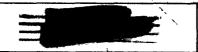
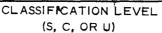
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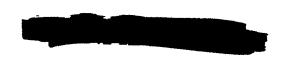
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AUTHOR	DEPT & GROUP NO	32/22/67	
B. W. Colston W. W. Engle	721 - 131	DATE 12/11/63	
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TITLE Pre-analyses of the SCA-5 Nine Inch Unpoisoned Core		s a no 2001	TWR
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	accomplished for the unpoison		
	indicate a critical height of	A	eș and a total drum
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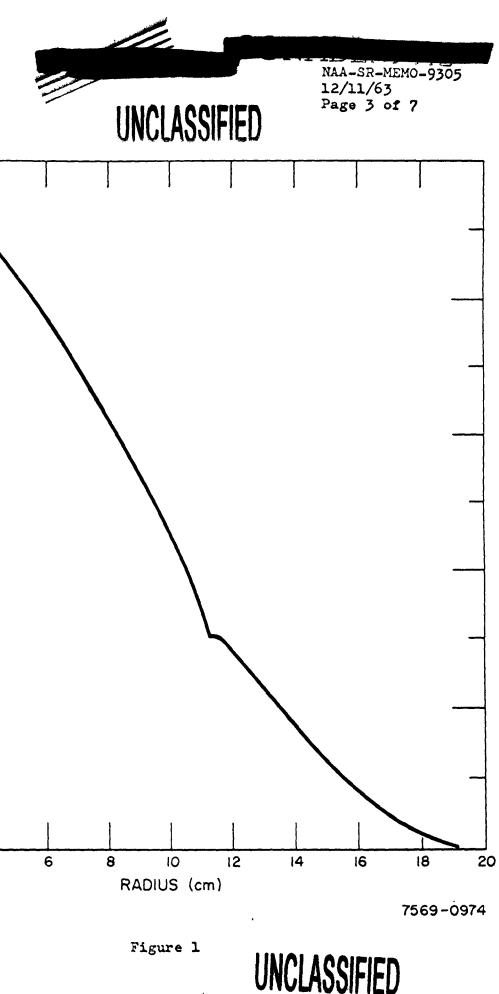
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PAGE 2 0F 7

PRELIMINARY RESULTS

The initial SCA-5 program will be a geometrical mockup of SNAP 8 and will investigate the effects of different compositions of fuel and burnable poisons on core parameters. The core consists of 331 fuel tubes on a 0.462-inch pitch in a hexagonal array (see Figure 1). Each fuel tube is capable of containing 48 pellets of fuel material, moderator, lucite, or aluminum. The initial core loading will consist of unpoisoned fuel pellets of 10 wt % UO₂, fully enriched, and 90 wt % $2rH_{1.93}$. As shown in Figure 2, there are three control drums. Each drum is 21 inches long and 4 inches in diameter. Two-thirds of the control drum is beryllium and for the initial experiments, the remaining third of each drum will be either void or borated stainless steel (2.27 wt 6 natural boron). The approach to critical will be made by adding fuel pellets axially until the core is brought to a just-critical height.

The results of one- and two-dimensional transport calculations are presented in Figure 3. In the figure, distinction is made not only between one- and two-dimensional calculations, but also between isotropic and linear anisotropic scatter with hydrogen. As can be seen, the results of the best calculation predict a just-critical height of 14.7 \pm 0.5 inch or approximately 33 to 35 pellets per fuel tube. The total control available from the three control drums was calculated by mocking up the core in x-y geometry. These results indicate a total control available of $4.2 \text{ alg} \text{ k/k} \pm 0.5 \text{ alg} \text{ k/k}$. In anticipation of measurements of the relative worth of materials as a function of radial position, one-dimensional adjoint calculations also were accomplished. Representative plots of 32 (r. E) are presented in Figures 4 and 5.





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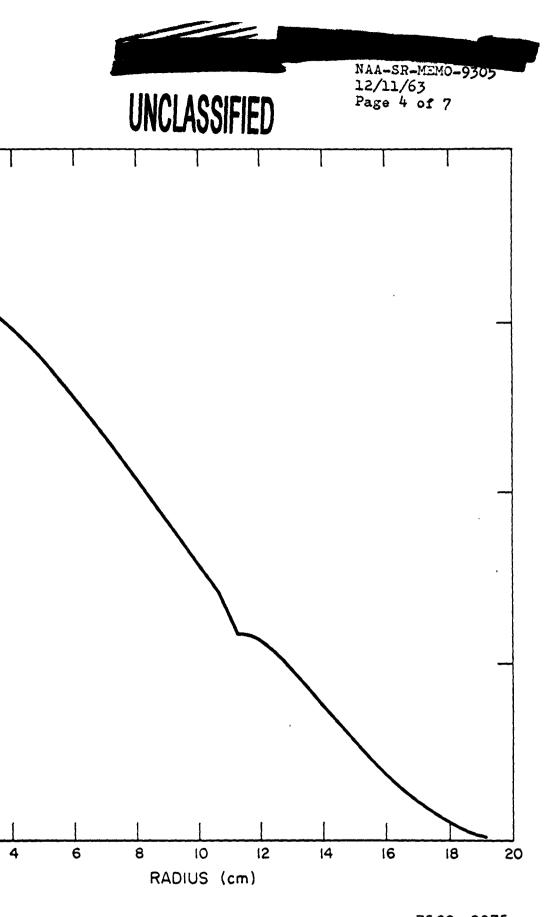
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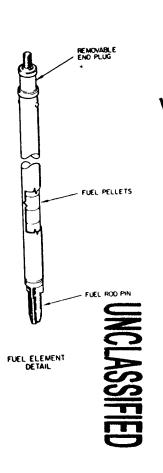
Figure 2

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Pese 5 of One dimensional radial, 16 energy group S. isotropic hydrogen scatter-1.07 wo-dimensional (R-Z), 16 energy group B. isotropic hydrogen scatter Two-dimensional (R-2), 16 energy group S., linear anisotropic hydrogen scatter 1.05 1.04 S. linear anisotropic hydrogen scatter Ker correction of -0.75% Ak for the relative worth k of Boron stainless to beryllium. This correction was obtained from the x-y calculations. 0.99 0.5 inches predicted critical height of water



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Figure 4

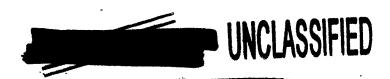
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Generalized Critical Machine (SCA-5)

NAA-SR-MEMO-9305 12/11/63 UNCLASSIFIED Page 7 of 7 CONFIDENTIAL RESTRICTED DATA (GPI) 7.62 10.82548 -0.4826 BERYLLIUM CORE -ALUMINUM BERYLLIUM BERYLLIUM BERYLLIUM POISON BERYLLIUM 5 08 POISON ALUMINUM CONFIDENTIAL RESTRICTED DATA (GP-I)

Figure 5

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