15	20	5.23	75	19.61			5	1.31				
Laborer	18.15	30	5.44	5	0.91	80	14.52	5	0.91	5	0.91		
Millwright	25.60							25	6.40				
Operating Engr.	26.37	5	1.32	15	3.96	15	3.96	5	1.32	5	1.32		
Pipefitter	27.25							25	6.81	85	23.16	5	1.36
Teamster	17.73					5	0.89						
Others	22.00	5	1.10										
		100	21.97	100	25.59	100	19.36	100	26.09	100	26.50	100	26.78

for up-graded industrial non-nuclear-safety standards may also be specified. The plant design contractor (RM's and AE's) shall determine the boundaries of the nuclear-safety-grade and industrial non-nuclear-safety grade areas. Costs within each category will be reported in EEDB format as illustrated in Appendices A, B, and C.

19. Although included and reported in the overall plant estimate, costs of common plant facilities will, in addition, be identified at the two digit account level and listed separately in EEDB format as discussed above.
20. In cases where equipment items or piping are combined with structural members to produce a factory-assembled equipment module, a work sheet documenting each module should be prepared. The work sheet will identify by three-digit EEDB account the applicable items and costs that comprise the module. For each three-digit account, the work sheet will provide the equipment and material costs, shop and field labor hours and costs, factory overhead and profit, freight, and total module cost. In addition, the text must describe the approach used to estimate each of the cost items. In regard to the total plant cost estimate, three-digit level costs for items that are part of a factory module must remain in the EEDB account that represents that particular item [i.e., costs for structural portions of a module should be reported in Account 21 and equipment/piping costs should be reported in the relevant system account (Accounts 22-26)]. The total factory cost, including shop labor and materials, should be recorded as factory equipment costs in the EEDB cost estimate format. Field labor to install a module should be recorded as site labor in the EEDB estimate format. Labor costs to produce and/or install a module may be prorated among the related three-digit EEDB accounts, if necessary. The wage rates for factory craft workers should be based on the field craft labor data in Table 2.1 with adjustments as appropriate for any assumed wage differences due to productivity or environment. Any adjustments to the labor rates in Table 2.1 to reflect the factory environment must be fully supported in the cost estimate report.

21. For large factory equipment items such as the reactor vessel and internals, steam generators, heat exchangers, etc., supporting cost data by component must be available for review. The supporting data will include factory material cost, material weights, factory man-hours, recurring cost, and total cost for each equipment item.
22. The heat rejection system will be designed for the Middletown conditions as described in Appendix F such that the turbine exhaust pressure will be at or below the design value 91% of the time.
23. The estimator will use cost information relevant to the reference date (January 1, 1989 for current studies) where possible. If such information is not available, costs in terms of another reference year may be adjusted, where applicable, using appropriate cost indices. Examples of such adjustment factors using both the Gross National Product Implicit price deflator⁴ and the Handy-Whitman cost index⁵ for Nuclear Production Plant Electric Utility construction costs (North Atlantic region) are given in Table 2.2.

Table 2.2. Escalation adjustment factors^a

Initial year ^b	Implicit price deflator ^c	Handy-Whitman (North Atlantic) ^d
1984	1.1699	1.1861
1985	1.1312	1.1464
1986	1.0989	1.1276
1987	1.0712	1.1138
1988	1.0396	1.0538
1989	1.0	1.0

^aCost escalation factors from initial year to January 1, 1989.

^bJanuary 1 of dates shown.

^cIncrease from 4th quarter of previous year until 4th quarter of 1988, Source: Ref. 4.

^dSource: Ref. 5. Nuclear Production plant Electric Utility construction cost index for North Atlantic region.

2.4 EEDB Cost Account Definitions

2.4.1 Direct cost accounts

Direct cost accounts include those construction and installation costs directly associated with the operating plant structures, systems, and components.

2.4.1.1 Equipment costs. Equipment costs include the costs for all design, analysis, fabrication, documentation preparation, predelivery testing, and follow-up engineering performed by equipment vendors; materials for all plant equipment; equipment; transportation and insurance expenses; provision of shipping fixtures and skids; warranties; preparation of maintenance and operations manuals and handling instructions; delivery of startup and acceptance test equipment; on-site unloading and receiving inspection expenses; and overhead expenses.

All plant equipment items, whether directly associated with the power generation systems or the facility systems, such as heating and ventilation, are included in this category.

For the equipment fabricated and/or assembled at an on-site fabrication facility, all the associated costs are included as equipment costs, including the fabrication and/or assembly costs and the costs to move the equipment within the facility to its on-site receiving or storage point. The onsite labor related to installation of shop fabricated modules should be included in the field labor and not as factory equipment. Field labor rates should be used for any on-site fabrication facility.

2.4.1.2 Site labor cost. The site labor portion of the construction and equipment installation costs includes all on-site activities related to permanent plant structures, systems, and equipment required for all aspects of power plant operation.

The direct costs of all work crews and foremen to excavate, back-fill, erect, and finish structures and to place and install equipment, piping, wiring, modules, etc. are included.

Labor rates for this work include base rates, fringe benefits, and any travel or subsistence allowances.

All direct construction and installation costs are on a force account basis (see Sect. 1.1).

For this estimate, the costs associated with installing equipment items for both NSSS and BOP systems include the labor to transport the equipment from on-site storage or the on-site fabrication facility to the final resting place as well as the labor to align the equipment, physically attach it to the supporting structure and test it. In addition, the labor costs for providing mechanical hookups and electrical connections between interfacing systems will be included.

2.4.1.3 Site materials cost. Site materials include all materials purchased in the field and/or bulk items such as paint, concrete, rebar, welding rod, formwork, etc. All piping, less than 2-1/2-in. nominal pipe size, is a materials item with the exception of pipe for cryogenic fluids. Also all wire, cable, and raceways are material items, including those in building service power systems.

2.4.2 Indirect cost accounts

The indirect cost accounts include those construction support activities required to design and build the structures and systems described in the direct cost accounts. At the two-digit account level of detail, the indirect cost accounts collect the costs for construction services, home office engineering and services, and field office engineering and services. It is preferred that indirect costs be determined independently on a bottoms-up basis. Past cost estimates, when insufficient detailed information was available, have been estimated as a function of the direct costs. Using the direct-cost fraction approach, based on current LWR and coal plant experience, makes it unlikely that advanced concepts will receive adequate characterization of their intrinsic or unique attributes in the indirect costs. As an example, engineering man-hour estimates should reflect those concept-unique design features that may cause engineering hours to be greater or smaller than those for a current monolithic LWR on an equivalent basis. A bottoms up estimate for indirect costs is recommended for modularly fabricated plants. In any case, the cost estimate procedure should be fully documented by the estimator.

The following subsections provide a description of the indirect costs by three-digit EEDB accounts.

2.4.2.1 Construction services costs (Account 91). Construction services (Account 91) includes costs for CM-related activities associated with construction as indicated below:

Temporary construction facilities (Account 911). This subaccount includes temporary structures and facilities, janitorial services, maintenance of temporary facilities, guards and security, roads, parking lots, laydown areas, and temporary electrical, heat, air, steam and water systems, general cleanup, etc.

Construction tools and equipment (Account 912). Construction tools and equipment include rental and/or purchase of construction equipment, small tools and consumables (fuel, lubricants, etc.), as well as maintenance of construction equipment.

Payroll insurance and taxes (Account 913). These expenses include insurance and taxes related to craft labor (direct and indirect including guards and janitors), such as social security taxes and state unemployment taxes, workmen's compensation insurance, and public liability and property damage insurance.

Permits, insurance and local taxes (Account 914). Consistent with other EEDB estimates, builders all-risk insurance will be the only cost included in Account 914. Payments to federal, state, and local governments for taxes, fees, and permits are to be included in Account 942 because they are plant specific.

2.4.2.2 AE Engineering and home office services costs (Account 92). Engineering costs as presented in this report include all AE management, engineering design, and associated support activities. This cost element includes activities as given below.

AE Engineering and home office expenses (Account 921). These costs include AE engineering and design (both field and home office), procurement and expediting activities, estimating and cost control, engineering planning and scheduling, reproduction services, and expenses associated with performance of the above functions (i.e., telephone, postage, computer use, travel, etc.). The costs for these services include salaries

of personnel, direct payroll-related costs (DPC), overhead loading expenses, and fees for these services.

AE Home office quality assurance (Account 922). This account includes the services of home office QA engineers and staff personnel engaged in work on the project. Services include reviews, audits, vendor surveillance, etc. as required for design and construction of the nuclear safety-related portion of the facility. Costs for these services include salaries, DPC, overhead loading, and expenses (i.e., travel) of these individuals.

AE Home office project management (Account 923). These services include those of the construction manager and his assistants. Services of construction planning and scheduling, construction methods, labor relations, safety, and security personnel are utilized as required. Costs for these services include salaries, DPC, overhead loading, and expenses.

2.4.2.3 Field supervision and field office services costs (Account 93). Field Supervision and Field Office Services (Account 93) includes costs for CM-related activities associated with on-site management of construction, site Q/A, startup and test, and the supporting costs for these functions as indicated below.

Field office expenses (Account 931). These expenses include costs associated with purchase and/or rental of furniture and equipment (including reproduction), communication charges, postage, stationery, other office supplies, first aid, and medical expenses.

Field job supervision (Account 932). This management function includes the resident construction superintendent and his assistants; craft labor supervisors; field accounting, payroll, and administrative personnel; field construction schedulers; field purchasing personnel; warehousemen; survey parties; stenographers; and clerical personnel. Costs of these services include salaries, DPC, overhead loading, relocation costs of key personnel, and fees.

Field QA/QC (Account 933). These services include those of personnel located at the job site engaged in equipment inspection, required documentation of safety-related equipment, inspection of construction

activities, and construction training meetings. Costs included are salaries, DPC, and overhead loading.

Plant startup and test (Account 934). These services are associated with preparation of startup and plant operation manuals and test procedures, direction and supervision of testing of equipment and systems as the plant nears completion, and direction of startup of the facility. Costs of these services include salaries, DPC, overhead loading, and miscellaneous related expenses. Costs of any craft labor required for startup and testing activities are included in the appropriate direct-cost line items.

2.4.2.4 Owners' cost (Account 94). Owners' cost (Account 94) includes the costs of the owner for activities associated with the overall management and integration of the project and other costs not included in the direct capital costs incurred prior to start of commercial operations as follows:

Management, engineering, integration, and QA/QC (Account 941). These expenses include cost of owner's staff for project management, engineering, integration, licensing, control, and QA/QC. It also includes supporting home office services such as estimating, planning and scheduling, and purchasing, as well as payment for outside supporting service directly associated with siting, building and startup of the plant.

Taxes and insurance (Account 942). These expenses cover all owner's nuclear and other insurance premiums, state and local taxes and sales taxes on purchased materials and equipment incurred during the course of the project, and permits, licenses, and fees. Builder's all-risk insurance is included in Account 914.

Spare parts (Account 943). This account includes the initial stock of supplies, consumables and spare parts needed for testing and startup operations and the plant inventories of fluids (water, lub oils), fuels (excluding nuclear fuel) and chemicals. Office furniture, communication equipment, transportation vehicles, laboratory equipment, house keeping gear, and other utility specific equipment are also part of this account. A good Reliability Centered Maintenance (RCM) program should

be assumed and spare parts costs should reflect standard plants and modular plants and use of spare parts pools as applicable. Special coolants are not included here but in account 946.

Staff Training and Startup (Account 944). The costs of the initial staffing and training of maintenance, operating, supervisory and administrative personnel are included in this account. This includes the preparation of all training materials and instruction costs, the salaries of the operating and the maintenance staff assigned to the plant prior to the plant acceptance, and their associated material and service expenses.

General and Administrative (G&A) (Account 945). This includes administrative and general salaries plus related expenses, labor and certain regulatory expenses, outside services not applicable to other owner accounts, and public relation activities.

Capital equipment (Account 946). This item includes costs for any special coolants such as sodium or helium for the initial loading of the plant systems.

It is preferred that owner's cost be estimated directly by consideration of the contents of each subaccount. If such an estimate is not possible, it is recommended that total owner's cost (Account 94) be estimated as 15% of the sum of the total direct and other indirect costs plus the cost of any special coolants.

2.4.2.5 RM Home Office Engineering and Services (Account 95). This account includes all the costs of RM services and support for the lead plant that are over and above the normal charges included in the cost of an NSSS package (EEDB Account 220A).

2.5 Base Construction Capital Cost Documentation

Specific reporting requirements will be determined by DOE Program Management. The following documentation guidelines represent possible reporting requirements.

2.5.1 Cost reports

As determined by DOE, separate cost estimates for the first commercial and NOAK plant may be required. Each separate cost set will be documented using the EEDB tabular format and Code of Accounts. Typical Code of Accounts for the LWR, LMR and HTGR are provided in Appendices A-C. In addition to tabular cost data, a complete text description of the methods and assumptions used in developing the costs shall be submitted with the cost data.

As discussed in Section 2.3, documentation on factory-produced equipment modules should include a work sheet for each different module. Examples of how the factory module costs fit into the EEDB code of accounts should be given. A suggested work sheet format is provided in Table 2.3.

2.5.2 Plant bulk commodities data

To make commodity comparisons with competing plant concepts, the commodities listed below shall be reported as indicated at the two-digit EEDB level. Additional account detailed breakdowns should be retained by the proponent for review by DOE.

- Formwork [square feet (SF)] – Both wooden and metal forms are included.
- Structural steel [tons (TN)] – All structural steel is included regardless of whether it is used in modules or is field erected for both safety or nonsafety class structures.
- Reinforcing steel [tons (TN)] – The quantities for cadwelds and wire fabric are not included.
- Embedded steel [tons (TN)] – All embedded steel is included regardless of whether it is used in safety or nonsafety class structures.
- Structural concrete [cubic yards (CY)] – The costs for removable concrete plugs and for curbs and walks are not included. All structural concrete is included regardless of whether it is used in safety-class or non-safety-class structures, whether it is in internal or external walls, or whether it is in floor or elevated slabs.

Table 2.3. Factory module cost work sheet

Module _____

[illegible]

- Concrete fill [cubic yards (CY)] – All fill concrete is included regardless of its location or purpose except when included as part of a module.
- Piping [pounds (LB) and linear ft (LF)] – The following subcategories are required:

CS, SC, <2 1/2-in. pipe
 SS, SC, <2 1/2-in. pipe
 CS, SC, ≥2 1/2-in. pipe
 SS, SC, ≥2 1/2-in. pipe
 CM, SC, ≥2 1/2-in. pipe
 CS, NNS, <2 1/2-in. pipe
 SS, NNS, <2 1/2-in. pipe
 CS, NNS, ≥2 1/2-in. pipe
 SS, NNS, ≥2 1/2-in. pipe
 CM, NNS, ≥2 1/2-in. pipe

where CS = carbon steel,
 SS = stainless steel,
 CM = chrome moly steel,
 SC = safety class,
 NNS = non-nuclear-safety class.

These ten categories of piping do not include the following:

1. concrete, copper, cast iron, and galvanized pipe;
 2. roof and floor drains piping;
 3. sprinkler systems piping; and
 4. sanitary facilities piping.
- Wire and cable [linear feet (LF)] – This account consists of:
 1. power cable,
 2. control cable, and
 3. instrumentation cable.

This category should exclude lighting, cathodic protection, communication and heat tracing cable.

- Wire and cable duct runs and containers [linear feet (LF)] – This account includes:
 1. underground and above ground,
 2. metallic and nonmetallic ducts, conduit, and
 3. cable trays.

This category should exclude lighting, cathodic protection, communication and heat tracing cable.

Bulk commodities should be reported by EEDB Code of Accounts as shown in Table 2.4.

2.5.3 Plant labor requirements data

Craft and engineering labor requirements will be summarized by two-digit direct and indirect cost accounts as well as by total plant. Three-digit detail should be retained by the proponent for review by DOE. Specific, individual, manhour data will be provided for the following workers if utilized: boilermakers, bricklayers, carpenters, electricians, ironworkers, laborers, millwrights, operating engineers, painters, pipe fitters, sheet metal workers, teamsters, other craft labor, engineering, and other noncraft home and field office labor. An example format is shown in Table 2.5.

2.6 Development and Prototype Cost Documentation

Developmental and prototype costs (cost categories 1-6 in Sect. 2.1) will be itemized and expressed in constant dollars as defined in Sect. 2.2 (Item 2). The timing of each cost item shall be identified. The report format is given in Table 2.6. In addition to tabular cost data, a complete text description of the methods and assumptions used in developing the costs shall be submitted with the cost data.

Table 2.4. Plant bulk commodities

Page 1 of 3

EEDB ACCOUNT NO.	STRUCTURAL CONCRETE (CY)	CONCRETE FILL (CY)	FORMS (SF)	STRUCT STEEL (TN)	REINFORCED STEEL (TN)	EMBEDDED STEEL (TN)
------------------------	--------------------------------	--------------------------	---------------	----------------------	-----------------------------	------------------------

Table 2.4 (continued)

Page 2 of 3

EEDB ACCOUNT NO.	CS, SC <2 1/2 IN. (LB)	SS, SC <2 1/2 IN. (LB)	CS, SC J2 1/2 IN. (LB)	SS, SC J2 1/2 IN. (LB)	CM, SC J2 1/2 IN. (LB)	CS, NNS <2 1/2 IN. (LB)
------------------------	------------------------------	------------------------------	------------------------------	------------------------------	------------------------------	-------------------------------

Table 2.4 (continued)

Page 3 of 3

EEDB ACCOUNT NO.	SS, NNS <2 1/2 IN. (LB)	CS, NNS J2 1/2 IN. (LB)	SS, NNS J2 1/2 IN. (LB)	CM, NNS J2 1/2 IN. (LB)	WIRE and CABLE (LF)	DUCT RUNS AND CONTAINERS (LF)
------------------------	-------------------------------	-------------------------------	-------------------------------	-------------------------------	---------------------------	-------------------------------------

Table 2.5. Plant labor requirements

EEDB Account No.	Labor type	Manhours
xxx	Boiler makers	
	Bricklayers	
	Carpenters	
	Electricians	
	Ironworkers	
	Laborers	
	Millwrights	
	Operating engineers	
	Painters	
	Pipe fitters	
	Sheet metal workers	
	Teamsters	
	Other craft labor	
	Engineering	
	Other noncraft labor	

Table 2.6. Development/prototype costs
(thousands of January 198_ dollars)

Task/Item Description	Year of Expenditure	Cost	
		Annual	Cumulative

Development CostsPrototype Costs

3. TOTAL CAPITAL COST

This section provides the ground rules for preparing an estimate of the total capital cost of a power plant. The base construction capital cost as described in the previous section is the starting point for costs developed in this section. The capital cost shall be calculated in nominal dollars (including inflation) to the operation date and then adjusted to the reference years dollars.

3.1 Contingency

Contingency cost shall be calculated as a percentage of base construction cost. However, different percentages should be used for different systems or components in a plant because the amount of the contingency cost should be related to the stage or current level of design, the degree of technological advance represented by the design, and the quality/reliability level of the given system/component. As an example, it should be possible to estimate the cost for a standard mechanical draft cooling tower system more accurately (therefore requiring less contingency) than the cost for a new, innovative NSSS. To obtain consistency between various cost estimates, the percentages and requirements for their use are defined as follows. For those systems that are innovative, that represent a substantial departure from previously built designs, or that require a high assurance of quality in construction and operation (e.g., nuclear-safety grade systems), a contingency cost of 25% of the applicable base cost shall be calculated. For systems or components that are standard, current, off-the-shelf technology items that are being applied in a normal, industrial non-nuclear-safety grade application, a contingency cost of 15% of the applicable base cost shall be calculated. In cases where the scope and level of design provide for accurate quantity takeoffs and material and labor pricing, a lower contingency may be justified. Where design margins are substantial (for example, if a turbine-generator has a capability for higher than design output), a lower contingency may also be justified. In other cases where design definition is limited and prices are uncertain, a higher

contingency value may be justified. The estimators may assess individual contingency amounts at detailed account level. In those cases that the estimator departs from the basic 15% and 25% contingency rates, the details and reasons for the deviation shall be shown. The total contingency cost to be reported will be the sum of the contributions from each system or component category. Contingency amounts for indirect base costs shall be calculated as above, based on an estimation of the proportion of the contingency reflected in that particular indirect cost. The assumptions used in classifying the direct and indirect base costs according to the two categories must be fully documented by the estimator in detail.

The contingency estimate will be expressed in the same year's dollars as the base construction costs.

3.2 Cash Flow

The cash flow requirements during the design and construction period will be determined on a quarterly basis for the prototype, first commercial and NOAK plants as required. The cash flow should be expressed in the same year's dollars as the overnight costs and should indicate whether contingency costs are included. Contingency costs must be explicitly included in the cash flow data if it is not assumed that contingency cash flow is proportional to base cost cash flow. Time effects such as escalation/inflation and interest should not be included in this cash flow data. As a result of the exclusion of escalation, the dates of cash flow may be expressed as either a relative or absolute date with respect to commercial operation. In addition, cash flows may be provided which include inflation. FOAK costs such as R&D may be provided on an annual basis.

3.3 Escalation

It is to be assumed that escalation during the design and construction period is occurring at the same rate as inflation; that is, there is no real escalation during this period. Costs will escalate between

the reference year given in Sect. 2.2 and the time the money is spent. It will be assumed that the money spent during any quarterly period will be paid at the beginning of the period. Total escalation during construction may be computed using the following formula

$$\text{Allowance for escalation} = \sum_{j=1}^J C_j (1 + i)^{t_j - t_0} - \sum_{j=1}^J C_j$$

where:

j = quarterly cash flow period

J = total number of cash flow periods

C_j = cash flow (base year dollars) during period j

i = inflation rate, fraction

t_j = date at beginning of quarterly period (i.e., 2001.25)

t_0 = reference date from Sect. 2.1 (i.e., 1989.0)

When the total cost is expressed in constant dollars for the year given in Sect. 2.2, escalation will be zero when expressed in constant dollars.

3.4 Interest During Construction

Once money is raised and the construction payment is made, a return must be paid on it until first operation. This return is sometimes referred to as the allowance for funds used during construction (AFUDC) or, more simply, the interest during construction (IDC). The IDC rate is the average cost of money (X) and includes both equity and debt capital used to finance a project. The financial parameters for utility and industrial ownership given in Table 3.1 are from the DOE NECDB,³ and are to be used in determining IDC costs. It should be noted that the Tax Reform Act of 1986 no longer allows bond interest to be expensed (allowed as a tax deduction) during construction, but requires that it be fully capitalized. Thus, the average and not the tax-adjusted cost of money must be used in calculating interest during construction.

In addition to financial parameters for utility ownership, parameters for typically financed industrial ownership and for a more highly

Table 3.1. Financial parameters

Parameters	Utility	Industrial ^a	High leverage ^b
Capitalization, %			
Debt	50	30	70
Preferred stock	10	-	-
Common equity	40	70	30
Return on capitalization, %/year			
Debt interest	9.7	9.7	13.0
Preferred dividend	9	-	-
Common equity return	14	17	22.0
Average cost of money, %/year	11.35	14.81	15.7
Ratio of cost of debt/Average cost of money	0.427	0.196	0.580
Inflation rate, %/year	5.0	5.0	5.0
Real (inflation-adjusted) average cost of money, %/year	6.05	9.34	10.19

^aTypically financed industrial company or conservatively financed independent power producer.

^bHighly leveraged independent power producer or similar organization.

leveraged industrial ownership are also given. These latter two financial structures should cover the range for an independent power producers (IPP). An organization which is too highly leveraged (high debt ratio with debt of "Junk bond" quality) may not have the stability acceptable for operation of a nuclear plant. Costs are to be provided assuming utility ownership of the power plant. Any on-site fuel cycle facilities are assumed to be utility owned and subject to utility financial assumptions. Off-site facilities, such as fuel cycle facilities, and any module factories are to be assumed to be industrial owned and subject to the typical industrial parameters. Nominal dollar interest will be calculated using the cash flow summaries developed in Sect. 3.2, and the inflation/escalation rates and average, cost of money shown in

Table 3.1. All interest costs will be capitalized up to the commercial operation date using the following method.

$$IDC_N = \sum_j^J C_j (1 + i)^{t_j - t_0} \left[(1 + X)^{t_{op} - t_j} - 1 \right]$$

where

IDC_N = nominal dollar IDC cost

t_{op} = year of commercial operation

X = nominal dollar average cost of money

Although the IDC should be calculated in nominal dollars in order to correctly determine the fraction of the initial investment which may be depreciated for tax purposes, capital costs and interest costs should be expressed in constant dollars of the reference year given in Sect. 2.1. This IDC cost is given by

$$IDC_0 = \sum_j^J C_j [(1 + X_0)^{t_{op} - t_j} - 1]$$

The real average cost of money, X_0 , may be computed from the nominal dollar average cost of money, X and the inflation rate, i , using the expression

$$X_0 = (1 + X)/(1 + i) - 1$$

If the cash flow data developed in Sect. 3.2 does not explicitly contain contingency costs, then the interest calculated using the cash flow summaries must be adjusted by the ratio of the total overnight cost to base construction cost as follows.

$$IDC_{total} = \frac{\text{base cost} + \text{contingency}}{\text{base cost}} \times IDC_{\text{base cost}}$$

3.5 Total Capital Cost

Total capital cost (TCC) will consist of the base construction cost as developed in Sect. 2, contingency, escalation, and interest during

construction. All costs will be expressed in constant dollars in the year defined in Sect. 2.2 and separated into nuclear-safety grade, non-nuclear-safety grade, and total cost. Table 3.2 provides the format to be used in reporting total capital cost. In addition to constant dollars, costs may be expressed in nominal dollars. The total capital cost in nominal dollars differs from that in constant dollars by the total inflation between the reference year and year of startup,

$$TCC_N = TCC_0 (1 + i)^{t_{op} - t_0}$$

Table 3.2. Plant total capital cost estimate
(thousands of January 198_ dollars)

EEDB Account No.	Account description	Nuclear- safety grade cost	Non-nuclear- safety grade cost	Total cost
20	Land and land rights			
21	Structures and improvements			
22	Reactor plant equipment			
23	Turbine plant equipment			
24	Electric plant equipment			
25	Miscellaneous plant equipment			
26	Main condenser heat rejection system	—	—	—
	Total direct costs			
91	Construction services			
92	AE home office engineering and services			
93	Field office supervision and services			
94	Owner's expenses			
95	RM home office engineering and services	—	—	—
	Total indirect costs			
	BASE CONSTRUCTION COST — Total \$			
	— \$/kW(e)			
	CONTINGENCY			
	TOTAL OVERNIGHT COST — Total \$			
	— \$/kW(e)			
	ESCALATION			
	INTEREST DURING CONSTRUCTION			
	TOTAL CAPITAL COST — Total \$			
	— \$/kW(e)			

where

TCC_N = nominal dollar total capital cost

TCC_0 = constant dollar total capital cost

i = inflation rate

4. BUSBAR GENERATION COST

This section provides guidance for developing the total levelized generation or busbar cost for a power plant consisting of one or more building blocks. The method is equally applicable to a large monolithic plant.

4.1 General Assumptions and Methodology

A total plant energy generation cost or busbar cost includes the capital, nonfuel operation and maintenance (O&M), fuel, and decommissioning costs and is generally expressed as a cost per unit energy. The general methodology to be followed in computing these levelized power generation costs can be found in the U.S. DOE document NECDB.³ The methodology uses year-by-year revenue requirements procedures together with levelization over the economic life of the plant. The levelized costs can either be expressed in dollars indexed to a reference year's buying power (constant dollar levelized cost) or in terms of a levelized cost which remains constant over the life of the plant (nominal dollar levelized cost). In the constant dollar levelized approach, the year-by-year unit cost of electricity is assumed to rise in nominal dollar terms at the rate of inflation. The method used to determine this unit cost is to calculate the present value of all the plant revenue requirements (costs) and divide that amount by the present value of the energy generated over the life of the plant. Although either constant dollar or nominal dollar levelized costs will give an accurate comparison using the NECDB methodology, baseline results will be expressed in constant dollars of the reference year given in Sect. 2.2. Since the effect of taxes on the levelized cost depends on the inflation rate, the actual calculation should be done in nominal dollars including the projected inflation, and then adjusted to constant dollars. Constant and nominal dollar levelized costs as defined with the NECDB methodology are directly related by the relation,

$$LC_o = LC_N \times CNCF$$

where

$$\begin{aligned} \text{CNCF} &= \text{Constant from Nominal cost factor} \\ &= [1/(1+i)^L] \times \frac{\text{CRF}(d_o, 30)}{\text{CRF}(d, 30)} \times \frac{\sum_j 1/(1+d)^{t_j-t_1}}{\sum_j 1/(1+d_o)^{t_j-t_1}} \\ \text{LC}_o &= \text{constant dollar levelized cost} \\ \text{LC}_N &= \text{nominal dollar levelized cost} \\ i &= \text{inflation rate} \\ L &= \text{time between first block startup } (t_{oc}) \text{ and reference} \\ &\quad \text{year } (t_o) \\ \text{CRF}(a,b) &= \text{capital recovery factor at interest rate } a \text{ for period } b. \\ &= \frac{a}{[1 - (1+a)^{-b}]} \\ d_o &= \text{constant dollar discount rate (real cost of money)} \\ d &= \text{nominal dollar discount rate (effective cost of money)} \\ 30 &= \text{economic life (30 years).} \end{aligned}$$

The last ratio accounts for the lag time of subsequent blocks in a multiblock plant. This ratio becomes unity if all capacity is placed on line at the same time. Tabulations of the CNCF factor for utility, industrial, and IPP (high risk) financial factors are given in Appendix G for various values of L, number of blocks and time increments between block startup.

The nominal dollar levelized cost as used in the above equation is that as defined in the NECDB and includes inflation between the reference year (t_o) and the year of operation (t_{oc}). An alternate approach is to perform the analysis with inflation but remove the inflation between the reference year and first block startup, or

$$\text{LC}_D = \frac{\text{LC}_N}{(1+i)^L}$$

This "deflated nominal dollar" approach is simple and may promote better acceptance in some sectors than either the pure nominal dollar or constant dollar figures.

Following some general assumptions below, the treatment of each cost component will be discussed, and in Chap. 5, examples of the method with alternative plants will be given.

1. The power plant will be assumed to be utility owned and operated. Other applications may be shown in addition.
2. The levelized busbar cost will be expressed in constant dollars in the year defined in Sect. 2.2, Item 2. Nominal dollar or deflated nominal dollar levelized cost may also be shown.
3. The economic operating life of each unit (block) is assumed to be 30 years for cost-estimating purposes. It is realized that plant lives of greater than 30 years are probable and that these longer plant lives will be of potential economic benefit. However, the ability to predict costs as well as technological changes into the distant future is questionable. An economic life of 30 years is consistent with the maturity of long-term bonds.
4. The default capacity factor to be assumed is 75%. A concept-specific capacity factor may be used if it is properly substantiated.
5. The present-worth discount rates using the financial parameters given in Table 3.1 are 9.57%/year (nominal) and 4.35%/year (real) for utility applications (see Table 4.1). Discount rates for typical industrial ownership are 13.74%/year nominal and 8.32%/year real. Discount rates for the more risky, highly leveraged IPP are 12.37%/year nominal and 7.02%/year real. These latter rates are less than those for the typical industrial ownership because of the large interest expense tax deduction received in the more highly leveraged IPP case. The general inflation rate is 5%/year.
6. Assumed use of any government-owned or -operated facility shall be costed at full cost recovery, including all direct costs, related indirect costs, depreciation, and any other related general and administrative costs. Inquiries regarding prices and charges to be assumed for specific materials and services shall be made to the Office of Advanced Reactor Programs, DOE-NE.
7. Costs will be calculated in a manner consistent with the Tax Reform Act of 1986.

Table 4.1. Fixed charge rate input parameters

Parameters	Utility	Industrial ^a	IPP ^b
Effective (tax-adjusted) cost of money, %/year	9.57	13.74	12.37
Real cost of money, %/year	4.35	8.32	7.02
Inflation rate, %/year	5		
Federal income tax rate, %	34		
State income tax rate, %	4		
Combined state and federal tax rate, %	36.64		
Property tax rate, % of capital investment/year	2		
Interim replacement rate, % of investment/year	0.5		
Book/Analysis life, year	30		
Tax depreciation duration, years,	15		
Tax depreciation method ^c	150% declining balance		
Accounting method	Normalized		

^aTypically financed industrial company or conservatively financed Independent Power Producer.

^bHighly leveraged independent power producer or similar organization.

^cSee Table 2.5, p. 21 of Ref. 3 for details.

4.2 Capital Cost

Under the assumption of equal annual energy generation, the equation for calculating the nominal dollar levelized capital cost can be expressed as

$$LCC = \frac{FCR \times \sum_j CAP_j / (1 + d)^{t_j - t_1}}{E \times \sum_j 1 / (1 + d)^{t_j - t_1}},$$

where

LCC = levelized capital cost in nominal dollars,

FCR = nominal dollar fixed charge rate,

CAP_j = total capital cost for unit j in nominal dollars as determined in Sect. 3,

d = nominal cost of money,

t_1 = commercial operation date for unit 1,

t_j = commercial operation date for unit j ,

E = annual energy generation for single unit.

For a single-unit (block) plant, the previous equation reduces to

$$LCC = (FCR \times CAP)/E .$$

A fixed charge rate is used to properly account for depreciation, interim replacements, property tax, and income tax effects. The fixed charge rate is discussed in detail in Sect. 3.3 and Appendix B of Ref. 3. The fixed charge rate is dependent upon the fraction of the total plant investment that is eligible for tax depreciation (tax depreciation may not be taken on equity financing costs). The fixed charge rate can be calculated using the NECDB methodology as implemented in an IBM type PC code.⁶ However, if this code is not available the relationships given below can be used to determine the applicable fixed charge rate for utility and industrial applications (see Tables 3.1 and 4.1 for financial structure). The fixed charge rate varies depending on the ratio of total interest during construction (including equity financing) to total capital cost (all expressed in nominal dollar terms) as follows,

$$\text{Utility: } FCR = 0.01795 \times (IDC/TCC) + 0.15862$$

$$\text{Industrial: } FCR = 0.02783 \times (IDC/TCC) + 0.214602$$

$$\text{IPP: } FCR = 0.014158 \times (IDC/TCC) + 0.195482$$

where

IDC = nominal dollar interest during construction,

TCC = nominal dollar total capital cost.

The input parameters given in Table 4.1 were used to develop the above relationship.

Constant dollar fixed charge rates may be determined from the nominal dollar rates by multiplying by the capital recovery factor ratios (0.590 for utilities, 0.652 for industrials, and 0.633 for IPPs).

$$FCR_o = \frac{CRF(d_o, 30)}{CRF(d, 30)} \times FCR$$

where

FCR_o = constant dollar fixed charge rate.

The capital recovery factor ratio is given in Appendix G (Table G.10) for various nominal dollar discount rates and inflation rates.

4.3 O&M Costs

This section provides guidance on the development of the nonfuel O&M costs. The O&M costs are incurred from commercial operation and throughout the operating life of the plant. For these studies only the first 30 years of operation will be considered.

Certain O&M costs, such as those for materials and supplies, can be at least partially dependent upon the amount of energy generated by the plant. These variable costs should be added to the fixed costs, which are independent of generation, to arrive at a total annual O&M cost.

The O&M cost estimate should provide, as a minimum, the detail shown in Tables 4.2 and 4.3 for fixed, variable, and total O&M costs as applicable. Site staff requirements data should also be reported as shown in Table 4.4. For multi-block plants, the annual O&M costs and staffing requirements are to be specified by block as well as for the total plant.

The O&M cost estimate should be expressed in constant dollars for the year defined in Sect. 2.2. It is to be assumed that the escalation rate for O&M costs is equal to the rate of inflation, such that there is no real escalation for O&M costs. Certain O&M cost factors are design independent and/or owner related. Data for these factors are provided below and should be used in the development of the annual O&M costs.

Table 4.2. Nonfuel O&M expense accounts

Account	Description
On-site staff	Includes all personnel assigned to the plant site. See Table 4.4 for typical categories.
Maintenance materials	Can be either variable or fixed costs. Consist of noncapitalized hardware used in normal maintenance activities.
Supplies and expenses	Can be either variable or fixed costs. Consist of consumable materials and other unrecoverable items such as make-up fluids, chemicals, gases, lubricants, office and personnel supplies, and monitoring and record supplies; costs for on-site radioactive and non-radioactive waste management activities.
Off-site technical support	Activities by personnel not assigned full time to the plant site; examples are safety reviews, off-site training, environmental monitoring, meteorological surveys, power planning, fuel studies, and other owner home office activities directly supporting the plant.
Administrative and general	Employee pensions and benefits (including workman's compensation insurance), nuclear regulatory fees, public liability insurance, property damage insurance, and other related expenses.

Table 4.3. Annual O&M cost format

Item	1989 \$k/year		
	1 block	2 blocks	Etc.
<u>Direct power generation</u>			
On-site staff			
Maintenance materials			
Fixed			
Variable			
Supplies and expenses			
Fixed			
Variable			
Off-site technical support			
<u>Administrative and general</u>			
Pensions and benefits			
Nuclear regulatory fees			
Nuclear insurance premiums			
Other administrative and general expenses			
Total annual O&M costs			

Table 4.4. On-site staff requirements

Category	Salary ^a 1989 \$/yr	Number of persons		
		1 Block	2 Blocks	Etc.
Plant manager's office				
Manager	109,000			
Assistant	76,000			
Environmental control	48,000			
Public relations	48,000			
Training	53,000			
Safety and fire protection	45,000			
Administrative services	29,000			
Health services	29,000			
Security	26,000			
Subtotal		_____	_____	
Operations				
Supervision (excluding shift)	56,000			
Shifts	47,000			
Subtotal		_____	_____	
Maintenance				
Supervision	52,000			
Crafts	37,000			
Annualized peak maintenance	37,000			
Quality control	40,000			
Warehouse	34,000			
Subtotal		_____	_____	
Technical and engineering				
Reactor engineering	56,000			
Radiochem and water chem	52,000			
Engineering	48,000			
Technicians	39,000			
Health physics	39,000			
Subtotal		_____	_____	
Total staff				

^aAdd 10% to salaries for social security tax and unemployment insurance premiums.

Annual on-site staff salaries to be assumed are shown in Table 4.4 with an additional 10% to be added for social security tax and unemployment insurance premiums. For off-site technical support, an average annual salary of \$55,000/person (1989\$) should be assumed with an additional 70% added to the total (10% for social security tax and unemployment insurance and a 60% overhead allowance for office space, utilities and miscellaneous expenses). The pension and benefits account which includes workman's compensation insurance should be calculated as 25% of the sum of on-site and off-site direct salaries (excluding off-site overhead). Annual nuclear regulatory fees should be assumed to be \$1,250,000 (1989\$) per block (unit). Estimates of annual premiums for nuclear plant insurance for medium-sized [350-700 MW(e)] advanced nuclear plants are provided in Table 4.5. Finally, other administrative and general expenses should be calculated as 15% of the direct power generation accounts (i.e., 15% of the sum of on-site staff, maintenance materials, supplies and expenses, and off-site technical support costs).

Table 4.5. Annual premiums for nuclear power plant insurance
for medium-sized [350-700 MW(e)] advanced nuclear plants
(January 1989 dollars)

	Number of blocks per site			
	1	2	3	4
Public liability				
Commercial (\$200 million)	\$ 600,000	\$ 900,000	\$1,200,000	\$ 1,500,000
Self insurance	-0-	-0-	-0-	-0-
Plant property damage				
Primary (\$500 million)	2,130,000	3,260,000	4,400,000	5,530,000
Secondary (\$600 million)	1,070,000	1,260,000	1,450,000	1,650,000
Total	\$3,800,000	\$5,420,000	\$6,700,000	\$ 8,680,000

To obtain the nominal dollar levelized cost for O&M, the present worth of the annual plant O&M costs must be determined by discounting at the nominal cost of money, the annual O&M cost back to the commercial operation date of the first unit (block). In equation form

$$PWOM = \sum_n \frac{OM_n}{(1 + d)^n} ,$$

where

PWOM = present worth of O&M costs,

OM_n = annual total plant O&M costs (in nominal dollars)

d = nominal cost of money,

n = time index relative to plant startup.

If the O&M costs are escalating at the inflation rate, then

$$OM_n = (1 + i)^L (1 + i)^n OM_{o,n}$$

where

L = time between reference year and startup of first block,

i = inflation rate,

$OM_{o,n}$ = O&M cost in year n in Reference years dollar.

So

$$PWOM = (1 + i)^L \sum_n \frac{OM_{o,n}}{(1 + d_o)^n}$$

where

d_o = constant dollar (real) discount rate.

This present-worth cost is then divided by the present worth of the total energy generation as shown below to arrive at the levelized cost.

$$LCOM = \frac{CRF(d, 30) \times PWOM}{E \times \sum_j \frac{1}{(1 + d)^{t_j - t_1}}},$$

where

LCOM = levelized O&M cost in nominal dollars,

PWOM = present worth of annual O&M costs,

E = annual energy generation for single block,

CRF = capital recovery factor

d = cost of money in nominal dollars.

t_j = commercial operation date for block j .

Examples using this methodology are presented in Sect. 5.

4.4 Fuel Costs

Complete fuel cycle costs for the first 30 years of operation shall be estimated. The fuel cycle will be subdivided into its components, such as uranium, thorium or plutonium purchase, conversion, enrichment, fabrication, reprocessing, and waste disposal. Costs and quantities will be reported for each component over the assumed operating period. All assumptions, such as unit costs, processing losses, mass balance data, and lead and lag times for costs, shall be reported. A complete description of the fuel cycle cost analysis shall be prepared. Additional requirements are listed below.

1. Fuel management plans including mass flows and their timing into and out of the reactor must be provided for all fuel, blanket, and absorber elements.
2. For fuel recycle cases, the capital and O&M costs for the fuel recycle facilities must be estimated following the procedures given in Sections 3 and 4 of this document. This includes, but is not limited to, documenting the direct and indirect costs, the contingency cost, cash flow, and interest during construction in the capital cost of the fuel cycle facilities.
3. The economic lifetime of any co-located, integral fuel recycle facility shall not be in the excess of the time necessary to service fuel from a specific power plant site over its assumed economic life. (It is to be assumed that each power block has a 30 year economic operating life.)
4. The costs for absorber and other replaceable reflector/shield elements must be included in the fuel cycle cost estimates.
5. The levelized cost for an equilibrium cycle fuel, blanket, shield, and absorber assembly shall be reported in \$/assembly and \$/kg HM. The costs must be further subdivided into components related to fissile material procurement, facility capital amortization, fuel facility O&M costs, hardware costs, fresh heavy metal and transportation, as applicable.

6. It shall be assumed that spent fuel leaving the reactor has no economic value in that state. Only after reprocessing will the value of usable materials, including any excess fissile material, be recognized. The cost to a power plant for recycled fissile material should be a levelized average cost based on the cost to reprocess (including related facility capital amortization) and the total fissile output of the fuel cycle facility.
7. Spent fuel removed during the final plant refuelings (fuel which will not be recycled into that particular power plant) will have no economic value to the current power plant. Costs/benefits of its use in subsequent power plants will be recognized by those subsequent plants.
8. The source, availability, and cost of the reactor fuel needs to be documented if a fuel other than U-235 used. For example, if fissile plutonium is the reactor fuel, then the method and cost of obtaining this fuel needs to be shown. If the NOAK plant is to use excess fissile material from other plants for its start-up fuel, then the time and extent of this recycle fuel availability needs to be shown for representative scenarios.
9. Consistent with the 1986 Tax Reform Act, no investment tax credits may be taken.
10. The cost of each batch of fuel will be capitalized and depreciated for tax purposes by either a 200% declining balance method over five years using the IRS half-year convention (see Table 2.6, page 21, Ref. 3) or a units-of-production (energy pro-ration) basis.
11. The combined federal and state tax rate to be assumed is 36.64%.

The following unit costs should be assumed in developing fuel cycle costs:

1. Uranium ore price in the year 2005 is \$27.00/lb (1989 dollars) with a real escalation of 1.0%/year (nominal rate is 6.05%/year, including 5%/year inflation).
2. Uranium conversion price in the year 2005 is \$9.00/kg U (1989 dollars) with escalation equal to inflation (i.e., no real escalation).

3. Enrichment price in the year 2005 is \$85/kg SWU (1989 dollars) with escalation equal to inflation (i.e., no real escalation).
4. Fuel fabrication price for extended burnup LWR fuel in 2005 is \$240/kg HM (1989 dollars) with escalation equal to inflation (i.e., no real escalation).
5. The spent fuel or waste disposal fee is 1 mill/kWh (1989 dollars) with no real escalation.
6. Escalation will be at the rate of inflation for all other fuel cycle components (i.e., no real escalation).

Additional or revised cost assumptions may be provided by DOE.

Capital cost and amortization assumptions for all fuel cycle facilities (e.g., reprocessing/recycle facilities) shall be fully documented.

As each batch of fuel is capitalized for tax purposes, the fuel cycle analysis must be performed in nominal rather than constant dollar terms to properly reflect tax depreciation. Finally, all fuel cycle costs for the power plant should be present-worthed to plant startup for use in developing the total busbar cost. The methodology to obtain the present worth of the fuel costs is provided in Sect. 3 of the NECDB.³ A computer code such as the PC version⁶ of the REFCO-83 code⁷ may be used to help calculate the fuel cycle costs.

Similar to the calculation of levelized O&M costs, the nominal dollar levelized fuel cost can be expressed as

$$LCFC = \frac{CRF(d,30) \times PWFC}{E \times \sum_j \frac{1}{(1+d)^{t_j - t_1}}},$$

where

LCFC = levelized fuel cost in nominal dollars,

PWFC = present worth of annual fuel costs,

E = annual energy generation for single block,

CRF = capital recovery factor,

d = cost of money,

t_j = commercial operation date for block j.

4.5 Decommissioning

The cost for plant decommissioning should be estimated and included in the busbar cost. A separate analysis is desirable, however, in the absence of a specific decommissioning estimate, a default cost that is a function of block (unit) size may be used. The default values are based on the NRC minimum prescribed decommissioning costs developed by PNL. Separate costs as a function of unit thermal output were prescribed for PWRs and BWRs. These costs, were increased by inflation since 1986 and also by the estimated cost of dismantlement to give the values shown in Fig. 4.1. The dismantlement cost was scaled from the cost of decommissioning coal-fired plants as given in Ref. 3. For reactor types other than BWRs or PWRs an average value should be used. The cost equations are

$$\text{PWR: Cost (million \$)} = 107 + 0.015 (P-1200)$$

$$\text{BWR: Cost (million \$)} = 139 + 0.015 (P-1200)$$

$$\text{Other: Cost (million \$)} = 123 + 0.015 (P-1200)$$

where P = block thermal power MWt. Costs are constant at the 1200 MWt

Fig. 4.1. Nuclear power plant decommissioning costs.

and 3400 MWt values for block powers levels below 1200 MWth and above 3400 MWt. These cost are assumed to increase at the rate of inflation.

It should be assumed that an external sinking fund consisting of high grade tax-free state bonds yielding 7.0%/year nominally will be established to accumulate the funds necessary for decommissioning. Although the plant will probably have a life exceeding the 30 year analysis life, it will be assumed that the funds necessary for decommissioning the plant will be accumulated over the 30 year analysis life. The present worth of this decommissioning fund in nominal dollars can be calculated using the expression

$$PWDC = \frac{DC_0 \times (1 + i)^L \times SFF(7.0, 30) \times \sum_j 1/(1 + d_0)^{t_j - t_1}}{(1 + d_0)^{30} \times SFF(d, 30)},$$

where

PWDC = present worth of total decommissioning costs;

DC_0 = decommissioning cost in reference year's dollars for one block;

$SFF(r, t)$ = sinking fund factor at rate r for t years, that is,
 $r / [(1 + r)^t - 1]$;

d = nominal dollar cost of money;

d_0 = real (without inflation) cost of money

t_j = commercial operation date for block j .

L = period, in years, between reference date and start of operation

Following the treatment used for O&M and fuel costs, the levelized cost of decommissioning can be expressed as

$$LCDC = \frac{CRF(d, 30) \times PWDC}{E \times \sum_j 1/(1 + d)^{t_j - t_1}},$$

where

LCDC = levelized decommissioning cost in nominal dollars,

PWDC = present worth of total decommissioning costs,

E = annual energy generation for single block,
 CRF = capital recovery factor,
 d = nominal dollar cost of money,
 t_j = commercial operation date for block j .

An example of this calculation is given in Sect. 5.

4.6 Total Busbar Cost

The levelized total busbar cost is simply the sum of the levelized costs for capital, O&M, fuel, and decommissioning as determined previously,

$$LC = LCC + LCOM + LCFC + LCDC .$$

The above procedure calculates nominal dollar levelized costs. Constant dollar levelized costs are needed for DOE reporting purposes since these costs are indexed to reference year cost levels. The nominal dollar costs may be converted to constant dollar values using the equation defined in Section 4.1.

$$\begin{aligned}
 LC_0 &= LC \times CNCF \\
 LCOM_0 &= LCOM \times CNCF \\
 \text{etc.}
 \end{aligned}$$

where

$$CNCF = (1 + i)^{-L} \times \frac{CRF(d_0, 30)}{CRF(d, 30)} \times \frac{\sum_j 1/(1 + d)^{t_j - t_1}}{\sum_j 1/(1 + d_0)^{t_j - t_1}}$$

This factor is tabulated in Appendix G for utility and industrial applications. Deflated nominal dollar levelized costs may be calculated from nominal dollar costs using the expression

$$LC_D = (1 + i)^{-L} \times LC .$$

Examples of the development of total busbar costs for alternative plants are provided in the next chapter.

5. ALTERNATIVE POWER PLANT COST ESTIMATES

This chapter provides cost data for alternative power plant configurations and an explanation of the method used to estimate their busbar costs. These costs are for reference purposes only. Comparisons of advanced concept costs with those for the alternatives are not required but if such comparisons are made for advanced concepts, the alternative power plant costs shown here should be the ones used. The alternative plants were selected to provide representative values for coal and light water reactor (LWR) plants of various sizes starting commercial operation in the year 2005. Representative plants include fluidized bed combustion (FBC) and pulverized coal-fired (PC) plants, a current better experience PWR (PWRBE), and an advanced PWR (APWR).

Coal-fired

550-MW(e) single unit PC plant
550-MW(e) single unit FBC plant
1100-MW(e) 2-unit FBC plant
1650-MW(e) 3-unit FBC plant

Nuclear

550-MW(e) single unit APWR plant
1100-MW(e) single unit PWRBE plant.

The following general assumptions apply to the development of the levelized busbar generation costs for the alternative power plants:

1. The levelized busbar cost will be expressed in constant 1989 dollars. In addition, costs may be expressed in nominal dollars or deflated nominal dollars.
2. The capacity factor for all alternative plants is assumed to be 75%.
3. The operating life of each unit is assumed to be 30 years for cost-estimating purposes.
4. The present-worth discount rate is the utility ownership rates of 9.57%/year (nominal) and 4.35%/year (real). The general inflation rate is 5%/year.

5. The nuclear plant alternatives should have a once-through fuel cycle.

5.1 Capital Cost

The total capital cost estimates for the eight alternative power plants listed previously are given in Table 5.1 and were calculated using a PC capital cost code.⁶ Cost data developed in the DOE EEDB Program Phase X update⁸ was used for the nuclear and pulverized coal-fired plants. The fluidized bed combustion cost models were obtained from a supplement to the DOE EEDB program phase IX update.⁹ The procedure using the data in Table 5.1 to produce a cost estimate for an alternative is discussed in Sect. 5.6.

Table 5.1. Alternative power plant capital cost data

Plant type	Total capital cost (millions 1989\$)
1-550 MW(e) PC plant	1125
1-550 MW(e) FBC plant	1088
Second 550 MW(e) unit for FBC plant	854
Third 550 MW(e) unit for FBC plant	891
1-550 MW(e) APWR plant	1262
1-1100 MW(e) PWRBE plant	2770

^aNominal dollar cost for startup in any year, Y, calculated by adjusting for inflation between 1989 and year Y. For reference inflation rate of 5%:

$$\begin{aligned} \text{cost (Y)} &= \text{cost}(1989) \times (1.05)^{(Y-1989)} \\ &= 2.183 \times \text{cost}(1989) \text{ for 2005 startup.} \end{aligned}$$

The assumed construction period was 4 years for the coal-fired plants; 6 years for the better experience conventional nuclear plants and 4 years for the advanced nuclear plants. An additional 2 year design period is assumed for each concept. The commercial operation date is the year 2005 for single units and for the first unit of a multi-unit plants. Additional units are assumed to follow the first at 1 year intervals.

The pulverized coal-fired plants have precipitators and wet limestone scrubbers. The PWR plants conform to 1988 licensing standards. All plants use natural draft wet cooling towers.

The better experience PWR costs shown reflect assumptions in the quantities of commodities, equipment, installation manhours, and indirect costs that are today only similar to the better cost experience for recently completed stations and plants currently under construction. These costs are provided as representative values of typical future plants under an improved managerial and regulatory climate. To allow for comparisons to the industry's current median experience, the capital costs by two-digit EEDB account for an 1100-MW(e) median experience and better experience PWR are provided in Table 5.2.

Table 5.2. Example capital cost estimates^a
(millions \$)

EEDB account No.	EEDB account description	PWR better experience	PWR median experience
20	Land and land rights	10	10
21	Structures and improvements	217	329
22	Reactor plant equipment	324	396
23	Turbine plant equipment	236	282
24	Electric plant equipment	88	130
25	Miscellaneous plant equipment	49	75
26	Main conditioning heat reject system	51	59
Total direct costs		975	1281
91	Construction services	246	446
92	AE Home office engineering and service	231	530
93	Field office engineering and service	120	479
94	Owner's costs	236	410
Total indirect costs		833	1865
BASE CONSTRUCTION COST		1808	3146
- (\$/kWe)		1644	2860
CONTINGENCY ^b		351	610
TOTAL OVERNIGHT COST (million 1989\$)		2160	3757
- (\$/kWe)		1964	3415
ESCALATION		1791	2703
INTEREST DURING CONSTRUCTION ^c		2097	4983
TOTAL CAPITAL COST		6048	11442
- (\$/kWe)		5498	10402
- (1989\$/kWe)		2519	4765

^a2005 plant startup for 1100 MW(e) plant.

^bNuclear-grade construction assumptions: 65% Account 21, 100% Account 22, 50% Account 24, 50% Accounts 92-94.

^cBased on 8-year construction + 4 year design time for median case and 6-year construction + 2 year design time for better case.

5.2 O&M Cost

O&M cost estimates are needed for estimating the alternative plant configurations under consideration. The O&M cost estimates were calculated using the PC models based on updates to the OMCOST code¹⁰ and are given in Table 5.3. The procedure using the data in Table 5.3 to produce a cost estimate for an alternative plant is discussed in Sect. 5.6.

Table 5.3. Alternative power plant
O&M cost data

Plant type	Annual O&M cost (millions 1989\$)
1-550 MW(e) PC plant	29.7
1-550 MW(e) FBC plant	35.3
2-550 MW(e) FBC plant	53.2
3-550 MW(e) FBC plant	69.4
1-550 MW(e) APWR plant	48.5
1-1100 MW(e) PWRBE plant	70.9

5.3 Fuel Costs

The delivered price of coal is assumed to be \$1.60/MBtu (1989 dollars) in 1989. The real escalation rates for coal is assumed to be 1%/year. For the PWR cases, an extended burn-up once-through fuel (53,000 megawatt-days per metric ton) is used. The fuel cycle unit costs assumed are given in Table 5.4.

Table 5.4. Nuclear fuel unit cost parameters
(1989 dollars)

Fuel	2005 Price	Real escalation rate (%/year)
Uranium ore, \$/lb	27	1.0
Conversion, \$/kg U	9	0
Enrichment, \$/kg SWU	85	0
Fabrication, \$/kg HM	240	0
Spent fuel disposal, ^a mills/kWhe	1	0

^aSpent fuel disposal or high level waste disposal where applicable.

5.4 Decommissioning

The cost of decommissioning an 1100-MW(e) (3285 MWt) PWR plant is estimated to be \$138 million and that for a 550-MW(e) (1668 MWt) plant is estimated to be \$114 million in 1989 dollars. The decommissioning cost for a 550-MW(e) coal fired unit is estimated to be \$13 million in 1989 dollars. Decommissioning costs for nuclear plants are assumed to vary as shown in Fig. 4.1 and escalate at the rate of inflation. A sinking fund similar to that described in Sect. 4.5 will be used to accumulate the necessary funds during the operation of the plant.

5.5 Total Busbar Cost

The capital, O&M, fuel, and decommissioning costs make up the total busbar cost. Each component as well as the total busbar cost itself can be expressed as a constant dollar levelized unit cost. The levelized unit cost for each cost component is obtained using the methods described in Sect. 4. The total busbar cost is the sum of the levelized costs for all the components. A summary of the constant 1989\$ levelized costs for the alternative plant configurations is given in Table 5.5.

Table 5.5. Alternative power plant cost estimate summary

Plant	Levelized cost (1989 mills/kWhe)				
	Capital	O&M	Fuel	Decommissioning	Total
1-550 MW(e) PC	30.6	8.2	21.1	0.1	60.0
1-550 MW(e) FBC	29.6	9.8	20.6	0.1	60.1
2-550 MW(e) FBC	26.5	7.5	20.7	0.1	54.8
3-550 MW(e) FBC	25.8	6.5	20.8	0.1	53.2
1-550 MW(e) APWR	33.6	13.4	6.2	0.9	54.1
1-1100 MW(e) PWRBE	37.3	9.8	6.2	0.5	53.8

5.6 Example Calculations

To further understand how the levelized costs are obtained, a description of the calculational procedure is provided below for example configurations. The remaining configurations are determined in a similar manner.

5.6.1 Cost calculation for a 550-MW(e) pulverized coal (PC) plant

This section will discuss the calculation of the levelized cost for a single-unit 550 MW(e) pulverized coal-fired plant starting commercial operation in the year 2005. Levelized costs for each cost component will be determined and then summed to obtain the total busbar generation levelized cost.

5.6.1.1 Capital cost. As given in Sect. 4.2, the levelized capital cost for a single-unit plant is found by multiplying the total capital cost by the fixed charge rate and dividing by the annual energy generation. The total capital cost for this plant is shown in Table 5.1 to be \$1125 million in 1989 dollars which is equivalent to a nominal dollar cost of \$2456 million for startup in 2005. The nominal dollar fixed charge rate to be used for the coal plant alternatives in this study is 0.1667. This fixed charge rate is determined using the methodology presented in the NECDB.³ This study assumes a constant annual energy generation at 75% capacity factor. For the 550-MW(e) plant, this corresponds to generation of 3.6135 million MWh/year.

Substituting in values, the equation from Sect. 4.2 becomes

$$\begin{aligned} \text{LCC} &= \frac{(0.1667)(2456)}{3.6135} . \\ &= 113.3 \text{ mills/kWhe.} \end{aligned}$$

The constant dollar levelized cost is obtained by multiplying the nominal dollar cost by the nominal to constant cost factor from Table G.1

$$LCC_0 = 0.2702 \times LCC$$

$$= 30.6 \text{ mills/kWhe.}$$

The deflated nominal dollar cost is found by discounting the nominal dollar cost by the inflation between 1989 and 2005.

$$LCCD_D = (1.05)^{-16} \times 113.3$$

$$= (0.4581) \times 113.3$$

$$= 51.9 \text{ mills/kWhe.}$$

5.6.1.2 O&M cost. The present worth of the O&M cost is given by the equation in Section 4.2 as

$$PWOM = (1 + i)^L \sum_{n=1}^{30} \frac{OM_{o,n}}{(1 + d_o)^n}.$$

The annual O&M cost is given in Table 5.3 as \$29.7 million. The real cost of money (d_o) is 4.35% and the PWOM for this single unit PC plant becomes

$$PWOM = (1.05)^{16} \times 29.7 / CRF(4.35, 30)$$

$$= \frac{2.1829 \times 29.7}{0.06031}$$

$$= \$1075 \text{ million.}$$

The nominal dollar levelized cost is

$$LCOM = \frac{CRF(9.57, 30) \times 1075}{3.6135}$$

$$= \frac{(0.1023) \times 1075}{3.6135}$$

$$= 30.4 \text{ mills/kWhe.}$$

The constant dollar levelized cost is

$$LCOM_0 = 30.4 \times 0.2702 = 8.2 \text{ mills/kWhe} ,$$

and the deflated nominal dollar levelized cost is

$$LCOM_D = 30.4 \times 0.4581 = 13.9 \text{ mills/kWe} .$$

5.6.1.3 Fuel cost. The basic procedure for obtaining the levelized fuel cost is described in Sect. 4.3. For a single unit plant the present worth of the fuel costs is given by

$$PWFC = \frac{(1 + g)^L \times FC}{CRF(Z, 30)}$$

where

g = nominal rate of increase in coal price

Z = combined escalation, discount rate

$= (1+d)/(1+g) - 1$ where d = nominal dollar discount rate

FC = annual cost of fuel in reference years dollars.

Using a coal price of \$1.60/MBtu (1989\$), a plant heat rate of 9900 Btu/kWh, and an annual generation of 3.6135×10^9 kWh,

$$\begin{aligned} FC &= 1.6 \times 9.9 \times 3.6135 \\ &= \$57.2 \text{ Million/year.} \end{aligned}$$

The price of coal is assumed to escalate at a real rate of 1%/year (6.05%/year nominal including 5%/year inflation rate), so

$$Z = \frac{1.0957}{1.0605} - 1 = 0.0332 \text{ or } 3.32\% .$$

Substituting for the present worth of the fuel costs,

$$\begin{aligned} PWFC &= \frac{(2.5596) (57.2)}{0.05315} \\ &= \$2755 \text{ Million} . \end{aligned}$$

The nominal dollar levelized cost is

$$\text{LCFC} = \frac{(0.1023) (2755)}{3.6135}$$

$$= 78.0 \text{ mills/kWhe .}$$

The constant dollar levelized fuel cost is

$$\text{LCFC}_0 = (0.2702) (78.0) = 21.1 \text{ mills/kWhe ,}$$

and the deflated nominal dollar levelized fuel cost is

$$\text{LCFC}_D = (0.4581) (78.0) = 35.7 \text{ mills/kWhe .}$$

5.6.1.4 Decommissioning cost. Following the NECDB, each 550 MW(e) coal-fired unit will have a decommissioning cost of \$13 million. Substituting into the equation in Sect. 4.5, the present value of the decommissioning cost becomes

$$\text{PWDC} = \frac{(13) (2.1829) (0.01059)}{(3.5873) (0.006593)}$$

$$= \$12.7 \text{ million .}$$

The nominal dollar levelized cost is

$$\text{LCDC} = \frac{(0.1023) (12.7)}{3.6135} = 0.36 \text{ mills/kWhe .}$$

The constant dollar levelized cost is

$$\text{LCDC}_0 = (0.2702) (0.36) = 0.10 \text{ mills/kWhe .}$$

The deflated nominal dollar cost is

$$\text{LCDC}_D = (0.4581) (0.36) = 0.16 \text{ mills/kWhe .}$$

5.6.1.5 Busbar costs. The levelized busbar costs are the sum of the component costs

$LC = 222.1$ mills/kWhe (nominal dollars)

$LC_0 = 60.0$ mills/kWhe (constant 1989\$)

$LC_D = 101.7$ mills/kWhe (deflated nominal dollars).

5.6.2 Cost calculation for a three unit, 550 MW(e)/unit, 1650-MW(e) fluidized bed combustion (FBC) coal-fired plant

This section will discuss the calculation of the levelized cost for a three-unit 1650-MW(e) FBC coal-fired plant starting commercial operation in the year 2005. Levelized costs for each cost component will be determined and then summed to obtain the total busbar generation levelized cost.

5.6.2.1 Capital cost. The first of the three units is assumed to come on line in 2005 with the subsequent units following at one year intervals. The overnight cost for the first unit (single unit) and the additional units at the site was shown in Table 5.1. Escalation and interest is added as shown in Table 5.6. The total capital costs shown

Table 5.6 Capital cost for 3-unit, 550 MW(e)/unit fluidized bed coal-fired

Unit	\$Million		
	1	2	3
Overnight cost, 1989\$	926	728	757
Escalation	888	769	878
Interest during construction	561	462	505
Total capital cost	2375	1958	2142
1989 \$ cost	1088	854	890
Year of Operation	2005	2006	2007
IDC/TCC ^a	0.236	0.236	0.236

^aRatio of interest during construction to total capital cost.

are accumulated in nominal dollars to the year of operation; 2005 for the first unit, 2006 for the second and 2007 for the third unit. The LCC equation from Sect. 4.2 is used to find the nominal dollar levelized cost. The nominal dollar fixed charge rate to be used for the coal plant alternatives is 0.1667.

Substituting in the values, the equation from Sect. 4.2 becomes

$$\begin{aligned} \text{LCC} &= \frac{0.1667 [2375 + 1958 (1.0957)^{-1} + 2142 (1.0957)^{-2}] \times 10^6}{3.6135 \times 10^6 [1 + (1.0957)^{-1} + (1.0957)^{-2}]} \\ &= \frac{991.22}{9.9212} \end{aligned}$$

$$\text{LCC} = 99.9 \text{ Mills/kWhe .}$$

The constant dollar levelized cost is obtained by multiplying the nominal dollar cost by the constant to nominal cost factor from Table G.2. (Note that this factor is different for the 3-unit plant than for the single unit plant.)

$$\begin{aligned} \text{LCC}_0 &= 0.2579 \times \text{LCC} \\ &= 25.8 \text{ mills/kWhe .} \end{aligned}$$

The deflated nominal dollar cost is found by discounting the nominal dollar cost by the inflation between 1989 and 2005

$$\begin{aligned} \text{LCC}_D &= (1.05)^{-16} \times 99.9 \\ &= 45.8 \text{ mills/kWhe .} \end{aligned}$$

5.6.2.2 O&M cost. The present worth of the O&M cost is

$$\text{PWOM} = (1 + i)^L \sum_n \frac{\text{OM}_{o,n}}{(1 + d_o)^n} .$$

The O&M cost for years 1 and 32 is \$35.3 million as shown in Table 5.3 for a single plant; \$53.2 million for years 2 and 31 for a two unit plant; and \$69.4 million for years 3-30 for a three unit plant. The present worth is \$2458 million using utility ground rules. The nominal

dollar levelized cost is

$$\begin{aligned} \text{LCOM} &= \frac{\text{CRF}(9.57, 30) \times (2458)}{9.9212} \\ &= \frac{(0.1023) \times (2458)}{9.9212} \\ &= 25.3 \text{ mills/kWhe .} \end{aligned}$$

In constant dollars:

$$\text{LCOM}_0 = (0.2579)(25.3) = 6.5 \text{ mills/kWhe .}$$

In deflated nominal dollars:

$$\text{LCOM}_D = (0.4581)(25.3) = 11.6 \text{ mills/kWhe .}$$

5.6.2.3 Fuel cost. Using the reference coal price of \$1.60/MBtu (1989\$), an FBC plant heat rate of 9690 Btu/kWh and an annual generation of 3.6135×10^6 MWh per unit, the annual cost of fuel (FC) in the reference year is \$56.02 million. The present worth of the fuel cost, in nominal dollars is given by

$$\text{PWFC} = \frac{(1 + g)^L \times \text{FC} \times \sum_j 1/(1 + z)^{t_j - t_1}}{\text{CRF}(z, 30)}$$

where the final term in the numerator accounts for the timing delay of the multiple units. Substituting,

$$\begin{aligned} \text{PWFC} &= \frac{(2.5596)(56.02)(2.9047)}{0.05315} \\ &= \$7,836 \text{ million .} \end{aligned}$$

The nominal dollar levelized fuel cost is

$$\begin{aligned} \text{LCFC} &= \frac{(0.1023) (7836)}{9.9212} \\ &= 80.8 \text{ mills/kWhe .} \end{aligned}$$

The constant dollar levelized cost is

$$LCFC_O = (0.2579)(80.8) = 20.8 \text{ mills/kWhe} .$$

The deflated nominal dollar fuel cost is

$$LCFC_D = (0.4581)(80.8) = 37.0 \text{ mills/kWhe} .$$

5.6.2.4 Decommissioning Cost. From the equation in Sect. 4.5

$$\begin{aligned} PWDC &= \frac{(13)(2.1829)(0.01059)(2.8766)}{(3.5873)(0.006593)} \\ &= \$36.5 \text{ million} . \end{aligned}$$

The nominal dollar levelized cost is

$$LCDC = \frac{(0.1023)(36.5)}{9.9212} = 0.38 \text{ mills/kWhe} .$$

The constant dollar levelized cost is

$$LCDC_O = (0.2579)(0.38) = 0.10 \text{ mills/kWhe} .$$

The deflated nominal dollar cost is

$$LCDC_D = (0.4581)(0.38) = 0.17 \text{ mills/kWhe} .$$

5.6.2.5 Busbar cost. The levelized busbar cost is the sum of the component costs. In this case the sum of the four cost components are

$$LC = 206.3 \text{ Mills/kWhe (nominal dollars)}$$

$$LC_O = 53.2 \text{ mills/kWhe (constant 1989 \$)}$$

$$LC_D = 94.5 \text{ mills/KWhe (deflated nominal dollars)} .$$

5.6.3 Cost calculation for an 1100-MW(e) PWR (better experience) plant

Large monolithic light-water reactor power plants can also be considered as alternative energy sources. Discussed in this section are

the cost calculations for a 1100-MW(e) PWRBE plant with commercial operation in the year 2005.

5.6.3.1 Capital cost. To calculate a levelized capital cost using the equation given in Sect. 4.2 for single-unit plants, the fixed charge rate, total capital cost, and annual energy generation must be known. The fixed charge rate for the PWRBE is 0.1658. The total capital cost is given in Table 5.1 as \$2770 million (1989 dollars). The capitalized cost for 2005 startup is

$$\begin{aligned} CC &= (1.05)^{16} \times 2770 = \\ &= \$6047 \text{ million} . \end{aligned}$$

The annual generation is 7.227 million MWh/year and the nominal dollar levelized cost is

$$\begin{aligned} LCC &= \frac{(0.1648) (6048)}{7.227} \\ &= 137.9 \text{ mills/kWhe} . \end{aligned}$$

The constant dollar cost is

$$LCC_0 = (0.2702) (137.9) = 37.3 \text{ mills/kWhe}$$

and the deflated nominal dollar cost is

$$LCC_D = (0.4581) (137.9) = 63.2 \text{ mills/kWhe} .$$

5.6.3.2 O&M cost. The Annual O&M cost for the 1100 MW(e) PWRBE is \$70.9 million in 1989 dollars. The present worth (to plant startup is \$2566 million.

The nominal dollar levelized cost is

$$LCOM = \frac{(0.1023) (2566)}{7.227} = 36.3 \text{ mills/kWhe} .$$

In constant dollars

$$LCOM_0 = (0.2702) (36.3) = 9.8 \text{ mills/kWhe} .$$

In deflated nominal dollars

$$LCOM_D = (0.4581) (36.3) = 16.6 \text{ mills/kWhe} .$$

5.6.3.3 Fuel cycle cost. The fuel cycle cost for the PWRBE using extended (53 MWd/kg) fuel was calculated using the fuel cycle cost parameters given in Table 5.4 and the PC version⁶ of the REFCO-83 fuel cycle cost code.⁷ The results of calculation are

$$LCFC = 23.0 \text{ mills/kWhe}$$

$$LCFC_0 = 6.2 \text{ mills/kWhe}$$

$$LCFC_D = 10.6 \text{ mills/kWhe} .$$

A breakdown of the costs (in constant 1989 dollars) by cost component is shown in Table 5.7.

5.6.3.4 Decommissioning cost. The 1989\$ decommissioning cost for an 1100 MW(e) (3285 MWt) PWR is calculated from the Sect. 4.5 relation

Table 5.7. Levelized fuel cycle cost
(mills/kWhe)

Component	Nominal dollars	Constant 1989\$
Uranium purchase	7.99	2.16
UF ₆ conversion	0.90	0.24
Enrichment	7.29	1.97
Fabrication	3.14	0.85
Spent fuel disposal	3.70	1.00
Total	23.0	6.22

as

$$\begin{aligned}\text{Cost} &= 107 + 0.015 (3285 - 1200) \\ &= \$138.3 \text{ million .}\end{aligned}$$

The present worth of the decommissioning cost sinking fund payment is

$$\begin{aligned}\text{PWDC} &= \frac{(138.3) (2.1829) (0.01059)}{(3.5898) (0.006593)} \\ &= \$135.0 \text{ million .}\end{aligned}$$

The nominal dollar levelized cost is

$$\text{LCDC} = \frac{(0.1023) (135.0)}{7.227} = 1.91 \text{ mills/kWhe .}$$

In constant, 1989\$

$$\text{LCDC}_0 = (0.2702) (1.91) = 0.52 \text{ mills/kWhe .}$$

In deflated nominal dollars

$$\text{LCDC}_D = (0.4581) (1.91) = 0.88 \text{ mills/kWhe .}$$

5.6.3.5 Busbar costs. The levelized busbar costs are the sum of the cost components. For the 1100 MW(e) PWRBE these are

$$\begin{aligned}\text{LC} &= 199.1 \text{ mills/kWhe (nominal dollars)} \\ \text{LC}_0 &= 53.8 \text{ mills/kWhe (constant 1989 dollars)} \\ \text{LC}_D &= 91.3 \text{ mills/kWhe (deflated nominal dollars) .}\end{aligned}$$

REFERENCES

1. Technical Reference Book for the Energy Economic Data Base Program EEDB Phase IX (1987), DDE/NE-0092, U.S. Department of Energy, Office of Nuclear Energy, September 1988.
2. *Guide for the Economic Evaluation of Nuclear Reactor Plant Designs*, NUS-531, prepared for U.S. Atomic Energy Commission by NUS Corporation (January 1969).
3. *Nuclear Energy Cost Data Base - A Reference Data Base for Nuclear and Coal-Fired Power Plant Generation Cost Analysis*, DOE/NE-0095, September 1988.
4. *National Economic Trends*, Prepared by The Federal Reserve Bank of St. Louis, October 1989 and previous issues.
5. *The Handy-Whitman Index of Public Utility Construction Costs*, Whitman, Requardt and Associates, Baltimore, Maryland 21202.
6. J. J. Coen and J. G. Delene, *User Instructions for Levelized Power Generation Cost Codes Using an IBM-Type-PC*, ORNL/TM-10997, Martin Marietta Energy Systems, Inc., Oak Ridge National Laboratory, January 1989.
7. J. G. Delene and O. W. Hermann, *REFCO-83 User's Manual*, ORNL/TM-9186, Martin Marietta Energy Systems, Inc., Oak Ridge Natl. Lab., June 1984.
8. *Energy Economic Data Base (EEDB) Program, Phase X Update Report*, DOE/NE- (to be Published).
9. *Energy Economic Data Base (EEDB) Program Phase IX Update (1987) Report AHS5-AF Supplement*, ORNL/Sub/87-86004/4, Martin Marietta Energy Systems, Oak Ridge National Laboratory, September 1988.
10. H. I. Bowers, L. C. Fuller, and M. L. Myers, *Cost Estimating Relationships for Nuclear Power Plant Operation and Maintenance*, ORNL/TM-10563, Martin Marietta Energy Systems, Inc., Oak Ridge National Laboratory, November 1987.

ABBREVIATIONS AND ACRONYMS

AE	architect engineer
AFUDC	allowance for funds used during construction
ALMR	advanced liquid metal reactor
ALWR	advanced light water reactor
BOP	balance of plant
CM	construction manager
CM	chrome moly steel
CONCEPT	name of capital cost computer code
CRF	capital recovery factor
CS	carbon steel
CY	cubic yards
DOE	Department of Energy
DPC	direct payroll related costs
EEDB	Energy Economic Data Base
FBC	Fluidized Bed Combustion
FCR	fixed charge rate
FOAK	First-of-a-Kind
FSAR	final safety analysis report
G&A	General and Administrative costs
HM	heavy metal
HTGR	High Temperature Gas-cooled Reactor
IDC	interest during construction
IPP	Independent Power Producer
LB	pounds
LF	linear feet
LMR	Liquid Metal Reactor
LWR	Light Water Reactor
MHTGR	Modular High Temperature Gas-cooled Reactor
MRB	materials review board
NE	Nuclear Energy
NNS	non-nuclear-safety class
NOAK	Nth-of-a-Kind
NRC	Nuclear Regulatory Commission

NSSS	Nuclear Steam Supply System
O&M	operation and maintenance
OMCOST	name of operation and maintenance cost computer code
PC	personal computer or pulverized coal
PSAR	preliminary safety analysis report
Q/C	quality control
Q/A	quality assurance
R&D	Research and Development
REFCO	name of nuclear fuel cycle cost code
RCM	Reliability Centered Maintenance
RM	reactor manufacturer
SAR	safety analysis report
SC	safety class
SDD	system design description
SF	square feet
SFF	sinking fund factor
SS	stainless steel
TN	tons

LIST OF SYMBOLS

CAP_j	capital cost (nominal dollars) of block j
C_j	cash flow during period j
CNCF	factor for converting nominal dollar levelized costs to constant dollar levelized costs
$CRF(a,b)$	capital recovery factor at rate, a, and period, b
d	nominal dollar discount rate
DC_0	decommissioning cost in reference years dollars
d_0	constant dollar discount rate
E	annual energy generation
FC	fuel costs
FCR	nominal dollar fixed charge rate
FCR_0	constant dollar fixed charge rate
g	escalation rate/year
i	inflation rate, /year
IDC	interest during construction in nominal dollars
IDC_0	interest during construction in constant dollars
J	total number of periods or blocks
j	index denoting period or block of capacity
L	years between reference year and year of commercial operation
LC	levelized cost in nominal dollars
LC^D	levelized cost in deflated nominal dollars
LC_0	levelized cost in constant dollars
LCC	levelized cost of capital (nominal dollars)
LCDC	levelized cost of decommissioning (nominal dollars)
LCFC	levelized fuel cycle cost (nominal dollars)
LCOM	levelized O&M cost (nominal dollars)
n	period index relative to time of commercial operation
$OM_{n,j}$	O&M costs for block j in period n
$OM_{0,n}$	O&M costs in reference year dollars in period n
P	block thermal power
PWDC	present worth of decommissioning cost
PWFC	present worth of fuel cycle costs
PWOM	present worth of O&M costs

75/76

PWR	pressurized water reactor
SFF(a,b)	sinking fund factor at rate, a, for period, b
t_1	time first block put in operation
TCC	Total capital cost in nominal dollars
TCC_0	total capital cost in constant dollars
t_j	date at beginning of period j or date block j starts operation
t_0	reference date (year given in sect. 2.1)
t_{op}	year of commercial operation
X	average cost of money in nominal dollars
X_0	average cost of money in constant dollars
Z	combined escalation/discount rate

Appendix A

EEDB CODE OF ACCOUNTS FOR LIQUID-METAL REACTOR (LMR) CONCEPT

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
20	LAND & LAND RIGHTS					
21	STRUCTURES & IMPROVEMENTS					
22	REACTOR PLANT EQUIPMENT					
23	TURBINE PLANT EQUIPMENT					
24	ELECTRIC PLANT EQUIPMENT					
25	MISCELLANEOUS PLANT EQUIPMENT					
26	MAIN COND. HEAT REJECT. SYSTEM					
	TOTAL DIRECT COSTS					
91	CONSTRUCTION SERVICES					
92	AE HOME OFFICE ENGR. & SERVICE					
93	FIELD OFFICE SUPV. & SERVICE					
94	OWNERS' EXPENSES					
95	RM HOME OFFICE ENGINEERING & SERVICES					
	TOTAL INDIRECT COSTS					
	TOTAL COST					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
211	YARDWORK					
212	REACTOR FACILITIES					
213	TURBINE GENERATOR BUILDINGS					
214	SECURITY BUILDING AND GATE HOUSE					
215	REACTOR SERVICE BUILDING					
216	RADWASTE BUILDING					
217	FUEL SERVICE BUILDING					
218A	CONTROL BUILDING					
218B	ADMINISTRATION BUILDING					
218C	OPERATION AND MAINTENANCE CENTER					
218E	STEAM GENERATOR BUILDINGS					
218K	PIPE TUNNELS					
218L	ELECTRICAL TUNNEL					
218N	MAINTENANCE SHOP					
218P	REACTOR STORAGE SILO					
218Q	MISC TANK FOUNDATION					
218R	BOP SERVICE BUILDING					
218S	WASTEWATER TREATMENT BUILDING					
218T	GAS TURBINE BUILDING					
218V	PERSONNEL SERVICE BLDGS.					
218W	WAREHOUSE					
218Y	REACTOR MODULE SERVICE ROADWAY					
218Z	REACTOR RECEIVING AND ASSEMBLY BLDG.					
219A	TRAINING CENTER					
219K	SODIUM UNLOADING FACILITY					
21	STRUCTURES & IMPROVEMENTS					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
220A	NUCLEAR STEAM SUPPLY (NSSS)					
220B	NSSS OPTIONS					
221	REACTOR EQUIPMENT					
222	MAIN HEAT TRANSPORT SYSTEM					
223	SAFEGUARDS SYSTEM					
224	RADWASTE PROCESSING					
225	FUEL HANDLING					
226	OTHER REACTOR PLANT EQUIPMENT					
227	RX INSTRUMENTATION & CONTROL					
228	REACTOR PLANT MISC. ITEMS					
22	REACTOR PLANT EQUIPMENT					
231	TURBINE GENERATOR					
233	CONDENSING SYSTEMS					
234	FEED HEATING SYSTEM					
235	OTHER TURBINE PLANT EQUIP.					
236	INSTRUMENTATION & CONTROL					
237	TURBINE PLANT MISC. ITEMS					
23	TURBINE PLANT EQUIPMENT					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
241	SWITCHGEAR					
242	STATION SERVICE EQUIPMENT					
243	SWITCHBOARDS					
244	PROTECTIVE EQUIPMENT					
245	ELECT. STRUC. & WIRING CONTNR.					
246	POWER & CONTROL WIRING					
24	ELECTRIC PLANT EQUIPMENT					
251	TRANSPORTATION & LIFT EQUIPMENT					
252	AIR, WATER, & STEAM SERVICE SYS.					
253	COMMUNICATIONS EQUIPMENT					
254	FURNISHINGS & FIXTURES					
255	WASTEWATER TREATMENT EQUIP.					
25	MISCELLANEOUS PLANT EQUIP.					
261	STRUCTURES					
262	MECHANICAL EQUIPMENT					
26	MAIN COND. HEAT REJECT SYS.					
	TOTAL DIRECT COSTS					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
911	TEMPORARY CONSTRUCTION FAC.					
912	CONSTRUCTION TOOLS & EQUIP.					
913	PAYROLL INSURANCE & TAXES					
914	PERMITS, INS., & LOCAL TAXES					
915	FACILITY MODULE TRANSPORTATION					
91	CONSTRUCTION SERVICES					
921	ENGR. & HOME OFFICE EXPENSES					
922	ENGR. HOME OFFICE QA					
923	ENGR. HOME OFFICE CONSTRCTN. MGMT.					
92	ENGR. & HOME OFFICE SERVICES					
931	FIELD OFFICE EXPENSES					
932	FIELD JOB SUPERVISION					
933	FIELD QA/QC					
934	PLANT STARTUP & TEST					
93	FIELD OFFICE & SERVICES					
941	MGMT., ENGR., & QA					
942	TAXES & INSURANCE					
943	SPARE PARTS					
944	TRAINING					
945	G&A					
946	CAPITAL EQUIPMENT					
94	OWNERS' COSTS					
951	HOME OFFICE SERVICES					
952	HOME OFFICE QA					
95	RM HOME OFFICE ENGR. & SERVICES					
	TOTAL INDIRECT COSTS					
	TOTAL COST					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
21	STRUCTURES & IMPROVEMENTS					
211	YARDWORK					
211.1	GENERAL YARDWORK					
211.4	RAILROADS					
211.7	STRUCTURAL ASSOC. YARDWORK					
	211 YARDWORK					
212	REACTOR FACILITIES					
212.1	BUILDING STRUCTURE					
212.2	BUILDING SERVICES					
	212 REACTOR FACILITIES					
213	TURBINE GENERATOR BUILDING					
213.1	BUILDING STRUCTURE					
213.2	BUILDING SERVICES					
	213 TURBINE GENERATOR BLDG.					
214	SECURITY BUILDING AND GATEHOUSE					
214.1	BUILDING STRUCTURE					
214.2	BUILDING SERVICES					
	214 SECURITY BUILDING AND GATEHOUSE					
215	REACTOR SERVICE BUILDING					
215.1	BUILDING STRUCTURE					
215.2	BUILDING SERVICES					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
216	RADWASTE BUILDING					
216.1	BUILDING STRUCTURE					
216.2	BUILDING SERVICES					
	216 RADWASTE BUILDING					
217	FUEL SERVICE BUILDING					
217.1	BUILDING STRUCTURE					
217.2	BUILDING SERVICES					
	217 FUEL SERVICE BUILDING					
218A	CONTROL BUILDING					
218A.1	BUILDING STRUCTURE					
218A.2	BUILDING SERVICES					
	218A CONTROL BUILDING					
218B	ADMINISTRATION BUILDING					
218B.1	BUILDING STRUCTURE					
218B.2	BUILDING SERVICES					
	218B ADMINISTRATION BLDG.					
218C	OPERATION AND MAINTENANCE CENTER					
218C.1	BUILDING STRUCTURE					
218C.2	BUILDING SERVICES					
	218C OPERATION AND MAINTENANCE CENTER					
218E	STEAM GENERATOR BUILDINGS					
218E.1	BUILDING STRUCTURE					
218E.2	BUILDING SERVICES					
	218E STEAM GENERATOR BUILDINGS					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
218H	PIPE TUNNELS					
218H.1	TUNNEL STRUCTURE					
218H.2	TUNNEL SERVICES					
	218H PIPE TUNNELS					
218L	ELECTRICAL TUNNEL					
218L.1	TUNNEL STRUCTURE					
218L.2	TUNNEL SERVICES					
	218L ELECTRICAL TUNNEL					
218N	MAINTENANCE SHOP					
218N.1	SHOP STRUCTURE					
218N.2	SHOP SERVICES					
	218N MAINTENANCE SHOP					
218P	REACTOR STORAGE SILO					
218P.1	STRUCTURE					
	218P REACTOR STORAGE SILO					
218Q	MISC. TANK FOUNDATIONS					
218Q.1	STRUCTURE					
	218Q MISC. TANK FOUNDATIONS					
218R	BOP SERVICE BLDG.					
218R.1	BUILDING STRUCTURE					
218R.2	BUILDING SERVICES					
	218R BOP SERVICE BLDG.					
218S	WASTE WATER TREATMENT BLDG.					
218S.1	BUILDING STRUCTURE					
218S.2	BUILDING SERVICES					
	218S WASTE WATER TREATMENT BLDG.					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
218T	GAS TURBINE BUILDING					
218T.1	BUILDING STRUCTURE					
218T.2	BUILDING SERVICES					
	218T GAS TURBINE BUILDING					
218V	PERSONAL SERVICE BUILDING					
218V.1	BUILDING STRUCTURE					
218V.2	BUILDING SERVICES					
	218V PERSONAL SERVICE BUILDING					
218W	WAREHOUSE					
218W.1	BUILDING STRUCTURE					
218W.2	BUILDING SERVICES					
	218W WAREHOUSE					
218Y	REACTOR MODULE SERVICE ROADWAY					
218Y.1	STRUCTURE					
	218Y REACTOR MODULE SERVICE ROADWAY					
218Z	REACT. REC. AND ASS. BLDG					
218Z.1	BUILDING STRUCTURE					
218Z.2	BUILDING SERVICES					
	218Z REACT. REC. AND ASS. BLDG.					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
219A	TRAINING CENTER					
219A.1	BUILDING STRUCTURE					
219A.2	BUILDING SERVICES					
	219A TRAINING CENTER					
219K	SODIUM UNLOADING FACILITY					
219K.1	STRUCTURE					
219K.2	SERVICES					
	219K SODIUM UNLOADING FACILITY					
21	STRUCTURES & IMPROVEMENTS					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
22	REACTOR PLANT EQUIPMENT					
220A	NSSS					
220A.1	QUOTED NSSS PRICE					
220A.2	DISTRIBUTED NSSS COST					
220A.21	REACTOR EQUIPMENT					
220A.211	REACTOR VESSELS					
220A.212	REACTOR VESSEL INTERNALS					
220A.213	CONTROL ROD SYSTEMS					
220A.22	HEAT TRANSPORT SYSTEM					
220A.221	PRIMARY HEAT TRANSPORT SYSTEM					
220A.222	INTERM. HEAT TRANSPORT SYSTEM					
220A.223	STEAM GENERATOR SYSTEM					
220A.23	SAFEGUARDS SYSTEMS					
220A.231	BACKUP HEAT REMOVAL SYSTEMS					
220A.25	FUEL HANDLING & STORAGE					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
220A.26	OTHER EQUIPMENT					
220A.261	INERT GAS RECEIVING & PROCESSING					
220A.262	SPECIAL HEATING SYSTEM					
220A.264	SODIUM STORAGE, RELIF. MAKEUP					
220A.265	SODIUM PURIFICATION SYSTEM					
220A.266	Na LEAK DETECTION SYSTEM					
220A.267	AUXILIARIES COOLING SYSTEM					
220A.268	MAINTENANCE EQUIPMENT					
220A.27	INSTRUMENTATION & CONTROL					
220A.3	UNDISTRIBUTED NSSS COST					
	220A NSSS					
220B	NSSS OPTIONS					
221	REACTOR EQUIPMENT					
221.1	REACTOR VESSEL & ACCESSORY					
221.11	REACTOR & GUARD VESSEL SUPPORT					
221.12	VESSEL & GUARD VESSEL STRUCTURE					
221.13	VESSEL INTERNALS					
221.2	REACTOR CONTROL DEVICES					
221.21	CONTROL ROD SYSTEM					
	221 REACTOR EQUIPMENT					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
222	MAIN HEAT TRANSPORT SYSTEM					
222.1	PRIMARY HEAT TRANSPORT SYSTEM					
222.11	FLUID CIRCULATION DRIVE SYSTEM					
222.12	REACTOR COOLANT PIPING SYSTEM					
222.13	INTERM. HEAT EXCHANGER EQUIPMENT					
222.15	PRIMARY COOLANT PIPE WHIP RESTRNT.					
222.2	INTERM. HEAT TRANSPORT SYSTEM					
222.21	FLUID CIRCULATION DRIVE SYSTEM					
222.22	INTERM. COOLANT PIPING SYSTEM					
222.23	EXPANSION TANK					
222.24	COOLANT PIPE WHIP RESTRNT.					
222.25	Na/H2O REACTION PROTECTION SYS.					
222.253	TANKS					
222.255	PIPING					
222.257	PIPING — MISCELLANEOUS ITEMS					
222.258	INSTRUMENTATION & CONTROL					
222.259	FOUNDATIONS					
222.3	STEAM GENERATION SYSTEM					
222.31	FLUID CIRCULATION DRIVE SYSTEM					
222.33	STEAM GENERATOR EQUIPMENT					
222	MAIN HEAT TRANSPORT SYSTEM					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
223	SAFEGUARDS SYSTEM					
223.1	AUXILIARY HEAT TRANSPORT SYSTEM					
223.11	ROTATING EQUIPMENT					
223.12	HEAT TRANSFER EQUIPMENT					
223.13	TANK & PRESSURE VESSEL					
223.15	PIPING					
223.16	VALVES					
223.17	PIPING - MISCELLANEOUS ITEMS					
223.18	INSTRUMENTATION & CONTROL					
223.19	FOUNDATIONS					
	223 SAFEGUARDS SYS.					
224	RADWASTE PROCESSING					
224.1	LIQUID WASTE PROCESSING					
224.2	GAS DISTRIBUTION & PROCESS SYSTEM					
224.3	SOLID WASTE SYSTEM					
	224 RADWASTE PROCESSING					
225	FUEL HANDLING					
225.1	FUEL HANDLING MECHANISMS					
225.2	FUEL HANDLING EQUIPMENT					
225.3	INSPECTION EQUIPMENT					
225.4	CORE COMPONENT STORAGE					
	225 FUEL HANDLING					
226	OTHER REACTOR PLANT EQUIPMENT					
226.1	INERT GAS SYSTEM					
226.2	SPECIAL HEATING SYSTEMS					
226.3	LM REC. STORAGE & PROC. SYSTEM					
226.7	AUXILIARY COOLING SYSTEM					
226.8	MAINTENANCE EQUIPMENT					
226.9	SAMPLING EQUIPMENT					
	226 OTHER REACTOR PLANT EQUIPMENT					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
227	RX INSTRUMENTATION & CONTROL					
227.1	BENCHBOARD, PANELS & RACKS, ETC.					
227.2	PROCESS COMPUTERS					
227.3	MONITORING SYSTEMS					
227.4	PLANT CONTROL & PROTECTION SYSTEM					
	227 RX INSTR. & CONTROL					
228	REACTOR PLANT MISCELLANEOUS ITEMS					
228.1	FIELD PAINTING					
228.2	QUALIFICATION OF WELDERS					
228.3	STANDARD NSSS VALVE PACKAGE					
228.4	REACTOR PLANT INSULATION					
	228 REACTOR PLANT MISC. ITEMS					
	22 REACTOR PLANT EQUIPMENT					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
23	TURBINE PLANT EQUIPMENT					
231	TURBINE GENERATOR					
231.1	TURBINE GENERATOR & ACCESSORY					
231.2	FOUNDATIONS					
231.4	LUBRICATING OIL SYSTEM					
231.5	GAS SYSTEMS					
231.6	MSTR. SEPRTR./REHTR. DRAIN SYSTEM					
	231 TURBINE GENERATOR					
233	CONDENSING SYSTEMS					
233.1	CONDENSER EQUIPMENT					
233.12	HEAT TRANSFER EQUIPMENT					
233.2	CONDENSATE SYSTEM					
233.21	ROTATING EQUIPMENT					
233.23	TANKS & PRESSURE VESSELS					
233.25	PIPING					
233.26	VALVES					
233.27	PIPING - MISCELLANEOUS ITEMS					
233.28	INSTRUMENTATION & CONTROL					
233.29	FOUNDATIONS					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
233.3	GAS REMOVAL SYSTEM					
233.4	TURBINE BYPASS SYSTEM					
233.5	CONDENSATE POLISHING					
	233 CONDENSING SYSTEMS					
234	FEED HEATING SYSTEM					
234.1	FEEDWATER HEATERS					
234.12	HEAT TRANSFER EQUIPMENT					
234.2	FEEDWATER SYSTEM					
234.21	ROTATING MACHINERY					
234.25	PIPING					
234.26	VALVES					
234.27	PIPING — MISCELLANEOUS ITEMS					
234.28	INSTRUMENTATION & CONTROL					
234.29	FOUNDATIONS					
234.3	EXTRACTION SYSTEM					
234.4	FWH VENT & DRAIN SYSTEM					
	234 FEED HEATING SYSTEM					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
235	OTHER TURBINE PLANT EQUIPMENT					
235.1	MAIN VAPOR PIPING SYSTEM					
235.2	TURBINE AUXILIARIES					
235.3	TB CLOSED COOLING WATER SYSTEM					
235.4	DEMIN. WATER MAKEUP SYSTEM					
235.5	CHEMICAL TREATMENT SYSTEM					
235.6	NEUTRALIZATION SYSTEM					
	235 OTHER TURBINE PLANT EQUIP.					
236	INSTRUMENTATION & CONTROL					
236.1	PROCESS INSTR. & CONTROL EQUIPMENT					
236.2	PROCESS COMPUTER					
236.3	TURBINE PLANT INSTR. & CONTROL TUBING					
	236 INSTRUMENTATION & CONTROL					
237	TURBINE PLANT MISCELLANEOUS ITEMS					
237.1	FIELD PAINTING					
237.2	QUALIFICATION OF WELDERS					
237.3	TURBINE PLANT INSULATION					
	237 TURBINE PLANT MISC. ITEMS					
	23 TURBINE PLANT EQUIPMENT					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
24	ELECTRICAL PLANT EQUIPMENT					
241	SWITCHGEAR					
241.1	GENERATOR EQUIPMENT SWITCHGEAR					
241.2	STATION SERVICE SWITCHGEAR					
	241 SWITCHGEAR					
242	STATION SERVICE EQUIPMENT					
242.1	STATION SERVICE & STARTUP EQUIP.					
242.2	UNIT SUBSTATIONS					
242.3	AUXILIARY POWER SOURCES					
	242 STATION SERV. EQUIPMENT					
243	SWITCHBOARDS					
243.1	CONTROL PANELS					
243.2	AUXILIARY POWER & SIGNAL BOARDS					
	243 SWITCHBOARDS					
244	PROTECTIVE EQUIPMENT					
244.1	GENERAL STATION GROUND SYSTEM					
244.2	FIRE DETECTION & SUPPRESSION					
244.3	LIGHTNING PROTECTION					
244.4	CATHODIC PROTECTION					
244.5	HEAT TRACING & FREEZE PROT.					
	244 PROTECTIVE EQUIPMENT					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
245	ELECT. STRUCTURE & WIRING CONTAINERS					
245.1	UNDERGROUND DUCT RUNS					
245.2	CABLE TRAYS					
245.3	CONDUITS					
	245 ELECT. STRUCT. & WIRING					
246	POWER & CONTROL WIRING					
246.1	GENERATOR CIRCUITS WIRING					
246.2	STATION SERVICE POWER WIRING					
246.3	CONTROL CABLE					
246.4	INSTRUMENT WIRE					
246.5	CONTAINMENT PENETRATIONS					
	246 POWER & CONTROL WIRING					
	24 ELECTRICAL POWER EQUIPMENT					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
25	MISCELLANEOUS PLANT EQUIPMENT					
251	TRANSPORTATION & LIFT EQUIPMENT					
251.1	CRANES & HOISTS					
	251 TRANSPORTATION & LIFT					
252	AIR, WATER, & STEAM SERV. SYSTEM					
252.1	AIR SYSTEMS					
252.2	WATER SYSTEMS					
252.21	PLANT SERVICE WATER SYSTEM					
252.22	NORMAL FIRE PROTECTION SYSTEM					
252.23	PROCESS CHILLED WATER SYSTEM					
252.24	POTABLE WATER SYSTEM					
252.3	AUXILIARY STEAM SYSTEM					
252.4	PLANT FUEL OIL SYSTEM					
252.5	SODIUM FIRE PROTECTION SYSTEM					
	252 AIR, WATER, & STEAM SERV. SYS.					
253	COMMUNICATIONS EQUIPMENT					
253.1	LOCAL COMMUNICATIONS SYSTEMS					
253.2	SIGNAL SYSTEMS					
253.3	SECURITY SYSTEMS					
	253 COMMUNICATIONS EQUIPMENT					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
254	FURNISHING & FIXTURES					
254.1	SAFETY EQUIPMENT					
254.2	CHEMICAL LAB & INSTR. SHOP					
254.3	OFFICE EQUIPMENT & FURNISHINGS					
254.4	CHANGE ROOM EQUIPMENT					
254.5	ENVIRONMENTAL MONITORING EQUIPMENT					
254.6	DINING FACILITIES					
254.7	MAINTENANCE SHOP EQUIPMENT					
	254 FURNISHINGS & FIXTURES					
255	WASTEWATER TREATMENT SYSTEM					
	25 MISCELLANEOUS PLANT EQUIPMENT					
26	MAIN COND. HEAT REJECTION SYSTEM					
261	STRUCTURES					
261.1	MAKEUP WATER & DISCH. STR.					
261.2	CIRC. WATER PUMP HOUSE					
261.3	MAKEUP WATER PRETREATMENT BUILDING					
261.4	COOLING TOWER SWITCHGEAR BUILDING					
	261 STRUCTURES					
262	MECHANICAL EQUIPMENT					
262.1	HEAT REJECTION SYSTEM					
	262 MECHANICAL EQUIPMENT					
	26 MAIN COND. HEAT REJECT. SYS.					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
91	CONSTRUCTION SERVICES					
911	TEMPORARY CONSTRUCTION FACILITIES					
911.1	TEMPORARY BUILDINGS					
911.2	TEMPORARY FACILITIES					
	911 TEMP. CONSTRCTN FACILITIES					
912	CONSTRUCTION TOOLS & EQUIPMENT					
912.1	MAJOR EQUIPMENT					
912.2	MISCELLANEOUS VEHICLES					
912.3	PURCHASE OF SMALL TOOLS					
912.4	EXPENDABLE SUPPLIES					
912.5	SAFETY EQUIPMENT & INSPECTION					
	912 CONSTRCTN. TOOLS & EQUIPMENT					
913	PAYROLL INSURANCE & TAXES					
914	PERMITS, INSURANCE, & LOCAL TAXES					
915	FACILITY MODULE TRANSPORTATION					
	91 CONSTRUCTION SERVICES					

Table A.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
92	ENGR. & HOME OFFICE SERVICES					
921	HOME OFFICE EXPENSES					
922	HOME OFFICE QA					
923	HOME OFFICE CONSTRCTN. MGMT.					
	92 ENGR. & HOME OFFICE SERVICES					
93	FIELD OFFICE & SERVICES					
931	FIELD OFFICE EXPENSES					
932	FIELD JOB SUPERVISION					
933	FIELD OFFICE QA/QC					
934	PLANT STARTUP & TESTING					
	93 FLD. SUPERVISION & FLD. OFFICE SERV.					
94	OWNERS' COSTS					
941	MANAGEMENT, ENGINEERING, & QA					
942	TAXES AND INSURANCE					
943	SPARE PARTS					
944	STAFF TRAINING AND STARTUP					
945	(G&A) GENERAL AND ADMINISTRATIVE					
946	CAPITAL EQUIPMENT					
	94 OWNERS' COSTS					
95	RM HOME OFFICE ENGINEERING AND SERVICES					
951	HOME OFFICE SERVICES					
952	HOME OFFICE QA					
	95 RM HOME OFFICE ENGINEERING AND SERVICES					

103/104

Appendix B

**EEDB CODE OF ACCOUNTS FOR HIGH-TEMPERATURE
GAS-COOLED REACTOR (HTGR) CONCEPT**

Table B.1. HTGR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
20	LAND & LAND RIGHTS					
21	STRUCTURES & IMPROVEMENTS					
22	REACTOR PLANT EQUIPMENT					
23	TURBINE PLANT EQUIPMENT					
24	ELECTRIC PLANT EQUIPMENT					
25	MISCELLANEOUS PLANT EQUIPMENT					
26	HEAT REJECT. SYSTEM					
	TOTAL DIRECT COSTS					
91	CONSTRUCTION SERVICES					
92	HOME OFFICE ENGR. & SERVICE					
93	FIELD OFFICE SUPV. & SERVICE					
94	OWNERS' COST					
95	RM HOME OFFICE ENGINEERING AND SERVICES					
	TOTAL INDIRECT COSTS					
	TOTAL COST					

Table B.1. HTGR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
211	YARD WORK					
212	REACTOR BUILDING					
213	TURBINE BUILDING					
214	OPERATION CENTER					
215	REACTOR SERVICE BUILDING					
216	RADIOACTIVE WASTE MANAGEMENT BUILDING					
218A	PERSONNEL SERVICES BUILDING					
218C	MAKEUP WATER TREATMENT & AUXILIARY BOILER BUILDING					
218D	FIRE PUMP HOUSE					
218E	HELIUM STORAGE BUILDING					
218G	HYDROGEN STORAGE AREA					
218H	GUARD HOUSE					
218I	NUCLEAR ISLAND WAREHOUSE					
218J	ECA WAREHOUSE					
218K	MAINTENANCE BUILDING					
218U	STANDBY POWER BUILDING					
218X	NUCLEAR ISLAND COOLING WATER BUILDING					
218Z	REACTOR AUXILIARY BUILDING					
21	STRUCTURES & IMPROVEMENTS					

Table B.1. HTGR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
221	REACTOR SYSTEMS					
222	VESSEL SYSTEM					
223	HEAT TRANSPORT SYSTEM					
224	REACTOR CAVITY COOLING SYSTEM					
225	SHUTDOWN COOLING SYSTEM					
226	FUEL HANDLING, STORAGE & SHIPPING SYSTEMS					
227	REACTOR SERVICE SYSTEMS					
228	PLANT CONTROL, DATA AND INSTRUMENTATION SYSTEM					
229	REACTOR PLANT MISCELLANEOUS ITEMS					
22	REACTOR PLANT EQUIPMENT					
231	TURBINE GENERATOR					
233	CONDENSING SYSTEM					
234	FEEDWATER SYSTEM					
235	OTHER TURBINE PLANT EQUIP.					
236	INSTRUMENTATION & CONTROL					
237	TURBINE PLANT MISC. ITEMS					
23	TURBINE PLANT EQUIPMENT					

Table B.1. HTGR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
241	SWITCHGEAR					
242	STATION SERVICE EQUIPMENT					
243	SWITCHBOARDS					
244	PROTECTIVE EQUIPMENT					
245	ELECT. STRUC. & WIRING CONTAINERS					
246	POWER & CONTROL WIRING					
24	ELECTRIC PLANT EQUIPMENT					
251	TRANSPORTATION & LIFT EQUIP.					
252	AIR, WATER, & STEAM SERVICE SYSTEMS					
253	COMMUNICATIONS EQUIPMENT					
254	FURNISHINGS & FIXTURES					
25	MISCELLANEOUS PLANT EQUIPMENT					
261	STRUCTURES					
262	MECHANICAL EQUIPMENT					
26	MAIN COND. HEAT REJECT. SYS.					
	TOTAL DIRECT COSTS					

Table B.1. HTGR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
911	TEMPORARY CONSTRUCTION FAC.					
912	CONSTRUCTION TOOLS & EQUIP.					
913	PAYROLL INSURANCE & TAXES					
914	PERMITS, INS., & LOCAL TAXES					
91	CONSTRUCTION SERVICES					
921	ENGR. & HOME OFFICE EXPENSES					
922	ENGR. HOME OFFICE QA					
923	ENGR. HOME OFFICE CONSTRCTN. MGMT.					
92	ENGR. & HOME OFFICE SERVICES					
931	FIELD OFFICE EXPENSES					
932	FIELD JOB SUPERVISION					
933	FIELD QA/QC					
934	PLANT STARTUP & TEST					
93	FIELD OFFICE & SERVICE					
941	MGMT., ENGR., & QA					
942	TAXES & INSURANCE					
943	SPARE PARTS					
944	TRAINING					
945	G&A					
946	CAPITAL & EQUIPMENT					
94	OWNERS' COSTS					
951	HOME OFFICE SERVICES					
952	HOME OFFICE QA					
95	RM HOME OFFICE ENGR. & SERVICE					

109/110

Appendix C

EEDB CODE OF ACCOUNTS FOR THE REFERENCE PRESSURIZED
WATER REACTOR (PWR)

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
20	LAND & LAND RIGHTS					
21	STRUCTURES & IMPROVEMENTS					
22	REACTOR PLANT EQUIPMENT					
23	TURBINE PLANT EQUIPMENT					
24	ELECTRIC PLANT EQUIPMENT					
25	MISCELLANEOUS PLANT EQUIPMENT					
26	MAIN COND. HEAT REJECT. SYSTEM					
	TOTAL DIRECT COSTS					
91	CONSTRUCTION SERVICES					
92	AE HOME OFFICE ENGR. & SERVICE					
93	FIELD OFFICE SUPV. & SERVICE					
94	OWNERS' EXPENSES					
95	RM HOME OFFICE ENGINEERING & SERVICES					
	TOTAL INDIRECT COSTS					
	TOTAL COST					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
211	YARDWORK					
212	REACTOR FACILITIES					
213	TURBINE ROOM AND HEATER BAY					
214	SECURITY BUILDINGS					
215	PRIM AUX. BLDG. AND TUNNELS					
216	RADWASTE BUILDING					
217	FUEL SERVICE BUILDING					
218A	CONTROL BUILDING					
218B	ADMINISTRATION BUILDING					
218D	FIRE PUMP HOUSE					
218E	EMERGENCY FEED PUMP BLDG.					
218F	MANWAY TUNNELS (RCA TUNLS)					
218G	ELECTRICAL TUNNELS					
218J	MN STEAM & FW PIPE ENC.					
218K	PIPE TUNNELS					
218L	TECHNICAL SUPPORT CENTER					
218P	CONTAIN EQ HATCH MSLE SHLD.					
218S	WASTEWATER TREATMENT					
218T	ULTIMATE HEAT SINK STRUCTURE					
218V	PERSONNEL SERVICE BLDGS.					
21	STRUCTURES & IMPROVEMENTS					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
220A	NUCLEAR STEAM SUPPLY (NSSS)					
220B	NSSS OPTIONS					
221	REACTOR EQUIPMENT					
222	MAIN HEAT TRANSPORT SYSTEM					
223	SAFEGUARDS SYSTEM					
224	RADWASTE PROCESSING					
225	FUEL HANDLING AND STORAGE					
226	OTHER REACTOR PLANT EQUIPMENT					
227	RX INSTRUMENTATION & CONTROL					
228	REACTOR PLANT MISC. ITEMS					
22	REACTOR PLANT EQUIPMENT					
231	TURBINE GENERATOR					
233	CONDENSING SYSTEMS					
234	FEED HEATING SYSTEM					
235	OTHER TURBINE PLANT EQUIP.					
236	INSTRUMENTATION & CONTROL					
237	TURBINE PLANT MISC. ITEMS					
23	TURBINE PLANT EQUIPMENT					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
241	SWITCHGEAR					
242	STATION SERVICE EQUIPMENT					
243	SWITCHBOARDS					
244	PROTECTIVE EQUIPMENT					
245	ELECT. STRUC. & WIRING CONTNR.					
246	POWER & CONTROL WIRING					
24	ELECTRIC PLANT EQUIPMENT					
251	TRANSPORTATION & LIFT EQUIPMENT					
252	AIR, WATER, & STEAM SERVICE SYS.					
253	COMMUNICATIONS EQUIPMENT					
254	FURNISHINGS & FIXTURES					
255	WASTEWATER TREATMENT EQUIP.					
25	MISCELLANEOUS PLANT EQUIP.					
261	STRUCTURES					
262	MECHANICAL EQUIPMENT					
26	MAIN COND. HEAT REJECT SYS.					
	TOTAL DIRECT COSTS					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
911	TEMPORARY CONSTRUCTION FAC.					
912	CONSTRUCTION TOOLS & EQUIP.					
913	PAYROLL INSURANCE & TAXES					
914	PERMITS, INS., & LOCAL TAXES					
915	FACILITY MODULE TRANSPORTATION					
91	CONSTRUCTION SERVICES					
921	ENGR. & HOME OFFICE EXPENSES					
922	ENGR. & HOME OFFICE QA					
923	ENGR. & HOME OFFICE CONSTRCTN. MGMT.					
92	ENGR. & HOME OFFICE SERVICES					
931	FIELD OFFICE EXPENSES					
932	FIELD JOB SUPERVISION					
933	FIELD QA/QC					
934	PLANT STARTUP & TEST					
93	FIELD OFFICE & SERVICES					
941	MGMT., ENGR., & QA					
942	TAXES & INSURANCE					
943	SPARE PARTS					
944	TRAINING					
945	G&A					
946	CAPITAL EQUIPMENT					
94	OWNERS' COSTS					
951	HOME OFFICE SERVICES					
952	HOME OFFICE QA					
95	RM HOME OFFICE ENGR. & SERVICES					
	TOTAL INDIRECT COSTS					
	TOTAL COST					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
21	STRUCTURES & IMPROVEMENTS					
211	YARDWORK					
211.1	GENERAL YARDWORK					
211.4	RAILROADS					
211.7	STRUCTURAL ASSOC. YARDWORK					
211	YARDWORK					
212	REACTOR FACILITIES					
212.1	BUILDING STRUCTURE					
212.2	BUILDING SERVICES					
212	REACTOR FACILITIES					
213	TURBINE GENERATOR BUILDING					
213.1	BUILDING STRUCTURE					
213.2	BUILDING SERVICES					
213	TURBINE GENERATOR BLDG.					
214	SECURITY BUILDINGS					
214.1	BUILDING STRUCTURE					
214.2	BUILDING SERVICES					
214	SECURITY BUILDINGS					
215	REACTOR SERVICE BUILDING					
215.1	BUILDING STRUCTURE					
215.2	BUILDING SERVICES					
215	REACTOR SERVICE BUILDING					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
216	RADWASTE BUILDING					
216.1	BUILDING STRUCTURE					
216.2	BUILDING SERVICES					
	216 RADWASTE BUILDING					
217	FUEL SERVICE BUILDING					
217.1	BUILDING STRUCTURE					
217.2	BUILDING SERVICES					
	217 FUEL SERVICE BUILDING					
218A	CONTROL BUILDING					
218A.1	BUILDING STRUCTURE					
218A.2	BUILDING SERVICES					
	218A CONTROL BUILDING					
218B	ADMINISTRATION BUILDING					
218B.1	BUILDING STRUCTURE					
218B.2	BUILDING SERVICES					
	218B ADMINISTRATION BLDG.					
218C	OPERATION AND MAINTENANCE CENTER					
218C.1	BUILDING STRUCTURE					
218C.2	BUILDING SERVICES					
	218C OPERATION AND MAINTENANCE CENTER					
218E	EMERGENCY FEED PUMP BUILDING					
218E.1	BUILDING STRUCTURE					
218E.2	BUILDING SERVICES					
	218E EMERGENCY FEED PUMP BLDG					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
218F	MANWAY TUNNELS					
218F.1	BUILDING STRUCTURE					
218F.2	BUILDING SERVICES					
	218F MANWAY TUNNELS					
218G	ELECTRICAL TUNNELS					
218G.1	BLDG STRUCTURE (INCL. ACCT 218E)					
218G.2	BUILDING SERVICES					
	218G ELECTRICAL TUNNELS					
218H	NONESSENTIAL SWGR BUILDING					
218H.1	BUILDING STRUCTURE					
218H.2	BUILDING SERVICES					
	218H NONESSENTIAL SWGR BUILDING					
218J	MAIN STEAM & FW PIPE ENC					
218J.1	BUILDING STRUCTURE					
218J.2	BUILDING SERVICES					
	218J MN STEAM & FW PIPE ENC					
218K	PIPE TUNNELS					
218K.1	BUILDING STRUCTURE					
218K.2	BUILDING SERVICES					
	218K PIPE TUNNELS					
218L	TECHNICAL SUPPORT CENTER					
218L.1	BUILDING STRUCTURE					
218L.2	BUILDING SERVICES					
	218L TECH. SUPPORT CENTER					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
218P	CONTAIN EQ HATCH MSLE SHLD					
218P.1	SHIELD STRUCTURE					
	218P CONT. EQ HATCH MSLE SHLD					
218S	WASTE WATER TREATMENT					
218S.1	BUILDING STRUCTURE					
218S.2	W. WATER HOLDING BASIN					
	218S WASTE WATER TREATMENT					
218T	ULTIMATE HEAT SINK STRT.					
218T.1	BUILDING STRUCTURE					
218T.2	BUILDING SERVICES					
	218T ULTIMATE HEAT SINK STRT.					
218V	CONTR RM EMG AIR INTK STR					
218V.1	BUILDING STRUCTURE					
218V.2	BUILDING SERVICES					
	218T CONTR RM EMG AIR INTK STR					
	21 STRUCTURES & IMPROVEMENTS					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
22	REACTOR PLANT EQUIPMENT					
220A	NSSS					
220A.1	QUOTED NSSS PRICE					
220A.2	DISTRIBUTED NSSS COST					
220A.21	REACTOR EQUIPMENT					
220A.211	REACTOR VESSELS					
220A.212	REACTOR VESSEL INTERNALS					
220A.213	CONTROL ROD SYSTEMS					
220A.22	HEAT TRANSPORT SYSTEM					
220A.221	MAIN COOLANT PUMPS					
220A.222	REACTOR COOLANT PIPING					
220A.223	STEAM GENERATORS					
220A.224	PRESSURIZER					
220A.225	PRESSURIZER RELIEF TANK					
220A.23	SAFEGUARDS SYSTEMS					
220A.231	RESIDUAL HEAT REMOVAL SYSTEM					
220A.232	SAFETY INJECTION SYSTEM					
220A.25	FUEL HANDLING & STORAGE					

Table C.1. LMR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
220A.26	OTHER EQUIPMENT					
220A.261	COOLANT TREATMENT AND RECOVERY					
220A.262	MAINTENANCE EQUIPMENT					
220A.27	INSTRUMENTATION & CONTROL					
220A.3	UNDISTRIBUTED NSSS COST					
	220A NSSS					
220B	NSSS OPTIONS					
221	REACTOR EQUIPMENT					
221.1	REACTOR VESSEL & ACCESSORY					
221.11	REACTOR SUPPORT					
221.12	VESSEL STRUCTURE					
221.13	VESSEL INTERNALS					
221.14	TRANSPORT TO SITE					
221.2	REACTOR CONTROL DEVICES					
221.21	CONTROL ROD SYSTEM					
	221 REACTOR EQUIPMENT					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
222	MAIN HEAT TRANSPORT SYSTEM					
222.1	REACTOR CORE COOLANT SYSTEM					
222.11	FLUID CIRCULATION DRIVE SYSTEM					
222.12	REACTOR COOLANT PIPING SYSTEM					
222.13	STEAM GENERATOR EQUIPMENT					
222.15	PRESSURIZING SYSTEM					
	222 MAIN HEAT TRANSPORT SYSTEM					
223	SAFEGUARDS SYSTEM					
223.1	RESIDUAL HEAT REMOVAL SYSTEM					
223.11	ROTATING EQUIPMENT					
223.12	HEAT TRANSFER EQUIPMENT					
223.15	PIPING					
223.16	VALVES					
223.17	PIPING - MISCELLANEOUS ITEMS					
223.18	INSTRUMENTATION & CONTROL					
223.3	SAFETY INJECTION SYSTEM					
223.4	CONTAINMENT SPRAY SYSTEM					
223.5	COMBUSTIBLE GAS CONTROL SYST.					
	223 SAFEGUARDS SYS.					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
224	RADWASTE PROCESSING					
224.1	LIQUID WASTE PROCESSING					
224.2	GAS DISTRIBUTION & PROCESS SYSTEM					
224.3	SOLID WASTE SYSTEM					
	224 RADWASTE PROCESSING					
225	FUEL HANDLING AND STORAGE					
225.1	FUEL HANDLING TOOLS AND EQUIP					
225.3	SERVICE PLATFORMS					
225.4	FUEL STOR CLNG & INSP. EQ					
	225 FUEL HANDLING					
226	OTHER REACTOR PLANT EQUIPMENT					
226.1	INERT GAS SYSTEM					
226.3	REALTOR MAKEUPWATER SYST.					
226.4	COOLANT TREATMENT AND RECYCLE					
226.7	AUXILIARY COOLING SYSTEM					
226.8	MAINTENANCE EQUIPMENT					
226.9	SAMPLING EQUIPMENT					
	226 OTHER REACTOR PLANT EQUIPMENT					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
227	RX INSTRUMENTATION & CONTROL					
227.1	BENCHBOARD, PANELS & RACKS, ETC.					
227.2	PROCESS COMPUTERS					
227.3	MONITORING SYSTEMS					
227.4	PLANT CONTROL & PROTECTION SYSTEM					
227.5	RX PLANT I&C TUBING & FITTINGS					
227.9	TMI INSTRUMENTATION					
	227 RX INSTR. & CONTROL					
228	REACTOR PLANT MISCELLANEOUS ITEMS					
228.1	FIELD PAINTING					
228.2	QUALIFICATION OF WELDERS					
228.4	REACTOR PLANT INSULATION					
	228 REACTOR PLANT MISC. ITEMS					
	22 REACTOR PLANT EQUIPMENT					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
EB22129-5						
	TURBINE PLANT EQUIPMENT					
231	TURBINE GENERATOR					
231.1	TURBINE GENERATOR & ACCESSORY					
231.2	FOUNDATIONS					
231.4	LUBRICATING OIL SYSTEM					
231.5	GAS SYSTEMS					
231.6	MSTR. SEPRTR./REHTR. DRAIN SYSTEM					
	231 TURBINE GENERATOR					
233	CONDENSING SYSTEMS					
233.1	CONDENSER EQUIPMENT					
233.2	CONDENSATE SYSTEM					
233.3	GAS REMOVAL SYSTEM					
233.4	TURBINE BYPASS SYSTEM					
233.5	CONDENSATE POLISHING					
	233 CONDENSING SYSTEMS					
234	FEED HEATING SYSTEM					
234.1	FEEDWATER HEATERS					
234.2	FEEDWATER SYSTEM					
234.3	EXTRACTION STEAM SYSTEM					
234.4	FWH VENT & DRAIN SYSTEM					
	234 FEED HEATING SYSTEM					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
235	OTHER TURBINE PLANT EQUIPMENT					
235.1	MAIN VAPOR PIPING SYSTEM					
235.2	TURBINE AUXILIARIES					
235.3	TB CLOSED COOLING WATER SYSTEM					
235.4	DEMIN. WATER MAKEUP SYSTEM					
235.5	CHEMICAL TREATMENT SYSTEM					
235.6	NEUTRALIZATION SYSTEM					
	235 OTHER TURBINE PLANT EQUIP.					
236	INSTRUMENTATION & CONTROL					
236.1	PROCESS INSTR. & CONTROL EQUIPMENT					
236.2	PROCESS COMPUTER					
236.3	TURBINE PLANT INSTR. & CONTROL TUBING					
	236 INSTRUMENTATION & CONTROL					
237	TURBINE PLANT MISCELLANEOUS ITEMS					
237.1	FIELD PAINTING					
237.2	QUALIFICATION OF WELDERS					
237.3	TURBINE PLANT INSULATION					
	237 TURBINE PLANT MISC. ITEMS					
	23 TURBINE PLANT EQUIPMENT					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
24	ELECTRICAL PLANT EQUIPMENT					
241	SWITCHGEAR					
241.1	GENERATOR EQUIPMENT SWITCHGEAR					
241.2	STATION SERVICE SWITCHGEAR					
	241 SWITCHGEAR					
242	STATION SERVICE EQUIPMENT					
242.1	STATION SERVICE & STARTUP EQUIP.					
242.2	UNIT SUBSTATIONS					
242.3	AUXILIARY POWER SOURCES					
	242 STATION SERV. EQUIPMENT					
243	SWITCHBOARDS					
243.1	CONTROL PANELS					
243.2	AUXILIARY POWER & SIGNAL BOARDS					
	243 SWITCHBOARDS					
244	PROTECTIVE EQUIPMENT					
244.1	GENERAL STATION GROUND SYSTEM					
244.2	FIRE DETECTION & SUPPRESSION					
244.3	LIGHTNING PROTECTION					
244.4	CATHODIC PROTECTION					
244.5	HEAT TRACING & FREEZE PROT.					
	244 PROTECTIVE EQUIPMENT					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
245	ELECT. STRUCTURE & WIRING CONTAINERS					
245.1	UNDERGROUND DUCT RUNS					
245.2	CABLE TRAYS					
245.3	CONDUITS					
	245 ELECT. STRUCT. & WIRING					
246	POWER & CONTROL WIRING					
246.1	GENERATOR CIRCUITS WIRING					
246.2	STATION SERVICE POWER WIRING					
246.3	CONTROL CABLE					
246.4	INSTRUMENT WIRE					
246.5	CONTAINMENT PENETRATIONS					
	246 POWER & CONTROL WIRING					
	24 ELECTRICAL POWER EQUIPMENT					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
25	MISCELLANEOUS PLANT EQUIPMENT					
251	TRANSPORTATION & LIFT EQUIPMENT					
251.1	CRANES & HOISTS					
	251 TRANSPORTATION & LIFT					
252	AIR, WATER, & STEAM SERV. SYSTEM					
252.1	AIR SYSTEMS					
252.2	WATER SYSTEMS					
252.3	AUXILIARY STEAM SYSTEM					
252.4	PLANT FUEL OIL SYSTEM					
	252 AIR, WATER, & STEAM SERV. SYS.					
253	COMMUNICATIONS EQUIPMENT					
253.1	LOCAL COMMUNICATIONS SYSTEMS					
253.2	SIGNAL SYSTEMS					
253.3	SECURITY SYSTEMS					
	253 COMMUNICATIONS EQUIPMENT					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
254	FURNISHING & FIXTURES					
254.1	SAFETY EQUIPMENT					
254.2	CHEMICAL LAB & INSTR. SHOP					
254.3	OFFICE EQUIPMENT & FURNISHINGS					
254.4	CHANGE ROOM EQUIPMENT					
254.5	ENVIRONMENTAL MONITORING EQUIPMENT					
254.6	DINING FACILITIES					
	254 FURNISHINGS & FIXTURES					
255	WASTEWATER TREATMENT SYSTEM					
255.1	ROTATING EQUIPMENT					
255.3	TANKS & PRESSURE VESSELS					
255.4	PURIFICATION & FILTER EQUIP					
	255 WASTEWATER TREATMENT SYSTEM					
	25 MISCELLANEOUS PLANT EQUIPMENT					
26	MAIN COND. HEAT REJECTION SYSTEM					
261	STRUCTURES					
261.1	MAKEUP WATER & INTAKE					
261.2	CIRC. WATER PUMP HOUSE					
261.3	MAKEUP WATER PRETREATMENT BUILDING					
	261 STRUCTURES					
262	MECHANICAL EQUIPMENT					
262.1	HEAT REJECTION SYSTEM					
	262 MECHANICAL EQUIPMENT					
	26 MAIN COND. HEAT REJECT. SYS.					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
91	CONSTRUCTION SERVICES					
911	TEMPORARY CONSTRUCTION FACILITIES					
911.1	TEMPORARY BUILDINGS					
911.2	TEMPORARY FACILITIES					
	911 TEMP. CONSTRCTN FACILITIES					
912	CONSTRUCTION TOOLS & EQUIPMENT					
912.1	MAJOR EQUIPMENT					
912.2	MISCELLANEOUS VEHICLES					
912.3	SMALL TOOLS					
912.4	EXPENDABLE SUPPLIES					
912.5	SAFETY EQUIPMENT & INSPECTION					
	912 CONSTRCTN. TOOLS & EQUIPMENT					
913	PAYROLL INSURANCE & TAXES					
914	PERMITS, INSURANCE, & LOCAL TAXES					
915	FACILITY MODULE TRANSPORTATION					
	91 CONSTRUCTION SERVICES					

Table C.1. PWR plant cost estimate by EEDB cost account
(thousands of Jan. 198_ dollars without contingency)

Account No.	Account description	Factory equipment	Site labor hours	Site labor	Site material	Total \$
92	ENGR. & HOME OFFICE SERVICES					
921	HOME OFFICE SERVICES					
922	HOME OFFICE QA					
923	HOME OFFICE CONSTRCTN. MGMT.					
	92 ENGR. & HOME OFFICE SERVICES					
93	FIELD OFFICE & SERVICES					
931	FIELD OFFICE EXPENSES					
932	FIELD JOB SUPERVISION					
933	FIELD OFFICE QA/QC					
934	PLANT STARTUP & TESTING					
	93 FLD. SUPERVISION & FLD. OFFICE SERV.					
94	OWNERS' COSTS					
941	MANAGEMENT, ENGINEERING, & QA					
942	TAXES AND INSURANCE					
943	SPARE PARTS					
944	STAFF TRAINING AND STARTUP					
945	(G&A) GENERAL AND ADMINISTRATIVE					
946	CAPITAL EQUIPMENT					
	94 OWNERS' COSTS					
95	RM HOME OFFICE ENGINEERING & SERVICE					
951	HOME OFFICE SERVICES					
952	HOME OFFICE QA					
	95 RM HOME OFFICE ENGINEERING & SERVICE					

Appendix D

LISTING OF SAMPLE FOAK TASKS

D.1 Engineering and Management

- Prepare engineering specifications and drawings using generic site parameters as needed for design certification (layouts, design, manufacturing, installation, and interface control drawings).
- Prepare overall plant technical documents and maintenance and operating manuals.
- Prepare management plans, directives, and procedures.
- Prepare test plans, specifications, and procedures including definition of startup systems and turnover plans and procedures.
- Conduct analyses (stress, thermal, reliability, maintainability, availability, thermal hydraulics, loads, seismic failure mode analysis, and safety).
- Conduct design review meetings.
- Prepare verification and validation plans and conduct verification tests and analyses.
- Develop computer programs.
- Prepare vendor bid packages, including preparation of RFPs, bid evaluations, owner interface activities, and award of contract.
- Prepare plant construction model.
- Prepare modularization plan including Modular Fabrication/Acquisition strategies
- Obtain NRC certification for standard design.

D.2 Equipment Manufacturer

- Develop tooling and fixtures for fabrication and assembly of components.
- Fabricate or purchase special component shipping fixtures and conditioning equipment.

- Conduct component development tests.
- Fabricate special test fixtures.
- Purchase or fabricate special test equipment.
- Fabricate or purchase any special component/material handling or transportation equipment used for equipment fabrication.

D.3 Construction

- Prepare construction planning documentation.
 - Fabricate any special forms or scaffolding required for construction of the first plant.
 - Fabricate or purchase any special component and/or material handling or transportation equipment used on the first construction site.
-

Appendix E

SITE-RELATED ENGINEERING AND MANAGEMENT TASKS*

(Applicable to all plants including prototype, first commercial, transitional, and NOAK plants)

- Prepare site-related engineering specifications and drawings (layouts, design, manufacturing, installation, and interface control drawings).
- Identify and retitle nonsite drawings (design, manufacturing, installation, and interface control drawings), technical documents, specifications, and manuals to show applicability to the Target Plant.
- Update and maintain technical work packages.
- Provide support at vendor's plant to witness factory acceptance testing.
- Support the constructor during plant construction and acceptance testing.
- Provide support to the Materials Review Board (MRB).
- Provide support as specifically requested to PSAR and FSAR (including emergency response) to show that the plant is identical in design.
- Support vendor bid evaluations and negotiations as requested by Procurement.
- Support the Constructor in the resolution of any field problems.
- Prepare site-specific licensing documents, such as ER and SAR.
- Repeat plant planning and scheduling and administrative, quality assurance, procurement, and industrial and public relations activities.
- Provide modularization schedule/sequencing plan.
- Provide engineering necessary to excavate and lay out the site for construction. This includes excavation drawings; dewatering calculations and analyses; and design and layout of access roads, parking lots, utilities, etc.
- Provide project management associated with the above tasks.

*All FOAK expenditures are separately listed in Appendix D.

Appendix F

EEDB PROGRAM DESCRIPTION OF A STANDARD HYPOTHETICAL
MIDDLETOWN SITE FOR NUCLEAR POWER PLANTS¹F.1 General

This site description provides the site and environmental data, derived from the *Guide for Economic Evaluation of Nuclear Reactor Plant Designs*,² modified to reflect current nuclear power plant siting requirements. These data form the site-related bases of the criteria used to develop the conceptual designs of the nuclear power plant technical data models for the EEDB Program, including evaluation of the routine and accidental release of radioactive and other liquids and gases to the environment. The site is representative of locales found in the northeastern United States.

F.2 Topography and General Site Characteristics

The site is located on the east bank of the North River at a distance of 25 miles south of Middletown, the nearest large city. The North River flows from north to south and is ~0.5 mile (2600 ft) wide adjacent to the plant site. A flood plain extends from both river banks an average distance of 0.5 mile, ending with hilltops generally 150 to 250 ft above the river level. Beyond this area, the topography is gently rolling, with no major critical topographical features. The plant site itself extends from river level to elevations of 50 ft above the river level. The containment building, other Seismic Category I structures, primary non-Seismic Category I structures, and the switchyard are located on level ground at an elevation of 18 ft above the mean river level. According to U.S. Army Corps of Engineers' studies of the area, this elevation is 10 ft above the 100-year maximum river level.

To optimize land area requirements for the nuclear power plant site, maximum use of the river location is employed. The containment structure is located ~400 ft from the east bank of the river. The site land area is taken as ~1000 acres.

F.3 Site Access

Highway access is provided to the hypothetical site by 5 miles of secondary road connecting to a state highway; this road is in good condition and needs no additional improvements. Railroad access is provided by constructing a spur that intersects the B&M Railroad. The length of the required spur from the main line to the plant site is assumed to be 5 miles. The North River is navigable throughout the year with a 40-ft-wide by 12-ft-deep channel. The distance from the shoreline to the center of the ship channel is 2000 ft. All plant shipments are assumed to be made overland except that heavy equipment (such as the reactor vessel and the generator stator) may be transported by barge. The Middletown Municipal Airport is located 3 miles west of the State highway, 15 miles south of Middletown, and 10 miles north of the site.

F.4 Population Density and Land Use

The hypothetical site is near a large city (Middletown) of 250,000 population but in an area of low population density. Variation in population with distance from the site boundary is

<u>Miles</u>	<u>Cumulative Population</u>
0.5	0
1.0	310
2.0	1,370
5.0	5,020
10.0	28,600
20.0	133,000
30.0	1,010,000

There are five industrial manufacturing plants within 15 miles of the hypothetical site. Four are small plants, employing <100 people each. The fifth, near the airport, employs 2500 people. Closely populated areas are found only in the centers of the small towns so that the local land area used for housing is small. The remaining land, including that across the river, is used as forest or cultivated crop land, except for railroads and highways.

F.5 Nearby Facilities

Utilities are available as follows:

1. Natural gas service is available 2 miles from the site boundary on the same side of the river.
2. Communication lines are furnished to the project boundaries at no cost.
3. Power and water for construction activities are available at the southwest corner of the site boundary.
4. Two independent off-site power sources (one at 500 kV or 230 kV for the generator connection and one at 230 kV or 115 kV for the reserve auxiliary transformer connection) are available at the switchyard.

F.6 Meteorology and Climatology

F.6.1 Ambient temperatures

The winters in the Middletown area are moderately cold, with average temperatures in the low 30s (°F). The summers are fairly humid with average temperatures in the low 70s (°F) and with high temperatures averaging 82°F. The historic maximum wet bulb and dry bulb temperatures are 78 and 99°F, respectively.

The year-round temperature duration data for the dry bulb and coincident wet bulb temperatures are provided in Fig. F.1 and Table F.1.

F.6.2 Prevailing wind

According to Weather Bureau records at the Middletown Airport, located 10 miles north of the site on a low plateau just east of the North River, surface winds are predominantly southwesterly at 4 to 10 knots during the cool months.

There are no large diurnal variations in wind speed or direction. Observations of wind velocities as a function of altitude indicate a gradual increase in mean velocity and a gradual veering of the prevailing wind direction from southwesterly and westerly near the surface to westerly and northwesterly aloft.

Fig. F.1. Temperature duration curves for Middletown, U.S.A.

Table F.1. Annual temperature duration data for Middletown, U.S.A.

Cumulative duration (h/hr)	Dry bulb temperature (°F)	Mean coincident wet bulb temperature (°F)
<	99	78
10	94	76
75	89	74
225	85	69
400	82	67
788	79	64
1,353	74	61
2,086	69	59
2,800	64	56
3,535	59	53
4,228	54	48
4,872	49	43
5,598	44	39
6,409	39	35
7,214	34	30
7,786	29	26
8,167	24	21
8,421	19	15
8,581	14	11
8,686	9	6
8,733	4	1
8,749	-1	-3
8,756	-6	-8
8,759	-11	-13
8,760	-16	-19

In addition to the above, studies of the area indicate that there is a significant channeling of the winds below the surrounding hills into the north-south orientation of the North River. It is estimated that winds within the river valley blow approximately parallel to the valley orientation >50% of the time.

F.6.3 Atmospheric diffusion properties

During the warm months of the year, according to an analysis of Weather Bureau records, the atmospheric conditions near the surface are 25% unstable (Pasquill A, B, and C), 40% neutral (Pasquill D), and 35% stable (Pasquill E and F). Average wind speeds are 6 mph during unstable conditions, 12 mph during neutral conditions, and 4 mph during stable conditions.

During the cool months of the year, atmospheric conditions are 15% unstable, 50% neutral, and 35% stable. Average wind speeds are 6 mph during unstable conditions, 12 mph during neutral conditions, and 4 mph during stable conditions.

F.6.4 Severe meteorological phenomena

A maximum instantaneous wind velocity of 100 mph has been recorded at the site. During the past 50 years, three tropical storms, all of them in the final dissipation stages, have passed within 50 miles of the site. Some heavy precipitation and winds >40 mph were recorded, but no significant damage other than to crops resulted.

The area near the site experiences an average of 35 thunderstorms a year, with maximum frequency in early summer. High winds near 60 mph, heavy precipitation, and hail are recorded about once every 4 years. The 10-year, 24-h rainfall for the site is defined as 4.9 in.

In 40 years of record keeping, there have been 20 tornadoes reported within 50 miles of the site. This moderately high frequency of tornado activity indicates a need to design Seismic Category I structures at the site for the possibility of an on-site tornado. Maximum tornado frequency occurs during the months of May and June.

During the past 40 years, there have been ten storms in which freezing rain has caused power transmission line disruptions. Most of these storms have occurred in early December.

F.6.5 Potential accident release meteorology

Use the latest Nuclear Regulatory Commission (NRC) requirements.

F.7 Hydrology

The North River provides an adequate source of raw makeup water for the station. The average maximum temperature is 75°F, and the average minimum is 39°F. The mean annual temperature is 57°F.

U.S. Army Corps of Engineers' studies indicate that the 100-year maximum flood level rose to 8 ft above the mean river level. Near the site there are no dams that could fail and cause the river to rise above the 8-ft level.

F.8 Geology and Seismology

F.8.1 Soil profiles and load-bearing characteristics

Soil profiles for the site show alluvial soil and rock fill to a depth of 8 ft, Brassfield limestone to a depth of 30 ft, blue-weathered shale and fossiliferous Richmond limestone to a depth of 50 ft, and bed-rock to a depth of >50 ft. Allowable soil bearing is 6,000 psf, and rock-bearing characteristics are 18,000 and 15,000 psf for Brassfield and Richmond strata, respectively. No underground cavities exist in the limestone.

F.8.2 Seismology

The site is located in a generally seismically inactive region. Historical records show three earthquakes have occurred in the region between 1870 and 1984. A safe shutdown earthquake (SSE) with a horizontal ground acceleration of 0.25 g provides conservative design margin. For design purposes, the horizontal and vertical component Design Response Spectra given in NRC *Regulatory Guide 1.60* are linearly scaled to a horizontal ground acceleration of 0.25 g.

F.9 Sewage and Radioactive Waste Disposal

F.9.1 Sewage

Sewage generated on-site must receive primary and secondary treatment before discharge into the North River. Nonradioactive wastewater must be discharged in compliance with Environmental Protection Agency (EPA) effluent standards as promulgated in 40 CFR 423.

F.9.2 Gaseous and liquid radioactive wastes

Gaseous and liquid effluent releases at the site must comply with 10 CFR 20 and the intent of Appendix I of 10 CFR 50.

F.9.3 Solid radioactive wastes

On-site storage of solid radioactive wastes to permit radioactive decay is permissible, but ultimate disposal on-site is not planned.

Appendix G

CONVERSION FROM NOMINAL TO CONSTANT DOLLARS

Factors for converting nominal dollar levelized costs to constant dollars levelized costs are given in Tables G.1-G.9. These factors were calculated using the formula

$$LC_o/LC = (1+i)^{-L} \times \frac{CRF(d_o, 30)}{CRF(d, 30)} \times \frac{\sum_L \frac{1}{(1+d)^{t_j - t_1}}}{\sum_j \frac{1}{(1+d_o)^{t_j - t_1}}}$$

where

- LC_o = constant dollar levelized cost
- LC = nominal dollar levelized cost
- i = inflation rate
- L = time between reference year and start-up of first block
- $CRF(a, b)$ = capital recovery factor at rate a for period b
- d_o = constant dollar discount rate
- d = nominal dollar discount rate
- j = index denoting block
- t_j = operation date for block j

The cost factors are shown for a range of spacing between blocks and time between the reference years and the startup of the first block. Information is included for 1 to 4 block plants and for reference utility, industrial and IPP (high risk industrial) financing ground rules.

The ratio of the constant to nominal dollar capital recovery factors by itself is given in Table G.10 for a range of inflation rates and nominal costs of money.

Table G.1. Levelized cost ratios^a
Utility economics, 2-Block plant

Time until startup years ^b	Spacing between blocks, years						
	0.0 ^c	0.5	1.0	1.5	2.0	2.5	3.0
0.00	0.5898	0.5827	0.5760	0.5696	0.5635	0.5577	0.5522
1.00	0.5617	0.5550	0.5486	0.5425	0.5367	0.5312	0.5259
2.00	0.5349	0.5286	0.5225	0.5167	0.5111	0.5059	0.5008
3.00	0.5095	0.5034	0.4976	0.4921	0.4868	0.4818	0.4770
4.00	0.4852	0.4794	0.4739	0.4686	0.4636	0.4588	0.4543
5.00	0.4621	0.4566	0.4513	0.4463	0.4415	0.4370	0.4326
6.00	0.4401	0.4349	0.4298	0.4251	0.4205	0.4162	0.4120
7.00	0.4191	0.4141	0.4094	0.4048	0.4005	0.3964	0.3924
8.00	0.3992	0.3944	0.3899	0.3855	0.3814	0.3775	0.3737
9.00	0.3802	0.3756	0.3713	0.3672	0.3633	0.3595	0.3559
10.00	0.3621	0.3578	0.3536	0.3497	0.3460	0.3424	0.3390
11.00	0.3448	0.3407	0.3368	0.3330	0.3295	0.3261	0.3228
12.00	0.3284	0.3245	0.3208	0.3172	0.3138	0.3106	0.3075
13.00	0.3128	0.3090	0.3055	0.3021	0.2988	0.2958	0.2928
14.00	0.2979	0.2943	0.2909	0.2877	0.2846	0.2817	0.2789
15.00	0.2837	0.2803	0.2771	0.2740	0.2711	0.2683	0.2656
16.00	0.2702	0.2670	0.2639	0.2610	0.2582	0.2555	0.2530
17.00	0.2573	0.2542	0.2513	0.2485	0.2459	0.2433	0.2409
18.00	0.2451	0.2421	0.2394	0.2367	0.2342	0.2317	0.2294
19.00	0.2334	0.2306	0.2280	0.2254	0.2230	0.2207	0.2185
20.00	0.2223	0.2196	0.2171	0.2147	0.2124	0.2102	0.2081
21.00	0.2117	0.2092	0.2068	0.2045	0.2023	0.2002	0.1982
22.00	0.2016	0.1992	0.1969	0.1947	0.1926	0.1907	0.1888
23.00	0.1920	0.1897	0.1875	0.1855	0.1835	0.1816	0.1798
24.00	0.1829	0.1807	0.1786	0.1766	0.1747	0.1729	0.1712
25.00	0.1742	0.1721	0.1701	0.1682	0.1664	0.1647	0.1631
26.00	0.1659	0.1639	0.1620	0.1602	0.1585	0.1569	0.1553
27.00	0.1580	0.1561	0.1543	0.1526	0.1509	0.1494	0.1479
28.00	0.1504	0.1487	0.1469	0.1453	0.1438	0.1423	0.1409
29.00	0.1433	0.1416	0.1399	0.1384	0.1369	0.1355	0.1342
30.00	0.1365	0.1348	0.1333	0.1318	0.1304	0.1290	0.1278

^aRatio of constant to nominal dollar levelized costs.

^bTime between reference year and year of commercial operation of first block.

^cSingle block plant ratio is the same as zero lag time.

Table G.2. Levelized cost ratios^a
Utility economics, 3-Block plant

Time until startup years ^b	Spacing between blocks, years						
	0.0 ^c	0.5	1.0	1.5	2.0	2.5	3.0
0.00	0.5898	0.5759	0.5629	0.5508	0.5396	0.5292	0.5195
1.00	0.5617	0.5485	0.5361	0.5246	0.5139	0.5040	0.4947
2.00	0.5349	0.5223	0.5106	0.4996	0.4894	0.4800	0.4712
3.00	0.5095	0.4975	0.4863	0.4758	0.4661	0.4571	0.4487
4.00	0.4852	0.4738	0.4631	0.4532	0.4439	0.4353	0.4274
5.00	0.4621	0.4512	0.4411	0.4316	0.4228	0.4146	0.4070
6.00	0.4401	0.4297	0.4201	0.4110	0.4027	0.3949	0.3876
7.00	0.4191	0.4093	0.4001	0.3915	0.3835	0.3761	0.3692
8.00	0.3992	0.3898	0.3810	0.3728	0.3652	0.3582	0.3516
9.00	0.3802	0.3712	0.3629	0.3551	0.3478	0.3411	0.3349
10.00	0.3621	0.3535	0.3456	0.3382	0.3313	0.3249	0.3189
11.00	0.3448	0.3367	0.3291	0.3221	0.3155	0.3094	0.3037
12.00	0.3284	0.3207	0.3135	0.3067	0.3005	0.2947	0.2893
13.00	0.3128	0.3054	0.2985	0.2921	0.2862	0.2806	0.2755
14.00	0.2979	0.2909	0.2843	0.2782	0.2725	0.2673	0.2624
15.00	0.2837	0.2770	0.2708	0.2650	0.2596	0.2545	0.2499
16.00	0.2702	0.2638	0.2579	0.2523	0.2472	0.2424	0.2380
17.00	0.2573	0.2513	0.2456	0.2403	0.2354	0.2309	0.2266
18.00	0.2451	0.2393	0.2339	0.2289	0.2242	0.2199	0.2159
19.00	0.2334	0.2279	0.2228	0.2180	0.2135	0.2094	0.2056
20.00	0.2223	0.2170	0.2122	0.2076	0.2034	0.1994	0.1958
21.00	0.2117	0.2067	0.2021	0.1977	0.1937	0.1899	0.1865
22.00	0.2016	0.1969	0.1924	0.1883	0.1845	0.1809	0.1776
23.00	0.1920	0.1875	0.1833	0.1793	0.1757	0.1723	0.1691
24.00	0.1829	0.1786	0.1745	0.1708	0.1673	0.1641	0.1611
25.00	0.1742	0.1701	0.1662	0.1627	0.1593	0.1563	0.1534
26.00	0.1659	0.1620	0.1583	0.1549	0.1518	0.1488	0.1461
27.00	0.1580	0.1542	0.1508	0.1475	0.1445	0.1417	0.1391
28.00	0.1504	0.1469	0.1436	0.1405	0.1377	0.1350	0.1325
29.00	0.1433	0.1399	0.1368	0.1338	0.1311	0.1286	0.1262
30.00	0.1365	0.1332	0.1302	0.1275	0.1249	0.1224	0.1202

^aRatio of constant to nominal dollar levelized costs.

^bTime between reference year and year of commercial operation of first block.

^cSingle block plant ratio is the same as zero lag time.

Table G.3. Levelized cost ratios^a
Utility economics, 4-Block plant

Time until startup years ^b	Spacing between blocks, years						
	0.0 ^c	0.5	1.0	1.5	2.0	2.5	3.0
0.00	0.5898	0.5827	0.5760	0.5696	0.5635	0.5577	0.5522
1.00	0.5617	0.5550	0.5486	0.5425	0.5367	0.5312	0.5259
2.00	0.5349	0.5286	0.5225	0.5167	0.5111	0.5059	0.5008
3.00	0.5095	0.5034	0.4976	0.4921	0.4868	0.4818	0.4770
4.00	0.4852	0.4794	0.4739	0.4686	0.4636	0.4588	0.4543
5.00	0.4621	0.4566	0.4513	0.4463	0.4415	0.4370	0.4326
6.00	0.4401	0.4349	0.4298	0.4251	0.4205	0.4162	0.4120
7.00	0.4191	0.4141	0.4094	0.4048	0.4005	0.3964	0.3924
8.00	0.3992	0.3944	0.3899	0.3855	0.3814	0.3775	0.3737
9.00	0.3802	0.3756	0.3713	0.3672	0.3633	0.3595	0.3559
10.00	0.3621	0.3578	0.3536	0.3497	0.3460	0.3424	0.3390
11.00	0.3448	0.3407	0.3368	0.3330	0.3295	0.3261	0.3228
12.00	0.3284	0.3245	0.3208	0.3172	0.3138	0.3106	0.3075
13.00	0.3128	0.3090	0.3055	0.3021	0.2988	0.2958	0.2928
14.00	0.2979	0.2943	0.2909	0.2877	0.2846	0.2817	0.2789
15.00	0.2837	0.2803	0.2771	0.2740	0.2711	0.2683	0.2656
16.00	0.2702	0.2670	0.2639	0.2610	0.2582	0.2555	0.2530
17.00	0.2573	0.2542	0.2513	0.2485	0.2459	0.2433	0.2409
18.00	0.2451	0.2421	0.2394	0.2367	0.2342	0.2317	0.2294
19.00	0.2334	0.2306	0.2280	0.2254	0.2230	0.2207	0.2185
20.00	0.2223	0.2196	0.2171	0.2147	0.2124	0.2102	0.2081
21.00	0.2117	0.2092	0.2068	0.2045	0.2023	0.2002	0.1982
22.00	0.2016	0.1992	0.1969	0.1947	0.1926	0.1907	0.1888
23.00	0.1920	0.1897	0.1875	0.1855	0.1835	0.1816	0.1798
24.00	0.1829	0.1807	0.1786	0.1766	0.1747	0.1729	0.1712
25.00	0.1742	0.1721	0.1701	0.1682	0.1664	0.1647	0.1631
26.00	0.1659	0.1639	0.1620	0.1602	0.1585	0.1569	0.1553
27.00	0.1580	0.1561	0.1543	0.1526	0.1509	0.1494	0.1479
28.00	0.1504	0.1487	0.1469	0.1453	0.1438	0.1423	0.1409
29.00	0.1433	0.1416	0.1399	0.1384	0.1369	0.1355	0.1342
30.00	0.1365	0.1348	0.1333	0.1318	0.1304	0.1290	0.1278

^aRatio of constant to nominal dollar levelized costs.

^bTime between reference year and year of commercial operation of first block.

^cSingle block plant ratio is the same as zero lag time.

Table G.4. Levelized cost ratios^a
Industrial economics, 2-Block plant

Time until startup years ^b	Spacing between blocks, years						
	0.0 ^c	0.5	1.0	1.5	2.0	2.5	3.0
0.00	0.6523	0.6446	0.6374	0.6307	0.6244	0.6186	0.6132
1.00	0.6213	0.6139	0.6071	0.6007	0.5947	0.5892	0.5840
2.00	0.5917	0.5847	0.5782	0.5721	0.5664	0.5611	0.5562
3.00	0.5635	0.5569	0.5506	0.5448	0.5394	0.5344	0.5297
4.00	0.5367	0.5303	0.5244	0.5189	0.5137	0.5089	0.5045
5.00	0.5111	0.5051	0.4994	0.4942	0.4893	0.4847	0.4805
6.00	0.4868	0.4810	0.4757	0.4706	0.4660	0.4616	0.4576
7.00	0.4636	0.4581	0.4530	0.4482	0.4438	0.4396	0.4358
8.00	0.4415	0.4363	0.4314	0.4269	0.4226	0.4187	0.4151
9.00	0.4205	0.4155	0.4109	0.4066	0.4025	0.3988	0.3953
10.00	0.4005	0.3957	0.3913	0.3872	0.3833	0.3798	0.3765
11.00	0.3814	0.3769	0.3727	0.3688	0.3651	0.3617	0.3585
12.00	0.3632	0.3590	0.3549	0.3512	0.3477	0.3445	0.3415
13.00	0.3459	0.3419	0.3380	0.3345	0.3311	0.3281	0.3252
14.00	0.3295	0.3256	0.3219	0.3185	0.3154	0.3124	0.3097
15.00	0.3138	0.3101	0.3066	0.3034	0.3004	0.2976	0.2950
16.00	0.2988	0.2953	0.2920	0.2889	0.2861	0.2834	0.2809
17.00	0.2846	0.2813	0.2781	0.2752	0.2724	0.2699	0.2675
18.00	0.2711	0.2679	0.2649	0.2621	0.2595	0.2570	0.2548
19.00	0.2582	0.2551	0.2523	0.2496	0.2471	0.2448	0.2427
20.00	0.2459	0.2430	0.2402	0.2377	0.2353	0.2331	0.2311
21.00	0.2342	0.2314	0.2288	0.2264	0.2241	0.2220	0.2201
22.00	0.2230	0.2204	0.2179	0.2156	0.2135	0.2115	0.2096
23.00	0.2124	0.2099	0.2075	0.2053	0.2033	0.2014	0.1996
24.00	0.2023	0.1999	0.1976	0.1956	0.1936	0.1918	0.1901
25.00	0.1926	0.1904	0.1882	0.1862	0.1844	0.1827	0.1811
26.00	0.1835	0.1813	0.1793	0.1774	0.1756	0.1740	0.1725
27.00	0.1747	0.1727	0.1707	0.1689	0.1673	0.1657	0.1643
28.00	0.1664	0.1644	0.1626	0.1609	0.1593	0.1578	0.1564
29.00	0.1585	0.1566	0.1549	0.1532	0.1517	0.1503	0.1490
30.00	0.1509	0.1492	0.1475	0.1459	0.1445	0.1431	0.1419

^aRatio of constant to nominal dollar levelized costs.

^bTime between reference year and year of commercial operation of first block.

^cSingle block plant ratio is the same as zero lag time.

Table G.5. Levelized cost ratios^a
Industrial economics, 3-Block plant

Time until startup years ^b	Spacing between blocks, years						
	0.0 ^c	0.5	1.0	1.5	2.0	2.5	3.0
0.00	0.6523	0.6372	0.6234	0.6109	0.5997	0.5897	0.5807
1.00	0.6213	0.6068	0.5937	0.5818	0.5712	0.5616	0.5530
2.00	0.5917	0.5779	0.5654	0.5541	0.5440	0.5348	0.5267
3.00	0.5635	0.5504	0.5385	0.5277	0.5181	0.5094	0.5016
4.00	0.5367	0.5242	0.5129	0.5026	0.4934	0.4851	0.4777
5.00	0.5111	0.4992	0.4884	0.4787	0.4699	0.4620	0.4550
6.00	0.4868	0.4755	0.4652	0.4559	0.4475	0.4400	0.4333
7.00	0.4636	0.4528	0.4430	0.4342	0.4262	0.4191	0.4127
8.00	0.4415	0.4313	0.4219	0.4135	0.4059	0.3991	0.3930
9.00	0.4205	0.4107	0.4018	0.3938	0.3866	0.3801	0.3743
10.00	0.4005	0.3912	0.3827	0.3751	0.3682	0.3620	0.3565
11.00	0.3814	0.3725	0.3645	0.3572	0.3506	0.3448	0.3395
12.00	0.3632	0.3548	0.3471	0.3402	0.3339	0.3283	0.3234
13.00	0.3459	0.3379	0.3306	0.3240	0.3180	0.3127	0.3080
14.00	0.3295	0.3218	0.3148	0.3086	0.3029	0.2978	0.2933
15.00	0.3138	0.3065	0.2999	0.2939	0.2885	0.2836	0.2793
16.00	0.2988	0.2919	0.2856	0.2799	0.2747	0.2701	0.2660
17.00	0.2846	0.2780	0.2720	0.2665	0.2617	0.2573	0.2534
18.00	0.2711	0.2648	0.2590	0.2539	0.2492	0.2450	0.2413
19.00	0.2582	0.2521	0.2467	0.2418	0.2373	0.2333	0.2298
20.00	0.2459	0.2401	0.2349	0.2303	0.2260	0.2222	0.2189
21.00	0.2342	0.2287	0.2238	0.2193	0.2153	0.2117	0.2084
22.00	0.2230	0.2178	0.2131	0.2088	0.2050	0.2016	0.1985
23.00	0.2124	0.2074	0.2030	0.1989	0.1952	0.1920	0.1891
24.00	0.2023	0.1976	0.1933	0.1894	0.1860	0.1828	0.1801
25.00	0.1926	0.1882	0.1841	0.1804	0.1771	0.1741	0.1715
26.00	0.1835	0.1792	0.1753	0.1718	0.1687	0.1658	0.1633
27.00	0.1747	0.1707	0.1670	0.1636	0.1606	0.1579	0.1555
28.00	0.1664	0.1625	0.1590	0.1558	0.1530	0.1504	0.1481
29.00	0.1585	0.1548	0.1514	0.1484	0.1457	0.1433	0.1411
30.00	0.1509	0.1474	0.1442	0.1414	0.1388	0.1364	0.1344

^aRatio of constant to nominal dollar levelized costs.

^bTime between reference year and year of commercial operation of first block.

^cSingle block plant ratio is the same as zero lag time.

Table G.6. Levelized cost ratios^a
Industrial economics, 4-Block plant

Time until startup years ^b	Spacing between blocks, years						
	0.0 ^c	0.5	1.0	1.5	2.0	2.5	3.0
0.00	0.6523	0.6299	0.6102	0.5929	0.5779	0.5649	0.5537
1.00	0.6213	0.5999	0.5811	0.5646	0.5503	0.5380	0.5274
2.00	0.5917	0.5713	0.5534	0.5378	0.5241	0.5123	0.5022
3.00	0.5635	0.5441	0.5271	0.5122	0.4992	0.4880	0.4783
4.00	0.5367	0.5182	0.5020	0.4878	0.4754	0.4647	0.4556
5.00	0.5111	0.4935	0.4781	0.4645	0.4528	0.4426	0.4339
6.00	0.4868	0.4700	0.4553	0.4424	0.4312	0.4215	0.4132
7.00	0.4636	0.4477	0.4336	0.4214	0.4107	0.4014	0.3935
8.00	0.4415	0.4263	0.4130	0.4013	0.3911	0.3823	0.3748
9.00	0.4205	0.4060	0.3933	0.3822	0.3725	0.3641	0.3569
10.00	0.4005	0.3867	0.3746	0.3640	0.3548	0.3468	0.3399
11.00	0.3814	0.3683	0.3567	0.3466	0.3379	0.3303	0.3238
12.00	0.3632	0.3507	0.3398	0.3301	0.3218	0.3145	0.3083
13.00	0.3459	0.3340	0.3236	0.3144	0.3064	0.2996	0.2937
14.00	0.3295	0.3181	0.3082	0.2994	0.2919	0.2853	0.2797
15.00	0.3138	0.3030	0.2935	0.2852	0.2780	0.2717	0.2664
16.00	0.2988	0.2886	0.2795	0.2716	0.2647	0.2588	0.2537
17.00	0.2846	0.2748	0.2662	0.2587	0.2521	0.2464	0.2416
18.00	0.2711	0.2617	0.2535	0.2464	0.2401	0.2347	0.2301
19.00	0.2582	0.2493	0.2415	0.2346	0.2287	0.2235	0.2191
20.00	0.2459	0.2374	0.2300	0.2235	0.2178	0.2129	0.2087
21.00	0.2342	0.2261	0.2190	0.2128	0.2074	0.2028	0.1988
22.00	0.2230	0.2153	0.2086	0.2027	0.1975	0.1931	0.1893
23.00	0.2124	0.2051	0.1986	0.1930	0.1881	0.1839	0.1803
24.00	0.2023	0.1953	0.1892	0.1838	0.1792	0.1751	0.1717
25.00	0.1926	0.1860	0.1802	0.1751	0.1706	0.1668	0.1635
26.00	0.1835	0.1772	0.1716	0.1667	0.1625	0.1589	0.1557
27.00	0.1747	0.1687	0.1634	0.1588	0.1548	0.1513	0.1483
28.00	0.1664	0.1607	0.1556	0.1512	0.1474	0.1441	0.1413
29.00	0.1585	0.1530	0.1482	0.1440	0.1404	0.1372	0.1345
30.00	0.1509	0.1457	0.1412	0.1372	0.1337	0.1307	0.1281

^aRatio of constant to nominal dollar levelized costs.

^bTime between reference year and year of commercial operation of first block.

^cSingle block plant ratio is the same as zero lag time.

Table G.7. Levelized cost ratios^a
 IPP economics, 2-Block plant

Time until startup years ^b	Spacing between blocks, years						
	0.0 ^c	0.5	1.0	1.5	2.0	2.5	3.0
0.00	0.6330	0.6255	0.6184	0.6118	0.6055	0.5997	0.5943
1.00	0.6028	0.5957	0.5890	0.5826	0.5767	0.5712	0.5660
2.00	0.5741	0.5673	0.5609	0.5549	0.5493	0.5440	0.5390
3.00	0.5468	0.5403	0.5342	0.5285	0.5231	0.5181	0.5133
4.00	0.5208	0.5146	0.5088	0.5033	0.4982	0.4934	0.4889
5.00	0.4960	0.4901	0.4845	0.4793	0.4745	0.4699	0.4656
6.00	0.4723	0.4667	0.4615	0.4565	0.4519	0.4475	0.4434
7.00	0.4498	0.4445	0.4395	0.4348	0.4304	0.4262	0.4223
8.00	0.4284	0.4234	0.4186	0.4141	0.4099	0.4059	0.4022
9.00	0.4080	0.4032	0.3986	0.3944	0.3903	0.3866	0.3831
10.00	0.3886	0.3840	0.3797	0.3756	0.3718	0.3682	0.3648
11.00	0.3701	0.3657	0.3616	0.3577	0.3541	0.3506	0.3474
12.00	0.3525	0.3483	0.3444	0.3407	0.3372	0.3339	0.3309
13.00	0.3357	0.3317	0.3280	0.3244	0.3211	0.3180	0.3151
14.00	0.3197	0.3159	0.3123	0.3090	0.3058	0.3029	0.3001
15.00	0.3045	0.3009	0.2975	0.2943	0.2913	0.2885	0.2858
16.00	0.2900	0.2865	0.2833	0.2803	0.2774	0.2747	0.2722
17.00	0.2762	0.2729	0.2698	0.2669	0.2642	0.2617	0.2593
18.00	0.2630	0.2599	0.2570	0.2542	0.2516	0.2492	0.2469
19.00	0.2505	0.2475	0.2447	0.2421	0.2396	0.2373	0.2352
20.00	0.2386	0.2357	0.2331	0.2306	0.2282	0.2260	0.2240
21.00	0.2272	0.2245	0.2220	0.2196	0.2174	0.2153	0.2133
22.00	0.2164	0.2138	0.2114	0.2091	0.2070	0.2050	0.2031
23.00	0.2061	0.2036	0.2013	0.1992	0.1971	0.1952	0.1935
24.00	0.1963	0.1939	0.1918	0.1897	0.1878	0.1860	0.1843
25.00	0.1869	0.1847	0.1826	0.1807	0.1788	0.1771	0.1755
26.00	0.1780	0.1759	0.1739	0.1721	0.1703	0.1687	0.1671
27.00	0.1695	0.1675	0.1656	0.1639	0.1622	0.1606	0.1592
28.00	0.1615	0.1596	0.1578	0.1561	0.1545	0.1530	0.1516
29.00	0.1538	0.1520	0.1502	0.1486	0.1471	0.1457	0.1444
30.00	0.1465	0.1447	0.1431	0.1416	0.1401	0.1388	0.1375

^aRatio of constant to nominal dollar levelized costs.

^bTime between reference year and year of commercial operation of first block.

^cSingle block plant ratio is the same as zero lag time.

Table G.8. Levelized cost ratios^a
 IPP economics, 3-Block plant

Time until startup years ^b	Spacing between blocks, years						
	0.0 ^c	0.5	1.0	1.5	2.0	2.5	3.0
0.00	0.6330	0.6182	0.6046	0.5923	0.5810	0.5708	0.5616
1.00	0.6028	0.5888	0.5759	0.5641	0.5534	0.5436	0.5348
2.00	0.5741	0.5607	0.5484	0.5372	0.5270	0.5177	0.5093
3.00	0.5468	0.5340	0.5223	0.5116	0.5019	0.4931	0.4851
4.00	0.5208	0.5086	0.4974	0.4873	0.4780	0.4696	0.4620
5.00	0.4960	0.4844	0.4738	0.4641	0.4552	0.4472	0.4400
6.00	0.4723	0.4613	0.4512	0.4420	0.4336	0.4259	0.4190
7.00	0.4498	0.4393	0.4297	0.4209	0.4129	0.4057	0.3991
8.00	0.4284	0.4184	0.4092	0.4009	0.3933	0.3863	0.3801
9.00	0.4080	0.3985	0.3898	0.3818	0.3745	0.3679	0.3620
10.00	0.3886	0.3795	0.3712	0.3636	0.3567	0.3504	0.3447
11.00	0.3701	0.3614	0.3535	0.3463	0.3397	0.3337	0.3283
12.00	0.3525	0.3442	0.3367	0.3298	0.3235	0.3178	0.3127
13.00	0.3357	0.3278	0.3207	0.3141	0.3081	0.3027	0.2978
14.00	0.3197	0.3122	0.3054	0.2991	0.2935	0.2883	0.2836
15.00	0.3045	0.2974	0.2908	0.2849	0.2795	0.2746	0.2701
16.00	0.2900	0.2832	0.2770	0.2713	0.2662	0.2615	0.2573
17.00	0.2762	0.2697	0.2638	0.2584	0.2535	0.2490	0.2450
18.00	0.2630	0.2569	0.2512	0.2461	0.2414	0.2372	0.2333
19.00	0.2505	0.2446	0.2393	0.2344	0.2299	0.2259	0.2222
20.00	0.2386	0.2330	0.2279	0.2232	0.2190	0.2151	0.2116
21.00	0.2272	0.2219	0.2170	0.2126	0.2086	0.2049	0.2016
22.00	0.2164	0.2113	0.2067	0.2025	0.1986	0.1951	0.1920
23.00	0.2061	0.2013	0.1969	0.1928	0.1892	0.1858	0.1828
24.00	0.1963	0.1917	0.1875	0.1836	0.1802	0.1770	0.1741
25.00	0.1869	0.1826	0.1786	0.1749	0.1716	0.1686	0.1658
26.00	0.1780	0.1739	0.1701	0.1666	0.1634	0.1605	0.1579
27.00	0.1695	0.1656	0.1620	0.1586	0.1556	0.1529	0.1504
28.00	0.1615	0.1577	0.1542	0.1511	0.1482	0.1456	0.1432
29.00	0.1538	0.1502	0.1469	0.1439	0.1412	0.1387	0.1364
30.00	0.1465	0.1430	0.1399	0.1370	0.1344	0.1321	0.1299

^aRatio of constant to nominal dollar levelized costs.

^bTime between reference year and year of commercial operation of first block.

^cSingle block plant ratio is the same as zero lag time.

Table G.9. Levelized cost ratios^a
 IPP economics, 4-Block plant

Time until startup years ^b	Spacing between blocks, years						
	0.0 ^c	0.5	1.0	1.5	2.0	2.5	3.0
0.00	0.6330	0.6111	0.5916	0.5744	0.5591	0.5457	0.5340
1.00	0.6028	0.5820	0.5634	0.5470	0.5325	0.5197	0.5086
2.00	0.5741	0.5543	0.5366	0.5210	0.5071	0.4950	0.4843
3.00	0.5468	0.5279	0.5111	0.4961	0.4830	0.4714	0.4613
4.00	0.5208	0.5027	0.4867	0.4725	0.4600	0.4490	0.4393
5.00	0.4960	0.4788	0.4635	0.4500	0.4381	0.4276	0.4184
6.00	0.4723	0.4560	0.4415	0.4286	0.4172	0.4072	0.3985
7.00	0.4498	0.4343	0.4205	0.4082	0.3973	0.3878	0.3795
8.00	0.4284	0.4136	0.4004	0.3887	0.3784	0.3694	0.3614
9.00	0.4080	0.3939	0.3814	0.3702	0.3604	0.3518	0.3442
10.00	0.3886	0.3752	0.3632	0.3526	0.3432	0.3350	0.3278
11.00	0.3701	0.3573	0.3459	0.3358	0.3269	0.3191	0.3122
12.00	0.3525	0.3403	0.3294	0.3198	0.3113	0.3039	0.2973
13.00	0.3357	0.3241	0.3137	0.3046	0.2965	0.2894	0.2832
14.00	0.3197	0.3086	0.2988	0.2901	0.2824	0.2756	0.2697
15.00	0.3045	0.2939	0.2846	0.2763	0.2689	0.2625	0.2569
16.00	0.2900	0.2799	0.2710	0.2631	0.2561	0.2500	0.2446
17.00	0.2762	0.2666	0.2581	0.2506	0.2439	0.2381	0.2330
18.00	0.2630	0.2539	0.2458	0.2387	0.2323	0.2268	0.2219
19.00	0.2505	0.2418	0.2341	0.2273	0.2213	0.2160	0.2113
20.00	0.2386	0.2303	0.2230	0.2165	0.2107	0.2057	0.2013
21.00	0.2272	0.2193	0.2124	0.2062	0.2007	0.1959	0.1917
22.00	0.2164	0.2089	0.2022	0.1963	0.1911	0.1865	0.1825
23.00	0.2061	0.1990	0.1926	0.1870	0.1820	0.1777	0.1739
24.00	0.1963	0.1895	0.1834	0.1781	0.1734	0.1692	0.1656
25.00	0.1869	0.1805	0.1747	0.1696	0.1651	0.1611	0.1577
26.00	0.1780	0.1719	0.1664	0.1615	0.1572	0.1535	0.1502
27.00	0.1695	0.1637	0.1585	0.1538	0.1498	0.1462	0.1430
28.00	0.1615	0.1559	0.1509	0.1465	0.1426	0.1392	0.1362
29.00	0.1538	0.1485	0.1437	0.1395	0.1358	0.1326	0.1297
30.00	0.1465	0.1414	0.1369	0.1329	0.1294	0.1263	0.1236

^aRatio of constant to nominal dollar levelized costs.

^bTime between reference year and year of commercial operation of first block.

^cSingle block plant ratio is the same as zero lag time.

Table G.10. Levelized cost ratios^a
Utility economics, 2-Block plant

Nominal discount rate, %/year	Inflation rate, %/year								
	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5	7.0
5.00	0.681	0.635	0.592	0.551	0.512	0.476	0.441	0.408	0.377
5.50	0.688	0.643	0.600	0.560	0.521	0.484	0.450	0.417	0.386
6.00	0.694	0.650	0.608	0.568	0.530	0.493	0.459	0.426	0.395
6.50	0.701	0.657	0.616	0.576	0.538	0.502	0.468	0.435	0.404
7.00	0.707	0.665	0.624	0.584	0.547	0.511	0.477	0.444	0.413
7.50	0.714	0.672	0.631	0.592	0.555	0.520	0.486	0.453	0.423
8.00	0.720	0.679	0.639	0.601	0.564	0.528	0.495	0.463	0.432
8.50	0.726	0.686	0.646	0.608	0.572	0.537	0.504	0.472	0.441
9.00	0.732	0.692	0.654	0.616	0.580	0.546	0.513	0.481	0.450
9.50	0.738	0.699	0.661	0.624	0.589	0.554	0.521	0.490	0.460
10.00	0.744	0.705	0.668	0.632	0.597	0.563	0.530	0.499	0.469
10.50	0.750	0.712	0.675	0.639	0.605	0.571	0.539	0.508	0.478
11.00	0.755	0.718	0.682	0.646	0.612	0.579	0.547	0.517	0.487
11.50	0.761	0.724	0.688	0.654	0.620	0.587	0.556	0.525	0.496
12.00	0.766	0.730	0.695	0.661	0.627	0.595	0.564	0.534	0.505
12.50	0.771	0.736	0.701	0.668	0.635	0.603	0.572	0.542	0.513
13.00	0.776	0.741	0.707	0.674	0.642	0.611	0.580	0.551	0.522
13.50	0.781	0.747	0.713	0.681	0.649	0.618	0.588	0.559	0.530
14.00	0.785	0.752	0.719	0.687	0.656	0.625	0.596	0.567	0.539
14.50	0.790	0.757	0.725	0.693	0.662	0.632	0.603	0.574	0.547
15.00	0.794	0.762	0.730	0.699	0.669	0.639	0.610	0.582	0.555
15.50	0.798	0.767	0.736	0.705	0.675	0.646	0.618	0.590	0.562
16.00	0.802	0.771	0.741	0.711	0.681	0.653	0.624	0.597	0.570
16.50	0.806	0.776	0.746	0.716	0.687	0.659	0.631	0.604	0.578
17.00	0.810	0.780	0.751	0.722	0.693	0.665	0.638	0.611	0.585
17.50	0.814	0.784	0.755	0.727	0.699	0.671	0.644	0.618	0.592
18.00	0.817	0.788	0.760	0.732	0.704	0.677	0.651	0.624	0.599
18.50	0.821	0.792	0.764	0.737	0.709	0.683	0.657	0.631	0.606
19.00	0.824	0.796	0.768	0.741	0.715	0.688	0.663	0.637	0.612
19.50	0.827	0.800	0.773	0.746	0.720	0.694	0.668	0.643	0.619
20.00	0.830	0.803	0.777	0.750	0.724	0.699	0.674	0.649	0.625

^aRatio of constant dollar capital recovery factor to nominal dollar capital recovery factor.

ORNL/TM-10071/R2
Dist. Category UC-520

Internal Distribution

1. S. H. Buechler	19. B. E. Prince
2. R. S. Booth	20. R. L. Reid
3-7. J. G. Delene	21. D. B. Trauger
8. D. M. Eissenberg	22. C. L. Wagner
9. C. A. Forsberg	23. K. A. Williams
10. E. C. Fox	24. ORNL Patent Office
11. L. C. Fuller	25. Central Research Library
12. F. J. Homan	26. Document Reference Section
13-17. C. R. Hudson II	27-28. Laboratory Records Department
18. J. E. Jones Jr.	29. Laboratory Records (RC)

External Distribution

30. R. E. Allen, United Engineers & Constructors Inc., P.O. Box 8223, Philadelphia, PA 19101
31. R. Asamoto, General Electric Company, P.O. Box 530954, San Jose, CA 95153
32. J. A. Bartel, U.S. Department of Energy, NE-47, Washington, DC 20545
33. J. Bees, Stone & Webster, 245 Summer St., Boston MA 02107
34. H. I. Bowers, 104 Adelphi Road, Oak Ridge, TN 37830
35. C. Braun, United Engineers & Constructors Inc., P.O. Box 8223, Philadelphia, PA 19101
36. C. A. Burgess, Westinghouse Hanford Co., P.O. Box 1970, Richland, WA 99352
37. Y. I. Chang, Bldg. 208, Argonne National Laboratory, 9700 S. Cass Ave., Argonne, IL 60439
38. G. Davis, Combustion Engineering, Inc., P.O. Box 500, Windsor, CE 06095
39. C. S. Ehrman, Burns and Roe Company, Inc., 700 Kinderkamack Road, Oradell, NJ 07649
40. R. J. Fete, Babcock & Wilcox, P.O. Box 271, Barberton, OH 44203
41. L. K. Fletcher, DOE-Oak Ridge Operations, Oak Ridge, TN 37831
42. D. F. Giessing, U.S. Department of Energy, NE-42, Washington, D.C. 20545
43. S. Golan, Bechtel National Incorporated, P.O. Box 3965, San Francisco, CA 94119
44. D. V. Graf, Modular HTGR Plant Design Control Office, P.O. Box 85608, San Diego, CA 92138
45. J. Griffith, U.S. Department of Energy, NE-50, Washington, D.C. 20545
- 46-50. N. Grossman, U.S. Department of Energy, NE-53, Washington, DC 20545

NOT PRO- J
156

51. M. Grunspan, U.S. Department of Energy, NE-44, Washington, C.C. 20545
52. B. A. Hutchins, General Electric Company, P.O. Box 530954, San Jose, CA 95153
53. M. P. LaBar, Gas-Cooled Reactor Associates, 10240 Sorrento Valley Rd., San Diego, CA 92121
54. E. F. Mastal, U.S. Department of Energy, NE-53, Washington, D.C. 20545
55. L. D. Mears, Gas-Cooled Reactor Associates, 10240 Sorrento Valley Rd., San Diego, CA 92121
56. A. S. Mehner, U.S. Department of Energy, NE-53, Washington, D.C. 20545
57. A. C. Millunzi, U.S. Department of Energy, NE-53, Washington, D.C. 20545
58. G. Pause, Gas-Cooled Reactor Associates, 10240 Sorrento Valley Rd., San Diego, CA 92121
59. G. Pavlenko, United Engineers & Constructors Inc., P.O. Box 8223, Philadelphia, PA 19101
60. K. R. Quitoriano, U.S. Department of Energy, San Francisco Operations Office, 1333 Broadway, Oakland, CA 94612
61. B. J. Rock, U.S. Department of Energy, NE-54, Washington, D.C. 20545
62. E. Rodwell, Electric Power Research Institute, P.O. Box 10412, Palo Alto, CA 94303
63. H. H. Rohm, U.S. Department of Energy, NE-40, Washington, D.C. 20545
64. S. Rosen, U.S. Department of Energy, NE-14, Washington, D.C. 20545
65. B. Rowan, 504 Mountain Breeze Road, Knoxville, TN 37922
66. L. N. Salerno, General Electric Company, P.O. Box 530954, San Jose, CA 95153
67. B. H. Shapiro, U.S. Department of Energy, NE-40, Washington, D.C. 20545
68. C. R. Snyder, Bechtel National Incorporated, P.O. Box 3965, San Francisco, CA 94119
69. I. Taylor, General Electric Company, P.O. Box 530954, San Jose, CA 95153
70. M. L. Thompson, General Electric Company, P.O. Box 530954, San Jose, CA 95153
71. R. Vijuk, Power Systems Division, Westinghouse Electric Corporation, P.O. Box 355, Pittsburgh, PA 15230
72. T. A. Werner, U.S. Department of Energy, NE-44, Washington, D.C. 20545
73. J. Yevick, U.S. Department of Energy, NE-53, Washington, D.C. 20545
74. Office of Assistant Manager for Energy Research and Development, DOE-Oak Ridge Operations, Oak Ridge, TN 37831
- 75-151. Given distribution as shown in DOE/OSTI-4500-R75 under category UC-520 (General Reactor Technology)

NOT REPRODUCIBLE
PAGE